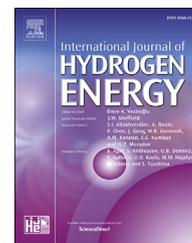




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Predictive control for hydrogen production by electrolysis in an offshore platform using renewable energies

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ABSTRACT

An Energy Management System (EMS), based on Model Predictive Control (MPC) ideas, is proposed here to balance the consumption of power by a set of electrolysis units in an offshore platform. In order to produce renewable hydrogen, the power is locally generated by wind turbines and wave energy converters and fully used by the electrolyzers. The energy generated at the platform by wind and wave is balanced by regulating the operating point of each electrolysis unit and its connections or disconnections, using an MPC based on a Mixed-Integer-Quadratic-Programming algorithm. This Predictive Control algorithm makes it possible to take into account predictions of available power and power consumption, to improve the balance and reduce the number of connections and disconnections of the devices. Two case studies are carried out on different installations composed of wave and wind energies feeding a set of alkaline electrolyzers. Validation using measured data at the target location of the platforms shows the adequate operation of the proposed EMS.

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Introduction

Hydrogen produced from renewable energies offers significant advantages [1–3]. Some renewable energy sources studied are wind [4–6], waves [7–10], and photovoltaic [11,12]. The usefulness of these energy sources has been verified, the principal problem being their variability [12–15]. In previous works, this problem was solved using hybrid sources (see Refs. [16–18] and references therein). In this paper, we concentrate

on offshore co-located wind and wave power sources, as this combination of offshore sources reduces the variability with respect to onshore wind or to wave alone based systems thanks to the low temporal correlation of the resources [19].

Electrolysis is used here to produce H₂, as it enables the production of H₂ directly from electrical power, and current electrolyzers available in the market can operate intermittently with high efficiency. Many technologies have been proposed, such as polymer electrolysis (PEMEC) [20], alkaline cells and solid oxide electrolysis (SOEC) (see Refs. [2,21,22] and

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references therein). The class considered in this work are high-pressure and temperature alkaline electrolyzers, as they generate H_2 with a purity better than 99.97%, which is the quality used in the automotive industry [23], and are already available at the power levels that make the technology cost-efficient (about MW; see Refs. [13,24–26] for details). This Energy Management System proposes that the energy consumed is adapted to the available energy by switching on/off electrolysis units and regulating the performance of the devices that are connected, following a smart grid approach for the local micro grid [2]. In comparison with previous works [2,18,27], this proposal focuses on using an advanced control system to optimize H_2 production and reduce the connections/disconnections of the appliances [26]. In this work, the produced energy is totally consumed, but the results can be extrapolated to the majority of situations using only the excess energy from green sources [13,29–31]. The proposed EMS is based on Model Predictive Control ideas. Model Predictive Control (MPC) originated in the late seventies and has developed considerably since then. The term MPC does not designate a specific control strategy, but a very ample range of control methods which make an explicit use of a model of the process to obtain the control signal by minimizing an objective function [28].

A previous version of this work was presented in Refs. [18] and [27] within the European project H2Ocean [32] and it is fully developed and improved here. Furthermore, a non-linear model with binary and continuous variables is developed in this paper, which is then transformed in such a way that an MIQP (Mixed-Integer Quadratic Programming) can be used to solve the MPC optimization at each step. Two different case studies are described here to illustrate the performance of the controller.

This work is organized in the following manner: Section **materials and methods** presents the process description and summarizes the modeling of the components and some MPC ideas. The proposed EMS is presented in Section **proposed Energy Management System**, fully developing the optimization algorithm. Section **case studies** presents the two case studies and the validation using measured data from a certain location. Finally, some conclusions are presented at the end of the paper.

Materials and methods

This work falls within the innovative idea that consists of H_2 offshore production by a combination of renewable energies. Besides the models of the plant that were described in Ref. [2], here this paper focuses on the design of an advanced control algorithm of the platform previously considered.

Process description

Fig. 1 depicts the components of the proposed renewable H_2 platform. Two renewable energy sources (wave and wind) supply electricity to the process. This electricity is generated in WECs (Wave Energy Converters) and VAWTs (Vertical Axes Wind Turbines), and is then used in the electrolysis as scheduled by the EMS described in the following sections. An

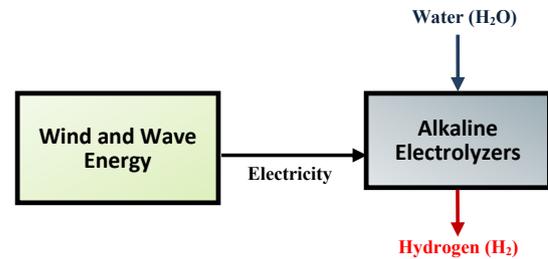


Fig. 1 – Block structure of the renewable hydrogen platform.

electrolyzer is a piece of electrochemical apparatus (something that uses electricity and chemistry at the same time) designed to perform electrolysis: splitting a solution into the atoms from which it is made by passing electricity through it [33]. The proposed EMS is aimed at adapting the production of H_2 to the available energy using degrees of freedom of the advanced control system, so the H_2 produced is maximized without degrading the electrolyzers.

Manipulated variables

The manipulated variables of the proposed EMS are the operating points for each electrolyzer. They are mathematically denoted by $\alpha_i(k)$, where k represents the discrete time in samples (a sample time of 1 h is used) and the suffix i is used to identify each device. Moreover:

- $\alpha_i(k) = 0$ if the electrolyzer i is disconnected at time k .
- $\alpha_i(k)$ is between $[\underline{\alpha}_i \ \bar{\alpha}_i]$ if the electrolyzer is connected, where $\underline{\alpha}_i$ and $\bar{\alpha}_i$ are minimum and maximum values (between 0 and 1) fixed by the manufacturer due to technological limitations [28]).

In addition, binary variables $\delta_i(k) \in \{0, 1\}$ are used (see Refs. [34,35]), where 0 corresponds to electrolyzer disconnection and 1 to electrolyzer connection.

