UNIVERSIDAD DE VALLADOLID

ESCUELA DE INGENIERÍAS INDUSTRIALES

Grado en Ingeniería Mecánica

MODELADO Y SIMULACIÓN DEL FUNCIONAMIENTO DE LA FRESADORA TIPO A-16 DE NICOLÁS CORREA S.A. CON CATIA

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Valladolid, julio 2016.

RESUMEN

El presente trabajo de fin de grado consiste en modelar y simular una fresadora con el software comercial Catia v5.

Dicho trabajo se divide claramente en dos partes. En la primera se describirán las máquinas fresadoras y se explicará su funcionamiento y como han ido evolucionando hasta nuestros días, así como la implantación en las mismas de Control Numérico Computarizado (CNC). En particular, la máquina objeto de estudio será una fresadora de 3 ejes de bancada fija equipada con CNC. Es el modelo A-16 de la marca Nicolás Correa S.A.

La segunda parte se centra en el modelado y la simulación de la máquina mediante varios módulos del software Catia V5. Destacan principalmente *NC Machine Tool Builder* y *NC Machine Tool Simulation.* Una vez modelada la máquina se simularán varios procesos de fabricación y se solventarán los posibles problemas que tuvieran lugar.

PALABRAS CLAVE

CATIA, FRESADORA, CNC, MODELADO, SIMULACIÓN.

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Capítulo 1. INTRODUCCIÓN

1.1-INTRODUCCIÓN

"*Recuerda que el tiempo es dinero*"[1]. El tiempo es un recurso más, y como tal hay que explotarlo al máximo. No se puede manipular, ni almacenar, es finito y perecedero y solo puede ser consumido. Es importante en el día a día en cualquier actividad pero aún lo es más si tu viabilidad depende de él. Para ser competitivo es esencial responder a las necesidades del mercado rápidamente, lo cual implica aprovechar el tiempo. El objetivo fundamental es la disminución del tiempo desde el conocimiento de la necesidad hasta la comercialización de la misma.

Para ello se acuña el término Ingeniería Concurrente, con el que producción y proceso se diseñan de forma paralela para conseguir una mayor eficiencia con la participación de todos los departamentos implicados. El principio fundamental es el trabajo en equipo. De este modo las modificaciones y correcciones se hacen en la fase del diseño, lo cual conlleva una reducción considerable de costo y de tiempo total.

En términos de fabricación se dispone de unas herramientas muy potentes, el Control Numérico Computarizado (CNC) y los sistemas de Diseño Asistido por Computadora (CAD) y Fabricación Asistida por Computadora (CAM). A través de algún software, utilizado como sistema CAD/CAM, se pueden diseñar productos y sus procesos de manufactura. Mediante este sistema es posible realizar las simulaciones de los respectivos procesos de fabricación y generación de códigos CNC (APT, ISO, Heidenhain…) pudiendo solventar posibles errores en el transcurso del proceso.

El problema principal es la poca información de cómo llevar a cabo la anterior tarea. Se busca una mayor fidelidad en la simulación de mecanizado y la generación de códigos CNC para su posterior implantación en una fresadora universal.

[1] Frase de Benjamin Franklin en su obra "Consejos a un joven comerciante" (1748).

1.2-OBJETIVOS

Los objetivos de este trabajo son varios:

- Realizar el modelado de la fresadora Correa A-16 con el software Catia V5.

- Adentrarse un poco más en el software Catia v5, el cual es muy importante a nivel industrial. Gracias a la impartición de varias asignaturas a lo largo de la carrera, se han utilizado varios módulos básicos de diseño y fabricación, pero si se quiere seguir especializando en Catia habrá que conocer más módulos. Más en concreto se pretende conocer los módulos de simulación de mecanizado. A partir de estos módulos se hará mucho más realista la simulación de la fabricación, en la que se llevarán a cabo varias aplicaciones prácticas.

- Conocer el funcionamiento de una fresadora universal y su relación con el control numérico computarizado.

- Por último se espera que este escrito sirva como recurso de carácter pedagógico.

1.3-ESTRUCTURA DEL TRABAJO

Este trabajo está dividido en varios capítulos, en los cuales la información se aporta progresivamente para una mayor comprensión del mismo. En el texto se introducen gran cantidad de imágenes necesarias para el entendimiento del mismo, haciendo muy visual el trabajo.

El capítulo 2 básicamente describe cómo ha ido evolucionando la fabricación desde la prehistoria hasta el presente, analizando los hitos más importantes. También se describen los lenguajes de control numérico.

El capítulo 3 se centra en la descripción de una máquina de fabricación en concreto: Las fresadoras.

El capítulo 4 se describen las principales características de la fresadora a estudio: Correa A-16

El capítulo 5 sirve de nexo de unión entre el software y el hardware, es decir entre los sistemas CAD/CAM y la máquina fresadora.

En los siguientes capítulos se ahonda en el software Catia v5. En concreto en el capítulo 6 se describen minuciosamente todas las posibilidades de los módulos de simulación de fabricación: *NC Machine Tool Builder* y *NC Machine Tool Simulation.*

En el capítulo 7 se muestra el modelado de la fresadora componente por componente y su ensamble total.

Por último en el capítulo 8 se utilizarán los conocimientos obtenidos en el capítulo 6 y los archivos del capítulo 7 para crear la fresadora y su posterior simulación con varios ejercicios prácticos.

Al final del trabajo se desarrollan la conclusión y los anexos.

1.4-CONTENIDO ADICIONAL

Además del presente escrito, se adjuntan:

- Archivos de Catia utilizados.
- Imágenes renderizadas de cada componente y piezas.
- Vídeos de las simulaciones.
- Planos de las piezas.
- Archivos exportados en los análisis.
- Programas CNC generados.

Capítulo 2. DESARROLLO HISTÓRICO DE LA FABRICACIÓN

Desde la prehistoria, el ser humano ha necesitado herramientas para fabricar útiles que le ayudaran a avanzar como civilización. Cuando éramos tan "jóvenes", la única manera de fabricar algo era con nuestras propias manos, utilizando como herramientas huesos, piedras…

La primera máquina medianamente sofisticada fue el llamado Arco de violín, un utensilio formado por un arco y una cuerda que enrollada en un elemento afilado, aplicaba una rotación alternativa y hacía las veces de taladro. En la figura 3.1 se muestra un Arco de Violín en un bajorrelieve egipcio de año 2700 AC.

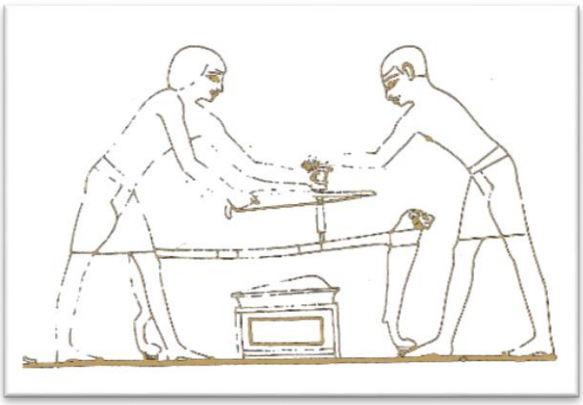

Fig. 2.1: Arco de violín [1]

Este tipo de máquina se usa prácticamente hasta nuestros días, aunque de un modo muy residual, apenas evolucionando su diseño y funcionamiento. Muchos siglos después, en la Baja Edad Media, se inventa el torno de pedal accionado con el pie, el cual daba libertad a la hora de trabajar. Leonardo Da Vinci desarrolló esta idea pero sus diseños no se pudieron llevar a cabo por falta de medios. El siguiente avance fue implementar en las máquinas el mecanismo biela-manivela ayudado de volante de inercia.

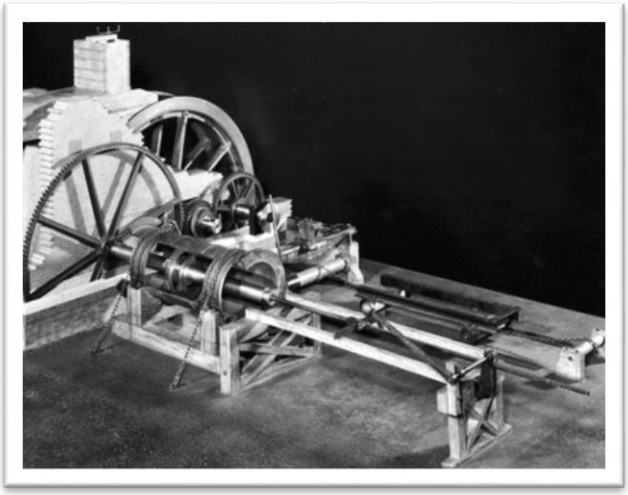

Fig. 2.2: Mandrinadora de John Wilkinson 1775 [2]

Con la aparición de la máquina de vapor (James Watt, 1765) se necesita mecanizar pistones con razonables tolerancias. Hasta ahora se fabricaban cilindros para cañones, que no requerían unas altas tolerancias. James Watt encargó a John Wilkinson una máquina que consiguiera tal hito para que la máquina de vapor fuera válida para usos industriales. John Wilkinson lo consiguió

en 1775, obteniendo tolerancias del orden de escasos milímetros para diámetros superiores a 1800 milímetros.

Ya, prestando especial atención a las fresadoras, la primera fresadora moderna es la máquina inventada por Eli Whitney (1765-1825) en 1818 en Estados Unidos. El objetivo era agilizar la fabricación de fusiles ante el temor de una futura guerra de EEUU con Francia. Anteriormente se hacían a mano con lo que las piezas variaban mucho de unas a otras, imposibilitando el intercambio de las mismas entre diferentes fusiles. Lo que Eli Whitney hizo, fue crear una plantilla y a partir de ella ir fabricando las piezas de los fusiles a su imagen. Pero hasta entonces no se podía cortar el metal con un patrón por lo que ideó una máquina para ello. El mecanismo consistía básicamente en un engranaje afilado que al girar iba golpeando y cortando el metal según el patrón preestablecido.

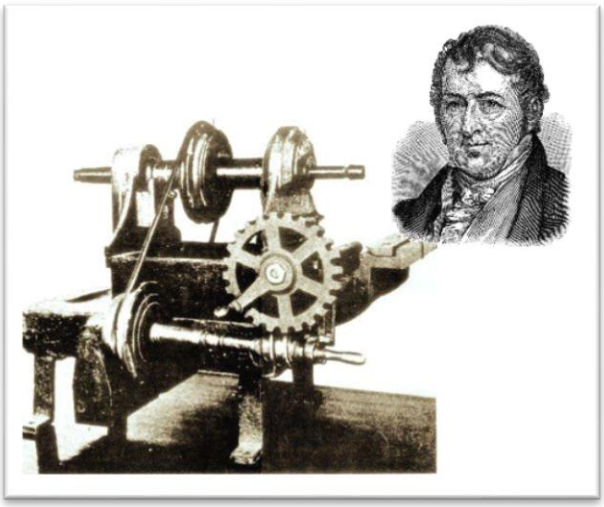

Fig. 2.3: Fresadora de Eli Whitney 1818 [3]

A medida que pasaban los años se iban creando máquinas más sofisticadas pero no fue hasta el año 1861 en el que se dio un gran paso hacia adelante. Brown&Sharpe creó la primera fresadora con plato divisor, disponiendo de desplazamientos longitudinal, transversal y vertical (ejes X, Y y Z). En términos de fabricación, esta máquina herramienta era capaz de fabricar engranajes rectos y helicoidales.

A finales de siglo se empieza a desarrollar la producción de máquinas de fresado, coincidiendo con la floreciente industria automovilística, que demandaba piezas de acero templado con un gran nivel de acabado. Otra circunstancia que favoreció la evolución de las máquinas fresadoras fue el descubrimiento del carburo de silicio (SiC) en 1891 por Edward Goodrich Acheson. Dicho compuesto, con sus características mecánicas (dureza cercana al diamante), haría aumentar considerablemente potencias y velocidades de corte, mejorando sensiblemente el acabado superficial y disminuyendo tiempos de mecanizado. En el año 1884, la empresa The Cincinnati Milling Machine Company, creó una fresadora universal que poseía un carnero cilíndrico y desplazamiento axial.

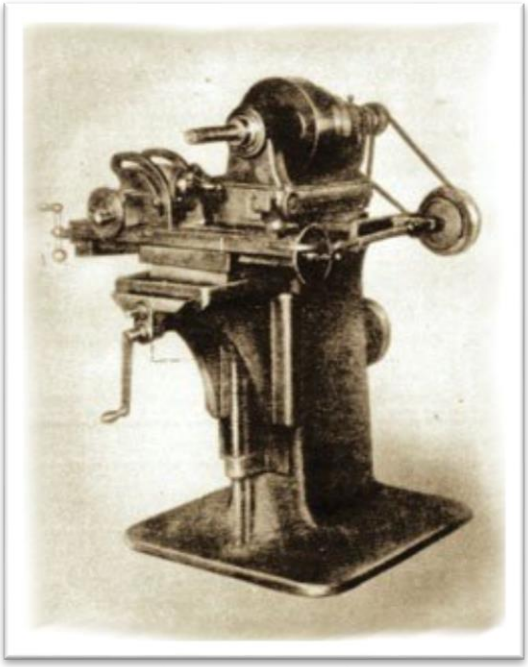

Fig. 2.4: Fresadora Brown&Sharpe 1861 [3]

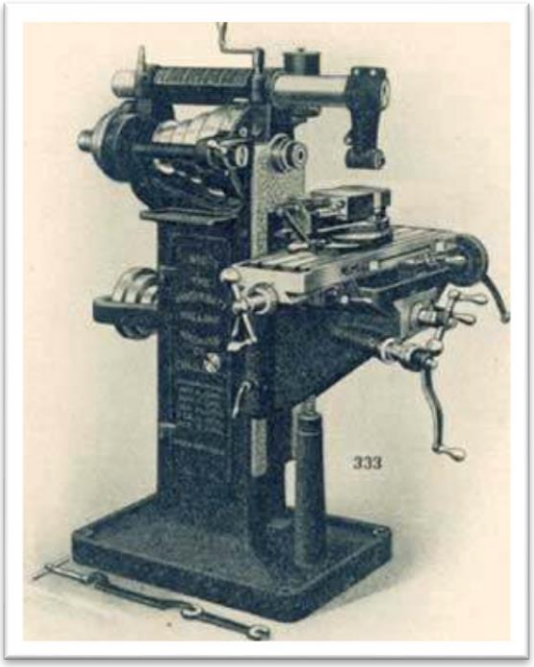

Fig. 2.5: Fresadora Cincinnati 1884 [4]

En los años posteriores se desarrollaría la arquitectura de las máquinas que, prácticamente es la misma que las que se utilizan hoy en día.

2.1 CONTROL NUMÉRICO COMPUTARIZADO

Poco a poco se empieza a automatizar el mecanismo de las máquinas herramienta gracias a los motores eléctricos, hidráulicos y neumáticos. El siguiente paso en el desarrollo de las fresadoras, llegaría en la década de 1940. Más exactamente en 1947, momento en el cual John T. Parsons inventa el Control Numérico (CN) con el apoyo del Massachusetts Institute of Technologie (MIT), cuya finalidad era fresar superficies complejas en 3D para la industria aerodinámica.

La información se ingresaba en la máquina mediante tarjetas perforadas codificadas en código binario. Estos mecanismos se utilizaban anteriormente para producir telares de gran dificultad.

La arquitectura de las primeras máquinas de control numérico era prácticamente la misma que la de las fresadoras convencionales, ya que se iban adaptando a partir de unas para llegar a las otras. A partir de la década de 1970 se desarrolla la microelectrónica y ya se le puede llamar Control

Numérico Computarizado (CNC) ya que ahora se dispone de computadoras que controlan la máquina. A medida que las computadoras y los microprocesadores son fabricados con un coste menor y de un tamaño considerablemente menor, el uso del CNC se ha extendido a todo tipo de maquinaria: tornos, fresadoras, corte láser, impresoras 3D… En los últimos años aparecen los llamados centros de mecanizado, en los que se pueden realizar multitud de mecanizados automatizados.

Las principales ventajas de la implantación de CNC en las máquinas son:

- Mejora de precisión y calidad
- Uniformidad en la producción
- Aumento de máquina/operario
- Optimización de productividad
- Posibilidad de fabricación compleja
- Abaratamiento de costes

También conlleva una serie de desventajas como:

- Elevado coste de maquinaria
- Costes elevados de mantenimiento
- Alta cualificación del operario
- Necesidad de grandes volúmenes de producción para amortizar

Para transmitir las órdenes, es necesario un lenguaje de comunicación entre el sistema CAM (software) y la máquina (hardware), que será un lenguaje de programación. Dicho lenguaje se puede programar mediante sistema CAM, en computador o manualmente. Se suele programar una línea por cada trayectoria en la cual se describen coordenadas, velocidades de corte y avance, velocidad de husillo, funciones auxiliares… Los datos son guardados en archivos de texto en formato ASCII.

Cuando el código NC es generado por el programa CAM, suele ser de alto nivel (la máquina no lo comprende). Para convertir estos datos a datos legibles para la máquina se necesita un post-procesador. El post-procesador es el vínculo directo entre el sistema CAM y la máquina CNC, por lo tanto una parte vital en el mecanizado.

Hay varios tipos de lenguajes, con estructuras similares entre sí. Los más utilizados son los lenguajes APT, ISO y Heidenhain.

2.1.1-Lenguaje APT

Considerado como el primer lenguaje de programación que podía realizar varios tipos de mecanizados, interpolaciones… y predecesor de los actuales. Existe antes de que cualquier sistema CAD/CAM (como se define en la actualidad) existiera. Se desarrolló en la década de 1950 por el MIT paralelamente a la creación de la primera fresadora con CN, siendo su período de auge la década de 1970. Los métodos APT (Automatically Programmed Tool) no se adaptan bien a los procesos actuales y se le suele considerar obsoleto.

Es un sistema en el que definen una serie de líneas, arcos y puntos que definen la geometría de la pieza. Estas características se utilizan para generar un archivo con la ubicación del punto de corte (CL File).

Es un lenguaje de alto nivel, llamado así porque una máquina elemental no lo podría interpretar. El hecho de que el lenguaje APT no sea específico de ninguna máquina en concreto implica que se necesitará un post-procesado para su implementación en la misma. La estructura se divide en Instrucciones Tecnológicas al comienzo de la instrucción y a continuación en diferente línea las Instrucciones Geométricas correspondientes.

Un ejemplo sencillo sería:

FEDRAT/ 1000.0000,MMPM
SPINDL/ 70.0000,RPM,CLW
GOTO / 100.00000, 2.50000, 30.00000
RAPID
GOTO / 120.00000, 150.00000, 350.00000

“Ordena a la herramienta que se desplace desde las coordenadas actuales hasta las coordenadas X=100mm, Y=2.5mm y Z=30mm, a una velocidad de avance de 1000 mm/min y una velocidad de mandrino de 70 rpm en sentido de las agujas del reloj. A continuación ordena que se desplace hasta las coordenadas X=120mm, Y=150mm y Z=350mm con posicionamiento rápido”.

2.1.2-Lenguaje ISO

Es el lenguaje estándar normalizado para el CNC. Al igual que el lenguaje APT se le llama lenguaje de alto nivel. Éste descompone las trayectorias en rectas y arcos de circunferencia, siendo evidente que para un nivel de dificultad alto es un sistema poco eficaz.

En sus secuencias o bloques se codifican las operaciones que el CNC deberá interpretar. Éstas suelen ir numeradas de 5 en 5 e incluso de 10 en 10, que es como se hacía con las antiguas tarjetas perforadas por si había que añadir alguna línea. El límite máximo de números de bloques es 9999. La estructura de cada línea sería la mostrada en la figura 2.6, pudiendo contener alguna o varias de las sentencias, pero siempre manteniendo el orden.

Fig. 2.6: Estructura Lenguaje ISO [5]

En un mismo bloque se pueden utilizar todas las funciones G que se requieran y en cualquier orden excepto G20,..., G32, G50, G52, G53/59, G72, G73, G74, G92, las cuales deben ser programadas una por cada bloque.

Los sistemas CAM normalmente aplican solo 4 funciones, G00, G01, G02 y G03, aunque eventualmente pueden generar ciclos fijos de taladrado, roscado, alesado..., y generar programas con compensaciones de herramienta. Las funciones M producen acciones adicionales en la máquina. Estas funciones pueden programarse hasta 7 en un mismo bloque pero nunca comparten

bloque con funciones G. En el ANEXO I se muestran las principales funciones G (instrucciones de movimiento) y M (funciones auxiliares sin movimiento).

Un sencillo ejemplo de un bloque sería:

N5 G03 X33.65 Z102.68 F40 S5000

"Ordena a la herramienta que vaya desde las coordenadas actuales hasta las coordenadas X=33,65mm y Z=102,91mm, conservando la coordenada Y, mediante interpolación circular en sentido anti-horario a una velocidad de avance de 40 mm/min y una velocidad de mandrino de 5000 rpm".

Es un lenguaje fácilmente legible, pero presenta problemas al implantar trayectorias complejas, por lo que prácticamente cada fabricante utiliza su propio lenguaje.

2.1.3-Lenguaje Heidenhain

También llamado lenguaje conversacional. Hay varios tipos de lenguajes Heidenhain, tales como: TNC-320, TNC-355, TNC-530, TNC-630… Es mucho más intuitivo sobre todo en la programación manual. Los números de bloques normalmente van de 1 en 1 hasta un límite de 9999 que, de sobrepasarse, comienza desde 0 nuevamente. Es muy similar al lenguaje ISO pero le añade nuevos subprogramas específicos que facilitan el desarrollo de funciones complejas o repetitivas, por lo que se necesita un post-procesador para traducir de un lenguaje a otro (lenguaje de bajo nivel). Algunos ejemplos de estos subprogramas son [2]:

- Active Chatter Control: Esta opción reduce la tendencia a las vibraciones y con ello permite obtener unos mayores rendimientos.
- Adaptative Feed Control: Esta opción regula el avance en función de la situación del mecanizado.
- Fresado trocoidal: Función para el mecanizado de desbaste de ranuras y cajeras que preserva la herramienta y la máquina.
- Tool Center Point Management: se encarga de realizar un guiado óptimo de la herramienta y evita daños en el contorno.
- Advanced Dynamic Prediction: amplía el cálculo previo del perfil de avance máximo admisible, existente hasta ahora, y de este modo permite un guiado optimizado del movimiento para obtener superficies limpias y contornos perfectos.

[2] Información obtenida de diferentes catálogos de *http://www.heidenhain.es/*

Un ejemplo sencillo de lenguaje Heidenhain sería:

1 TOOL CALL 1 Z S600
2 L X+5. Y+10. Z-70. FMAX M03
3 L Y+100. F1200.

"Ordena a la herramienta 1 que vaya desde las coordenadas actuales hasta las coordenadas X=5mm, Y=10mm y Z=-70mm, con posicionamiento rápido y una velocidad de mandrino de 600 rpm en sentido de las agujas del reloj. A continuación ordena que se desplace hasta la coordenada Y=100mm (manteniendo las otras dos constantes) con velocidad de avance 1200 mm/min".

Capítulo 3. MÁQUINAS FRESADORAS

Una fresadora es una máquina herramienta que realiza mecanizados en superficies por arranque de viruta mediante la rotación de una herramienta (fresa, broca, escariador…) compuesta por uno o varios filos de corte. El arranque de viruta se produce cuando, debido al movimiento relativo entre herramienta y pieza, coinciden en el espacio. Como consecuencia de una mayor dureza de los filos de corte se produce el desprendimiento del material del tocho de partida. Puede mecanizar desde aceros hasta plásticos, pasando por maderas etc…

Son capaces de realizar mecanizados muy variados y altamente productivos debido a la implantación del CNC y la mejora continua del material de las herramientas de fresado.

3.1-ESTRUCTURA DE UNA FRESADORA

La estructura de las fresadoras suele ser similar, compuestas principalmente por carnero, porta-carnero, mesa, cuerpo principal (compuesto por columna y consola) y cuadro de mandos o palancas manuales.

El cuerpo principal permite la fijación de la fresadora al suelo y aporta rigidez. La parte vertical se le suele llamar columna, la cual posee unas guías para el desplazamiento vertical del portacarnero (eje Z). Si la fresadora es de torreta, el eje Z se corresponde al desplazamiento de la consola.

La mesa está apoyada sobre la consola, y se desplaza longitudinalmente (eje X) en el plano horizontal de contacto a través de un mecanismo de husillo de bolas (*ver apartado 3.3*). La mesa sirve para fijar la pieza a través de mordazas o sujeciones varias.

Sobre el portacarnero desplaza el carnero transversalmente (eje Y), si fuera fresadora de torreta este movimiento lo llevaría a cabo la mesa. En el cabezal del carnero se sitúa el portaherramientas, que es donde se fija la herramienta y se transmite el par del husillo principal a la misma.

Por último se necesita un cuadro de mandos o palancas manuales para la manipulación de la máquina y creación de operaciones de mecanizado.

A modo de ejemplo, en la figura 3.1 se pueden apreciar los componentes de una fresadora horizontal de 3 ejes.

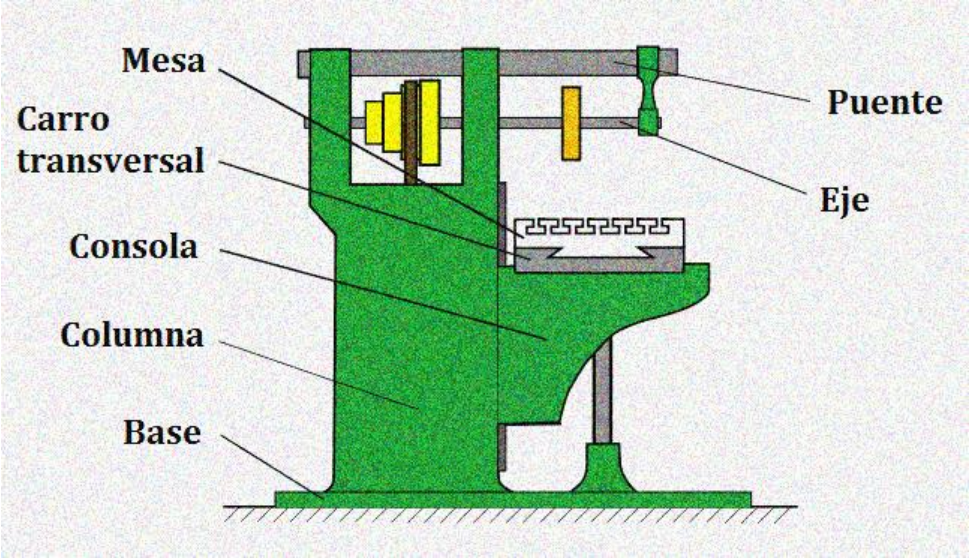

Fig. 3.1: Ejemplo componentes de fresadora

3.2-TIPOS DE FRESADORAS

Hay varios tipos de fresadoras y pueden clasificarse según sus características. A continuación se describirán las más usuales, las cuales pueden tener o no implantados sistemas CNC.

3.2.1-Fresadoras horizontales y verticales

3.2.1.1-Fresadoras horizontales

El eje del husillo está en posición horizontal, por tanto la herramienta se mueve de lado a lado. Realizan fresado tangencial, utilizando fresas cilíndricas dispuestas en el eje del husillo.

3.2.1.2-Fresadoras verticales

El eje del husillo está en posición vertical, por tanto la herramienta se mueve de arriba abajo y viceversa. Realizan fresado frontal, montando la fresa en el eje del husillo. Así mismo se dividen en dos:

- Fresadoras de bancada fija: En ellas la mesa se desplaza longitudinal y transversalmente, dejando los movimientos verticales al carnero. También se pueden encontrar fresadoras que el movimiento transversal lo realiza el carnero.

- Fresadoras de torreta: En las que el mandrino permanece estacionario en todo momento, mientras que la mesa se desplaza a través del espacio en las 3 dimensiones.

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3.2.1.3-Fresadoras Universales

Posee un cabezal vertical universal llamado Huré, que transmite el movimiento del husillo tanto en horizontal como en vertical, obteniendo las ventajas de fresadoras horizontales y verticales, dependiendo da la tarea a realizar.

3.2.2-Fresadoras de 3, 4 y 5 ejes

3.2.2.1-Fresadora de tres ejes

Son las máquinas fresadoras más comunes. Se pueden controlar el movimiento en los tres ejes cartesianos: X, Y y Z. Se utilizan normalmente para mecanizar cajeados exteriores con ángulo positivo.

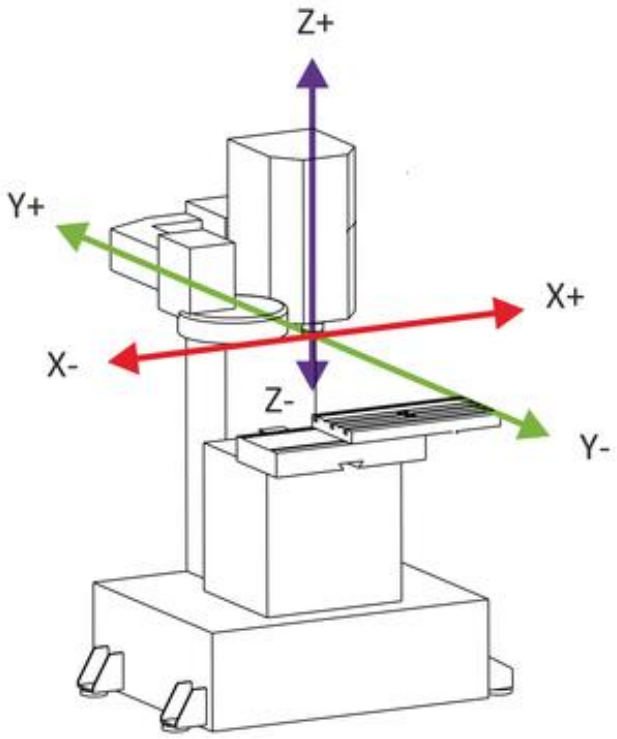


Fig. 3.2: Fresadora de 3 ejes [6]

3.2.2.2-Fresadora de cuatro ejes.

Este tipo de fresadora puede acceder a situaciones más complejas que las fresadoras de 3 ejes. Se añaden un nuevo eje a los tres anteriores, que corresponde al giro de la pieza. Se les llama ejes X, Y, Z y B. El eje rotativo angular B está asociado al eje Y, ya que gira en torno a este. Se emplean para mecanizar superficies con patrón cilíndrico.

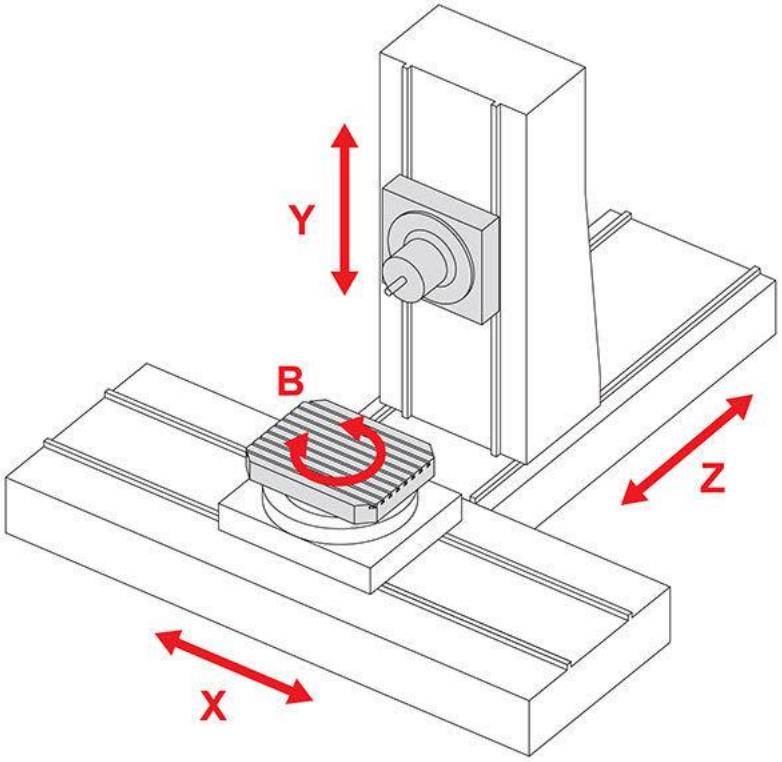


Fig. 3.3: Fresadora de 4 ejes [6]

3.2.2.3-Fresadora de cinco ejes.

Estas fresadoras pueden mecanizar a través de ángulos de aproximación muy complejos. Son las más sofisticadas y se utilizan para mecanizar geometrías complejas. Además de los cuatro ejes anteriores existe otro eje que suele ser perpendicular al eje de giro B. A estos ejes se les suele llamar X, Y, Z, A y B. El eje rotativo angular A está asociado al eje X, ya que gira en torno a este. Pueden ser de diferentes configuraciones pero la más usual es la mostrada en la figura 3.4.

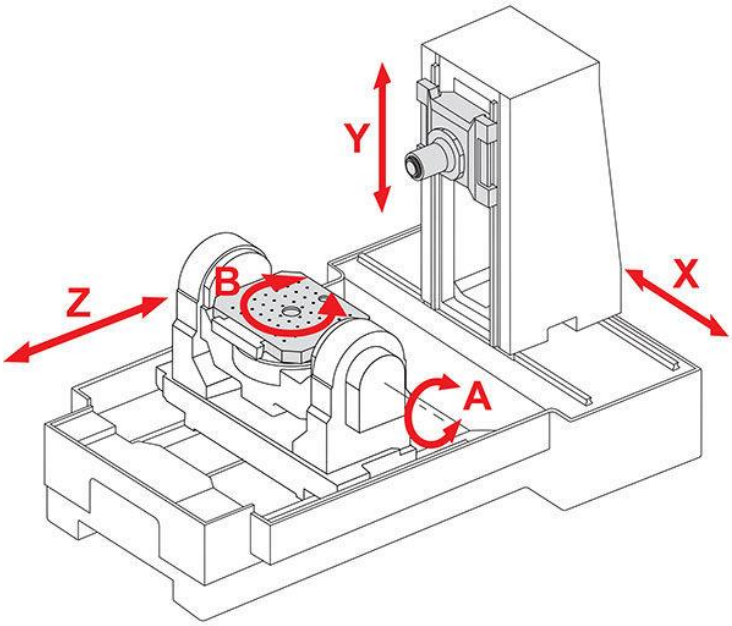


Fig. 3.4: Fresadora de 5 ejes [6]

3.3-SISTEMAS DE TRANSMISIÓN

Los desplazamientos relativos del sistema herramienta-pieza se originan a través del movimiento de cada uno de los ejes que dispone la máquina. Para producirlos es necesario un sistema de transmisión. El movimiento rotacional generado por los motores de transmisión se convierte en longitudinal a través del mecanismo husillo de bolas (también se utilizan cadenas y correas pero en mucha menor medida).

3.3.1-Motores de transmisión

Para realizar los movimientos automáticos de los ejes se utilizan varios motores eléctricos. Estos motores son de corriente continua, ofreciendo una gran variedad de velocidades y aceleraciones variando el voltaje. Además de realizar el movimiento tienen que poder desplazarse y mantener la posición indicada por el ordenador además de poseer gran rapidez y gran resistencia a los esfuerzos provocados en los procesos de fabricación. Es indispensable que produzcan movimientos regulares y estables y que tengan gran capacidad par motor a diferentes velocidades.

Se suelen utilizar dos tipos de motores, los motores Paso-a-Paso y los servomotores o motores encoder. La diferencia entre ambos radica en la capacidad de par motor y las velocidades máximas de cada uno de ellos, siendo

mayor en los servomotores. Debido a esto son los más utilizados a pesar de ser más caros.

Cabe destacar que para el movimiento del husillo principal se pueden utilizar tanto motores de corriente alterna (se puede modificar el par motor variando el voltaje y la velocidad variando la frecuencia pero no controlar la posición) como de corriente continua.

3.3.2-Husillo de bolas

Partiendo de los movimientos rotativos de los motores, se necesita convertirlos en movimiento lineal para lograr los desplazamientos de los componentes de las máquinas fresadoras. Hay varias opciones para llevar a cabo este procedimiento, pero el más utilizado es el mecanismo husillo de bolas. Éste contiene un grupo de bolas a modo de rodamientos que están en recirculación constante transmitiendo los esfuerzos del husillo a la mesa.

Cuando una bola llega al final de su recorrido, es conducida otra vez hacia el inicio de la hilera para volver a circular indefinidamente hasta que se pare el movimiento rotativo del motor o se cambie el sentido del mismo (figura 3.5). El rozamiento bola-husillo es despreciable y se necesita una pequeña precarga para eliminar un posible juego transversal. Los tornillos son fabricados con perfil semicircular, completando con la tuerca el círculo que contiene a las bolas.

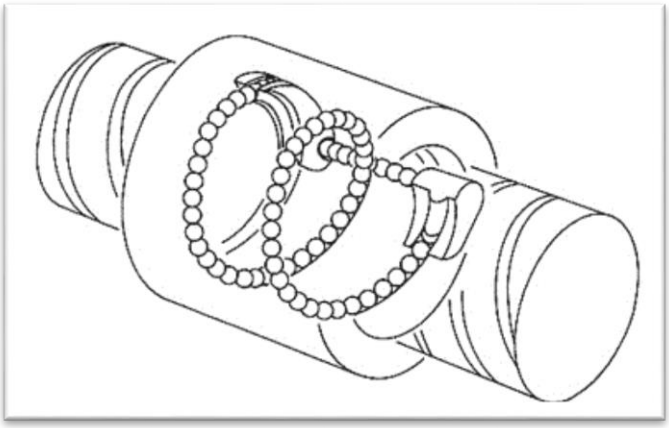


Fig. 3.5: Husillo de bolas

A través del giro del motor y por ende del husillo, se desplaza la tuerca (acoplada a la mesa de trabajo) longitudinalmente. Es posible acoplar 2 husillos de bolas perpendicularmente el uno del otro para controlar el movimiento a través de un plano. A veces se acoplan incluso 3 husillos de bolas completando así los 3 movimientos principales con un solo mecanismo.

Estos mecanismos disponen de embragues para desacoplar la transmisión en caso de choques imprevistos.

3.3.3-Control de desplazamientos

El procedimiento antes visto a veces no es perfecto y es necesario comprobar permanentemente que las posiciones sean exactamente las deseadas. Esa imperfección ocasional puede deberse a juegos, choques, falta de engrase…

Para realizar esas medidas se utilizan principalmente 2 sistemas de control de posición: directo e indirecto. Ambos se basan en conteo de escalas de medida en los componentes que se desplazan, a través de resolver ópticos, transformando esta información en señales eléctricas para su posterior procesamiento en la CPU. La diferencia entre uno y otro es que en el directo se miden desplazamientos directamente del componente y en el indirecto se miden respecto a la rotación del sinfín. A continuación se muestran ambos sistemas (figuras 3.6a y 3.6b):

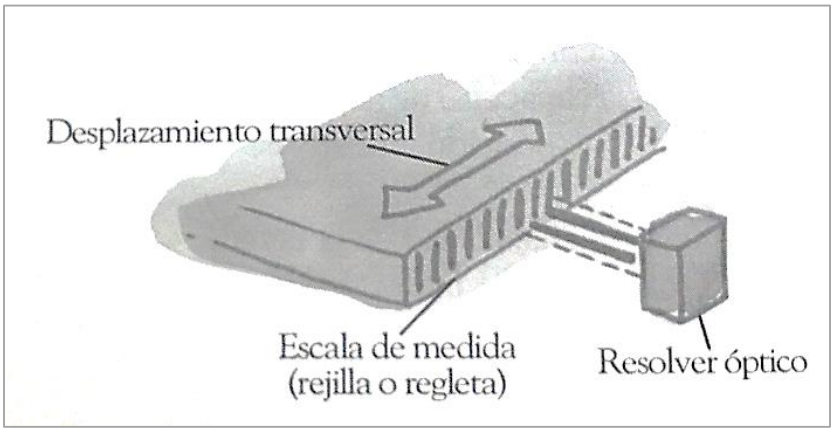


Fig. 3.6a: Control directo

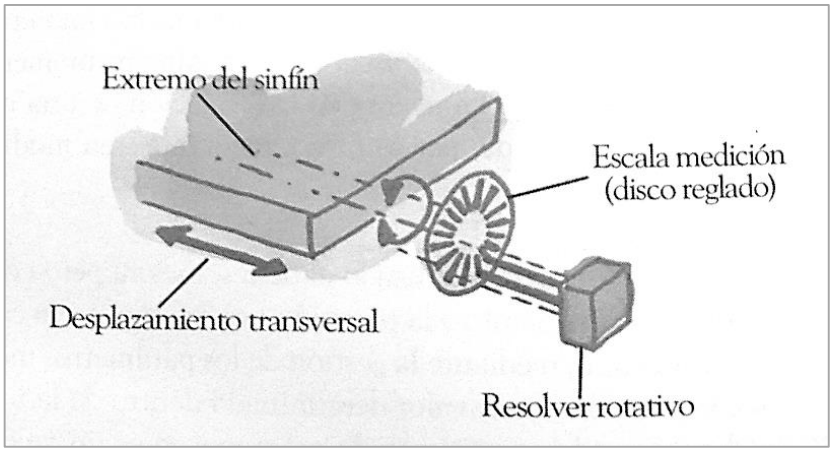


Fig. 3.6b: Control indirecto

3.4-ACCESORIOS COMPLEMENTARIOS

3.4.1-Portaherramientas

Los portaherramientas sirven, como su propio nombre indica de sujeción de la herramienta (fresa) y transmitirle el movimiento giratorio desde el husillo principal. La forma cónica superior (conicidad ISO) encaja en el husillo y en la parte inferior se encaja la herramienta mediante rosca o presión. A veces para conseguir un ajuste óptimo se necesitan soportes y adaptadores para fijar herramienta y portaherramienta.

Las fresadoras CNC para lograr una automatización completa, a veces disponen de sistemas de cambio de herramientas automáticos. Esto se hace mediante carruseles, tambores giratorios o sistemas de cadena.

En la figura 3.7 se muestra un ejemplo de portaherramientas, en este caso corresponde a un portaherramientas ISO 50.

Fig. 3.7: Portaherramientas ISO 50 [6]

3.4.2-Sistemas de sujeción

Es indispensable la unión del sistema pieza/mesa, para conseguir un movimiento solidario. Las presiones de amarre no deben dañar la pieza, pero en fresado estas presiones no suelen ser críticas. Es importante disminuir el tiempo de montaje y desmontaje para minimizar tiempos muertos que provocan pérdida de productividad. Algunas máquinas destinadas a producciones en serie pueden efectuar esta tarea automáticamente, ya sea a través de alimentadores integrados o robots externos.

Se suele utilizar mordazas o cualquier otro sistema de sujeción, tales como sistemas de bridas, utillajes… situados de tal forma que no impidan el trabajo del mandrino.

La fijación a la mesa puede ser mediante tornillería (aprovechando las ranuras en T de la mesa) o incluso mediante dispositivos magnéticos.

3.4.3-Mecanismo divisor

Este mecanismo es un accesorio que tiene como objetivo sujetar el tocho y permite realizar operaciones de mecanizado de revolución. Las posibilidades de fabricación gracias a los mecanismos divisores son: ruedas dentadas, cuadrados y hexágonos, árboles de chavetas múltiples, fresas, escariadores, ranuras en espiral…

La pieza se acopla al plato divisor mediante mordaza de tres garras normalmente, con ayuda de un contrapunto si hiciera falta. Cuando se mecanizan piezas demasiado esbeltas se utilizan soportes para que la flecha debida a la flexión no sea excesiva.

Los mecanismos divisores pueden ser normalmente de dos tipos, divisor sencillo (figura 3.8a) y divisor universal (figura 3.8b). En los primeros el giro se hace manualmente y en los segundos el husillo del divisor está conectado con el husillo que mueve la mesa, relacionando así los movimientos longitudinal y rotacional. A continuación se muestran ambos:

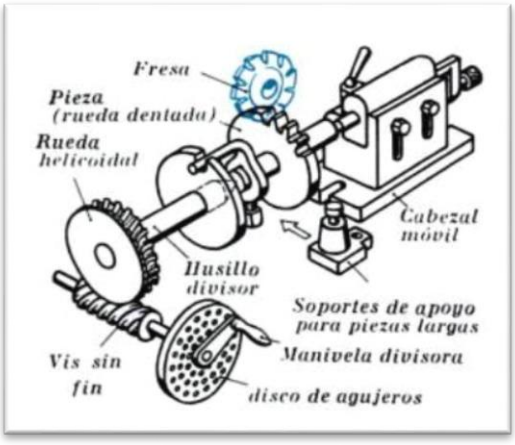


Fig. 3.8a: Plato divisor sencillo [7]

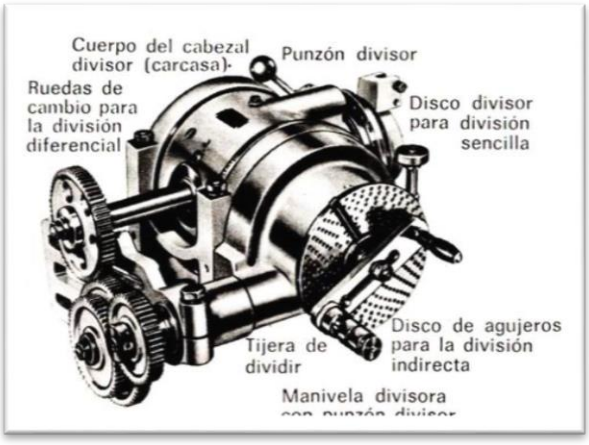


Fig. 3.8b: Plato divisor universal [8]

3.5-HERRAMIENTAS DE CORTE Y LUBRICACIÓN

Se pueden utilizar varias herramientas para realizar un proceso de mecanizado. Las herramientas más utilizadas son las fresas, pero también se utilizan a menudo brocas para taladrar y escariadores. A continuación se describirán las fresas, ya que son específicas a este tipo de máquinas.

3.5.1-Fresas

Son las herramientas más importantes en el fresado. Son piezas giratorias que a medida que avanzan van arrancando el material de la pieza a mecanizar. Construidas normalmente en acero rápido con los filos entallados sobre el cuerpo de la herramienta (figura 3.9a). Este tipo de fresa es reafilable. Se suelen utilizar en CNC las de pequeños diámetros y en mayor medida en mecanizado de alta velocidad[3].

Cuando la fresa tiene un tamaño considerable se suele construir el cuerpo principal en acero de construcción, montando plaquitas de corte en los extremos (figura 3.9b). Estas plaquitas pueden intercambiarse por otras nuevas a causa de desgaste o rotura. El número de plaquitas por fresa y la forma son variadas, dependiendo del proceso que se vaya a llevar a cabo.

Cuanto mayor sea la dureza del material del filo de corte mayor será la velocidad de corte, pero menor será la velocidad de avance. El material del que están construidas debe poseer unas características adecuadas ya que trabajará en situaciones extremas:

- Dureza en caliente
- Tenacidad y resistencia al impacto
- Resistencia al impacto térmico
- Resistencia al desgaste
- Estabilidad química y neutralidad

Los materiales más utilizados son:

- Aceros Rápidos
- Aleaciones de cobalto fundido
- Carburos (tungsteno, titanio, niobio…)
- Cerámicas con base alúmina

[3] El Mecanizado de Alta Velocidad consiste en la optimización del mecanizado con las posibilidades existentes limitado por la pieza/material a mecanizar y las herramientas-máquinas (CAD/CAM-CNC) disponibles. Esto puede suponer mecanizar a velocidades de corte entre 5 y 10 veces superiores a las que se utilizan de manera convencional para cada material. [9]

- Nitruro de Boro cúbico
- Cerámicos con base de nitruro de Silicio
- Diamante…

Fig. 3.9a: Fresas enterizas [10]

Fig. 3.9b: Fresas de plaquitas [11]

3.5.2-Lubricación

Para la lubricación se utilizan varios tipos de fluidos (taladrina, agua, gasoil…). Se utiliza principalmente para evacuar la viruta y para refrigerar las superficies de contacto, aumentando así la vida útil de la herramienta y mejorando la calidad superficial de la pieza. Pero también sirve para reducir esfuerzos y minimizar gasto de energía y proteger de la corrosión ambiental. La inyección del lubricante puede ser externa o interna a la herramienta.

A veces el uso de lubricación es contraproducente debido a choque térmico, fatiga térmica…

3.6-FUNDAMENTOS DEL MECANIZADO

A parte de fresado frontal y transversal, los principales métodos de fresado son el fresado en concordancia y el fresado en contraposición *[12]*. El fresado en concordancia ocurre cuando el sentido de giro de la fresa y el sentido de avance del material coinciden. Se producen vibraciones y marcas en la superficie de la pieza (figura 3.10a).

El fresado en contraposición se produce cuando el sentido de giro de la fresa y el avance del material se oponen. Se producen pocas muescas y el acabado es el mejor posible pero se requiere más potencia que el fresado en concordancia (figura 3.10b).

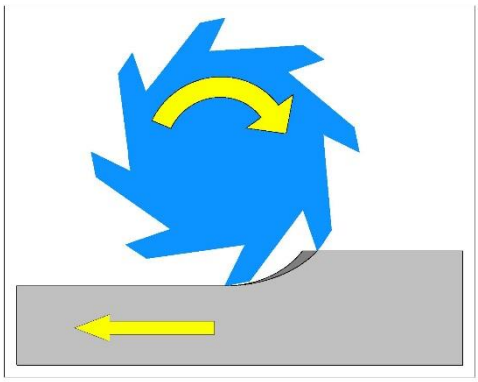


Fig. 3.10a: Fresado en concordancia

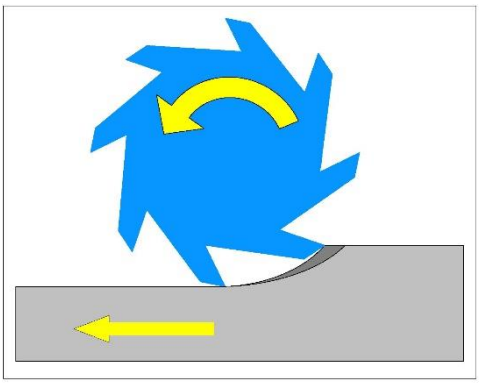


Fig. 3.10b: Fresado en contraposición

Es importante tener en cuenta diferentes parámetros de corte en el proceso de fresado, ya que para cada material o proceso suelen variar mucho los valores de dichos parámetros. Los fabricantes de herramientas suelen dar unos valores recomendados. Algunos de estos parámetros son:

- <u>Velocidad de corte:</u> Es la velocidad a la que la viruta es arrancada por la herramienta de corte (velocidad tangencial de un punto situado sobre el perímetro de la herramienta). Está relacionada con el material a mecanizar. Una velocidad de corte excesiva produce desgaste de la herramienta, deformación plástica del filo de corte y pérdida de calidad. Por el contrario, una velocidad de corte insuficiente provoca formación de filo recrecido en la herramienta, incorrecta formación de la viruta y baja productividad. Se mide en m/min.

$$V_c = \frac{\pi \cdot D \cdot n}{1000} \qquad 3.1)$$

$$D: diámetro\ de\ la\ fresa\ [mm]$$

$$n: velocidad\ angular\ de\ la\ herramienta\ [rpm]$$

- <u>Velocidad de avance:</u> Es la velocidad relativa entre la pieza y la herramienta. Está relacionada con las características de la herramienta con la que se mecaniza. Un fresado con velocidad de avance elevada da lugar a virutas cortas y una duración de la herramienta alta, aunque

aumenta la rugosidad superficial y deteriora la herramienta. En cambio, una velocidad de avance baja da lugar a la formación de virutas más largas, minimizando la duración de la herramienta. Se mide en mm/rev.

$$V_a = f_z \cdot n \cdot Z_n \qquad 3.2)$$

$$f_z: avance\ por\ diente\ [mm/diente]$$

$$n: velocidad\ angular\ de\ la\ herramienta\ [rpm]$$

$$Z_n: número\ de\ dientes$$

- **Profundidad de corte axial y radial:** son la distancia entre la superficie de la pieza antes y después del mecanizado (a_p) y la anchura del corte (a_e) respectivamente. Se miden en mm.

- **Rugosidad:** define el acabado superficial de la pieza mecanizada. Se mide en micras. La fórmula que lo describe es la siguiente:

$$R = \frac{{f_z}^2 \cdot 1000}{4 \cdot D} \qquad 3.3)$$

$$D: Diámetro\ de\ la\ fresa\ [mm]$$

$$f_z: avance\ por\ diente\ [mm/diente]$$

- **Potencia de corte:** es un valor orientativo, que ayuda a calcular la potencia neta y así garantizar que la máquina pueda manejar la fresa y la operación. Se mide en kW. [11]

$$P_c = \frac{a_p \cdot a_e \cdot V_c \cdot k_c}{\eta \cdot 60 \cdot 10^6} \qquad 3.4)$$

$$k_c: fuerza\ específica\ de\ corte\ [N/mm^2]$$

$$\eta: rendimiento\ de\ la\ máquina$$

El rendimiento varía normalmente entre 0.7-0.85 y la fuerza específica de corte viene dada por la tabla 3.1.

Material	Resistencia a la tensión		Avance por diente (mm/diente)				
	MPa (N/mm²)	{kgf/mm²}	0.1	0.15	0.2	0.3	0.4
Acero dúctil (JIS SS400)	520	52	2150	2000	1900	1750	1650
Acero al carbono (JIS S550)	770	77	1970	1860	1800	1760	1620
Acero Cr-Mo	730	73	2450	2350	2200	1980	1710
Acero aleado para htas. (JIS SKT4)	(352HB)	(352HB)	2030	2010	1810	1680	1590
Acero fundido (JIS SC450)	520	52	2710	2530	2410	2240	2120
Fundición gris (JIS FC250)	(200HB)	(200HB)	1660	1450	1320	1150	1030
Aluminio (silicio) aleado	200	20	660	580	522	460	410
Latón	500	50	1090	960	877	760	680

Tabla 3.1: Valores de la fuerza específica de corte (Tungaloy)

3.7-COMPONENTES DE SISTEMAS CNC

Los componentes en una máquina CNC suelen variar dependiendo de la máquina, pero los más básicos son: unidad central de procesos, periféricos de entrada, unidad de almacenamiento de datos y periféricos de salida. A continuación se describen cada uno de ellos brevemente.

3.7.1-Unidad Central de Procesos

La unidad central de proceso (CPU) de la máquina es el corazón del sistema. Un sistema CNC será tan potente como lo sea su CPU. Sus principales tareas son las de calcular y gestionar datos en el procesamiento de los mismos. Controla accionamientos rotativos de los motores, por tanto los movimientos de los ejes; la velocidad del mandrino; puesta en marcha de la taladrina... A través de la información recibida por los sistemas de control de posición, la CPU puede corregir los desplazamientos si fuera necesario. En definitiva la CPU es la encargada de controlar el funcionamiento del sistema CNC.

3.7.2-Periféricos de entrada

Como su propio nombre indica, se encarga de introducir datos en el sistema o dar la posibilidad de introducirlos. Los principales componentes son el cuadro de mandos, conexión con ordenador, conexión vía red y diferentes sensores de la máquina. Los datos se envían a la CPU para un posterior procesamiento.

3.7.3-Unidad de almacenamiento de datos

Es el componente en el que se almacena la información. Puede formar parte de la máquina CNC (disco duro normal) o ser externo (la información se guarda en un ordenador externo). También es posible hacer este proceso mediante un sistema de red.

3.7.4-Periféricos de salida

Son los elementos del sistema que se encargan de recibir la información suministrada por la CPU. Los principales periféricos de salida son el monitor (por el cual se visualiza toda la información del proceso), conexiones con ordenador y conexiones vía red.

