

1 Nitrous oxide abatement coupled with
2 biopolymer production as a model GHG
3 biorefinery for cost-effective climate change
4 mitigation

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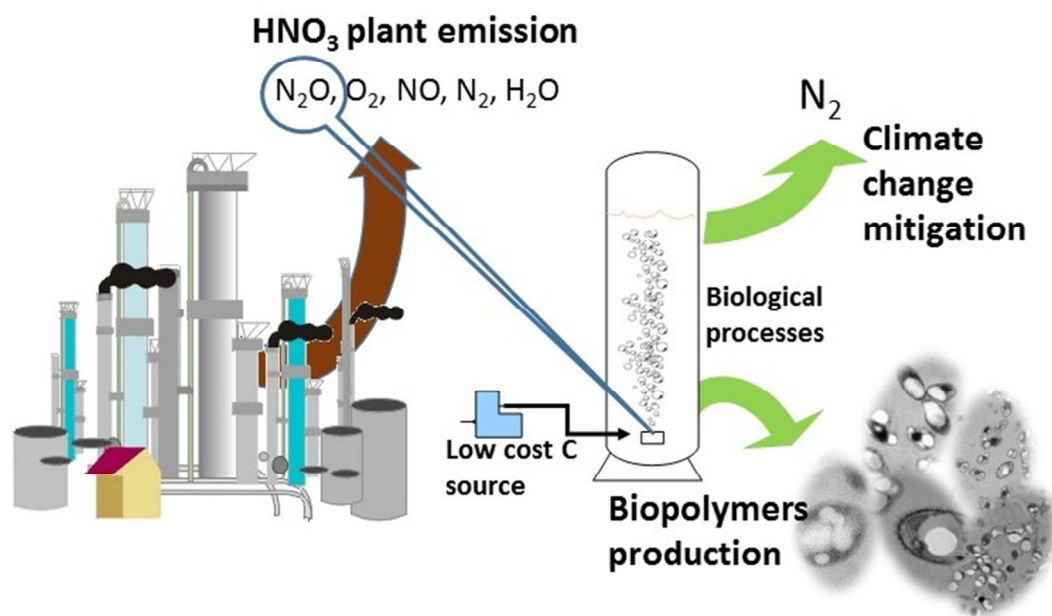
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12 **ABSTRACT**

13 N₂O represents ~6% of the global greenhouse gas emission inventory and the most
14 important O₃-depleting substance emitted in this 21st century. Despite its environmental
15 relevance, little attention has been given to the development of cost-effective and
16 environmentally friendly N₂O abatement methods. In this context, the potential of a bubble
17 column (BCR) and an internal loop airlift (ALR) bioreactors of 2.3 L for the abatement of

18 N₂O from a nitric acid plant emission was systematically evaluated. The process was based
19 on the biological reduction of N₂O by *Paracoccus denitrificans* using methanol as a
20 carbon/electron source. Two nitrogen limiting strategies were also tested for the co-
21 production of poly(3-hydroxybutyrate-co-3-hydroxyvalerate) (PHBV) coupled with N₂O
22 reduction. High N₂O removal efficiencies (REs) ($\approx 87\%$) together with a low PHBV cell
23 accumulation were observed in both bioreactors in excess of nitrogen. However, PHBV
24 contents of 38-64% were recorded under N limiting conditions along with N₂O-REs of
25 $\approx 57\%$ and $\approx 84\%$ in the ALR and BCR, respectively. Fluorescence in-situ hybridization
26 analyses showed that *P. denitrificans* was dominant ($>50\%$) after 6 months of
27 experimentation. The successful abatement of N₂O concomitant with PHBV accumulation
28 confirmed the potential of integrating biorefinery concepts into biological gas treatment for
29 a cost-effective GHG mitigation.

30 TOC/Abstract Art



31

32 INTRODUCTION

33 The increasing public concern about global temperature rise and climate change has
34 attracted the attention of politicians and the scientific community during the past decade.
35 Nowadays, there is no doubt about the fact that these environmental problems are caused
36 by the rapid accumulation of greenhouse gases (GHGs), whose concentrations are 45 %
37 higher than those prevailing in the preindustrial era.¹ Nitrous oxide (N₂O), the third most
38 important GHG with a global warming potential 300 times higher than that of CO₂ due to
39 its high atmospheric persistence (150 years), accounts for 6.2 % of the total GHG emissions
40 globally. N₂O is also one of the main sources of stratospheric NO_x and is considered the
41 most important ozone depleting substance emitted in this 21st century.² Agriculture is the
42 principal source of anthropogenic N₂O emissions, followed by chemical industry and waste
43 management processes. The production of nitric and adipic acid are the major N₂O source
44 in industry, whose global emissions reach up to 400 Kton of N₂O per year.³ A typical waste
45 gas from nitric acid production plants is characterized by 100-3500 ppm_v of NO_x, 300-3500
46 ppm_v of N₂O, 1-4 % of O₂ and 0.3-2 % of H₂O (in a N₂ matrix).⁴

47 Several physical-chemical technologies such as non-selective catalytic reduction (NSCR)
48 or catalytic decomposition have been applied as end-of-the-pipe strategies for the treatment
49 of N₂O emissions from industrial sources.⁵ However, these technologies entail the
50 consumption of a reducing agent such as hydrocarbons or ammonia and require the
51 preheating of the tail gas for N₂O destruction, resulting in a considerable energy
52 consumption since nitric acid waste gas is typically emitted at ambient temperature.⁶
53 Moreover, the environmental sustainability of NSCR technologies can get also jeopardized

54 by fugitive emissions of CH₄ derived from an incomplete fuel combustion during the
55 treatment of N₂O.⁷