Model and controlled variables

The model of the electrolyzers is represented by the following equations with parameters (a and b) that are obtained from the manufacturer's data and measurements from the plant:

$$\hat{H}_i(k) = \frac{\hat{\alpha}_i(k) \cdot \hat{\delta}_i(k)}{a \cdot \hat{\alpha}_i(k) + b} \quad (1)$$

$$\hat{P}_i(k) = \bar{P}_i \cdot \hat{\alpha}_i(k) \cdot \hat{\delta}_i(k) \quad (2)$$

Equations (1) and (2) show the controlled variables of electrolyzer i : $\hat{P}_i(k)$ and $\hat{H}_i(k)$. On the one hand, $\hat{H}_i(k)$ is the predicted H_2 production of electrolyzer i at time k . On the other hand, $\hat{P}_i(k)$ is the predicted energy consumption of device i and \bar{P}_i is its maximum power at the same sample time. Parameters a , b , and \bar{P}_i are used to define the device performance. This performance is called the relationship between consumed energy and H_2 production. Note that the model of the electrolyzers is static because the time required for them

to vary α from the minimum to the maximum value is less than a few minutes in the worst case, thus, these dynamics can be neglected as the sampling time for the EMS proposed here is one hour. Fig. 2 shows the ratio H_2/P_i in the production of H_2 by electrolysis as a function of the operating point (α) for the different types of electrolyzers, which will be explained in the two case studies of Section [case studies](#).

Model Predictive Control

Comparing with other methods of process control, MPC can be used to solve the most common problems in today's industrial processes, which need to be operated under tight performance specifications where many constraints need to be satisfied [36]. The principal elements in MPC are the objective function to be minimized, the model used to compute the predictions of the controlled variables, the definition of the process constraints and the method applied to solve the optimization problem [28]. Fig. 3 depicts the MPC scheme; where the optimization block receives information from the model block, which is responsible for computing the predictions of the plant output in a defined horizon. A model is used to predict the future outputs, based on past and current values and on the proposed optimal future control actions. These actions are calculated by the optimizer taking into account the cost function (where the future tracking error is considered) as well as the constraints [28].

Proposed Energy Management System

In Section [introduction](#), the fact that alkaline electrolyzers have been selected to operate in the offshore platform was mentioned. A set of alkaline electrolyzers that might have different characteristics are assumed in this work, to reproduce installations that might have different electrolyzers, or

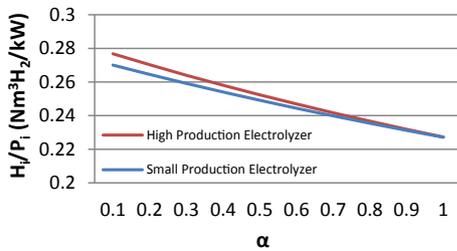


Fig. 2 – Hydrogen production of the electrolyzers.

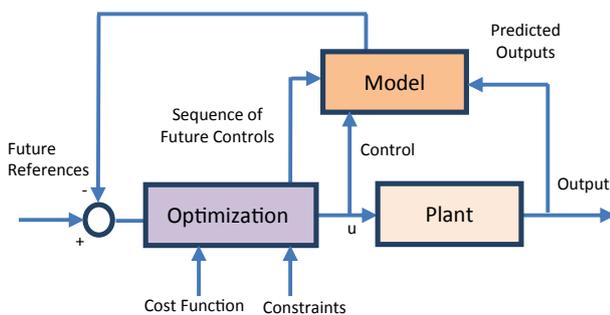


Fig. 3 – Model Predictive Control scheme.

electrolyzers with changing parameters due to aging, maintenance, etc, n being the number of devices.

Control objectives

The control algorithm designed in this work aims to maximize the H_2 produced by electrolysis considering different aspects, such as the limitation in the available power and the operational constraints. Three main objectives must be fulfilled:

Objective 1: To maximize the H_2 production, the difference between the values of the prediction and its desired values for each electrolyzer is minimized for all the devices along the prediction horizon (N).

Objective 2: To maximize the operation of the devices, the discrete variables defining the connection/disconnection condition should be, whenever possible, equal to one (connection condition) along N .

Objective 3: Energy consumed by the devices should always be smaller than the energy supplied from the wind and waves but will try to be equal.

Cost function and optimization problem

Equation (3) shows the quadratic cost function considered in this work, which is minimized at each sample time to find the optimal control action.

$$J = \sum_{i=1}^n \sum_{j=1}^N \left[\left(\hat{H}_i(k+j) - \bar{H}_i(k+j) \right)^2 Q_{Hi} + \sum_{i=1}^n \times \sum_{j=1}^{N_u} \left(\hat{\delta}_i(k+j) - 1 \right)^2 Q_{\delta i} \right] \quad (3)$$

This equation considers, in prediction and control horizons of N and N_u samples respectively, the error between the predictions of H_2 produced (\hat{H}_i) and the desired values (\bar{H}_i), while also penalizing the number of connections and disconnections. Besides, Q_{Hi} and $Q_{\delta i}$ are the weighting factors for the error and the control action, respectively. The first term of (3) is used for Objective 1, while the second term of this equation tries to achieve Objective 2 of Section [control objectives](#). To solve this problem, the future predictions of the H_2 production are expressed as a function of the future control actions and the past values of the input and outputs using the electrolyzer models (1) and (2). Thus, using equation (3) with all the system constraints and the electrolyzer models, it can be shown that the optimization problem to be solved at each sample time is (4).

$$\min_{(\alpha_i, \delta_i)} J \quad (4)$$

$$\text{s.t. } \delta \in [0, 1]$$

$$\alpha_{i_1} \leq \alpha_i \leq \bar{\alpha}_i$$

$$\hat{P}_i(k) = \bar{P}_i \cdot \hat{\alpha}_i(k) \cdot \hat{\delta}_i(k)$$

$$\hat{H}_i(k) = \frac{\hat{\alpha}_i(k) \cdot \hat{\delta}_i(k)}{a \cdot \hat{\alpha}_i(k) + b}$$

$$\sum_{i=1}^n \hat{P}_i(k) \leq \hat{P}_{\text{available}}(k)$$

Because of the non-linear model of the electrolyzer (see equation (1)) and the use of discrete (δ) and real (α) decision variables, the problem to be solved by the MPC control algorithm is, at each k , an NLMIQP (Non-Linear Mixed Integer Quadratic Problem) that is very complicated to solve. Hence, a simple solution will be proposed in the next section.

