



Amorphous Zinc Borate as a simple standard for baseline correction in Raman spectra

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Review

Amorphous Zinc Borate as a simple standard for baseline correction in Raman spectra

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ABSTRACT.

In this paper we propose a simple solution to an usual problem that appears in the Raman analysis of some substances, which is the presence of weak Raman signals, probably in combination with a high intensity luminescence background; affected by the presence of distortions in the baseline. Under this conditions the spectroscopist has to face spectra hard to edit and correct, and thus, hard to study. There are already some standard solutions that allow the correction of spectra from relative intensity to absolute intensity, what solves this problem, and also allow quantitative analyses. But these solutions imply expensive standards or devices that could not be a worthy option if we don't need to work in absolute intensity or quantitative analysis of Raman spectra. The alternative DIY solution we propose in this paper is based on the use of amorphous zinc borate, an easy to find substance, which after an easy processing allows us to correct Raman spectra baseline qualitatively, offering a useful and economic reference when an absolute intensity correction is not needed. In order to evaluate the effectiveness of this procedure some spectra were corrected using amorphous zinc borate and then, compared the SNR of some Raman signals before and after this correction.

KEYWORDS: Raman spectroscopy, Raman standard, baseline correction, absolute intensity, NIST standard reference materials, calibrated tungsten halogen lamp, zinc borate.

INTRODUCTION.

Raman spectroscopy is a booming technique for its analytic capabilities under very concrete and complicated situations, as well as for its versatility. It's non-destructive and doesn't need direct contact with the sample¹, performing analyses at a wide range of distances, from millimeters in the case of micro-Raman, to several meters for stand-off Raman². It is also a technique that is portable allowing in situ analyses thanks to portable Raman devices; therefore, it is not further restricted to a laboratory³. Furthermore, and thanks to the automatization, databases available and a widespread of its use in industry, Raman is no longer a technique restricted to specialized spectroscopists and scientists; and non-qualified personnel can perform sample analyses with the latest Raman spectrometers⁴, given that even the interpretation of spectra is now automatized thanks to the complete built in databases available with these Raman devices⁵.

Thanks to all these advantages, Raman spectroscopy has spread over a great variety of fields such as pharmaceuticals, archeology, heritage, mineralogy, gemology, forensic science, polymers, etc⁶. It is also present in planetary exploration with a 532 nm Raman Laser Spectrometer in ESA's mission Exomars (RLS)⁷; and two spectrometers, a

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3 UV contact Raman Spectrometer (SHERLOQ) and a stand-off multitechnique
4 instrument including also LIBS and fluorescence spectroscopy (SUPERCAM)⁸.

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6 *Figure 1: General schematics of a Raman instrument.*

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8 Most of nowadays Raman devices use a Raman probe-head as collection/focalization
9 optics. This Raman head is connected to a spectrometer by a fiber glass, where the
10 light is separated into its component wavelengths and focalized on a CCD detector,
11 transforming the optical signal into digital information that can be handled by a
12 computer with specific software for spectra study¹. But, any optical device or detector
13 introduces its signature during a spectrum acquisition process (this signature is called
14 apparatus function) and since there is no perfect optical device or detector, the final
15 baseline of the instrument is not perfect as well. This particular baseline is different for
16 every instrument, and for some changes in the experimental setup⁹. Of course, the
17 shape of this baseline affects the way an instrument receives the Raman signals^{10,11}.

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21 Figure 2 shows an example of a good and a bad Raman scatterers. The good scatterer
22 gives a spectrum with an easy, even unnecessary, baseline correction. But the bad
23 scatterer make things much harder for baseline correction, that is essential to obtain a
24 representative result of the analyzed sample.

25
26 *Figure 2: Raman spectra taken with the 785 nm device described in this article. (1)*
27 *Limestone (polished solid). (2) Carbon tetrachloride (liquid). Both spectra uncorrected.*

28
29 There are several approaches to solve this problem^{12, 13, 14}. The method of interest for
30 this paper is the absolute intensity correction of the instrument^{15,16}. For this correction
31 is necessary the use a calibrated light source for which we know perfectly the spectral
32 distribution of the intensity^{15, 17}. Knowing the emission function of the source, and
33 evaluating the detected spectra by our instrument we can obtain the apparatus
34 function, where distortions as the etaloning¹ are included and can be identified and
35 removed. There are two main options to use as standard for this correction:

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- A calibrated tungsten halogen lamp, which is a lamp certified to emit light with a very specific emission curve¹.
 - A luminescent intensity standard, which is a material that presents a very intense luminescence response to the excitation laser¹. This material can be solid, like a rare-earth doped optical glass, or a solution of a fluorescent molecule¹⁵. The best examples of this option are the NIST Standard Reference Materials (SRM) belonging to 224X series^{10,11}.

47
48 Advantages and disadvantages of both correction methods are deeply discussed in the
49 references provided^{1, 10, 11, 15}. The fact that in most of the cases it's not necessary an
50 absolute intensity correction, only a baseline correction, led us to search for a simpler
51 option. But there's a lack of bibliographic references about the question¹⁸.

52
53 We started looking for materials with a similar approach to the problem to the NIST
54 standards. An ideal luminescent standard for Raman intensity calibration, as
55 aforementioned NIST standards, would have several characteristics: a broad and
56 featureless output over the relevant wavelength range; exactly reproduce the Raman
57 sampling geometry; simple and easy to implement; require no additional instrument
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3 other than what is required to take the Raman spectrum; reproducible luminescence
4 output; no sample heterogeneity; long-term stability with and without laser
5 illumination¹.
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8 Based on our group's experience in the field and the great variety of samples we have
9 analyzed in almost 30 years of existence^{19 to 25}, we started this search by the materials
10 with a similar composition to NIST standards, and more specifically to SRM 2241
11 (intended for 785 nm excitation) and SRM 2242 (intended for 532 nm excitation).
12 These standards are, respectively, a chromium doped (mole fraction of 0.202% Cr₂O₃)
13 sodium borosilicate matrix glass²⁶, and a manganese-doped (0.15 wt % MnO₂) borate
14 matrix glass²⁷. So we started evaluating different borates and borosilicates, and finally
15 selected the zinc borate, a white substance, that presented a high luminescence,
16 thermally processed to induce a transition to an amorphous phase²⁸.
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19 Zinc borate, Zn[B₃O₄(OH)₃], is an inorganic chemical compound with a wide presence in
20 industrial processes²⁹. Thanks to its low cost, zinc borate is used as an additive for
21 polymers, ceramics, composites or coatings, among other uses. Zinc borate suffers
22 some phase changes as temperature rises. At 290 °C begins its dehydration, being
23 completely dehydrated at 420 °C. This process produces an amorphous phase, with
24 composition 2ZnO·3B₂O₃, which is the interesting phase for the scope of this paper.
25 This phase starts crystallizing at 640°C in two different crystalline phases that melts at
26 870°C and 960°C, respectively²⁸.
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30 Several tests were performed to characterize samples of zinc borate (ZB). Analyses
31 included DSC, X-ray diffraction and Raman spectroscopy. The DSC shows two
32 endothermic transitions and one exothermic. First endothermic starts at 201 °C, with a
33 maximum at 368 °C, the second endothermic takes place from 536 °C with its
34 maximum at 425°C while the exothermic transition takes place between 630 and 698
35 °C with a maximum at 680 °C. For this sample the amorphous phase of zinc borate (A-
36 ZB) should appear between 526 and 630 °C, so the sample was heated up to 550 °C for
37 two hours to transform our ZB sample into A-ZB. Once cooled the A-ZB sample was
38 analysed using X-Ray diffraction and Raman spectroscopy, and presenting no peaks for
39 both spectra, confirming the amorphicity of the sample³⁰.
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42 *Figure 3a: DSC analysis of a Zn₃B₆O₁₂·3,5H₂O sample.*

43 *Figure 3b: XRD analysis of a Zn₃B₆O₁₂·3,5H₂O sample unaltered (1) and heated up to*
44 *550 °C for two hours (2).*

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46 *Figure 3c: Raman analysis of a Zn₃B₆O₁₂·3,5H₂O sample unaltered (1) and heated up to*
47 *550 °C for two hours (2). Both spectra uncorrected.*
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51 52 **EXPERIMENTAL SETUP.**

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54 The Differential Scanning Calorimetry (DSC) analysis was made with a Mettler Toledo
55 DSC30 calorimeter and a Mettler TC11 processor, in a temperature range between 25
56 and 700 °C. This analysis was performed by the department of Condensed Matter
57 Physics, from University of Valladolid.
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3 The X-Ray Diffraction (XRD) analysis was made with a Philips PW1710
4 diffractometer, equipped with an automatic divergent slit graphite monochromator,
5 and a copper anode. This analysis was performed by the Laboratory of Instrumental
6 Techniques (LTI), from University of Valladolid.
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9 The Raman 532 nm device was composed by: Elforlight G4 PSU laser. Horiba-
10 Jobin Yvon Superhead Raman probe. Zeiss Axiotech 30 microscope, focusing with a
11 Zeiss 50x long WD objective. Spectrometer and CCD from the Horiba-Jobin Yvon
12 Induram industrial Raman system.
13

14 The Raman 633 nm device was composed by: Research Electro-Optics LSRP-
15 3501 laser (Helium-Neon, 632,8 nm). Kaiser OSI HFPH Raman probe. Nikon Eclipse
16 E600 microscope, focusing with a Nikon 100x long WD objective. Kaiser OSI Holospec
17 1.8i spectrometer. Andor DV420A-OE-130 CCD.
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20 The Raman 785 nm device was composed by: BWTEK BRM-OEM-785 laser.
21 BWTEK BAC100-785E Raman probe, focusing with a approx 20x lens. BWTEK Prime T
22 BTC661E-785CUST spectrometer. Hamamatsu S10141-1107S CCD.
23

24 The FT-Raman 1064 nm device was a Bruker RFS100/S spectrometer, with no
25 Raman head probe. The 785, 633 and 532 nm Raman spectrometers described before
26 were all coupled to their Raman heads using optic fibers.
27

28 The calibrated tungsten-halogen lamp used as intensity reference was the
29 Kaiser OSI HCA-0244a Raman Calibration Accessory. Spectral intensity calibration
30 range: 500 - 1100 nm³¹. That range covers the three visible laser Raman devices, but
31 not the FT-Raman.
32

33
34 Two units of NIST SRM were used as well, one unit of the SRM 2241 (for 785 nm
35 Raman devices) and one unit of the SRM 2242 (for 532 nm Raman devices). They were
36 used to compare with the A-ZB and the KOSI HCA calibrated lamp, correcting the
37 baseline of some Raman spectra recorded for this test.
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39 To verify how good is the A-ZB as reference for qualitative baseline correction, our
40 group used all the excitation wavelengths available in our laboratory. These
41 instruments are very heterogeneous, using different optical designs and detectors, and
42 this fact provides a good versatility to this test. We also used different
43 focalization/collection optics, so we could have also different spot sizes over the
44 sample. A range of laser powers from a few mW to hundreds of mW lead to a wide
45 range of irradiances. As a result we could try A-ZB in a great variety of different
46 conditions representative of usual situations for any Raman analyst.
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48
49 *Figure 4: Comparison of the luminescence spectrum of A-ZB as obtained with different*
50 *instruments: (1) 532 nm, (2) 633 nm, (3) 785 nm, (4) 1064 nm. Spectra intensity*
51 *normalized to unit.*
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54 55 56 **CORRECTION PROCEDURE.** 57 58 59 60

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3 After the processing described before the A-ZB powder suffered no further alterations
4 but its compression into several pills using a hydraulic press and 10 tons of pressure.
5 The pills obtained were fragile (and broke); however, small fragments presenting a
6 surface of several square millimeters could be obtained. That fragments can be
7 handled and analyzed just like another sample. It's easy to obtain a good spectrum of
8 A-ZB luminescence, with a high intensity, using the whole dynamic range of the
9 detector but avoiding its saturation in the entire range of the CCD.
10