56 Biological technologies have been shown to exhibit a high robustness, cost efficiency and
57 environmental friendliness for the treatment of industrial off-gases containing malodorous
58 and volatile organic compounds.⁸ In spite of their inherent advantages, no biological
59 process has ever been evaluated for the abatement of N₂O emissions from nitric and adipic
60 acid plants.^{9,10} This GHG is an obligate intermediate in the reduction of NO₃⁻ and NO₂⁻ to
61 N₂, which to the best of our knowledge is the only known biochemical mechanism for N₂O
62 removal. Thus, since nitric and adipic acid emissions are mainly composed of N₂O, N₂ and
63 trace levels of O₂, denitrification appears as an attractive alternative for the abatement of
64 N₂O when a cheap source of organic carbon and electron donor is available for the growth
65 of heterotrophic bacteria.^{9,10} In this context, the economic viability of this process can be
66 significantly improved by coupling the abatement of N₂O via denitrification with the
67 production of added value bioproducts such as polyhydroxyalkanoates (PHA) biopolymers.
68 These bio-based chemicals, especially poly(3-hydroxybutyrate) (PHB) and poly(3-
69 hydroxybutyrate-co-3-hydroxyvalerate) (PHBV), share with conventional fossil-derived
70 thermoplastics similar physical/chemical characteristics such as melting point, molecular
71 weight and tensile strength.¹¹ PHAs also possess a rapid biodegradability in nature, which
72 render them a perfect substitute of conventional fossil polymers. There are several
73 denitrifying bacteria such as *Paracoccus denitrificans*, *Pseudomonas aeruginosa* and
74 *Ralstonia eutropha*, capable of producing intracellular PHA as a carbon storage material in
75 excess of organic carbon under nutrient limitation.^{12,13} Therefore, an innovative GHG
76 biorefinery could be engineered for the simultaneous abatement of N₂O and co-production

77 of PHAs in nitric and adipic acid plants in order to enhance the economic and
78 environmental sustainability of N₂O abatement.

79 In this context, the potential of a bubble column (BCR) and an airlift (ALR) bioreactors for
80 the treatment of a synthetic N₂O emission from nitric acid plant was compared. The strain
81 *Paracoccus denitrificans* (DSM 413) was used as a model denitrifying bacterium in the co-
82 production of the co-polyester PHBV using methanol as a carbon-energy source under
83 nitrogen sufficiency and two different nitrogen limiting strategies.

84 **MATERIALS AND METHODS**

85 **Chemicals and mineral salt medium**

86 The mineral salt medium (MSM) used in the experimentation was composed of (g L⁻¹):
87 Na₂HPO₄·12H₂O 6.16, KH₂PO₄ 1.52, MgSO₄·7H₂O 0.2, CaCl₂ 0.02, NH₄Cl 1.5 and 10 mL
88 L⁻¹ of a trace element solution containing (g L⁻¹): EDTA 0.5, FeSO₄·7H₂O 0.2,
89 ZnSO₄·7H₂O 0.01, MnCl₂·4H₂O 0.003, H₃BO₃ 0.03, CoCl₂·6H₂O 0.02, CuCl₂·2H₂O 0.001,
90 NiCl₂·6H₂O 0.002, NaMoO₄·2H₂O 0.003. The final pH of the MSM was 7. All reagents,
91 including methanol, were purchased from PANREAC with a purity of >99 %. Benzoic acid
92 (>99 %) and PHBV standards were obtained from Sigma-Aldrich® (Sigma-Aldrich, St.
93 Louis, MO, USA). A 40 L calibrated gas cylinder of 50,000 ppm_v of N₂O in N₂ and 50 L
94 industrial N₂ cylinder were purchased from Abelló Linde S.A. (Barcelona, Spain).

95 **Microorganism cultivation**

96 The methylotrophic strain *Paracoccus denitrificans* (DSM 413) was purchased from
97 DSMZ (Braunschweig, Germany). The bacterium was cultivated in sterilized 1 L E-flasks

98 with 0.5 L of MSM with methanol (1 % v/v) as the sole carbon and energy source under
99 aerobic conditions for 3 weeks.

100 **Experimental set up**

101 A BCR of 42 cm of height (H) and 9 cm of inner diameter (ID), and an ALR of the same
102 dimensions with a concentric draft tube (ID = 5.5 cm, H = 29.5 cm) located at 4 cm from
103 the bottom of the reactor, were inoculated with 0.5 L of *P. denitrificans* inoculum and filled
104 with MSM to a working volume of 2.3 L, resulting in an initial total suspended solid (TSS)
105 concentration of 56 mg L⁻¹ in both bioreactors. The synthetic nitric acid plant N₂O emission
106 was obtained by mixing the calibrated mixture of N₂O (50,000 ppm_v), air from a
107 compressor and pure N₂ using mass flow controllers (Aalborg, Denmark). The gas mixture
108 resulted in BCR and ALR inlet N₂O gas concentrations of 3520 ± 290 and 3560 ± 300
109 ppm_v, respectively. The O₂ inlet gas concentration remained at 1.1 ± 0.1 % in each
110 bioreactor. Both the BCR and ALR were supplied with an inlet gas flow rate of 137 ± 8 and
111 140 ± 10 mL min⁻¹, respectively, which corresponded to a gas empty bed residence time
112 (EBRT) of ≈17 min. Pure methanol (CH₃OH) was injected in the gas line by means of a
113 syringe pump in a sample port filled with fiberglass wool to facilitate solvent evaporation.
114 The systems were operated in a controlled temperature room at 25 °C. A detailed diagram
115 of the experimental setup can be found in Figure S1 (supporting information).