Approximation to an MIQP

The main goal of this paper is to transform problem (4) into a Mixed-Integer Quadratic Problem with linear constraints (MIQP). To do so, each electrolyzer model is first modified using the following change of variable:

$$z_i(k) = \alpha_i(k) \cdot \delta_i(k) \tag{5}$$

where z_i is now a real variable: $z_i \in \mathbb{R}$. The model of the H_2 production is now given by:

$$\widehat{H}_i(k) = \frac{\widehat{z}_i(k)}{a \cdot \widehat{z}_i(k) + b} \tag{6}$$

$$\widehat{P}_i(k) = \overline{P}_i \cdot \widehat{z}_i(k) \tag{7}$$

Note that the predictions of the H_2 produced do not depend on past values because a static model for the electrolyzers was considered. It can be seen in equation (6) that $H_i = 0$ and $z_i = 0$ if $\delta_i = 0$ while $z_i = \alpha_i$ if $\delta_i = 1$. Therefore equation (8) can be rewritten to eliminate the dependence between α_i and H_i :

$$\widehat{H}_i(k) = \frac{\widehat{z}_i(k)}{a \cdot \widehat{z}_i(k) + b} \tag{8}$$

Thereby, H_i is now a real function of the real variable z_i . As z_i is in the $[0,1]$ interval, $a > 0$ and $b > 0$, $H_i(z_i)$ is differentiable and continuous in the interval $[0,1]$. In equation (8) $H_i(z_i)$ is a nonlinear function, so the relationship between $\widehat{z}(k+j)$ and $\widehat{H}(k+j)$ will not be linear either. It is necessary to make another approximation in the predictions to modify the optimization problem into an MIQP which is less difficult to solve. To linearize future predictions of the H_2 production, an approximation using a first order truncation Taylor series can be done:

$$H_i(z_i + \Delta z_i) = H_i(z_i) + \frac{\partial H_i}{\partial z_i}(z_i) \Delta z_i \tag{9}$$

Hence, simplifying the notation, and enforcing the same method for the N predictions of the H_2 production, gives:

$$\begin{aligned} \widehat{H}_i(k+1) &= H_i(k) + \frac{b_i}{(a_i \cdot z_i(k) + b_i)^2} \cdot \widehat{\Delta z}_i(k+1) \\ \widehat{H}_i(k+2) &= H_i(k) + \frac{b_i}{(a_i \cdot z_i(k) + b_i)^2} \cdot (\widehat{\Delta z}_i(k+1) + \widehat{\Delta z}_i(k+2)) \\ &\dots \dots \dots \\ \widehat{H}_i(k+N) &= H_i(k) + \frac{b_i}{(a_i \cdot z_i(k) + b_i)^2} \cdot (\widehat{\Delta z}_i(k+1) + \widehat{\Delta z}_i(k+2) + \dots + \widehat{\Delta z}_i(k+N)) \end{aligned} \tag{10}$$

Defining $g_i = \frac{b_i}{(a_i \cdot z_i(k) + b_i)^2}$, vector $\mathbf{1} = [1 \ 1 \ \dots \ 1]^T$ (dimension $1 \times N$) and \mathbf{T} has dimension $N \times N_u$.

$$\text{Matrix } \mathbf{T} = \left. \begin{matrix} \overbrace{\begin{matrix} 1 & 0 & \dots & \dots \\ 1 & 1 & 0 & \dots \\ 1 & 1 & 1 & 0 \\ 1 & 1 & 1 & 1 \\ 1 & 1 & 1 & 1 \end{matrix}}^{N_u} \right\}^N \tag{11}$$

Predictions are given by the following vector for each i :

$$\widehat{\mathbf{H}}_i = \left[\widehat{H}_i(k+1) \dots \widehat{H}_i(k+N) \right]^T \tag{12}$$

$$\widehat{\mathbf{H}}_i = \mathbf{1} \cdot H_i(k) + g_i \cdot \mathbf{T} \cdot \widehat{\Delta \mathbf{z}}_i \tag{13}$$

where:

$$\widehat{\Delta \mathbf{z}}_i = \left[\widehat{\Delta z}_i(k+1) \dots \widehat{\Delta z}_i(k+N_u) \right]^T \tag{14}$$

The manipulated variables are $\Delta z_i(k)$, $\alpha_i(k)$ and $\delta_i(k)$. Hence, the relationship between the manipulated variables and the predictions can be rewritten by calculating the future control movements in the following vector:

$$\Delta \mathbf{u}_i = \begin{bmatrix} \Delta z_i(k+1) \\ \Delta z_i(k+2) \\ \dots \\ \Delta z_i(k+N_u) \\ \alpha_i(k+1) \\ \alpha_i(k+2) \\ \dots \\ \alpha_i(k+N_u) \\ \delta_i(k+1) \\ \delta_i(k+2) \\ \dots \\ \delta_i(k+N_u) \end{bmatrix} = \begin{bmatrix} \Delta \mathbf{z}_i \\ \alpha_i \\ \delta_i \end{bmatrix} \tag{15}$$

which has dimension $3N_u \times 1$; the matrix G_i :

$$\mathbf{G}_i = [g_i \cdot \mathbf{T} \ 0 \ 0] \tag{16}$$

which has dimension $N \times 3N_u$, thus:

$$\mathbf{H}_i = \mathbf{f}_i + \mathbf{G}_i \cdot \Delta \mathbf{u}_i \tag{17}$$

Equation (17) describes the H_2 produced by a certain device, where \mathbf{f}_i is the free response computed using the nonlinear model written in (8) for $H_i(k)$ and G_i . Also, $\Delta \mathbf{u}_i$ is the linearized forced response [28,37]. Now, taking into account the set of n devices:

$$\mathbf{H} = [\mathbf{H}_1 \ \mathbf{H}_2 \ \dots \ \mathbf{H}_n]^T \tag{18}$$

$$\mathbf{f} = [\mathbf{f}_1 \ \mathbf{f}_2 \ \dots \ \mathbf{f}_n]^T \tag{19}$$

$$\Delta \mathbf{U} = [\Delta \mathbf{U}_1 \ \Delta \mathbf{U}_2 \ \dots \ \Delta \mathbf{U}_n]^T \tag{20}$$

where \mathbf{H} and \mathbf{f} are $N \cdot n \times 1$ vectors and $\Delta \mathbf{U}$ is an $N_u \cdot n \times 1$ vector, it follows that:

$$\mathbf{H} = \mathbf{f} + \mathbf{G} \cdot \Delta \mathbf{U} \tag{21}$$

where:

$$\mathbf{G} = \begin{bmatrix} \mathbf{G}_1 & 0 & 0 & 0 \\ 0 & \mathbf{G}_2 & 0 & 0 \\ 0 & 0 & \dots & 0 \\ 0 & 0 & 0 & \mathbf{G}_n \end{bmatrix} \quad (22)$$

Equation (21) relates, in a linear manner, the manipulated variables (vector $\Delta\mathbf{U}$) and the controlled variables (vector \mathbf{H}), thus the nonlinear problems in (4) are eliminated.