3.8-SISTEMAS DE COORDENADAS

Es imperativo tener un sistema de coordenadas fijo para un correcto posicionamiento de la herramienta. Por tanto es imprescindible tener un origen de coordenadas. En las máquinas fresadoras se trabaja en 3D, así que se necesitarán ejes cartesianos.

El origen de coordenadas en cada máquina lo impone el fabricante, y se le suele llamar Zero Máquina, es decir, en ese punto el control marcaría unas coordenadas (0,0,0). Se le denota con la letra M y es el punto de referencia del resto de sistemas de coordenadas, ya sean absolutas o incrementales.

También se debe referenciar un sistema de coordenadas local de la pieza respecto de los ejes globales. Su origen se le llama Zero Pieza y se le denota con la letra W. Es único para el diseño de cada pieza de trabajo y para introducirlo en el sistema se utilizan palpadores que registran la posición que se quiera como Zero Pieza.

Queda un último punto de referencia importante, es el punto Zero Herramienta. Para poder realizar mecanizados precisos es necesario definir este punto teniendo en cuenta las medidas de cada herramienta. Se le denota con la letra N. Este punto se sitúa en la parte inferior del husillo en el centro del eje de rotación y es imposible modificarlo. Por tanto por cada herramienta nueva habrá que referenciar respecto de ese punto la longitud y el diámetro a la punta de la herramienta (Tool Center Point). Estos datos quedan guardados en el sistema y son llamados cada vez que se introduzca una herramienta diferente.

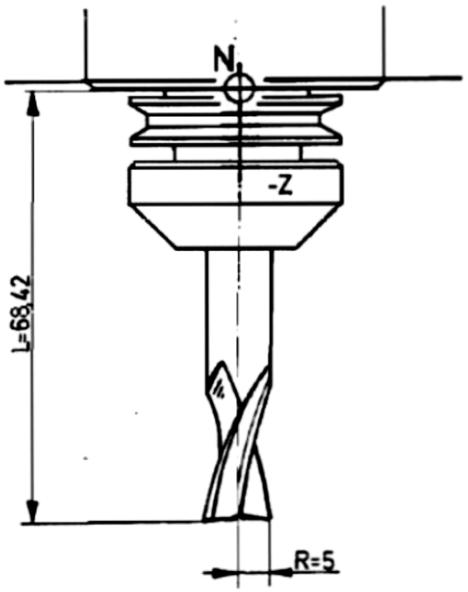


Fig. 3.11: Compensación de la geometría de la herramienta [13]

Capítulo 4. FRESADORA CORREA A-16

La fresadora objeto de estudio será el modelo A-16 del fabricante Nicolás Correa SA, del año 1989 con número de serie 9682303. Es una máquina fresadora universal de 3 ejes con bancada fija equipada con CNC.

El cabezal dispone de doble mandrino, accionados por un motor de corriente continua. La gama de velocidades del husillo principal se sitúan entre 25 y 3250 rpm con una potencia máxima de mandrino de 12 KW (19 KW brutos), con una tensión de 380V a 50Hz. Las distintas velocidades del mandrino se consiguen mediante una caja de velocidades situada en el interior del carnero. Los cambios de velocidades se realizan automáticamente mediante un sistema hidráulico mandado por el CNC.

Está provista de tres desplazamientos (tres ejes) accionados automáticamente por motores de corriente continua, acoplados a husillos de bolas. La selección de movimientos se efectúa desde el CNC, mediante los pulsadores correspondientes situados en la botonera, o con el CNC programando dicho movimiento mediante las funciones F.

El movimiento vertical esta compensado hidráulicamente mediante un acumulador hinchado con nitrógeno. Este movimiento está provisto de un freno de seguridad, que es accionado al quedar la máquina sin tensión, o al producirse pérdida de presión en el circuito de compensación.

El control numérico del que utiliza es Heidenhain TNC-355. Los avances de máquina son de entre 5 y 5000 mm/min para avances de trabajo y un máximo de 8000 mm/min para avances rápidos.

En cuanto a las limitaciones en los recorridos de los ejes se sitúan en 1800 mm en el recorrido longitudinal (eje X) y 800 mm tanto en el recorrido transversal (eje Y), como en el vertical (eje Z).

La mesa posee unas dimensiones de 2000x630mm con seis ranuras en forma de T invertida de 18 mm a una distancia de 80 mm. El peso máximo sobre mesa es de 3000 kg siendo 7500 kg el peso total de la máquina. Las dimensiones totales de la máquina son 4920x2714x2417mm. El punto Zero Máquina se sitúa en el eje de simetría doble de la mesa y en contacto con la misma (figura 4.1).

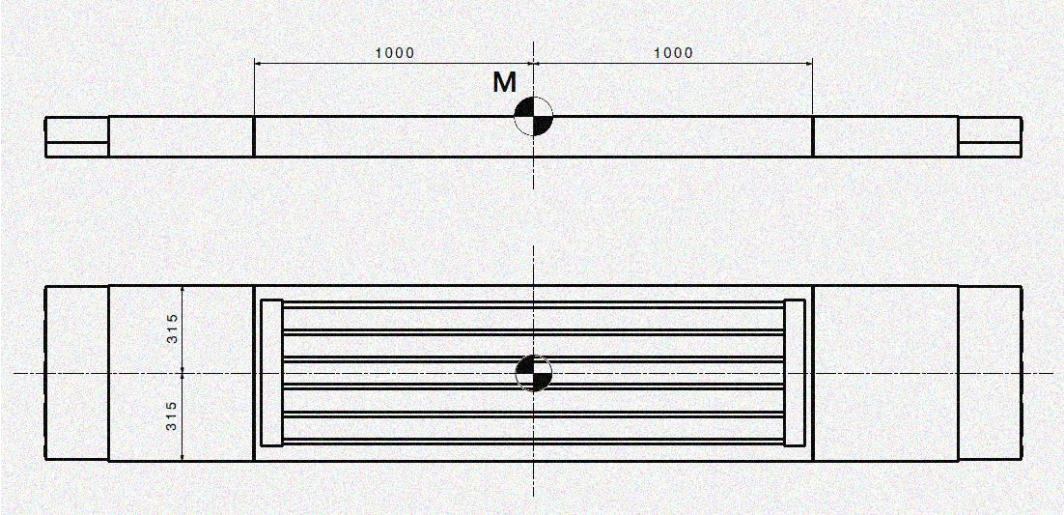


Fig. 4.1: Zero Máquina

En la figura 4.2 se muestra el aspecto de la fresadora Correa A-16. El modelo de la imagen mostrada no es exactamente igual del que hay en la Escuela de Ingenierías Industriales de Valladolid, ya que a éste último se le añadieron unas puertas correderas para proteger de desprendimientos de viruta y unos canalones para reciclar la taladrina.

Fig. 4.2: Fresadora Correa A-16

Capítulo 5. SISTEMAS CAD/CAM

En este breve capítulo se describirá la relación entre la ingeniería de producción y los sistemas computarizados. En la actualidad, sería impensable concebir la ingeniería sin los sistemas CAD/CAM, debido al nivel de competitividad en el mercado. Las principales ventajas de utilizar estos sistemas son: reducción de costes, minimización de tiempos, posibilidad de fabricación muy compleja y maximización de calidad superficial. La asistencia y ayuda del ordenador en el entorno de ingeniería de producción recibe el nombre de Diseño y Fabricación Asistidos por Ordenador (CAD/CAM).

La utilización de estos sistemas implica el uso de tecnología computacional en las tareas de diseño y manufactura. Los sistemas CAM son inherentes a los sistemas CAD, debido a que se requiere una pieza modelada para llevar a cabo el proceso de fabricación. Para los sistemas CAM es fundamental tener constituida la geometría de la pieza para establecer las trayectorias de la máquina herramienta y realizar programas de control numérico que después se implementan en la fresadora, la cual procesará la información y ejecutará el proceso de fabricación.

Tanto el sistema CAD como el sistema CAM se utilizarán en este trabajo, implementados ambos en el software Catia V5. En la figura 5.1 se puede ver el esquema de un sistema CAD/CAM:

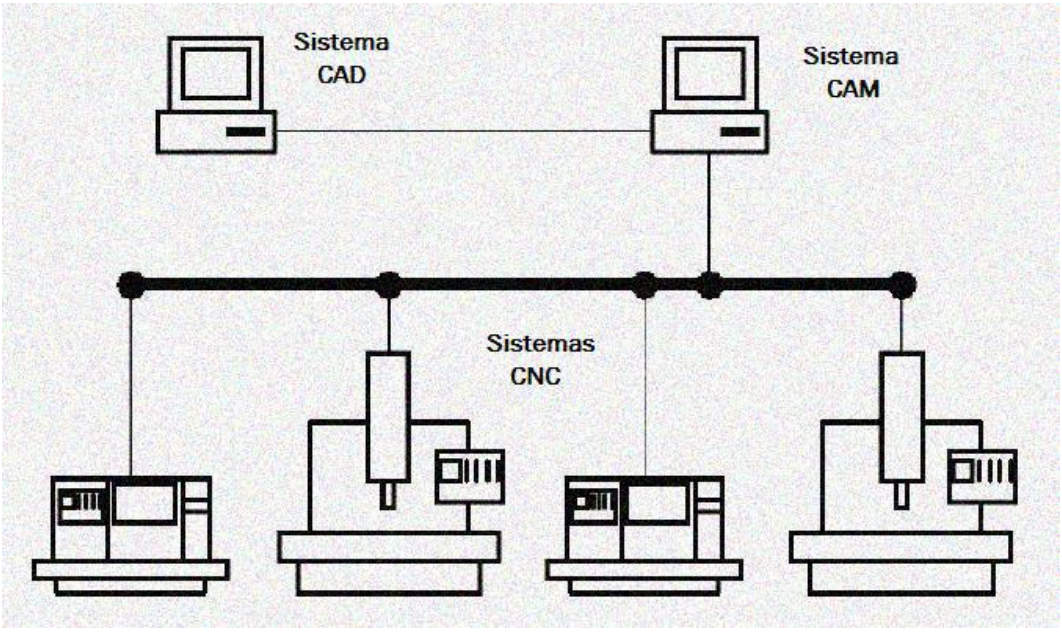


Fig. 5.1: Esquema en sistemas CAD/CAM [14]

5.1-SISTEMAS CAD

CAD es el acrónimo inglés Computer Aided Design (Diseño asistido por Computadora). El Diseño Asistido por Computadora es el uso de sistemas computacionales y sus respectivas aplicaciones informáticas que asisten a ingenieros, arquitectos y diseñadores, en la creación, modificación y optimización de un diseño.

Representa una gran ventaja respecto a los sistemas antiguos, ya que antes de aparecer los sistemas CAD, el proceso de diseño consistía en el binomio lápiz-papel, el cual era un proceso tedioso. Hoy en día se utiliza en todo tipo de industrias tales como la aeroespacial, automotriz, electrónica, textil… El CAD permite que las empresas analicen el modelo antes de llevar a cabo el prototipo físico.

Con este tipo de software se puede trabajar en dos dimensiones, a través de líneas y puntos; y tridimensionalmente como diseño de piezas mecánicas, arquitectura, etc… Una vez diseñado el producto, se pueden obtener toda la documentación necesaria (planos, tolerancias, peso, centro de gravedad, inercias…).

Las principales ventajas de un software CAD son un mejor visionado del producto diseñado, ya que se puede mostrar la imagen renderizada con un aspecto visual muy realista. Además se puede acercar, alejar y rotar la vista para mayor apreciación de detalles además de recrear ensamblajes. También se puede visualizar posibles choques entre piezas, distancias mínimas…

En definitiva, mediante CAD se consigue una alta productividad, flexibilidad, estandarización y minimización económica.

Ejemplos de software CAD son:

- AutoCad
- SolidWorks
- Catia
- Rhinoceros
- CypeCad…

5.2-SISTEMAS CAM

CAM significa Computer Aided Manufacturing (Fabricación Asistida por Computadora). Al igual que los sistemas CAD, el CAM implica el uso de sistemas computacionales y sus respectivas aplicaciones informáticas para ayudar en la tarea de fabricación de un producto. Estos sistemas están relacionados principalmente con el software que utilizan las máquinas CNC.

La finalidad de estos sistemas es simular la fabricación para optimizar los procesos, pudiendo modificar trayectorias o evitar posibles choques pieza-máquina. Sirven para crear prototipos, para después analizar y verificar diferentes características. Una vez aceptado el prototipo se implementa el código CNC generado en el sistema CAM en la máquina para su posterior fabricación.

Las ventajas del sistema CAM son el ahorro económico (a pesar de que la inversión inicial puede ser muy alta), ahorro en tiempo de producción por artículo, fácil adaptabilidad para cambiar la línea de producción y la disminución de riesgos laborales.

Ejemplos de software CAM son:

- Catia
- MasterCam
- ArtCAM
- SolidCam
- RhinoCam…

5.3-CATIA

El sistema CAD/CAM elegido para este trabajo es el software Catia V5 R2015, de la compañía Dassault Systemes. Catia (Computer Aided Three-dimensional Interactive Application) es un software que se desarrolló en la década de 1970 para la industria aeronáutica. Fue un gran avance respecto a los sistemas CAD anteriores que trabajaban en 2D, ya que ahora se podía hacerlo en 3D.

Una vez creado Dassault Systemes y distribuido por IBM, aparece Catia V1 en 1982, siendo su principal característica la del diseño en 3D. En el año 1985 se

desarrolla una nueva versión, la V2, la cual destaca por su tratamiento de sólidos y funciones de robotización. Con Catia V3 (1988), el software se convierte en líder en la industria aeroespacial y de automoción, siendo sus principales valedores Renault, BMW, Citroën, Boeing… En el año 1993 Catia se fusiona con el software CADAM para crear Catia V4, implementando las ventajas de ambos sistemas en uno solo. La siguiente versión sería la V5 que aparecería en el año 1999 aplicando grandes mejoras que le harían ser líder en otras industrias como la naval, alimentación, ferrocarril, electrodomésticos… En el año 2008 aparece la última versión disponible, Catia V6. Permite la integración de los procesos productivos en todos los niveles. En esta nueva versión, la estructura de los documentos y la localización de éstos se encuentran en bases de datos en la nube. Cabe destacar que cada versión disponía de varia revisiones.

Este software tiene una gran ventaja respecto a los demás, ya que dispone de multitud de módulos específicos cada uno con funcionalidad distinta. Los módulos son de diseño en 2D y 3D, generación de planos, diseño estructural, simulación de mecanismos, elementos finitos, modelado humano, mecanizados y simulaciones de los mismos y un largo etcétera… Estos últimos son los de mayor importancia en este trabajo junto con los de diseño.

Capítulo 6. MÓDULOS DE SIMULACIÓN DE MECANIZADO EN CATIA V5

A partir de este capítulo el trabajo girará en torno al software Catia V5 R2015, de la compañía Dassault Systemes. En este capítulo se van a describir los dos módulos de simulación de mecanizado que son el principal objetivo de este trabajo. Se describirán todos los comandos nuevos que aparezcan, para en posteriores capítulos utilizarlos a la hora de crear las simulaciones.

6.1-MÓDULO NC MACHINE TOOL BUILDER

A la hora de realizar la simulación de un proceso de mecanizado, ésta a veces no es muy realista, ya que la herramienta y portaherramienta "flotan" trabajando sobre el tocho de partida. Además hay veces que se necesita que la pieza se desplace y en la simulación no se aprecia. Para ganar en realismo habría que efectuar la simulación cargando una máquina de fresado o torneado. Para crear dichas máquinas, *Catia V5* dispone del módulo *NC Machine Tool Builder*. Con éste se ensambla la máquina a partir de sus componentes creados anteriormente mediante el módulo *Part Design*. Para entrar en él se hace lo siguiente:

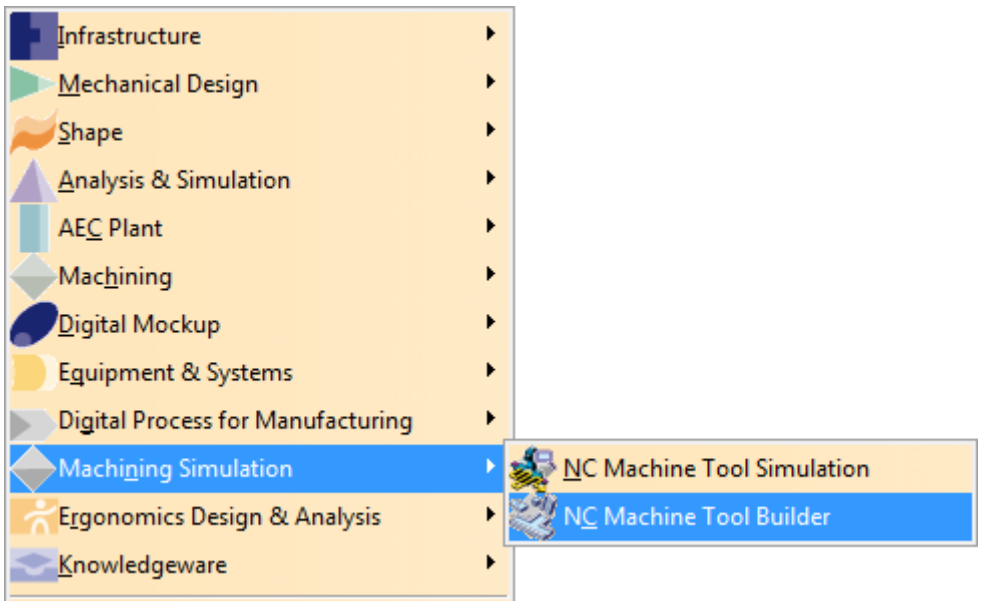


Fig. 6.1: Módulo NC Machine Tool Builder

Una vez dentro, se deberá crear la máquina (mecanismo) y sus correspondientes relaciones cinemáticas (*joints*). Cada mecanismo o máquina deberá tener cero grados de libertad para poder ser simulado. La máquina

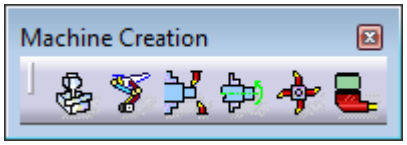
(*product*) creada se podrá cargar en el módulo adecuado de fabricación y en la simulación del mecanizado se visualiza el funcionamiento de la misma. También se pueden cargar máquinas disponibles en Catia V5, tanto tornos como fresadoras de tres, cuatro y cinco ejes. La ruta en la que se encuentran es la siguiente:

C:\Program Files\Dassault Systemes\B25\win_b64\\startup\Manufacturing\Samples\NCMachineToollib\DEVICES

A continuación se describirán las principales paletas y subpaletas de herramientas con sus comandos correspondientes.

6.1.1-Machine Building

6.1.1.1-Machine Creation



Con esta subpaleta se insertarán en un archivo *product* la máquina fresadora o el torno, así como sus respectivos componentes. Son incompatibles unos con otros excepto el comando *New Mechanism* que puede complementarse con todos los demás. Cada uno de ellos, Catia los reconoce como un mecanismo con sus correspondientes grados de libertad. Al crear dichos mecanismos, aparecen en el árbol de especificaciones dentro de *Applications.*

6.1.1.1.1-New Machine:

El primer paso será crear la máquina, se hará con este comando. Cuando se crea la máquina se crea en sí un mecanismo, pero a diferencia de un mecanismo normal, Catia V5 reconoce cada *joint* como un eje de la fresadora.

6.1.1.1.2-New Mechanism:

Este comando es secundario, con él se busca hacer más realista la máquina ya que se pueden necesitar mecanismos secundarios, diferentes a los de la máquina. Algunos de ellos pueden ser: cambios de herramienta, puertas de corredera de protección, movimiento del display de la máquina…

6.1.1.1.3-New Mill-Turn Machine: 

Si se opta por crear un torno en vez de fresadora se utilizará este comando para crear la máquina. Una vez creado, se deberán insertar los husillos y torretas creados anteriormente.

6.1.1.1.4-New Spindle: 

En los tornos la pieza a tornear va conectada mediante mordazas al husillo principal. Este comando añade ese husillo al torno. Catia lo considera como un nuevo mecanismo. Es imperativo guardar el *product* en un documento distinto al de la máquina de torneado para insertarlo después con el comando *Insert Spindle.*

6.1.1.1.5-New Turret: 

Siguiendo con los tornos, se necesita un componente llamado torreta en el que situar la herramienta. Mediante este comando se creará una nueva torreta. Catia también lo considera como un nuevo mecanismo. Al igual que con el anterior comando, es imprescindible guardar el *product* en un documento distinto al de la máquina de torneado para insertarlo después con el comando *Insert Turret.*

6.1.1.1.6-New Milling Head: 

Algunas fresadoras tienen la posibilidad de intercambiar cabezales, ya sea para girar la herramienta o para efectuar fresados verticales u horizontales. Este comando tiene la finalidad de añadir esa posibilidad al diseño.

6.1.1.2-Fixed Part: 

Para simular un mecanismo o máquina es indispensable que por lo menos un componente esté fijo, para que exista movimiento relativo en torno a él. Con este comando se podrá fijar el componente que se desee.

6.1.1.3-Kinematics Joints

Esta paleta de comandos tiene como finalidad crear uniones cinemáticas o *joints* entre diferentes componentes, relacionándolos mediante varias posibilidades. Los componentes deben ser 2 en cualquier caso y pueden ser tanto *parts* como *products.* Hay que seleccionar el mecanismo en el que se quiera insertar la relación de movimiento, si no hubiera un mecanismo creado previamente, se podrá crear en la ventana *joint creation* seleccionando *New Mechanism*. Se puede dar un nombre a cada *joint.* Una vez creada la unión, esta aparece en el árbol de especificaciones dentro del mecanismo correspondiente. Los comandos que se describen a continuación están claramente relacionados con las restricciones que se crean en el ensamblaje.

6.1.1.3.1-Revolute Joint:

Este comando permite crear uniones entre elementos que tengan entre sí una relación de giro y concentricidad. Activando el comando aparece la ventana *Joint Creation*:

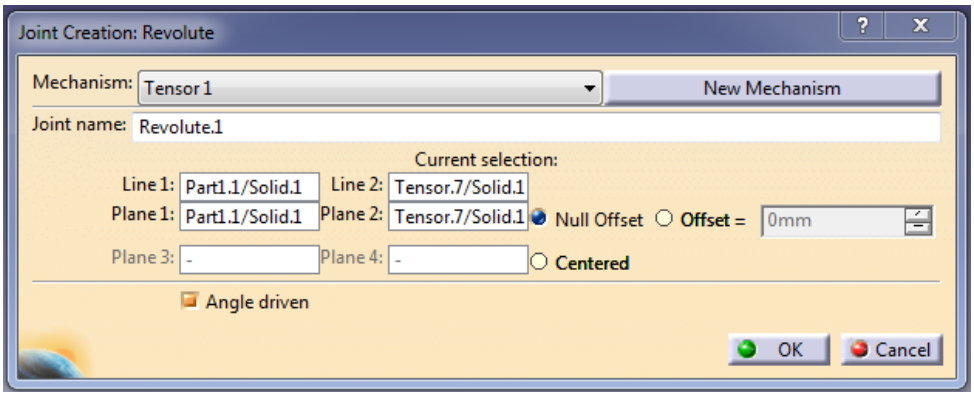


Fig. 6.2: Revolute Joint

No hay más que elegir en la línea 1 el eje de revolución del componente 1 y en el plano 1 el plano perpendicular al eje de giro. Ídem para el componente 2. Los planos seleccionados deben ser paralelos pero no tienen por qué estar en contacto, para ello se utiliza *Offset* y *Centered*. Activando *Angle driven* permite la posibilidad de elegir el giro máximo y mínimo.

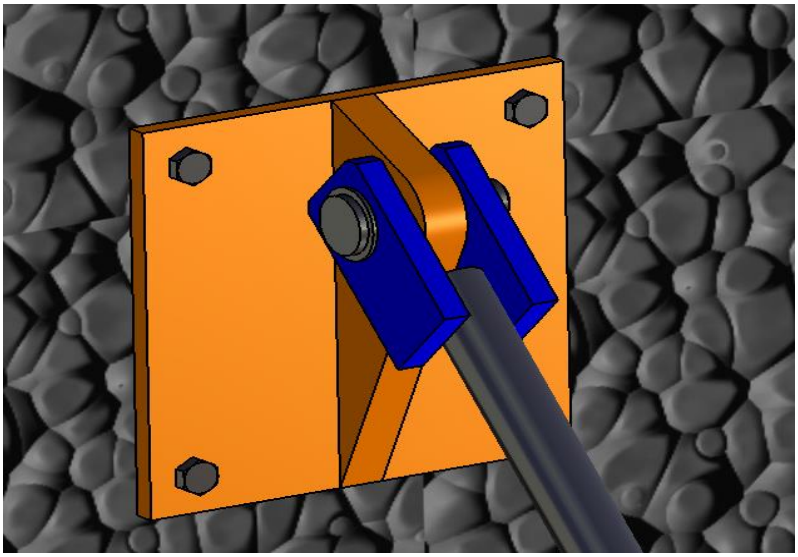


Fig. 6.3: Ejemplo Revolute Joint

6.1.1.3.2-Prismatic Joint:

Este comando es primordial, ya que en este trabajo los tres movimientos de los ejes corresponden a este tipo de movimiento. Permite crear movimientos lineales entre componentes a modo de correderas. La ventana de trabajo es la siguiente:

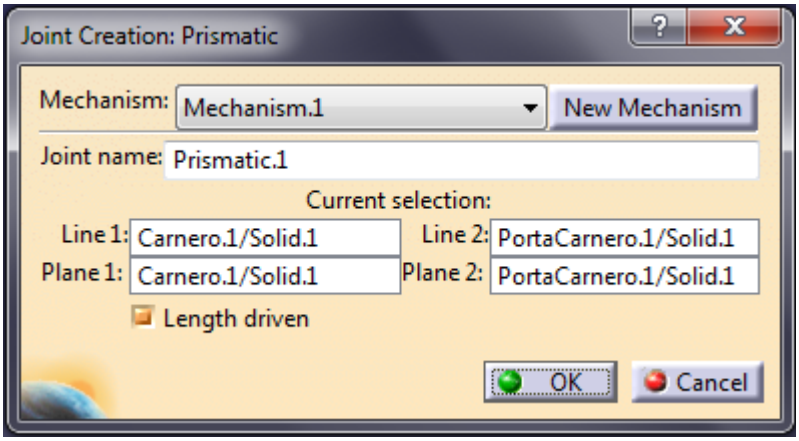


Fig. 6.4: Prismatic Joint

En línea 1 y 2 seleccionar las líneas de cada componente que servirán de guía, ambas deberán estar en contacto. En los planos 1 y 2 se eligen los planos sobre los que desliza un componente respecto al otro, con la obligatoriedad de contacto permanente de ambos planos. Con *length driven* se controla los límites de recorrido.

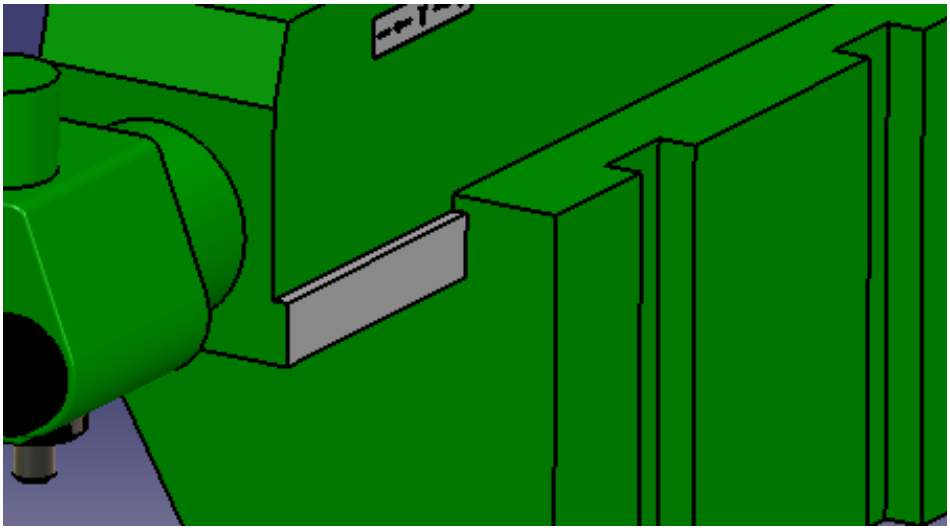


Fig. 6.5: Ejemplo Prismatic Joint

6.1.1.3.3-Cylindrical Joint:

A través de este comando se crean relaciones de avance y giro entre dos componentes que comparten eje de revolución, juntos o por separado a modo de pistón o sistema tornillo-tuerca.

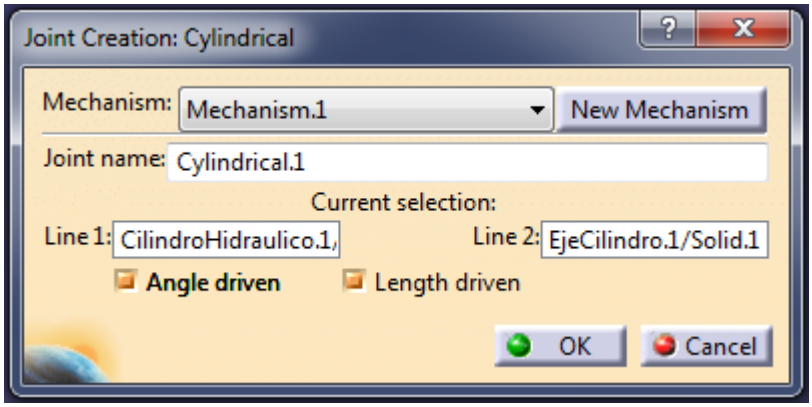


Fig. 6.6: Cylindrical Joint

En la ventana *joint creation*, se piden en línea 1 el eje de revolución del componente 1 y en la línea 2 el eje de revolución del componente 2, que deberán estar alineados. Activando *Angle Driven* y *Length Driven* se eligen giros máximos y mínimos y desplazamientos máximos y mínimos respectivamente.

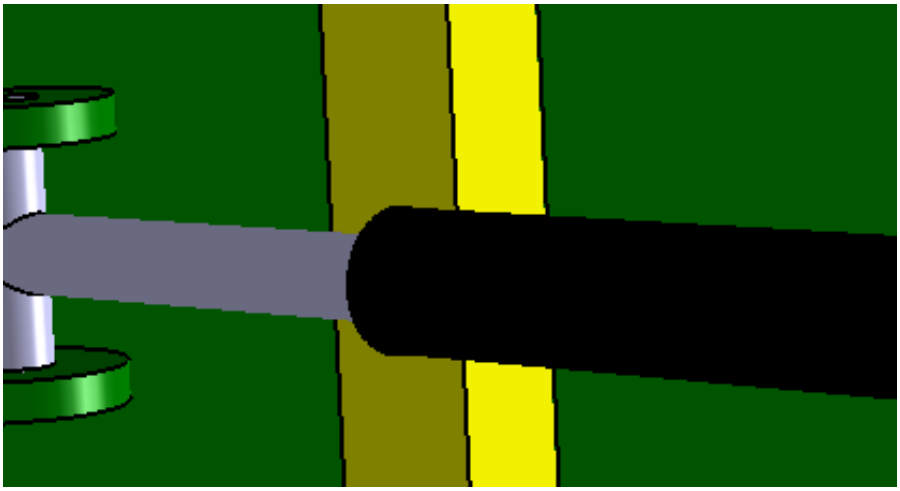


Fig. 6.7: Ejemplo Cylindrical Joint

6.1.1.3.4-Spherical Joint: 

Posibilita crear relaciones de movimiento en los que exista un punto coincidente, de modo que la coincidencia entre ellos sea permanente. Un ejemplo claro sería una rótula. Activando el comando aparece la ventana *joint creation*.

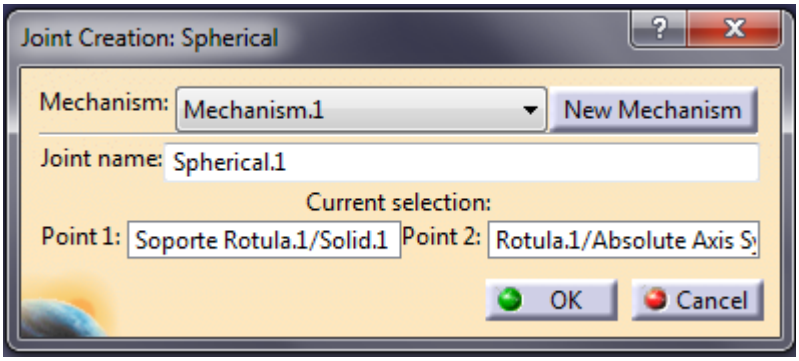


Fig. 6.8: Spherical Joint

Para crear esta unión simplemente hay que seleccionar el punto en común de cada componente, el cual será el centro de rotación del sistema.

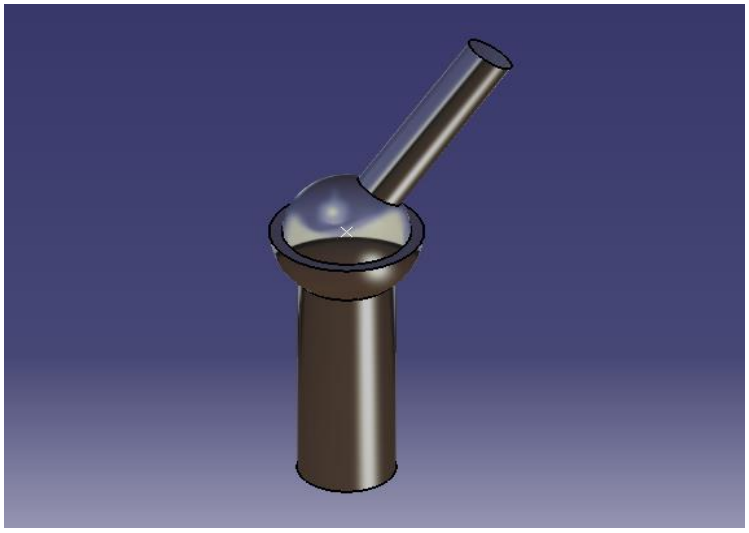


Fig. 6.9: Ejemplo Spherical Joint

6.1.1.3.5-Planar Joint: 

Con este comando se crean uniones entre componentes que comparten un plano de deslizamiento. Un componente se podrá mover relativo al otro a través de ese plano.

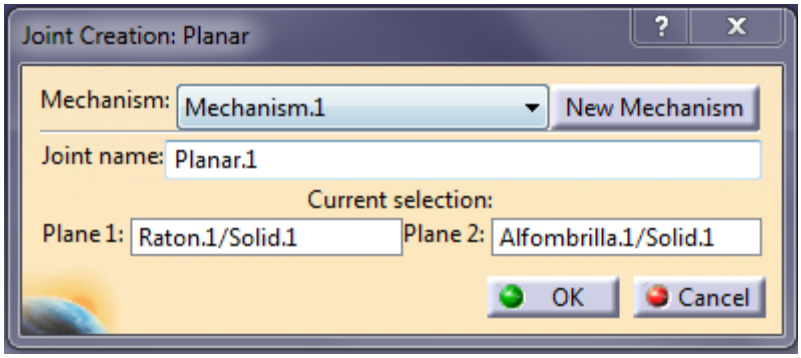


Fig. 6.10: Planar Joint

Sólo hay que seleccionar los planos sobre los que va a deslizar un componente sobre el otro, los cuales deberán ser coincidentes.

Fig. 6.11: Ejemplo Planar Joint

6.1.1.3.6-Rigid Joint:

En muchos mecanismos hay varios componentes que se mueven solidarios, este comando tiene esa finalidad. Es similar a la restricción *Fix Together* en Assembly Design, pero solo pudiendo elegir 2 componentes por cada *joint*. Una vez activado aparece la ventana de trabajo:

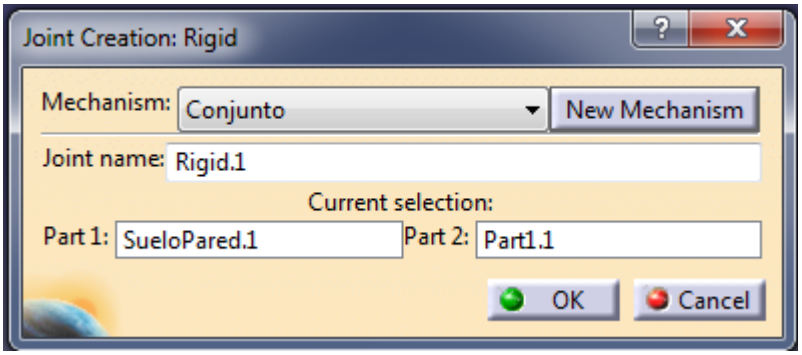


Fig. 6.12: Rigid Joint

Simplemente habrá que seleccionar los dos componentes a unir.

6.1.1.3.7-Point Curve Joint:

Permite crear uniones que, a partir de un punto y una curva, el componente al que pertenece el punto se desplazará a través de la curva.

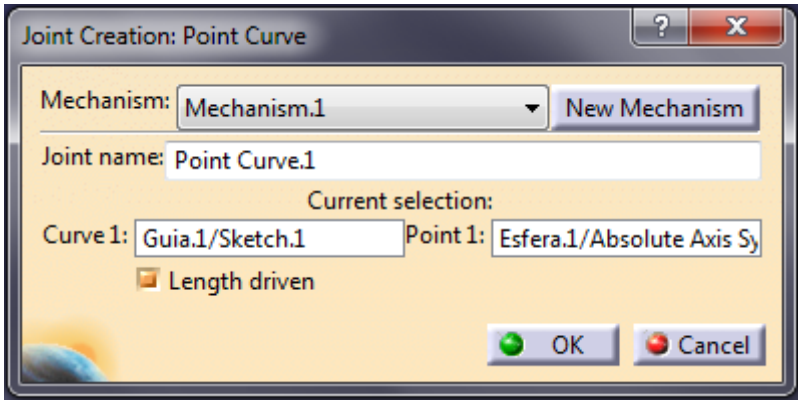


Fig. 6.13: Point Curve Joint

Se seleccionan en la curva 1 la guía y en el punto 1 el punto del componente que recorrerá dicha guía. Con *Length driven* se controla el desplazamiento máximo.

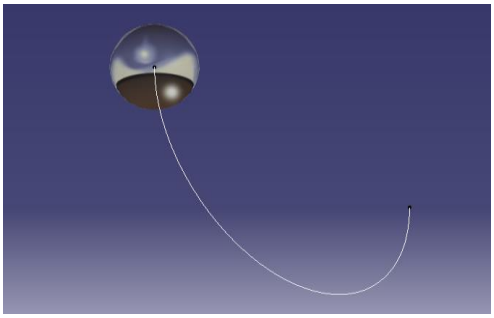


Fig. 6.14: Ejemplo Point Curve Joint

6.1.1.3.8-Slide Point Joint:

A través de este comando se puede crear una unión entre dos curvas, manteniendo entre ellas un contacto continuo pero no tiene por qué haber rodadura.

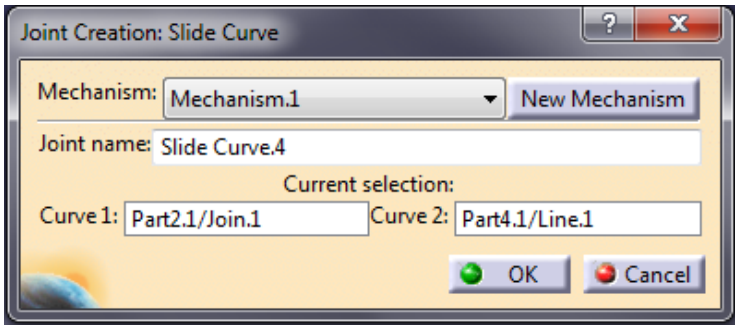


Fig. 6.15: Slide Point Joint

Se necesita seleccionar las curvas que estarán permanentemente en contacto.

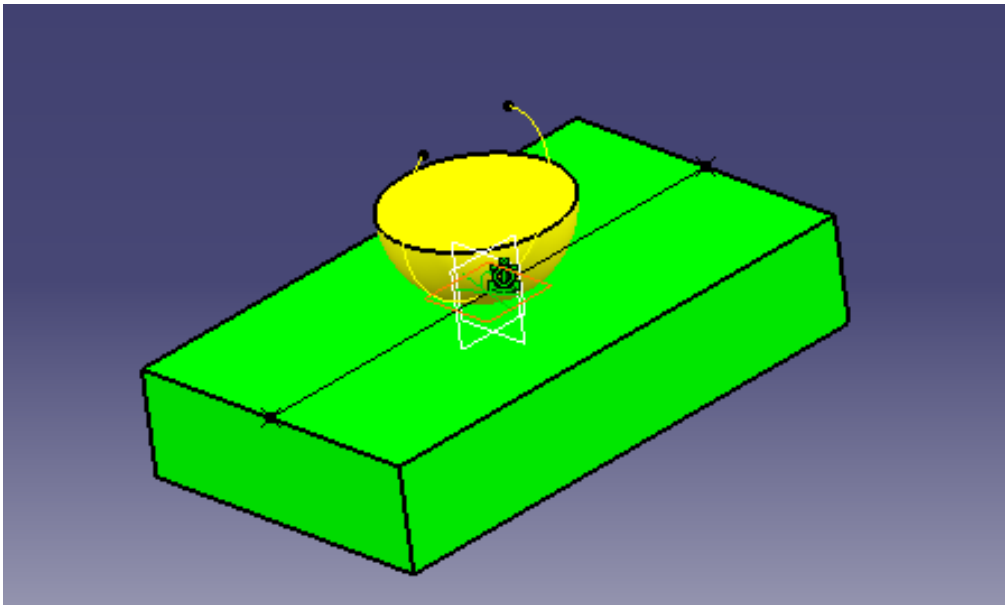


Fig. 6.16: Ejemplo Slide Point Joint

6.1.1.3.9-Roll Curve Joint:

Este comando es muy parecido al anterior pero en este caso existe rodadura entre los dos componentes.

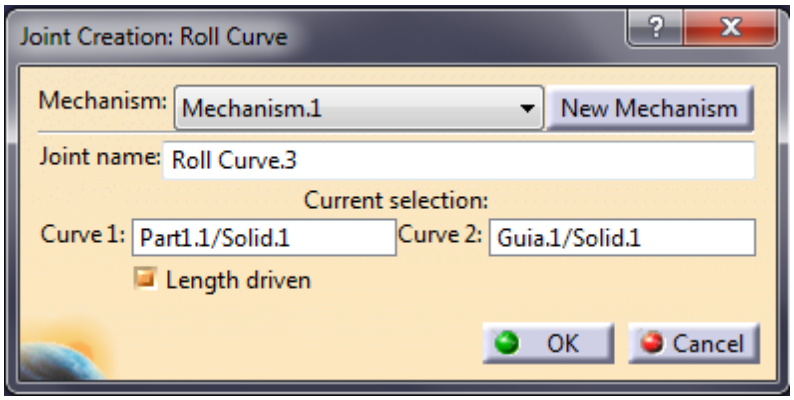


Fig. 6.17: Roll Curve Joint

Se tiene que seleccionar las curvas que estarán en contacto en todo momento de cada uno de los dos componentes. Con *Length Drive* se controla los límites de recorrido.

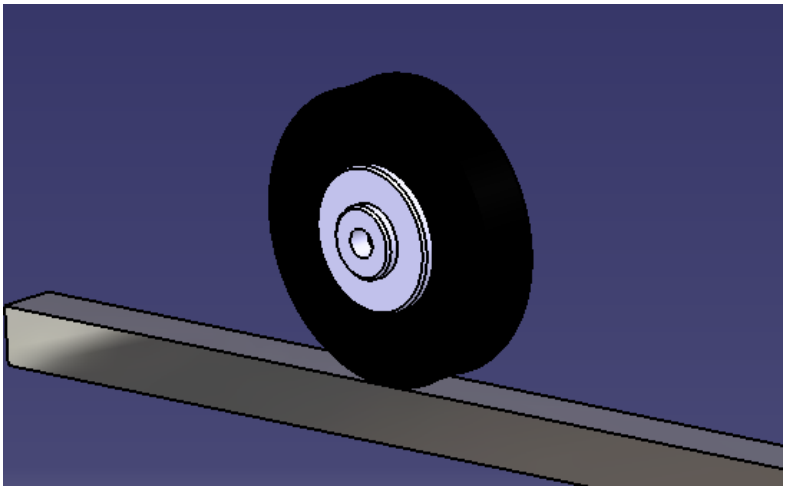


Fig. 6.18: Ejemplo Roll Curve Joint

6.1.1.3.10-Point Surface Joint:

Este comando da la posibilidad de crear uniones del tipo punto-superficie, como un lapicero a través de un papel.

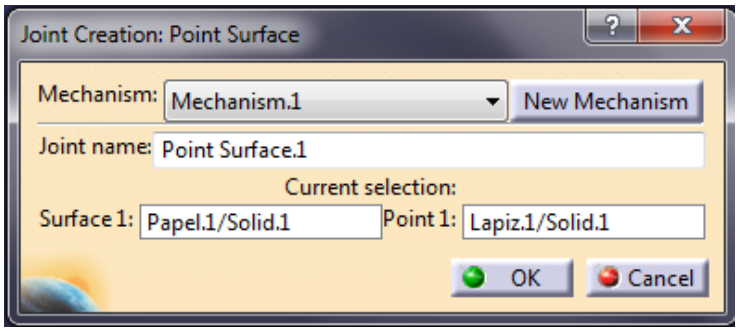


Fig. 6.19: Point Surface Joint

Habrá que seleccionar el punto y el plano de contacto.

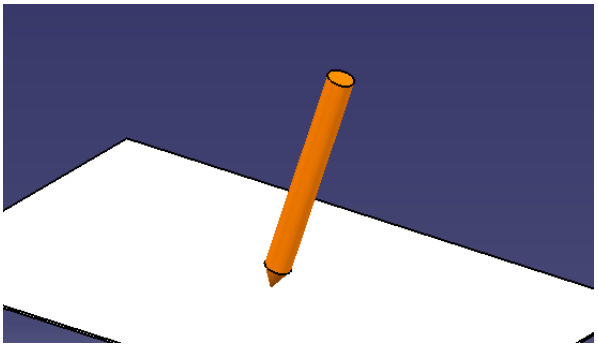


Fig. 6.20: Ejemplo Point Surface Joint

6.1.1.3.11-Universal Joint:

Permite transmitir el movimiento giratorio de un elemento a otro aunque tengan los ejes de rotación no alineados, como por ejemplo un cardan.

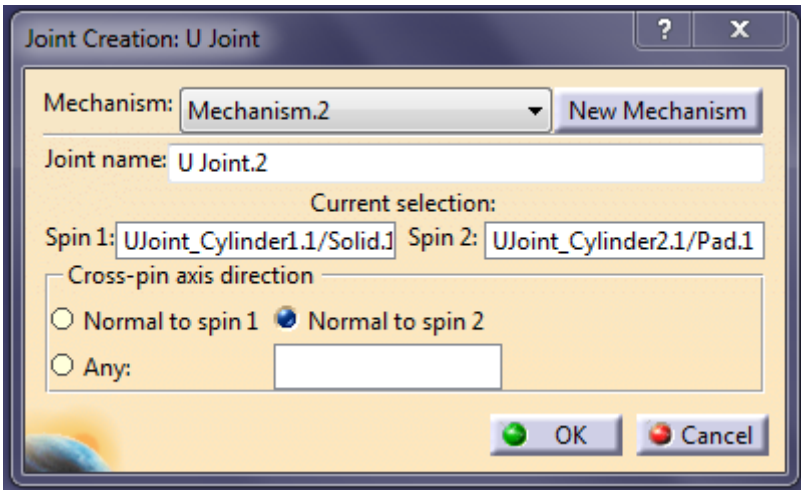


Fig. 6.21: Universal Joint

Se seleccionan los ejes de giro y la dirección del pasador transversal.

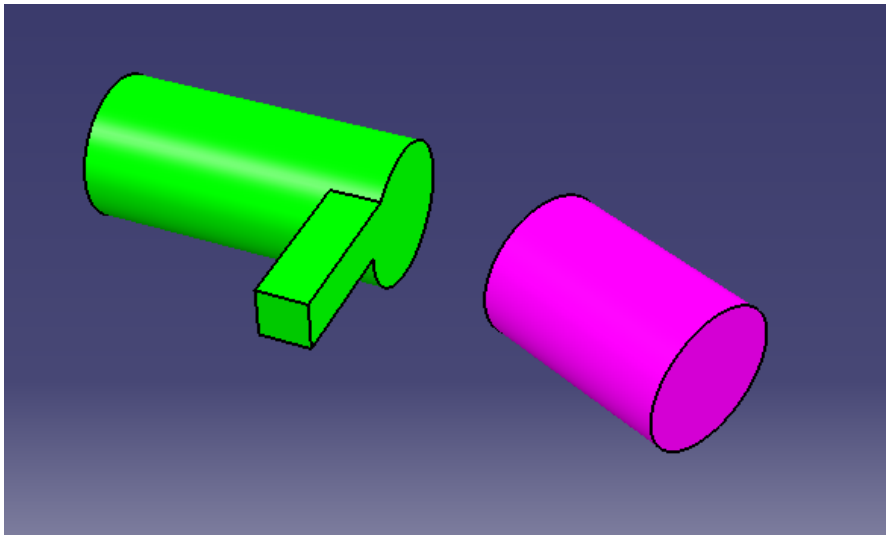


Fig. 6.22: Ejemplo Universal Joint

6.1.1.3.12-Joint from Axis:

Este tipo de *joint* tiene una amplia funcionalidad. Permitirá realizar uniones entre componentes relacionando sus sistemas de coordenadas locales.

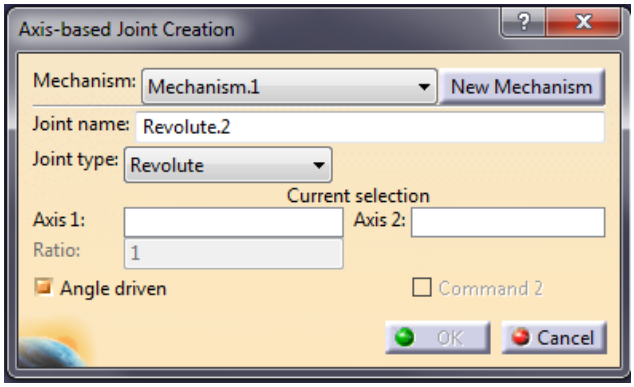


Fig. 6.23: Joint from Axis

Se pueden elegir la relación que tendrán los componentes que pertenecen a sus respectivos ejes de coordenadas. Los tipos de uniones disponibles son:

- U Joint
- Prismatic
- Revolute
- Cylindrical
- Spherical

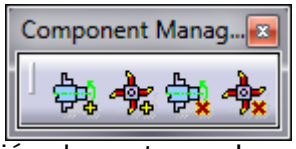
6.1.1.4-Update position:

Se utiliza para actualizar los mecanismos después de alguna modificación de los mismos.

6.1.1.5-Mechanism Dressup:

Mediante este comando se podrá crear plantillas para crear máquinas del mismo tipo rápidamente.

6.1.2-Component Management



Esta subpaleta va dirigida a la creación de un torno. Los archivos deben ser *products* obligatoriamente creados anteriormente con *New Spindle* y *New Torret.* Si no ha sido así Catia no los reconocerá como tales.

6.1.2.1-Insert Spindle:

Insertar husillo creado anteriormente en la máquina de torneado.

6.1.2.2-Insert turret:

Insertar una torreta creada anteriormente en la máquina de torneado.

6.1.2.4-Remove Spindle:

Eliminar un husillo insertado anteriormente en la máquina de torneado.

6.1.2.5-Remove Turret:

Eliminar una torreta insertada anteriormente en la máquina de torneado.

6.1.3-Import Delmia D5 Component

Sirve para insertar máquinas *Delmia D5*[4] que trae Catia V5. Habrá que configurar Catia previamente.

Entrar en *Tools/Option/Compatibility/Delmia D5*.

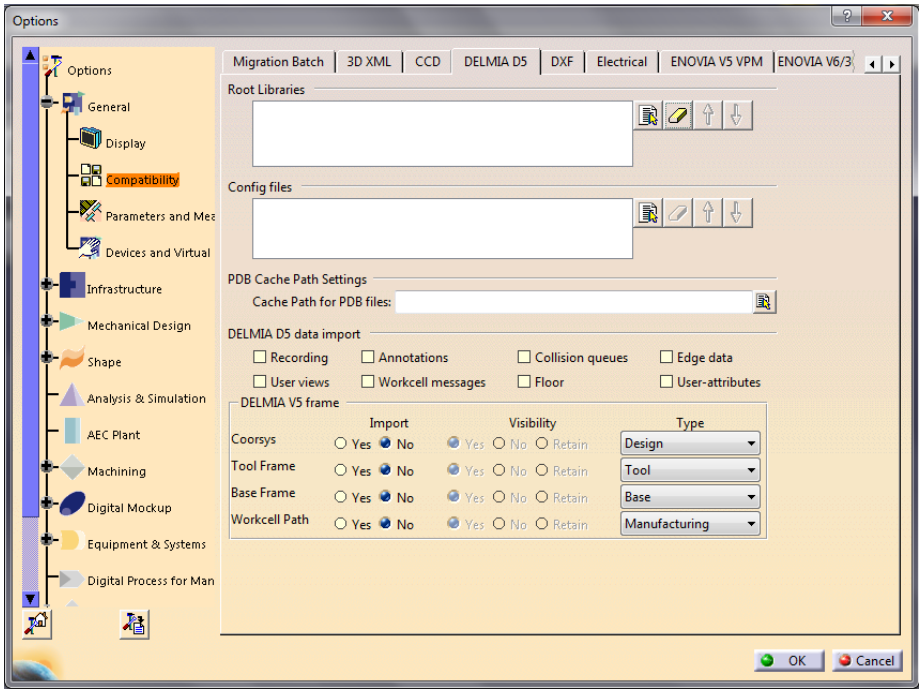


Fig. 6.24: Opciones Delmia D5

[4] Delmia D5 es un software para planificación de manufactura digital, permite optimizar procesos y sistemas de producción. DELMIA posibilita a los fabricantes de cualquier sector definir, planificar, crear, supervisar y controlar todos los procesos de producción de forma virtual en 3D.

A continuación en *Root Libraries* seleccionar  , se introduce la carpeta que se encuentra en la ruta *Startup/Manufacturing/Samples/NCMachineToollib*. Después seleccionar el comando *Import Delmia D5 Component.*

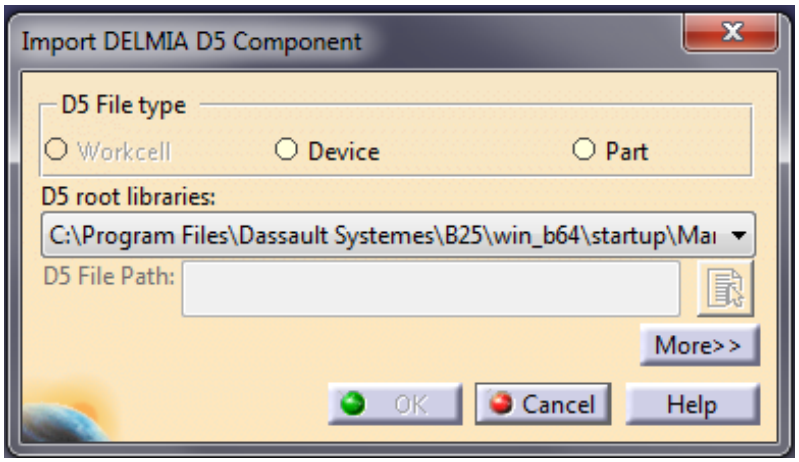


Fig. 6.25: Importar Componentes Delmia D5

A continuación se activa la casilla *Device*, aparece una carpeta y de ahí se elige la máquina que se quiera. A continuación en *D5 File Path se selecciona* el archivo .dev correspondiente a la máquina elegida.