116 **Operational conditions**

117 Three operational strategies, corresponding to Stages I, II, and III, were evaluated in both
118 bioreactors under different MSM nitrogen concentrations in order to assess the feasibility of
119 a simultaneous N₂O removal and PHBV cell accumulation. During the first 43 days of

120 operation (Stage I) the bioreactors were maintained under nitrogen sufficiency by supplying
121 MSM with 396 mg N L^{-1} and $124 \text{ g C m}^{-3} \text{ d}^{-1}$ of CH_3OH . During Stage I, 300 mL of the
122 cultivation broth was replaced by fresh MSM three times per week, which resulted in a
123 dilution rate of $\sim 0.056 \text{ d}^{-1}$ and an N inlet load of $22.1 \text{ g N m}^{-3} \text{ d}^{-1}$. Stage II (days 44 to 127)
124 was devised to promote the accumulation of intracellular PHBV at a CH_3OH inlet load of
125 $93 \text{ g C m}^{-3} \text{ d}^{-1}$, which guaranteed carbon availability. The N concentration in the MSM was
126 reduced to 34 mg N L^{-1} during Stage II, with 300 mL of fresh MSM being replaced every
127 two days. This resulted in a N inlet load of $2.2 \text{ g N m}^{-3} \text{ d}^{-1}$, a dilution rate of 0.065 d^{-1} and
128 nitrogen fast:famine cycles of 1d:1d. In Stage III (days 128 to 179), the nitrogen
129 concentration in the MSM was increased to 68 mg N L^{-1} while decreasing the frequency of
130 MSM replacement (300 mL) from two to four days at a CH_3OH inlet load of $108 \text{ g C m}^{-3} \text{ d}^{-1}$.
131 The dilution rate and N inlet load during Stage III was 0.033 d^{-1} and $2.2 \text{ g N m}^{-3} \text{ d}^{-1}$. A
132 mass transfer test was carried out according to Cantera and coworkers¹⁴ at the end of Stages
133 II and III by increasing the N_2O inlet concentration from ≈ 3527 to ≈ 9058 in order to
134 elucidate the limiting factor during N_2O reduction to N_2 under the experimental conditions
135 evaluated.

136 **Sampling and analytical procedures**

137 The gas phase monitoring procedure entailed the periodical measurement of N_2O , CO_2 and
138 O_2 gas concentrations at both inlet and outlet bioreactors sampling ports. The monitoring of
139 the liquid phase involved the withdrawal of 300 mL of cultivation broth from each
140 bioreactor in order to determine the dissolved total organic carbon (TOC), total nitrogen
141 (TN), CH_3OH , TSS and PHBV concentrations. The dissolved oxygen concentration was
142 measured in-situ. In addition, 20 mL of the cultivation broth was centrifuged, wash with

143 distilled water and dried at 105 °C for 24 h for the measurement of C, N, H and S cell
144 content at the end of each experimental conditions.

145 The N₂O and CO₂/O₂ gas concentrations were measured by GC-ECD and GC-TCD
146 according to Frutos et al.⁹ and Lopez et al.,¹⁵ respectively. TOC and TN concentrations
147 were measured using a TOC-VCSH analyzer (Shimadzu, Tokyo, Japan) coupled with a
148 total nitrogen chemiluminescence detection module (TNM-1, Shimadzu, Japan). Dissolved
149 CH₃OH concentration was determined in a GC-FID (Bruker 3900, Palo Alto, USA)
150 equipped with a SupelcoWax (15 m × 0.25 mm × 0.25 μm) capillary column. GC-FID
151 injector and detector temperatures were maintained at 200 and 250 °C, respectively.
152 Nitrogen was used as the carrier gas at 1 mL min⁻¹ while H₂ and air flows were fixed at 30
153 and 300 mL min⁻¹, respectively. N₂ was also used as the make-up gas at 25 mL min⁻¹. The
154 determination of TSS concentration was performed according to standard methods¹⁶. The
155 dissolved oxygen concentration was measured with a handheld OXI 330i oximeter (WTW,
156 Germany) while pH was periodically monitored using a pH/mV/°C meter (pH 510 Eutech
157 Instruments, Nijkerk, the Netherlands). To quantify the PHBV concentration, 2 mL of the
158 cultivation broth were centrifuged at 9000 rpm for 15 min and the biomass pellet obtained
159 was processed according to Zuñiga and coworkers,¹⁷ using chloroform as extraction
160 solvent. The PHBV extracted was measured by GC-MS (Agilent Technologies: GC System
161 7820A MSD 5977E, Santa Clara, USA) equipped with a DB-wax column (30 m × 250 μm
162 × 0.25 μm) with detector and injector temperatures of 250 °C and a split ratio of 1:10. The
163 oven temperature was initially maintained at 40 °C for 5 min, increased at 10 °C min⁻¹ up to
164 200 °C and maintained at this temperature for 5 min. The PHBV cell content was

165 normalized as %PHBV = (g PHBV/g TSS) × 100. The analysis of C, N, H and S biomass
166 content was conducted using a LECO CHNS-932 elemental analyzer.

167 **Electron microscopy analysis**

168 Cultivation broth samples of 1 mL were drawn from the bioreactors at the end of Stage III
169 and centrifuged at 4000 rpm and 4 °C for 5 min. Subsequent biomass pellets conditioning
170 was carried out according to Bozzola.¹⁸ The samples were then cut in thin slices by a
171 microtome and contrasted according to Wendlandt and coworkers.¹⁹ A TEM JEOL JEM-
172 1011 electron microscope (Teknolab, Indonesia) equipped with an ES1000W Erlangshen
173 CCD camera (Gatan, Germany) was used for the analysis.