Constraints

In Section [approximation to an MIQP](#), a new decision variable z was defined to simplify the optimization problem that had to be solved as part of the Predictive Control strategy. Here, the constraints in (4) are modified into an MLD (Mixed Logical Dynamical System, [38,39]) to associate the performance of the platform with the discrete variable δ and the continuous variable α , and to linearize the model. Thus, constraints (23)–(28) show this idea for all the cases where the binary variable could be 0 or 1 and $j = 1 \dots N$.

$$z_i(k) + \sum_{l=1}^j \Delta z_i(k+l) \leq \bar{\alpha}_i \cdot \delta_i(k+j) \quad (23)$$

$$z_i(k) + \sum_{l=1}^j \Delta z_i(k+l) \geq \underline{\alpha}_i \cdot \delta_i(k+j) \quad (24)$$

$$z_i(k) + \sum_{l=1}^j \Delta z_i(k+l) \leq \alpha_i(k+l) - \underline{\alpha}_i(1 - \delta_i(k+j)) \quad (25)$$

$$z_i(k) + \sum_{l=1}^j \Delta z_i(k+l) \geq \alpha_i(k+l) - \bar{\alpha}_i(1 - \delta_i(k+j)) \quad (26)$$

$$\alpha_i(k+j) \leq \bar{\alpha}_i \quad (27)$$

$$\alpha_i(k+j) \geq \underline{\alpha}_i \quad (28)$$

Besides constraints (23)–(28), the following constraint (29) must be considered to fulfill Objective 3: At each sample (k), the total energy consumed should always be smaller than the predicted energy available from the wind and waves ($\hat{P}_{\text{available}}(k)$). Considering MPC ideas, the vector of predictions of available power, $\hat{P}_{\text{available}}(k)$, is calculated over N using real meteorological data. Hence, the constraint in the consumed energy is:

$$\sum_{i=1}^n \bar{P}_i \cdot \hat{z}_i(k+j) \leq \hat{P}_{\text{available}}(k+j) \quad j = 1, 2, \dots, N \quad (29)$$

Thus, the constraints defined in equations (23)–(29) are linear in the decision variables Δz , α and δ , so the optimization problem can be solved using Mixed-Integer Quadratic Programming (MIQP).

Optimization

To summarize, the MPC problem of minimizing the cost function (4) subject to (23)–(29) can be transformed into the following MIQP:

$$\begin{aligned} \min_{\Delta\mathbf{U}} & \frac{1}{2} \Delta\mathbf{U}^T \cdot \mathbf{M} \cdot \Delta\mathbf{U} + \mathbf{l}^T \cdot \Delta\mathbf{U} \\ \text{s.t.} & \mathbf{A} \cdot \Delta\mathbf{U} \leq \mathbf{B} \end{aligned} \quad (30)$$

Equation (30) can be solved at each sample time. Matrices \mathbf{A} and \mathbf{B} define the constraints of the problem. Equation (31) can be obtained using equation (21) in the cost function:

$$J = \left[(\mathbf{f} + \mathbf{G} \Delta\mathbf{U} - \bar{\mathbf{H}})^T \mathbf{Q}_H (\hat{\mathbf{f}} + \mathbf{G} \Delta\mathbf{U} - \bar{\mathbf{H}}) + (\hat{\delta} - 1)^T \mathbf{Q}_\delta (\hat{\delta} - 1) \right] \quad (31)$$

Taking into account the relationship between $\hat{\delta}$ and $\Delta\mathbf{U}$, equation (31) can be manipulated to give the cost function to be solved:

$$J := \frac{1}{2} \Delta\mathbf{U}^T \cdot \mathbf{M} \cdot \Delta\mathbf{U} + \mathbf{l}^T \cdot \Delta\mathbf{U} \quad (32)$$

Matrices \mathbf{l} and \mathbf{M} are the linear and quadratic part of the quadratic optimization problem, respectively. They are given by equations (33) and (34):

$$\mathbf{l} = 2\mathbf{f}^T \mathbf{Q}_H \mathbf{G} - 2\bar{\mathbf{H}}^T \mathbf{Q}_H \mathbf{G} \quad (33)$$

$$\mathbf{M} = \mathbf{G}^T \mathbf{Q}_H \mathbf{G} \quad (34)$$

All the constraints (23)–(29) can be rewritten in the compact form $\mathbf{A} \cdot \Delta\mathbf{U} \leq \mathbf{B}$. The dimensions of matrices \mathbf{l} , \mathbf{M} , \mathbf{A} and \mathbf{B} depend on the number of electrolyzers (n) and the control horizon N_u . These matrices have the following dimensions: $\mathbf{M} \in \mathbb{R}^{(3nN_u \times 3nN_u)}$, $\mathbf{l} \in \mathbb{R}^{3nN_u}$, $\mathbf{B} \in \mathbb{R}^{(6nN_u + N_u)}$ and $\mathbf{A} \in \mathbb{R}^{((6nN_u + N_u) \times 3nN_u)}$.

Case studies

As detailed in Section [process description](#), the platform is made up of two different parts: one is the energy source and the other consumes the energy to generate H_2 .

To produce the energy for the renewable H_2 plant, two sources (wind and wave) have been considered in both case studies. Wind energy was chosen as it is a mature technology [40] and wave energy as it provides lower variability in the energy production [41]. A co-located hybrid device of 1 vertical axis wind turbine (VAWT) of 5.0 MW peak power and 1 wave energy converter (WEC) of 1.6 MW peak power were chosen, according to the studies developed in the project H2Ocean [32]. This hybrid VAWT-WEC device (shown in Fig. 4) is assumed to provide the energy: it consists of a platform with a hull (where the VAWT is located) and a cross bridge where four pitching wave energy converters are placed. The wave energy converters also reduce the motion of the platform and passively rotate it to face the waves.