6.1.4-Device Attributes

Con esta paleta de comandos se configuran los principales atributos de la máquina.

6.1.4.1-Mechanism Properties: 

Sirve para visualizar diferentes propiedades de cada uno de los mecanismos (número de uniones, tipo de uniones, *parts* que componen cada mecanismo, componente fijado…). Se pueden guardar estas características en una hoja de Excel o en un archivo .txt.

Si en *Joints visualisation* se activa la casilla *On,* se verán los ejes de la máquina y las direcciones de sus recorridos marcados con flechas verdes.

Seleccionando cualquiera de las uniones se iluminarán los componentes de dicha unión.

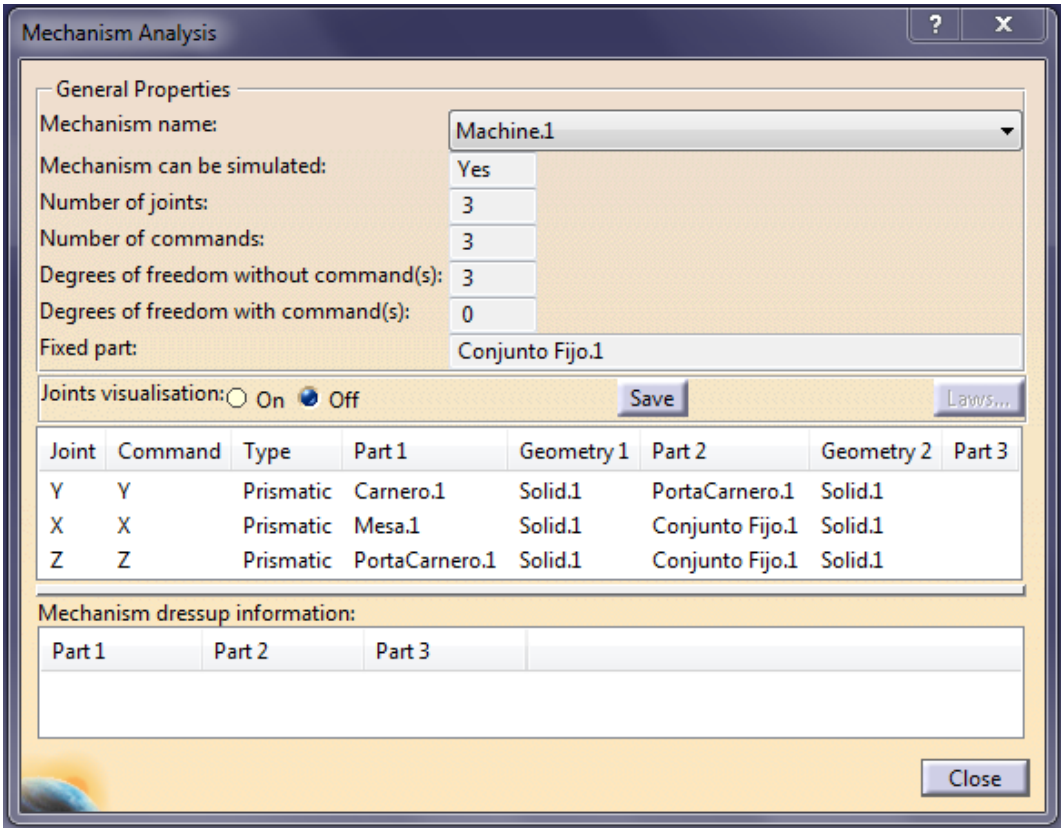


Fig. 6.26: Mechanism Properties

6.1.4.2-Home Positions:

Mediante este comando se definirá la posición punto cero de la máquina, es decir, la posición inicial de la máquina al comienzo de cada operación de mecanizado.

6.1.4.3-Axis Names:

Este comando no es de mucha utilidad, nada más que para dar nombre a los ejes. Como ejemplo, en fresadoras de cinco ejes, se les suele llamar X, Y, Z, A y B.

6.1.4.4-Tool Change Position:

Se define la posición de los componentes de la máquina en la que ocurrirá el cambio de herramienta.

6.1.4.5-Head Change Position:

Se define la posición de los componentes en la que ocurrirá el cambio de cabezal.

6.1.4.6-Travel Limits:

Cuando se crean las uniones se tienen que definir unos límites de recorrido y con este comando se pueden modificar estos límites, previa elección del mecanismo correspondiente. Además se puede definir una zona peligrosa del recorrido al final de carrera. Este valor se puede elegir tanto en porcentaje respecto del total como de valores absolutos.

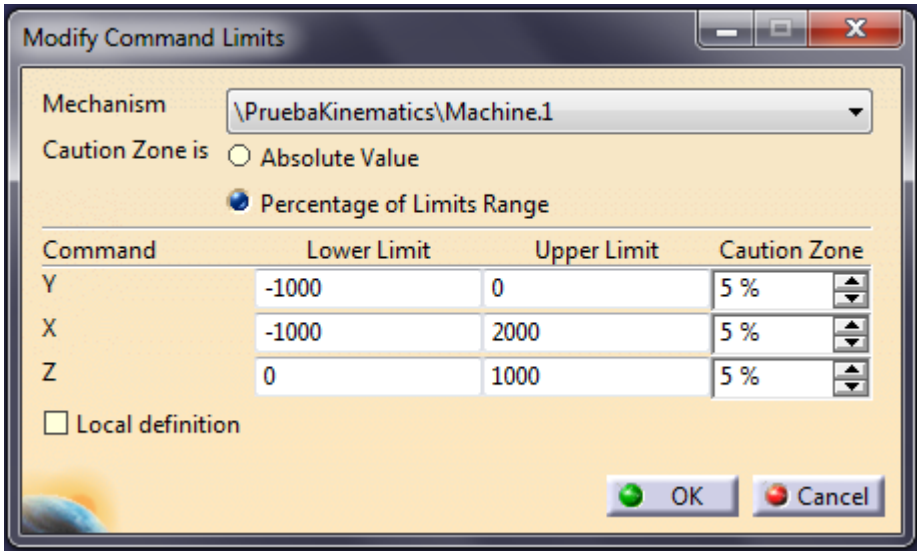


Fig. 6.27: Travel Limits

6.1.4.7-Create Mount Points:

Con este comando se crean "*Tool Mount Points*" (Zero Herramienta), "*Workpiece Mount Points*" (Zero Máquina) y "*Head Mount Points*" (punto de cambio de cabezal). Para definir cada punto se tendrá que situar el Compás en el lugar correspondiente. Seguidamente se deberá seleccionar el componente al que pertenece cada punto de montaje, para que ambos se muevan solidariamente. Una vez hecho esto aparecerá una ventana con la que se podrá modificar la posición del compás a través de sus 6 grados de libertad.

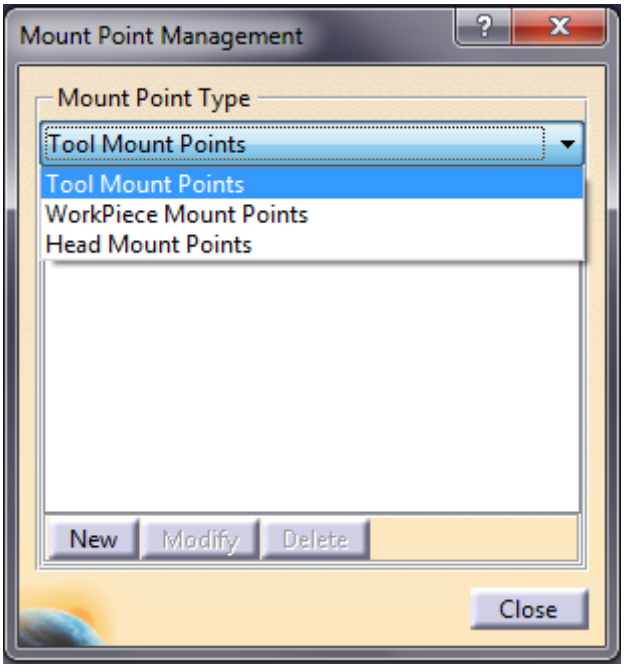


Fig. 6.28: Mount Point Management

6.1.4.8-Speed and Acceleration Limits:

Las máquinas de fresado y torneado tienen unos límites con respecto a la velocidad y la aceleración de sus componentes, con este comando se podrán definir.

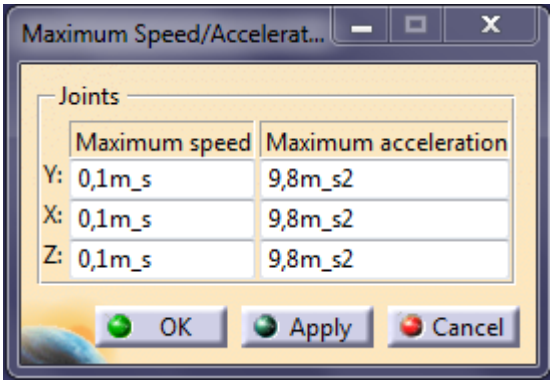


Fig. 6.29: Speed/Acceleration Limits

6.1.5-Jog Mechanism 

Mediante este comando se puede comprobar el recorrido permitido y prohibido en cada eje, así como elegir posiciones predefinidas (*Home positions, Tool Change Position*...) tanto en ejes del *product* como en ejes globales. Si el color de la barra es verde significa que la posición está dentro del recorrido permitido y si es rojo es que está fuera de dichos límites. Se puede mover el mecanismo a través de cada eje de dos maneras:

-Seleccionando con el ratón el triángulo gris y desplazándolo a la derecha o a la izquierda.

-Modificando el valor de las posiciones cambiando el valor numérico o utilizando las flechas. Si se utilizan las flechas se pueden definir el incremento en las pestañas *Steps.*

Si la casilla *Inmediate* está activada significa que el desplazamiento será en tiempo real.

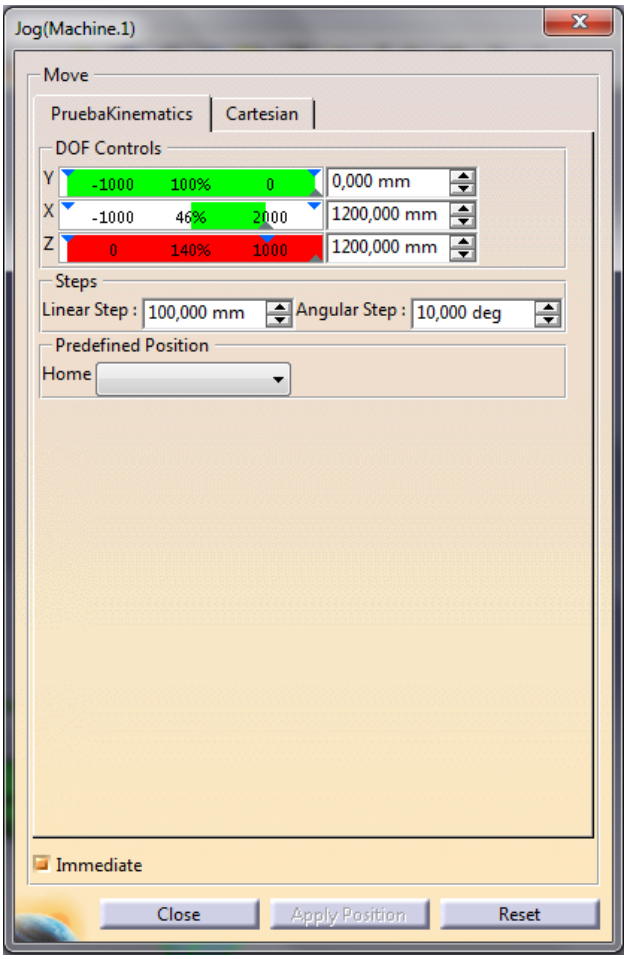


Fig. 6.30: Jog

6.1.6-Frames of Interest 

6.1.6.1-Frames of Interest: 

Este comando sirve para el modelado de una máquina importada en Catia a partir de geometría CGR.

6.1.6.2-Frame Type: 

Este otro comando sirve para definir las partes de la máquina en cuestión y los puntos de montaje.

6.2-MÓDULO NC MACHINE TOOL SIMULATION

Es esencial verificar el proceso de mecanizado antes de comenzar con la producción para optimizar tiempos y gastos. El módulo NC *Machine Tool Simulation* sirve, principalmente, para la simulación tanto de fresado como de torneado para después intentar solucionar posibles errores en el proceso. Estos errores pueden ser colisiones, violaciones de velocidades máximas, sobrepaso de distancias máximas… También se puede utilizar para mejorar trayectorias, aunque no haya colisiones, para optimizar el proceso.

Habrá que tener creado el proceso de fabricación antes de utilizar este módulo, siendo un archivo con extensión *CatProcess*. Este proceso se puede hacer en módulos de fabricación tales como: *Advanced Machining, Lathe Machining, Surface Machining…*

También habrá que definir mordazas y la máquina (creada o las que trae por defecto Catia V5) para comprobar posibles colisiones.

Para entrar en este módulo:

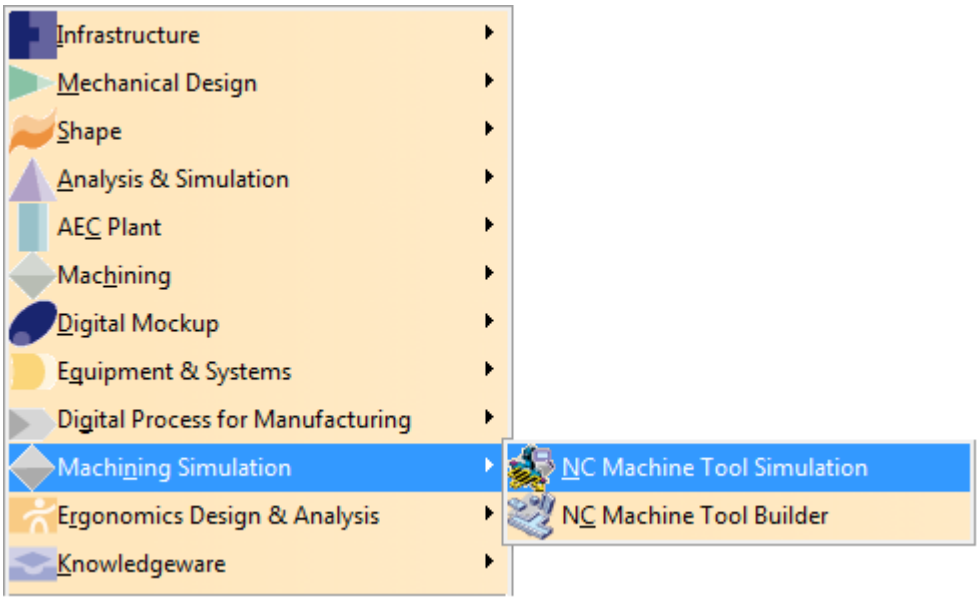


Fig. 6.31: Módulo NC Machine Tool Simulation

A continuación se describirán las principales paletas y subpaletas de herramientas con sus comandos correspondientes, pero antes habrá que configurar las opciones predefinidas. Dichas opciones se encuentran en *Tools/Option/Machining Simulation/Simulation.*

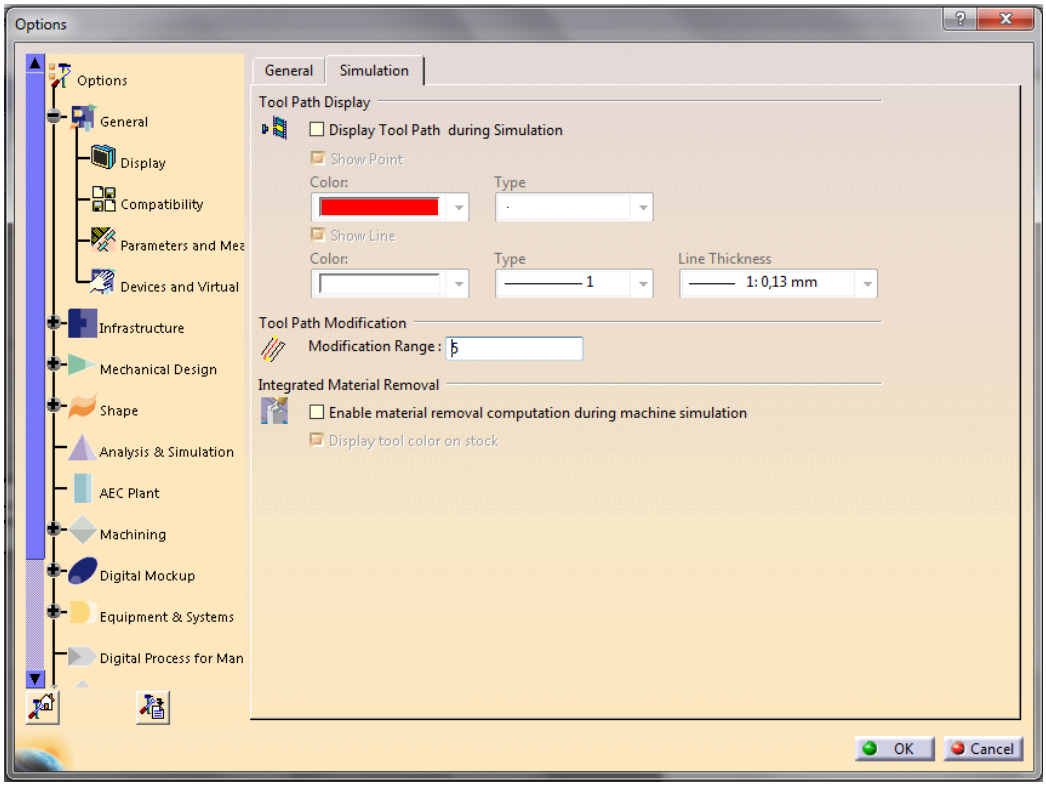


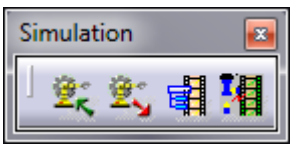
Fig. 6.32: Opciones de Mecanizado

Si se activa *Display Tool Path during Simulation,* se mostrará la trayectoria de la herramienta en la simulación. Se pueden personalizar las líneas y puntos.

Modification Range servirá a la hora de modificar trayectorias, ya sea para evitar choques o para lo que se necesite. El valor que se introduzca será el número de líneas de la trayectoria que se puedan modificar como máximo.

En *Integrated Material Removal* se podrá elegir si se quiere ver en tiempo real la eliminación de material (si se activa la primera pestaña) y que se marque con el color de la herramienta (si se activa la segunda pestaña).

6.2.1-Simulation



6.2.1.1-Save Initial State:

Muchas veces para ahorrar tiempo a la hora de trabajar se necesita mantener unas propiedades de los componentes constantes sin tener que modificarlas constantemente. A través de este comando se podrán guardar dichas

propiedades (posición, color, visibilidad y transparencia) en un determinado momento, de los componentes que se quieran.

6.2.1.2-Restore Initial State:

Una vez modificadas las propiedades citadas anteriormente, si se desea volver a las guardadas con *Save Initial State,* se empleará este comando.

6.2.1.3-Machine Simulation:

El objetivo de este comando es el de visualizar la simulación del mecanizado cuando la máquina es de tipo fresadora. Cuando se activa aparece la siguiente ventana:

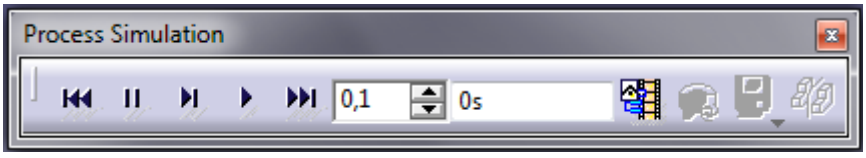


Fig. 6.33: Process Simulation

Tiene los controles típicos de una reproducción de video. La primera cifra es el tiempo que transcurre entre frame y frame, con un rango de valores de 0.01-100. Pulsando este icono aparecerá la siguiente ventana:

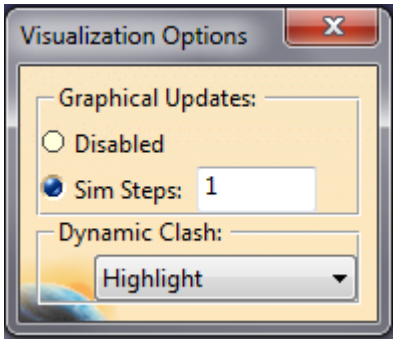


Fig. 6.34: Visualization Options

En *Graphical Updates* pulsando *Disable,* la simulación no se verá a tiempo real a menos que cambie el punto de vista. En *Sim Steps* se puede acelerar la reproducción siendo el valor que se introduzca el múltiplo de la velocidad normal. En *Dynamic Clash* se puede elegir la forma en que se visualizan los choques, ya sea iluminando los componentes involucrados o mostrando la intersección de los mismos.

Para que se puedan utilizar los otros iconos habrá que activar *Enable Material Removal Computation during machine Simulation.* 

-El icono  sirve para ver en tiempo real la eliminación del material.

-Mediante el icono  es posible guardar la pieza final mecanizada en un archivo *product*.

-A través del icono  se salvará el estado de la simulación, partiendo de él en la próxima simulación.

-Con el icono *Stock Analysis* se podrá analizar y comparar la pieza mecanizada con la pieza modelo. Si se activa aparece una nueva paleta con tres comandos de análisis. Con el comando  se analizan diferentes medidas. Con el comando  se podrá analizar la pieza mecanizada y detectar si hubiese sobra (Remaining Material) o falta (Gouge) de material mediante códigos de colores respecto a unas tolerancias predefinidas.

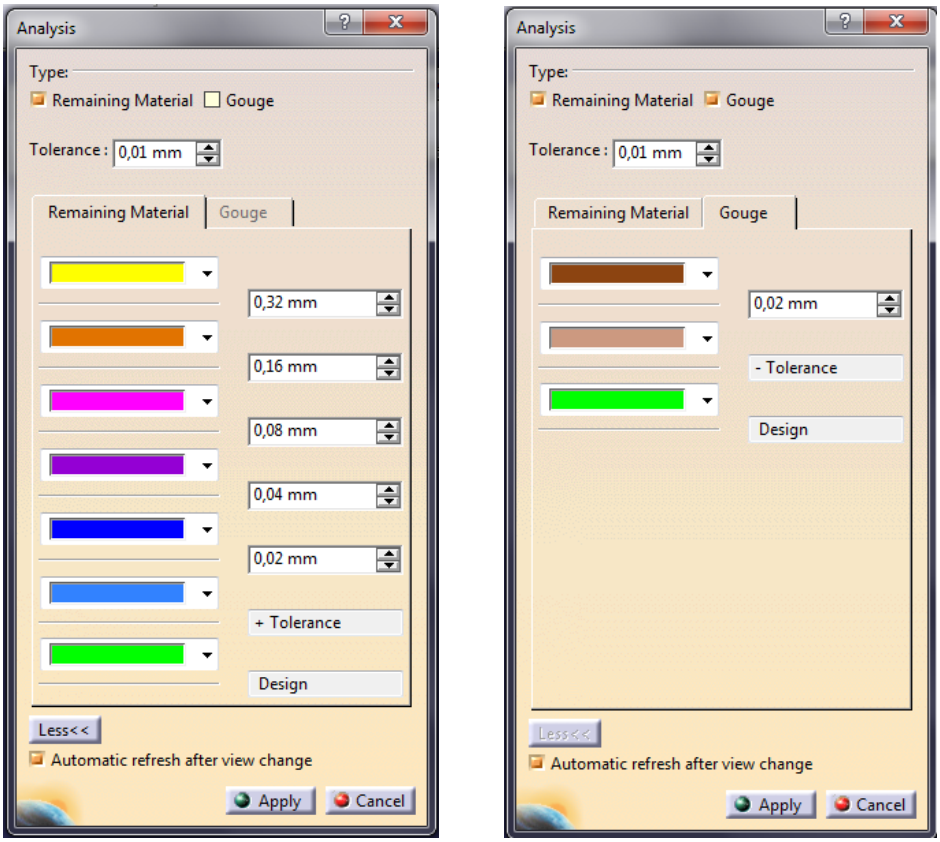
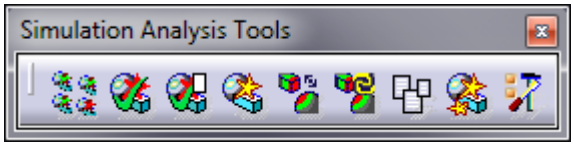


Fig. 6.35: Análisis de material

Por último, con *Remove Chunk*  se podrá eliminar el material sobrante que no es mecanizado.

6.2.1.4-Simulation TurnMill Machine: 

Si la máquina es de tipo torno, se utiliza este comando para visualizar la simulación.

6.2.2-Simulation Analysis Tools 

Esta subpaleta contiene comandos con los que crear y aplicar distintos tipos de análisis al proceso de fabricación, ya sean choques, distancias mínimas o medidas entre componentes.

6.2.2.1-Analysis Configuration: 

Es preciso activar los análisis que se deseen antes de la simulación y de la manera en que se analizarán los resultados. A través de este comando se configura el tipo de análisis que se va a realizar. Al activarlo aparece esta ventana:

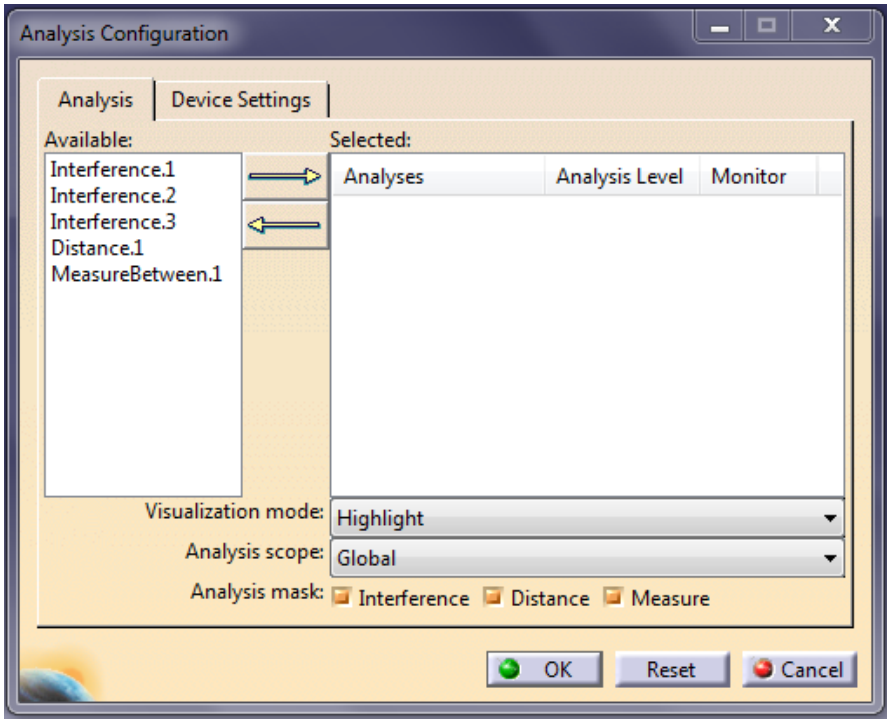


Fig. 6.36: Analysis Configuration/Analysis

En la pestaña *Analysis* aparecen diferentes ventanas. En el panel *Available* aparecen los diferentes tipos de análisis que se han creado previamente (Interferencias, medidas o distancias). Se pueden modificar pinchando dos veces sobre ellos. Para activar el que se quiera se selecciona y se da a la flecha hacia la derecha, por lo que aparecerán en el panel *Selected*.

Se puede elegir en *Analysis Level* como actuará el análisis en la simulación, hay 4 posibilidades:

-**Off:** Apagado

-**Highlight:** Cuando ocurre la interferencia se iluminan los componentes que han chocado pero la simulación continúa.

-**Verbose:** aparece un cuadro de diálogo que muestra la información del análisis. La simulación no se interrumpe.

-**Interrupt:** cuando aparece el primer choque la simulación se interrumpe y aparece un cuadro de diálogo mostrando el choque y el momento en que ocurrió.

Si en *Monitor* se activa *On*, se verá el análisis en una ventana en tiempo real.

En *Visualization Mode* se podrá elegir como se visualizan los componentes en el momento del choque. Hay dos opciones, si se elige *Highlight* se iluminarán, y si se elige *Curves* se verá la intersección entre los mismos.

En *Analysis Scope* se elige si aplicar el análisis a toda la simulación o sólo localmente.

En *Analysis Mask* se elige el tipo de análisis a realizar, ya sean interferencias, medidas o distancias.

En la segunda pestaña llamada *Device Settings* (figura 6.36) se podrá elegir como se quiere que informe el programa que se han sobrepasado los límites en 4 campos diferentes. Los cuales son Velocidad, Aceleración, Zona de Peligro y Recorrido. Los colores se pueden modificar en *Tools>Options>Infrastructure>DELMIA Infrastructure>Device Analysis*. Cuando se produce alguna de las violaciones anteriores se colorea el componente del color correspondiente y avisará por pantalla si así se hubiese configurado.

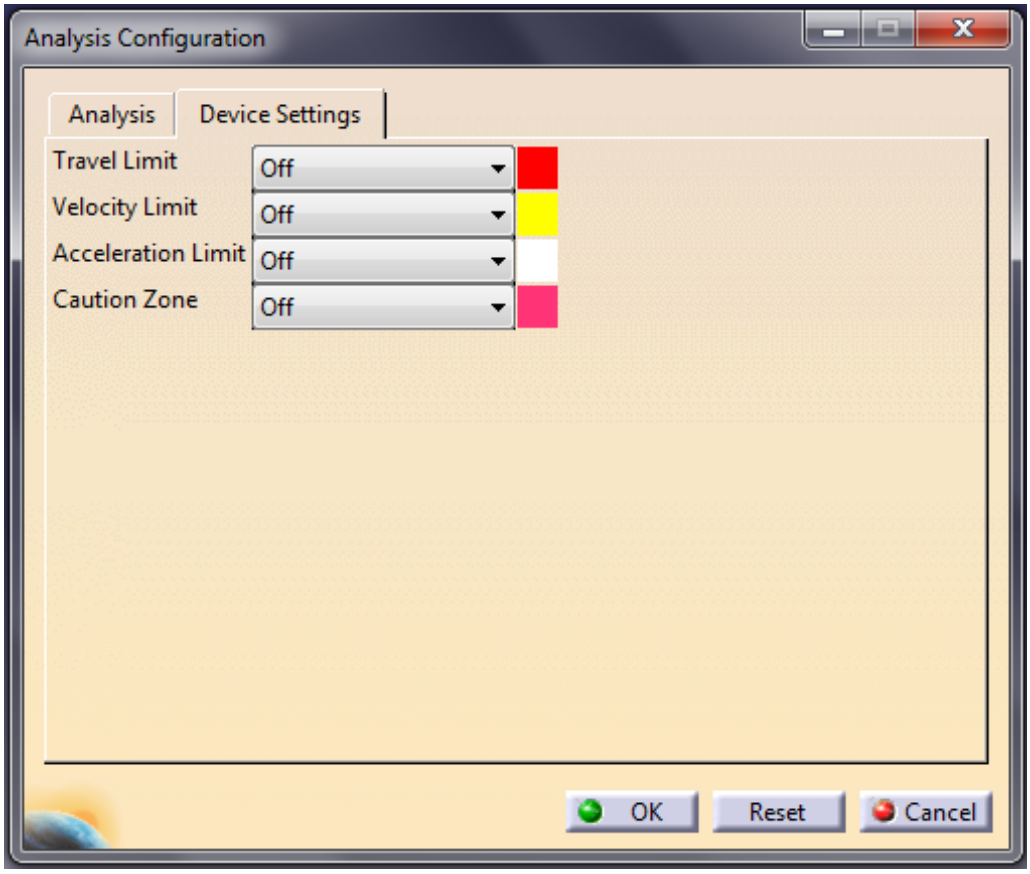


Fig. 6.37: Analysis Configuration/Device Settings

6.2.2.2-Analysis Mode On/Off:

Con este comando se activará el modo análisis. Se activa por defecto al pulsar OK en *Analysis Configuration*, siempre y cuando se haya seleccionado algún análisis.

7.2.2.3-Analysis Display On/Off:

Sirve para visualizar el estado de los análisis que se van a llevar a cabo. Se puede desactivar el análisis cambiando el semáforo de verde a rojo pulsando sobre él.

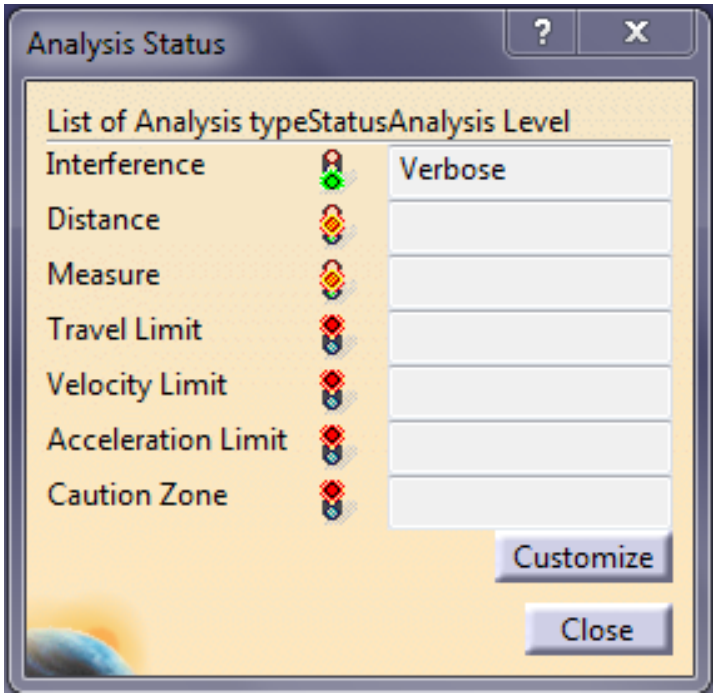


Fig. 6.38: Analysis Status

7.2.2.4-Clash:

Para realizar un análisis es necesario crear previamente una Interferencia, lo cual se hará con este comando. Si se activa aparece la siguiente ventana:

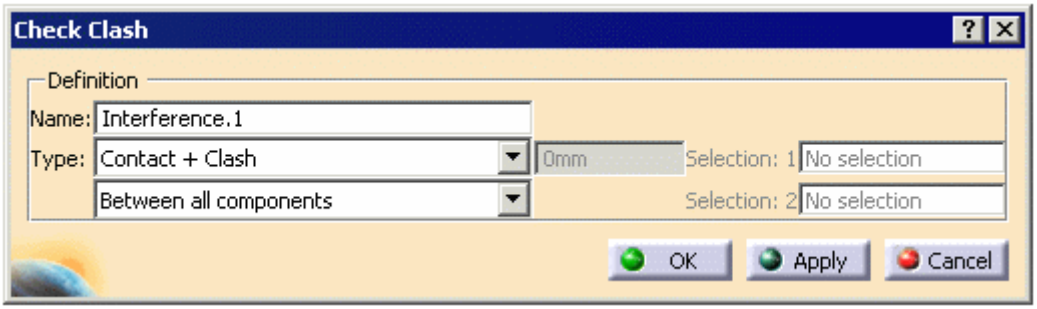


Fig. 6.39: Check Clash

Se da un nombre a la interferencia y se elige el tipo de interferencia, pudiendo ser 4 distintas:

-Contact + Clash: Comprueba si hay contacto o choque entre componentes.

-Clearence + Contact + Clash: Comprueba si hay contacto o choque entre componentes o si están a una distancia predefinida.

-Authorized Penetration: Comprueba si un componente se introduce en otro una distancia predefinida.

-Clash Rule: Permite analizar interferencias con características creadas por el módulo Knowledgeware.[5]

En la pestaña inferior se puede elegir entre cuantos componentes llevar a cabo el análisis, pudiendo seleccionar los componentes a analizar en las pestañas de selección. Si se seleccionan todos los componentes es importante desactivar *Enable Material Removal Computation during machine Simulation* ya que falsearía los análisis. Pulsando en *Apply* se verán los resultados del análisis en *Results*. Los resultados se pueden exportar mediante 

6.2.2.5-Distance and Band Analysis: 

Con este comando se pueden realizar análisis para medir distancias entre componentes.

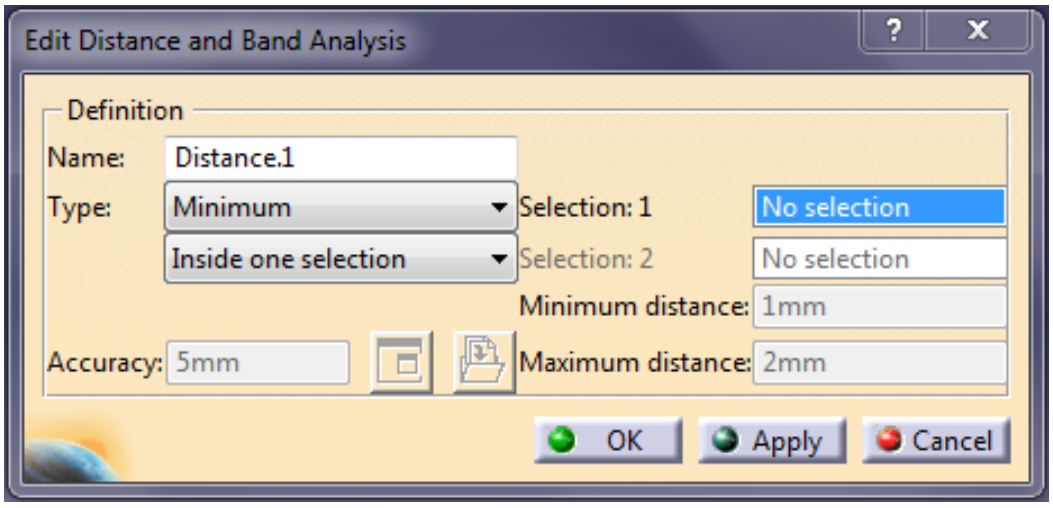


Fig. 6.40: Distance Analysis

Es un comando muy similar a *Clash*. Pudiendo elegir 4 tipos diferentes de análisis. *Minimum, Along X, Along Y* y *Along Z* sirven para medir las distancias mínimas, respecto eje X, Y y Z respectivamente. Seleccionando *Apply* se verán los resultados del análisis en *Results*.

[5] La función de este módulo es la de instaurar el comportamiento, las fórmulas, las reglas y todo lo que se quiera, en el diseño de un componente, para que después actúe conforme a ellas.

Hay un último tipo de análisis que es el Análisis de Banda (figura 6.39). En él, además de ver la distancia mínima, se podrá visualizar el rango entre distancia mínima y máxima.

Si la zona de los componentes se muestra en rojo es que en esa zona la distancia será menor que la distancia mínima y si se muestra en verde la distancia estará entre la distancia mínima y máxima. Se puede aumentar la precisión con *Accurancy* (nunca menor que 0,1mm).

Los resultados se pueden exportar mediante 

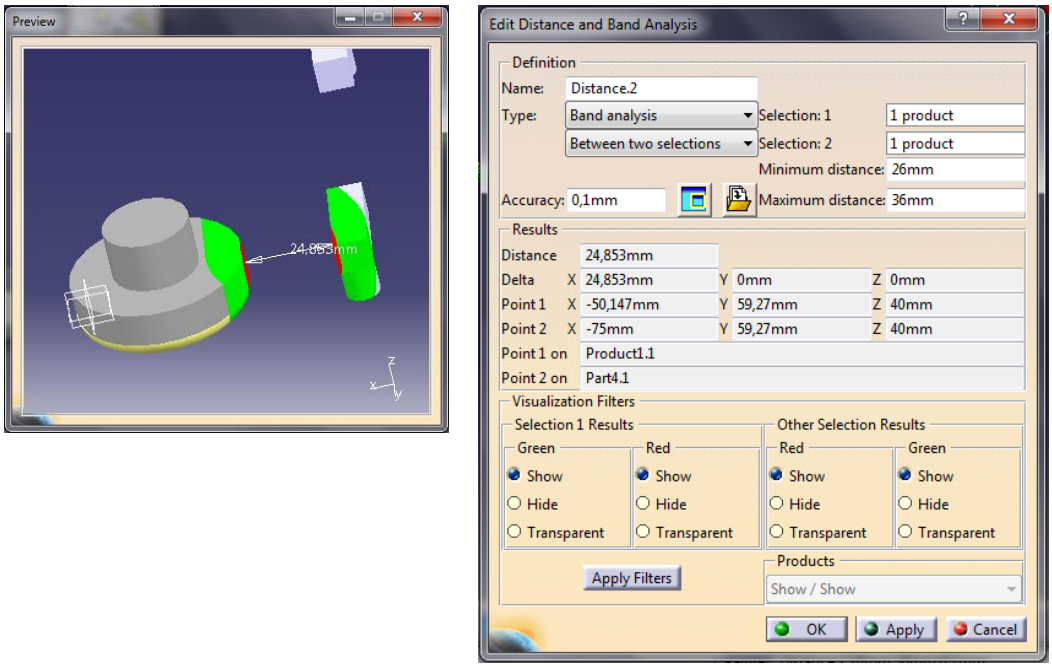


Fig. 6.41: Band Analysis

6.2.2.6-Interactive Analysis: 

Con este comando se podrá realizar un análisis interactivo de distancias mientras se lleva a cabo la simulación. Su principal función es activar/desactivar dichos análisis en tiempo real.

6.2.2.7-Data ReadOut: 

Sirve para ver cómo van variando las posiciones de los ejes de la máquina y los datos de tiempo mientras se produce la simulación.

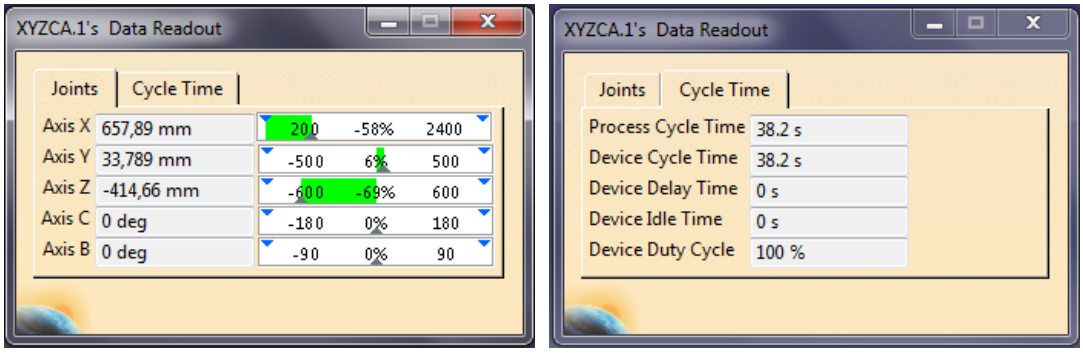


Fig. 6.42: Data ReadOut

6.2.2.8-Create Default Clashes:

Es otra manera de crear Interferencias. Se crearán con las características que se impongan en *Option for defaults Clashes*.

6.2.2.9-Options for defaults Clashes:

Con este comando se eligen las características con las que se creará el *Default Clashes*.

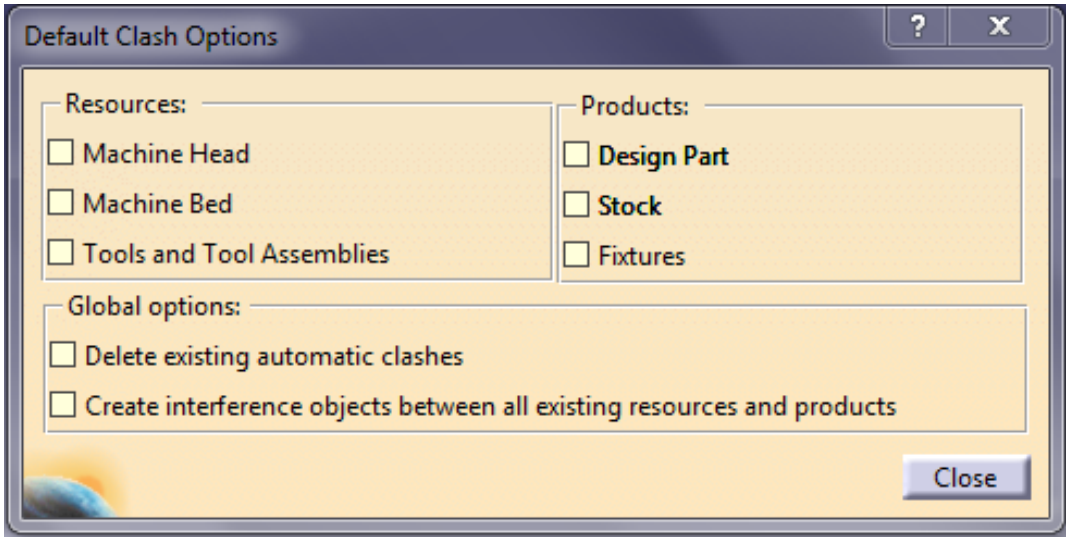


Fig. 6.43: Defaults Clash Options

6.2.3-Machine Management

6.2.3.1-Generate Simulation Results Interactibily:

A veces realizar la simulación es un proceso tedioso, para ahorrar tiempo se puede utilizar este comando, que sirve para realizar el análisis sin hacer la simulación. Antes de activar el comando se tendrá que seleccionar un *Manufacturing Program* o un *Machining Operation.*

La información sobre el análisis aparecerá en una ventana emergente con todos los datos requeridos. Estos resultados pueden ser exportados como archivos Excel o txt.

6.2.3.2-Generate Simulation Results in Batch Mode:

Mediante este comando se ejecuta la simulación en modo *Batch*, es decir, simulación sin interacción por parte del usuario.

6.2.3.3-Fault list:

Sirve para visualizar los datos del análisis. Una vez activado el comando aparece la siguiente ventana:

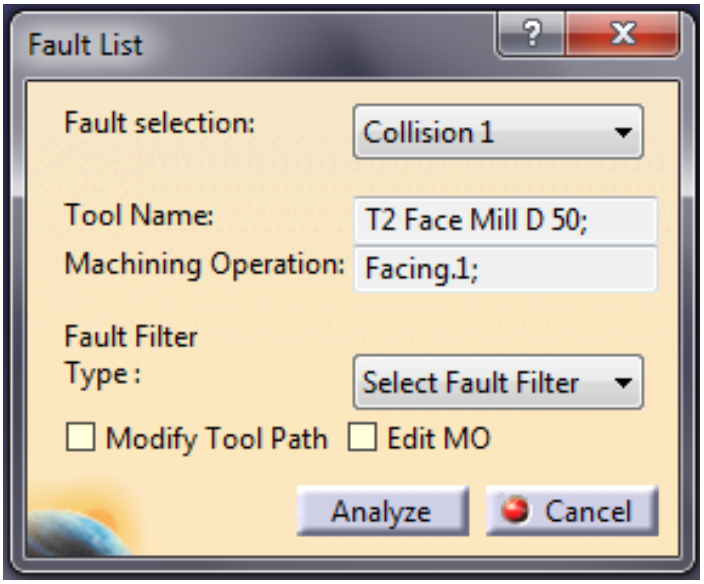


Fig. 6.44: Fault list

En *Fault selection* permite elegir la colisión que se quiera e instantáneamente la máquina se posiciona en la posición en la que ocurrió. Proporciona la información de la herramienta que ha causado la colisión y en qué operación se ha producido. Se puede evitar el choque mediante 2 posibilidades:

-Edit MO: Modificar la operación de mecanizado en la que ha ocurrido la colisión.

-Modify Tool Path: Modificar la trayectoria de la herramienta. (*Display Tool Path* debe estar activado).

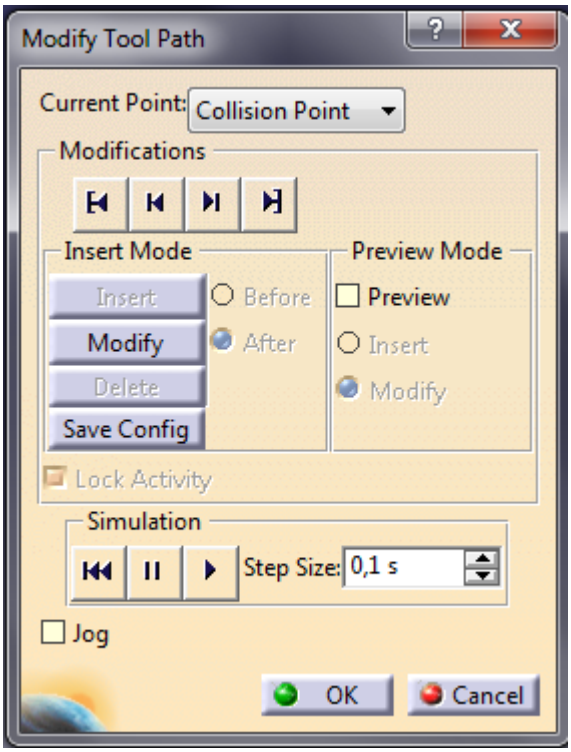


Fig. 6.45: Modify Tool Path

En esta ventana se puede modificar la trayectoria insertando puntos y comprobarlo mediante la visualización.

6.2.3.4-Jog a device:

Sirve para comprobar el recorrido permitido y prohibido en cada eje, así como elegir posiciones predefinidas (*Home positions, Tool Change Position…*) tanto en ejes del *product* como en ejes globales. A continuación se muestra un ejemplo de una máquina que trae por defecto Catia.

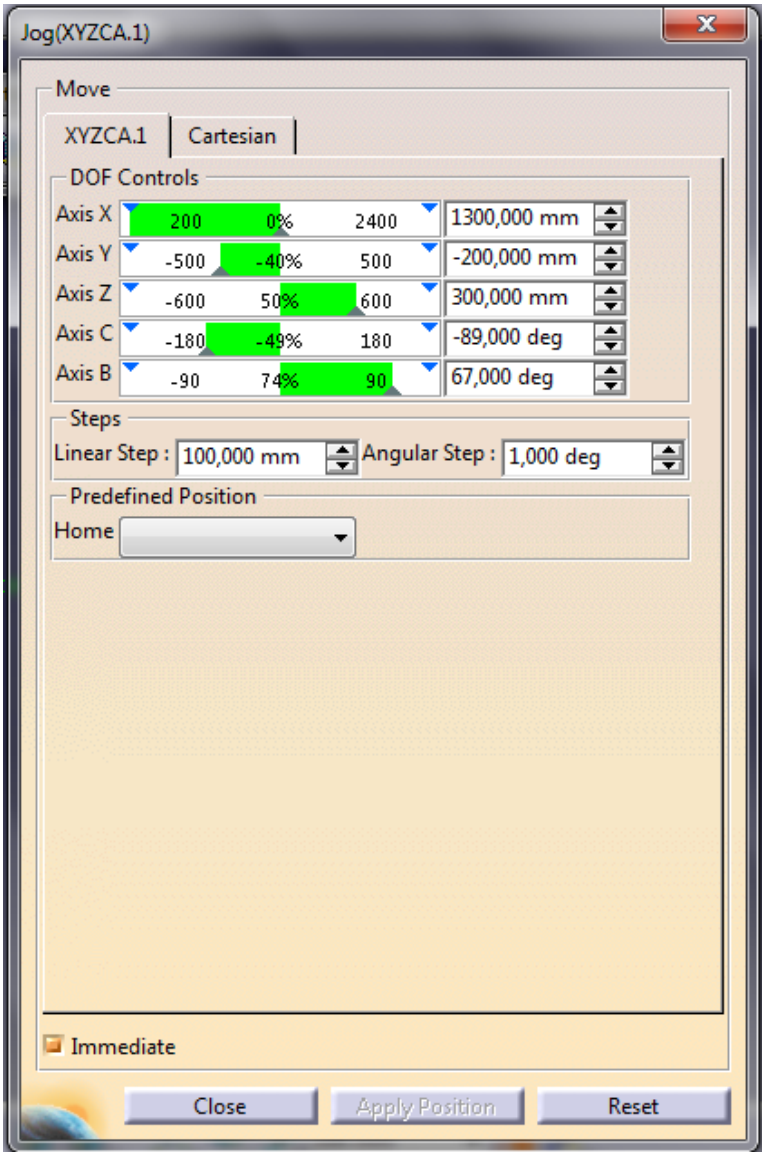


Fig. 6.46: Jog a Device

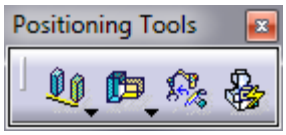
6.2.3.5-Modify Mount Point:

Para modificar los puntos de montaje de herramienta, cabezal y de pieza sin tener que cambiar al módulo *NC Machine Tool Builder*.

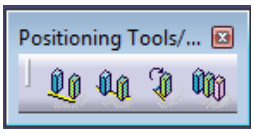
6.2.3.6-Export to D5 VNC:

Sirva para exportar a Delmia V5.

6.2.4-Positioning Tools



6.2.4.1-Positioning Tools/Align:



Esta paleta de comandos sirve para posicionar un componente con respecto a otro. El primero que se seleccione (eligiendo un plano como referencia) se mantendrá fijo mientras que el segundo adoptará la posición que proceda. Las opciones son:

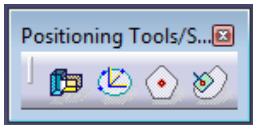
-Alinear componentes

-Centrar componentes

-Rotar componente

-Distribuir componentes

6.2.4.2-Positioning Tools/Snap:



Esta paleta de comandos sirve para posicionar unos componentes respecto de otros con el compás. Las opciones posibles son:

-Posicionar normal

-Posicionar eligiendo 3 puntos

-Posicionar eligiendo centro de polígono

-Posicionar eligiendo caras

6.2.4.3-Attach:

Mediante este comando se puede crear una cadena de fabricación.

6.2.4.4-Workpiece Automatic Mount:

Es importante colocar la pieza en el punto de montaje. Con este comando se montará automáticamente, sin más que seleccionar el *product* de la pieza y los ejes de mecanizado.

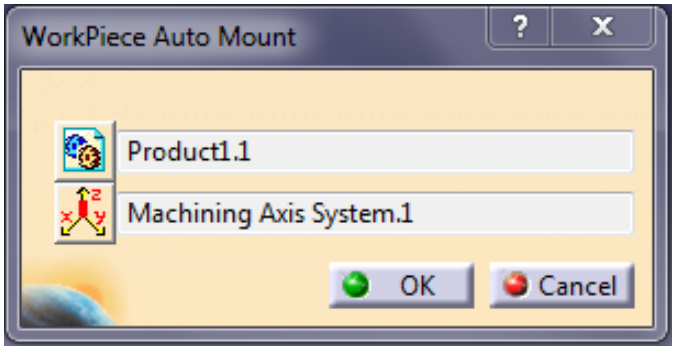


Fig. 6.47: WorkPiece Auto Mount

6.2.5-Activity Management

6.2.5.1-Insert Product

Con este comando se podrá insertar un *product* en el árbol de especificaciones.

6.2.5.2-Insert Resource

Este otro comando es parecido al anterior pero insertará recursos en vez de *products* en el árbol de especificaciones.

6.2.5.3-ProductList/ResourceList Reorder

A veces es necesario ordenar el *ProductList* o el *ResourceList*, lo cual se podrá hacer mediante este comando.