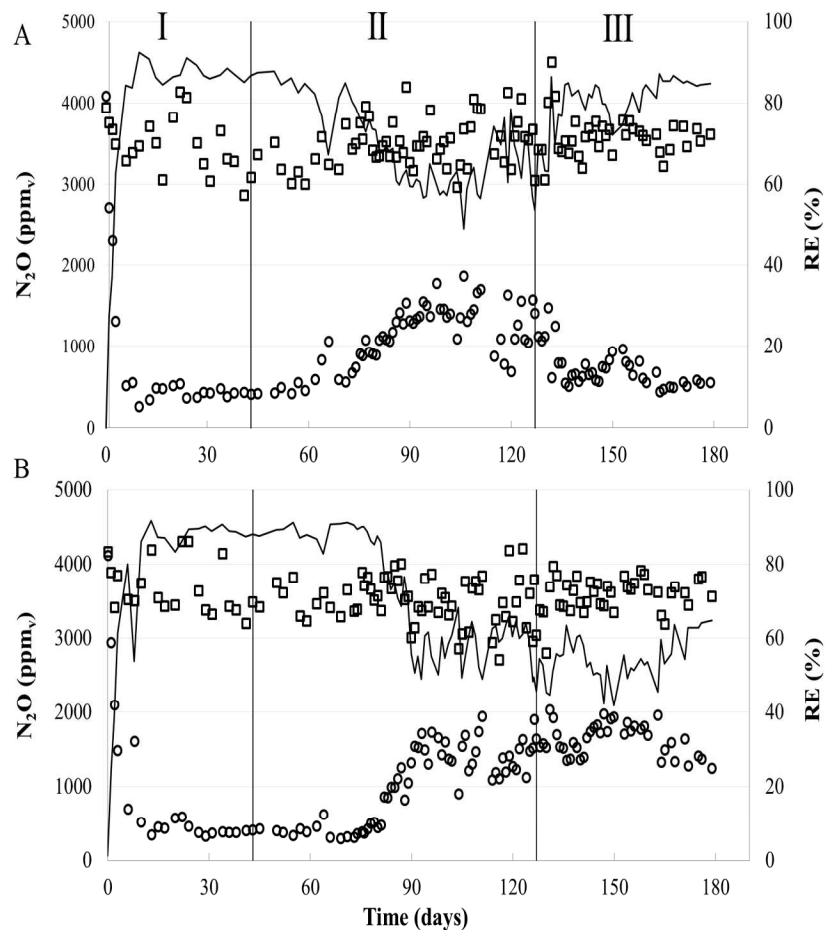
174 **Fluorescence in situ hybridization (FISH) analysis**

175 Aliquots of 250 µL of the cultivation broth from both bioreactors at the end of each
176 operational stage were fixed in 4 % (w/v) paraformaldehyde for 3 h, washed three times
177 with phosphate-buffered saline (PBS) and then preserved in alcohol 96 % (v/v). Aliquots of
178 10 µL of samples were placed on glass microscope slides and dehydrated with ethanol at 50
179 %, 80 % and 96 % (v/v). The probes used were EUB338 I-II-FITC (for general
180 bacteria)^{20,21} and PAR651-Fam (specific for the genus *Paracoccus*).²² Hybridization was
181 carried out at 46 °C using formamide at 40 %.²³ For quantitative FISH analysis, 16 images
182 were randomly acquired from each well on the slides using a Leica DM4000B microscope
183 (Leica Microsystems, Wetzlar, Germany). The relative bio-volumes of the specific genus
184 *Paracoccus* from the total bacteria (EUB338 I-II) were calculated using the commercial
185 software DAIME and split into individual color channels before image segmentation.²⁴

186 RESULTS AND DISCUSSION

187 Influence of nitrogen supplementation on N₂O abatement

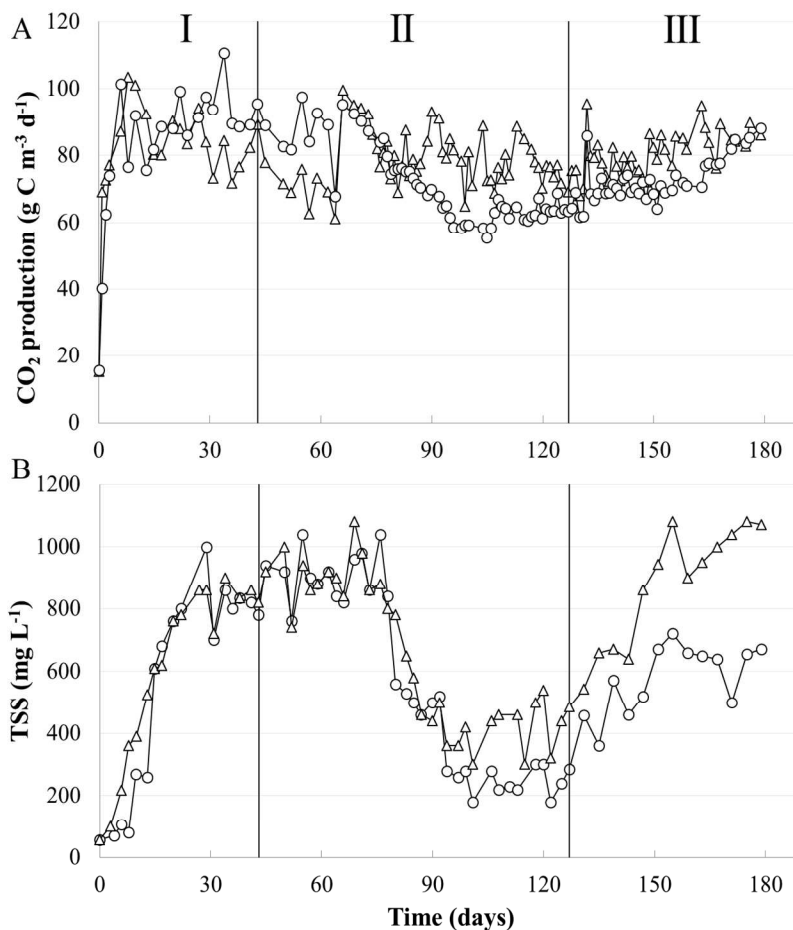
188 The two bioreactors exhibited a low and stable dissolved oxygen (DO) concentration during
189 the entire experimentation ($0.07 \pm 0.1 \text{ mg L}^{-1}$ in both bioreactors). Similarly, a stable pH of
190 6.8 ± 0.2 was recorded in both systems along the three operational stages. The N₂O REs
191 reached a steady state 10 days after the startup of the bioreactors. Hence, steady state N₂O
192 REs of $87 \pm 3 \%$ were reached during Stage I in the BCR with inlet and outlet N₂O
193 concentrations of 3380 ± 340 and $440 \pm 74 \text{ ppm}_v$, respectively (Figure 1A). Similarly, the
194 ALR supported steady state REs of $88 \pm 2 \%$ with inlet and outlet N₂O concentrations of
195 3610 ± 340 and $420 \pm 69 \text{ ppm}_v$, respectively (Figure 1B).