To produce H_2 , different NEL A485 electrolyzers (NEL-Hydrogen, 2014) were chosen. The main gas storage containers are located on two other floating units, well separated from both the H_2 production and each other. The alkaline electrolyzers operate slightly above ambient pressure and are further equipped with pressure relief equipment, to prevent overpressure operation.

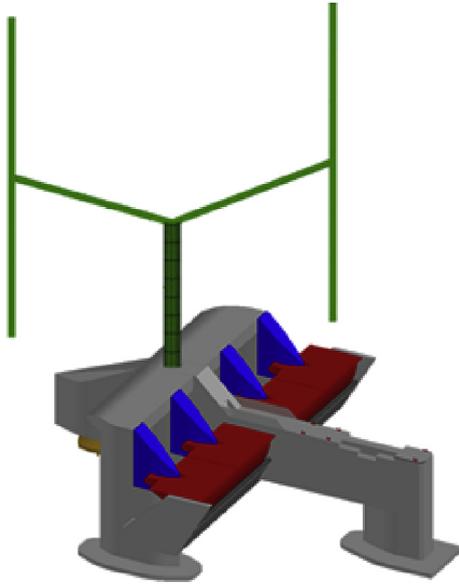


Fig. 4 – A co-located hybrid VAWT-WEC device [42].

First case study

A simulation was carried out using one hybrid device of 6.6 MW (5.0 + 1.6) for the energy production. Three electrolyzers (two high production of 2.134 MW rated and one small production of 0.220 MW rated) were chosen for this first case study. The sections below detail the controller implementation and a discussion of the results.

Controller implementation

A control horizon of 3 h and a prediction horizon of 3 h were selected. Thus, $n = 3$, $N_u = 3$ and $N = 3$. These are the parameters of the plant analyzed in this case study:

$$\bar{P} = [2134 \quad 2134 \quad 220]^T$$

$$\bar{a} = [0.875 \quad 0.875 \quad 0.778]^T$$

$$\bar{b} = [3.525 \quad 3.525 \quad 3.625]^T$$

$$\bar{H} = [485 \quad 485 \quad 485]^T$$

$$\bar{\alpha} = [1 \quad 1 \quad 1]^T$$

$$\underline{\alpha} = [0.2 \quad 0.2 \quad 0.1]^T$$

$$Q_H = [1 \quad 1 \quad 50]^T$$

$$Q_\delta = [1 \quad 1 \quad 1]^T$$

To optimize this problem, an MIQP solver in the Matlab® CPLEX was used to solve (30). A sampling time of 1 h was chosen to validate the EMS. In the two proposals analyzed here, the current available energy at each time k is different from the one predicted in the previous step. Bounds $[\underline{\alpha}_i$ and $\bar{\alpha}_i$ were selected using data from the electrolyzer manufacturers.

Results and discussion

For this first case study, some results for 140 h of operation are shown in Figs. 5–9. These results confirm the correct operation of the advanced control system designed in this paper for the parameters considered. Fig. 5 shows the power provided by the renewable energy sources (black line) and the power consumed (red line) by the electrolyzers. As can be seen in the simulations, the controller tries to maintain the consumed power very near the available one. As a consequence of this, the H_2 produced is near the achievable maximum. This happens because in this first case study the parameters chosen for the electrolyzers suppose an ideal performance.

Fig. 6 shows the performance of the electrolyzer $i = 1$ (high production). As expected, this device is not connected/disconnected very often and α is always between $\bar{\alpha}$ and $\underline{\alpha}$. On the other hand, Fig. 7 shows the performance of the second high production electrolyzer ($i = 2$). This performance is different from the one before because here the operating point is almost always in the same value, which is the lower bound. As it is not disconnected frequently, it can be considered that the control algorithm is well designed and tuned.

Electrolyzer $i = 3$ (Fig. 8) is more connected because its performance is bigger than the performance of the high production electrolyzers, therefore the operation of this device can also be considered correct. In all cases, the values of the computed manipulated variables are between the defined bounds. The last figure of this case study depicts the H_2 produced by the three devices. As expected, it proportionally depends on the power consumed, as shown in Fig. 5.

Second case study

A different simulation was carried out using three hybrid devices of 6.6 MW each (total of 19.8 MW) for the energy production. Six electrolyzers (three high and three small production) were chosen for this second case study. The sections below detail the controller implementation and a discussion of the results.

Controller implementation

This second proposal is more realistic in comparison with the previous one. The rated power of the electrolyzers is not the maximum value, but a loss-of-performance factor was added for each device. These are the parameters of the platform in this second case study:

$$\bar{P} = [2066.7 \quad 2025.6 \quad 2014.6 \quad 201.2 \quad 208.5 \quad 200.6]^T$$

$$\bar{a} = [0.8706 \quad 0.8697 \quad 0.8670 \quad 0.8089 \quad 0.7882 \quad 0.7731]^T$$

$$\bar{b} = [3.5271 \quad 3.5301 \quad 3.6124 \quad 3.6809 \quad 3.6406 \quad 3.5101]^T$$

$$\bar{H} = [485 \quad 485 \quad 485 \quad 485 \quad 485 \quad 485]^T$$

$$\bar{\alpha} = [1 \quad 1 \quad 1 \quad 1 \quad 1 \quad 1]^T$$

$$\underline{\alpha} = [0.2 \quad 0.2 \quad 0.2 \quad 0.1 \quad 0.1 \quad 0.1]^T$$

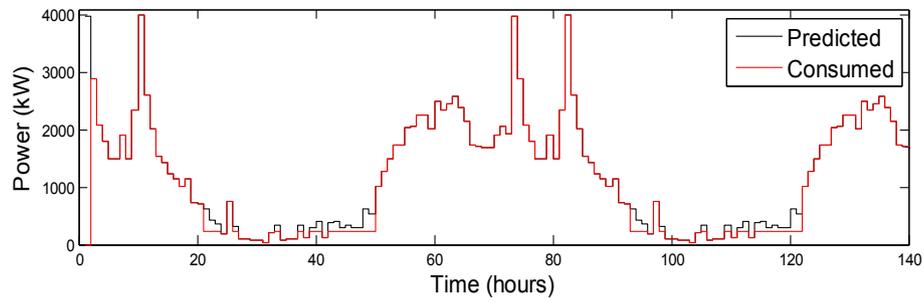


Fig. 5 – Power available and consumed first case study.