11
12 Having this into account, we obtained several spectra of the A-ZB luminescence,
13 averaging a great number of accumulations to avoid shot noise¹ in the baseline. The
14 noise has a high impact on the quality of the correction, since the noise introduced in a
15 spectrum of A-ZB sums to the existing noise in the spectrum to correct after this
16 procedure. No further digital processing, as Savitzky–Golay filter, is recommended for
17 the A-ZB spectra since this could reduce the efficiency of this procedure in the
18 elimination of some kind of noise (high frequency fixed-pattern noise) and spectral
19 artifacts (filter transmission ripple)^{10, 11}.
20
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22 *Figure 5: comparison between the spectrum of the A-ZB luminescence (1), the KOSI HCA*
23 *calibration lamp emission (2), and the NIST SRM 2242 or 2241 (3). Spectra intensity*
24 *normalized to unit.*
25

26 *Figure 5a: 532 nm Raman spectrometer.*

27 *Figure 5b: 633 nm Raman spectrometer.*

28 *Figure 5c: 785 nm Raman spectrometer.*
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30
31 The correction procedure with the A-ZB spectra is similar to the one described in the
32 standard correction using a NIST SRM^{10, 11, 26, 27}. It consists basically in dividing, point by
33 point, the intensity of the problem spectrum by the intensity of the reference, in this
34 case the spectrum of A-ZB.
35
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37 38 **EXPERIMENTAL RESULTS.**

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40 To evaluate the goodness of our method for baseline correction we used two different
41 approaches. The first approach is fully qualitative and consists on the manual
42 correction of selected samples, and the second approach (more quantitative) consists
43 on an evaluation of the signal-to-noise ratio (SNR) of different Raman signals present
44 on the spectra before and after the correction.
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46
47 For these test we selected two different samples, based on our own experience. The
48 first sample was a piece of limestone, polished solid (mineral composition CaCO_3 and
49 organic calcareous material), and a piece of polyethylene [PE, polymer composition
50 $(\text{CH}_2\text{-CH}_2)_n$] heavily charged with 50% of talc [mineral composition $\text{Mg}_3\text{Si}_4\text{O}_{10}(\text{OH})_2$].
51 Both samples present high levels of luminescence that make difficult, but not
52 impossible, their analysis with Raman spectroscopy using visible wavelengths; and also
53 show the baseline defects on the instruments used for their analysis.
54

55
56 A total of 9 consecutive spectra of limestone and PE+talc were acquired with all the
57 Raman instruments described, under the same conditions for SNR evaluation. Those
58 were fast, low quality spectrum. An additional high quality spectrum of each sample
59
60

was acquired, using more scans and a higher acquisition time. Also, high quality spectrum of A-ZB, KOSI HCA lamp, and NIST standards were acquired with the respective devices. The relative intensity of that *reference spectra* was normalized to unit in every case.

- 532 nm Raman Spectrometer

The baseline of this 532 nm Raman device shows remarkable ripples, attributable to the optical response of the Horiba-JY Superhead probe. In the figure 6 is shown a comparison between the low noise spectrum of the limestone, and the spectrum corrected using A-ZB, the calibration lamp, and the NIST SRM. The ripples in the original spectrum disappear after the correction with A-ZB, showing a weak and wide signal centered around 1086 cm^{-1} , corresponding to the most intense Raman band of the limestone. In the case of the spectrum corrected using the KOSI HCA lamp some residual distortions in the baseline still remain, masking the Raman band mentioned before. Neither the NIST SRM obtains a good baseline correction.

Figure 6a: 532 nm Raman limestone spectra, (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected, (4) NIST SRM 2242 corrected.

Figure 6b: detail of limestone's main band region around 1086 cm^{-1} .

In the figure 7 is shown the same comparison for the PE+talc sample. In addition to the curls there appear two intense broad signals that were assumed to be the luminescence response of the sample, and so, those signals cannot be corrected using this method. Despite of this, in the original spectrum only the most intense Raman signal of the PE was visible (around 2880 cm^{-1}). All the other signals are masked by the distortions introduced by the Raman head, making impossible to distinguish between those distortions or the signals from the sample. However, after the correction with this method, those signals appear clearly between 360 and 1440 cm^{-1} . This situation is similar compared to the spectrum corrected using the lamp and the NIST SRM.

Figure 7a: 532 nm Raman spectrum of PE+talc, (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected, (4) NIST SRM 2242 corrected.

Figure 7b: detail of the low Raman shift region.

Calculations to obtain the SNR were made using 9 consecutive spectra from each sample, not shown in figures. We chose 9 spectra based on the estimation that this should be a population enough to obtain an acceptable value for the Relative Standard Deviation (RSD), 10% maximum; this estimation shown to be correct excepting for the weakest signals. The SNR for a particular measurement is rigorously defined as the inverse of the relative standard deviation of the measured value. The SNR for the peak intensity of a Raman band is the average peak intensity (\bar{I}), usually above the baseline, divided by the standard deviation of the peak intensity ($\bar{\sigma}_I$)¹.

$$SNR = \frac{\bar{I}}{\bar{\sigma}_I} = \frac{\bar{I}}{\sqrt{\frac{\sum(I_i - \bar{I})^2}{n}}}$$

Where i goes from 1 to the total number of spectra used for the evaluation (n).

Looking back at the SNR variation on the 532 nm spectra, three Raman signals from the PE+taIc sample were chosen. No SNR belonging to a limestone signal was evaluated on the registered spectra, because there were no clear Raman signals inside the noise.

Figure 8: Raman spectra using 532 nm of a limestone sample, (1) 1 scan, (2) 50 scan, keeping all the other acquisition parameters the same.

The quantitative evaluation on the SNR variation belonging to the three chosen signals is presented on table 1. Only the most intense signal at 2881 cm^{-1} allows to obtain a significant result, with an RSD of approximately 10%. The correction with A-ZB decreases the intensity (almost half of it) and the SNR from the signal, although the SNR stays on the same order. The other two signals produce a superior RSD, and a SNR of approximately 3, due to its **weak** intensity. Through this method the quality of the correction can be appreciated, since it allows distinguishing signals that are not seen at glance on the original spectrum.

TABLE 1

- **633 nm Raman Spectrometer**

The Kaiser OSI Holospec 1.8i spectrometer has a two track fixed diffraction rating, first track covers from 0 to 2000 cm^{-1} and the second from 2000 to 3800 cm^{-1} . That is the cause of the vertical discontinuity present at 2000 cm^{-1} . On the spectrum corrected with the A-ZB, the curvy luminescence is cleared obtaining a spectrum with an almost straight base line. That effect is not achieved on the spectrum corrected with the Kaiser OSI HCA lamp, which turns the two big initial curves in one.

Figure 9a: 633 nm Raman spectra of a limestone sample (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected.

Figura 9b: Detail of the Raman signals range from the previous figure.

On figure 10 we show the spectra of the PE+Talc taken with the Raman 633nm instrument. The luminescence coming from the sample is so intense, that it practically covers the Raman signals of most of the spectrum. The only evident Raman signals are the ones over 2900 cm^{-1} ; for that reason the spectra wouldn't be entirely useful in a real analysis. It's an example that the proposed correction can't correct everything.

Figure 10a: 633 nm Raman spectra of PE+taIc, (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected.

Figure 10b: Detailed view of the Raman signals around 2900 cm^{-1} .

For that reason, the SNR variation was calculated for two limestone signals and one PE+taIc. Table 2 gathers the results. In general, it could be said that the SNR does not suffer any variations after being corrected.

TABLE 2

- 785 nm Raman Spectrometer

Most of the spectra obtained with our Raman device, a BWTEK Prime T spectrometer with a Hamamatsu CCD, shows a succession of undulations (etaloning), that comprises almost all the useful range from the instrument, from 200 to 2400 cm^{-1} . As seen on figure 2, the etaloning considerably disrupts the baseline in spectra coming from samples that provide weak Raman signals, of similar intensity to this effect.

On figure 11 we compare both correction methods for the limestone spectra. On the original spectrum only the 1086 cm^{-1} signal emerges clearly over the etaloning, the 280 cm^{-1} signal is intuited over the crest of a bigger undulation and the others are masked. In the corrected spectrum with the A-ZB the wavy baseline is almost corrected and the weaker signals, between 155 and 711 cm^{-1} emerge clearly. On the spectrum corrected with the KOSI HCA lamp all these signals are also visible, although the etaloning correction is not as good and a slight residue coming from the undulations can be observed. And the NIST SRM 2241 doesn't correct the etaloning of the baseline really.

Figure 11a: 785 nm spectra of a limestone sample, (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected, (4) NIST SRM 2241 corrected.

Figure 11b: Detail of the region of interest (without the SRM 2241 spectrum).

Figure 11c: Detail of spectrum (2), showing how well A-ZB corrects the etaloning artifacts.

Figure 12 shows the same comparison for the PE+Talc. On the original spectrum, almost all the Raman signals are influenced by etaloning. The wider signals (with maximums of 1061, 1294 and 1437 cm^{-1}) get their band profiles altered, because they're over bigger undulations. In the spectrum corrected with A-ZB there's almost no residue of etaloning and the wider signals recover their usual profile. It is important to highlight the amplification suffered around the 2881 cm^{-1} region on the spectrum corrected with A-ZB; this is due to the low intensity of the A-ZB spectrum in that region. In the spectrum corrected with the lamp, the effect is practically the same. Again, the NIST SRM 2241 doesn't correct the etaloning.

Figure 12a: 785 nm Raman spectra of PE+talc, (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected, (4) NIST SRM 2241 corrected.

Figure 12b: Detail of the low Raman shift region (without the SRM 2241 spectrum).

Figur3 12c: Detail of the range around 2900 cm^{-1} .

The SNR variation was calculated for two signals, one from PE+talc and one from limestone. Table 3 gathers the results. The 194 cm^{-1} PE+talc signal decreases its intensity to a bit more than half of it and the SNR remains almost the same. The 1086 cm^{-1} limestone signal decreases its intensity on one third and the SNR also decreases but not as much. The 2881 cm^{-1} PE+talc signal increases its intensity drastically, more than 14 times; nevertheless the SNR decreases on almost one third. The decrease is due to an increase, of almost 22 times, produced by the standard deviation of the signals intensity.

TABLE 3

- 1064 nm Raman Spectrometer

The Bruker RFS100/S spectrometer is the biggest, more complex and most expensive of all the instruments that were used for the test. Its functioning is also different, and it shows various advantages and disadvantages¹. Its baseline presents two noisy areas, from 400 to 700 cm^{-1} , and 1950 to 2500 cm^{-1} . After analyzing the samples, it was evident that the weaker the Raman signals are, the more disturbing these interferences tend to be. Specially in the range from 400 to 700 cm^{-1} , which is a typical region of interest when analyzing most of the samples.

The figure 13 shows the comparison between the limestone original spectrum and the spectrum corrected with A-ZB. In the corrected spectrum, the interferences between 400 and 700 cm^{-1} disappear almost entirely and the curvy baseline is corrected. Wider weaker signals corresponding to amorphous carbon, centered on 1310 y 1590 cm^{-1} , can be seen while before were masked by the curvy baseline (and were not detected by the other instruments involved on the test). The interferences between 1950 y 2500 cm^{-1} don't completely disappear, although they are acceptably attenuated. The amplification results noticeable from 3200 cm^{-1} , since the intensity of the corrected spectrum is close to zero in that area.

Figure 13: FT-Raman spectra of a limestone, sample (1) original, (2) A-ZB corrected.

The figure 14 shows the usual comparison for the PE+talc. In this case the original spectrum had almost no artifacts or other defects to correct.

Figure 14a: FT-Raman spectra of PE+talc, (1) original, (2) A-ZB corrected.

Figure 14b: Detail of the low Raman shift region.

The SNR variation was calculated for two signals of PE+talc and one from limestone. Table 4 gathers the results. The PE+talc at 194 cm^{-1} signal decreases its intensity to a third; the limestone signal at 1086 cm^{-1} keeps a similar intensity and the PE+talc at 2881 cm^{-1} increases three times its intensity. The SNR on all the signals is maintained almost invariable after the correction.

TABLE 4

- Comparison of the results among different instruments.

The figure 15 shows the spectra corrected with the A-ZB from the different instruments used in this test. The purpose of this comparison is just to put together all the spectra and make easier to visualize the effects of the correction. For that purpose at this stage the baseline of the A-ZB divided spectra was made horizontal using straight segments, always as less number as possible. The intensity of all the spectra was also normalized to unit.