196

197 **Figure 1.** Time course of the inlet (□) and outlet (○) N₂O gas concentrations and removal
 198 efficiency (solid line) in the BCR (A) and ALR (B). Vertical lines indicate the different
 199 operation stages.

200 The CO₂ produced from the oxidation of CH₃OH during Stage I was correlated with the
 201 removal of N₂O, resulting in comparable CO₂ production rates of $85 \pm 8 \text{ g C m}^{-3} \text{ d}^{-1}$ and 91
 202 $\pm 8 \text{ g C m}^{-3} \text{ d}^{-1}$ in the BCR and ALR, respectively (Figure 2A). Biomass concentration,
 203 measured as TSS, reached stable values of 853 ± 76 and $856 \pm 90 \text{ mg L}^{-1}$ in BCR and ALR,
 204 respectively, after 20 days of operation (Figure 2B).



205

206 **Figure 2.** Time course of CO₂ production rates (A) and TSS concentrations (B) in the BCR
 207 (Δ) and ALR (○). Vertical lines indicate the different operation stages.

208 The decrease in N supply rate from day 44 (Stage II) in order to achieve 1d:1d nitrogen
 209 fast-famine cycles resulted in a progressive reduction in the N concentration down to a
 210 complete depletion by day 66 in both bioreactors (Figure 3). Nitrogen depletion entailed a
 211 gradual deterioration in N₂O REs down to steady state values of 62 ± 7 % in BCR and $58 \pm$
 212 6 % in ALR (Figure 1A). This significant decrease in N₂O REs was correlated to a
 213 concomitant reduction in biomass concentration as a result of the limited N availability. In
 214 this context, the TSS concentration decreased gradually to steady values of 422 ± 76 in the

215 BCR and of $285 \pm 99 \text{ mg L}^{-1}$ in the ALR from day 94 (Figure 2B). Surprisingly, the
216 microbial population in the ALR was more impacted by N deprivation than that present in
217 the BCR. This result suggested that the hydrodynamics of the ALR configuration might
218 entail a harmful stress to microbial growth. In this sense, the internal draft tube of the ALR
219 may have avoided a proper liquid mixing, which ultimately resulted in a poor nutrient
220 distribution and a lower biomass growth compared to the BCR. This phenomenon was
221 previously observed by Wong and co-workers²⁵ during the operation of two ALRs with
222 different draft tube lengths (35 and 50 cm) and a BCR for *Chlorella vulgaris* cultivation.
223 The authors recorded higher biomass concentrations in the BCR and in the ALR with the
224 shorter draft tube as a result of a better liquid mixing (i.e. nutrients distribution) compared
225 to the ALR with the longer draft tube. The reduction in biomass concentration and N₂O RE
226 resulted in a concomitant decrease in the CO₂ production rate in the ALR ($63 \pm 3 \text{ g C m}^{-3} \text{ d}^{-1}$)
227 compared to CO₂ production rates of $78 \pm 7 \text{ g C m}^{-3} \text{ d}^{-1}$ in the BCR (Figure 2A). A mass
228 transfer test was conducted at this point to assess the limiting factor in N₂O removal during
229 Stage II. An increase in the N₂O inlet load by a factor of 2.4 ± 0.2 did not result in a
230 concomitant increase in CO₂ production rate and N₂O elimination capacity (Figure S2).
231 Hence, this tests confirmed that both bioreactors were limited by microbial activity due to
232 the low biomass concentration supported by the limited N supply imposed.