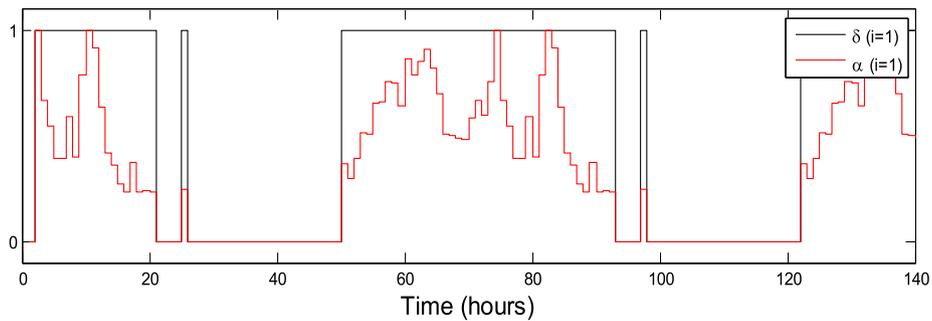


Fig. 6 – Performance of electrolyzer number 1 for the first case study.

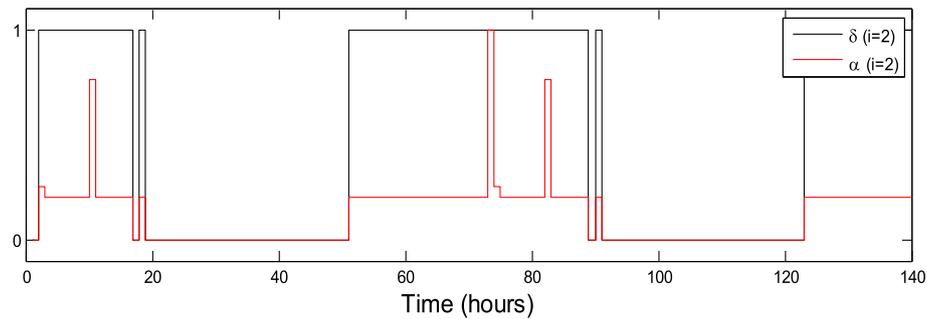


Fig. 7 – Performance of electrolyzer number 2 for the first case study.

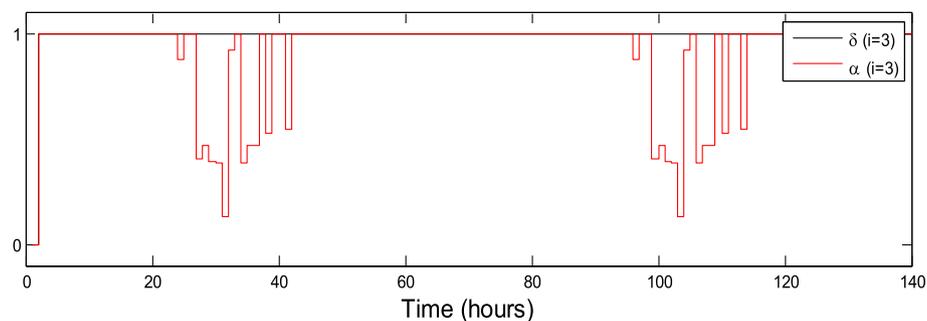


Fig. 8 – Performance of electrolyzer number 3 for the first case study.

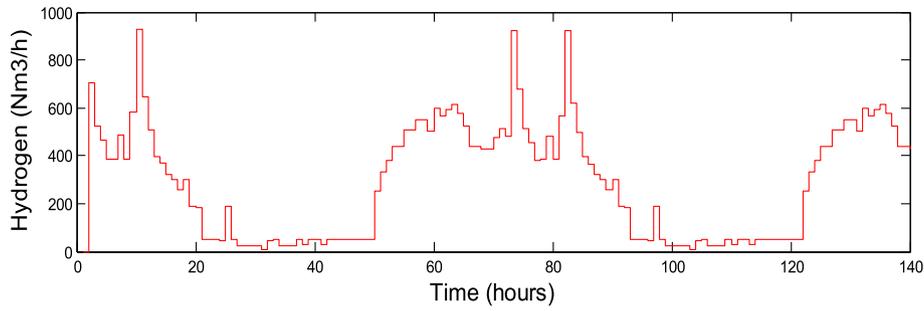


Fig. 9 – Hydrogen production for the first case study.

$$Q_H = [1 \ 1 \ 1 \ 500 \ 500 \ 500]^T$$

$$Q_\delta = [100 \ 1000 \ 10000 \ 300 \ 400 \ 200]^T$$

The same optimization toolbox was used to carry out the simulation and optimization. A simulation has been done with a prediction and control horizon of 3 h ($n = 6$, $N = 3$ and $N_u = 3$) and taking a sample time of 1 h.

Results and discussion

For the second case study, some results for 140 h of operation are shown in Figs. 10–17. The results confirm the correct operation of the advanced control system for this case. Fig. 10 shows the power available for the electrolysis. Effectively, the available power is always slightly bigger than the power consumed by the electrolyzers. Unlike the previous case study, where the available power was almost equal to the

consumed power, in this second case study the difference is bigger because the electrolyzer parameters are not ideal.

Figs. 11–13 show the performance of the three high production electrolyzers. As expected, they are not switched on/off very frequently. In comparison with the previous case study, it can be seen that the power was shared between all the electrolyzers, so it is shown that the more electrolyzers installed, the fewer disturbances the system has because α tries to be in the nominal operating point.

Figs. 14–16 depict the results for the three small production electrolyzers. The performance of these electrolyzers can be considered correct because they operate between the constraints designed in this case study and they are also used more as they have better performance.

The last figure (Fig. 17) shows the production of hydrogen for all the 6 electrolyzers in this second scenario. The devices produce the maximum amount of hydrogen they can, so the design of the control algorithm can be considered efficient.