In general, the result after the correction is satisfactory in the visible instruments, keeping in mind how harsh were the initial baselines, and how the distortions affected most of the weak signals (figures 6 to 12). FT-Raman spectra can be considered as a

reference, since the spectral quality is better, due to the good SNR that the weak signals present. FT-Raman is a superior instrument compared with the others, taking into account that it is a typical good choice for luminescent samples, and the optical performance of the system.

Among its limitations, instruments using visible laser excitation got very good results with the samples. The 532 nm instrument is badly affected by the luminescence of the limestone and the PE+talc in the low Raman shift emission. The 633 nm instrument is greatly affected by the emission produced by the PE+talc in low Raman shift and the spectrum in that range results not representative. The signal centered in 2900 cm^{-1} of the PE+talc is deformed by the 785 nm instrument, which could be attributed to the low sensibility of the CCD in that area (practically at the end of its useful range).

As conclusion, thanks to the correction done with the A-ZB, Raman spectra with useful information has been gathered starting with distorted or etaloned original spectra (532 and 785 nm instrument) that were not useful before.

Figure 15: Spectra A-ZB corrected. (1) 532 nm, (2) 633 nm, (3) 785 mn, (4) FT-Raman 1064 nm.

Figure 15a: limestone spectra.

Figure 15b: PE+talc spectra (low Raman shift).

Figure 15c: PE+talc spectra (high Raman shift).

CONCLUSIONS.

We have demonstrated how the amorphous phase of zinc borate can be used as an affordable alternative to the more complex and demanding standard solutions when just a qualitative baseline correction is needed. We have used this solution with different excitation wavelengths and spectrometers, revealing weak Raman signals that were masked by instrumental artifacts or luminescence.

Our method using A-ZB could be an interesting option for the post-treatment of spectra and could also be used as a standard with an improvement of the presentation (to get a flat homogenous surface) and a deeper characterization of its luminescent emission. As Raman spectroscopy gets more usual in different fields of use, this versatile and easy to use standard could have high possibilities of application.

One of the fields where Raman is spreading is on planetary sciences and robotic exploration. Our group participates in two instruments on board of two missions that will bring Raman spectroscopy to Mars: RLS instrument in Exomars, and Supercam on board Mars 2020. Given the physical stability of the A-ZB, this sample could be an easy to qualify material and an interesting calibration sample for intensity purposes. Also, with SuperCam specially in mind; this sample with a well characterized luminescence signal in terms of time response could be of interest in Time-Resolved systems.

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For Peer Review

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TABLE LIST

- TABLE 1:

Raman 532 nm	PE+talc 194 cm ⁻¹		PE+talc 1063 cm ⁻¹		PE+talc 2881 cm ⁻¹	
	Spectra	Original	Corrected with A-ZB	Original	Corrected with A-ZB	Original
\bar{I} (a.u.)	58	64	75	67	1243	714
$\bar{\sigma}$ (a.u.)	15.5	21.3	32.9	20.8	107.9	78.0
RSD (% \bar{I})	26.8%	33.4%	43.6%	30.9%	8.7%	10.9%
SNR	3.7	3.0	2.3	3.2	11.5	9.1

Table 1, Raman 532 nm: average peak intensity (\bar{I}), standard deviation of the peak intensity ($\bar{\sigma}$), relative standard deviation RSD (% \bar{I}), and signal-noise ratio (SNR) calculated from three Raman bands of PE+talc (9-population-spectrum), original and corrected with A-ZB.

- TABLE 2

Raman 633 nm	limestone 280 cm ⁻¹		limestone 1086 cm ⁻¹		PE+talc 2881 cm ⁻¹	
	Spectra	Original	Corrected with A-ZB	Original	Corrected with A-ZB	Original
\bar{I} (a.u.)	131	206	578	530	828	548
$\bar{\sigma}$ (a.u.)	20.3	26.3	26.1	24.3	33.3	19.7
RSD (% \bar{I})	15.5	12.8	4.5	4.6	4.0	3.6
SNR	6.4	7.8	22.2	21.8	24.9	27.9

Table 2, Raman 633 nm: average peak intensity (\bar{I}), standard deviation of the peak intensity ($\bar{\sigma}$), relative standard deviation RSD ($\% \bar{I}$), and signal-noise ratio (SNR) calculated from two Raman bands of limestone and one of PE+talc (9-population-spectrum), original and corrected with A-ZB.

- TABLE 3:

Raman 785 nm	PE+talc 194 cm ⁻¹		limestone 1086 cm ⁻¹		PE+talc 2881 cm ⁻¹	
	Spectra	Original	Corrected with A-ZB	Original	Corrected with A-ZB	Original
\bar{I} (a.u.)	1369	792	1476	932	886	12565
$\bar{\sigma}$ (a.u.)	151.1	86.0	123.8	97.9	36.8	800.3
RSD ($\% \bar{I}$)	11.0	10.9	8.4	10.5	4.2	6.4
SNR	9.1	9.2	11.9	9.5	24.1	15.7

Table 3, Raman 785 nm: average peak intensity (\bar{I}), standard deviation of the peak intensity ($\bar{\sigma}$), relative standard deviation RSD ($\% \bar{I}$), and signal-noise ratio (SNR) calculated from two Raman bands of PE+talc and one of limestone (9-population-spectrum), original and corrected with A-ZB.

- TABLE 4:

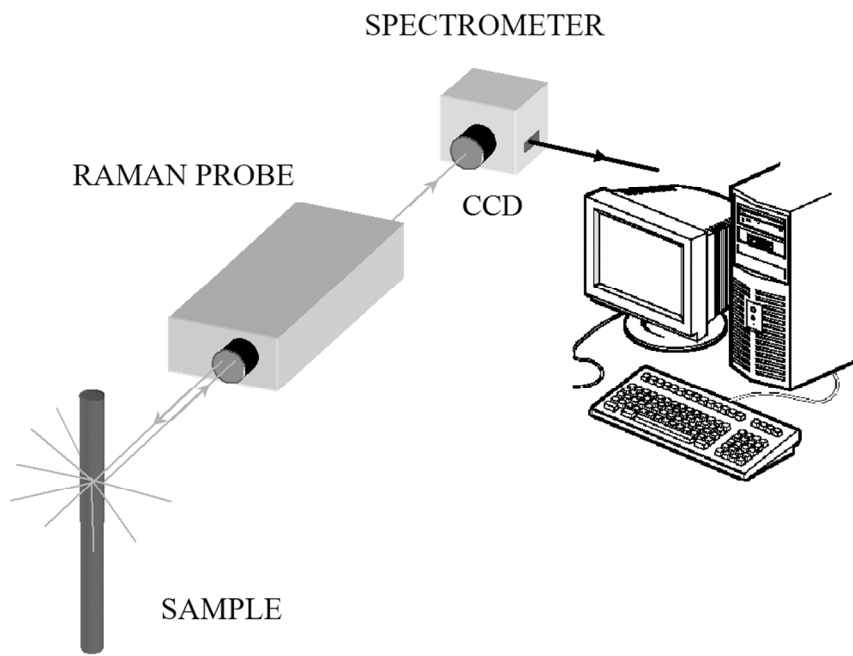
FT-Raman 1064 nm	PE+talc 194 cm ⁻¹		limestone 1086 cm ⁻¹		PE+talc 2881 cm ⁻¹	
	Spectra	Original	Corrected with A-ZB	Original	Corrected with A-ZB	Original
\bar{I} (a.u.)	0.0205	0.0063	0.113	0.094	0.119	0.368
$\bar{\sigma}$ (a.u.)	0.0015	0.0005	0.0126	0.0105	0.0066	0.0211

RSD (% \bar{I})	7.6	7.9	11.2	11.2	5.6	5.7
SNR	13.2	12.6	9.0	8.9	18.0	17.4

Table 4, FT-Raman 1064 nm: average peak intensity (\bar{I}), standard deviation of the peak intensity ($\bar{\sigma}$), relative standard deviation RSD (% \bar{I}), and signal-noise ratio (SNR) calculated from two Raman bands of PE+talc and one of limestone (9-population-spectrum), original and corrected with A-ZB.

For Peer Review

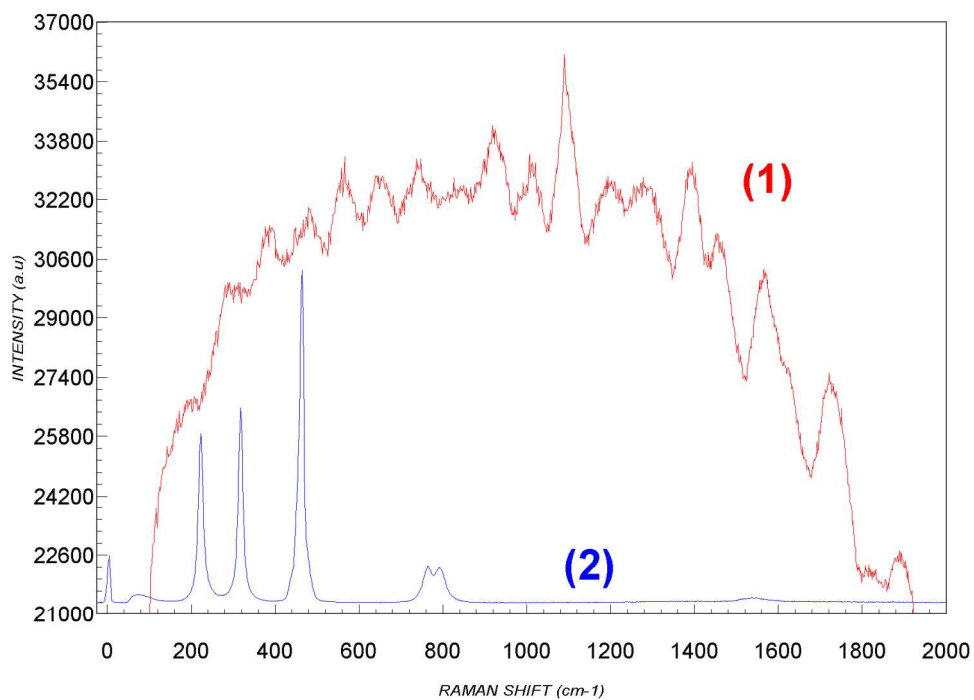
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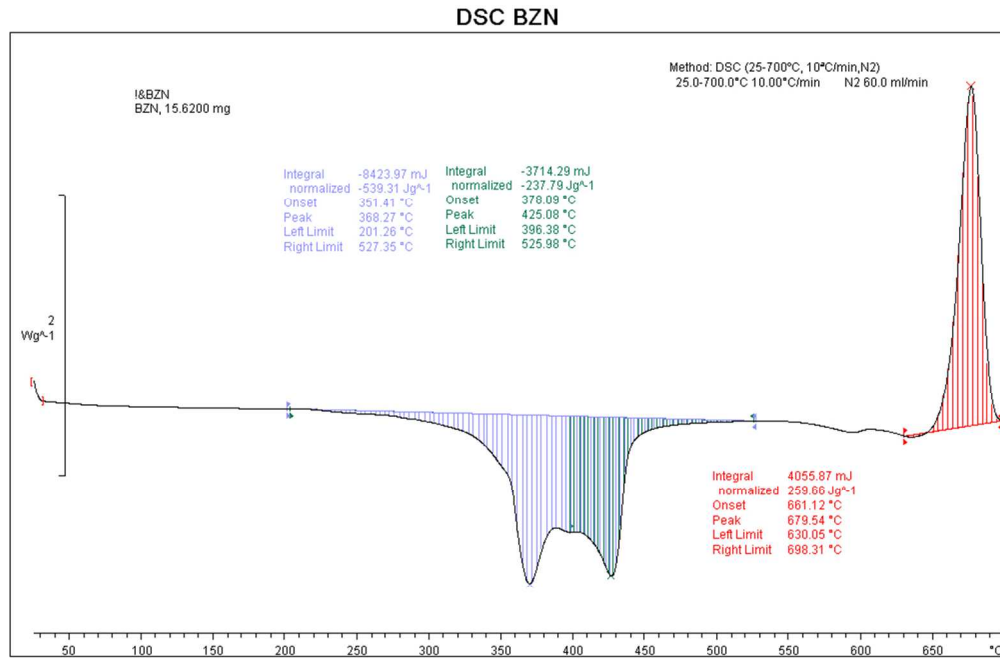
Raman spectrometer general schematics