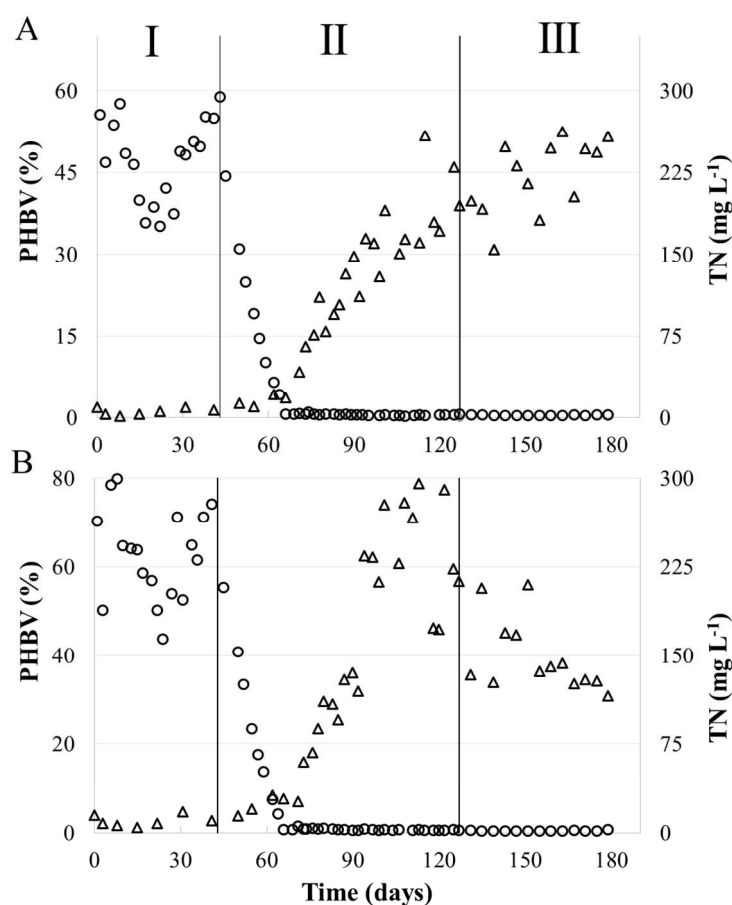
233 The increase in N concentration by a factor of 2 along with the reduction in the dilution rate
234 from 0.065 d^{-1} to 0.033 d^{-1} by day 127 (Stage III) supported an increase in biomass
235 concentration to $1017 \pm 71 \text{ mg TSS L}^{-1}$ and $646 \pm 64 \text{ mg TSS L}^{-1}$ in the BCR and ALR,
236 respectively. This entailed a concomitant increase of N₂O removal in the BCR up to steady
237 REs of $84 \pm 3 \%$ but similar N₂O-REs of $57 \pm 7 \%$ were recorded in the ALR during Stage

238 III (Figure 1, Figure 2). Biomass concentration did support an increase in the CO₂
239 production rates up to 85 ± 5 and 78 ± 6 g C m⁻³ d⁻¹ in the BCR and ALR, respectively. In
240 this context, the mass transfer test carried out at the end of Stage III revealed that both
241 systems were limited by N₂O mass transfer. Thus, the increase in N₂O inlet load by a factor
242 of 2.8 ± 0.1 promoted a rapid increase in the N₂O elimination capacity by a factor of $2.4 \pm$
243 0.1 in both reactors (Figures S3). Mass transfer limitations have been previously identified
244 as the limiting step in a bioscrubber treating N₂O laden air emissions from wastewater
245 treatment plants, where a gas EBRT of 40 min was needed in the adsorption column in
246 order to obtain a satisfactory N₂O RE of 92 %.¹⁰

247 To the best of the authors' knowledge, this study constitutes the first biological process
248 devoted to the treatment of N₂O emissions originated from a nitric or adipic acid production
249 plants and one of the pioneering works on the development of GHG biorefineries. Bubble
250 column and internal loop airlift bioreactors have been consistently proven as low cost
251 alternative technologies for the treatment of wastewaters and off-gases.²⁶⁻²⁹ These
252 bioreactor configurations are pneumatically agitated, resulting in low energy consumptions.
253 Moreover, their simple construction (with no moving parts) and high gas-liquid mass
254 transfer rates constitute also key advantages over their biological counterpart.³⁰⁻³² In our
255 particular study, N₂O-REs of 80-90 % were consistently achieved concomitantly with the
256 co-production of added value biopolymers (see section below), which were comparable
257 with the N₂O abatement efficiencies of conventional physical/chemical technologies such
258 as NSCR⁷. However, the gas EBRT (≈ 17 min) required to obtain high REs in the two
259 bioreactor configurations evaluated would entail high bioreactor volumes.

260 **PHBV accumulation during N₂O abatement**

261 A low PHBV cell content was recorded during Stage I (1.9 ± 1.3 % in the BCR and $2.6 \pm$
262 1.3 % in the ALR) under TN concentrations in the cultivation broth of 238 ± 38 and $238 \pm$
263 40 mg N L⁻¹ in the BCR and ALR, respectively. The dissolved CH₃OH concentrations in
264 the BCR and ALR also remained constant during Stage I at 395 ± 20 and 367 ± 39 mg C L⁻
265 ¹, respectively.