6.2.5.4-Catalog Browser

Catia permite insertar en el árbol de especificaciones robots desde un catálogo interno situado en la dirección:

C:\Program Files\Dassault Systemes\B25doc\English\online\cfysm_C2\samples\delmia_d5\Resources\Robotlib\Catalogs\DEVICES

Capítulo 7. MODELADO EN CATIA V5

En este capítulo se va a mostrar paso a paso el modelado de la fresadora Correa A-16 con Catia V5, concretamente con la versión 2015. La máquina en cuestión se halla en el taller 9 de la escuela de Ingenieros Industriales de Valladolid, por lo que se han tomado las medidas directamente de la máquina.

Una vez tomadas todas las medidas se pasa a implantarlas en Catia v5. Se supone que el lector tiene unos conocimientos medios de Catia y no se entrará en mucho detalle a la hora de modelar cada componente, aunque si se darán algunos consejos para un mayor realismo de la simulación. Se utilizarán principalmente el módulo *Part Design* para modelar y el módulo *Assembly Design* para ensamblar los subconjuntos. Se ha dividido la máquina en subconjuntos, que se muestran a lo largo de este capítulo. Cabe destacar que el modelado de la máquina se ha simplificado para aminorar la dificultad, sin perder por ello calidad visual. Los mecanismos internos y el sistema eléctrico se han obviado por estar fuera de los objetivos de este trabajo.

Se hará un primer inciso para explicar la función de renderizado. El comando a utilizar se llama *Photo Studio Easy Tools* y tiene este aspecto 

Una vez se activa este comando aparece la siguiente paleta:

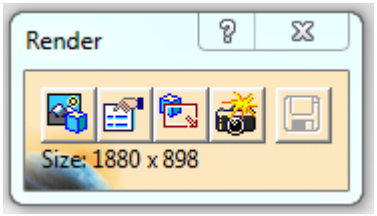


Fig. 7.1: Paleta Render

El primer icono sirve para elegir una imagen de fondo. El segundo es para configurar la calidad de la imagen. El tercero es para definir el área que se quiera. El cuarto sirve para renderizar la imagen que se haya seleccionado o toda la pantalla en su defecto. El último sirve para guardar la imagen en el disco duro con la posibilidad de elegir varios tipos de imagen (png, jpg, tif…).

Un segundo inciso será para explicar la manera de aplicar material a un producto. Este proceso le da gran realismo al producto en cuestión. El comando a utilizar se llama *Apply Material* y es tal que así: 

Se selecciona el *PartBody* a aplicar material y se selecciona el comando. Aparece la ventana siguiente:

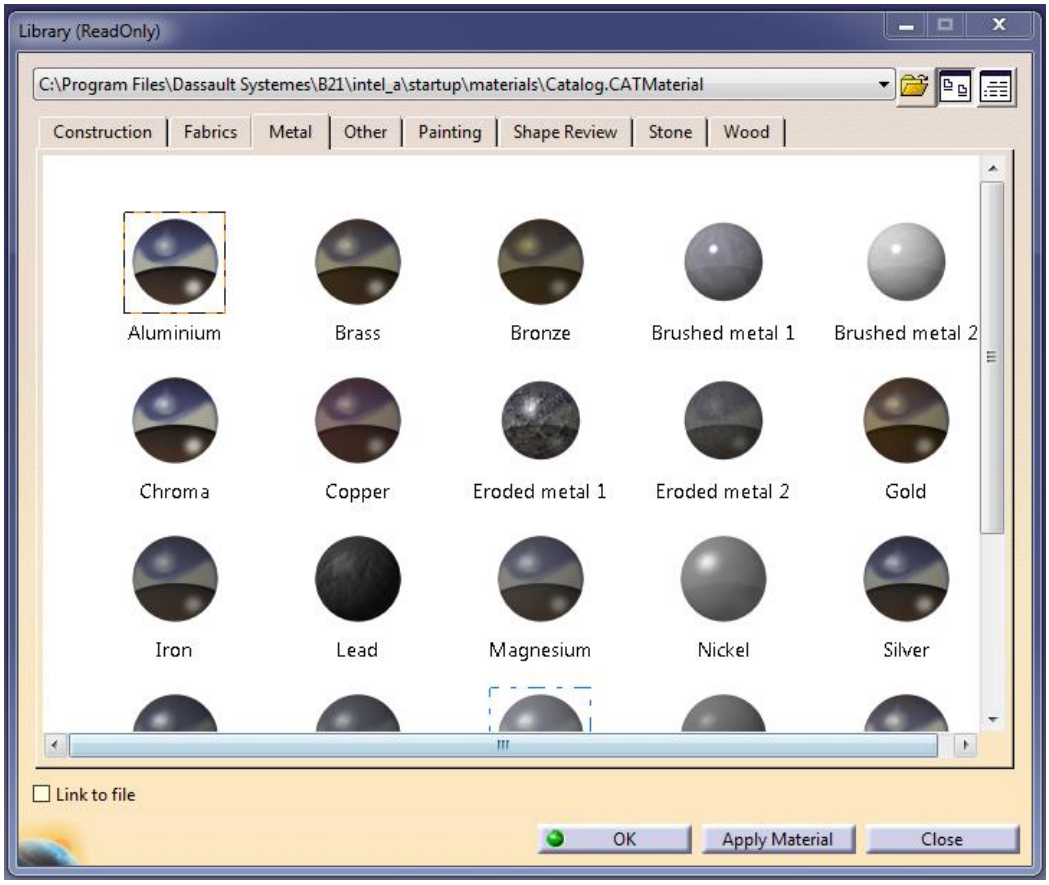


Fig. 7.2: Librerías de Materiales

En las diferentes pestañas se puede elegir el material deseado, sin embargo hay más catálogos ocultos en Catia que disponen de más materiales. Seleccionando este icono  se puede elegir otros catálogos, ubicados en:

C:\Program Files\Dassault Systemes\B25\intel_a\startup\materials

Un último inciso servirá para implementar imágenes en un *componente*. En este trabajo ha servido para realizar las pegatinas de EPIs, quedando muy realista. Se parte de un archivo *part* o *product* y se selecciona el comando *Apply Sticker*  .

Este comando pertenece al módulo *Photo Studio*[6] pero se puede lanzar desde cualquier otro. Para ello se utiliza la barra inferior de Catia en la que se puede invocar un comando o un objeto. No hay más que introducir *"C:Apply Sticker"*.

[6] Este módulo se utiliza para producir imágenes profesionales, con gran calidad de impresión. Permite crear una gama de estilos de foto muy realista. También se pueden crear animaciones sencillas de modelos y productos.

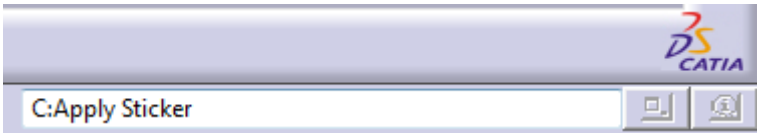


Fig. 7.3: Lanzar Apply Sticker

Aparece la siguiente ventana:

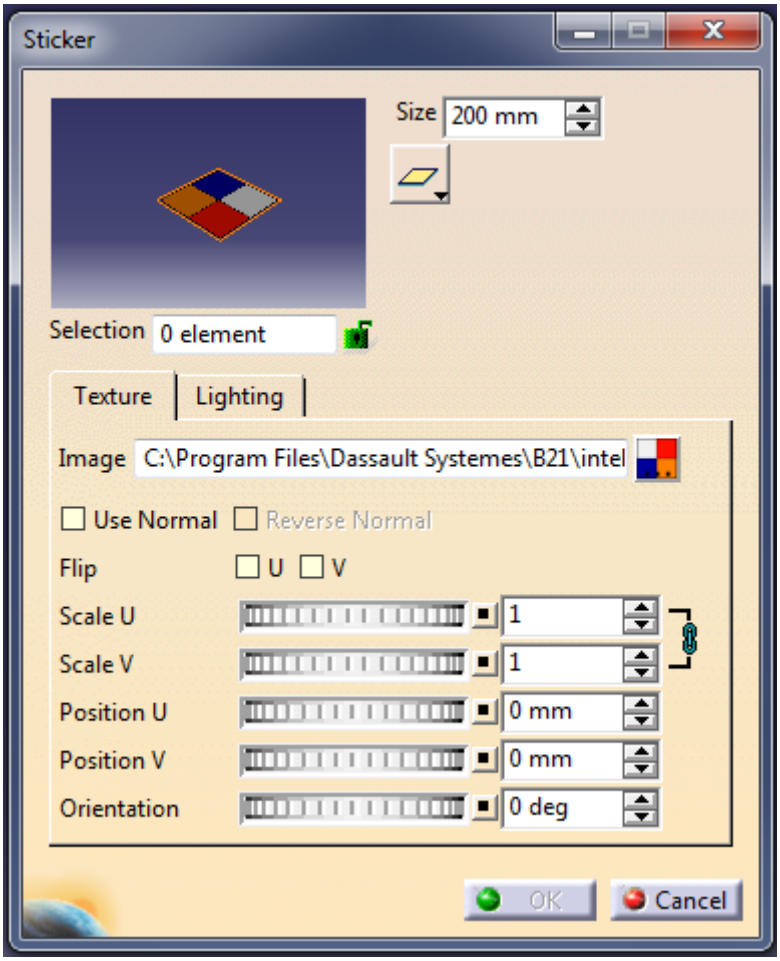


Fig. 7.4: Ventana Sticker

En la cual se elige la imagen a implementar y la superficie de destino, pudiéndose modificar varios parámetros a conveniencia. El archivo de salida al guardarlo será *product.* Un aspecto importante a tener en cuenta es que el tipo de vista debe ser *Shading with Material.*

Una vez explicado estos incisos se pasará a continuación a mostrar el modelado de cada uno de los subconjuntos de la máquina fresadora.

7.1-CUERPO PRINCIPAL

Es el cuerpo de mayor tamaño y el que estará fijo. Este conjunto está compuesto de la base, la columna vertical, la guía corredera, el canalón de evacuación de taladrina. Para la unión de los subconjuntos se utiliza la tornillería correspondiente. El modelado del conjunto es bastante fiel al real, sobre todo por la parte frontal. Sin embargo por la parte trasera se ha simplificado notoriamente pero respetando las dimensiones importantes. En la base también se han obviado los mecanismos de desplazamiento de la mesa debido a que no se necesitan en la simulación, y su modelado complicaría el proceso. La parte lateral de la columna vertical dispone de 2 carriles para guiar el movimiento vertical del portacarnero. Por último se han añadido varias pegatinas y diferentes elementos para dar realismo.

Tiene unas dimensiones 2000x2714x2417mm. Se puede ver la imagen renderizada en la figura 7.5:

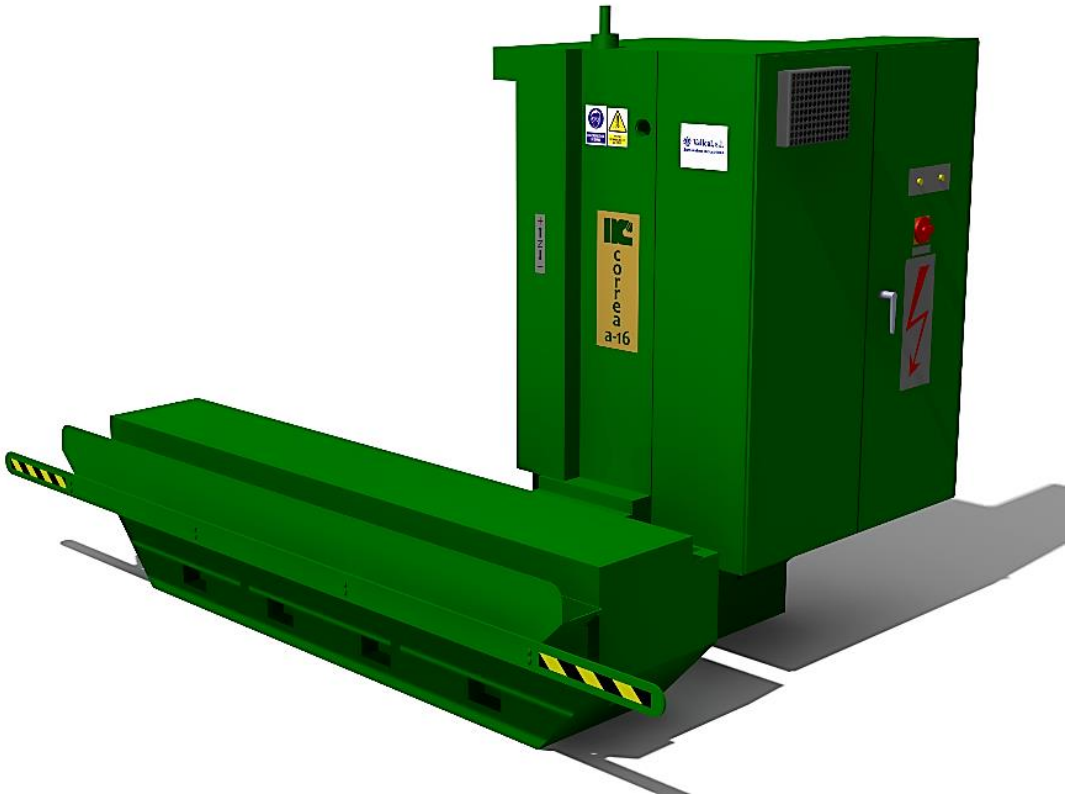


Fig. 7.5: Cuerpo Principal

7.2-MESA

Es el componente responsable del movimiento en el eje longitudinal. La mesa en realidad consta de varias partes. Cuando ésta se acerca a los límites de viaje, se descubriría el tornillo sinfín que da movimiento a la mesa, pudiendo entrar suciedad y deteriorando el mecanismo. Para evitarlo se dispone de unas tapas que al llegar ese punto se mueven solidarias a la mesa, ocultando el mecanismo interior. Para modelar estos componentes no había problema pero a la hora de la simulación del mecanizado no se podía relacionar estos movimientos relativos con la mesa así que se optó por modelarla en un único cuerpo.

La mesa posee unas dimensiones de 2000x630mm, con 6 ranuras en forma de T de 8x16mm situadas a una distancia de 98mm. Al igual que en el cuerpo principal no se han modelado los mecanismos internos de la mesa. En la figura 7.6 se puede observar la mesa renderizada:

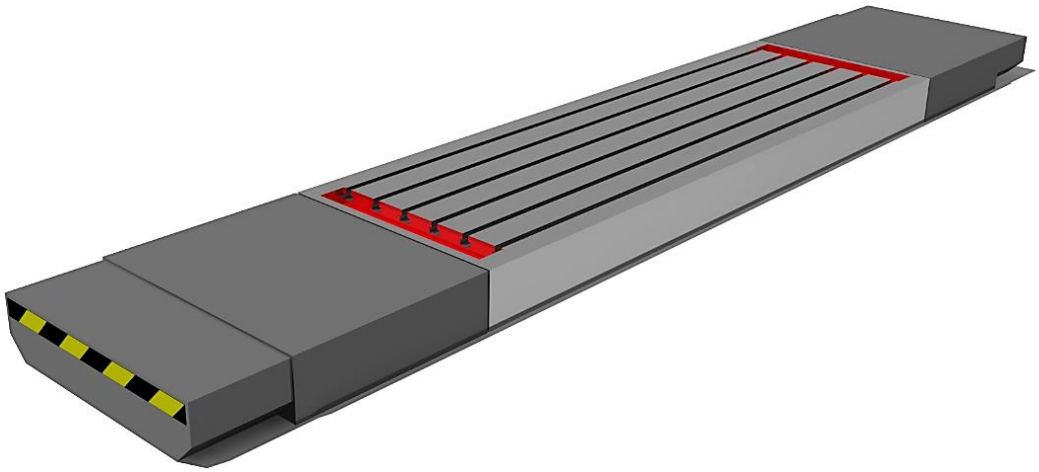


Fig. 7.6: Mesa

7.3-PORTA-CARNERO

Es el cuerpo que realiza el movimiento vertical sobre los carriles de la columna vertical. A su vez, el carnero desliza sobre él para producir el movimiento transversal. Este componente no necesita unas medidas en concreto más que las de las guías de recorrido por eso el modelado se ha simplificado manifiestamente. A continuación se muestra imagen renderizada:

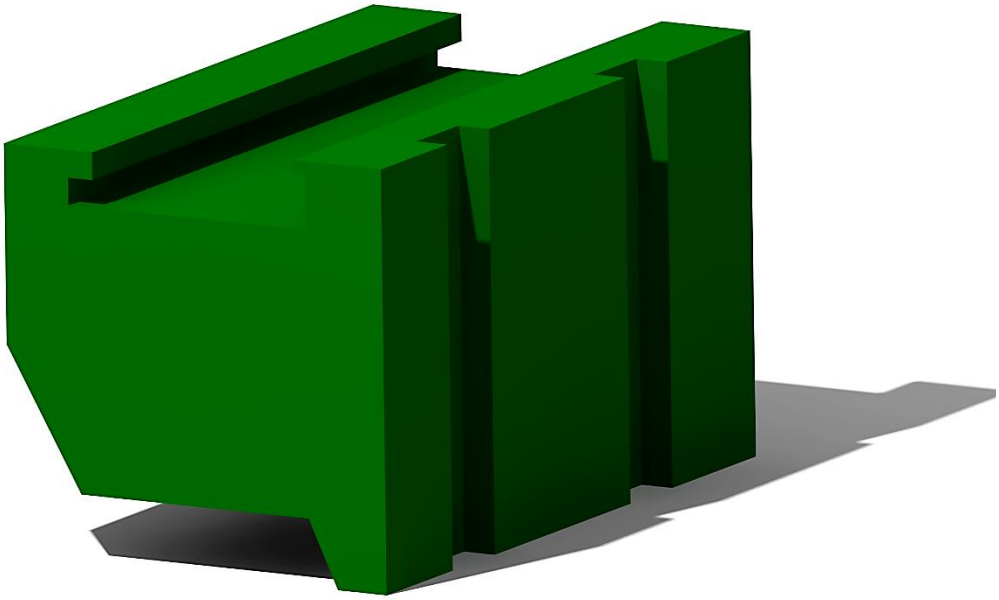


Fig. 7.7: Porta-Carnero

7.4-CARNERO

Es el cuerpo que contiene el husillo principal y el portaherramientas en el que se insertan las herramientas. Es el responsable del movimiento transversal. Se ha simplificado bastante a la hora de modelarlo porque tenía bastante complejidad. A continuación se muestra el carnero y el portaherramientas con conicidad ISO 50.

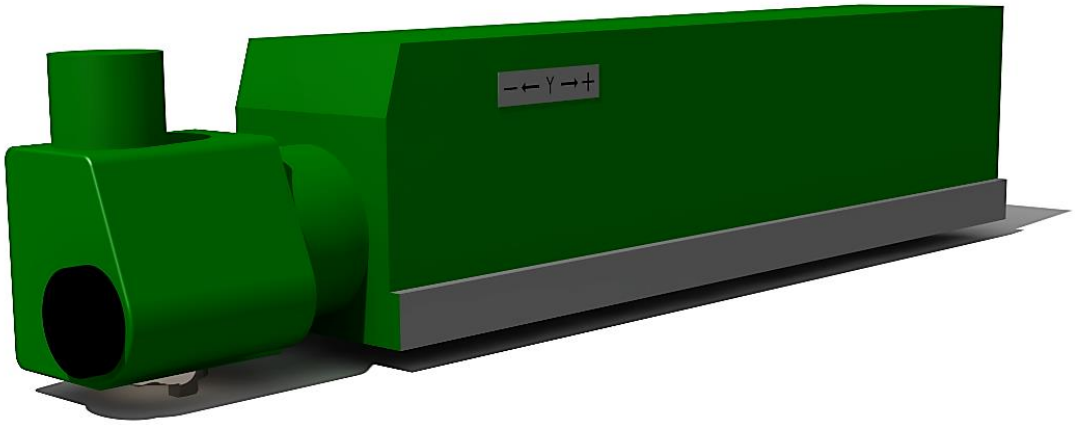


Fig. 7.8a: Carnero

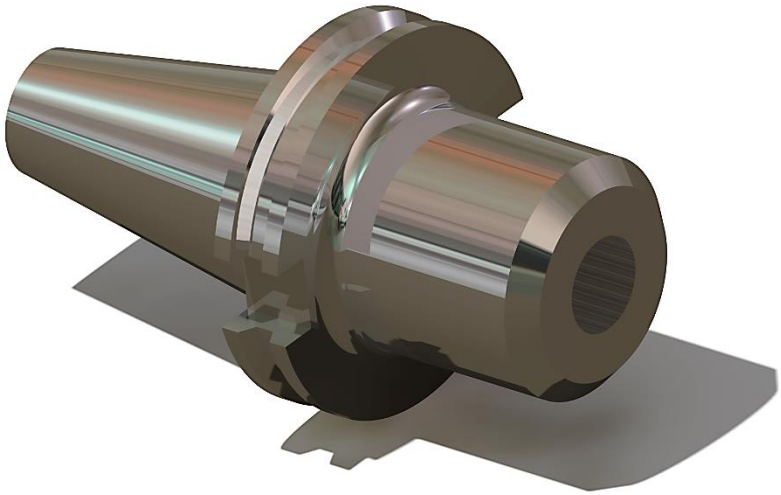


Fig. 7.8b: Portaherramientas ISO 50

7.5-PUERTAS

El modelado de las puertas no aporta nada más que fidelidad con el original, por lo que se modelará. Además del cuerpo principal, consta de cristaleras, agarraderas y ruedas para desplazarse longitudinalmente. Dichas puertas se moverán a través de las guías del cuerpo principal.

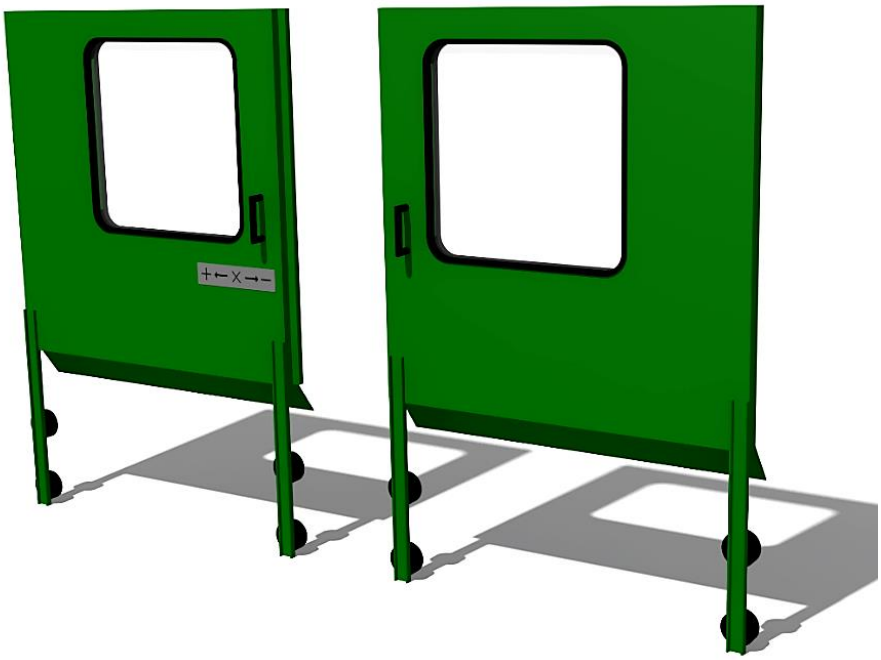


Fig. 7.9: Puertas

7.6-BRAZO Y PANEL DE CONTROL

Son componentes que, al igual que las puertas correderas, no aportan nada más que fidelidad al conjunto. Se han modelado en 2 componentes para poder girar el panel de control respecto al brazo, como ocurre en la realidad. El panel de control posee agarraderas, varias botoneras y pantalla de visualización. Se muestran en la figura 7.10:

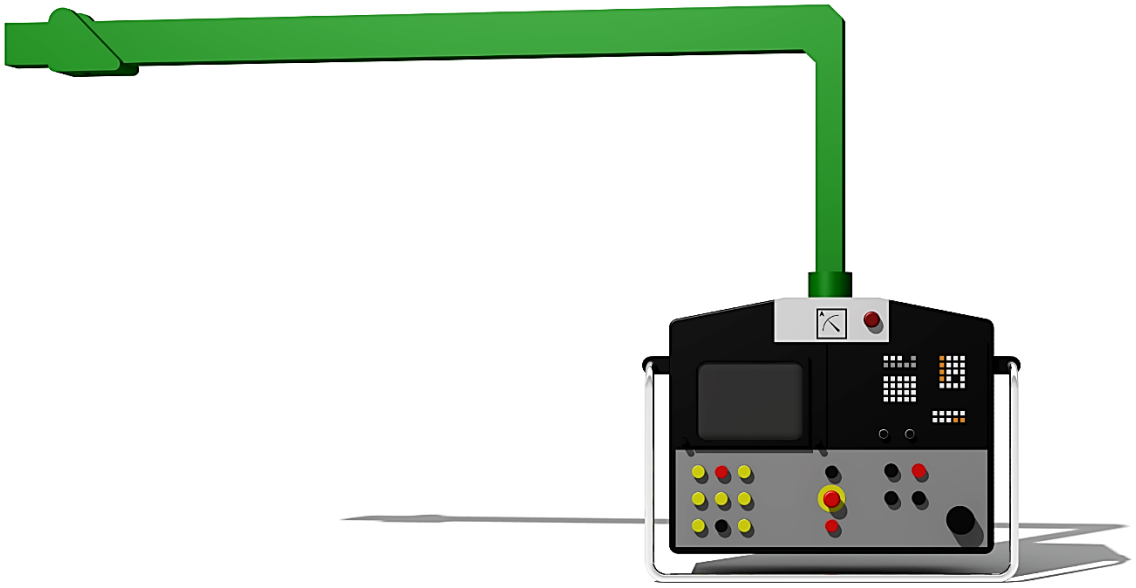


Fig. 7.10: Brazo y Panel de control

7.7-SISTEMAS DE SUJECIÓN

Para la sujeción de las piezas que se fabricarán en las aplicaciones prácticas son necesarios sistemas de sujeción. La mordaza se ha descargado de internet [15] pero se ha modificado para tener unas dimensiones acorde a la mesa. Las otras sujeciones son varias bridas diseñadas especialmente para las piezas a mecanizar.

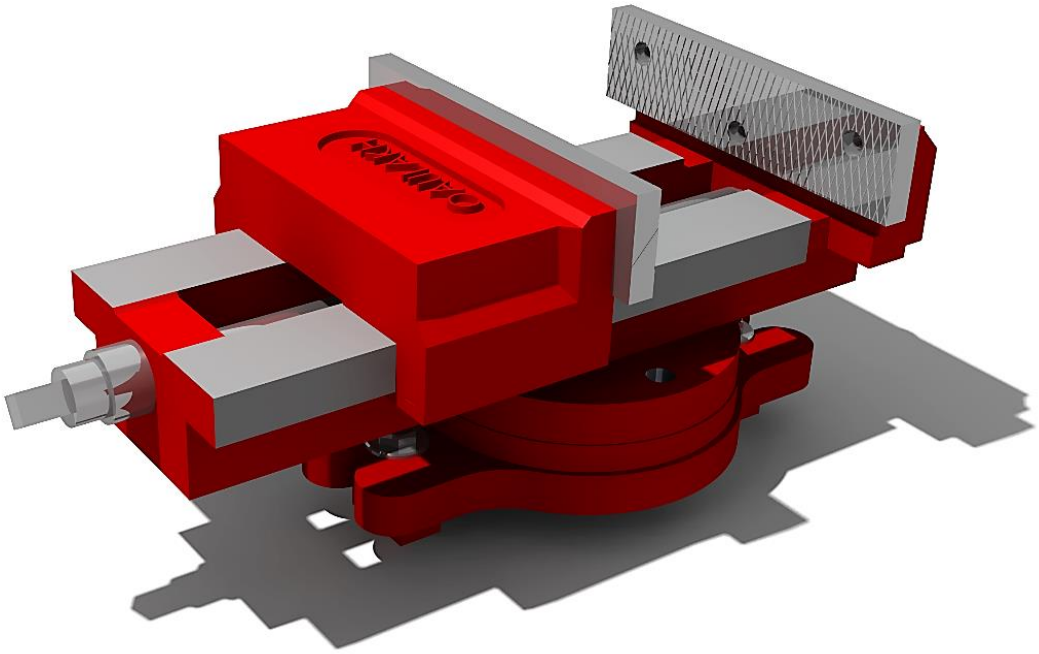


Fig. 7.11a: Mordaza

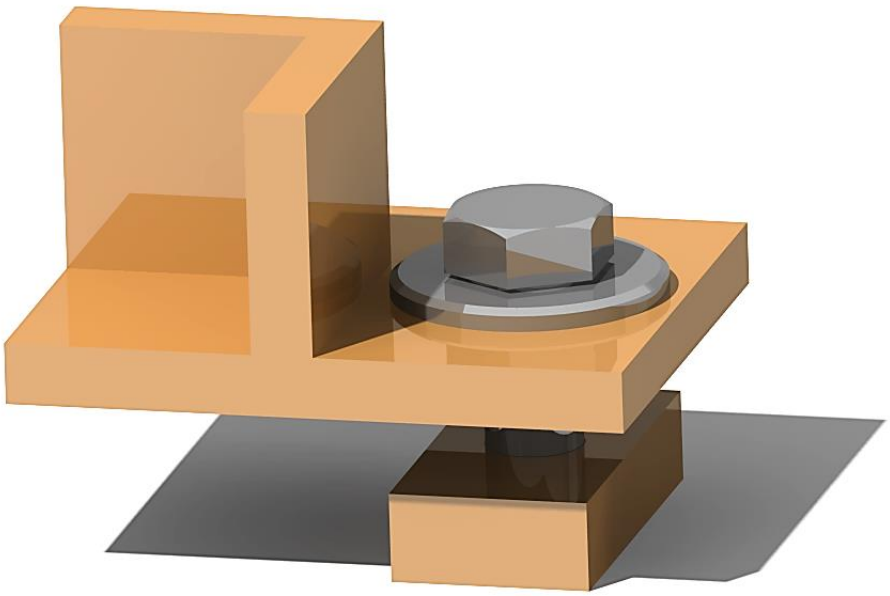


Fig. 7.11b: Bridas de Sujeción

7.8-ENSAMBLE

Una vez modelados todos los subconjuntos se pasará a realizar el ensamblaje de la máquina. Interesa colocar todos los componentes de manera que estén en el punto inicial de la máquina, es decir, la posición desde la que la fresadora parte en cada nuevo proceso y en la que se realiza el cambio de herramienta para que después al simular la fresadora con el módulo *NC Machine Tool Builder* el proceso sea más sencillo. La posición inicial de la mesa es evidente que es cuando esté centrada pero conocer la posición del carnero y portacarnero no ha sido posible pero se ha elegido una válida mediante imágenes del manual de la máquina (figura 7.12). La posición inicial del eje Z se ha situado en el extremo superior (inicio de carrera) y la posición inicial del eje Y, también en el inicio de carrera. El ensamble se lleva a cabo con el módulo *Assembly Design*, para después realizar el renderizado.

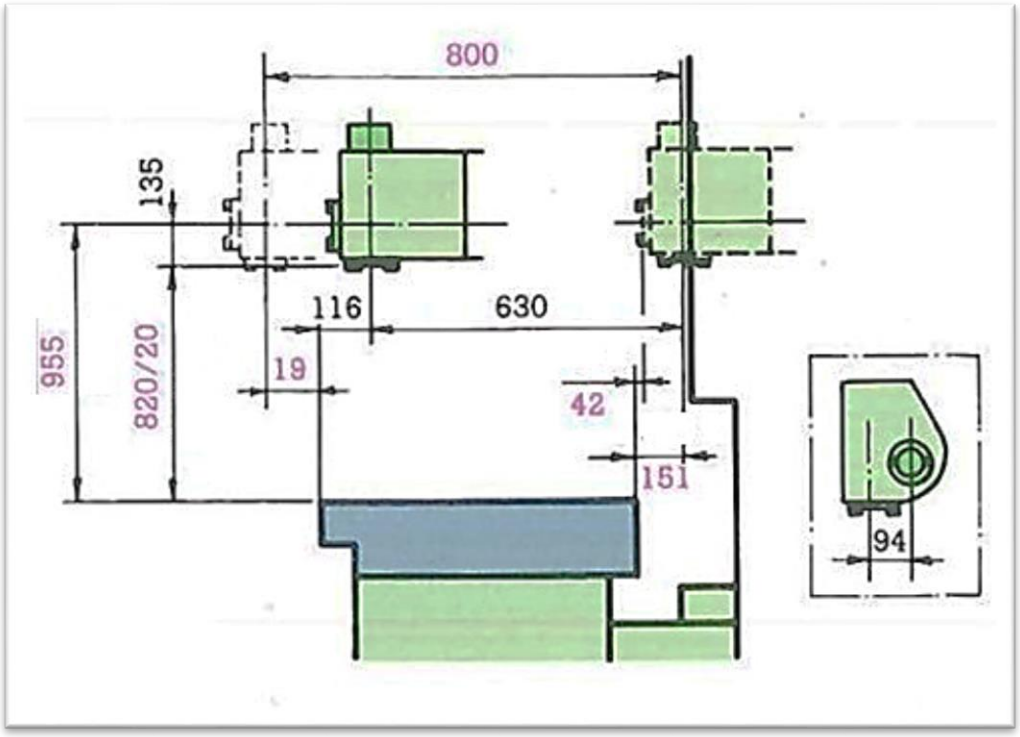


Fig. 7.12: Posición cero de carnero y portacarnero [16]

La comparativa final es la siguiente:

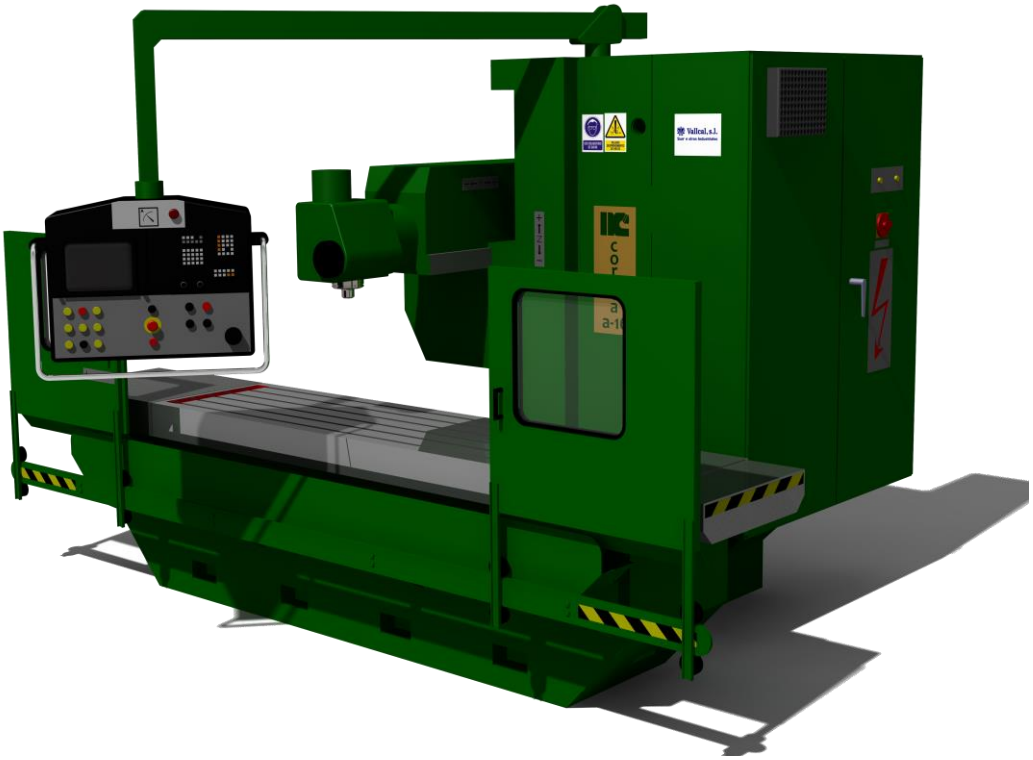


Fig. 7.13a: Fresadora Modelada Completa

Fig. 7.13b: Fresadora Real

Capítulo 8. SIMULACIÓN

Este capítulo se divide en dos, en el primer subapartado se creará la máquina mediante el módulo *NC Machine Tool Builder* a partir del ensamblaje creado en el capítulo anterior. En el segundo subapartado se recrearán varios procesos de fabricación para su posterior simulación y posible corrección de errores mediante el módulo *NC Machine Tool Simulation*.

8.1-CREACIÓN DE FRESADORA

A continuación se llevará a cabo la creación de la fresadora paso a paso para que Catia reconozca el *product* resultante del capítulo 7 como una máquina fresadora.

8.1.1-Creación Máquina

En primer lugar se eliminarán todas las restricciones entre componentes (*constraints)*, para después crear los que se necesiten para crear los pares cinemáticos. Se necesitan dos *constraints* por cada par cinemático, pudiendo ser del tipo *Offset* o *Coincidence* (restricciones disponibles en el módulo *Assembly Design*). Lo que se busca es mantener 2 planos de cada componente permanentemente paralelos a una distancia fija para que haya movimiento relativo a través esos planos (figura 8.1).

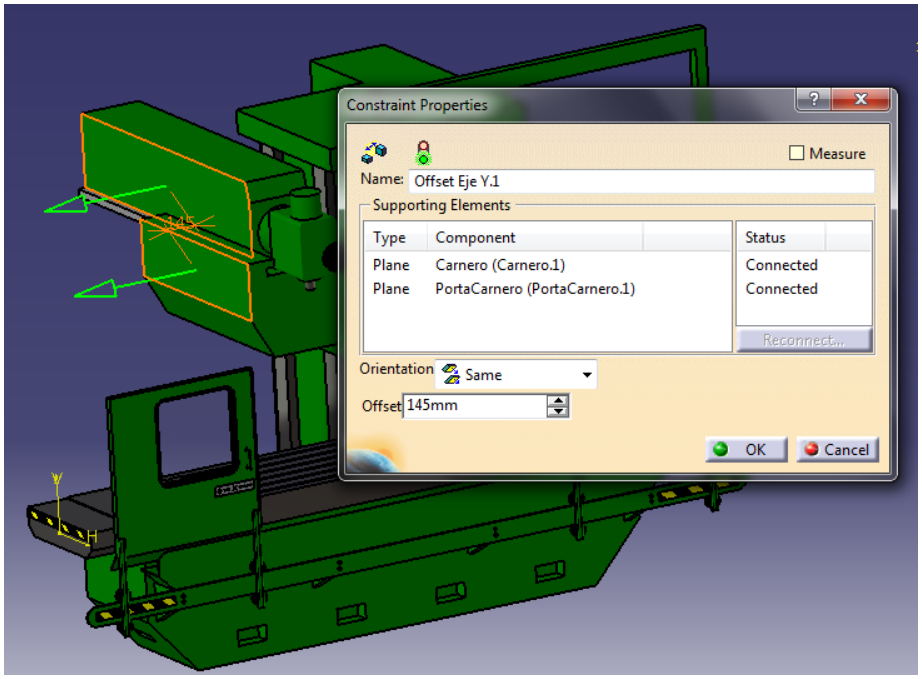


Fig. 8.1: Ejemplo de restricción

Es importante no crear más restricciones de las necesarias porque así no se crearían correctamente los mecanismos. En la figura 8.2 se muestran los *constraints* necesarios.

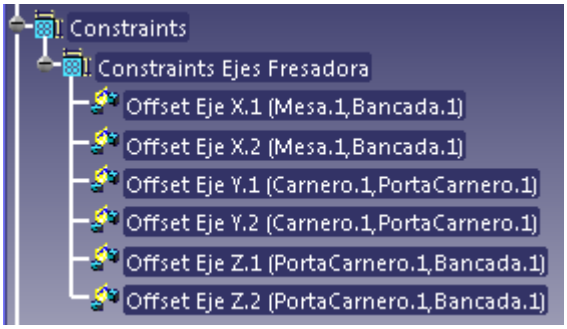


Fig. 8.2: Constraints Ejes Fresadora

Una vez hecho esto, se trabajará en el módulo *NC Machine Tool Builder.* El siguiente paso que se llevará a cabo será constituir la máquina (mecanismo) con el comando *New Machine*  . Ésta aparece en la el árbol dentro de *Applications.* Las restricciones de los pares cinemáticos se podrían haber hecho directamente con la paleta *Kinematic Joints*, pero por simplicidad y porque algunos comandos daban problemas se optó por hacerlo con *constraints* y con el comando *Asembly Conversion*  . Este comando pertenece al módulo *DMU Kinematics*[7] pero se puede lanzar desde cualquier otro. Para ello se utiliza la barra inferior de Catia en la que se puede invocar un comando o un objeto. No hay más que introducir *"c:Assembly Conversion"*.

Fig. 8.3: Lanzar comando Assembly Conversion

Pulsando enter aparece la ventana del comando (figura 8.4). Es importante no equivocarse de mecanismo seleccionado. Se pulsa en A*uto Create* y después en OK.

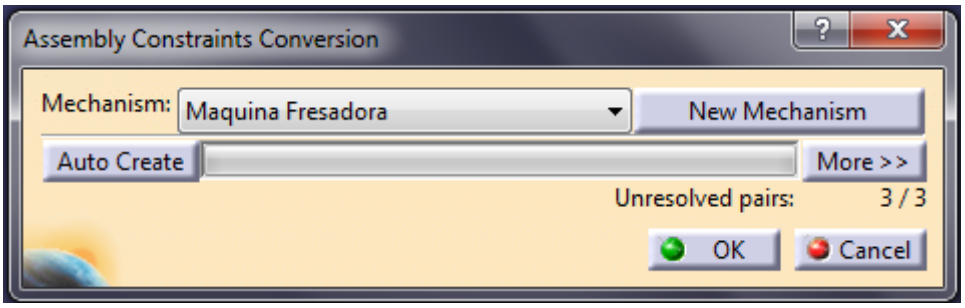


Fig. 8.4: Assembly Conversion

[7] Este módulo está dedicado a simular los movimientos de los elementos que componen el ensamblaje.

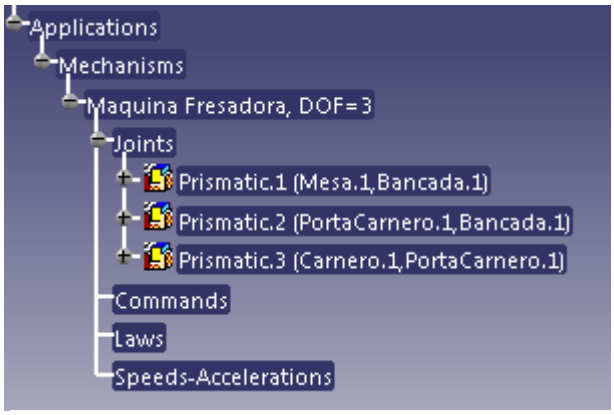


Fig. 8.5: Árbol mecanismo fresadora

Ahora se han creado uniones prismáticas automáticamente para cada eje y aparecen en el árbol dentro del mecanismo Máquina Fresadora.

Para que el mecanismo pueda ser simulado es necesario que DOF=0, esto quiere decir que los grados de libertad sean cero (*Degrees Of Freedom*). Para ello en cada eje habrá que establecer los límites de recorrido haciendo doble click en cada uno de ellos y activando *Lenght Driven*. En la pestaña *Joint Limits* se introducen los valores de los límites de los recorridos. Estos valores se dan en el capítulo 4 y se recuerdan en la tabla 8.1.

Eje	Límite Inferior [mm]	Límite Superior [mm]
X	-900	900
Y	-800	0
Z	-800	0

Tabla 8.1: Valores límite de recorridos

Una vez hecho lo anterior se necesita un componente fijo para hacer posible el movimiento relativo. Este componente será la bancada. Si aparece esta ventana (figura 8.6), será señal de que el proceso se ha realizado correctamente.

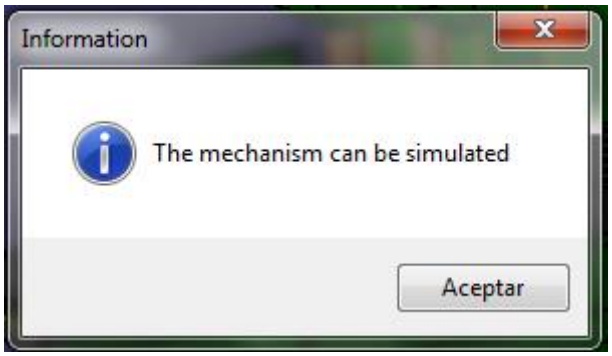


Fig. 8.6

Para comprobar si los límites están bien definidos se puede comprobar con el comando *Jog Mechanism*  .

8.1.2-Creación Mecanismo secundario

Este punto no aporta nada al trabajo más que verosimilitud, ya que los mecanismos de puertas y panel de control no tienen ninguna importancia en el proceso. Al igual que en el punto anterior se crean las restricciones en *Assembly Design*, dos por cada par cinemático. Para las puertas basta con dos joints *Offset* y para el panel de control y el brazo se necesitarán un *Offset* y un *Coincidence.*

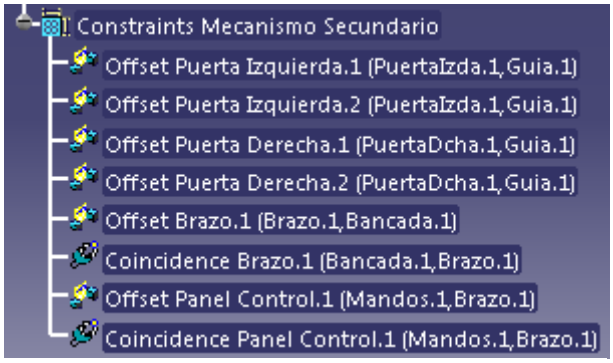


Fig. 8.7: Constraints Mecanismo Secundario

Después, ya en *NC Machine Tool Builder*, se crea un nuevo mecanismo  y después se lanza el comando *Assembly Conversion* asegurando que el mecanismo elegido es el correcto. Ahora no se necesitan todas las restricciones, ya que siguen existiendo las del mecanismo principal, por lo que habrá que elegir solo los que se necesitan. Para ello en la ventana de *Assembly Conversion* se selecciona *More* y se van eligiendo de dos en dos para crear los 4 pares cinemáticos.

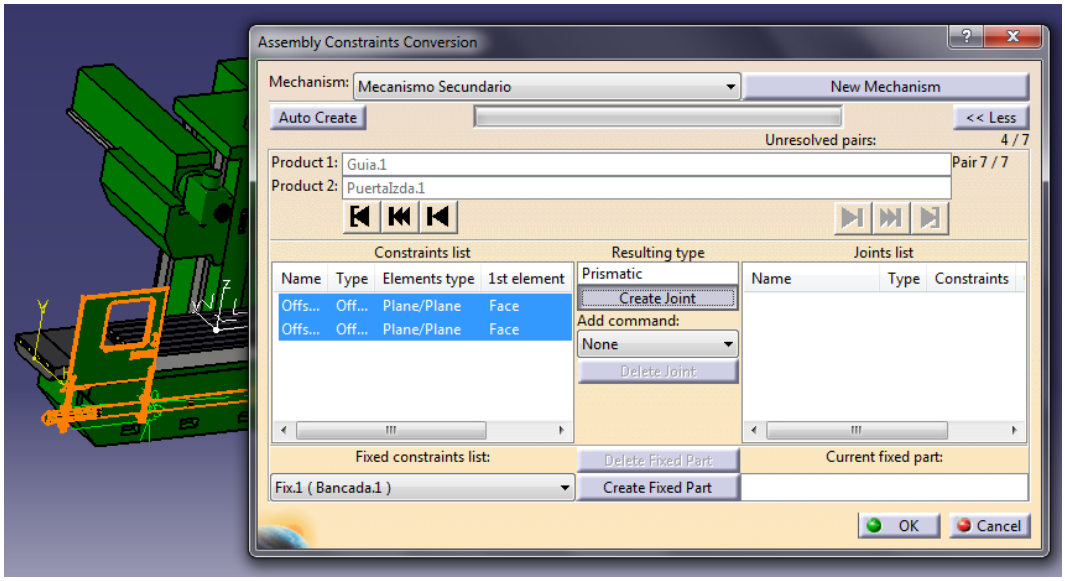


Fig. 8.8: Ejemplo creación par cinemático

Ahora se han creado uniones prismáticas y de revolución automáticamente para cada par y aparecen en el árbol dentro del mecanismo secundario. Se añaden los límites de recorrido igual que antes y se fijan los elementos necesarios, en este caso la guía corredera y la bancada.

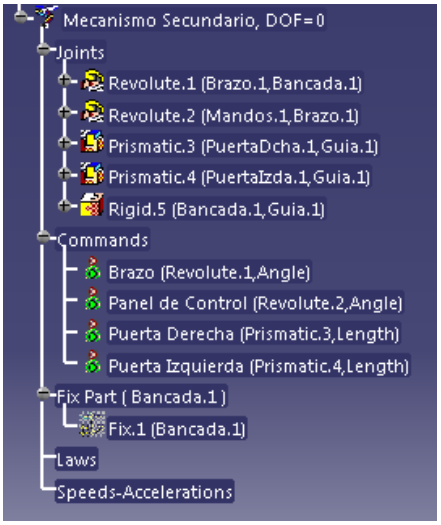


Fig. 8.9: Árbol mecanismo secundario

Si aparece la ventana correspondiente a la figura 8.6, será señal de que el proceso se ha realizado correctamente. Para comprobar si los límites están bien definidos se puede comprobar con el comando *Jog Mechanism*  .

8.1.3-Configuración fresadora

A continuación se pasará a configurar las diferentes características de la fresadora. En primer lugar se darán nombre a los ejes creados, los nombres serán Eje X, Eje Y y Eje Z, y se hará con el comando Axis Names  .

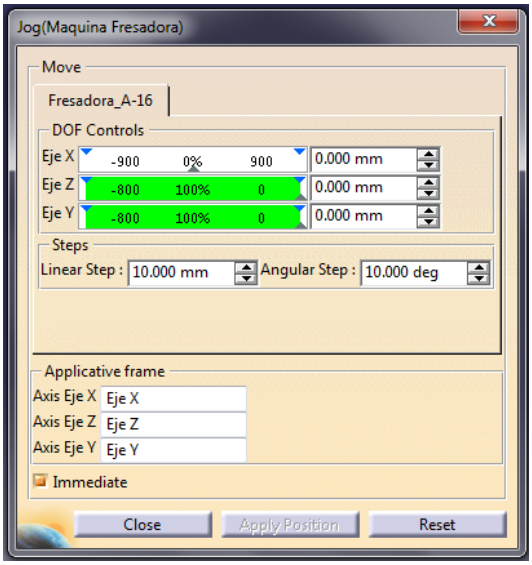


Fig. 8.10: Axis Names

Después se crea el punto cero de la máquina con el comando *Home Positions*  . Como los componentes están colocados en sus posiciones iniciales bastará con crear el *Punto Zero* de la fresadora sin modificar ninguna posición. De igual manera ocurre con el mecanismo secundario. En las figuras 8.11a y 8.11b se muestran ambos puntos.

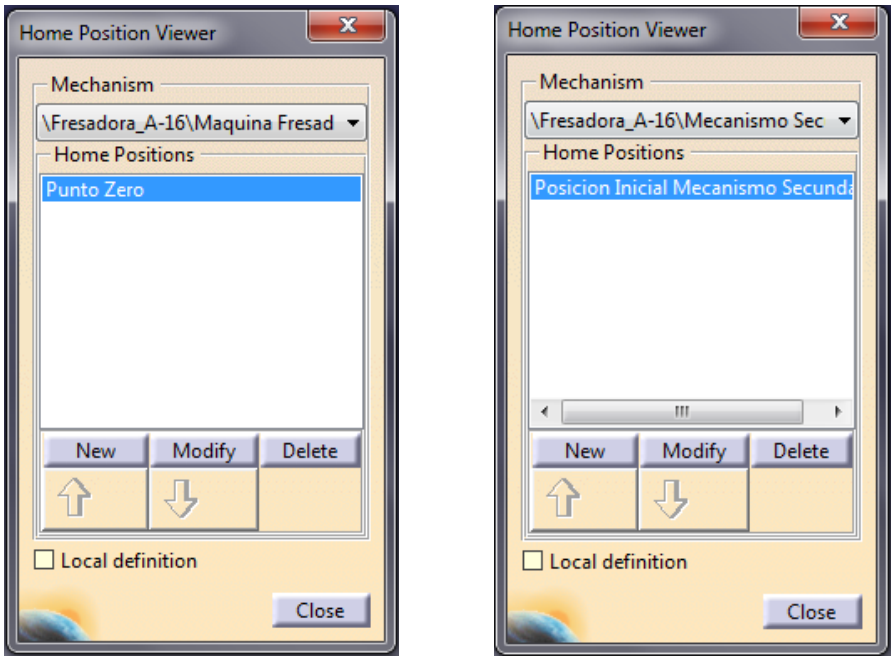


Fig. 8.11: Home Position Viewer

El siguiente paso será asignar la zona peligrosa en los límites de recorrido con el comando *Travel Limits*  . Esto se hará para la máquina fresadora y no para el mecanismo secundario. No se dispone de un valor así que se le asigna un valor del 5% en cada eje. No hay ninguna razón para elegir este valor, simplemente es un valor razonable.

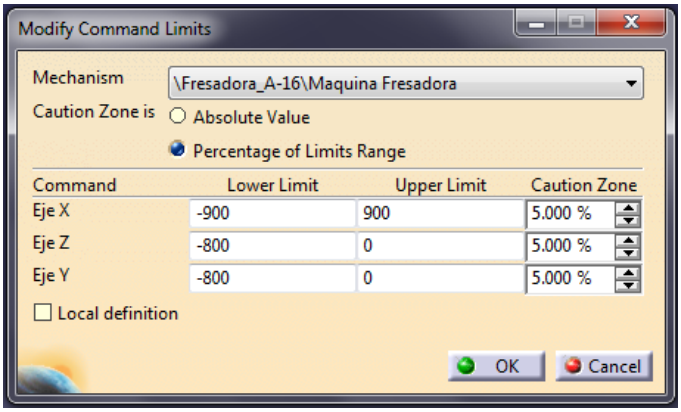


Fig. 8.12: Travel Limits

A continuación se definirán las velocidades y aceleraciones máximas de los ejes de la fresadora con el comando *Speed and Aceleration Limits*  . El valor de la velocidad máxima se da en el capítulo 4, siendo este valor 8000 mm/min. En cuanto al valor máximo de aceleración no se dispone de datos de la máquina pero se le asignará un valor de 1G [17].

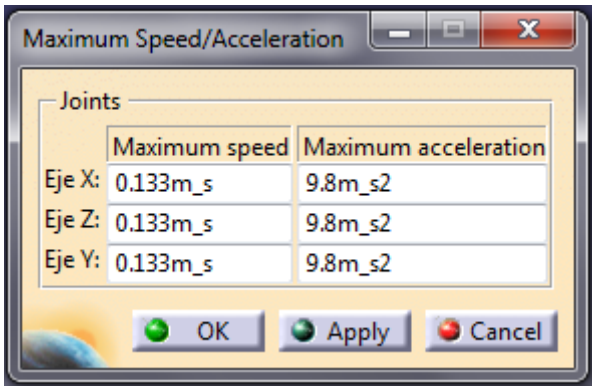


Fig. 8.13: Speed and Acceleration Limits

Seguidamente se definirán los puntos de cambio de herramienta (Zero Herramienta), de cabezal y de pieza (Zero Máquina) con el comando *Create Mount Point*  . Una vez creado cada punto habrá que situar el compás en la posición deseada, teniendo cuidado de dirigir el eje Z hacia abajo en el cambio de herramienta y cabezal y hacia arriba en el cambio de pieza. Después de colocar correctamente el compás se selecciona el componente al que se quiera que se asigne dicho punto. En el caso del cambio de herramienta y cabezal se selecciona el carnero y en el caso de cambio de pieza se selecciona la mesa.