412x289mm (72 x 72 DPI)

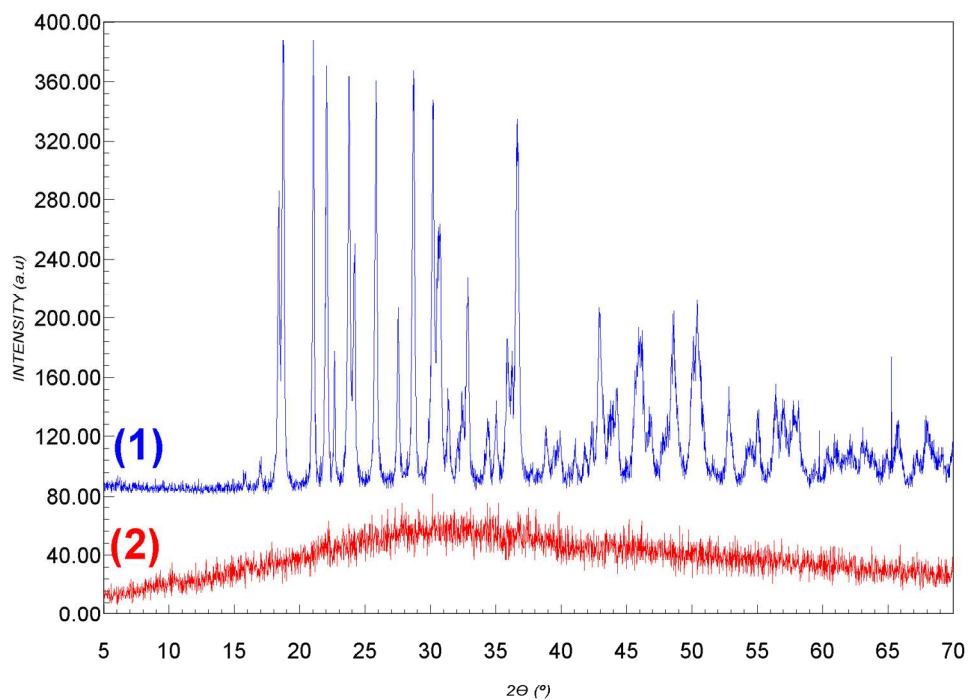
Review



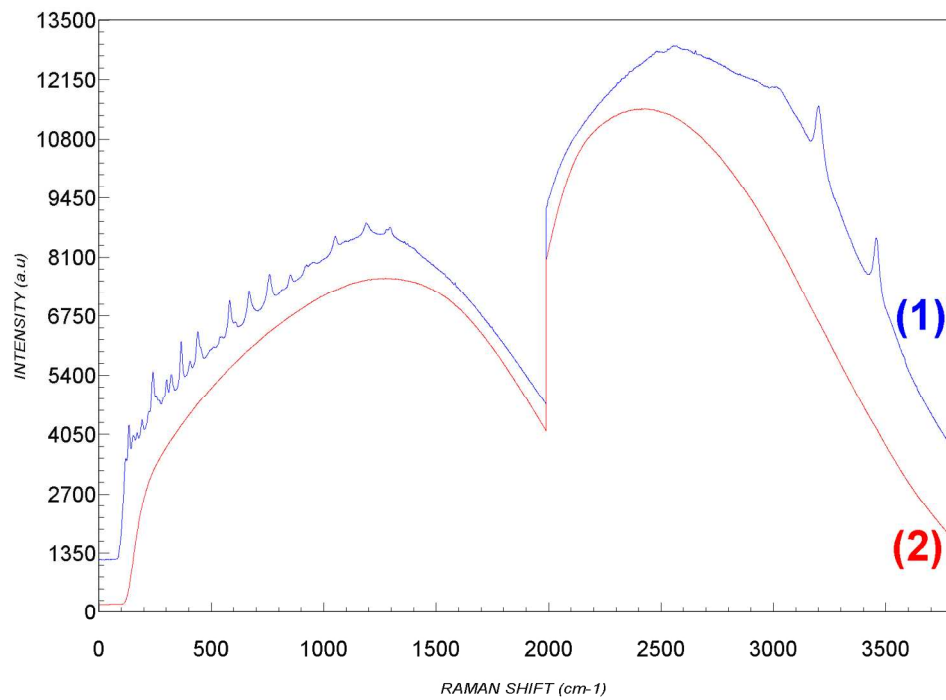
Raman spectra taken with the 785 nm device described in this article. (1) Limestone (polished solid). (2) Carbon tetrachloride (liquid). Both spectra uncorrected.



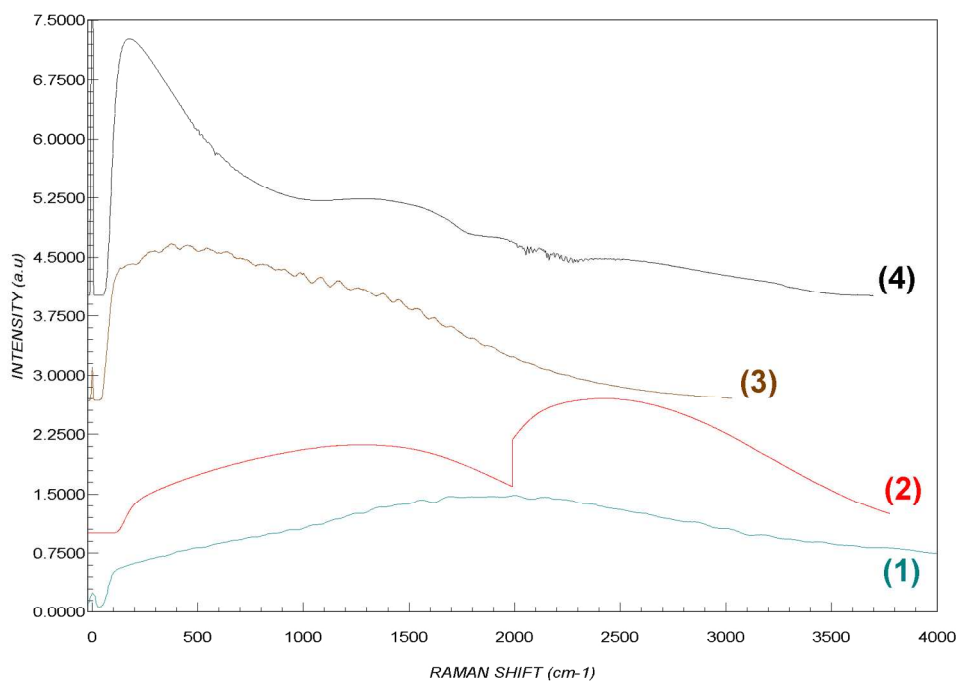
DSC analysis of a Zn₃B₆O_{12.3}·5H₂O sample.



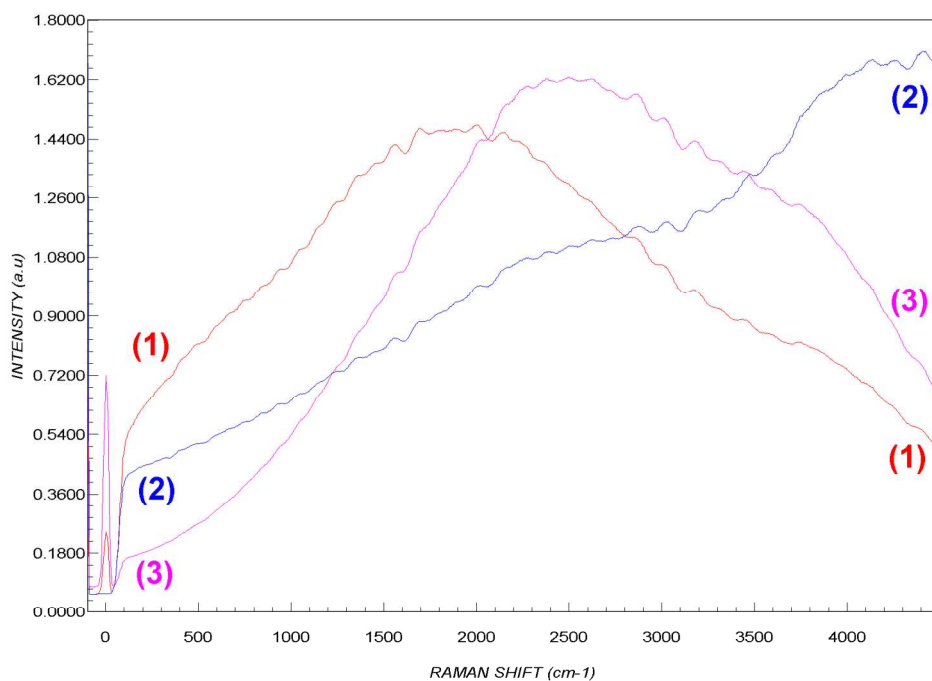
XRD analysis of a $\text{Zn}_3\text{B}_6\text{O}_{12} \cdot 3,5\text{H}_2\text{O}$ sample unaltered (1) and heated up to 550 °C for two hours (2).



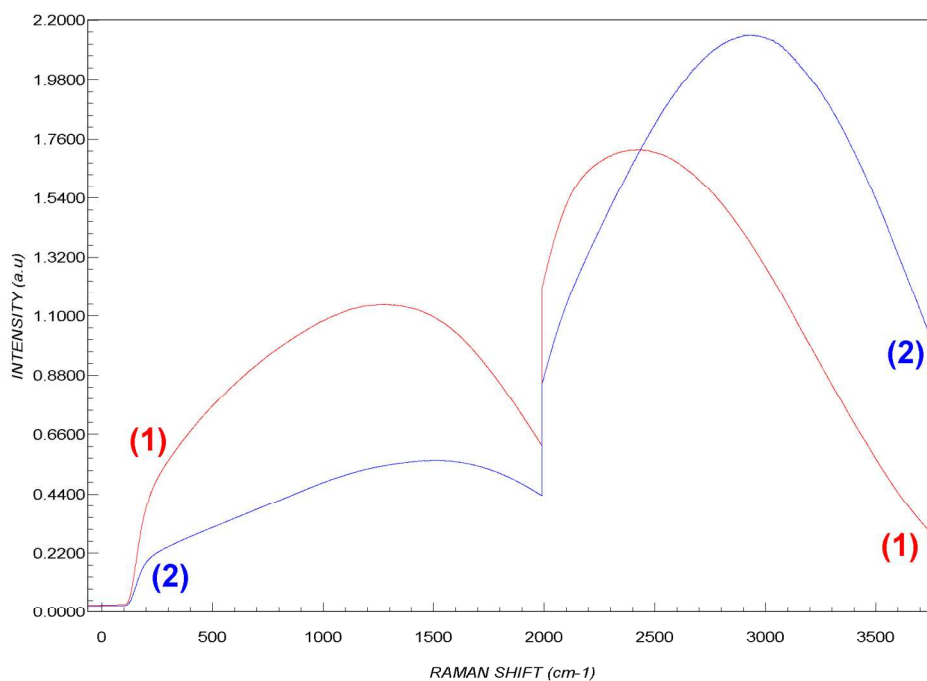
Raman analysis of a $\text{Zn}_3\text{B}_6\text{O}_{12.3,5}\text{H}_2\text{O}$ sample unaltered (1) and heated up to 550 °C for two hours (2). Both spectra uncorrected.



Comparison of the luminescence spectrum of A-ZB as obtained with different instruments: (1) 532 nm, (2) 633 nm, (3) 785 nm, (4) 1064 nm. Spectra intensity normalized to unit.