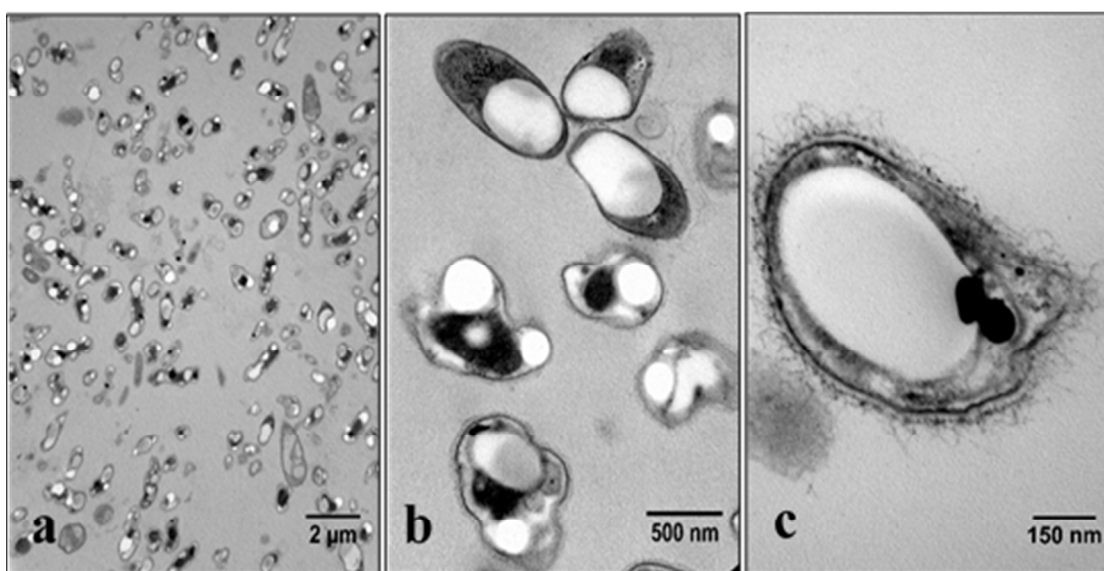


266

267 **Figure 3.** Time course of the PHBV cell content (Δ) and TN concentrations (○) in the BCR
268 (A) and the ALR (B). Vertical lines indicate the different operation stages.

269 N was completely depleted by day 66 in Stage II, which promoted the gradual increase in
270 the PHBV cell content in both bioreactors (Figure 3). The nitrogen supply strategy

271 evaluated during Stage II resulted in 24 hour of nitrogen sufficiency after MSM renewal
272 followed by 24 h under nitrogen limitation, where PHBV synthesis and accumulation was
273 likely to occur. N-limitation induced a steady state PHBV cell content of $38 \pm 7 \%$ in the
274 BCR under TN and dissolved CH_3OH concentrations of $2.6 \pm 0.5 \text{ mg N L}^{-1}$ (Figure 3A) and
275 $177 \pm 28 \text{ mg C L}^{-1}$, respectively. The PHBV cell content recorded in the ALR was
276 significantly higher than in the BCR, with average values of $64 \pm 11 \%$ (Figure 3B) under
277 steady TN concentrations of $2.8 \pm 0.6 \text{ mg N L}^{-1}$ and dissolved CH_3OH concentrations of
278 $368 \pm 39 \text{ mg C L}^{-1}$. The transmission electron micrographs depicted in Figure 4 confirmed
279 the accumulation of PHBV as granules inside bacteria with a cell diameter ranging from 0.5
280 to $1 \mu\text{m}$, which matched the cell size of *P. denitrificans*.³³



281

282 **Figure 4.** Transmission electron micrographs of cells containing PHBV in the BCR (a, c)
283 and the ALR (b). Samples were drawn at the end of Stage III.

284 Process operation at a reduced dilution rate of 0.033 d^{-1} under similar N loads as Stage II
285 mediated microbial cultivation with N sufficiency for 24 h followed by 3 days of N

286 deprivation in Stage III. These operational conditions promoted an enhanced PHBV cell
287 content in the BCR of $47 \pm 5 \%$, under steady TN and dissolved CH_3OH concentrations of
288 $2.3 \pm 0.3 \text{ mg N L}^{-1}$ and $134 \pm 23 \text{ mg C L}^{-1}$, respectively. However, the PHBV cell content
289 recorded in the ALR decreased to $40 \pm 8 \%$ in spite of the comparable TN concentration
290 ($1.9 \pm 0.4 \text{ mg N L}^{-1}$) and dissolved CH_3OH concentrations ($373 \pm 72 \text{ mg C L}^{-1}$). The
291 highest PHBV yield ($0.44 \pm 0.2 \text{ gPHBV g}^{-1}_{\text{CH}_3\text{OH}}$) was observed in the ALR in Stage II,
292 decreasing to average values of $0.22 \pm 0.03 \text{ gPHBV g}^{-1}_{\text{CH}_3\text{OH}}$ during Stage III. The BCR
293 supported comparable production yields of $0.17 \pm 0.05 \text{ gPHBV g}^{-1}_{\text{CH}_3\text{OH}}$ and 0.22 ± 0.03
294 $\text{gPHBV g}^{-1}_{\text{CH}_3\text{OH}}$ in Stages II and III, respectively. The yields obtained were in agreement
295 with previously reported PHBV yields ranging from 0.06 to $0.4 \text{ gPHBV g}^{-1}_{\text{CH}_3\text{OH}}$ using
296 methanol as the carbon source.^{34–37}

297 The GC-MS analysis of the copolymer PHBV showed a small share of 3-hydroxyvalerate
298 (PHV) regardless of the operational conditions evaluated. PHV/PHBV molar ratios of $2.5 \pm$
299 0.9% and $2.9 \pm 1.6 \%$ were recorded at Stage I in the BCR and the ALR, respectively.
300 When the bioreactors were subjected to nutrient limitation during Stages II and III, this
301 ratio decreased to 0.46 ± 0.2 and 0.29 ± 0.1 in the BCR, and to 0.35 ± 0.1 and $0.32 \pm 0.2 \%$
302 in the ALR, respectively. Several authors have recorded similar results using methanol as
303 the sole carbon and energy source under different nutrient limitation strategies. In this
304 context, Ueda et al.³⁸ did not detect PHV in the PHBV copolymer accumulated in *P.*
305 *denitrificans* when CH_3OH was used as the sole substrate (0.3% v/v). However, the PHV
306 molar fraction increased up to 87 % when n-amyl alcohol (0.25 % v/v) was supplied
307 together with CH_3OH (0.3 % v/v) . Similarly, Yamane et al.¹² explored the role of the type
308 of alcohols (methanol, ethanol, n-propanol, n-butanol and n-pentanol) at a concentration of