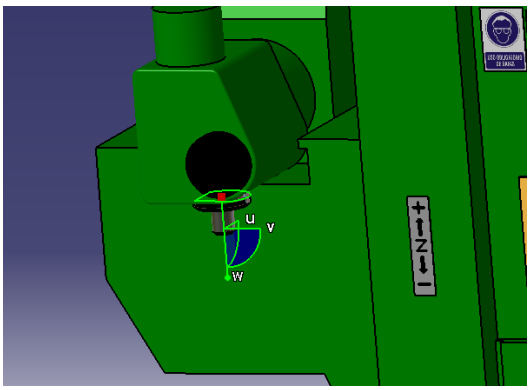


Fig. 8.14a: Zero Herramienta

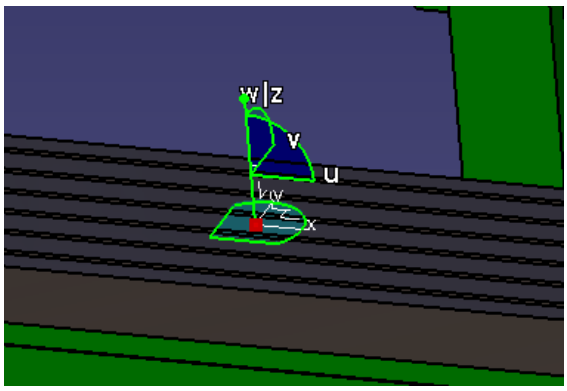


Fig. 8.14b: Zero Máquina

Después de esto se crearán el punto de cambio de herramienta y de cabezal, que corresponderán a la posición asignada anteriormente con el compás. Para ello se utilizarán los comandos *Management Change Position*  . Con este último paso se ha completado la creación de la fresadora.

8.2-SIMULACIÓN DE MECANIZADO

El siguiente paso en el trabajo será el de simular varios procesos de fabricación, en concreto se realizarán 3 aplicaciones prácticas. Se debe dejar claro que en este tipo de máquinas de 3 ejes es difícil que se produzcan choques o problemas en los mecanizados, ya que la herramienta tiene un movimiento muy limitado. El proceso de fabricación se podría haber realizado con varios módulos que dispone Catia V5 pero finalmente se optó por utilizar *Advanced Machining*[8] por permitir mecanizados muy versátiles. De este módulo solo se explicarán las opciones que se necesiten para implementar la máquina en el proceso de fabricación.

El primer paso es crear la pieza mediante el módulo *Part Design* con las medidas reales de la pieza a fabricar. Después se ensamblará dicha pieza con el tocho de partida, la mordaza (o el sistema de sujeción que fuere) y si fuera necesario con alguna geometría auxiliar.

A continuación, dentro del módulo *Advanced Machining*, se muestra el árbol PPR (figura 8.15), el cual es siempre el mismo independientemente del módulo que se utilice. Dentro del mismo se encuentran:

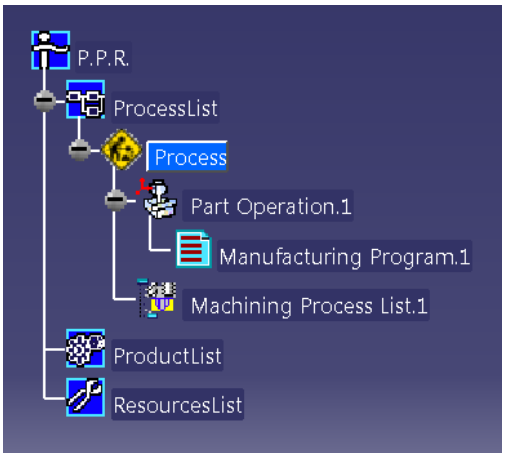


Fig. 8.15: Árbol PPR

-ProcessList: en esta lista se insertan las fases de mecanizado y dentro de ellas los programas de manufactura correspondientes con sus operaciones de mecanizado. También se encuentra el *Machining Process List* donde se insertan secuencias de operaciones axiales.

-ProductList: en el cual aparecen las geometrías que se necesitan en el proceso, es decir, los *product* y *part* que

[8] Este módulo de fabricación contiene las herramientas necesarias para hacer mecanizados complejos utilizando 3,4 y 5 ejes.

forman parte del ensamblaje y sus respectivos constraints.

-*ResourcesList:* aquí aparecen los recursos utilizados en el proceso, tanto herramientas como máquinas.

Una vez entendido el árbol PPR, hay que definir el *Part Operation* como se hace normalmente. Se explicará estrictamente lo necesario para implementar la máquina.

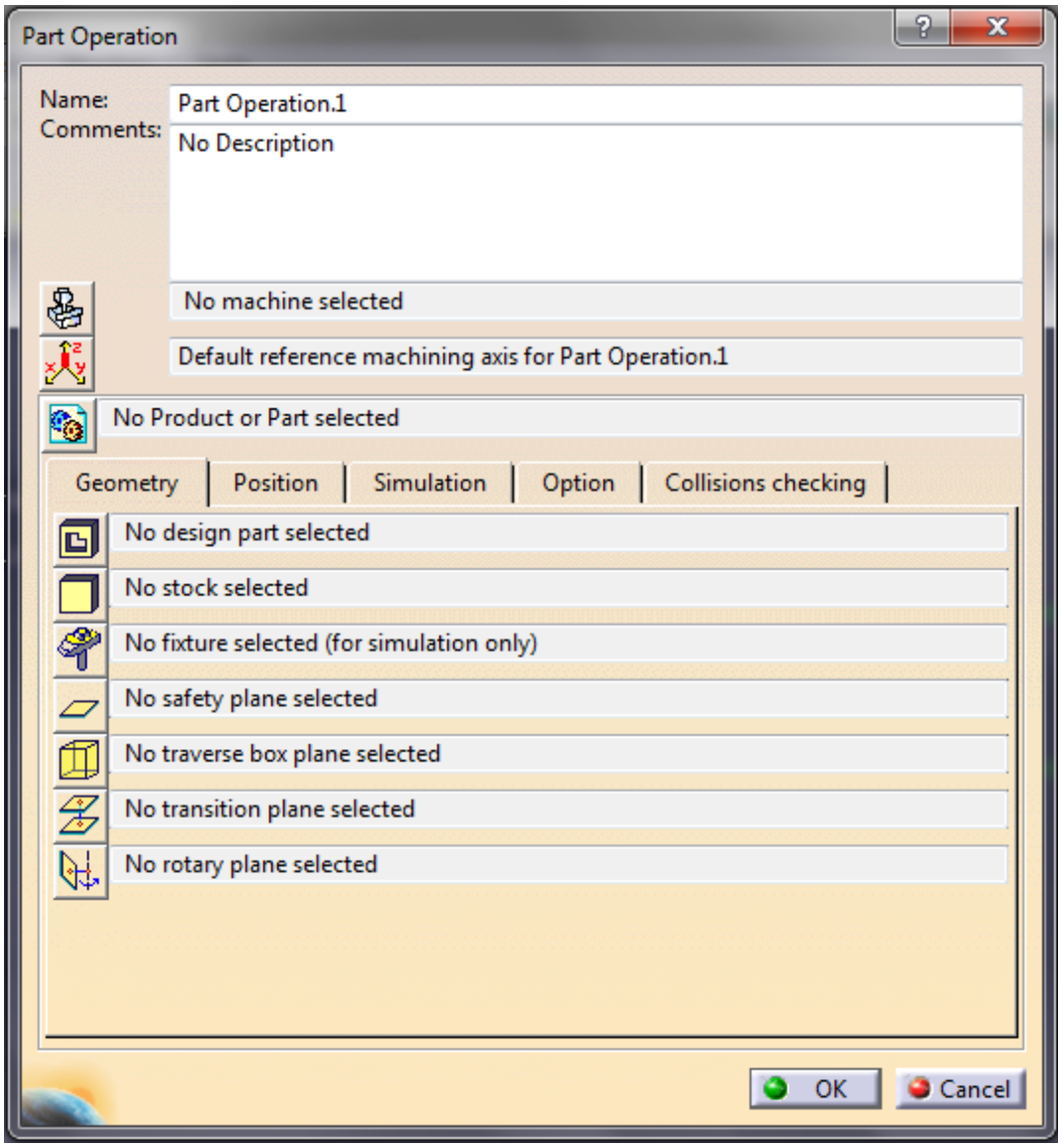


Fig. 8.16: Part Operation

➢ **Machine**

A través de este icono se asigna el tipo de máquina herramienta que se utilizará en el proceso. En este trabajo se seleccionará la fresadora creada anteriormente mediante el módulo *NC Machine Tool Builder*:

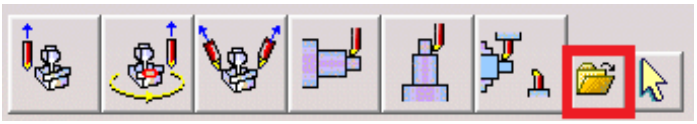


Fig. 8.17: Selección máquina

Una vez cargada la fresadora, se podrán configurar diferentes características. En la figura 8.18 se muestra la configuración necesaria, las demás opciones se dejarán por defecto.

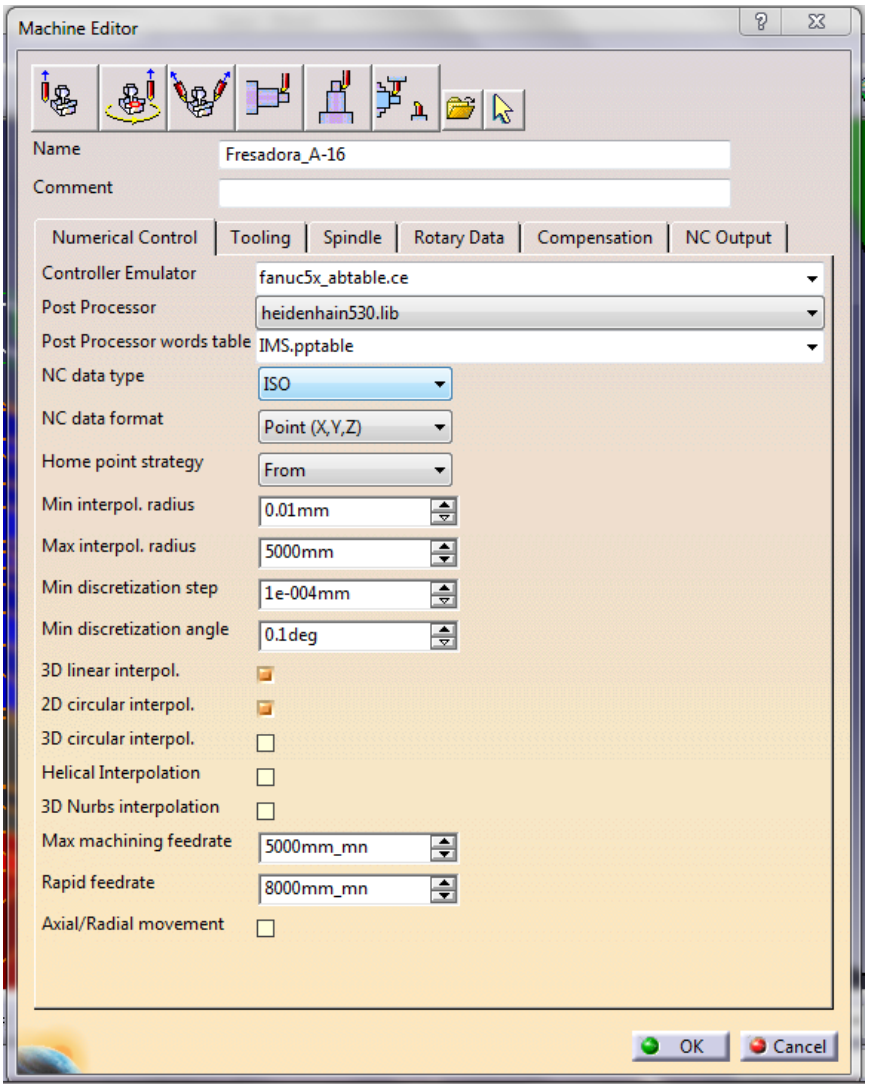


Figura 8.18: Machine Editor

➢  **Product or Part**

Con este icono se selecciona el ensamblaje (pieza, tocho, mordaza, geometría auxiliar, planos auxiliares, etc…) para cargarlo en el *process*. Como los ejes de referencia son distintos para máquina y ensamblaje, aparecerán descolocados por lo que será necesario recolocarlos mediante el comando *Workpiece Automatic Mount*  (esta acción se llevará a cabo después de asignar ejes de mecanizado).

➢  **Reference machining axis system**

Este icono posibilita seleccionar el sistema de ejes de mecanizado que será el que utilice el programa CNC como origen de coordenadas (Zero Máquina). Es importante hacer coincidir los ejes con los de la máquina real, para no provocar conflictos en el posterior implante del código CNC en la máquina.

Se elegirá un sistema de ejes perteneciente al ensamblaje. Aparecerá el sistema de ejes de mecanizado en verde y la relación parent-child (mesa-ensamble).

Una vez hecho lo anterior, se seleccionan todas las geometrías necesarias en *Geometry* como se hace normalmente. En la ventana *Position* se activan *Tool Change Point/From Machine* y *Home Point/From Machine.* Las demás ventanas se dejan los valores por defecto.

Hasta este punto el proceso sería el mismo para cualquier proceso de fabricación. Las operaciones de mecanizado no se explicarán ya que se supone que el lector domina este apartado, y no es el objetivo de este trabajo. Es de vital importancia conocer el material con el que se trabajará, ya que de sus características dependerán las herramientas elegidas y los fundamentos del mecanizado. Las herramientas que se han utilizado corresponden a la marca Tungaloy.

El siguiente paso es entrar al módulo *NC Machine Tool Simulation*. En los siguientes puntos se muestra cada proceso específico y sus análisis correspondientes. Los análisis efectuados siempre serán los mismos:

- Análisis 1: Violaciones de velocidad y aceleraciones máximas, límite de recorrido y zona peligrosa
- Análisis 2: Colisiones entre componentes
- Análisis 3: Choques herramienta/pieza
- Análisis 4: Sobra o falta de material

- Análisis 5: Potencia requerida

Para cada proceso de fabricación se adjunta en ANEXO III el código CNC generado en el lenguaje Heidenhain 530 (Catia V5 no dispone de Heidenhain 355), los planos de las piezas (ANEXO II), análisis exportados y videos de las simulaciones.

8.2.1-Aplicación Práctica 1

Este primer ejemplo es una pieza sin funcionalidad alguna, que servirá de iniciación en el módulo *NC Machine Tool Simulation*. Se ha realizado este proceso de fabricación tan sencillo para poder poner a prueba los conocimientos adquiridos en el punto 6.2 sin perder mucho tiempo en el diseño y fabricación del mismo. La pieza se compone de varias cajeras y taladros (véase figura 8.18 y plano en ANEXO II).

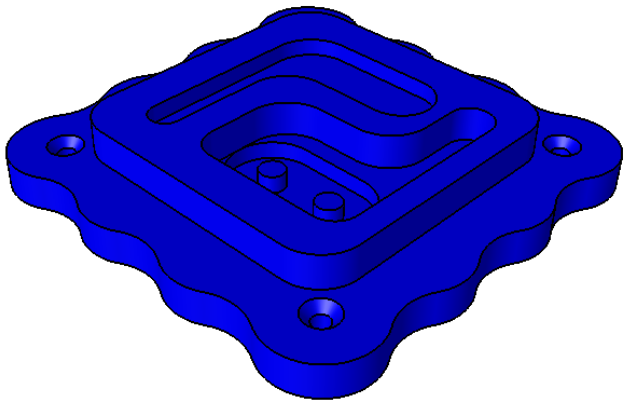


Fig. 8.19: Pieza 1

Está fabricada en acero UNE F3535, un acero inoxidable, austenítico, cromo-níquel-molibdeno, estabilizado con titanio. El mecanizado de la pieza llevará más tiempo que si fuera acero normal u otra aleación debido a las propiedades del material.

Una vez montado el ensamblaje (pieza_1, tocho_1, toco_aux_1 y mordaza) y cargada la máquina Fresadora_A-16, se ha creado el proceso de fabricación con el módulo *Advanced Machining*, como ya se adelantó antes.

El primer y necesario paso será la simulación del mecanizado, ya que hasta ahora la simulación vista en módulos de mecanizado se basaba en simulación mediante píxeles, siendo esta muy pobre y poco realista. Para ello basta con seleccionar la Fase 1 o el programa de Manufactura y hacer click en el comando *Machine Simulation*  (también se puede activar primero el comando y seleccionar después el proceso).

Como se puede ver, la simulación es verdaderamente realista debido a la remoción del material (activar como se dijo en el punto 6.2) y al movimiento

relativo de cada eje. Visualizar todo el proceso puede ser tedioso ya que el tiempo total de fabricación es de 6532.643 segundos, por lo que es necesario aumentar la velocidad de la simulación sin ser excesiva para no perder detalle.

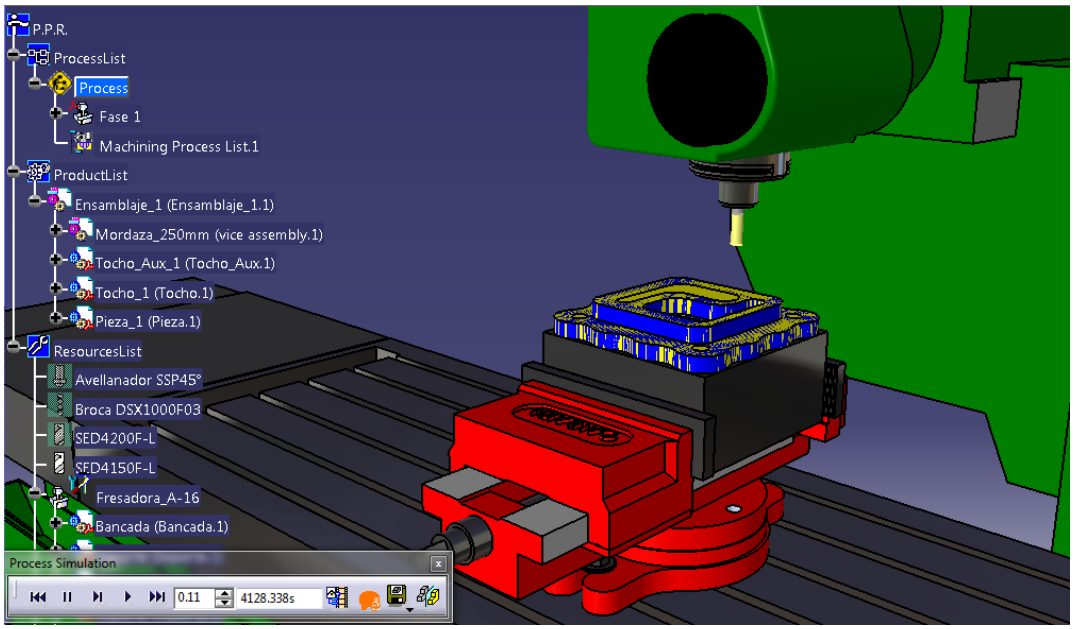


Fig. 8.20: Simulación Pieza 1

- ***ANÁLISIS 1***

El primer análisis tratará de comprobar si se sobrepasan los límites de viaje, velocidad, aceleración y zona peligrosa. Para ello mediante *Analysis Configuration/Device Settings*  (figura 6.37) se configuran los 4 análisis con la opción *Verbose* para que además de mostrar códigos de colores muestre información por pantalla. Click en Ok y simular de nuevo.

Se observa en la simulación y en el informe generado (Análisis_Pieza_1.1.txt) que hay varias violaciones, principalmente de zona de peligro ya que se supuso un 5% del recorrido total y también se supuso que el Punto Zero de la máquina y la posición de cambio de herramienta correspondían con el eje Z al comienzo de carrera al igual que en el eje Y. Por tanto al comienzo del proceso y en cada cambio de herramienta ocurrirá este tipo de violación. Hay dos soluciones posibles:

-Eliminar ese porcentaje de zona peligrosa.

-Modificar el Punto Zero de la máquina y la posición de cambio de herramienta.

Se opta finalmente por esta segunda opción ya que lo más razonable es que el comienzo de carrera sea una zona peligrosa y no se tiene la seguridad de cuál es la posición real Punto Zero (la posición de cambio de herramienta puede ser cualquiera). Por tanto la nueva posición que se ha adoptado es X=0mm, Y=0mm, Z=720mm respecto Zero Máquina.

Otra violación apreciable es la de velocidad máxima que ocurre normalmente en el movimiento de posicionamiento y transición. Por lo tanto habrá que modificar estas velocidades en cada operación de mecanizado, asignando una velocidad RAPID, es decir, posicionamiento rápido (función G00). Los problemas con la velocidad de transición continúan a pesar de modificar su valor, y tras varios intentos no se ha podido solucionar hecho. Las aceleraciones no son modificables, pero a priori los problemas de aceleraciones máximas se compensan regulando las velocidades máximas, además la máquina suele controlar las aceleraciones.

La última de las violaciones en este primer análisis es la de límite de recorrido que ocurre con el eje Z (joint 2). Es debido a un exceso de longitud (500mm) en la macro de salida de la operación *Avellanado,* por lo que para solucionarlo bastará con disminuir este valor a 200mm.

- ***ANÁLISIS 2***

Una vez corregidos los problemas del análisis 1, se llevará a cabo un análisis de interferencia entre el carnero y el tocho de partida, ya que si se produjera provocaría graves daños. Se crea el análisis con el comando *Clash*  :

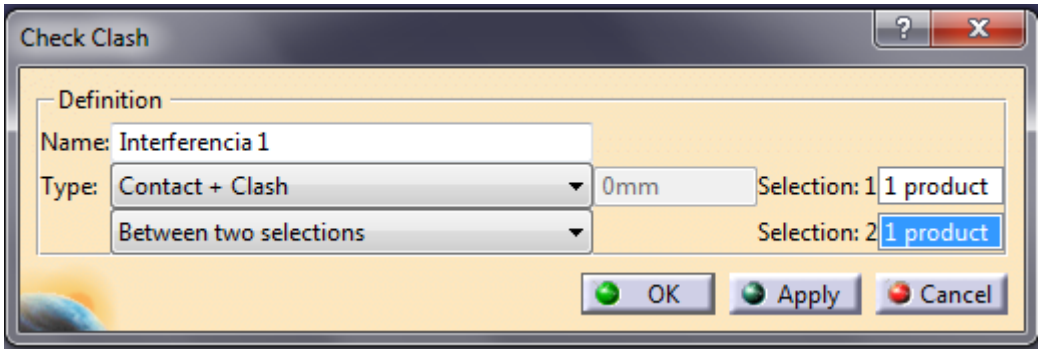


Fig. 8.21: Interferencia 1

Una vez activado el mismo, se aprecian choques entre el carnero y el tocho (Análisis_Pieza_1.2.txt) en la operación de taladrado. El problema es que la broca es demasiado corta, por lo que habrá que modificar la misma. Lo que se hará en realidad, ya que no existen brocas con infinitas longitudes, será ajustar

la broca más alejada del punto Zero Herramienta, modificando la longitud de compensación, pero en la programación se aumentará la longitud de la broca 20 mm más.

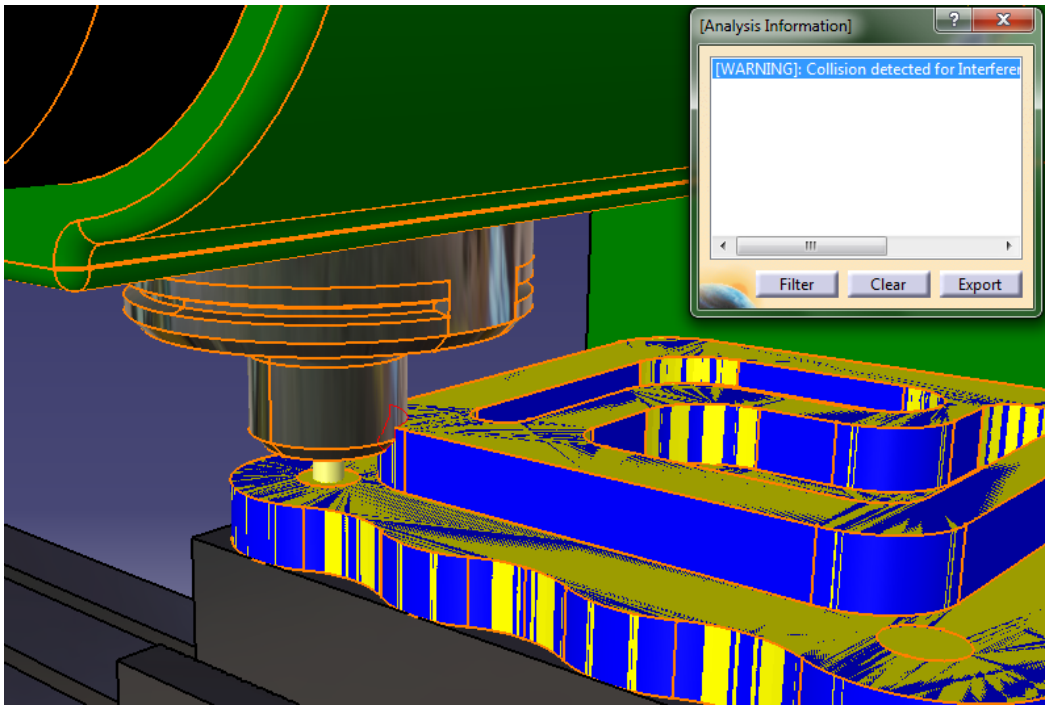


Fig. 8.22: Choque Carnero-Pieza 1

A priori no harán falta más análisis de choques entre componentes ya que no se aprecian en la simulación.

- ***ANÁLISIS 3***

En esta ocasión se analizarán los posibles choques de la herramienta con el tocho de partida, es decir, contacto de la zona que no es de corte de la herramienta con el tocho. En Catia estos choques se muestran en color rojo en el *Stock Analysis.*

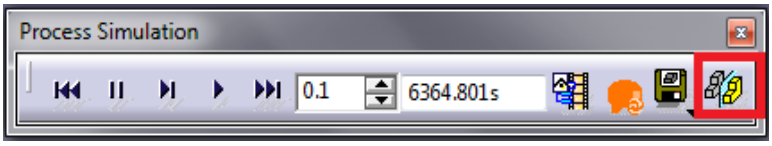


Fig. 8.23: Stock Analysis

Es conveniente realizar este análisis una vez se ha completado la simulación completamente, para someter el resultado final a las pruebas pertinentes.

Haciendo esto se ve que hay varios choques (véase figura 8.24) que parecen ser en la entrada de la herramienta en el material para crear las cajeras y en la operación de planeado.

La solución para el planeado es aumentar a 2 niveles de corte de 5mm cada uno, ya que la longitud axial de corte de la herramienta es 5mm y la profundidad de corte es 10mm. Para solucionar las entradas en cajeados habrá que ir modificando los macros de entrada y de retorno en un mismo nivel hasta que cesen los problemas. También es importante introducir una velocidad adecuada en los movimientos de aproximación y replegado. El resultado final se ve en la figura 8.25.

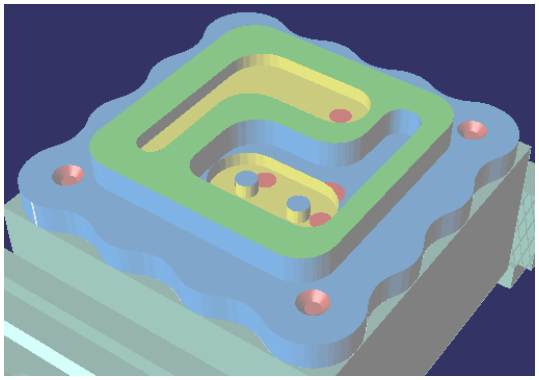


Fig. 8.24: Choques Herramienta-Pieza

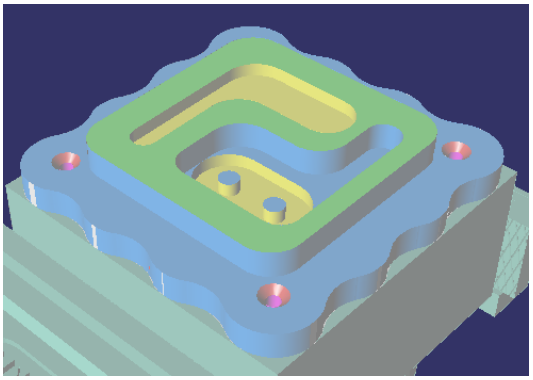


Fig. 8.25: Choques Corregidos

- ***ANÁLISIS 4***

El último análisis será el de comprobación de material sobrante o restante. Como se dijo al comienzo de la aplicación práctica 1, esta pieza no necesita ninguna especificación en especial nada más que la propia visual por lo que se permitirán valores razonablemente grandes. Como se puede ver en la figura 8.26 las mayores desviaciones de material sobrante se producen en las superficies cóncavas. Estas desviaciones rondan como valor máximo 0,1 mm, por lo que es aceptable. Por el contrario la falta de material ocurre en las curvas convexas siendo el valor máximo también cercano a 0,1 mm.

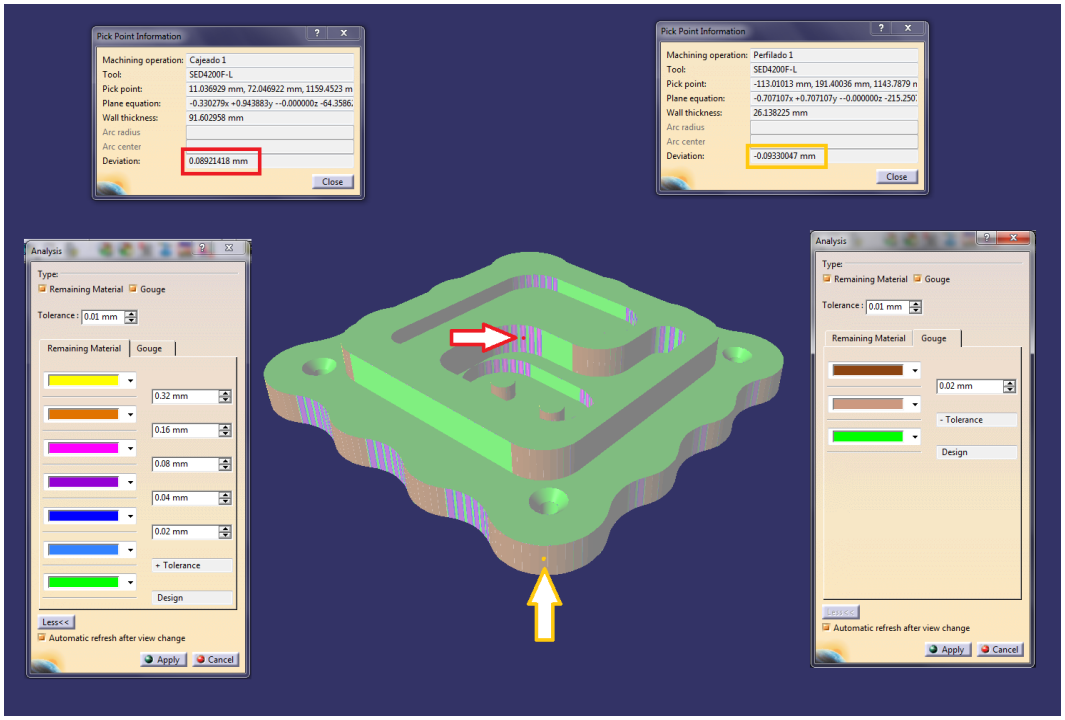


Fig. 8.26: Remaining Material/Gouge

Para comprobarlo se utilizó el comando *Analysis* dentro de *Stock Analysis*.

Fig. 8.27: Analysis

- ***ANÁLISIS 5***

Un factor clave que no se suele tener en cuenta es la potencia consumida por la máquina en el proceso de mecanizado. Si se superan los límites de potencia requerida podría ocasionar graves daños a la máquina. La potencia máxima de mandrino en la máquina Correa A-16 es 12 kW, por lo que se comprobará que en cada operación la situación más desfavorable posible no sobrepase ese límite utilizando la fórmula 3.4. El rendimiento de la máquina se le supone un valor de 0.7 y para conocer el valor de la fuerza específica de corte se utilizará la tabla 3.1. En la tabla 8.2 se muestran las potencias máximas en cada operación.

Operación	ap [mm]	ae [mm]	Vc [m/min]	Kc [N/mm2]	Potencia [kW]
Planeado	5	25	189	2200	**1.23**
Perfilado 1	40	4	60	2450	**0.56**
Perfilado 2	20	6	60	2450	**0.42**
Cajeado 1	30	16	60	2450	**1.68**
Cajeado 2	20	3	60	2450	**0.21**
Cajeado 3	20	3	60	2450	**0.21**
Taladro	10	10	22	2450	**0.13**
Avellanado	10	10	22	2450	**0.13**

Tabla 8.2: Potencia Mecanizado 1

La fórmula utilizada es orientativa pero se aprecia claramente que en ningún caso se acerca a la potencia máxima, por lo que el proceso de fabricación se considera apto. Con esto el proceso habría finalizado, siendo ahora su duración 5106.889 segundos. Se adjunta el video de la simulación, planos de la pieza y del tocho de partida y el código CNC generado.

8.2.2-Aplicación Práctica 2

La siguiente pieza a analizar será un rodete que forma parte de un aspirador de una máquina agrícola (véase figura 8.28 y plano en ANEXO II). Está formado por un disco como base y varios álabes de dos tamaños diferentes. La fabricación de esta pieza normalmente se realizaría mediante soldadura de subcomponentes, ya que su mecanizado es complicado. Pero tratando de explotar al máximo el potencial del mecanizado en 3 ejes mediante CNC, se llevará a cabo mediante este procedimiento.

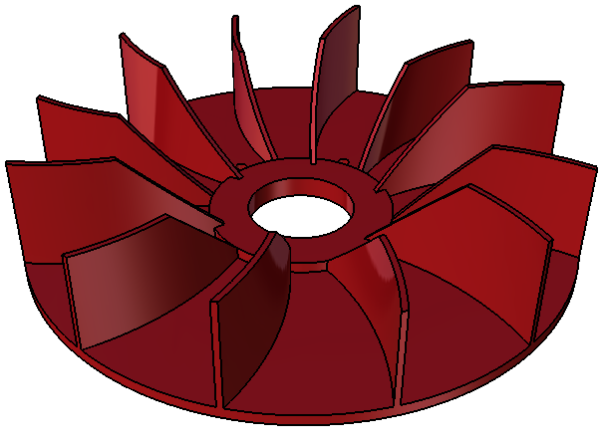


Fig. 8.28: Pieza 2

El material con el que se trabajará será el mismo que en la aplicación práctica 1, acero inoxidable, ya que esta pieza podría estar en contacto con atmósfera adversa.

Una vez modelada la pieza, se ensamblan la misma con el tocho de partida y las bridas de anclaje además de diferentes geometrías auxiliares (insertados en Pieza_2) para efectuar el mecanizado.

Después se ha creado el proceso de fabricación con el módulo *Advanced Machining*, el cual ha sido muy complicado debido a la dificultad de la geometría a mecanizar. Primeramente se comprueba que la simulación funcione con normalidad y no haya ningún error (figura 8.29). El procedimiento de visualización siempre es el mismo que se llevó a cabo en la aplicación práctica 1. Viendo la duración total del mecanizado es cuando se aprecia la dificultad del proceso, el tiempo total de mecanizado es 25908.33 segundos.

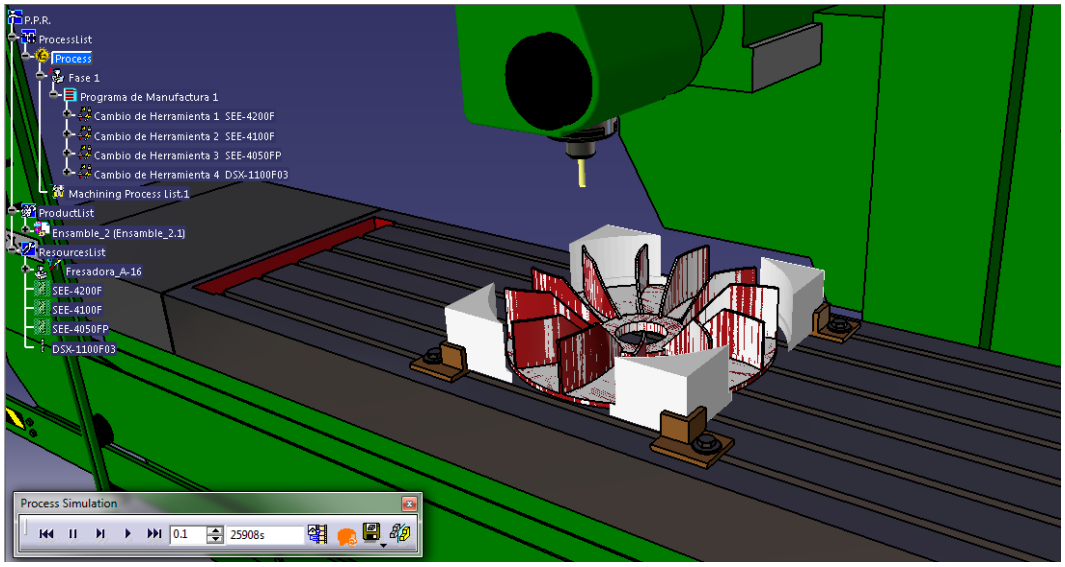


Fig. 8.29: Simulación Pieza 2

- ***ANÁLISIS 1***

Al igual que en la aplicación práctica 1, el primer análisis será el de violaciones de velocidad y aceleraciones máximas, límite de recorrido y zonas peligrosas. Por las correcciones efectuadas anteriormente, no haría falta realizar el análisis de velocidades y aceleraciones máximas, pero se llevará a cabo de igual manera. Como se aprecia en el análisis (Análisis_Pieza_2.1), solo existen violaciones de velocidad y aceleraciones máximas al igual que en la primera aplicación práctica, en la cual no se pudo solucionar este problema. En esta ocasión tampoco se ha podido solucionar, pudiendo ser consecuencia de un error interno del software, por lo que en posteriores aplicaciones se obviarán estas violaciones.

- ***ANÁLISIS 2***

A continuación se llevarán a cabo los análisis relacionados con las colisiones entre portaherramientas y pieza, ya que los choques entre herramienta y bridas de sujeción son imposibles por las características del mecanizado. También se aplicará un análisis de medición de distancia mínima entre la mesa y la herramienta de taladrado. Se toma esta decisión porque al realizar el taladro pasante, la broca podría estar muy cercana a la mesa, y por seguridad se ha estipulado que la broca en ningún caso se acerque a menos de 5mm.

En primer lugar, la prueba de colisiones ha detectado multitud de choques (Análisis_Pieza_2.2.txt) debido a que por la geometría de la pieza se necesitan herramientas de mayor longitud para mecanizar el fondo de la pieza. Por lo tanto se aumentará la longitud de todas las herramientas (recordar que en realidad se separaría la herramienta del punto Zero herramienta una determinada longitud o en su defecto ayudarse de mangos para conseguir una longitud aceptable). En este proceso de manufactura no se debe cerrar las puertas de protección, debido a que por el gran tamaño de la pieza, chocaría el carnero con las puertas.

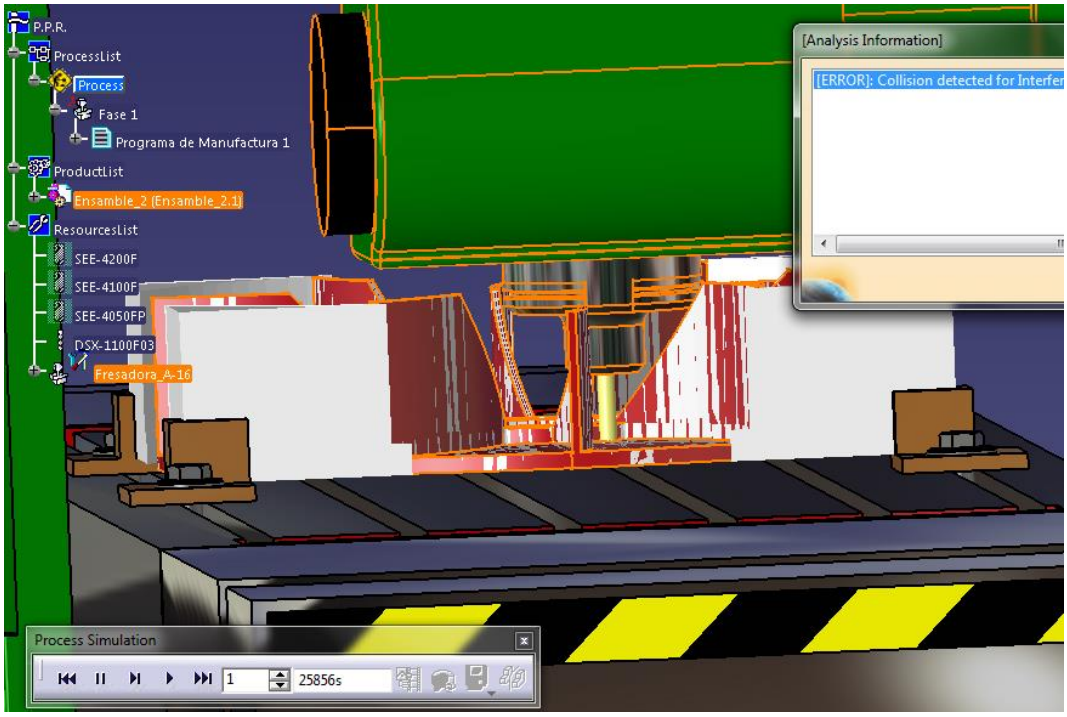


Fig. 8.30: Colisión Portaherramientas/Pieza 2

Después se efectúa el análisis de distancias con el comando *Distance and Band Analysis* . Se aprecia que en la última penetración de la herramienta en el tocho (véase Análisis_Pieza_2.3 y figura 8.31), la punta de la broca se sitúa a menos de esos 5 mm que se exigieron anteriormente.

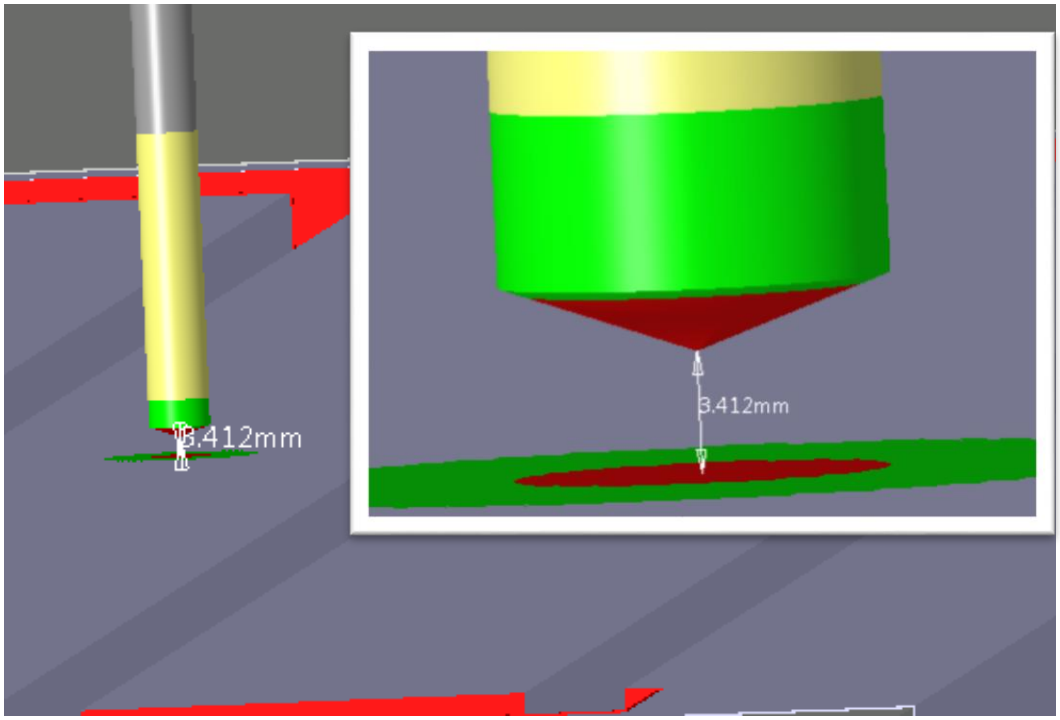


Fig. 8.31: Distancia mínima Broca/Mesa

Para solucionarlo hay que disminuir el parámetro *breakthrough* del taladrado hasta 1mm. Esto quiere decir que la broca sobrepasará la pieza una distancia de 1mm.

- ***ANÁLISIS 3***

Seguidamente se comprueban los posibles choques indeseables entre la herramienta y la pieza. Mediante *Stock Analysis* se puede ver la pieza final mecanizada, y en la misma imagen los choques herramienta/pieza en color rojo. Un detalle a tener en cuenta es que las partes del tocho que no son mecanizadas se pueden eliminar mediante *Remove Chunk* para una mejor visualización. En la realidad, el contorneado lateral de la pieza se haría hasta una profundidad inferior a la total para que la pieza no se desprenda del

conjunto pieza/bridas para después separar las partes no mecanizadas manualmente. En la figura 8.32 se muestran las colisiones correspondientes a este análisis, que aunque no se aprecien hay varias en la parte superior de los álabes menores.

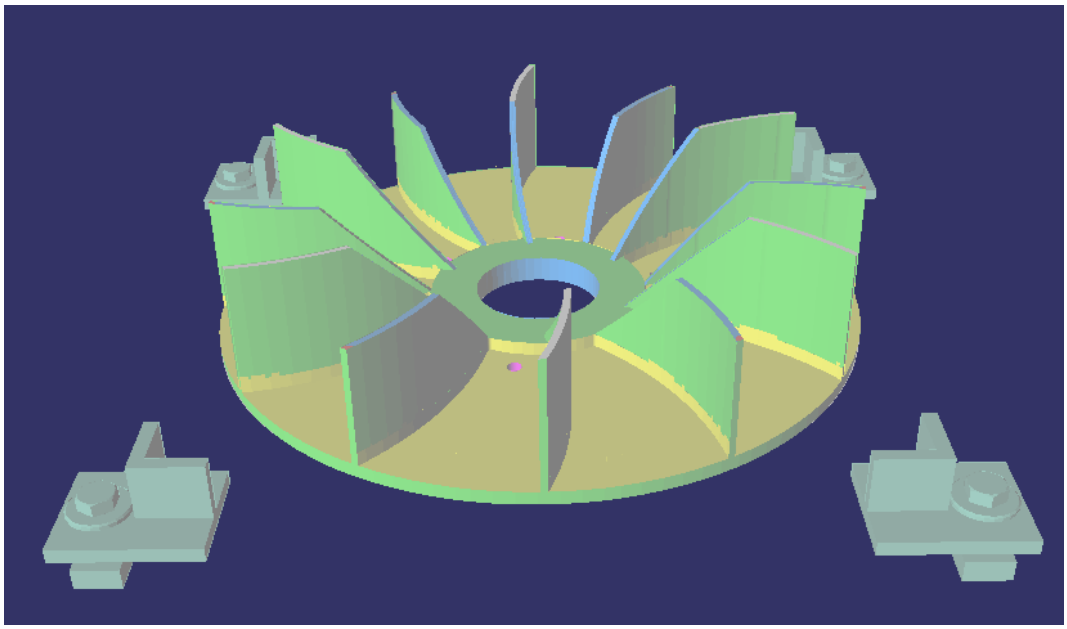


Fig. 8.32: Choques Herramienta/pieza

La solución sería crear varios macros de aproximación en las operaciones de acabado de los álabes.

- ***ANÁLISIS 4***

En este análisis se comprueba los defectos superficiales de material, ya sea sobrante o restante. Utilizando el comando *Analyze*  y observando los códigos de colores, se puede afirmar que no hay ninguna zona mal mecanizada, por lo que se pasará al último análisis.

- ***ANÁLISIS 5***

La potencia requerida se muestra en la tabla 8.3 y se observa que no hay ningún problema de déficit:

Operación	ap [mm]	ae [mm]	Vc [m/min]	Kc [N/mm2]	Potencia [kW]
Perfilado	30	5	35	2450	**0.31**
Desbaste T	30	18	35	2450	**1.10**
Desbaste I.	30	15	35	2450	**0.92**
Mandrinado	15	5	35	2450	**0.15**
Isoparamétrico	15	5	35	2450	**0.15**
Acabados	12	4	50	2450	**0.14**
Taladros	3.5	10	100	2450	**0.20**

Tabla 8.3: Potencia Mecanizado 2

Con este último análisis, el proceso habría finalizado, siendo su duración total 25899.954 segundos. Se adjunta el video de la simulación, planos de la pieza y del tocho de partida y el código CNC generado.

8.2.3-Aplicación Práctica 3

En la última aplicación práctica se mecanizará una estribera de una motocicleta (véase figura 8.33 y plano en ANEXO II). Esta pieza sirve para apoyar los pies y gracias a los dientes evitar deslizamiento indeseado. Dispone de una pletina de sujeción doble con taladro para poder desplegar y replegar rápidamente. El material utilizado es una aleación de Aluminio-Silicio, la cual proporciona gran resistencia y a la vez peso reducido.

Como en las anteriores aplicaciones, se ensambla la pieza y el tocho de partida con las sujeciones necesarias y se efectúa el proceso de fabricación, con la salvedad de que se necesitarán 4 fases de mecanizado. Se necesitará, por tanto, 4 ensamblajes distintos con la pieza resultante de la fase anterior. Debido a este hecho se ejecutarán los análisis pertinentes en cada fase antes de comenzar la siguiente, ya que es un proceso en línea.

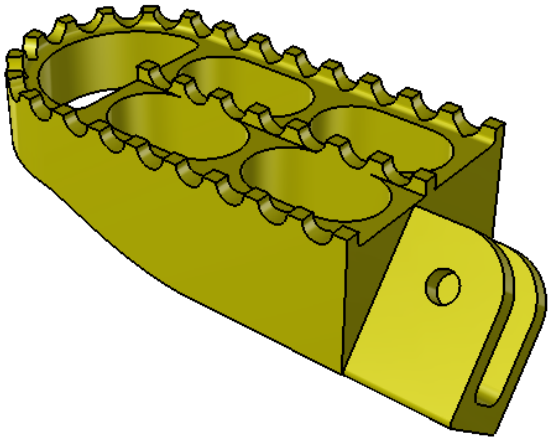


Fig. 8.33: Pieza 3

Primeramente se mecaniza la zona de la pletina de sujeción, dividido en 2 fases. Una primera para la pletina en sí y otra para el taladro. La tercera fase

corresponde a la realización de la zona de los dientes para finalmente acabar con la zona inferior de la pieza. Se elige este orden para un mejor posicionamiento y agarre de la pieza con la mordaza.

FASE 1

En esta primera fase se mecaniza la pletina de sujeción, colocando el tocho de partida en vertical para que la herramienta trabaje correctamente. Es un tipo de mecanizado muy simple por lo que es difícil que ocurran choques. En primer término, como siempre se procede a la visualización del proceso (figura 8.34).

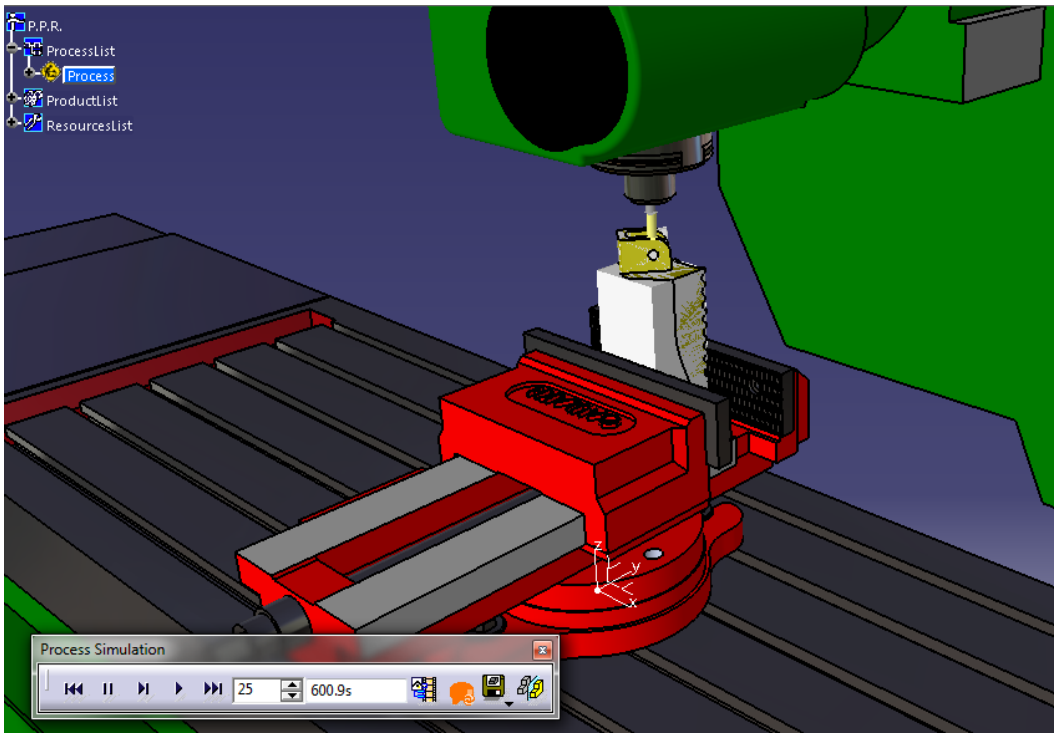


Fig. 8.34: Mecanizado Fase 1

A continuación se comprueban las violaciones pertinentes como hasta ahora, obviando las de velocidad y aceleraciones máximas ya que se supuso que no eran veraces. Como se puede ver en la simulación y en el análisis exportado (Análisis_Pieza_3.1.txt), no hay violaciones ni de límites de recorrido ni de zona peligrosa.

No se aprecia la posibilidad de un posible choque entre elementos, por lo que no se llevará a cabo este tipo de análisis.

El siguiente paso es analizar los choques de la herramienta con el tocho de partida. Utilizando *Stock Analysis* se observa que los choques ocurren en la

operación de vaciado, en las transiciones en el mismo nivel y entre niveles contiguos. Para solucionarlo se crearán varias macros con salidas y entradas axiales de 20mm. Es importante no asignarles una velocidad excesiva (RAPID) ya que producirá choques indeseables.