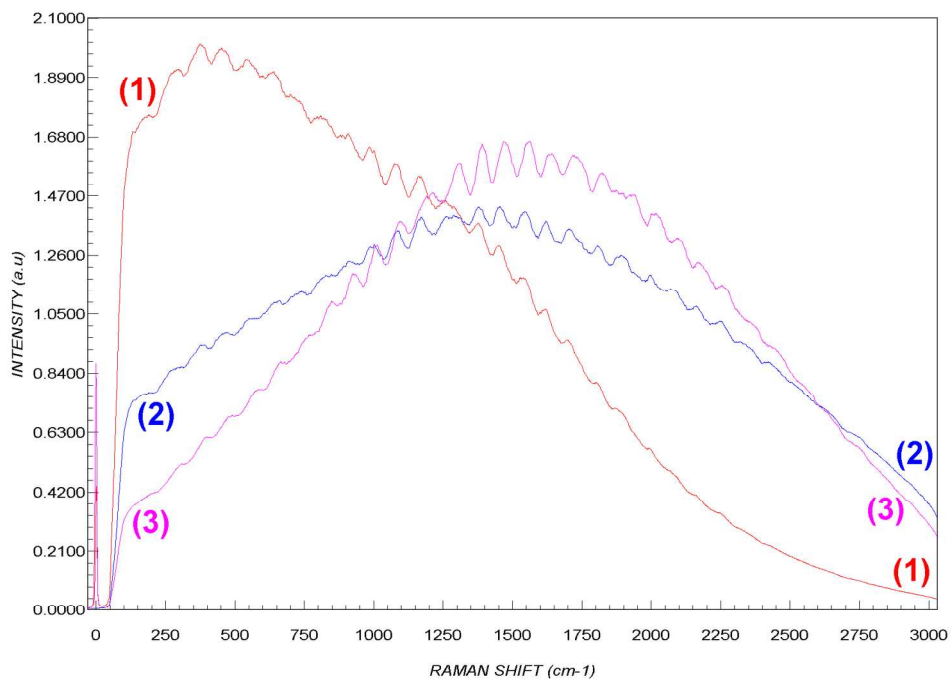


comparison between the spectrum of the A-ZB luminescence (1), the KOSI HCA calibration lamp emission (2), and the NIST SRM 2242 or 2241 (3). Spectra intensity normalized to unit. With the 532 nm spectrometer.



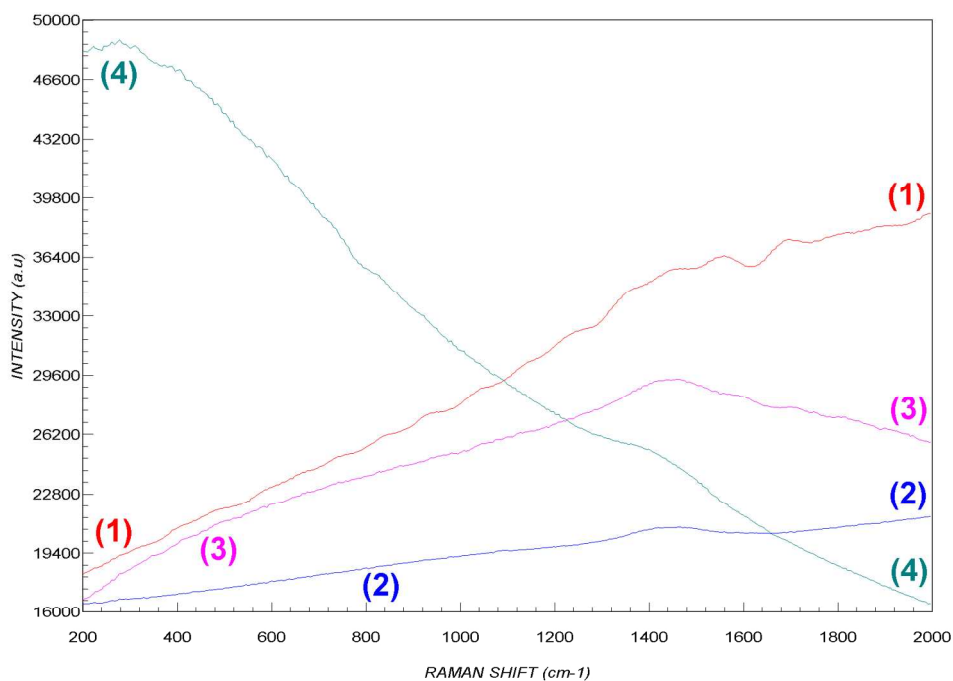
Same comparisson as figure 5a for a 633 nm

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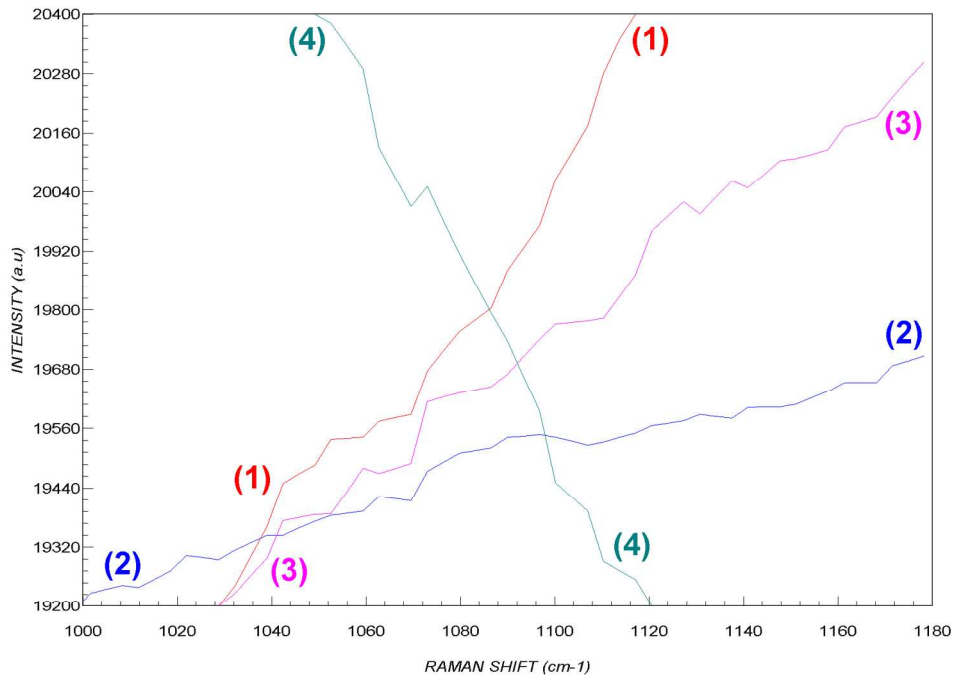
Same comparisson as figure 5a for a 785 nm

Review



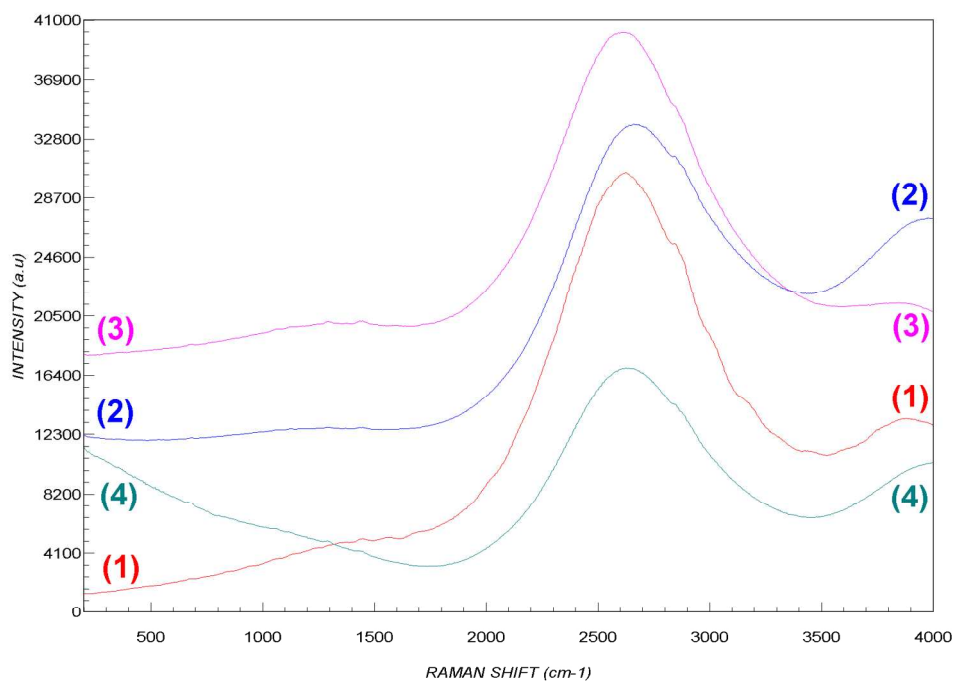
532 nm Raman limestone spectra, (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected, (4) NIST SRM 2242 corrected.

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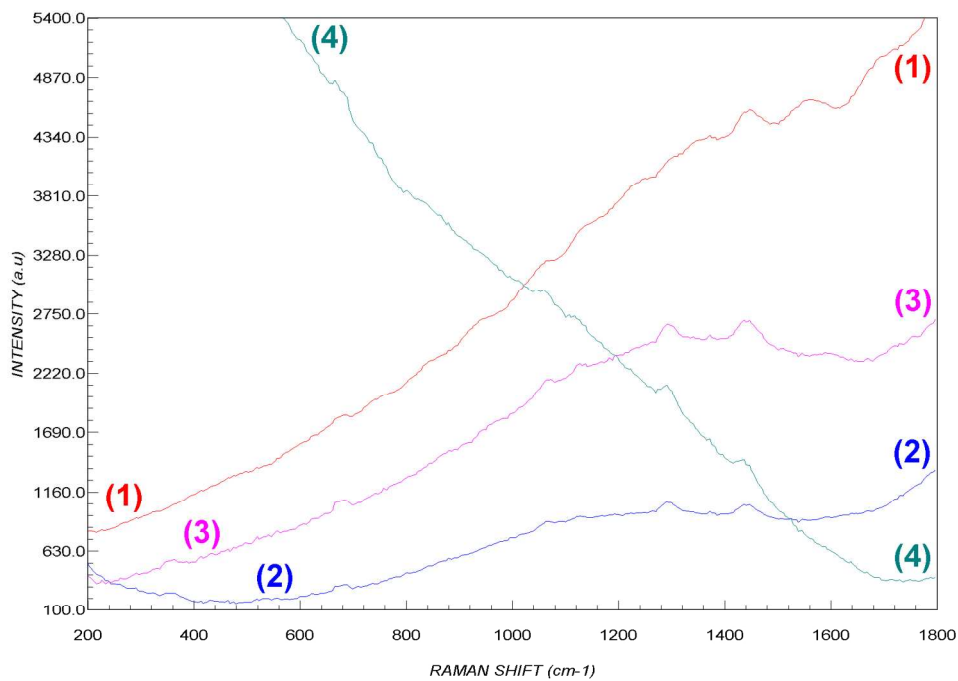
detail of limestone's main band region around 1086 cm⁻¹.

Review



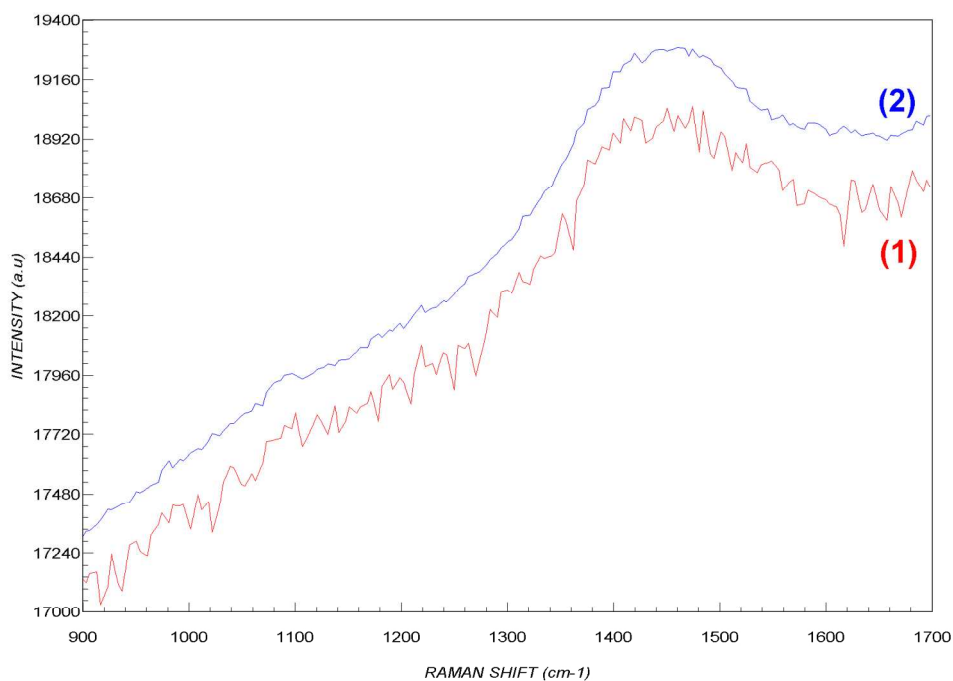
532 nm Raman spectrum of PE+taic, (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected, (4) NIST SRM 2242 corrected.