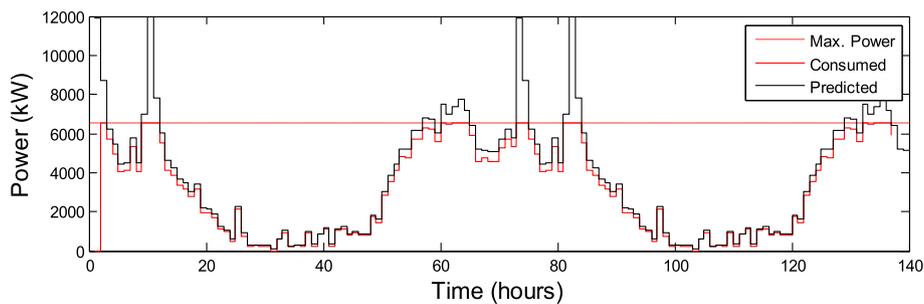


Fig. 10 – Power available and consumed second case study.

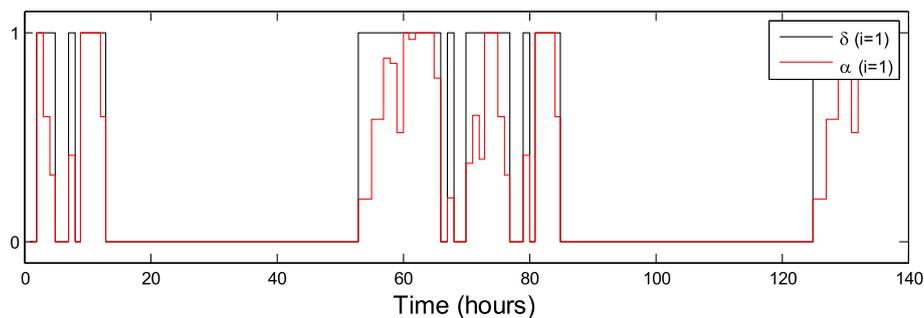


Fig. 11 – Performance of electrolyzer n° 1 for the second case study.

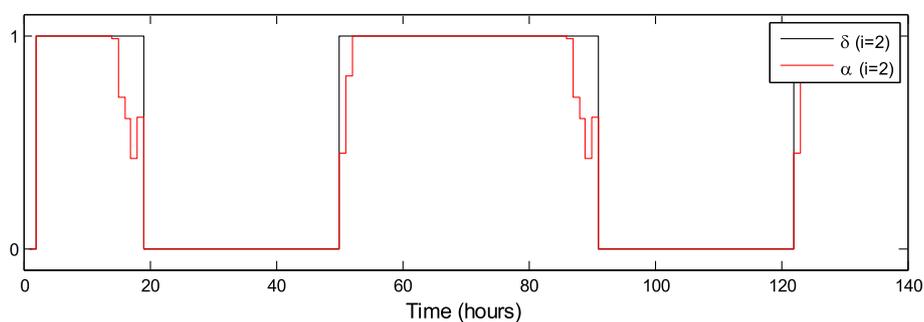


Fig. 12 – Performance of electrolyzer n° 2 for the second case study.

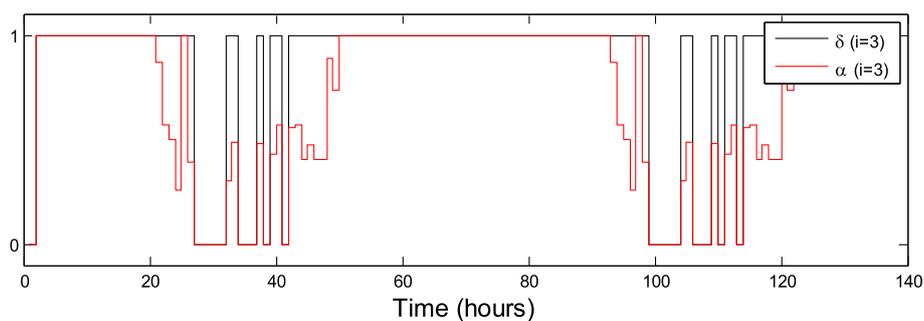


Fig. 13 – Performance of electrolyzer n° 3 for the second case study.

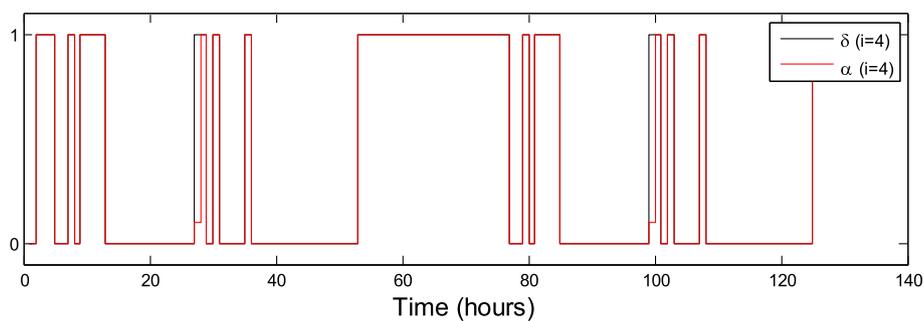


Fig. 14 – Performance of electrolyzer n° 4 for the second case study.

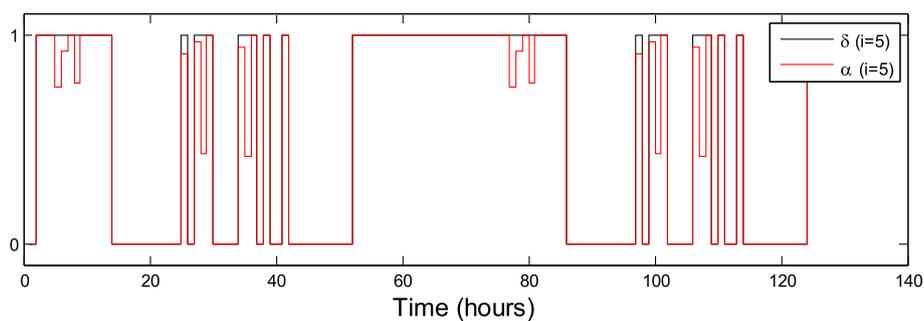


Fig. 15 – Performance of electrolyzer n° 5 for the second case study.