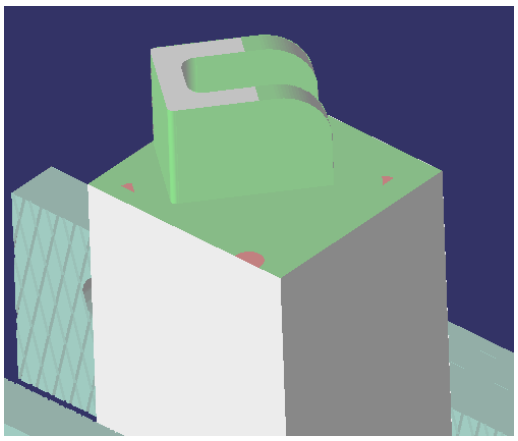


Fig. 8.35a: Choques Herramienta-Pieza

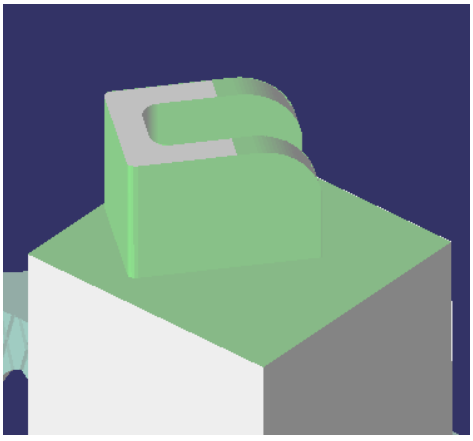


Fig. 8.35b: Choques Corregidos

Ahora se medirá la falta o sobra de material con el comando *Analysis* (véase figura 8.26). Como se observa en la figura 8.36, hay una falta clara de material en la zona de redondeados, con un valor máximo de 0.077mm. Este valor no es problemático y mucho menos el sobrante que se sitúa en la zona de curvados. Este exceso se podría eliminar a posteriori con un simple lijado manual.

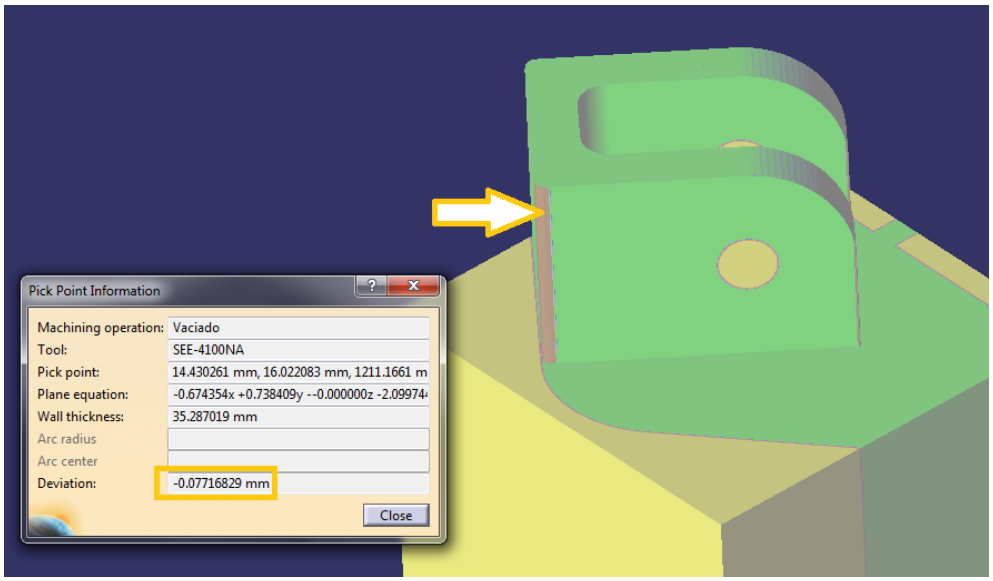


Fig. 8.36: Sobra Material Fase 1

Por último se comprueba que no se exceda en la entrega de potencia:

Operación	ap [mm]	ae [mm]	Vc [m/min]	Kc [N/mm2]	Potencia [kW]
Vaciado	15	5	398	660	**0.47**
Curvado 1	15	1	398	660	**0.09**
Curvado 2	15	1	398	660	**0.09**

Tabla 8.4: Potencia Fase 1

Como era de esperar por el material utilizado, las potencias son ínfimas por lo que la fase 1 se ha finalizado correctamente. El siguiente paso es guardar la pieza resultante, la cual servirá en la siguiente fase como tocho de partida. Para ello se utiliza el comando *Save Stock in CATProduct* (figura 8.37) con la simulación totalmente finalizada. El tiempo total de mecanizado de esta fase es de 822.463 segundos.

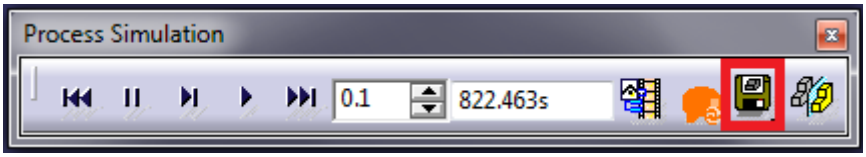


Fig. 8.37: Salvado Pieza Fase 1

FASE 2

Como se dijo anteriormente, la pieza resultante en la fase 1 se cargará como tocho de partida en esta fase. La segunda fase corresponde al taladrado de la pletina de sujeción. Ha sido necesario insertar un tocho auxiliar para fijar la pieza a la mordaza, ya que la disposición de la misma imposibilitaba la fijación (figura 8.38). Es un proceso tan sencillo que no se hará ningún tipo de análisis más que el de potencia máxima.

Operación	ap [mm]	ae [mm]	Vc [m/min]	Kc [N/mm2]	Potencia [kW]
Taladrado	4	10	190	660	**0.12**

Tabla 8.5: Potencia Fase 2

No hay déficit de potencia por lo que se definirá la pieza resultante como tocho de partida para la fase 3.

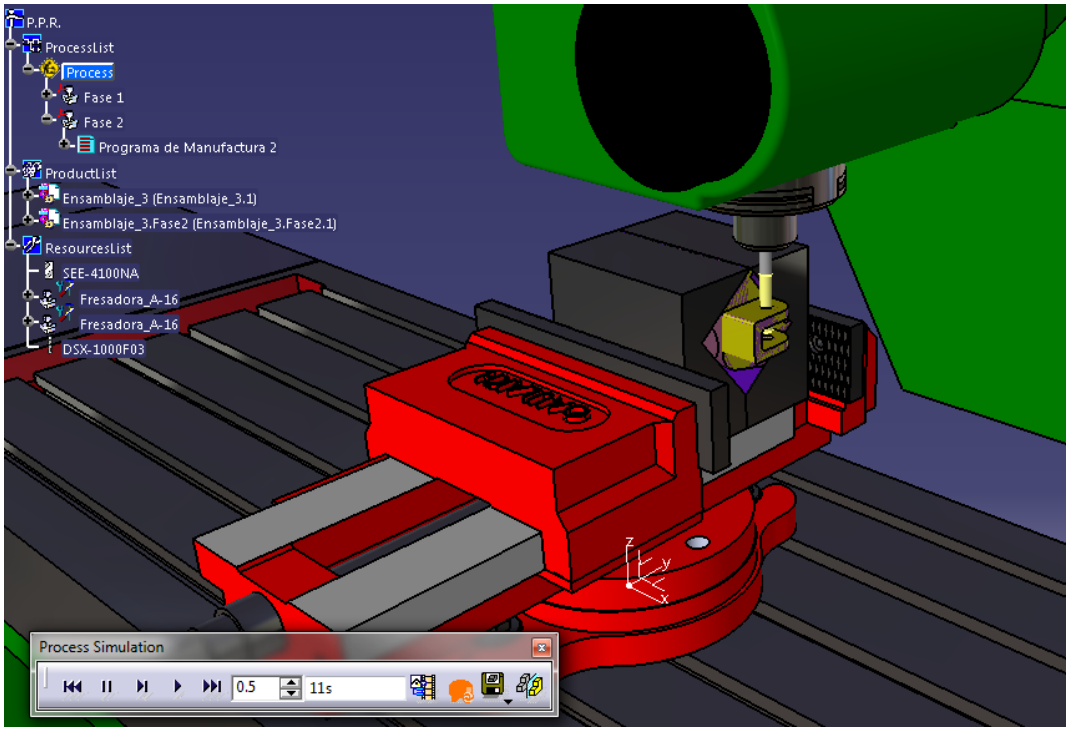


Fig. 8.38: Mecanizado Fase 2

FASE 3

Esta fase corresponde al mecanizado de la zona de los dientes de la estribera, compuesta por varios cajeados y contorneados. Se ensambla el tocho salvado en la fase anterior con la pieza y la mordaza y se realiza el proceso de fabricación como se ha hecho siempre. Se comprueba que la simulación del mecanizado se produzca correctamente y se pasa a hacer los análisis respectivos.

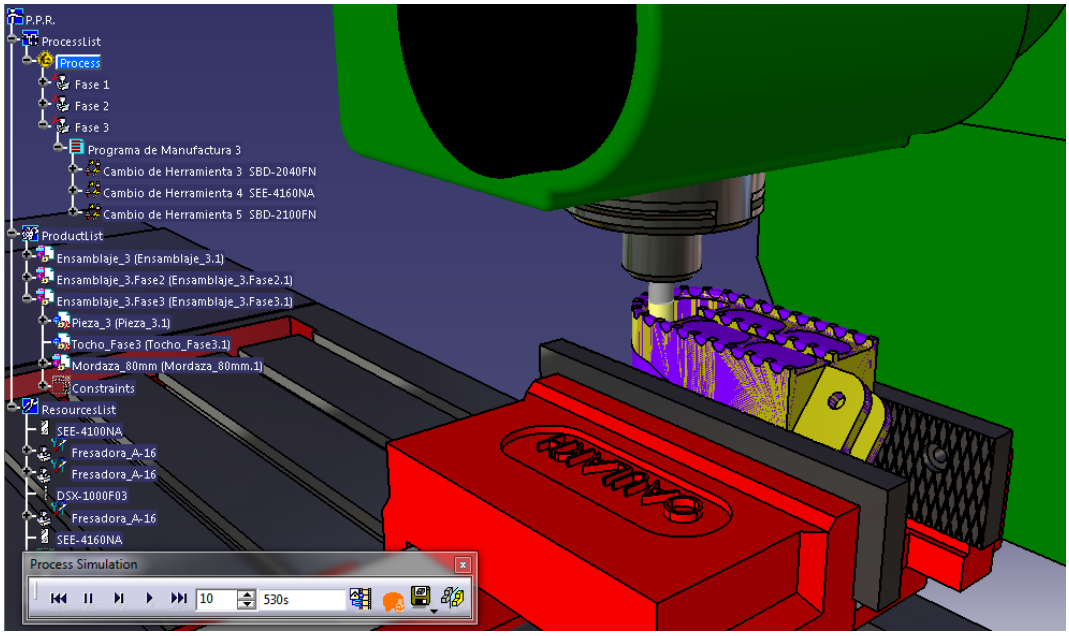


Fig. 8.39: Mecanizado Fase 3

El primer análisis, como en anteriores ocasiones, serán las violaciones de zona peligrosa y de límite de viaje (se obvian los de velocidad y aceleraciones máximas). El análisis es superado con éxito como se puede ver en Análisis_Pieza_3.2.txt.

En la simulación se veía claramente que había choques entre herramientas y mordaza y entre portaherramientas y el tocho. Por tanto se llevarán a cabo 2 análisis de interferencias. Los problemas ocurren cuando se mecaniza hasta el fondo de la pieza, chocando las herramientas con la mordaza en el contorneado y el portaherramientas con la pieza en varias operaciones más (véase Análisis_Pieza_3.3.txt).

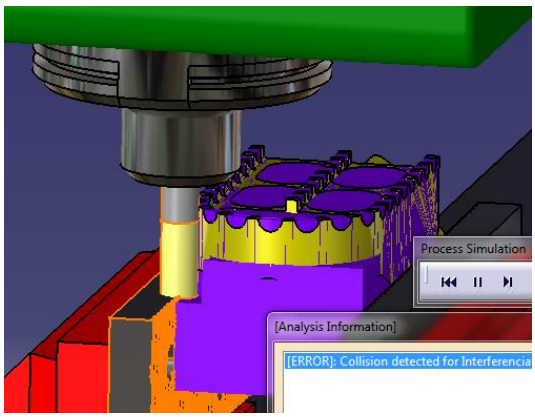


Fig. 8.40a: Colisión Herramienta/Mordaza

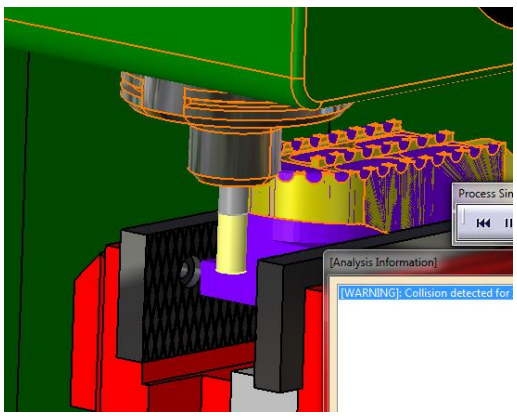


Fig. 8.40b: Colisión Porta-Herramientas/Pieza

Para solucionar el problema de choque herramientas/mordaza bastaría con colocar el tocho a una altura superior respecto a la mordaza, pero podría ser peligroso si la sujeción no es lo suficientemente buena. También se podría poner la pieza en voladizo, pero finalmente se opta por no mecanizar hasta el fondo de la pieza. Se llegará hasta 35 mm de profundidad, dejando para la fase 4 el resto del mecanizado.

Para el problema de choque portaherramientas/pieza se podría fijar la herramienta a una mayor distancia del punto Zero Herramienta o elegir una herramienta de mayor longitud. Esta solución podría provocar vibraciones perjudiciales debido al gran voladizo de la herramienta por lo que se descarta. La solución será la misma que para el choque anterior, es decir, mecanizar hasta 35 mm de profundizad. Una vez hecho todo esto se puede pasar al siguiente análisis.

Éste será el correspondiente a choques de las herramientas con la pieza. Se producen varios choques en la operación de contorneado como se aprecia en la imagen. Esto se solucionará aplicando varios macros de aproximación entre niveles contiguos.

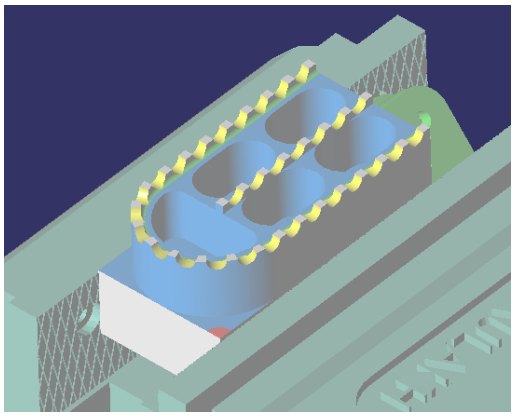


Fig. 8.41a: Choques Herramienta-Pieza

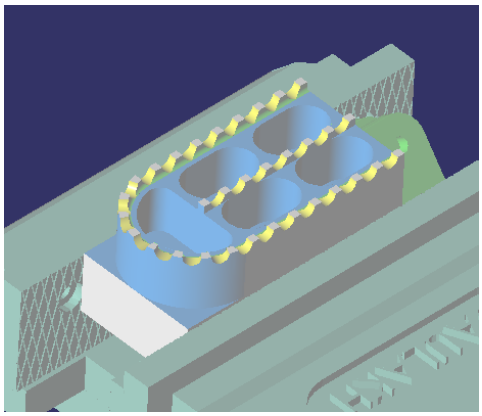


Fig. 8.41b: Choques Corregidos

Ahora se comprobará la sobra o falta de material respecto del diseño original. Con el procedimiento de siempre se observa una zona que no ha sido mecanizada en el cajeado 1. Esto es debido a que el radio de la herramienta utilizada es mayor que el radio de la zona no mecanizada. Por lo tanto, para subsanar este error se utilizará una herramienta con menor tamaño.

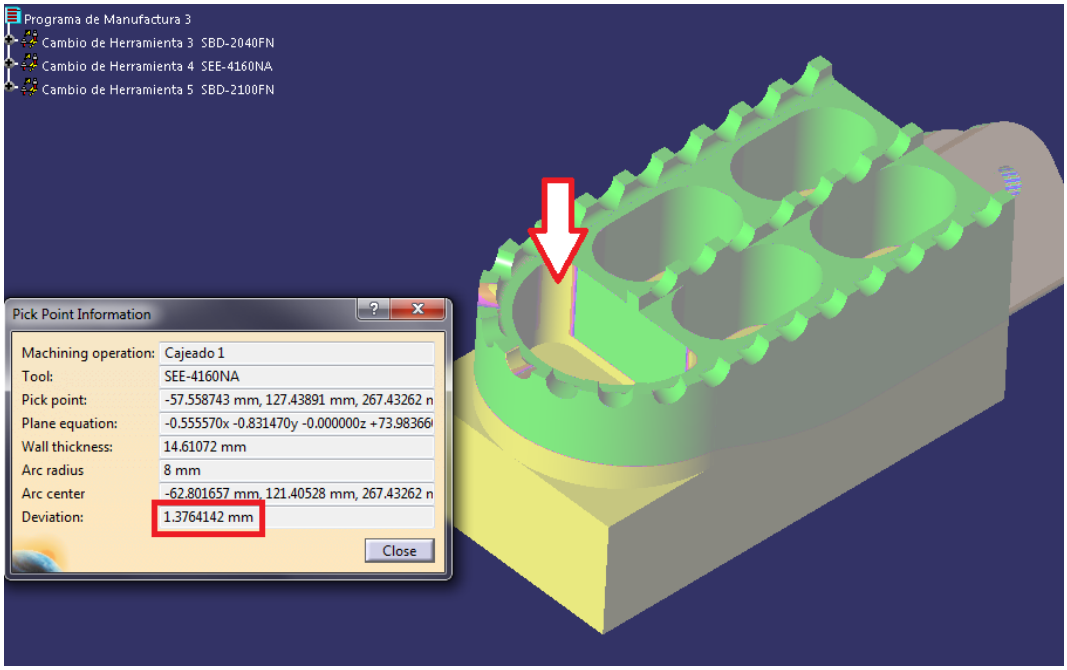


Fig. 8.42: Error en el mecanizado

Respecto a la potencia se tiene:

Operación	ap [mm]	ae [mm]	Vc [m/min]	Kc [N/mm2]	Potencia [kW]
Redondeo	5	4	30	660	**0.01**
Desbaste	24	16	30	660	**0.18**
Contorneado	24	16	30	660	**0.18**
Cajeado 2	24	16	30	660	**0.18**
Cajeado 3	24	16	30	660	**0.18**
Cajeado 4	24	16	30	660	**0.18**
Cajeado 5	24	16	30	660	**0.18**
Cajeado 1	10	10	30	660	**0.05**
Dentado	10	10	30	660	**0.05**

Tabla 8.6: Potencia Fase 3

Una vez más la potencia requerida está muy por debajo del límite de la máquina, por tanto se han superado todos los análisis en esta fase satisfactoriamente. A continuación se salvará la pieza mecanizada para reutilizarla en la fase 4 como tocho de partida.

FASE 4

Por último se posiciona la pieza para realizar la fase 4 de mecanizado con el objetivo de finalizar el proceso. Las operaciones de mecanizado serán un desbaste y un acabado. Partiendo del tocho salvado en la fase 3, se llevan a cabo las operaciones anteriormente citadas. Al finalizar se comprueba la simulación:

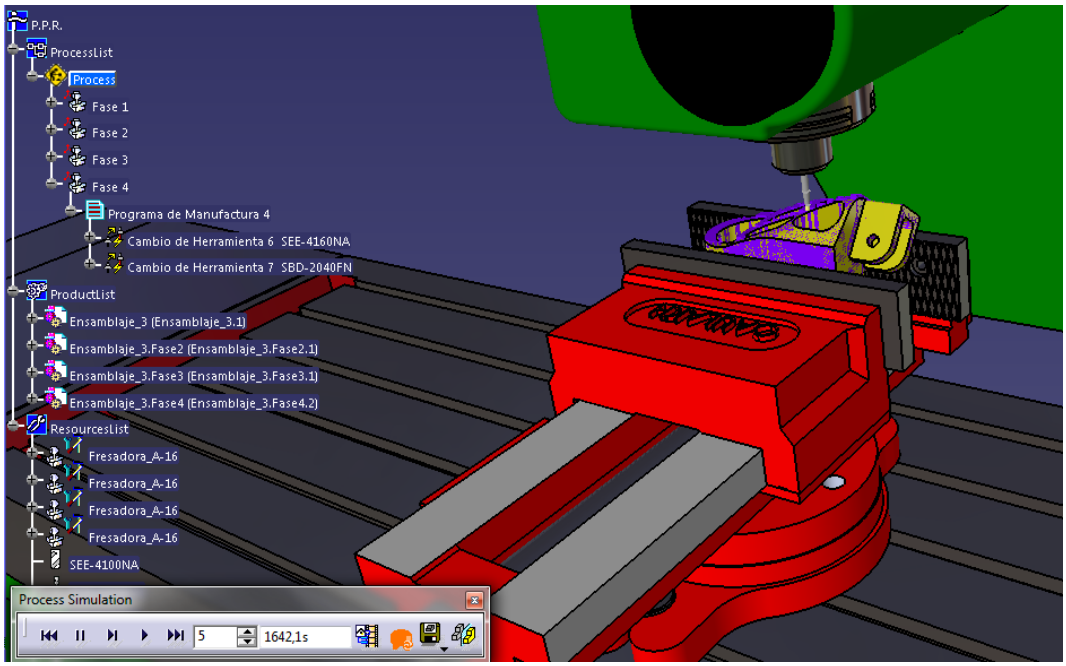


Fig. 8.43: Mecanizado Fase 4

Hecho esto, será el momento de analizar el proceso. Recalcar que es un proceso muy repetitivo pero es la forma de garantizar una correcta fabricación.

Como siempre, el primer análisis corresponde a violaciones de velocidad y aceleraciones máximas (se obviarán de nuevo), límite de recorrido y zona peligrosa. Se observa en Análisis_Pieza_3.4.txt que no hay ningún tipo de violación, así que se pasará al siguiente análisis.

Para comprobar los choques se utilizarán los creados para la fase 3, eligiendo los componentes de esta nueva fase y eliminando los anteriores. Uno comprobará los choques entre Herramientas y mordaza y otro entre el porta herramientas y la pieza. En Análisis_Pieza_3.5.txt se pueden identificar todos y cada uno de los choques.

En la operación de desbaste ocurren multitud de colisiones, ya que la herramienta mecaniza hasta el final de la pieza. Esto es innecesario ya que se

mecanizo parte de la pieza en la fase 3 (35mm de profundidad). Así que habrá que añadir un plano límite de mecanizado.

También hay varias colisiones en el acabado, debido a que se han mecanizado innecesariamente partes de la pieza que se habían mecanizado en fases anteriores por lo que habrá que subsanar ese contratiempo. Además esto provocaba choques de herramienta con la pieza y aumentaba considerablemente el tiempo de mecanizado. La solución es obligar a la herramienta a no traspasar a la zona antes mencionada.

En el análisis de choques herramienta/pieza no se contemplan errores, ya que los que ocurrían en el acabado se solucionaron limitando la zona de mecanizado. Lo mismo ocurre en el análisis de sobra o falta de material, ya que en ninguna zona de la pieza se aprecian desviaciones mayores que 0.1mm. Por tanto no queda más que comprobar la potencia requerida:

Operación	ap [mm]	ae [mm]	Vc [m/min]	Kc [N/mm2]	Potencia [kW]
Desbaste	4	8	30	660	0.02
Acabado	2	1	30	660	0.001

Tabla 8.7: Potencia Fase 4

Viendo los resultados de los análisis de potencia parecería que son inútiles debido a la gran diferencia entre potencia requerida y potencia disponible (12 KW), pero esto es porque se ha sido conservador respecto a las profundidades de corte, velocidad de corte, y profundidad de corte radial. Con esto la pieza estaría completamente mecanizada.

Capítulo 9. CONCLUSIONES Y MEJORA

9.1-CONCLUSIONES

El proceso en el trabajo ha sido, inicialmente, toma de medidas de cada uno de los componentes y características de la máquina para su posterior modelado en Catia. A continuación se ha creado la máquina fresadora a través del ensamble creado anteriormente para después manufacturar 3 piezas de distinta complejidad. Seguidamente se han analizado diferentes problemas ocurridos en cada proceso, solventándolos de la manera más eficiente posible. Una vez superados todos los análisis pertinentes se han generado los códigos CNC en lenguaje Heidenhain, los cuales se implantarían en la máquina para realizar la fabricación real.

Finalmente el trabajo ha concluido satisfactoriamente, conociendo un poco más un proceso de fabricación tan importante como es el fresado. Más ahora que el Control Numérico Computarizado está cada vez más implantado en la industria.

Por otra parte se ha ganado mucha experiencia en el software Catia V5, lo cual podría beneficiar en un futuro profesional. Se han utilizado varios módulos, además de modelado (*Part Design* y *Assembly Design*), y de fabricación (*Advanced Machining*), se han descubierto 2 nuevos módulos de simulación de mecanizado (*NC Machine Tool Builder* y *NC Machine Tool Simulation*) completando así una experiencia positiva con el software citado.

No ha habido muchos problemas a lo largo de la realización del trabajo más que la dificultad de encontrar información sobre el proceso de simulación. Lo único reseñable ha sido que no se han podido crear las relaciones cinemáticas directamente con los comandos descritos en el punto *6.1.1.3,* porque en las uniones prismáticas no permite offset con distancias distintas a cero, lo cual podría ser mejorado en futuras versiones de Catia V5. Otro problema sin resolver ha sido la corrección de las velocidades de transición en el fresado.

Se espera que los vídeos de las simulaciones se puedan utilizar para uso divulgativo y académico y así mostrar cómo funciona esta máquina a todo aquel que esté interesado y no tenga acceso a la misma. Incluso teniendo acceso a ella, no siempre es posible ver claramente las operaciones debido a la viruta, las altas velocidades y al lubricante ya que impiden la visión total o parcial del mecanizado. De igual manera, los archivos creados podrán servir al lector para crear sus propias simulaciones.

9.2-MEJORAS FUTURAS

Para futuros trabajos sería interesante implementar los códigos Heidenhain generados en la máquina fresadora, para poder comprobar in-situ el resultado del proceso. Sería la forma más realista de trabajar de cara a un futuro profesional.

Se ha visto durante todo el trabajo que las fresadoras de 3 ejes son muy limitadas en las posibilidades de fabricación, por lo que sería interesante realizar modelados de fresadoras de 4 y 5 ejes, con su consiguiente aumento de dificultad. Además el resultado sería más impactante visualmente a la hora de la simulación y las piezas a fabricar serían mucho más complejas.

Para completar el trabajo también se podría haber modelado y simulado un torno en vez de una fresadora, con sus correspondientes comandos. Gracias a ello se completaría la experiencia del módulo *NC Machine Tool Builder*.

Otra posibilidad de mejora podría ser el modelado y simulación de los mecanismos que permiten los movimientos (servomotores, husillos de bolas, engranajes…), lo cual serviría para entender mejor dichos mecanismos aunque su dificultar sería muy alta.

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ANEXOS

ANEXO I

Funciones G

FUNCIÓN	NOTAS	DESCRIPCIÓN
G00	(1) (2)	Posicionamiento rápido
G01	(2)	Interpolación lineal
G02	(2)	Interpolación circular en sentido horario
G03	(2)	Interpolación circular en sentido anti horario
G04		Temporización
G05	(1) (2)	Trabajo en arista matada
G06		Interpolación circular con centro en absolutas cartesianas
G07	(1) (2)	Trabajo en arista viva
G08		Trayectoria circular arco tangente a la trayectoria anterior
G09		Trayectoria interpolación circular definida por tres puntos
G10	(1) (2)	Anulación de la imagen espejo
G11	(2)	Imagen espejo en eje X
G12	(2)	Imagen espejo en eje Y
G13	(2)	Imagen espejo en eje Z
G17	(1) (2)	Selección de plano XY
G18	(2)	Selección de plano XZ
G19	(2)	Selección de plano YZ
G20		Llamada de sub-rutina Standard
G21		Llamada de sub-rutina Paramétrica
G22		Definición de sub-rutina Standard
G23		Definición de sub-rutina Paramétrica
G24		Final de definición de sub-rutina
G25		Llamada incondicional
G26		Llamada condicional si igual a 0
G27		Llamada condicional si distinto de 0
G28		Llamada condicional si menor
G29		Llamada condicional si mayor o igual
G30		Visualizar error definido por K
G31		Guardar origen de coordenadas
G32		Recuperar origen de coordenadas
G33	(2)	Roscado electrónico
G36		Redondeo controlado de aristas
G37		Entrada tangencial
G38		Salida tangencial

G39		Achaflanado
G40	(1) (2)	Anulación de compensación de radio
G41	(2)	Compensación de radio a la izquierda
G42	(2)	Compensación de radio a la derecha
G43	(2)	Compensación de longitud
G44	(2)	Anulación de compensación de longitud
G47	(2)	Bloque único
G48	(1) (2)	Anulación de bloque único
G49	(2)	Feed programable
G50	(2)	Carga de longitudes de herramienta
G53	(2)	Traslado de origen
G54	(2)	Traslado de origen
G55	(2)	Traslado de origen
G56	(2)	Traslado de origen
G57	(2)	Traslado de origen
G58	(2)	Traslado de origen
G59	(2)	Traslado de origen
G70	(2)	Programación en pulgadas
G71	(2)	Programación en mm
G72	(2)	Escalado definido por K
G73	(2)	Giro de sistema de coordenadas
G74		Búsqueda de cero máquina
G75		Trabajo con palpador
G75 N2		Ciclos fijos del palpador
G76		Creación de bloques
G79	(2)	Ciclo fijo definido por el usuario
G80	(1) (2)	Anulación de ciclos fijos
G81	(2)	Ciclo fijo de taladrado
G82	(2)	Ciclo fijo de taladrado con temporización
G83	(2)	Ciclo fijo de taladrado profundo
G84	(2)	Ciclo fijo de roscado con macho
G85	(2)	Ciclo fijo de escarificado
G86	(2)	Ciclo fijo de alesado con retroceso en G00
G87	(2)	Ciclo fijo de cajera rectangular
G88	(2)	Ciclo fijo de cajera circular
G89	(2)	Ciclo fijo de alesado con retroceso en G01
G90	(1) (2)	Programación en absolutas
G91	(2)	Programación en incrementales
G92		Preselección de cotas
G93		Coordenadas polares
G94	(1) (2)	F en mm/min

G95	(2)	F en mm/rev
G96	(2)	F constante
G97	(1) (2)	F del tip constante
G98	(1) (2)	Vuelta al plano de seguridad
G99	(1) (2)	Vuelta al plano de referencia

Tabla I.1: Funciones G

(1) Instrucciones que asume el control numérico por defecto, cuando se lo inicia o después de M02, M30, RESET o EMERGENCIA.

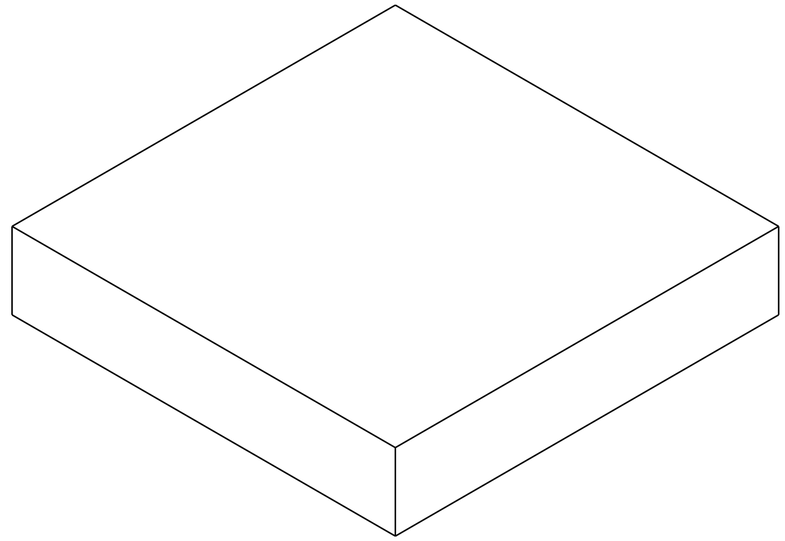
(2) MODAL: Una vez que aparece la instrucción, ésta permanece activa hasta que sea reemplazada por otra instrucción o por M02, M30, RESET o EMERGENCIA.

Funciones M

FUNCIÓN	DESCRIPCIÓN
M00	Parada de programa
M01	Parada condicional del programa
M02	Final del programa
M03	Arranque del husillo en sentido horario
M04	Arranque del husillo en sentido anti-horario
M05	Parada del husillo
M06	Cambio de herramienta
M07/M08	Refrigerante ON
M09	Refrigerante OFF
M10	Abrir mordazas
M11	Cerrar mordazas
M13	Hacer girar el husillo en sentido horario y refrigerante
M14	Hacer girar el husillo en sentido anti-horario y refrigerante
M30	Final del programa con reseteo de variables
M62	Activar salida auxiliar 1
M80	Desactivar el espejo en X
M81	Desactivar el espejo en Y
M98	Llamada a subprograma
M99	Retorno de subprograma

Tabla I.2: Funciones M

ANEXO II (PLANOS)



Escala: 1:2

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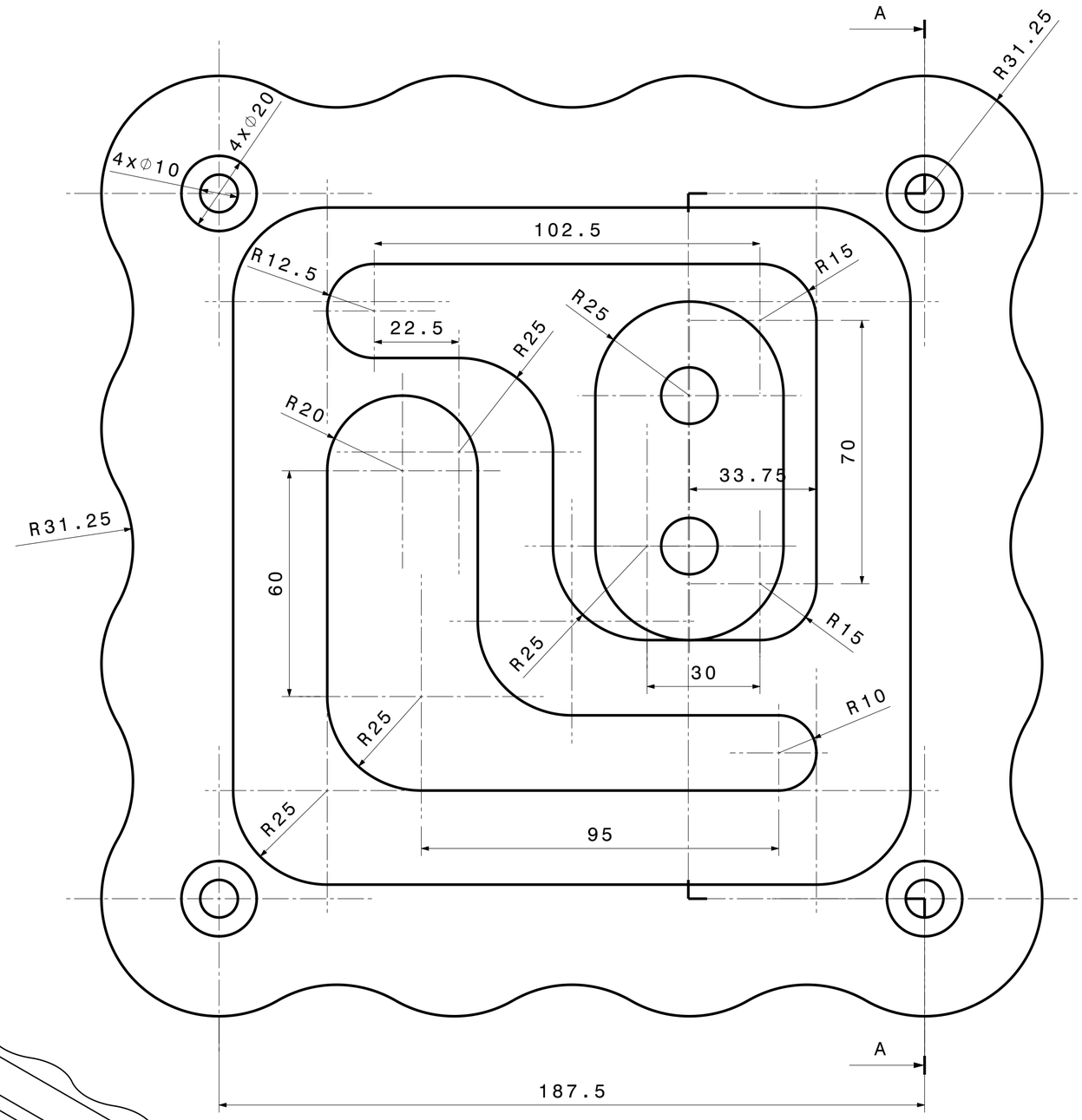
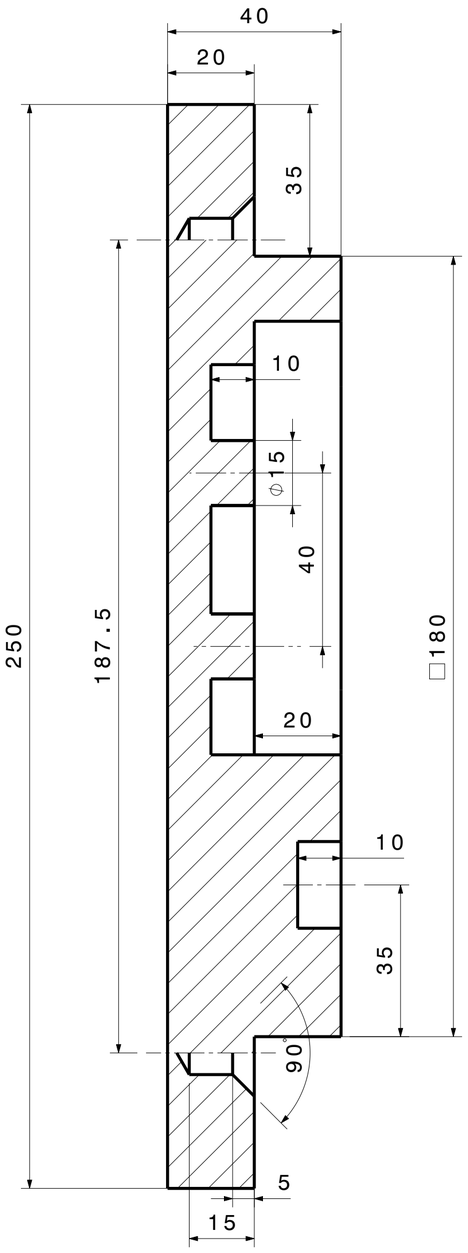
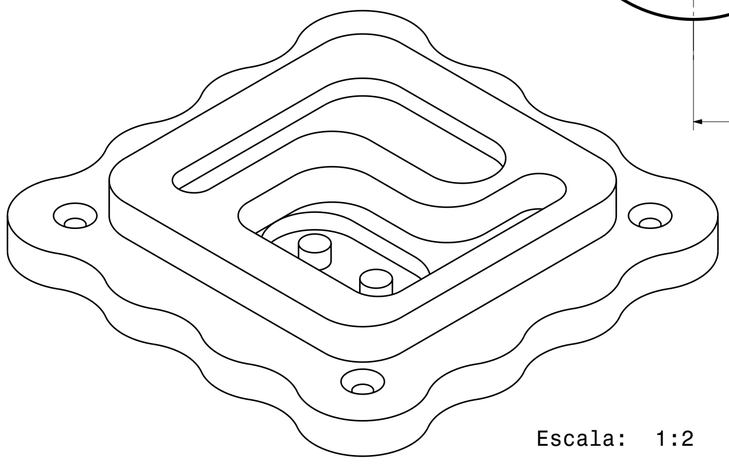
Dibujado	25/05/2016		
Comprobado	28/06/2016		
Escala 1:1	TOCHO 1		Trabajo Fin de Grado
			Plano 1
			Hoja 1







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Comprobado	28/06/2016		
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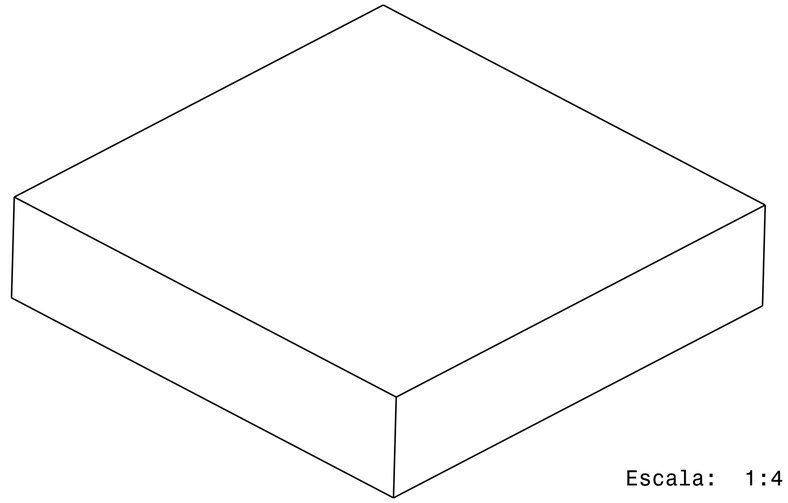
			Hoja 1



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Comprobado	28/06/2016		

Escala		Trabajo Fin de Grado
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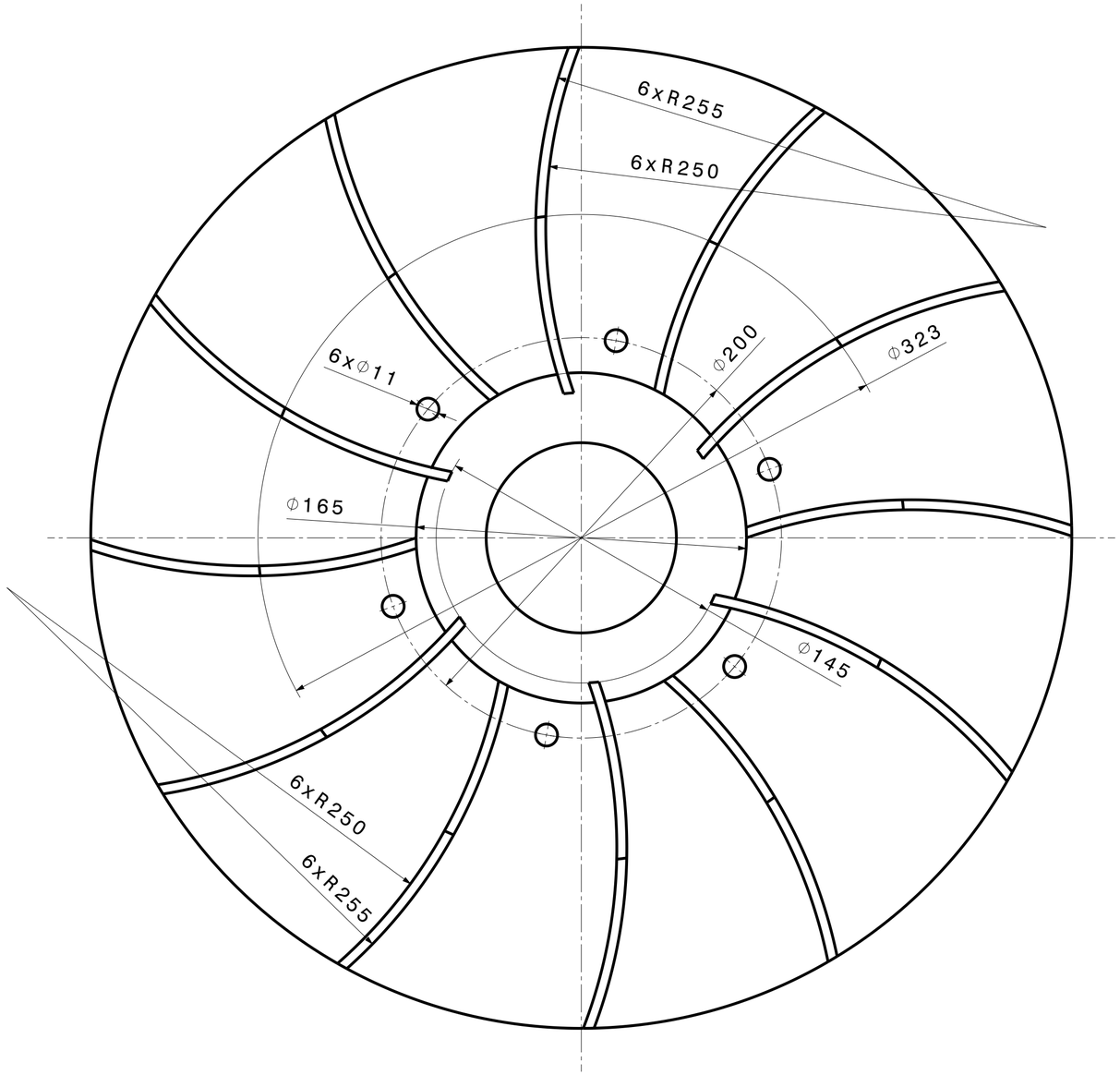
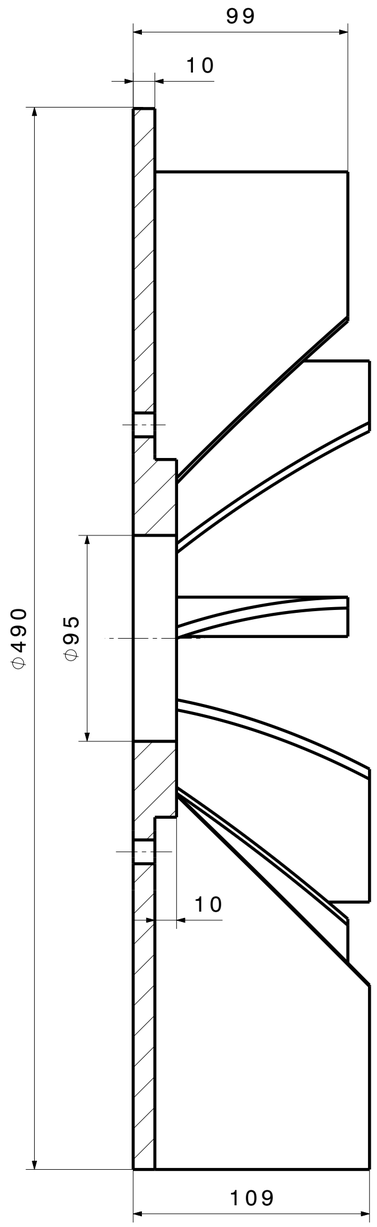
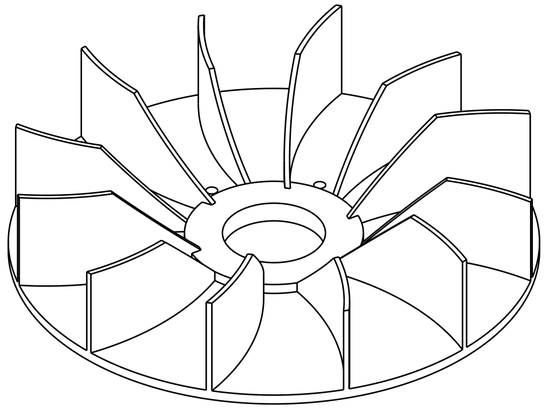
		Hoja 1







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Comprobado	25/05/2016		
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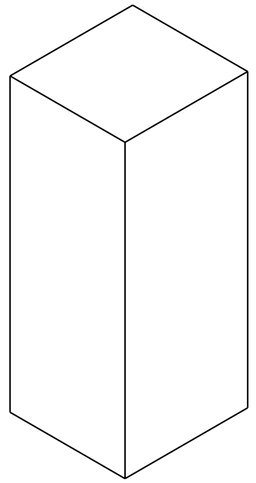

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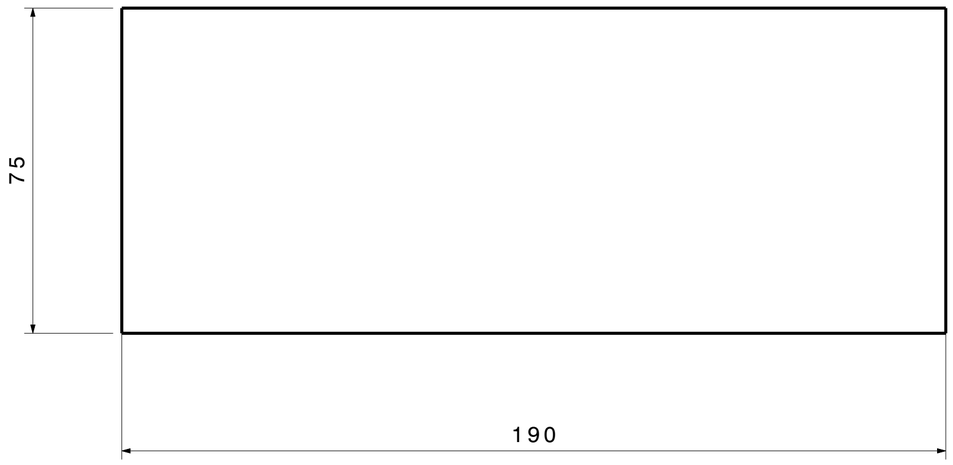

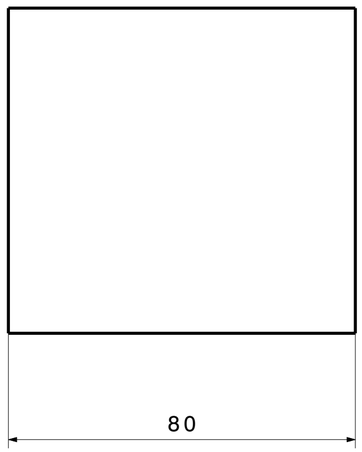

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Comprobado	28/06/2016		
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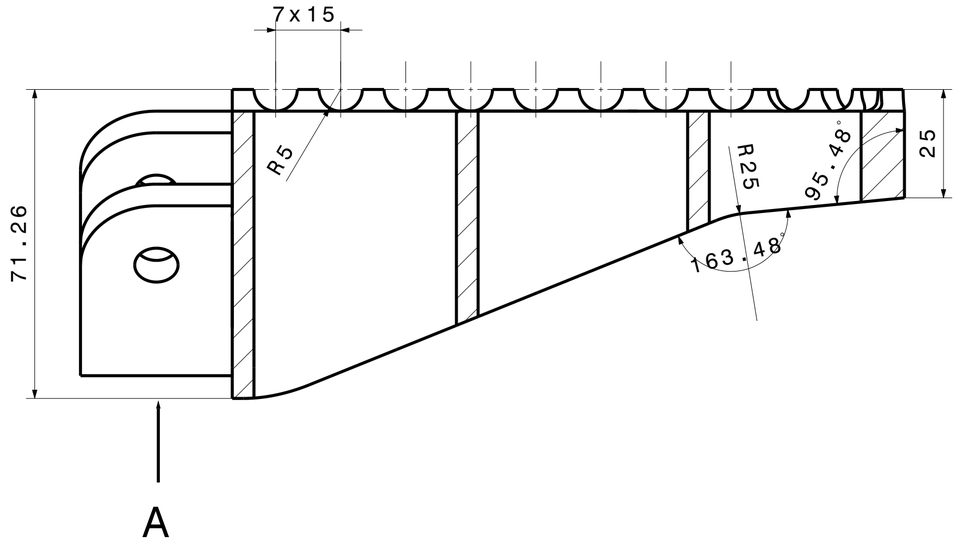
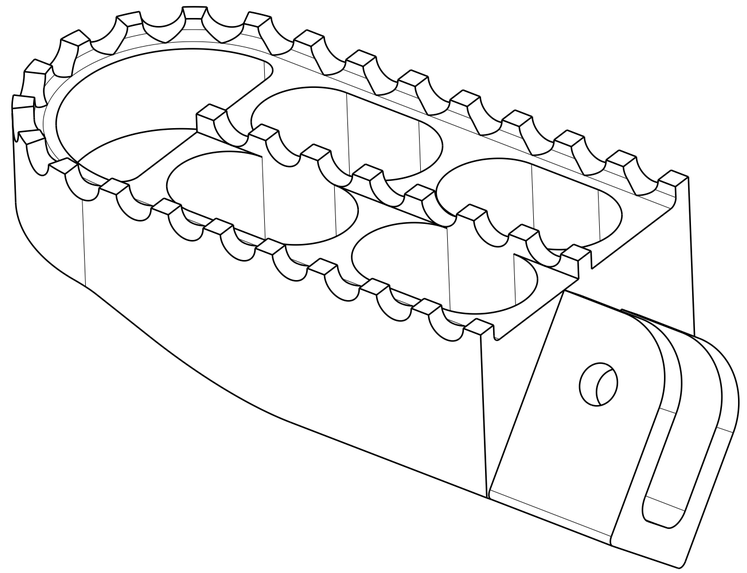
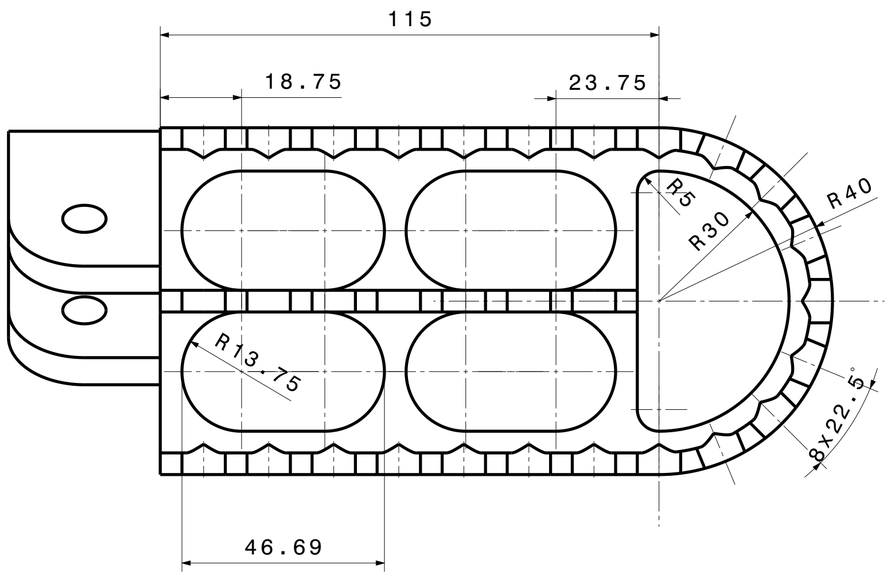
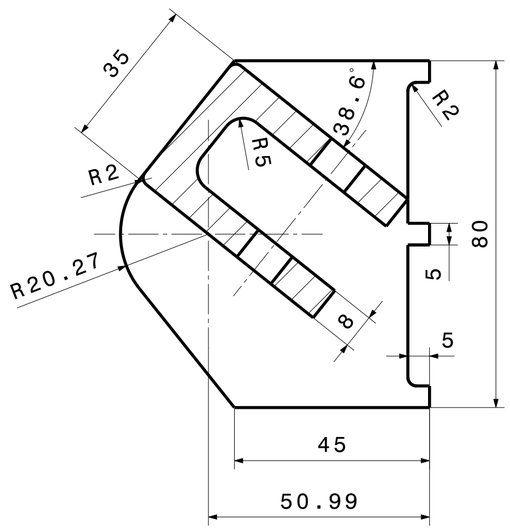
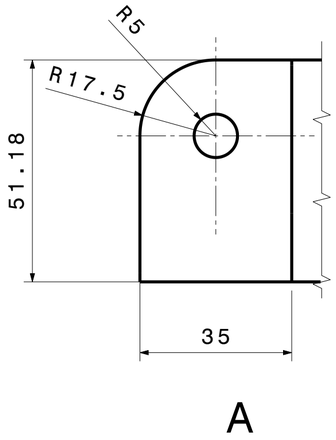
			Hoja 1