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detail of the low Raman shift region

Review



Raman spectra using 532 nm of a limestone sample, (1) 1 scan, (2) 50 scan, keeping all the other acquisition parameters the same.

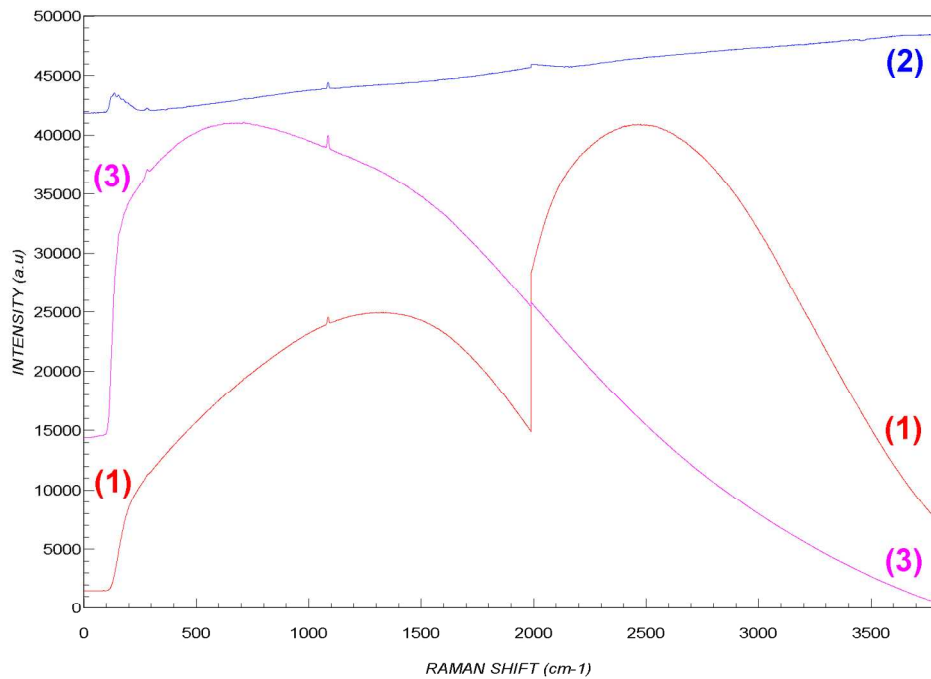
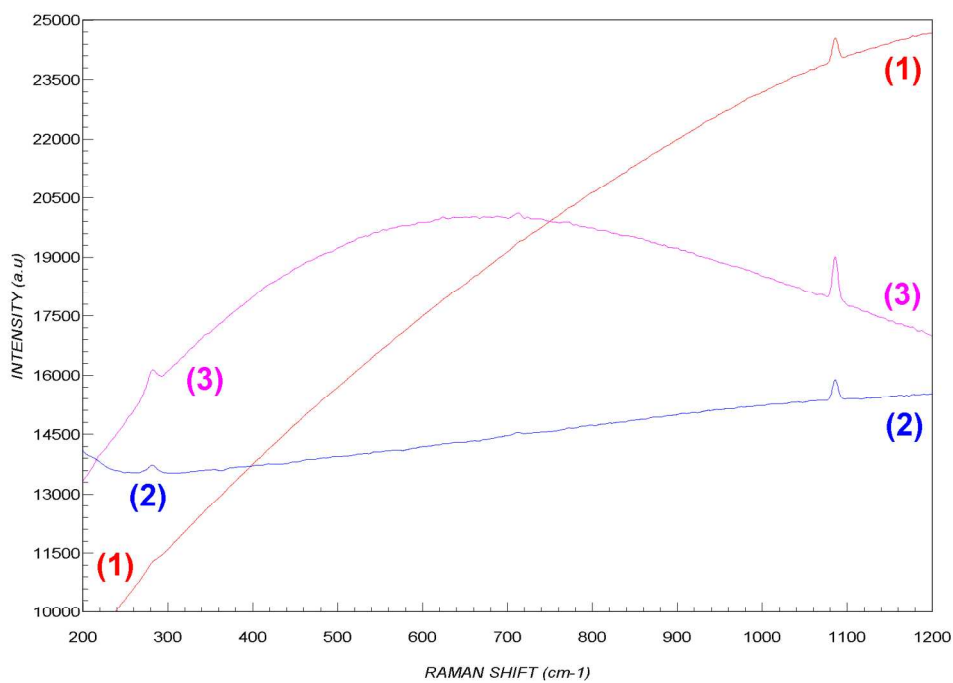
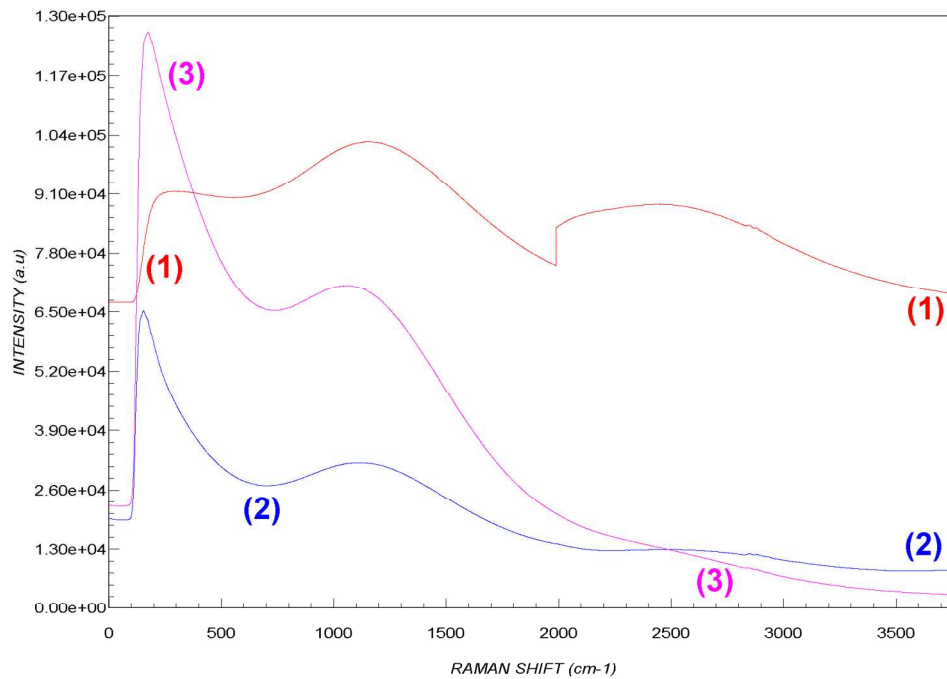


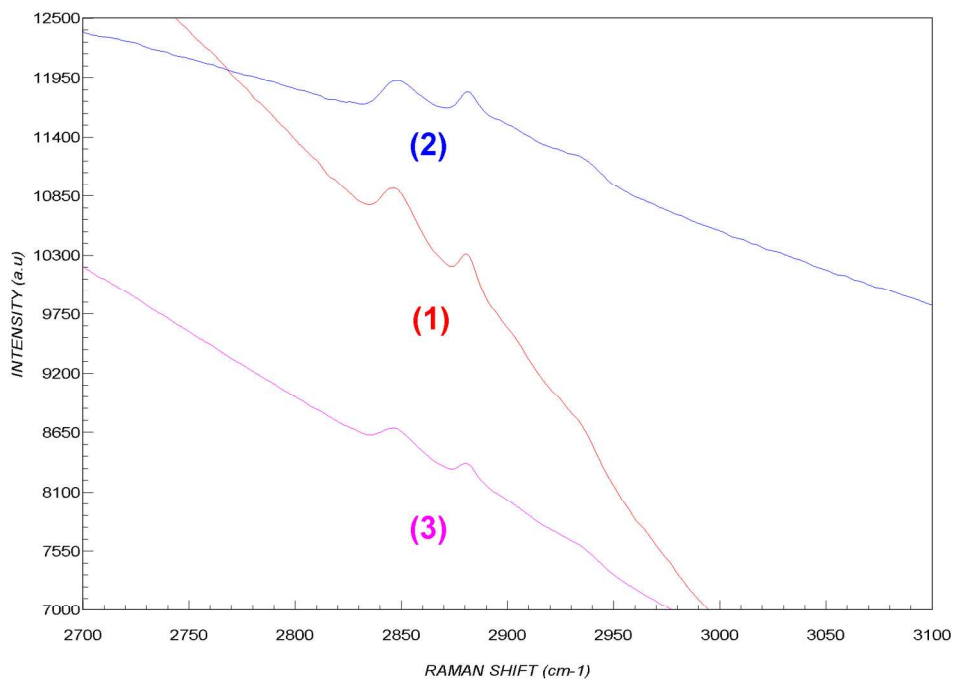
Figure 9a: 633 nm Raman spectra of a limestone sample (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected.



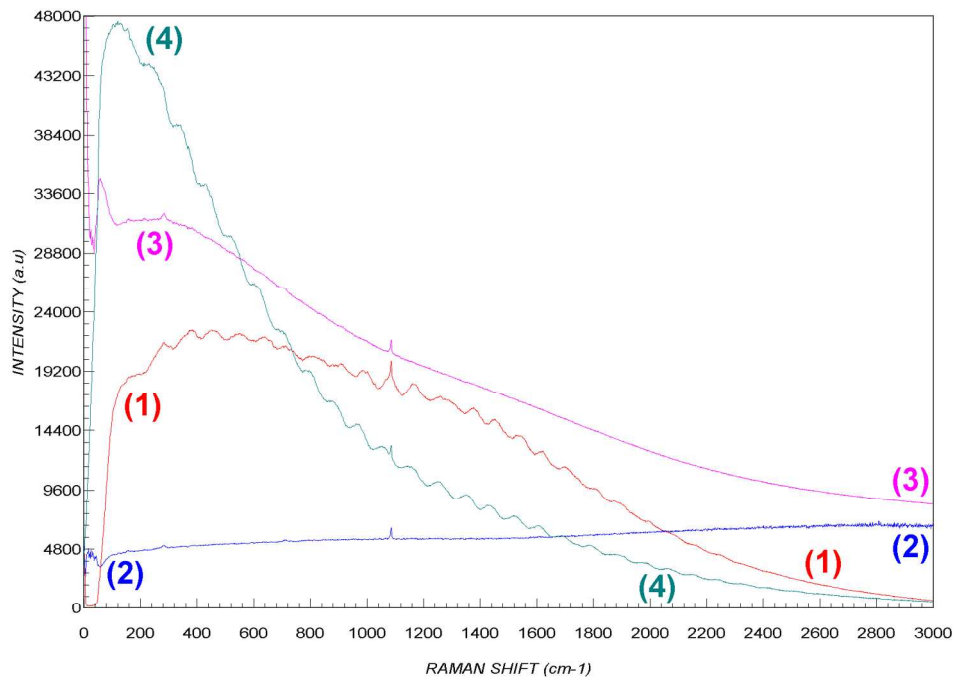
Detail of the Raman signals range from the previous figure.