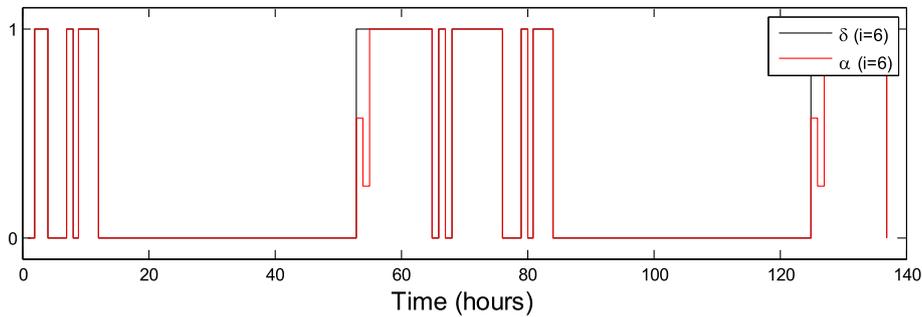


Fig. 16 – Performance of electrolyzer n° 6 for the second case study.

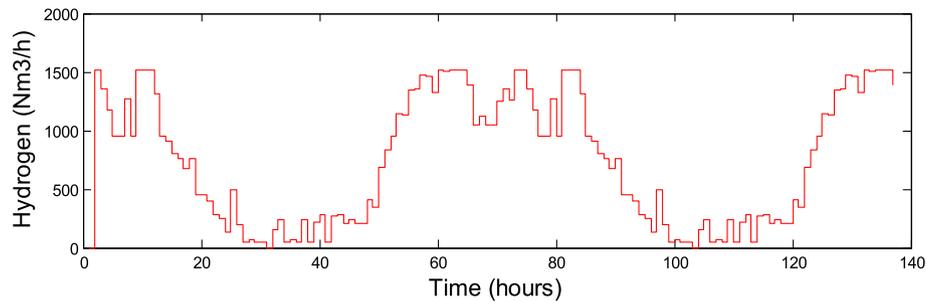


Fig. 17 – Hydrogen production for the second case study.

Table 1 – Performance indices and consumptions of the simulation in scenario 2.

Power available (kW per day)	Power consumed (MWh per day)	H ₂ produced (Nm ³ /h)
27046.4	24249.8 (88.6%)	726.89
Electrolyzer 1st	Electrolyzer 2nd	Electrolyzer 3rd
(ON/OFF cycles per day)	(ON/OFF cycles per day)	(ON/OFF cycles per day)
2.91	0.85	2.91
Electrolyzer 4th	Electrolyzer 5th	Electrolyzer 6th
(ON/OFF cycles per day)	(ON/OFF cycles per day)	(ON/OFF cycles per day)
4.45	3.94	3.08

Finally, to summarize this second scenario, some performance indices and consumptions are presented in Table 1. These results confirm the high H₂ mean production obtained from the available power and also the small number of ON/OFF cycles.

If compared to the ideal scenario of case 1, the real performance of scenario 2 can be considered very good. Note that, only when the available power was very low, did the controller not find a proper solution and the consumed power was under the desired value. This result is expected because of the constraints imposed on the minimum values of the operating points. In terms of power distribution between electrolyzers and switching ON/OFF of the equipment, both scenarios had expected results, confirming the good performance of the control strategy.

Conclusions

An Energy Management System algorithm based on a Model Predictive Control is proposed and tested to optimize and balance the H₂ production for an offshore plant, which includes a set of

electrolysis units, following the power provided by variable renewable energy sources (wind and waves). Using the Smart Grid concept, the characteristics of each electrolyzer are considered to improve the state-of-health of the units. The proposed approach has been validated using real data measured from a certain location in the north Atlantic Ocean, which is used to verify the correct operation of the platform with the designed controller.

The main conclusions of this study are the following:

- 1- The Mixed-Integer-Quadratic-Programming for the MPC allows the operating point of each electrolysis unit and its connections or disconnections to be regulated.
- 2- In the two cases studies, the error between the predicted and desired power consumed by each electrolyzer is minimized for all the devices along the prediction horizon.
- 3- The operation of the electrolysis set is maximized, since the discrete variables defining the connection/disconnection condition of the electrolysis is actioned along the prediction horizon, as much as possible.
- 4- The MPC control strategy ensures the continuity of the H₂ production, since the energy consumed by the electrolysis is almost equal to the energy supplied from the wind and waves during the prediction horizon.
- 5- The electrolyzers' state of health is ensured, thanks to the minimization of the switching between the connection/disconnection states.

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Nomenclature

n	Number of electrolysis units
N	Prediction horizon
N_u	Control horizon
i	Subscript of each electrolysis unit (from 1 to n)
$\delta_i(k)$	Binary variable: ON/OFF electrolysis unit i at instant k
$\widehat{\delta}_i(k)$	Prediction of the binary variable: ON/OFF electrolysis unit i at instant k
$\alpha_i(k)$	Operating point of electrolysis unit i at instant k
$\widehat{\alpha}_i(k)$	Prediction of the operating point of electrolysis unit i at instant k
$z_i(k)$	Auxiliary variable of electrolysis unit i at instant k
$\Delta z_i(k)$	Increase of the auxiliary variable of electrolysis unit i at instant k
$\widehat{\Delta z}_i(k)$	Prediction of the increase of the auxiliary variable of electrolysis unit i at instant k
$H_i(k)$	Hydrogen production of electrolysis unit i at instant k , Nm^3/h
a_i	Slope of power model of electrolysis unit i , kWh/Nm^3
b_i	Offset of power model of electrolysis unit i , kWh/Nm^3
$\underline{\alpha}_i$ $\bar{\alpha}_i$	Minimum and maximum operating points of electrolysis unit i , %
\bar{H}_i	Maximum H_2 production (Nm^3/h) of electrolysis unit i
$P_i(k)$	Power consumption of electrolysis unit i at instant k , kW
\bar{P}_i	Rated power of electrolysis unit i , kW
$\widehat{P}_{\text{available}}(k)$	Prediction of power available to electrolysis at instant k , kW
Q_{H}	Weighting of the error
Q_{δ}	Weighting of the control variable
J	Quadratic cost function, Nm^3/h
M	Quadratic part of the cost function
l	Linear part of the cost function
A, B	Constraints matrices
f	Free response
G	Gain of the manipulated variable
X	Decision vector
k	Time index

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