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Dibujado	04/06/2016		
Comprobado	28/06/2016		
Escala 1:1	PIEZA 3		Trabajo Fin de Grado
			Plano 6
			Hoja 1

ANEXO III (CNC)

PIEZA 1

```
0 BEGIN PGM  Fase MM
1 CYCL DEF 7.0 DATUM SHIFT
2 CYCL DEF 7.1  X+0
3 CYCL DEF 7.2  Y+0
4 CYCL DEF 7.3  Z+0
5 CYCL DEF 19.0
BEARBEITUNGSEBENE
6 CYCL DEF 19.1
7 L Z+0 R0 FMAX M92
8 L Y+0 R0 FMAX M92
; TOOL DATA : PLANEADORA TPS11
9 CYCL DEF 7.0 DATUM SHIFT
10 CYCL DEF 7.1  X+0
11 CYCL DEF 7.2  Y+0
12 CYCL DEF 7.3  Z+0
13 L  Z+0 R0 FMAX M92
14 L  Y+0 R0 FMAX M92
15 TOOL CALL 4 Z S1200
16 L X+133.71 Y+157.055 Z+349.5
FMAX M03
17 L Z+329.5 FMAX
18 L X-138.991 F1783.
19 CC X-92.691 Y+104.555
20 C X-155.663 Y+135.124 DR+
21 L X+150.382
22 CC X+87.409 Y+104.555
23 C X+156.874 Y+113.193 DR-
24 L X-162.156
25 CC X-92.691 Y+104.555
26 C X-162.691 Y+104.555 DR+
27 L Y+91.262
28 L X+157.409
29 L Y+69.332
30 L X-162.691
31 L Y+47.401
32 L X+157.409
33 L Y+25.47
34 L X-162.691
35 L Y+3.539
36 L X+157.409
37 L Y-18.391
38 L X-162.691
39 L Y-40.322
40 L X+157.409
41 L Y-62.253
42 L X-162.691
43 L Y-75.545
44 CC X-92.691 Y-75.545
45 C X-162.156 Y-84.184 DR+
46 L X+156.874
47 CC X+87.409 Y-75.545
48 C X+150.382 Y-106.115 DR-
49 L X-155.663
50 CC X-92.691 Y-75.545
51 C X-138.991 Y-128.045 DR+
52 L X+133.71
53 L Z+335.5 FMAX
54 L Y+157.055 FMAX
55 L Z+324.5 FMAX
56 L X-138.991
57 CC X-92.691 Y+104.555
58 C X-155.663 Y+135.124 DR+
59 L X+150.382
60 CC X+87.409 Y+104.555
61 C X+156.874 Y+113.193 DR-
62 L X-162.156
63 CC X-92.691 Y+104.555
64 C X-162.691 Y+104.555 DR+
65 L Y+91.262
66 L X+157.409
67 L Y+69.332
68 L X-162.691
69 L Y+47.401
70 L X+157.409
71 L Y+25.47
72 L X-162.691
73 L Y+3.539
74 L X+157.409
75 L Y-18.391
76 L X-162.691
77 L Y-40.322
78 L X+157.409
79 L Y-62.253
80 L X-162.691
81 L Y-75.545
82 CC X-92.691 Y-75.545
83 C X-162.156 Y-84.184 DR+
84 L X+156.874
85 CC X+87.409 Y-75.545
86 C X+150.382 Y-106.115 DR-
87 L X-155.663
88 CC X-92.691 Y-75.545
89 C X-138.991 Y-128.045 DR+
90 L X+133.71
91 L Z+434.5 FMAX
; TOOL DATA : SED42
92 CYCL DEF 7.0 DATUM SHIFT
93 CYCL DEF 7.1  X+0
94 CYCL DEF 7.2  Y+0
95 CYCL DEF 7.3  Z+0
96 L  Z+0 R0 FMAX M92
97 L  Y+0 R0 FMAX M92
98 TOOL CALL 2 Z S955
99 L X+1.693 Y-133.545 Z+434.5
FMAX M03
100 L Z+294.5 F5000.
101 L X+4.471 Y-133.518 Z+293.485
102 L X+6.522 Y-132.982 Z+292.713
103 L X+8.761 Y-131.792 Z+291.787
104 L X+10.263 Y-130.487
Z+291.062
105 L X+11.668 Y-128.588 Z+290.2
106 L X+12.092 Y-127.759
Z+289.861
107 L X+12.791 Y-125.587
Z+289.029
108 L X+12.96 Y-122.934 Z+288.058
109 L X+12.443 Y-120.384
Z+287.109
110 L X+11.309 Y-118.089
Z+286.174
111 L X+9.827 Y-116.337 Z+285.337
112 L X+7.984 Y-114.969 Z+284.5
113 CC X-2.641 Y-133.372
114 C X-13.266 Y-114.969 DR+
F191.
115 CC X-33.891 Y-79.245
116 C X-54.516 Y-114.969 DR-
117 CC X-65.141 Y-133.372
118 C X-75.766 Y-114.969 DR+
119 CC X-96.391 Y-79.245
120 C X-132.114 Y-58.62 DR-
121 CC X-150.517 Y-47.995
122 C X-132.114 Y-37.37 DR+
123 CC X-96.391 Y-16.745
124 C X-132.114 Y+3.88 DR-
125 CC X-150.517 Y+14.505
126 C X-132.114 Y+25.13 DR+
127 CC X-96.391 Y+45.755
128 C X-132.114 Y+66.38 DR-
129 CC X-150.517 Y+77.005
130 C X-132.114 Y+87.63 DR+
131 CC X-96.391 Y+108.255
132 C X-75.766 Y+143.978 DR-
133 CC X-65.141 Y+162.381
134 C X-54.516 Y+143.978 DR+
135 CC X-33.891 Y+108.255
136 C X-13.266 Y+143.978 DR-
137 CC X-2.641 Y+162.381
138 C X+7.984 Y+143.978 DR+
139 CC X+28.609 Y+108.255
140 C X+49.234 Y+143.978 DR-
141 CC X+59.859 Y+162.381
142 C X+70.484 Y+143.978 DR+
143 CC X+91.109 Y+108.255
144 C X+126.833 Y+87.63 DR-
145 CC X+145.236 Y+77.005
146 C X+126.833 Y+66.38 DR+
147 CC X+91.109 Y+45.755
148 C X+126.833 Y+25.13 DR-
149 CC X+145.236 Y+14.505
150 C X+126.833 Y+3.88 DR+
151 CC X+91.109 Y-16.745
152 C X+126.833 Y-37.37 DR-
153 CC X+145.236 Y-47.995
154 C X+126.833 Y-58.62 DR+
155 CC X+91.109 Y-79.245
156 C X+70.484 Y-114.969 DR-
157 CC X+59.859 Y-133.372
158 C X+49.234 Y-114.969 DR+
159 CC X+28.609 Y-79.245
160 C X+7.984 Y-114.969 DR-
161 L Z+434.5 FMAX
162 L X+127.359 Y+14.505 F5000.
163 L Z+304.5
164 L Y-50.495 F191.
165 CC X+62.359 Y-50.495
166 C X+62.359 Y-115.495 DR-
167 L X-67.641
168 CC X-67.641 Y-50.495
169 C X-132.641 Y-50.495 DR-
170 L Y+79.505
171 CC X-67.641 Y+79.505
172 C X-67.641 Y+144.505 DR-
173 L X+62.359
174 CC X+62.359 Y+79.505
175 C X+127.359 Y+79.505 DR-
176 L Y+14.505
177 L X+121.359
178 L Y-50.495
179 CC X+62.359 Y-50.495
180 C X+62.359 Y-109.495 DR-
181 L X-67.641
182 CC X-67.641 Y-50.495
183 C X-126.641 Y-50.495 DR-
184 L Y+79.505
185 CC X-67.641 Y+79.505
186 C X-67.641 Y+138.505 DR-
187 L X+62.359
188 CC X+62.359 Y+79.505
189 C X+121.359 Y+79.505 DR-
190 L Y+14.505
191 L X+115.359
192 L Y-50.495
193 CC X+62.359 Y-50.495
194 C X+62.359 Y-103.495 DR-
195 L X-67.641
196 CC X-67.641 Y-50.495
197 C X-120.641 Y-50.495 DR-
198 L Y+79.505
199 CC X-67.641 Y+79.505
200 C X-67.641 Y+132.505 DR-
201 L X+62.359
202 CC X+62.359 Y+79.505
203 C X+115.359 Y+79.505 DR-
204 L Y+14.505
205 L X+109.359
206 L Y-50.495
207 CC X+62.359 Y-50.495
208 C X+62.359 Y-97.495 DR-
209 L X-67.641
210 CC X-67.641 Y-50.495
211 C X-114.641 Y-50.495 DR-
212 L Y+79.505
213 CC X-67.641 Y+79.505
214 C X-67.641 Y+126.505 DR-
215 L X+62.359
216 CC X+62.359 Y+79.505
217 C X+109.359 Y+79.505 DR-
218 L Y+14.505
219 L X+103.359
220 L Y-50.495
221 CC X+62.359 Y-50.495
222 C X+62.359 Y-91.495 DR-
223 L X-67.641
224 CC X-67.641 Y-50.495
225 C X-108.641 Y-50.495 DR-
226 L Y+79.505
227 CC X-67.641 Y+79.505
228 C X-67.641 Y+120.505 DR-
229 L X+62.359
230 CC X+62.359 Y+79.505
231 C X+103.359 Y+79.505 DR-
232 L Y+14.505
233 L X+97.359
234 L Y-50.495
235 CC X+62.359 Y-50.495
236 C X+62.359 Y-85.495 DR-
237 L X-67.641
238 CC X-67.641 Y-50.495
239 C X-102.641 Y-50.495 DR-
240 L Y+79.505
241 CC X-67.641 Y+79.505
242 C X-67.641 Y+114.505 DR-
243 L X+62.359
244 CC X+62.359 Y+79.505
245 C X+97.359 Y+79.505 DR-
246 L Y+14.505
247 L Z+434.5 F5000.
248 L X+15.307 Y-6.495 Z+344.5
249 L X-1.641 Z+338.332
250 L Y-24.495 Z+331.78
251 L X+46.359 Z+314.31
252 L Y-.552 Z+305.595
253 L X+47.766 Y+2.081 Z+304.5
254 L X+46.786 Y+.354 F191.
255 L X+46.292 Y-.515 F153.
256 L X+45.434 Y-.977
257 CC X+22.359 Y+44.505
258 C X+22.359 Y-6.495 DR- F191.
259 L X-.641
260 L X-1.641 F153.
261 L Y-7.495
262 L Y-23.495 F191.
263 L Y-24.495 F153.
264 L X-.641
265 L X+45.359 F191.
266 L X+46.359 F153.
267 L Y-23.495
268 L Y-1.53 F191.
269 L Y-.552 F153.
270 L X+46.844 Y+.322
271 L X+47.766 Y+2.081 F191.
272 L X+55.063 Y+2.11
273 L X+61.359 Y+2.135
274 L X+62.359 Y+2.139 F153.
275 L Y+3.139
276 L Y+67.005 F191.
277 CC X+59.859 Y+67.005
278 C X+57.359 Y+67.005 DR+
279 L Y+44.505
280 CC X+22.359 Y+44.505
281 C X+22.359 Y+9.505 DR-
282 L X-2.641
283 CC X-2.641 Y-5.495
284 C X-17.641 Y-5.495 DR+
285 L Y-35.495
286 CC X-12.641 Y-35.495
287 C X-12.641 Y-40.495 DR+
288 L X+57.359
289 CC X+57.359 Y-35.495
290 C X+62.359 Y-35.495 DR+
291 L Y+2.139
292 L Y+67.005 F48.
293 CC X+59.859 Y+67.005
294 C X+57.359 Y+67.005 DR+
295 L Y+44.505
296 CC X+22.359 Y+44.505
297 C X+22.359 Y+9.505 DR-
298 L X-2.641
299 CC X-2.641 Y-5.495
300 C X-17.641 Y-5.495 DR+
301 L Y-35.495
302 CC X-12.641 Y-35.495
303 C X-12.641 Y-40.495 DR+
304 L X+57.359
305 CC X+57.359 Y-35.495
306 C X+62.359 Y-35.495 DR+
307 L Y+2.139
308 L Z+434.5 FMAX
; TOOL DATA : SED415
309 CYCL DEF 7.0 DATUM SHIFT
310 CYCL DEF 7.1  X+0
311 CYCL DEF 7.2  Y+0
312 CYCL DEF 7.3  Z+0
313 L  Z+0 R0 FMAX M92
314 L  Y+0 R0 FMAX M92
315 TOOL CALL 7 Z S1273
316 L X+17.842 Y+59.636 Z+434.5
FMAX M03
317 L Z+314.5 F5000.
318 CC X+17.359 Y+59.505
319 C X+17.359 Y+60.005 DR+
F102.
320 L X+16.359
321 L X-42.641 F127.
322 CC X-42.641 Y+54.505
323 C X-48.141 Y+54.505 DR+
324 L Y+51.974
325 L Y+50.974 F102.
326 L X-47.315 Y+51.538
327 CC X-22.641 Y+14.505
328 C X-22.641 Y+59.005 DR- F127.
329 L X+16.359
330 L X+17.359 F102.
331 CC X+17.359 Y+59.505
332 C X+17.842 Y+59.636 DR+
333 L X+18.806 Y+59.9
334 L X+19.289 Y+60.032 F127.
335 L X+19.771 Y+60.164
336 L X+20.736 Y+60.427 F102.
337 L X+20.339 Y+61.341
338 CC X+17.359 Y+59.505
339 C X+17.359 Y+63.005 DR+
F127.
340 L X-42.641
341 CC X-42.641 Y+54.505
342 C X-51.141 Y+54.505 DR+
343 L Y+45.671
344 L Y+44.671 F102.
345 L X-50.406 Y+45.349
346 CC X-22.641 Y+14.505
347 C X-22.641 Y+56.005 DR- F127.
348 L X+17.359
349 CC X+17.359 Y+59.505
350 C X+20.736 Y+60.427 DR+
351 L X+22.183 Y+60.823
352 L X+22.665 Y+60.954
353 L X+23.63 Y+61.218 F102.
354 L X+23.293 Y+62.159
355 CC X+17.359 Y+59.505
356 C X+17.359 Y+66.005 DR+
F127.
357 L X-42.641
358 CC X-42.641 Y+54.505
359 C X-54.141 Y+54.505 DR+
360 L Y+37.641
361 L Y+36.641 F102.
362 L X-53.555 Y+37.451
363 CC X-22.641 Y+14.505
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364 C X-22.641 Y+53.005 DR- F127.
365 L X+17.359
366 CC X+17.359 Y+59.505
367 C X+23.63 Y+61.218 DR+
368 L X+25.076 Y+61.613
369 L X+25.559 Y+61.745
370 L X+26.523 Y+62.009 F102.
371 L X+26.21 Y+62.958
372 CC X+17.359 Y+59.505
373 C X+17.359 Y+69.005 DR+
F127.
374 L X-42.641
375 CC X-42.641 Y+54.505
376 C X-57.141 Y+54.505 DR+
377 L Y+23.871
378 L Y+22.871 F102.
379 L X-56.891 Y+23.84
380 CC X-22.641 Y+14.505
381 C X-22.641 Y+50.005 DR- F127.
382 L X+17.359
383 CC X+17.359 Y+59.505
384 C X+26.523 Y+62.009 DR+
385 L X+27.97 Y+62.404
386 L X+28.453 Y+62.536
387 L X+29.417 Y+62.8 F102.
388 L X+29.115 Y+63.753
389 CC X+17.359 Y+59.505
390 C X+17.359 Y+72.005 DR+
F127.
391 L X-42.641
392 CC X-42.641 Y+54.505
393 C X-60.141 Y+54.505 DR+
394 L Y-40.495
395 CC X-57.641 Y-40.495
396 C X-55.141 Y-40.495 DR+
397 L Y+14.505
398 CC X-22.641 Y+14.505
399 C X-22.641 Y+47.005 DR-
400 L X+17.359
401 CC X+17.359 Y+59.505
402 C X+29.417 Y+62.8 DR+
403 CC X+17.359 Y+59.505
404 C X+17.359 Y+72.005 DR+ F32.
405 L X-42.641
406 CC X-42.641 Y+54.505
407 C X-60.141 Y+54.505 DR+
408 L Y-40.495
409 CC X-57.641 Y-40.495
410 C X-55.141 Y-40.495 DR+
411 L Y+14.505
412 CC X-22.641 Y+14.505
413 C X-22.641 Y+47.005 DR-
414 L X+17.359
415 CC X+17.359 Y+59.505
416 C X+29.417 Y+62.8 DR+
417 L Z+434.5 FMAX
418 L X+1.084 Y-2.215 F5000.
419 L Z+294.5
420 CC X-2.641 Y-16.745
421 C X+1.084 Y-2.215 DR- F127.
422 L Z+324.5 F5000.
423 L X+51.827 Y-12.786 FMAX
424 L Z+294.5
425 CC X+37.359 Y-16.745
426 C X+51.827 Y-12.786 DR- F127.
427 L Z+324.5 F5000.
428 L X+19.788 Y-28.245 FMAX
429 L Z+294.5
430 CC X+37.359 Y-16.745
431 C X+17.687 Y-24.093 DR- F127.
432 L X+17.359 Y-23.148 F102.
433 L X+17.032 Y-24.093
434 L X+15.458 Y-27.396 F127.
435 L X+14.931 Y-28.245 F102.
436 L X+15.931
437 L X+19.788 F127.
438 L Z+324.5 F5000.
439 L Y-5.245 FMAX
440 L Z+294.5
441 L X+15.931 F127.
442 L X+14.931 F102.
443 L X+15.458 Y-6.095
444 L X+17.032 Y-9.397 F127.
445 L X+17.359 Y-10.342 F102.
446 L X+17.687 Y-9.397
447 CC X+37.359 Y-16.745
448 C X+19.788 Y-5.245 DR- F127.
449 L Y-3.745
450 L Y-3.245
451 L Y-2.245 F102.
452 L X+18.788
453 L X+9.025 F127.
454 L X+8.025 F102.
455 L X+8.813 Y-2.86
456 CC X-2.641 Y-16.745
457 C X+8.813 Y-30.631 DR- F127.
458 L X+8.025 Y-31.245 F102.
459 L X+9.025
460 L X+25.694 F127.
461 L X+26.694 F102.
462 L X+25.905 Y-30.631
463 CC X+37.359 Y-16.745
464 C X+25.905 Y-2.86 DR- F127.
465 L X+26.694 Y-2.245 F102.
466 L X+25.694
467 L X+19.788 F127.
468 L Y-.745
469 L Y-.245
470 L Y+.755 F102.
471 L X+18.788
472 L X-2.641 F127.
473 CC X-2.641 Y-16.745
474 C X-2.641 Y-34.245 DR+
475 L X+37.359
476 CC X+37.359 Y-16.745
477 C X+37.359 Y+.755 DR+
478 L X+19.788
479 L X-2.641 F32.
480 CC X-2.641 Y-16.745
481 C X-2.641 Y-34.245 DR+
482 L X+37.359
483 CC X+37.359 Y-16.745
484 C X+37.359 Y+.755 DR+
485 L X+19.788
486 L Z+305.5 FMAX
487 L X-2.641 Y-31.745 FMAX
488 L Z+294.5 FMAX
489 CC X-2.641 Y-16.745
490 C X-2.641 Y-31.745 DR-
491 L X+37.359 F127.
492 CC X+37.359 Y-16.745
493 C X+37.359 Y-31.745 DR- F32.
494 L Z+434.5 FMAX
; TOOL DATA : BROCA DSX1
495 CYCL DEF 7.0 DATUM SHIFT
496 CYCL DEF 7.1  X+0
497 CYCL DEF 7.2  Y+0
498 CYCL DEF 7.3  Z+0
499 L  Z+0 R0 FMAX M92
500 L  Y+0 R0 FMAX M92
501 TOOL CALL 3 Z S70
502 L X-96.391 Y-79.245 Z+355.5
FMAX M03
503 L Z+305.5 FMAX
504 L Z+304.75 FMAX
505 L X-96.391 Y-79.245 FMAX M99
506 L Z+355.5 FMAX
507 L X+91.109 FMAX
508 L Z+305.5 FMAX
509 L Z+304.75 FMAX
510 L X+91.109 Y-79.245 FMAX M99
511 L Z+355.5 FMAX
512 L Y+108.255 FMAX
513 L Z+305.5 FMAX
514 L Z+304.75 FMAX
515 L X+91.109 Y+108.255 FMAX
M99
516 L Z+355.5 FMAX
517 L X-96.391 FMAX
518 L Z+305.5 FMAX
519 L Z+304.75 FMAX
520 L X-96.391 Y+108.255 FMAX
M99
; TOOL DATA : AVELLANADOR
SSP45°,AVELLANADOR
SSP45°,AVELLANADOR SSP45°
521 CYCL DEF 7.0 DATUM SHIFT
522 CYCL DEF 7.1  X+0
523 CYCL DEF 7.2  Y+0
524 CYCL DEF 7.3  Z+0
525 L  Z+0 R0 FMAX M92
526 L  Y+0 R0 FMAX M92
527 TOOL CALL 1 Z S70
528 L Y-79.245 Z+355.5 FMAX M03
529 L Z+305.5 FMAX
530 L Z+304.5 FMAX
531 L X-96.391 Y-79.245 FMAX M99
532 L Z+355.5 FMAX
533 L X+91.109 FMAX
534 L Z+305.5 FMAX
535 L Z+304.5 FMAX
536 L X+91.109 Y-79.245 FMAX M99
537 L Z+355.5 FMAX
538 L Y+108.255 FMAX
539 L Z+305.5 FMAX
540 L Z+304.5 FMAX
541 L X+91.109 Y+108.255 FMAX
M99
542 L Z+355.5 FMAX
543 L X-96.391 FMAX
544 L Z+305.5 FMAX
545 L Z+304.5 FMAX
546 L X-96.391 Y+108.255 FMAX
M99
547 L Z+505.5 FMAX
548 L M09
549 L M05 M11
550 L M129
551 L  Z+0 X0 Y+0 R0 FMAX M92
552 L  Y+0 R0 FMAX M92
553 CYCL DEF 7.0 NULLPUNKT
554 CYCL DEF 7.1  X+0
555 CYCL DEF 7.2  Y+0
556 CYCL DEF 7.3  Z+0
557 END PGM Fase MM
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PIEZA 2

0 BEGIN PGM Fase MM
1 CYCL DEF 7.0 DATUM SHIFT
2 CYCL DEF 7.1 X+0
3 CYCL DEF 7.2 Y+0
4 CYCL DEF 7.3 Z+0
5 CYCL DEF 19.0
BEARBEITUNGSEBENE
6 CYCL DEF 19.1
7 L Z+0 R0 FMAX M92
8 L Y+0 R0 FMAX M92
; TOOL DATA : SEE-42
9 CYCL DEF 7.0 DATUM SHIFT
10 CYCL DEF 7.1 X+0
11 CYCL DEF 7.2 Y+0
12 CYCL DEF 7.3 Z+0
13 L Z+0 R0 FMAX M92
14 L Y+0 R0 FMAX M92
15 TOOL CALL 4 Z S550
16 L X+254.99 Y-2.304 Z+310. FMAX M03
17 L Z+91.5 F5000.
18 CC X+0.0 Y+0.0
19 C X+254.99 Y-2.304 DR- F1000.
20 L Z+132.75 FMAX
21 L Z+64. F5000.
22 CC X+0.0 Y+0.0
23 C X+254.99 Y-2.304 DR- F1000.
24 L Z+105.25 FMAX
25 L Z+36.5 F5000.
26 CC X+0.0 Y+0.0
27 C X+254.99 Y-2.304 DR- F1000.
28 L Z+77.75 FMAX
29 L Z+9. F5000.
30 CC X+0.0 Y+0.0
31 C X+254.99 Y-2.304 DR- F1000.
32 L Z+310. F5000.
33 L X+19.031 Y+1.536 FMAX
34 L Z+129.1 FMAX
35 L Z+119.1
36 L X+19.091 Y+.477 Z+118.816
37 L X+19.078 Y-.843 Z+118.462
38 L X+18.985 Y-2.072 Z+118.132
39 L X+18.806 Y-3.318 Z+117.794
40 L X+18.53 Y-4.619 Z+117.438
41 L X+18.204 Y-5.77 Z+117.118
42 L X+17.751 Y-7.043 Z+116.756
43 L X+17.275 Y-8.141 Z+116.435
44 L X+16.674 Y-9.304 Z+116.084
45 L X+16.013 Y-10.399 Z+115.741
46 L X+15.288 Y-11.435 Z+115.403
47 L X+14.39 Y-12.55 Z+115.019
48 L X+13.735 Y-13.264 Z+114.759
49 L X+12.661 Y-14.283 Z+114.363
50 L X+11.572 Y-15.186 Z+113.984
51 L X+11.299 Y-15.384 Z+113.893
52 L X+9.255 Y-16.689 Z+113.243
53 L X+8.43 Y-17.134 Z+112.992
54 L X+7.425 Y-17.593 Z+112.696
55 L X+6.142 Y-18.077 Z+112.329
56 L X+4.835 Y-18.472 Z+111.963
57 L X+3.748 Y-18.725 Z+111.664
58 L X+2.448 Y-18.938 Z+111.311
59 L X+1.203 Y-19.058 Z+110.976
60 L X-.15 Y-19.095 Z+110.613
61 L X-1.301 Y-19.052 Z+110.305
62 L X-2.678 Y-18.907 Z+109.933
63 L X-3.87 Y-18.701 Z+109.609
64 L X-5.094 Y-18.405 Z+109.272
65 L X-6.334 Y-18.016 Z+108.924
66 L X-7.48 Y-17.57 Z+108.594
67 L X-8.687 Y-17.005 Z+108.237
68 L X-9.802 Y-16.389 Z+107.896
69 L X-10.863 Y-15.707 Z+107.558
70 L X-11.842 Y-14.981 Z+107.231
71 L X-12.875 Y-14.103 Z+106.868
72 L X-13.746 Y-13.257 Z+106.543
73 L X-14.621 Y-12.285 Z+106.192
74 L X-15.387 Y-11.31 Z+105.86
75 L X-16.127 Y-10.229 Z+105.509
76 L X-16.712 Y-9.238 Z+105.201
77 L X-17.361 Y-7.944 Z+104.813
78 L X-17.842 Y-6.794 Z+104.479
79 L X-18.319 Y-5.385 Z+104.08
80 L X-18.612 Y-4.275 Z+103.772
81 L X-18.863 Y-2.974 Z+103.417
82 L X-19.021 Y-1.7 Z+103.073
83 L X-19.091 Y-.476 Z+102.745
84 L X-19.078 Y+.846 Z+102.391
85 L X-18.985 Y+2.076 Z+102.06
86 L X-18.806 Y+3.316 Z+101.724
87 L X-18.529 Y+4.621 Z+101.367
88 L X-18.204 Y+5.77 Z+101.047
89 L X-17.75 Y+7.045 Z+100.684
90 L X-17.274 Y+8.141 Z+100.364
91 L X-16.675 Y+9.301 Z+100.014
92 L X-16.012 Y+10.4 Z+99.67
93 L X-15.286 Y+11.435 Z+99.332
94 L X-14.381 Y+12.559 Z+98.945
95 L X-13.738 Y+13.26 Z+98.69
96 L X-12.675 Y+14.268 Z+98.298
97 L X-11.526 Y+15.219 Z+97.898
98 L X-11.222 Y+15.44 Z+97.797
99 L X-9.961 Y+16.245 Z+97.396
100 L X-.811 Y+1.918 Z+92.841
101 L X-1.351 Y+1.573 Z+92.67
102 L X-1.394 Y+1.538 Z+92.655
103 L X-1.546 Y+1.393 Z+92.598
104 L X-1.688 Y+1.217 Z+92.538
105 L X-1.758 Y+1.117 Z+92.505
106 L X-1.832 Y+.995 Z+92.467
107 L X-1.906 Y+.851 Z+92.424
108 L X-1.927 Y+.803 Z+92.41
109 L X-2.001 Y+.596 Z+92.351
110 L X-2.018 Y+.534 Z+92.333
111 L X-2.06 Y+.339 Z+92.28
112 L X-2.077 Y+.22 Z+92.248
113 L X-2.085 Y+.116 Z+92.22
114 L X-2.086 Y-.073 Z+92.169
115 L X-2.081 Y-.165 Z+92.144
116 L X-2.063 Y-.315 Z+92.104
117 L X-2.028 Y-.494 Z+92.055
118 L X-1.931 Y-.78 Z+91.974
119 L X-1.905 Y-.842 Z+91.956
120 L X-1.778 Y-1.094 Z+91.881
121 L X-1.774 Y-1.101 Z+91.878
122 L X-1.674 Y-1.248 Z+91.831
123 L X-1.608 Y-1.331 Z+91.802
124 L X-1.491 Y-1.461 Z+91.755
125 L X-1.433 Y-1.518 Z+91.734
126 L X-1.264 Y-1.661 Z+91.674
127 L X-1.197 Y-1.711 Z+91.652
128 L X-1.085 Y-1.783 Z+91.616
129 L X-.963 Y-1.85 Z+91.579
130 L X-.788 Y-1.932 Z+91.527
131 L X-.702 Y-1.966 Z+91.503
132 L X-.542 Y-2.016 Z+91.458
133 L X-.417 Y-2.046 Z+91.423
134 L X-.342 Y-2.059 Z+91.403
135 L X-.092 Y-2.085 Z+91.335
136 L X-.064 Y-2.086 Z+91.328
137 L X+.155 Y-2.08 Z+91.269
138 L X+.259 Y-2.07 Z+91.241
139 L X+.442 Y-2.04 Z+91.192
140 L X+.675 Y-1.97 Z+91.126
141 L X+.782 Y-1.929 Z+91.096
142 L X+1.393 Y-1.539 Z+90.901
143 L X+1.547 Y-1.393 Z+90.845
144 L X+1.688 Y-1.218 Z+90.784
145 L X+1.758 Y-1.118 Z+90.752
146 L X+1.829 Y-1. Z+90.715
147 L X+1.906 Y-.852 Z+90.67
148 L X+1.927 Y-.802 Z+90.655
149 L X+2. Y-.597 Z+90.597
150 L X+2.018 Y-.533 Z+90.579
151 L X+2.059 Y-.343 Z+90.527
152 L X+2.077 Y-.217 Z+90.493
153 L X+2.085 Y-.113 Z+90.465
154 L X+2.087 Y+.073 Z+90.415
155 L X+2.081 Y+.167 Z+90.39
156 L X+2.063 Y+.312 Z+90.351
157 L X+2.029 Y+.491 Z+90.302
158 L X+1.929 Y+.783 Z+90.219
159 L X+1.899 Y+.854 Z+90.199
160 L X+1.802 Y+1.049 Z+90.14
161 L X+1.752 Y+1.134 Z+90.114
162 L X+1.674 Y+1.248 Z+90.077
163 L X+1.608 Y+1.332 Z+90.048
164 L X+1.491 Y+1.461 Z+90.002
165 L X+1.435 Y+1.516 Z+89.981
166 L X+1.264 Y+1.662 Z+89.92
167 L X+1.194 Y+1.713 Z+89.897
168 L X+1.085 Y+1.783 Z+89.862
169 L X+.944 Y+1.861 Z+89.819
170 L X+.848 Y+1.906 Z+89.791
171 L X+.669 Y+1.976 Z+89.739
172 L X+.542 Y+2.016 Z+89.704
173 L X+.413 Y+2.047 Z+89.668
174 L X+.305 Y+2.066 Z+89.639
175 L X+.176 Y+2.079 Z+89.604
176 L X+.015 Y+2.085 Z+89.561
177 L X-.148 Y+2.081 Z+89.517
178 L X-.296 Y+2.067 Z+89.477
179 L X-.317 Y+2.063 Z+89.472
180 L X-.535 Y+2.013 Z+89.412
181 L X-.658 Y+1.976 Z+89.377
182 L X-.811 Y+1.918 Z+89.333
183 L X-1.351 Y+1.573 F200.
184 L X-1.394 Y+1.538
185 L X-1.546 Y+1.393
186 L X-1.688 Y+1.217
187 L X-1.758 Y+1.117
188 L X-1.832 Y+.995
189 L X-1.906 Y+.851
190 L X-1.927 Y+.803
191 L X-2.001 Y+.596
192 L X-2.018 Y+.534
193 L X-2.06 Y+.339
194 L X-2.077 Y+.22
195 L X-2.085 Y+.116
196 L X-2.086 Y-.073
197 L X-2.081 Y-.165
198 L X-2.063 Y-.315
199 L X-2.028 Y-.494
200 L X-1.931 Y-.78
201 L X-1.905 Y-.842
202 L X-1.778 Y-1.094
203 L X-1.774 Y-1.101
204 L X-1.674 Y-1.248
205 L X-1.608 Y-1.331
206 L X-1.491 Y-1.461
207 L X-1.433 Y-1.518
208 L X-1.264 Y-1.661
209 L X-1.197 Y-1.711
210 L X-1.085 Y-1.783
211 L X-.963 Y-1.85
212 L X-.788 Y-1.932
213 L X-.702 Y-1.966
214 L X-.542 Y-2.016
215 L X-.417 Y-2.046
216 L X-.342 Y-2.059
217 L X-.092 Y-2.085
218 L X-.064 Y-2.086
219 L X+.155 Y-2.08
220 L X+.259 Y-2.07
221 L X+.442 Y-2.04
222 L X+.675 Y-1.97
223 L X+.782 Y-1.929
224 L X+1.393 Y-1.539
225 L X+1.547 Y-1.393
226 L X+1.688 Y-1.218
227 L X+1.758 Y-1.118
228 L X+1.829 Y-1.
229 L X+1.906 Y-.852
230 L X+1.927 Y-.802
231 L X+2. Y-.597
232 L X+2.018 Y-.533
233 L X+2.059 Y-.343
234 L X+2.077 Y-.217
235 L X+2.085 Y-.113
236 L X+2.087 Y+.073
237 L X+2.081 Y+.167
238 L X+2.063 Y+.312
239 L X+2.029 Y+.491
240 L X+1.929 Y+.783
241 L X+1.899 Y+.854
242 L X+1.802 Y+1.049
243 L X+1.752 Y+1.134
244 L X+1.674 Y+1.248
245 L X+1.608 Y+1.332
246 L X+1.491 Y+1.461
247 L X+1.435 Y+1.516
248 L X+1.264 Y+1.662
249 L X+1.194 Y+1.713
250 L X+1.085 Y+1.783
251 L X+.944 Y+1.861
252 L X+.848 Y+1.906
253 L X+.669 Y+1.976
254 L X+.542 Y+2.016
255 L X+.413 Y+2.047
256 L X+.305 Y+2.066
257 L X+.176 Y+2.079
258 L X+.015 Y+2.085
259 L X-.148 Y+2.081
260 L X-.296 Y+2.067
261 L X-.317 Y+2.063
262 L X-.535 Y+2.013
263 L X-.658 Y+1.976
264 L X-.811 Y+1.918
265 L X-9.961 Y+16.245
266 L X-11.222 Y+15.44
267 L X-11.526 Y+15.219
268 L X-12.675 Y+14.268
269 L X-13.738 Y+13.26
270 L X-14.381 Y+12.559
271 L X-15.286 Y+11.435
272 L X-16.012 Y+10.4
273 L X-16.675 Y+9.301
274 L X-17.274 Y+8.141
275 L X-17.75 Y+7.045
276 L X-18.204 Y+5.77
277 L X-18.529 Y+4.621
278 L X-18.806 Y+3.316
279 L X-18.985 Y+2.076
280 L X-19.078 Y+.846
281 L X-19.091 Y-.476
282 L X-19.021 Y-1.7
283 L X-18.863 Y-2.974
284 L X-18.612 Y-4.275
285 L X-18.319 Y-5.385
286 L X-17.842 Y-6.794
287 L X-17.361 Y-7.944
288 L X-16.712 Y-9.238
289 L X-16.127 Y-10.229
290 L X-15.387 Y-11.31
291 L X-14.621 Y-12.285
292 L X-13.746 Y-13.257
293 L X-12.875 Y-14.103
294 L X-11.842 Y-14.981
295 L X-10.863 Y-15.707
296 L X-9.802 Y-16.389
297 L X-8.687 Y-17.005
298 L X-7.48 Y-17.57
299 L X-6.334 Y-18.016
300 L X-5.094 Y-18.405
301 L X-3.87 Y-18.701
302 L X-2.678 Y-18.907
303 L X-1.301 Y-19.052
304 L X-.15 Y-19.095
305 L X+1.203 Y-19.058
306 L X+2.448 Y-18.938
307 L X+3.748 Y-18.725
308 L X+4.835 Y-18.472
309 L X+6.142 Y-18.077
310 L X+7.425 Y-17.593
311 L X+8.43 Y-17.134
312 L X+9.255 Y-16.689
313 L X+11.299 Y-15.384
314 L X+11.572 Y-15.186
315 L X+12.661 Y-14.283
316 L X+13.735 Y-13.264
317 L X+14.39 Y-12.55
318 L X+15.288 Y-11.435
319 L X+16.013 Y-10.399
320 L X+16.674 Y-9.304
321 L X+17.275 Y-8.141
322 L X+17.751 Y-7.043
323 L X+18.204 Y-5.77
324 L X+18.53 Y-4.619
325 L X+18.806 Y-3.318
326 L X+18.985 Y-2.072
327 L X+19.078 Y-.843
328 L X+19.091 Y+.477
329 L X+19.021 Y+1.702
330 L X+18.863 Y+2.973
331 L X+18.612 Y+4.273
332 L X+18.319 Y+5.386
333 L X+17.841 Y+6.797
334 L X+17.357 Y+7.955
335 L X+16.738 Y+9.187
336 L X+16.107 Y+10.258
337 L X+15.387 Y+11.311
338 L X+14.621 Y+12.286
339 L X+13.745 Y+13.258
340 L X+12.876 Y+14.102
341 L X+11.841 Y+14.982
342 L X+10.86 Y+15.709
343 L X+9.801 Y+16.39
344 L X+8.67 Y+17.015
345 L X+7.546 Y+17.541
346 L X+6.305 Y+18.025
347 L X+5.093 Y+18.405
348 L X+3.865 Y+18.702
349 L X+2.645 Y+18.913
350 L X+1.395 Y+19.045
351 L X+.106 Y+19.095
352 L X-1.2 Y+19.058
353 L X-2.483 Y+18.935
354 L X-3.606 Y+18.751
355 L X-4.916 Y+18.448
356 L X-6.131 Y+18.081
357 L X-7.439 Y+17.587
358 L X-8.451 Y+17.124
359 L X-9.309 Y+16.662
360 L X-9.961 Y+16.245
361 L X-19.111 Y+30.573
362 L X-20.802 Y+29.493
363 L X-21.954 Y+28.656
364 L X-23.957 Y+26.998
365 L X-25.864 Y+25.189
366 L X-27.277 Y+23.65
367 L X-28.884 Y+21.654
368 L X-30.265 Y+19.682
369 L X-31.519 Y+17.607
370 L X-32.643 Y+15.431
371 L X-33.573 Y+13.287
372 L X-34.407 Y+10.944
373 L X-35.041 Y+8.707
374 L X-35.553 Y+6.293
375 L X-35.892 Y+3.931
376 L X-36.072 Y+1.576

377 L X-36.096 Y-.879
378 L X-35.961 Y-3.234
379 L X-35.663 Y-5.634
380 L X-35.196 Y-8.055
381 L X-34.609 Y-10.284
382 L X-33.754 Y-12.808
383 L X-32.818 Y-15.046
384 L X-31.645 Y-17.382
385 L X-30.479 Y-19.357
386 L X-29.101 Y-21.373
387 L X-27.634 Y-23.238
388 L X-26.001 Y-25.053
389 L X-24.317 Y-26.689
390 L X-22.421 Y-28.302
391 L X-20.529 Y-29.703
392 L X-18.518 Y-30.995
393 L X-16.411 Y-32.16
394 L X-14.172 Y-33.208
395 L X-11.966 Y-34.066
396 L X-9.645 Y-34.794
397 L X-7.323 Y-35.357
398 L X-5.014 Y-35.756
399 L X-2.51 Y-36.018
400 L X-.235 Y-36.104
401 L X+2.252 Y-36.035
402 L X+4.638 Y-35.806
403 L X+7.054 Y-35.41
404 L X+9.227 Y-34.904
405 L X+11.61 Y-34.184
406 L X+13.966 Y-33.295
407 L X+16. Y-32.365
408 L X+17.872 Y-31.357
409 L X+20.88 Y-29.437
410 L X+22.005 Y-28.619
411 L X+23.951 Y-27.005
412 L X+25.864 Y-25.189
413 L X+27.287 Y-23.639
414 L X+28.887 Y-21.651
415 L X+30.267 Y-19.68
416 L X+31.519 Y-17.608
417 L X+32.644 Y-15.429
418 L X+33.574 Y-13.283
419 L X+34.408 Y-10.943
420 L X+35.042 Y-8.704
421 L X+35.553 Y-6.294
422 L X+35.893 Y-3.926
423 L X+36.072 Y-1.572
424 L X+36.096 Y+.881
425 L X+35.961 Y+3.237
426 L X+35.664 Y+5.634
427 L X+35.196 Y+8.055
428 L X+34.608 Y+10.286
429 L X+33.753 Y+12.811
430 L X+32.814 Y+15.056
431 L X+31.675 Y+17.326
432 L X+30.463 Y+19.381
433 L X+29.1 Y+21.375
434 L X+27.633 Y+23.24
435 L X+26. Y+25.054
436 L X+24.317 Y+26.689
437 L X+22.419 Y+28.303
438 L X+20.526 Y+29.705
439 L X+18.517 Y+30.996
440 L X+16.395 Y+32.169
441 L X+14.244 Y+33.176
442 L X+11.941 Y+34.074
443 L X+9.643 Y+34.794
444 L X+7.318 Y+35.358
445 L X+4.985 Y+35.761
446 L X+2.614 Y+36.01
447 L X+.197 Y+36.104
448 L X-2.251 Y+36.035
449 L X-4.669 Y+35.803
450 L X-6.895 Y+35.439
451 L X-9.297 Y+34.884
452 L X-11.604 Y+34.186
453 L X-13.983 Y+33.287
454 L X-16.024 Y+32.354
455 L X-17.929 Y+31.328
456 L X-19.111 Y+30.573
457 L X-28.261 Y+44.9
458 L X-30.383 Y+43.545
459 L X-32.382 Y+42.093
460 L X-35.238 Y+39.728
461 L X-37.991 Y+37.118
462 L X-40.172 Y+34.74
463 L X-42.482 Y+31.873
464 L X-44.518 Y+28.965
465 L X-46.363 Y+25.913
466 L X-48.011 Y+22.721
467 L X-49.396 Y+19.528
468 L X-50.61 Y+16.119
469 L X-51.552 Y+12.793
470 L X-52.3 Y+9.27
471 L X-52.8 Y+5.786
472 L X-53.066 Y+2.306
473 L X-53.101 Y-1.282
474 L X-52.901 Y-4.769
475 L X-52.464 Y-8.293
476 L X-51.78 Y-11.836
477 L X-50.898 Y-15.183
478 L X-49.666 Y-18.822
479 L X-48.275 Y-22.148
480 L X-46.579 Y-25.526
481 L X-44.832 Y-28.485
482 L X-42.815 Y-31.436
483 L X-40.647 Y-34.191
484 L X-38.256 Y-36.849
485 L X-35.759 Y-39.275
486 L X-32.999 Y-41.622
487 L X-30.196 Y-43.699
488 L X-27.235 Y-45.601
489 L X-24.134 Y-47.315
490 L X-20.864 Y-48.846
491 L X-17.598 Y-50.116
492 L X-14.197 Y-51.183
493 L X-10.777 Y-52.012
494 L X-7.35 Y-52.604
495 L X-3.719 Y-52.985
496 L X-.321 Y-53.113
497 L X+3.301 Y-53.012
498 L X+6.827 Y-52.675
499 L X+10.36 Y-52.095
500 L X+13.618 Y-51.337
501 L X+17.078 Y-50.291
502 L X+20.506 Y-48.997
503 L X+23.57 Y-47.597
504 L X+26.489 Y-46.025
505 L X+30.46 Y-43.489
506 L X+32.438 Y-42.052
507 L X+35.241 Y-39.728
508 L X+37.994 Y-37.115
509 L X+40.183 Y-34.728
510 L X+42.487 Y-31.868
511 L X+44.522 Y-28.96
512 L X+46.364 Y-25.912
513 L X+48.013 Y-22.717
514 L X+49.398 Y-19.524
515 L X+50.611 Y-16.115
516 L X+51.553 Y-12.789
517 L X+52.3 Y-9.269
518 L X+52.801 Y-5.781
519 L X+53.066 Y-2.301
520 L X+53.101 Y+1.285
521 L X+52.901 Y+4.772
522 L X+52.464 Y+8.295
523 L X+51.78 Y+11.837
524 L X+50.897 Y+15.186
525 L X+49.664 Y+18.826
526 L X+48.271 Y+22.157
527 L X+46.611 Y+25.465
528 L X+44.818 Y+28.505
529 L X+42.813 Y+31.438
530 L X+40.646 Y+34.194
531 L X+38.254 Y+36.851
532 L X+35.759 Y+39.275
533 L X+32.996 Y+41.623
534 L X+30.192 Y+43.701
535 L X+27.233 Y+45.603
536 L X+24.121 Y+47.322
537 L X+20.943 Y+48.811
538 L X+17.576 Y+50.122
539 L X+14.193 Y+51.184
540 L X+10.771 Y+52.013
541 L X+7.326 Y+52.608
542 L X+3.834 Y+52.976
543 L X+.288 Y+53.113
544 L X-3.302 Y+53.013
545 L X-6.855 Y+52.671
546 L X-10.184 Y+52.127
547 L X-13.678 Y+51.32
548 L X-17.077 Y+50.291
549 L X-20.528 Y+48.987
550 L X-23.597 Y+47.585
551 L X-26.548 Y+45.995
552 L X-28.261 Y+44.9
553 L X-37.411 Y+59.228
554 L X-39.964 Y+57.597
555 L X-42.809 Y+55.53
556 L X-46.52 Y+52.458
557 L X-50.117 Y+49.047
558 L X-53.068 Y+45.831
559 L X-56.08 Y+42.092
560 L X-58.772 Y+38.247
561 L X-61.207 Y+34.219
562 L X-63.379 Y+30.011
563 L X-65.219 Y+25.77
564 L X-66.814 Y+21.293
565 L X-68.063 Y+16.879
566 L X-69.047 Y+12.246
567 L X-69.708 Y+7.642
568 L X-70.059 Y+3.036
569 L X-70.106 Y-1.685
570 L X-69.841 Y-6.303
571 L X-69.264 Y-10.953
572 L X-68.364 Y-15.617
573 L X-67.187 Y-20.083
574 L X-65.578 Y-24.836
575 L X-63.731 Y-29.25
576 L X-61.512 Y-33.67
577 L X-59.185 Y-37.612
578 L X-56.529 Y-41.498
579 L X-53.661 Y-45.145
580 L X-50.51 Y-48.645
581 L X-47.201 Y-51.86
582 L X-43.577 Y-54.942
583 L X-39.862 Y-57.694
584 L X-35.951 Y-60.208
585 L X-31.858 Y-62.47
586 L X-27.556 Y-64.483
587 L X-23.23 Y-66.166
588 L X-18.748 Y-67.572
589 L X-14.23 Y-68.667
590 L X-9.686 Y-69.452
591 L X-4.927 Y-69.951
592 L X-.406 Y-70.122
593 L X+4.35 Y-69.99
594 L X+9.017 Y-69.543
595 L X+13.667 Y-68.78
596 L X+18.01 Y-67.769
597 L X+22.546 Y-66.397
598 L X+27.047 Y-64.699
599 L X+31.14 Y-62.829
600 L X+35.105 Y-60.694
601 L X+40.041 Y-57.541
602 L X+42.871 Y-55.485
603 L X+46.531 Y-52.451
604 L X+50.123 Y-49.04
605 L X+53.08 Y-45.818
606 L X+56.086 Y-42.084
607 L X+58.776 Y-38.241
608 L X+61.209 Y-34.215
609 L X+63.382 Y-30.005
610 L X+65.221 Y-25.764
611 L X+66.815 Y-21.288
612 L X+68.065 Y-16.874
613 L X+69.048 Y-12.244
614 L X+69.709 Y-7.636
615 L X+70.06 Y-3.031
616 L X+70.106 Y+1.689
617 L X+69.841 Y+6.307
618 L X+69.264 Y+10.955
619 L X+68.364 Y+15.62
620 L X+67.186 Y+20.086
621 L X+65.576 Y+24.84
622 L X+63.728 Y+29.258
623 L X+61.547 Y+33.603
624 L X+59.174 Y+37.629
625 L X+56.527 Y+41.501
626 L X+53.659 Y+45.148
627 L X+50.508 Y+48.647
628 L X+47.2 Y+51.862
629 L X+43.574 Y+54.944
630 L X+39.858 Y+57.697
631 L X+35.948 Y+60.21
632 L X+31.847 Y+62.476
633 L X+27.641 Y+64.446
634 L X+23.212 Y+66.171
635 L X+18.744 Y+67.573
636 L X+14.224 Y+68.668
637 L X+9.666 Y+69.456
638 L X+5.053 Y+69.941
639 L X+.379 Y+70.122
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642 L X-13.473 Y+68.815
643 L X-18.059 Y+67.755
644 L X-22.55 Y+66.396
645 L X-27.073 Y+64.687
646 L X-31.169 Y+62.815
647 L X-35.167 Y+60.661
648 L X-37.411 Y+59.228
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650 L X-49.545 Y+71.65
651 L X-53.237 Y+68.967
652 L X-57.802 Y+65.188
653 L X-62.244 Y+60.976
654 L X-65.964 Y+56.921
655 L X-69.678 Y+52.31
656 L X-73.025 Y+47.53
657 L X-76.05 Y+42.525
658 L X-78.748 Y+37.3
659 L X-81.042 Y+32.012
660 L X-83.017 Y+26.467
661 L X-84.575 Y+20.966
662 L X-85.794 Y+15.223
663 L X-86.616 Y+9.497
664 L X-87.053 Y+3.766
665 L X-87.11 Y-2.088
666 L X-86.781 Y-7.837
667 L X-86.064 Y-13.613
668 L X-84.948 Y-19.398
669 L X-83.476 Y-24.982
670 L X-81.489 Y-30.849
671 L X-79.188 Y-36.352
672 L X-76.445 Y-41.815
673 L X-73.537 Y-46.74
674 L X-70.242 Y-51.561
675 L X-66.674 Y-56.098
676 L X-62.765 Y-60.441
677 L X-58.643 Y-64.446
678 L X-54.155 Y-68.262
679 L X-49.528 Y-71.69
680 L X-44.668 Y-74.814
681 L X-39.582 Y-77.625
682 L X-34.248 Y-80.121
683 L X-28.862 Y-82.216
684 L X-23.299 Y-83.961
685 L X-17.683 Y-85.322
686 L X-12.023 Y-86.301
687 L X-6.136 Y-86.917
688 L X-.492 Y-87.131
689 L X+5.399 Y-86.967
690 L X+11.206 Y-86.411
691 L X+16.973 Y-85.465
692 L X+22.402 Y-84.201
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694 L X+33.588 Y-80.4
695 L X+38.71 Y-78.06
696 L X+43.722 Y-75.362
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699 L X+57.82 Y-65.173
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701 L X+65.977 Y-56.907
702 L X+69.686 Y-52.301
703 L X+73.031 Y-47.522
704 L X+76.054 Y-42.519
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713 L X+86.781 Y+7.842
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715 L X+84.948 Y+19.402
716 L X+83.475 Y+24.986
717 L X+81.487 Y+30.854
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719 L X+76.484 Y+41.742
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721 L X+70.24 Y+51.565
722 L X+66.671 Y+56.101
723 L X+62.762 Y+60.444
724 L X+58.641 Y+64.448
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726 L X+49.524 Y+71.693
727 L X+44.664 Y+74.816
728 L X+39.572 Y+77.63
729 L X+34.339 Y+80.081
730 L X+28.848 Y+82.22
731 L X+23.294 Y+83.963
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733 L X+12.006 Y+86.304
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736 L X-5.405 Y+86.967
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738 L X-16.762 Y+85.503
739 L X-22.44 Y+84.191
740 L X-28.023 Y+82.501
741 L X-33.618 Y+80.387
742 L X-38.742 Y+78.046
743 L X-43.786 Y+75.328
744 L X-46.561 Y+73.555
745 L X-55.711 Y+87.883
746 L X-59.126 Y+85.702
747 L X-63.665 Y+82.403
748 L X-69.083 Y+77.918
749 L X-74.37 Y+72.905
750 L X-78.86 Y+68.011
751 L X-83.276 Y+62.529
752 L X-87.278 Y+56.813
753 L X-90.894 Y+50.832
754 L X-94.116 Y+44.59
755 L X-96.865 Y+38.253
756 L X-99.22 Y+31.641

757 L X-101.086 Y+25.052
758 L X-102.541 Y+18.2
759 L X-103.524 Y+11.353
760 L X-104.046 Y+4.496
761 L X-104.115 Y-2.491
762 L X-103.721 Y-9.372
763 L X-102.865 Y-16.272
764 L X-101.533 Y-23.179
765 L X-99.766 Y-29.881
766 L X-97.401 Y-36.863
767 L X-94.644 Y-43.454
768 L X-91.379 Y-49.959
769 L X-87.89 Y-55.868
770 L X-83.956 Y-61.624
771 L X-79.687 Y-67.051
772 L X-75.02 Y-72.237
773 L X-70.085 Y-77.031
774 L X-64.734 Y-81.582
775 L X-59.195 Y-85.686
776 L X-53.384 Y-89.42
777 L X-47.306 Y-92.779
778 L X-40.94 Y-95.759
779 L X-34.494 Y-98.266
780 L X-27.851 Y-100.351
781 L X-21.137 Y-101.977
782 L X-14.359 Y-103.149
783 L X-7.345 Y-103.884
784 L X-.577 Y-104.14
785 L X+6.448 Y-103.945
786 L X+13.396 Y-103.279
787 L X+20.279 Y-102.149
788 L X+26.793 Y-100.633
789 L X+33.481 Y-98.611
790 L X+40.129 Y-96.102
791 L X+46.28 Y-93.292
792 L X+52.339 Y-90.03
793 L X+59.203 Y-85.646
794 L X+63.736 Y-82.351
795 L X+69.11 Y-77.896
796 L X+74.382 Y-72.892
797 L X+78.874 Y-67.996
798 L X+83.286 Y-62.517
799 L X+87.285 Y-56.802
800 L X+90.899 Y-50.823
801 L X+94.12 Y-44.582
802 L X+96.868 Y-38.245
803 L X+99.222 Y-31.634
804 L X+101.088 Y-25.045
805 L X+102.542 Y-18.194
806 L X+103.525 Y-11.346
807 L X+104.047 Y-4.489
808 L X+104.115 Y+2.496
809 L X+103.721 Y+9.378
810 L X+102.864 Y+16.277
811 L X+101.531 Y+23.184
812 L X+99.764 Y+29.886
813 L X+97.399 Y+36.868
814 L X+94.642 Y+43.46
815 L X+91.42 Y+49.88
816 L X+87.884 Y+55.877
817 L X+83.953 Y+61.628
818 L X+79.684 Y+67.055
819 L X+75.017 Y+72.24
820 L X+70.082 Y+77.034
821 L X+64.729 Y+81.585
822 L X+59.19 Y+85.689
823 L X+53.38 Y+89.423
824 L X+47.298 Y+92.784
825 L X+41.038 Y+95.716
826 L X+34.483 Y+98.269
827 L X+27.844 Y+100.352
828 L X+21.129 Y+101.979
829 L X+14.346 Y+103.151