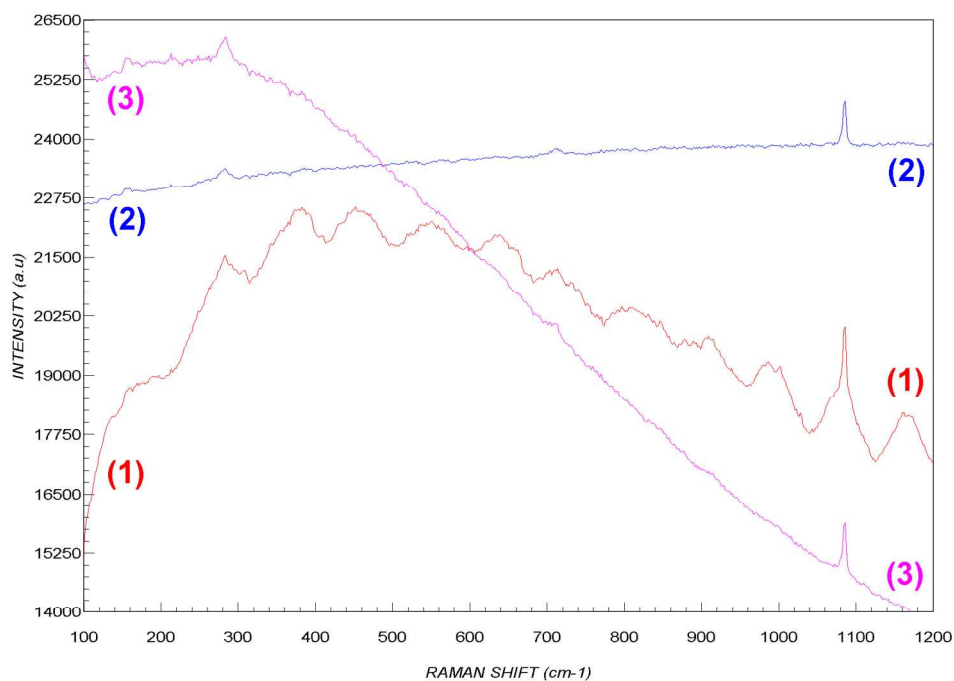
633 nm Raman spectra of PE+talc, (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected.



Detailed view of the Raman signals around 2900 cm⁻¹.

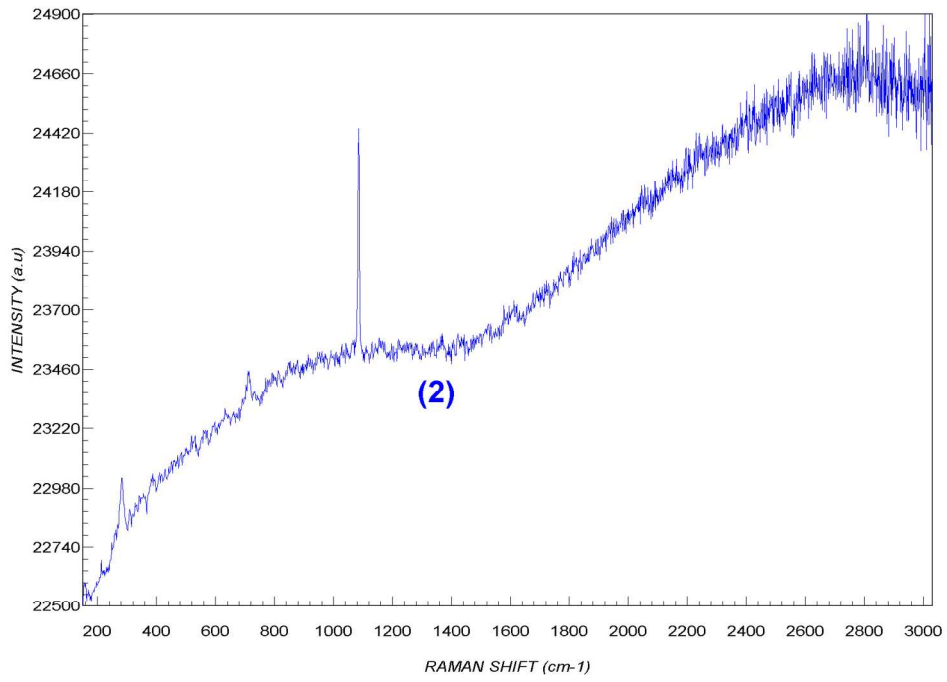


785 nm spectra of a limestone sample, (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected, (4) NIST SRM 2241 corrected.

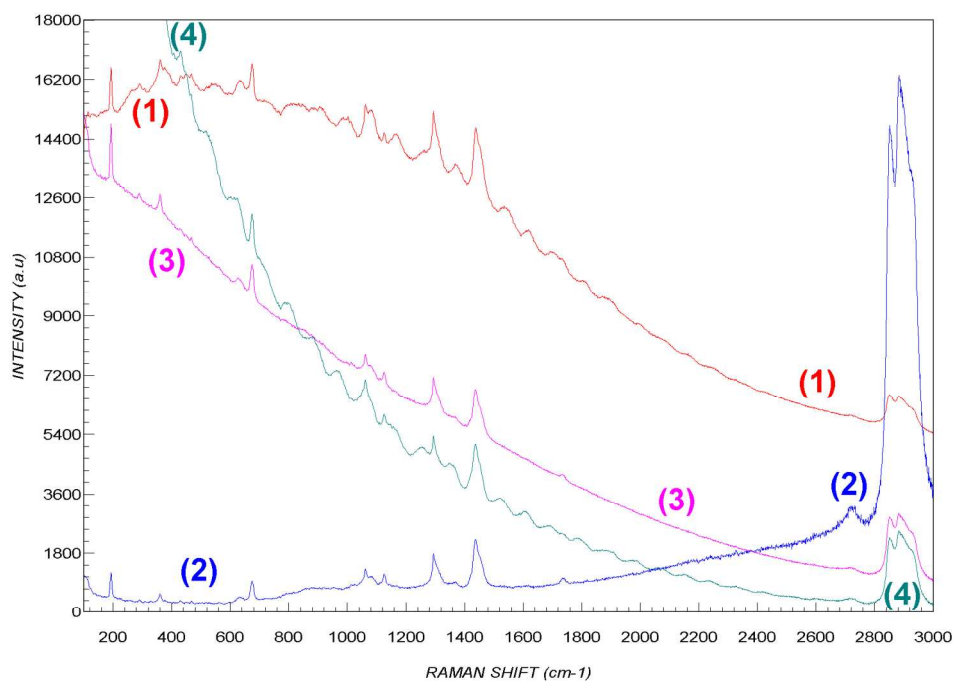


Detail of the region of interest (without the SRM 2241 spectrum).

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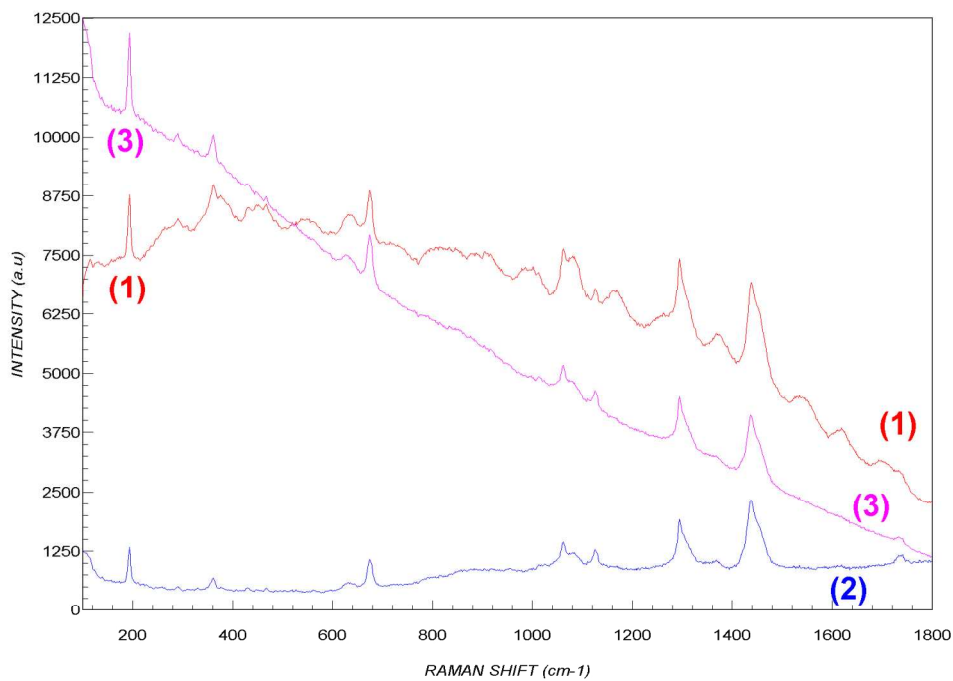


Detail of spectrum (2), showing how well A-ZB corrects the etaloning artifacts.

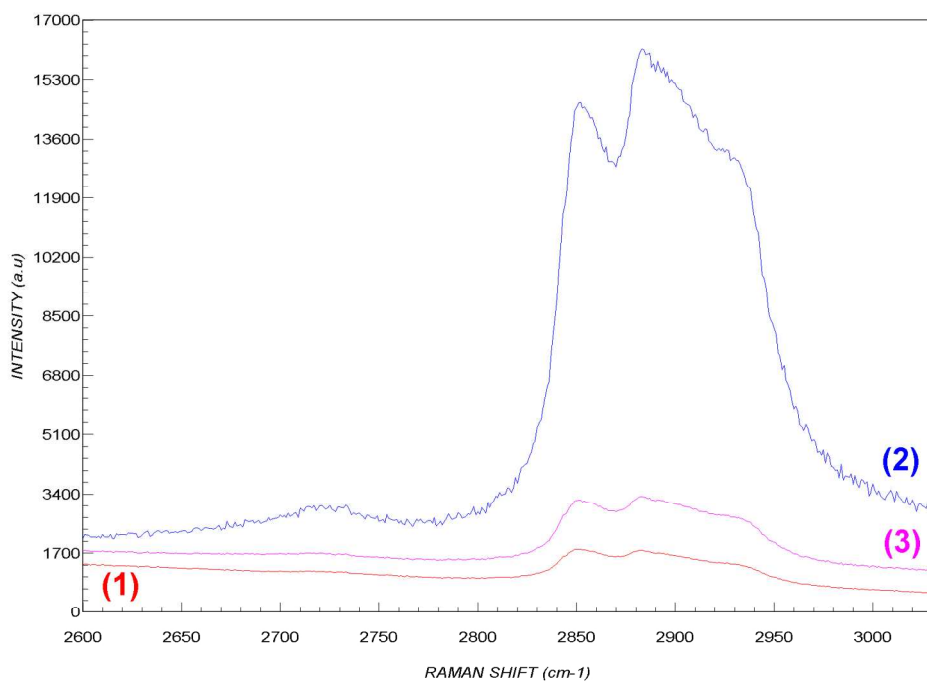


785 nm Raman spectra of PE+talc, (1) original, (2) A-ZB corrected, (3) KOSI HCA lamp corrected, (4) NIST SRM 2241 corrected.

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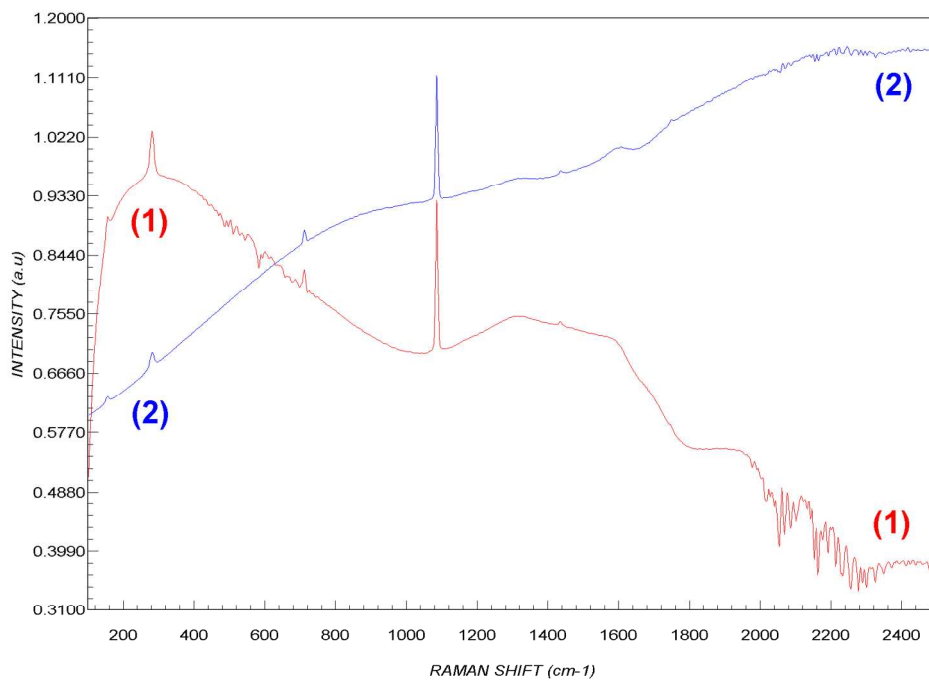


Detail of the low Raman shift region (without the SRM 2241 spectrum).