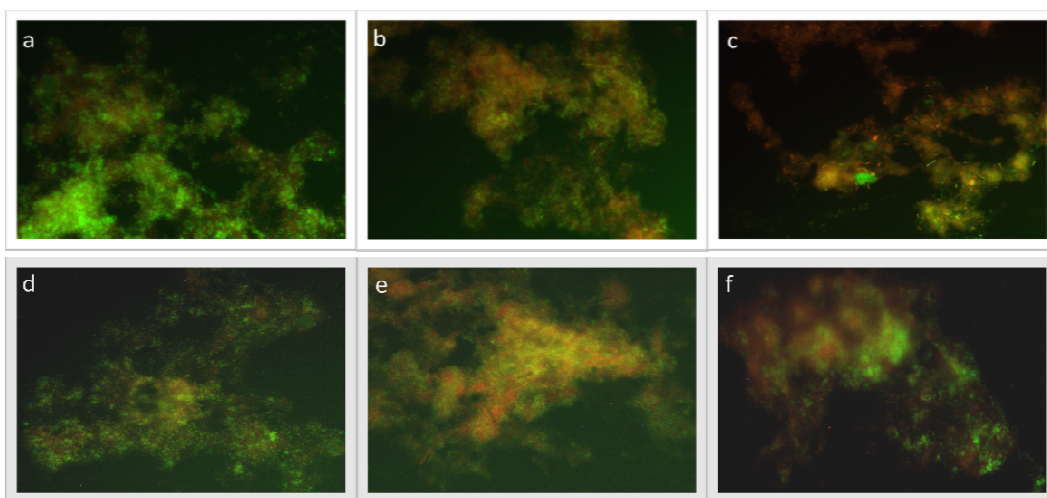
309 0.1 % (v/v) on the PHBV cell content in *P. denitrificans* under N limiting conditions. The
310 results revealed no PHV accumulation when CH₃OH was the sole carbon source, which
311 suggested that CH₃OH is not the most suitable carbon source when a high share of PHV is
312 desired.

313 The analysis of the elemental cell composition (C, H, S, and N) carried out at the end of
314 Stage I showed C and N cell contents of ≈ 44 and ≈ 11 %, respectively (Table S1), which
315 represented a C/N ratio of ≈ 4 . This value was in agreement with the typical elemental
316 composition for bacterial cells.³⁹ However, a significant reduction in N cell content was
317 observed in the biomass from both bioreactors as a result of cell adaptation when N limiting
318 strategies were implemented in Stages II and III. Thus, the C/N ratio recorded in the ALR
319 and the BCR under nitrogen limitation increased to values ranging from 6.1 to 8.2. The
320 likely decrease in protein cell content due to the limited N uptake also entailed a decrease in
321 the S content of the microbial communities present in both bioreactors. A variation in the C
322 cell content was not observed in spite of the accumulation of the biopolymer likely due to
323 the similar elemental composition (C, H and O) of PHBV and biomass.

324 **FISH analysis of the microbial population structure**

325 The FISH analysis revealed the variation of the abundance of the *P. denitrificans* along the
326 entire operational period (Table S2). Both bioreactors showed a *P. denitrificans* abundance
327 higher than 90 % by the end of Stage I (Figure 5, Table S2). At the end of Stage II (day
328 120), the abundance of the inoculated strain in the BCR and ALR slightly decreased to 88
329 % and 86 % (Table S2). These results confirmed that *P. denitrificans* was capable of
330 growing and dominating the microbial culture under anoxic conditions using CH₃OH as the

331 sole carbon/energy source and N_2O as electron acceptor. By the end of the experimentation
332 (day 180), *P. denitrificans* remained dominant in both bioreactors (abundances > 50 %)
333 (Figures 5c and 5f). In this context, the presence of others microbial strains capable of
334 accumulating biopolymers may explain the maintenance of the PHBV cell content observed
335 in Stage III despite the decrease in *P. denitrificans* abundance.



336

337 **Figure 5.** FISH micrographs of the microbial culture present at the end of the three
338 operational stages evaluated in the ALR (a-c) and BCR (d-f). PAR651-fam (green) appears
339 yellow due to a double hybridization with the EUB338 I-II-FITC probes (red).

340 In summary, this work demonstrated the feasibility of the combined biological abatement
341 of N_2O from industrial emissions and co-production of PHBV. High N_2O -REs were
342 recorded in spite of process operation under nitrogen limiting conditions. The nitrogen
343 limiting strategies assessed in this study resulted in a high accumulation of PHBV by *P.*
344 *denitrificans* using methanol and N_2O as the carbon/energy source and the electron
345 acceptor, respectively. This study reports the first cost-efficient and environmentally

346 friendly bioprocess for the active abatement of N₂O using a waste-to-value biorefinery
347 approach.

348 **ASSOCIATED CONTENT**

349 **Supporting Information**

350 A file with additional information is available free of charge via internet at
351 <http://pubs.acs.org>. This file includes a schematic diagram of the operational set-up
352 depicted in Figure S1 as well as additional data obtained from the mass transfer tests
353 conducted at the end of Stages II (Figure S2) and III (Figure S3). Furthermore, the results
354 from the analysis of the elemental composition (Table S1) and FISH analysis (Table S2) of
355 the biomass are included in the file.

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361 **Notes**

362 The authors declare no competing financial interest.

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