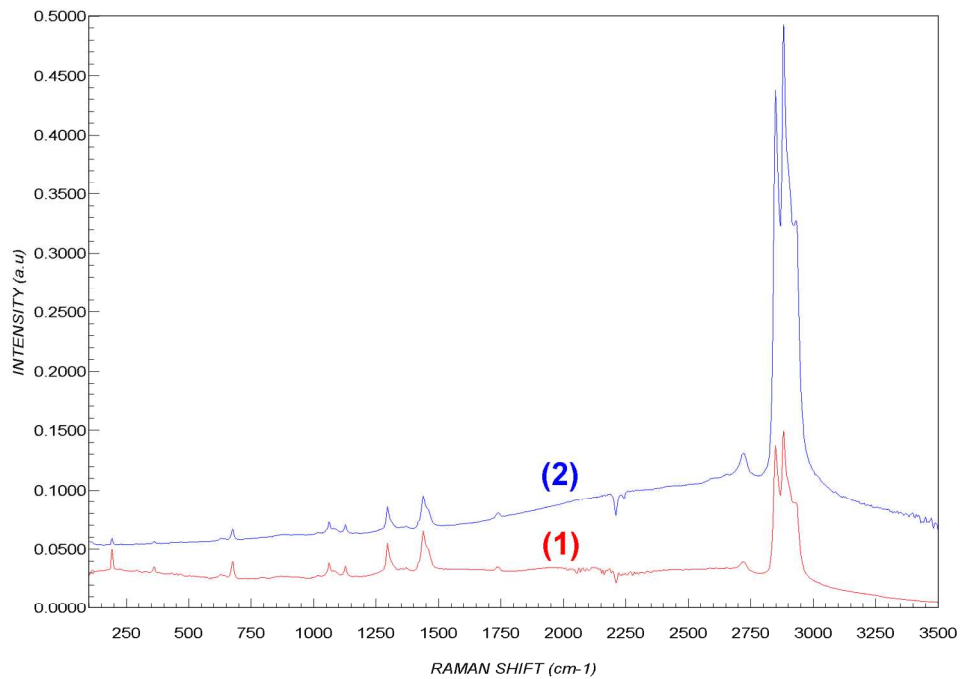


Detail of the range around 2900 cm-1.

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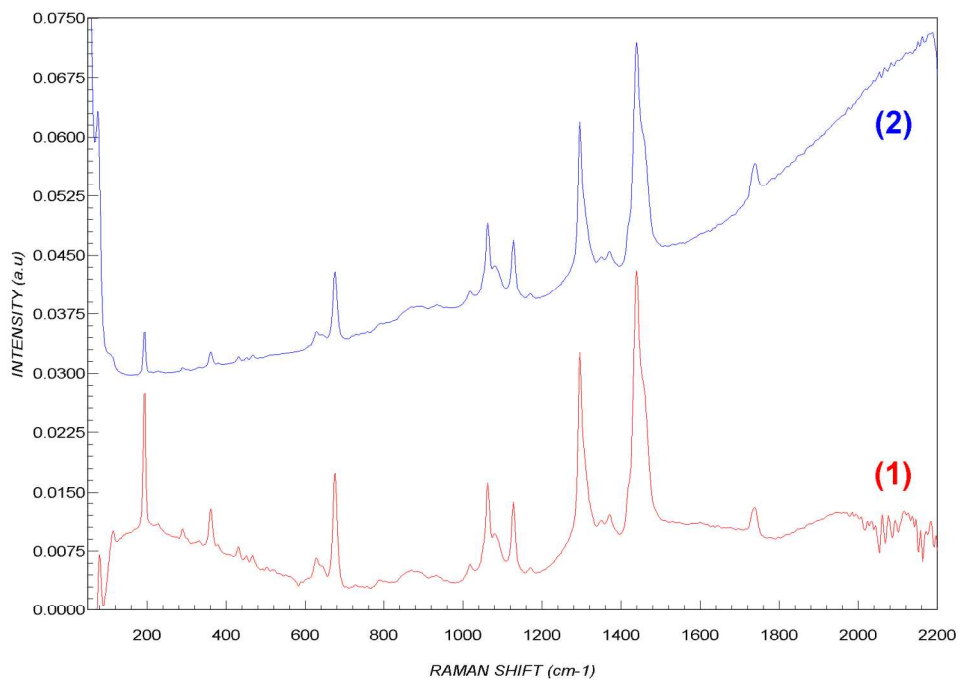


FT-Raman spectra of a limestone, sample (1) original, (2) A-ZB corrected.

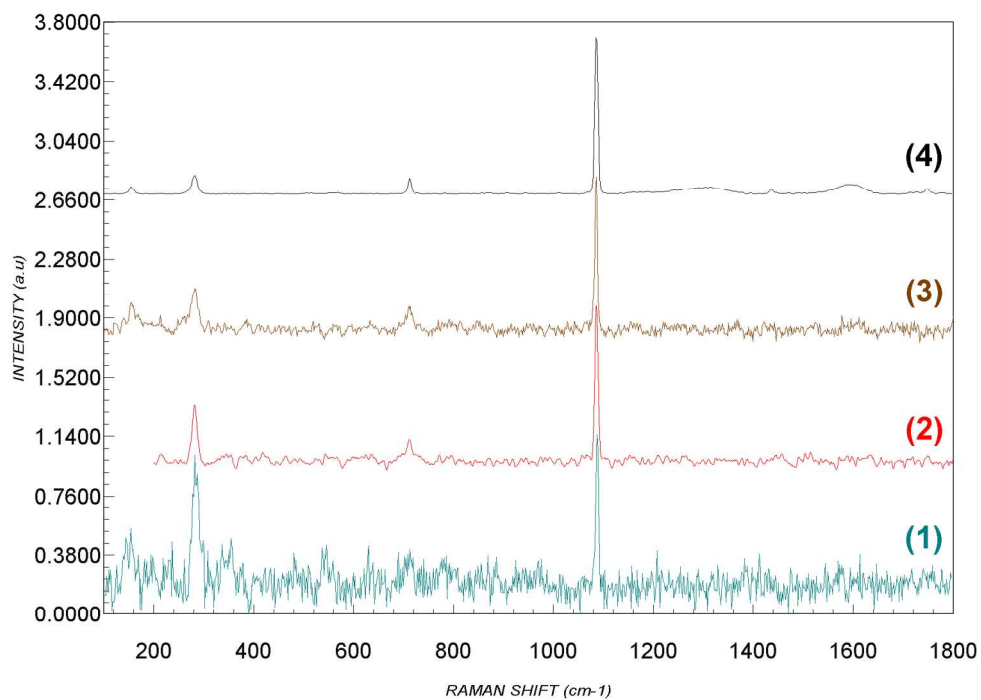


FT-Raman spectra of PE+talc, (1) original, (2) A-ZB corrected.

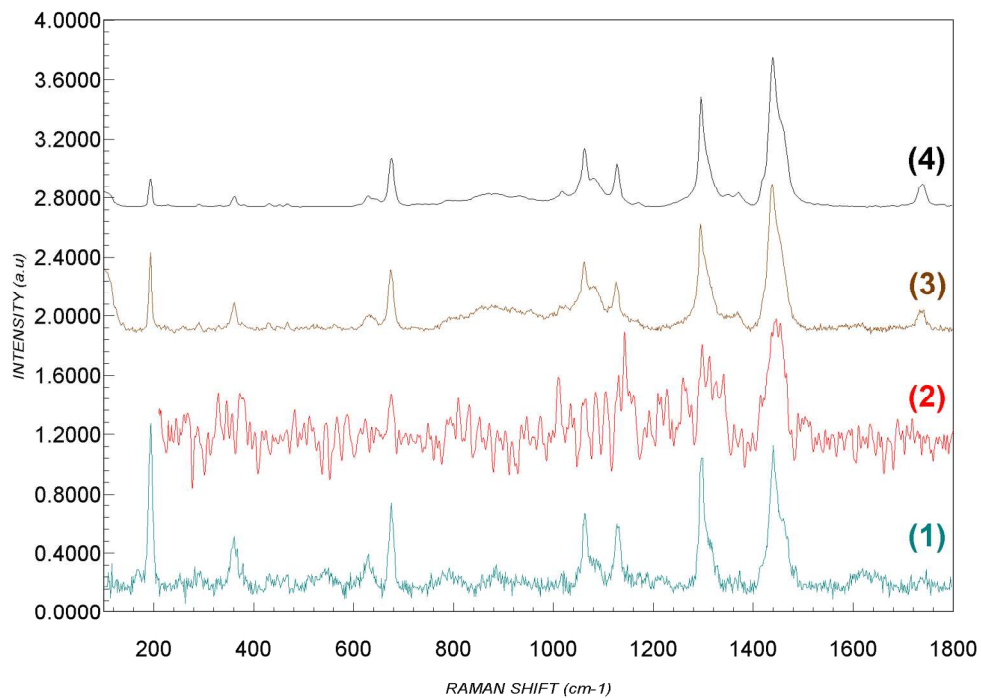
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Detail of the low Raman shift region.

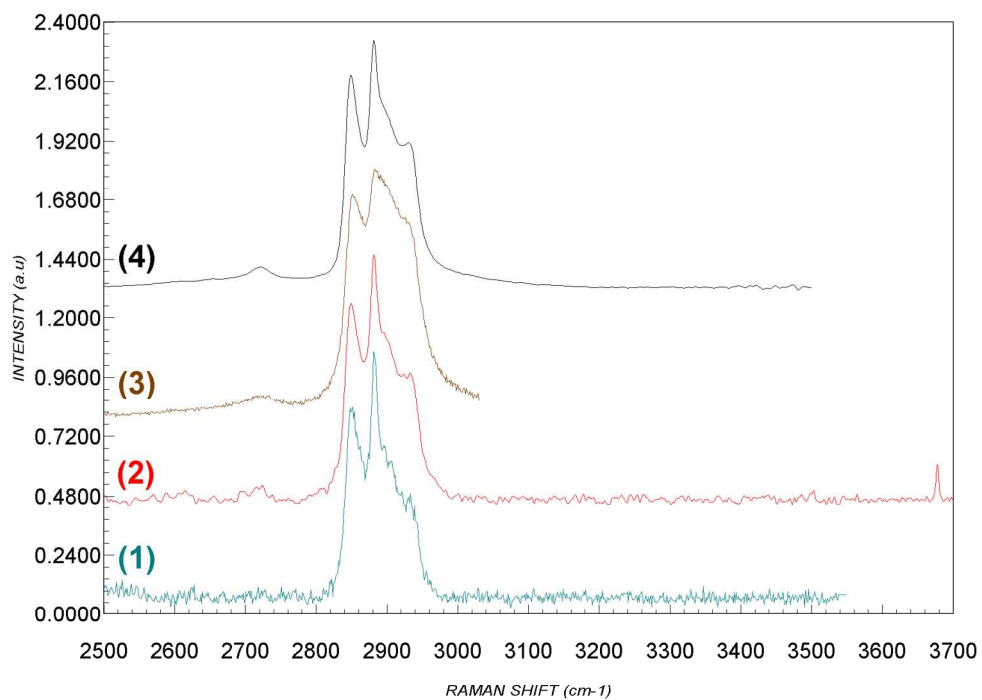


Spectra A-ZB corrected. (1) 532 nm, (2) 633 nm, (3) 785 nm, (4) FT-Raman 1064 nm. Limestone sample.



Same comparisson as figure 15 a for PE+talc sample (low Raman shift).

Review



Same comparison as figure 15 a for PE+talc sample (high Raman shift).