830 L X+7.492 Y+103.873
831 L X+.561 Y+104.14
832 L X-6.457 Y+103.944
833 L X-13.413 Y+103.276
834 L X-20.051 Y+102.191
835 L X-26.821 Y+100.626
836 L X-33.496 Y+98.606
837 L X-40.162 Y+96.087
838 L X-46.315 Y+93.276
839 L X-52.405 Y+89.994
840 L X-55.711 Y+87.883
841 L X-64.862 Y+102.21
842 L X-68.707 Y+99.754
843 L X-74.092 Y+95.84
844 L X-80.365 Y+90.648
845 L X-86.497 Y+84.833
846 L X-91.756 Y+79.102
847 L X-96.874 Y+72.748
848 L X-101.532 Y+66.095
849 L X-105.738 Y+59.138
850 L X-109.485 Y+51.88
851 L X-112.688 Y+44.495
852 L X-115.424 Y+36.815
853 L X-117.597 Y+29.138
854 L X-119.288 Y+21.176
855 L X-120.432 Y+13.208
856 L X-121.04 Y+5.226
857 L X-121.12 Y-2.893
858 L X-120.661 Y-10.906
859 L X-119.665 Y-18.932
860 L X-118.117 Y-26.96
861 L X-116.055 Y-34.78
862 L X-113.313 Y-42.877
863 L X-110.101 Y-50.556
864 L X-106.312 Y-58.103
865 L X-102.243 Y-64.996
866 L X-97.67 Y-71.686
867 L X-92.7 Y-78.005
868 L X-87.275 Y-84.032
869 L X-81.527 Y-89.617
870 L X-75.312 Y-94.902
871 L X-68.861 Y-99.682
872 L X-62.101 Y-104.026
873 L X-55.029 Y-107.934
874 L X-47.632 Y-111.397
875 L X-40.126 Y-114.316
876 L X-32.402 Y-116.74
877 L X-24.59 Y-118.632
878 L X-16.695 Y-119.997
879 L X-8.554 Y-120.85
880 L X-.662 Y-121.149
881 L X+7.497 Y-120.922
882 L X+15.585 Y-120.147
883 L X+23.585 Y-118.834
884 L X+31.185 Y-117.066
885 L X+38.949 Y-114.718
886 L X+46.67 Y-111.804
887 L X+53.85 Y-108.524
888 L X+60.955 Y-104.698
889 L X+68.784 Y-99.698
890 L X+74.169 Y-95.784
891 L X+80.4 Y-90.619
892 L X+86.512 Y-84.817
893 L X+91.771 Y-79.085
894 L X+96.885 Y-72.734
895 L X+101.54 Y-66.083
896 L X+105.744 Y-59.127
897 L X+109.489 Y-51.871
898 L X+112.692 Y-44.486
899 L X+115.426 Y-36.807
900 L X+117.6 Y-29.13
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902 L X+120.433 Y-13.201
903 L X+121.041 Y-5.219
904 L X+121.12 Y+2.9
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906 L X+119.664 Y+18.938
907 L X+118.115 Y+26.966
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910 L X+110.099 Y+50.561
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912 L X+102.24 Y+65.001
913 L X+97.667 Y+71.691
914 L X+92.696 Y+78.009
915 L X+87.271 Y+84.037
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919 L X+62.096 Y+104.029
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926 L X+8.711 Y+120.838
927 L X+.652 Y+121.15
928 L X-7.508 Y+120.922
929 L X-15.599 Y+120.144
930 L X-23.34 Y+118.879
931 L X-31.202 Y+117.062
932 L X-38.969 Y+114.712
933 L X-46.707 Y+111.787
934 L X-53.887 Y+108.507
935 L X-61.024 Y+104.661
936 L X-64.862 Y+102.21
937 L Z+119. F5000.
938 L Z+310. FMAX
939 L X-8.389 Y-22.082 FMAX
940 L Z+99.433 FMAX
941 L Z+89.433
942 L X-9.013 Y-21.922 Z+89.261
943 L X-9.213 Y-21.854 Z+89.204
944 L X-9.413 Y-21.784 Z+89.147
945 L X-13.017 Y-19.564 Z+88.013
946 L X-16.236 Y-16.815 Z+86.879
947 L X-18.992 Y-13.601 Z+85.745
948 L X-21.218 Y-10.001 Z+84.61
949 L X-22.861 Y-6.1 Z+83.476
950 L X-23.017 Y-5.62 Z+83.341
951 L X-23.166 Y-5.138 Z+83.206
952 L X-23.487 Y-.94 Z+82.078
953 L X-23.159 Y+3.257 Z+80.95
954 L X-22.189 Y+7.353 Z+79.822
955 L X-20.6 Y+11.251 Z+78.694
956 L X-18.432 Y+14.859 Z+77.566
957 L X-15.003 Y+18.336 Z+76.257
958 L X-14.162 Y+19.02 Z+75.967
959 L X-12.609 Y+20.012 Z+75.473
960 L X-3.459 Y+5.685 Z+70.918
961 L X-3.848 Y+5.436 Z+70.794
962 L X-5.14 Y+4.127 Z+70.301
963 L X-5.93 Y+2.375 Z+69.786
964 L X-6.381 Y+.506 Z+69.271
965 L X-6.477 Y-1.413 Z+68.756
966 L X-5.512 Y-3.22 Z+68.207
967 L X-4.21 Y-4.8 Z+67.659
968 L X-2.621 Y-6.092 Z+67.11
969 L X-.139 Y-6.372 Z+66.441
970 L X+2.337 Y-6.046 Z+65.772
971 L X+2.518 Y-6.382 Z+65.669
972 L X+2.337 Y-6.046 Z+65.567
973 L X+5.59 Y-3.099 Z+64.391
974 L X+5.879 Y-3.303 Z+64.296
975 L X+5.59 Y-3.099 Z+64.201
976 L X+6.259 Y-.831 Z+63.568
977 L X+6.429 Y+1.528 Z+62.934
978 L X+5.466 Y+3.287 Z+62.397
979 L X+4.181 Y+4.827 Z+61.859
980 L X+2.623 Y+6.09 Z+61.322
981 L X+.583 Y+6.364 Z+60.77
982 L X-1.472 Y+6.227 Z+60.218
983 L X-3.459 Y+5.685 Z+59.667
984 L X-3.848 Y+5.436 F200.
985 L X-5.14 Y+4.127
986 CC X+3.805 Y-.964
987 C X-6.477 Y-1.413 DR+
988 CC X+3.068 Y+2.525
989 C X-2.621 Y-6.092 DR+
990 CC X-.236 Y+3.915
991 C X+2.337 Y-6.046 DR+
992 L X+2.518 Y-6.382
993 L X+2.337 Y-6.046
994 L X+5.59 Y-3.099
995 L X+5.879 Y-3.303
996 L X+5.59 Y-3.099
997 CC X-4.592 Y+1.136
998 C X+6.429 Y+1.528 DR+
999 CC X-3.072 Y-2.529
1000 C X+2.623 Y+6.09 DR+
1001 CC X+.238 Y-3.95
1002 C X-3.459 Y+5.685 DR+
1003 L X-12.609 Y+20.012
1004 L X-14.162 Y+19.02
1005 L X-15.003 Y+18.336
1006 L X-18.432 Y+14.859
1007 CC X+3.805 Y-.964
1008 C X-23.166 Y-5.138 DR+
1009 L X-22.861 Y-6.1
1010 CC X+3.068 Y+2.525
1011 C X-9.413 Y-21.784 DR+
1012 L X-9.013 Y-21.922
1013 CC X-.236 Y+3.915
1014 C X+11.414 Y-20.761 DR+
1015 L X+19.158 Y-13.747
1016 CC X-4.592 Y+1.136
1017 C X+23.132 Y+5.248 DR+
1018 L X+22.861 Y+6.099
1019 CC X-3.072 Y-2.529
1020 C X+9.413 Y+21.784 DR+
1021 L X+8.995 Y+21.928
1022 CC X+.238 Y-3.95
1023 C X-11.505 Y+20.717 DR+
1024 L X-12.609 Y+20.012
1025 L X-21.759 Y+34.34
1026 L X-23.979 Y+32.922
1027 L X-24.297 Y+32.691
1028 L X-26.456 Y+30.932
1029 L X-31.396 Y+25.924
1030 L X-32.189 Y+24.846
1031 CC X+3.805 Y-.964
1032 C X-39.764 Y-8.935 DR+
1033 L X-38.992 Y-11.465
1034 CC X+3.068 Y+2.525
1035 C X-16.124 Y-37.43 DR+
1036 L X-14.481 Y-38.019
1037 CC X-.236 Y+3.915
1038 C X+19.822 Y-35.57 DR+
1039 L X+21.738 Y-34.347
1040 L X+32.105 Y-24.956
1041 L X+32.151 Y-24.892
1042 CC X-4.592 Y+1.136
1043 C X+39.74 Y+9.021 DR+
1044 L X+38.991 Y+11.466
1045 CC X-3.072 Y-2.529
1046 C X+16.122 Y+37.431 DR+
1047 L X+14.445 Y+38.031
1048 CC X+.238 Y-3.95
1049 C X-19.873 Y+35.544 DR+
1050 L X-21.759 Y+34.34
1051 L X-30.909 Y+48.667
1052 L X-33.56 Y+46.974
1053 L X-34.67 Y+46.168
1054 L X-37.91 Y+43.529
1055 L X-44.23 Y+37.121
1056 L X-46.005 Y+34.753
1057 CC X+3.805 Y-.964
1058 C X-56.342 Y-12.755 DR+
1059 L X-55.123 Y-16.831
1060 CC X+3.068 Y+2.525
1061 C X-22.806 Y-53.075 DR+
1062 L X-19.949 Y-54.115
1063 CC X-.236 Y+3.915
1064 C X+28.324 Y-50.312 DR+
1065 L X+32.092 Y-47.905
1066 L X+44.778 Y-36.415
1067 L X+46.023 Y-34.718
1068 CC X-4.592 Y+1.136
1069 C X+56.326 Y+12.815 DR+
1070 L X+55.122 Y+16.833
1071 CC X-3.072 Y-2.529
1072 C X+22.802 Y+53.077 DR+
1073 L X+19.895 Y+54.133
1074 CC X+.238 Y-3.95
1075 C X-28.382 Y+50.281 DR+
1076 L X-30.909 Y+48.667
1077 L X-40.059 Y+62.995
1078 L X-43.141 Y+61.026
1079 L X-45.042 Y+59.645
1080 L X-49.363 Y+56.126
1081 L X-56.979 Y+48.404
1082 L X-59.82 Y+44.659
1083 CC X+3.805 Y-.964
1084 C X-72.913 Y-16.585 DR+
1085 L X-71.254 Y-22.197
1086 CC X+3.068 Y+2.525
1087 C X-29.477 Y-68.719 DR+
1088 L X-25.417 Y-70.212
1089 CC X-.236 Y+3.915
1090 C X+36.911 Y-64.998 DR+
1091 L X+42.445 Y-61.464
1092 L X+57.286 Y-48.023
1093 L X+59.896 Y-44.545
1094 CC X-4.592 Y+1.136
1095 C X+72.904 Y+16.618 DR+
1096 L X+71.253 Y+22.2
1097 CC X-3.072 Y-2.529
1098 C X+29.472 Y+68.721 DR+
1099 L X+25.345 Y+70.236
1100 CC X+.238 Y-3.95
1101 C X-36.975 Y+64.964 DR+
1102 L X-40.059 Y+62.995
1103 L X-49.209 Y+77.322
1104 L X-52.722 Y+75.079
1105 L X-55.415 Y+73.122
1106 L X-60.816 Y+68.723
1107 L X-65.441 Y+64.345
1108 L X-69.669 Y+59.747
1109 L X-73.372 Y+55.128
1110 L X-76.981 Y+49.975
1111 L X-80.121 Y+44.766
1112 L X-82.947 Y+39.283
1113 L X-85.367 Y+33.703
1114 L X-87.444 Y+27.868
1115 L X-89.085 Y+22.074
1116 L X-90.367 Y+16.034
1117 L X-91.231 Y+10.025
1118 L X-91.696 Y+3.914
1119 L X-91.754 Y-2.174
1120 L X-91.407 Y-8.242
1121 L X-90.643 Y-14.398
1122 L X-89.48 Y-20.419
1123 L X-87.927 Y-26.309
1124 L X-85.849 Y-32.457
1125 L X-83.421 Y-38.263
1126 L X-80.537 Y-44.015
1127 L X-77.434 Y-49.271
1128 L X-73.988 Y-54.308
1129 L X-70.198 Y-59.125
1130 L X-66.127 Y-63.645
1131 L X-61.705 Y-67.94
1132 L X-57.081 Y-71.869
1133 L X-52.18 Y-75.502
1134 L X-46.995 Y-78.835
1135 L X-41.713 Y-81.751
1136 L X-36.142 Y-84.363

1137 L X-30.369 Y-86.608
1138 L X-24.641 Y-88.408
1139 L X-18.581 Y-89.877
1140 L X-12.584 Y-90.912
1141 L X-6.519 Y-91.548
1142 L X-.376 Y-91.778
1143 L X+5.655 Y-91.604
1144 L X+11.769 Y-91.022
1145 L X+17.76 Y-90.043
1146 L X+23.597 Y-88.689
1147 L X+29.592 Y-86.878
1148 L X+35.059 Y-84.81
1149 L X+40.814 Y-82.202
1150 L X+45.557 Y-79.648
1151 L X+52.799 Y-75.023
1152 L X+55.492 Y-73.066
1153 L X+60.851 Y-68.694
1154 L X+65.463 Y-64.325
1155 L X+69.68 Y-59.733
1156 L X+73.383 Y-55.114
1157 L X+76.987 Y-49.964
1158 L X+80.127 Y-44.755
1159 L X+82.951 Y-39.274
1160 L X+85.371 Y-33.694
1161 L X+87.399 Y-28.009
1162 L X+89.087 Y-22.066
1163 L X+90.368 Y-16.027
1164 L X+91.232 Y-10.018
1165 L X+91.696 Y-3.907
1166 L X+91.754 Y+2.181
1167 L X+91.407 Y+8.248
1168 L X+90.657 Y+14.296
1169 L X+89.478 Y+20.424
1170 L X+87.926 Y+26.315
1171 L X+85.847 Y+32.462
1172 L X+83.419 Y+38.268
1173 L X+80.534 Y+44.02
1174 L X+77.43 Y+49.275
1175 L X+73.984 Y+54.313
1176 L X+70.194 Y+59.13
1177 L X+66.123 Y+63.649
1178 L X+61.776 Y+67.873
1179 L X+57.077 Y+71.873
1180 L X+52.175 Y+75.506
1181 L X+46.989 Y+78.838
1182 L X+41.707 Y+81.754
1183 L X+36.136 Y+84.366
1184 L X+30.481 Y+86.568
1185 L X+24.634 Y+88.41
1186 L X+18.712 Y+89.85
1187 L X+12.574 Y+90.913
1188 L X+6.509 Y+91.548
1189 L X+.365 Y+91.777
1190 L X-5.666 Y+91.604
1191 L X-11.782 Y+91.02
1192 L X-17.775 Y+90.041
1193 L X-23.614 Y+88.685
1194 L X-29.612 Y+86.871
1195 L X-35.085 Y+84.8
1196 L X-40.851 Y+82.185
1197 L X-45.626 Y+79.61
1198 L X-49.209 Y+77.322
1199 L Z+89.333 F5000.
1200 L Z+310. FMAX
1201 L X-21.214 Y+18.26 FMAX
1202 L Z+69.767 FMAX
1203 L Z+59.767
1204 L X-8.235 Y+7.438 Z+55.239
1205 L X-7.552 Y+8.201 Z+54.964
1206 L X-6.817 Y+8.914 Z+54.69
1207 L X-6.543 Y+9.155 Z+54.592
1208 L X-6.263 Y+9.388 Z+54.495
1209 L X-2.419 Y+10.599 Z+53.415
1210 L X+1.568 Y+11.189 Z+52.335
1211 L X+2.19 Y+11.153 Z+52.168
1212 L X+2.783 Y+10.961 Z+52.001
1213 L X+5.508 Y+9.497 Z+51.172
1214 L X+8.063 Y+7.754 Z+50.343
1215 L X+9.888 Y+4.635 Z+49.375
1216 L X+11.23 Y+1.28 Z+48.407
1217 L X+11.346 Y+.636 Z+48.231
1218 L X+11.294 Y-.016 Z+48.056
1219 L X+10.468 Y-3.12 Z+47.195
1220 L X+9.324 Y-6.122 Z+46.335
1221 L X+6.649 Y-8.619 Z+45.354
1222 L X+3.641 Y-10.704 Z+44.374
1223 L X+3.071 Y-10.949 Z+44.207
1224 L X+2.458 Y-11.044 Z+44.041
1225 L X-.634 Y-10.961 Z+43.212
1226 L X-3.701 Y-10.553 Z+42.383
1227 L X-6.742 Y-8.577 Z+41.411
1228 L X-9.458 Y-6.173 Z+40.44
1229 L X-9.853 Y-5.647 Z+40.263
1230 L X-10.101 Y-5.038 Z+40.087
1231 L X-10.805 Y-1.6 Z+39.147
1232 L X-11.112 Y+1.896 Z+38.206
1233 L X-9.974 Y+4.823 Z+37.365
1234 L X-8.235 Y+7.438 Z+36.523
1235 L X-1.707 Y+1.995 Z+34.246
1236 L X-2.156 Y+1.381 Z+34.042
1237 L X-2.525 Y+.715 Z+33.838
1238 L X-2.406 Y-.293 Z+33.566
1239 L X-2.24 Y-1.295 Z+33.294
1240 L X-1.514 Y-1.874 Z+33.045
1241 L X-.756 Y-2.409 Z+32.796
1242 L X-.065 Y-2.479 Z+32.61
1243 L X+.627 Y-2.526 Z+32.424
1244 L X+1.379 Y-1.949 Z+32.17
1245 L X+2.097 Y-1.329 Z+31.916
1246 L X+2.355 Y-.584 Z+31.705
1247 L X+2.586 Y+.17 Z+31.493
1248 L X+2.204 Y+.998 Z+31.249
1249 L X+1.774 Y+1.802 Z+31.005
1250 L X+1.187 Y+2.177 Z+30.818
1251 L X+.589 Y+2.531 Z+30.632
1252 L X-.568 Y+2.303 Z+30.316
1253 L X-1.707 Y+1.995 Z+30.
1254 L X-2.525 Y+.715 F200.
1255 L X-2.24 Y-1.295
1256 L X-.756 Y-2.409
1257 L X+.627 Y-2.526
1258 L X+2.097 Y-1.329
1259 L X+2.586 Y+.17
1260 L X+1.774 Y+1.802
1261 L X+.589 Y+2.531
1262 L X-1.707 Y+1.995
1263 L X-8.235 Y+7.438
1264 CC X+2.945 Y-1.884
1265 C X-11.112 Y+1.896 DR+
1266 CC X+19.592 Y+2.832
1267 C X-10.101 Y-5.038 DR+
1268 L X-9.458 Y-6.173
1269 CC X+8.082 Y+10.908
1270 C X-3.701 Y-10.553 DR+
1271 CC X+1.692 Y+18.24
1272 C X+2.458 Y-11.044 DR+
1273 L X+3.641 Y-10.704
1274 CC X-9.243 Y+11.094
1275 C X+9.324 Y-6.122 DR+
1276 CC X-18.935 Y+6.365
1277 C X+11.294 Y-.016 DR+
1278 L X+11.23 Y+1.28
1279 CC X-11.976 Y-6.061
1280 C X+8.063 Y+7.754 DR+
1281 CC X-9.642 Y-15.45
1282 C X+2.783 Y+10.961 DR+
1283 L X+1.568 Y+11.189
1284 CC X+3.298 Y-14.25
1285 C X-6.263 Y+9.388 DR+
1286 L X-6.817 Y+8.914
1287 L X-8.235 Y+7.438
1288 L X-21.291 Y+18.325
1289 CC X+2.945 Y-1.884
1290 C X-28.119 Y+3.668 DR+
1291 CC X+19.592 Y+2.832
1292 C X-26.534 Y-9.393 DR+
1293 CC X-7.615 Y-4.379
1294 C X-21.636 Y-18.034 DR+
1295 CC X+8.082 Y+10.908
1296 C X-9.428 Y-26.698 DR+
1297 CC X+1.692 Y+18.24
1298 C X+2.903 Y-28.038 DR+
1299 CC X+2.394 Y-8.594
1300 C X+12.291 Y-25.338 DR+
1301 CC X-9.243 Y+11.094
1302 C X+23.678 Y-15.5 DR+
1303 CC X-18.935 Y+6.365
1304 C X+27.928 Y-3.527 DR+
1305 CC X+8.799 Y+.511
1306 C X+27.439 Y+6.407 DR+
1307 CC X-11.976 Y-6.061
1308 C X+20.431 Y+19.606 DR+
1309 CC X-9.642 Y-15.45
1310 C X+10.021 Y+26.343 DR+
1311 CC X+1.735 Y+8.732
1312 C X+.414 Y+28.15 DR+
1313 CC X+3.298 Y-14.25
1314 C X-14.766 Y+24.218 DR+
1315 L X-18.218 Y+21.524
1316 L X-21.291 Y+18.325
1317 L X-34.348 Y+29.212
1318 CC X+2.945 Y-1.884
1319 C X-45.08 Y+5.279 DR+
1320 CC X+19.592 Y+2.832
1321 C X-42.967 Y-13.748 DR+
1322 CC X-7.615 Y-4.379
1323 C X-33.815 Y-29.895 DR+
1324 CC X+8.082 Y+10.908
1325 C X-15.091 Y-42.788 DR+
1326 CC X+1.692 Y+18.24
1327 C X+3.348 Y-45.032 DR+
1328 CC X+2.394 Y-8.594
1329 C X+20.942 Y-39.973 DR+
1330 CC X-9.243 Y+11.094
1331 C X+37.991 Y-24.793 DR+
1332 CC X-18.935 Y+6.365
1333 C X+44.561 Y-7.038 DR+
1334 CC X+8.799 Y+.511
1335 C X+43.647 Y+11.534 DR+
1336 CC X-11.976 Y-6.061
1337 C X+32.717 Y+31.437 DR+
1338 CC X-9.642 Y-15.45
1339 C X+17.258 Y+41.726 DR+
1340 CC X+1.735 Y+8.732
1341 C X-.74 Y+45.111 DR+
1342 CC X+3.298 Y-14.25
1343 C X-23.119 Y+39.062 DR+
1344 CC X+2.071 Y-.917
1345 C X-29.619 Y+34.135 DR+
1346 CC X+2.945 Y-1.884
1347 C X-34.348 Y+29.212 DR+
1348 L X-47.638 Y+40.286
1349 L X-49.87 Y+37.507
1350 L X-52.281 Y+34.069
1351 L X-54.501 Y+30.397
1352 L X-56.41 Y+26.686
1353 L X-58.047 Y+22.911
1354 L X-59.465 Y+18.921
1355 L X-60.573 Y+15.01
1356 L X-61.446 Y+10.893
1357 L X-62.028 Y+6.843
1358 L X-62.344 Y+2.725
1359 L X-62.387 Y-1.455
1360 L X-62.153 Y-5.577
1361 L X-61.637 Y-9.757
1362 L X-60.843 Y-13.877
1363 L X-59.771 Y-17.938
1364 L X-58.384 Y-22.036
1365 L X-56.702 Y-26.064
1366 L X-54.761 Y-29.926
1367 L X-52.676 Y-33.459
1368 L X-50.306 Y-36.929
1369 L X-47.758 Y-40.167
1370 L X-44.979 Y-43.257
1371 L X-41.959 Y-46.193
1372 L X-38.85 Y-48.835
1373 L X-35.499 Y-51.323
1374 L X-31.983 Y-53.586
1375 L X-28.295 Y-55.621
1376 L X-24.542 Y-57.377
1377 L X-20.732 Y-58.859
1378 L X-16.751 Y-60.114
1379 L X-12.714 Y-61.095
1380 L X-8.624 Y-61.805
1381 L X-4.479 Y-62.243
1382 L X-.273 Y-62.404
1383 L X+3.813 Y-62.287
1384 L X+7.958 Y-61.894
1385 L X+11.946 Y-61.246
1386 L X+16.01 Y-60.312
1387 L X+19.879 Y-59.145
1388 L X+23.912 Y-57.638
1389 L X+27.778 Y-55.881
1390 L X+31.363 Y-53.947
1391 L X+35.468 Y-51.326
1392 L X+38.16 Y-49.369
1393 L X+41.302 Y-46.769
1394 L X+44.406 Y-43.838
1395 L X+47.342 Y-40.658
1396 L X+49.881 Y-37.493
1397 L X+52.289 Y-34.057
1398 L X+54.506 Y-30.387
1399 L X+56.414 Y-26.677
1400 L X+58.051 Y-22.903
1401 L X+59.421 Y-19.061
1402 L X+60.575 Y-15.002
1403 L X+61.447 Y-10.885
1404 L X+62.029 Y-6.835
1405 L X+62.344 Y-2.718
1406 L X+62.387 Y+1.462
1407 L X+62.153 Y+5.584
1408 L X+61.637 Y+9.763
1409 L X+60.842 Y+13.883
1410 L X+59.798 Y+17.843
1411 L X+58.382 Y+22.041
1412 L X+56.699 Y+26.069
1413 L X+54.758 Y+29.931
1414 L X+52.673 Y+33.464
1415 L X+50.302 Y+36.934
1416 L X+47.755 Y+40.172
1417 L X+44.975 Y+43.261
1418 L X+41.955 Y+46.197
1419 L X+38.845 Y+48.839
1420 L X+35.494 Y+51.326
1421 L X+31.978 Y+53.589
1422 L X+28.289 Y+55.624
1423 L X+24.535 Y+57.379
1424 L X+20.725 Y+58.862
1425 L X+16.744 Y+60.116
1426 L X+12.706 Y+61.097
1427 L X+8.615 Y+61.806
1428 L X+4.47 Y+62.244
1429 L X+.261 Y+62.404
1430 L X-3.824 Y+62.287
1431 L X-7.97 Y+61.893
1432 L X-11.96 Y+61.244
1433 L X-16.026 Y+60.308
1434 L X-19.9 Y+59.139
1435 L X-23.938 Y+57.628
1436 L X-27.821 Y+55.86
1437 L X-31.432 Y+53.91
1438 L X-35.391 Y+51.382
1439 L X-38.083 Y+49.425
1440 L X-41.267 Y+46.798
1441 L X-44.384 Y+43.859
1442 L X-47.327 Y+40.674
1443 L X-47.638 Y+40.286
1444 L Z+40. F5000.
1445 L Z+310. FMAX
1446 L X+218.186 Y-43.593
1447 L Z+89.333
1448 L X+218.549 Y-41.736 F200.
1449 L X+218.734 Y-40.754 F160.
1450 L X+217.769 Y-40.491
1451 CC X+165.038 Y-235.813
1452 C X+200.296 Y-36.594 DR+ F200.
1453 L X+199.311 Y-36.422 F160.
1454 L X+200.11 Y-37.022
1455 CC X+18.25 Y-278.449
1456 C X+215.945 Y-49.808 DR- F200.
1457 L X+216.7 Y-50.463 F160.
1458 L X+216.925 Y-49.489
1459 L X+218.186 Y-43.593 F200.
1460 L X+224.56 Y-44.866
1461 L X+225.541 Y-45.062 F160.
1462 L X+225.734 Y-44.081
1463 L X+227.095 Y-36.421 F200.
1464 L X+227.251 Y-35.433 F160.
1465 L X+226.295 Y-35.139
1466 CC X+165.038 Y-235.813
1467 C X+171.677 Y-26.103 DR+ F200.
1468 L X+170.677 Y-26.074 F160.
1469 L X+169.599 Y-25.669
1470 L X+162.431 Y-23.777 F200.
1471 L X+161.464 Y-23.522 F160.
1472 L X+161.388 Y-23.812
1473 L X+162.354 Y-24.067
1474 L X+169.523 Y-25.959 F200.
1475 L X+170.489 Y-26.215 F160.
1476 L X+171.508 Y-26.667
1477 CC X+18.25 Y-278.449
1478 C X+220.091 Y-63.641 DR- F200.
1479 L X+220.819 Y-64.327 F160.
1480 L X+221.097 Y-63.366
1481 CC X+.637 Y-.15
1482 C X+225.541 Y-45.062 DR+ F200.
1483 L X+239.27 Y-47.804
1484 L X+240.25 Y-47.999 F160.
1485 L X+240.444 Y-47.018
1486 CC X+.637 Y-.15
1487 C X+243.682 Y-25.31 DR+ F200.
1488 L X+243.783 Y-24.315 F160.
1489 L X+242.788 Y-24.221
1490 CC X+245.55 Y-.306
1491 C X+237.698 Y-23.063 DR- F200.
1492 CC X+165.025 Y-235.865
1493 C X+117.272 Y-16.125 DR+
1494 L X+116.295 Y-16.34 F160.
1495 L X+115.158 Y-16.177
1496 L X+109.524 Y-15.921 F200.
1497 L X+108.525 Y-15.876 F160.
1498 L X+108.512 Y-16.176
1499 L X+109.511 Y-16.221
1500 L X+115.144 Y-16.477 F200.
1501 L X+116.143 Y-16.522 F160.
1502 L X+117.223 Y-16.779
1503 CC X+18.201 Y-278.507
1504 C X+226.319 Y-91.439 DR- F200.
1505 L X+226.986 Y-92.184 F160.
1506 L X+227.36 Y-91.257
1507 CC X+.637 Y-.15

1508 C X+240.25 Y-47.999 DR+ F200.
1509 L Z+119.333 F5000.
1510 L X+213.514 Y+62.588 FMAX
1511 L Z+89.333
1512 L X+209.912 Y+73.767 F200.
1513 L X+209.579 Y+74.71 F160.
1514 L X+208.6 Y+74.506
1515 CC X+250.325 Y-123.518
1516 C X+180.678 Y+66.492 DR+ F200.
1517 L X+179.74 Y+66.145 F160.
1518 L X+180.738 Y+66.095
1519 CC X+165.015 Y-235.735
1520 C X+213.514 Y+62.588 DR- F200.
1521 L X+212.471 Y+56.172
1522 L X+212.311 Y+55.185 F160.
1523 L X+213.298 Y+55.023
1524 L X+222.808 Y+53.283 F200.
1525 L X+223.788 Y+53.085 F160.
1526 L X+223.555 Y+54.058
1527 CC X+.672 Y+.185
1528 C X+214.757 Y+82.323 DR+ F200.
1529 L X+214.397 Y+83.256 F160.
1530 L X+213.412 Y+83.083
1531 CC X+250.325 Y-123.518
1532 C X+146.613 Y+58.938 DR+ F200.
1533 L X+145.745 Y+58.442 F160.
1534 L X+144.62 Y+58.192
1535 L X+134.205 Y+54.702 F200.
1536 L X+133.257 Y+54.384 F160.
1537 L X+133.353 Y+54.1
1538 L X+134.301 Y+54.418
1539 L X+144.715 Y+57.907 F200.
1540 L X+145.663 Y+58.225 F160.
1541 L X+146.762 Y+58.439
1542 CC X+165.015 Y-235.735
1543 C X+212.311 Y+55.185 DR- F200.
1544 L X+210.064 Y+41.366
1545 L X+209.904 Y+40.379 F160.
1546 L X+210.891 Y+40.217
1547 CC X+165.008 Y-235.785
1548 C X+241.801 Y+33.26 DR- F200.
1549 L X+242.762 Y+32.984 F160.
1550 L X+242.626 Y+33.974
1551 CC X+.672 Y+.185
1552 C X+223.629 Y+100.051 DR+ F200.
1553 L X+223.219 Y+100.963 F160.
1554 L X+222.312 Y+100.541
1555 CC X+212.407 Y+123.017
1556 C X+216.109 Y+98.736 DR- F200.
1557 CC X+250.333 Y-123.549
1558 C X+90.26 Y+34.433 DR+
1559 L X+89.559 Y+33.72 F160.
1560 L X+88.528 Y+33.207
1561 L X+81.024 Y+28.487 F200.
1562 L X+80.177 Y+27.955 F160.
1563 L X+80.337 Y+27.701
1564 L X+81.184 Y+28.233
1565 L X+88.688 Y+32.953 F200.
1566 L X+89.534 Y+33.486 F160.
1567 L X+90.561 Y+33.918
1568 CC X+165.008 Y-235.785
1569 C X+209.904 Y+40.379 DR- F200.
1570 L Z+119.333 F5000.
1571 L X+152.049 Y+162.437 FMAX
1572 L Z+89.333
1573 L X+145.418 Y+168.4 F200.
1574 L X+144.66 Y+169.051 F160.
1575 L X+143.949 Y+168.347
1576 CC X+286.739 Y+25.02
1577 C X+131.839 Y+155.164 DR+ F200.
1578 L X+131.198 Y+154.397 F160.
1579 L X+132.117 Y+154.79
1580 CC X+250.269 Y-123.42
1581 C X+151.105 Y+162.109 DR- F200.
1582 L X+152.05 Y+162.436 F160.
1583 L X+152.731 Y+163.166
1584 L X+156.491 Y+167.182 F200.
1585 L X+157.175 Y+167.912 F160.
1586 L X+156.443 Y+168.594
1587 CC X+.191 Y+.223
1588 C X+145.089 Y+178.459 DR+ F200.
1589 L X+144.312 Y+179.088 F160.
1590 L X+143.579 Y+178.408
1591 CC X+286.739 Y+25.02
1592 C X+108.444 Y+135.625 DR+ F200.
1593 L X+107.919 Y+134.774 F160.
1594 L X+107.03 Y+134.042
1595 L X+101.807 Y+128.781 F200.
1596 L X+101.102 Y+128.071 F160.
1597 L X+101.315 Y+127.86
1598 L X+102.02 Y+128.57
1599 L X+107.243 Y+133.831 F200.
1600 L X+107.947 Y+134.541 F160.
1601 L X+108.848 Y+135.197
1602 CC X+250.269 Y-123.42
1603 C X+165.158 Y+158.784 DR- F200.
1604 L X+166.115 Y+159.071 F160.
1605 L X+165.422 Y+159.791
1606 L X+157.175 Y+167.912 F200.
1607 L X+166.742 Y+178.133
1608 L X+167.426 Y+178.863 F160.
1609 L X+166.694 Y+179.545
1610 CC X+.191 Y+.223
1611 C X+143.762 Y+198.382 DR+ F200.
1612 L X+142.951 Y+198.967 F160.
1613 L X+142.371 Y+198.152
1614 CC X+123.039 Y+212.5
1615 C X+138.822 Y+194.321 DR- F200.
1616 CC X+286.778 Y+24.983
1617 C X+72.601 Y+93.498 DR+
1618 L X+72.298 Y+92.545 F160.
1619 L X+71.589 Y+91.641
1620 L X+68.551 Y+86.89 F200.
1621 L X+68.012 Y+86.048 F160.
1622 L X+68.265 Y+85.886
1623 L X+68.803 Y+86.729
1624 L X+71.842 Y+91.479 F200.
1625 L X+72.38 Y+92.322 F160.
1626 L X+73.142 Y+93.129
1627 CC X+250.295 Y-123.491
1628 C X+192.348 Y+150.278 DR- F200.
1629 L X+193.327 Y+150.483 F160.
1630 L X+192.711 Y+151.271
1631 CC X+.191 Y+.223
1632 C X+167.426 Y+178.863 DR+ F200.
1633 L Z+119.333 F5000.
1634 L X+52.553 Y+216.2 FMAX
1635 L Z+89.333
1636 L X+41.071 Y+218.671 F200.
1637 L X+40.088 Y+218.853 F160.
1638 L X+39.775 Y+217.903
1639 CC X+232.132 Y+155.029
1640 C X+32.755 Y+189.717 DR+ F200.
1641 L X+32.586 Y+188.732 F160.
1642 L X+33.129 Y+189.571
1643 CC X+286.659 Y+25.04
1644 C X+52.553 Y+216.2 DR- F200.
1645 L X+57.587 Y+212.089
1646 L X+58.362 Y+211.457 F160.
1647 L X+58.996 Y+212.23
1648 L X+65.259 Y+219.597 F200.
1649 L X+65.92 Y+220.347 F160.
1650 L X+64.961 Y+220.632
1651 CC X+.088 Y+.269
1652 C X+36.084 Y+227.145 DR+ F200.
1653 L X+35.096 Y+227.299 F160.
1654 L X+34.754 Y+226.36
1655 CC X+232.132 Y+155.029
1656 C X+22.265 Y+156.44 DR+ F200.
1657 L X+22.26 Y+155.44 F160.
1658 L X+21.914 Y+154.34
1659 L X+19.729 Y+143.576 F200.
1660 L X+19.531 Y+142.596 F160.
1661 L X+19.825 Y+142.537
1662 L X+20.023 Y+143.517
1663 L X+22.208 Y+154.281 F200.
1664 L X+22.407 Y+155.261 F160.
1665 L X+22.772 Y+156.319
1666 CC X+286.659 Y+25.04
1667 C X+58.362 Y+211.457 DR- F200.
1668 L X+69.206 Y+202.602
1669 L X+69.981 Y+201.97 F160.
1670 L X+70.615 Y+202.743
1671 CC X+286.699 Y+25.009
1672 C X+92.099 Y+226.038 DR- F200.
1673 L X+92.819 Y+226.733 F160.
1674 L X+91.893 Y+227.11
1675 CC X+.088 Y+.269
1676 C X+25.168 Y+243.694 DR+ F200.
1677 L X+24.173 Y+243.795 F160.
1678 L X+24.085 Y+242.799
1679 CC X-.332 Y+245.458
1680 C X+22.547 Y+236.524 DR- F200.
1681 CC X+232.163 Y+155.021
1682 C X+15.31 Y+95.384 DR+
1683 L X+15.577 Y+94.42 F160.
1684 L X+15.506 Y+93.271
1685 L X+15.841 Y+84.412 F200.
1686 L X+15.879 Y+83.413 F160.
1687 L X+16.179 Y+83.424
1688 L X+16.141 Y+84.424
1689 L X+15.806 Y+93.283 F200.
1690 L X+15.768 Y+94.282 F160.
1691 L X+15.906 Y+95.387
1692 CC X+286.699 Y+25.009
1693 C X+69.981 Y+201.97 DR- F200.
1694 L Z+119.333 F5000.
1695 L X-64.65 Y+212.897 FMAX
1696 L Z+89.333
1697 L X-73.129 Y+210.135 F200.
1698 L X-74.073 Y+209.805 F160.
1699 L X-73.818 Y+208.838
1700 CC X+121.701 Y+260.833
1701 C X-68.457 Y+191.758 DR+ F200.
1702 L X-68.113 Y+190.819 F160.
1703 L X-67.993 Y+191.812
1704 CC X+232.019 Y+155.03
1705 C X-64.838 Y+211.915 DR- F200.
1706 L X-64.648 Y+212.897 F160.
1707 L X-64.94 Y+213.852
1708 L X-66.538 Y+219.116 F200.
1709 L X-66.829 Y+220.073 F160.
1710 L X-67.785 Y+219.781
1711 CC X-.098 Y+.277
1712 C X-82.006 Y+214.88 DR+ F200.
1713 L X-82.939 Y+214.522 F160.
1714 L X-82.716 Y+213.547
1715 CC X+121.701 Y+260.833
1716 C X-63.233 Y+161.728 DR+ F200.
1717 L X-62.758 Y+160.848 F160.
1718 L X-62.569 Y+159.712
1719 L X-60.624 Y+152.558 F200.
1720 L X-60.362 Y+151.593 F160.
1721 L X-60.072 Y+151.672
1722 L X-60.335 Y+152.637
1723 L X-62.28 Y+159.791 F200.
1724 L X-62.542 Y+160.756 F160.
1725 L X-62.66 Y+161.864
1726 CC X+232.019 Y+155.03
1727 C X-54.932 Y+222.422 DR- F200.
1728 L X-54.701 Y+223.396 F160.
1729 L X-55.672 Y+223.156
1730 L X-66.829 Y+220.073 F200.
1731 L X-70.896 Y+233.469
1732 L X-71.187 Y+234.426 F160.
1733 L X-72.143 Y+234.134
1734 CC X-.098 Y+.277
1735 C X-99.923 Y+223.692 DR+ F200.
1736 L X-100.836 Y+223.282 F160.
1737 L X-100.419 Y+222.373
1738 CC X-122.511 Y+212.805
1739 C X-98.876 Y+217.384 DR- F200.
1740 CC X+121.753 Y+260.849
1741 C X-44.671 Y+109.623 DR+
1742 L X-43.997 Y+108.884 F160.
1743 L X-43.569 Y+107.818
1744 L X-40.974 Y+102.812 F200.
1745 L X-40.514 Y+101.924 F160.
1746 L X-40.247 Y+102.062
1747 L X-40.708 Y+102.95
1748 L X-43.303 Y+107.956 F200.
1749 L X-43.763 Y+108.844 F160.
1750 L X-44.081 Y+109.907
1751 CC X+232.094 Y+155.016
1752 C X-33.97 Y+241.717 DR- F200.
1753 L X-33.659 Y+242.668 F160.
1754 L X-34.649 Y+242.528
1755 CC X-.098 Y+.277
1756 C X-71.187 Y+234.426 DR+ F200.
1757 L Z+119.333 F5000.
1758 L X-160.959 Y+153.612 FMAX
1759 L Z+89.333
1760 L X-168.839 Y+144.904 F200.
1761 L X-169.488 Y+144.144 F160.
1762 L X-168.822 Y+143.398
1763 CC X-18.193 Y+278.547
1764 C X-147.923 Y+123.225 DR+ F200.
1765 L X-147.153 Y+122.586 F160.
1766 L X-147.609 Y+123.476
1767 CC X+121.644 Y+260.774
1768 C X-160.959 Y+153.612 DR- F200.
1769 L X-154.881 Y+155.917
1770 L X-153.946 Y+156.271 F160.
1771 L X-154.299 Y+157.207
1772 L X-157.548 Y+166.314 F200.
1773 L X-157.867 Y+167.262 F160.
1774 L X-158.592 Y+166.574
1775 CC X-.189 Y+.211
1776 C X-178.671 Y+144.822 DR+ F200.
1777 L X-179.299 Y+144.044 F160.
1778 L X-178.656 Y+143.277
1779 CC X-18.193 Y+278.547
1780 C X-124.348 Y+97.502 DR+ F200.
1781 L X-123.484 Y+96.998 F160.
1782 L X-122.705 Y+96.148
1783 L X-114.476 Y+88.874 F200.
1784 L X-113.727 Y+88.212 F160.
1785 L X-113.528 Y+88.437
1786 L X-114.277 Y+89.099
1787 L X-122.507 Y+96.373 F200.
1788 L X-123.256 Y+97.035 F160.
1789 L X-123.99 Y+97.88
1790 CC X+121.644 Y+260.774
1791 C X-153.946 Y+156.271 DR- F200.
1792 L X-140.855 Y+161.235
1793 L X-139.92 Y+161.59 F160.
1794 L X-140.273 Y+162.526
1795 CC X+121.691 Y+260.794
1796 C X-149.705 Y+192.78 DR- F200.
1797 L X-149.947 Y+193.75 F160.
1798 L X-150.736 Y+193.136
1799 CC X-.189 Y+.211
1800 C X-198.462 Y+143.643 DR+ F200.
1801 L X-199.046 Y+142.831 F160.
1802 L X-198.227 Y+142.257
1803 CC X-212.739 Y+122.441
1804 C X-193.563 Y+137.788 DR- F200.
1805 CC X-18.17 Y+278.569
1806 C X-74.95 Y+60.951 DR+
1807 L X-73.982 Y+60.7 F160.
1808 L X-73.022 Y+60.064
1809 L X-65.183 Y+55.925 F200.
1810 L X-64.298 Y+55.458 F160.
1811 L X-64.158 Y+55.724
1812 L X-65.043 Y+56.19
1813 L X-72.882 Y+60.329 F200.
1814 L X-73.767 Y+60.796 F160.
1815 L X-74.654 Y+61.469
1816 CC X+121.691 Y+260.794
1817 C X-139.92 Y+161.59 DR- F200.
1818 L Z+119.333 F5000.
1819 L X-216.7 Y+50.463 FMAX
1820 L Z+89.333
1821 L X-218.549 Y+41.736 F200.
1822 L X-218.734 Y+40.754 F160.
1823 L X-217.769 Y+40.491
1824 CC X-165.038 Y+235.813
1825 C X-200.296 Y+36.594 DR+ F200.
1826 L X-199.311 Y+36.422 F160.
1827 L X-200.11 Y+37.022
1828 CC X-18.25 Y+278.449
1829 C X-216.7 Y+50.463 DR- F200.
1830 L X-223.031 Y+51.937
1831 L X-224.005 Y+52.164 F160.
1832 L X-224.23 Y+51.19
1833 CC X-.637 Y+.15
1834 C X-227.095 Y+36.421 DR+ F200.
1835 L X-227.251 Y+35.433 F160.
1836 L X-226.295 Y+35.139
1837 CC X-165.038 Y+235.813
1838 C X-171.677 Y+26.103 DR+ F200.
1839 L X-170.677 Y+26.074 F160.
1840 L X-169.599 Y+25.669
1841 L X-162.431 Y+23.777 F200.

1842 L X-161.464 Y+23.522 F160.
1843 L X-161.388 Y+23.812
1844 L X-162.354 Y+24.067
1845 L X-169.523 Y+25.959 F200.
1846 L X-170.489 Y+26.215 F160.
1847 L X-171.508 Y+26.667
1848 CC X-18.25 Y+278.449
1849 C X-220.091 Y+63.641 DR- F200.
1850 L X-220.819 Y+64.327 F160.
1851 L X-221.097 Y+63.366
1852 L X-224.005 Y+52.164 F200.
1853 L X-237.64 Y+55.339
1854 L X-238.614 Y+55.566 F160.
1855 L X-238.839 Y+54.592
1856 CC X-.637 Y+.15
1857 C X-243.682 Y+25.31 DR+ F200.
1858 L X-243.783 Y+24.315 F160.
1859 L X-242.788 Y+24.221
1860 CC X-245.55 Y+.306
1861 C X-237.698 Y+23.063 DR- F200.
1862 CC X-165.025 Y+235.865
1863 C X-117.272 Y+16.125 DR+
1864 L X-116.295 Y+16.34 F160.
1865 L X-115.158 Y+16.177
1866 L X-109.524 Y+15.921 F200.
1867 L X-108.525 Y+15.876 F160.
1868 L X-108.512 Y+16.176
1869 L X-109.511 Y+16.221
1870 L X-115.144 Y+16.477 F200.
1871 L X-116.143 Y+16.522 F160.
1872 L X-117.223 Y+16.779
1873 CC X-18.201 Y+278.507
1874 C X-226.319 Y+91.439 DR- F200.
1875 L X-226.986 Y+92.184 F160.
1876 L X-227.36 Y+91.257
1877 CC X-.637 Y+.15
1878 C X-238.614 Y+55.566 DR+ F200.
1879 L Z+119.333 F5000.
1880 L X-213.514 Y-62.588 FMAX
1881 L Z+89.333
1882 L X-209.912 Y-73.767 F200.
1883 L X-209.579 Y-74.71 F160.
1884 L X-208.6 Y-74.506
1885 CC X-250.325 Y+123.518
1886 C X-180.678 Y-66.492 DR+ F200.
1887 L X-179.74 Y-66.145 F160.
1888 L X-180.738 Y-66.095
1889 CC X-165.015 Y+235.735
1890 C X-213.514 Y-62.588 DR- F200.
1891 L X-212.471 Y-56.172
1892 L X-212.311 Y-55.185 F160.
1893 L X-213.298 Y-55.023
1894 L X-222.808 Y-53.283 F200.
1895 L X-223.788 Y-53.085 F160.
1896 L X-223.555 Y-54.058
1897 CC X-.672 Y-.185
1898 C X-214.757 Y-82.323 DR+ F200.
1899 L X-214.397 Y-83.256 F160.
1900 L X-213.412 Y-83.083
1901 CC X-250.325 Y+123.518
1902 C X-146.613 Y-58.938 DR+ F200.
1903 L X-145.745 Y-58.442 F160.
1904 L X-144.62 Y-58.192
1905 L X-134.205 Y-54.702 F200.
1906 L X-133.257 Y-54.384 F160.
1907 L X-133.353 Y-54.1
1908 L X-134.301 Y-54.418
1909 L X-144.715 Y-57.907 F200.
1910 L X-145.663 Y-58.225 F160.
1911 L X-146.762 Y-58.439
1912 CC X-165.015 Y+235.735
1913 C X-212.311 Y-55.185 DR- F200.
1914 L X-210.064 Y-41.366
1915 L X-209.904 Y-40.379 F160.
1916 L X-210.891 Y-40.217
1917 CC X-165.008 Y+235.785
1918 C X-241.801 Y-33.26 DR- F200.
1919 L X-242.762 Y-32.984 F160.
1920 L X-242.626 Y-33.974
1921 CC X-.672 Y-.185
1922 C X-223.629 Y-100.051 DR+ F200.
1923 L X-223.219 Y-100.963 F160.
1924 L X-222.312 Y-100.541
1925 CC X-212.407 Y-123.017
1926 C X-216.109 Y-98.736 DR- F200.
1927 CC X-250.333 Y+123.549
1928 C X-90.26 Y-34.433 DR+
1929 L X-89.559 Y-33.72 F160.
1930 L X-88.528 Y-33.207
1931 L X-81.024 Y-28.487 F200.
1932 L X-80.177 Y-27.955 F160.
1933 L X-80.337 Y-27.701
1934 L X-81.184 Y-28.233
1935 L X-88.688 Y-32.953 F200.
1936 L X-89.534 Y-33.486 F160.
1937 L X-90.561 Y-33.918
1938 CC X-165.008 Y+235.785
1939 C X-209.904 Y-40.379 DR- F200.
1940 L Z+119.333 F5000.
1941 L X-152.049 Y-162.437 FMAX
1942 L Z+89.333
1943 L X-145.418 Y-168.4 F200.
1944 L X-144.66 Y-169.051 F160.
1945 L X-143.949 Y-168.347
1946 CC X-286.739 Y-25.02
1947 C X-131.839 Y-155.164 DR+ F200.
1948 L X-131.198 Y-154.397 F160.
1949 L X-132.117 Y-154.79
1950 CC X-250.269 Y+123.42
1951 C X-151.105 Y-162.109 DR- F200.
1952 L X-152.05 Y-162.436 F160.
1953 L X-152.731 Y-163.166
1954 L X-156.491 Y-167.182 F200.
1955 L X-157.175 Y-167.912 F160.
1956 L X-156.443 Y-168.594
1957 CC X-.191 Y-.223
1958 C X-145.089 Y-178.459 DR+ F200.
1959 L X-144.312 Y-179.088 F160.
1960 L X-143.579 Y-178.408
1961 CC X-286.739 Y-25.02
1962 C X-108.444 Y-135.625 DR+ F200.
1963 L X-107.919 Y-134.774 F160.
1964 L X-107.03 Y-134.042
1965 L X-101.807 Y-128.781 F200.
1966 L X-101.102 Y-128.071 F160.
1967 L X-101.315 Y-127.86
1968 L X-102.02 Y-128.57
1969 L X-107.243 Y-133.831 F200.
1970 L X-107.947 Y-134.541 F160.
1971 L X-108.848 Y-135.197
1972 CC X-250.269 Y+123.42
1973 C X-165.158 Y-158.784 DR- F200.
1974 L X-166.115 Y-159.071 F160.
1975 L X-165.422 Y-159.791
1976 L X-157.175 Y-167.912 F200.
1977 L X-166.742 Y-178.133
1978 L X-167.426 Y-178.863 F160.
1979 L X-166.694 Y-179.545
1980 CC X-.191 Y-.223
1981 C X-143.762 Y-198.382 DR+ F200.
1982 L X-142.951 Y-198.967 F160.
1983 L X-142.371 Y-198.152
1984 CC X-123.039 Y-212.5
1985 C X-138.822 Y-194.321 DR- F200.
1986 CC X-286.778 Y-24.983
1987 C X-72.601 Y-93.498 DR+
1988 L X-72.298 Y-92.545 F160.
1989 L X-71.589 Y-91.641
1990 L X-68.551 Y-86.89 F200.
1991 L X-68.012 Y-86.048 F160.
1992 L X-68.265 Y-85.886
1993 L X-68.803 Y-86.729
1994 L X-71.842 Y-91.479 F200.
1995 L X-72.38 Y-92.322 F160.
1996 L X-73.142 Y-93.129
1997 CC X-250.295 Y+123.491
1998 C X-192.348 Y-150.278 DR- F200.
1999 L X-193.327 Y-150.483 F160.
2000 L X-192.711 Y-151.271
2001 CC X-.191 Y-.223
2002 C X-167.426 Y-178.863 DR+ F200.
2003 L Z+119.333 F5000.
2004 L X-52.553 Y-216.2 FMAX
2005 L Z+89.333
2006 L X-41.071 Y-218.671 F200.
2007 L X-40.088 Y-218.853 F160.
2008 L X-39.775 Y-217.903
2009 CC X-232.132 Y-155.029
2010 C X-32.755 Y-189.717 DR+ F200.
2011 L X-32.586 Y-188.732 F160.
2012 L X-33.129 Y-189.571
2013 CC X-286.659 Y-25.04
2014 C X-52.553 Y-216.2 DR- F200.
2015 L X-57.587 Y-212.089
2016 L X-58.362 Y-211.457 F160.
2017 L X-58.996 Y-212.23
2018 L X-65.259 Y-219.597 F200.
2019 L X-65.92 Y-220.347 F160.
2020 L X-64.961 Y-220.632
2021 CC X-.088 Y-.269
2022 C X-36.084 Y-227.145 DR+ F200.
2023 L X-35.096 Y-227.299 F160.
2024 L X-34.754 Y-226.36
2025 CC X-232.132 Y-155.029
2026 C X-22.265 Y-156.44 DR+ F200.
2027 L X-22.26 Y-155.44 F160.
2028 L X-21.914 Y-154.34
2029 L X-19.729 Y-143.576 F200.
2030 L X-19.531 Y-142.596 F160.
2031 L X-19.825 Y-142.537
2032 L X-20.023 Y-143.517
2033 L X-22.208 Y-154.281 F200.
2034 L X-22.407 Y-155.261 F160.
2035 L X-22.772 Y-156.319
2036 CC X-286.659 Y-25.04
2037 C X-58.362 Y-211.457 DR- F200.
2038 L X-69.206 Y-202.602
2039 L X-69.981 Y-201.97 F160.
2040 L X-70.615 Y-202.743
2041 CC X-286.699 Y-25.009
2042 C X-92.099 Y-226.038 DR- F200.
2043 L X-92.819 Y-226.733 F160.
2044 L X-91.893 Y-227.11
2045 CC X-.088 Y-.269
2046 C X-25.168 Y-243.694 DR+ F200.
2047 L X-24.173 Y-243.795 F160.
2048 L X-24.085 Y-242.799
2049 CC X+.332 Y-245.458
2050 C X-22.547 Y-236.524 DR- F200.
2051 CC X-232.163 Y-155.021
2052 C X-15.31 Y-95.384 DR+
2053 L X-15.577 Y-94.42 F160.
2054 L X-15.506 Y-93.271
2055 L X-15.841 Y-84.412 F200.
2056 L X-15.879 Y-83.413 F160.
2057 L X-16.179 Y-83.424
2058 L X-16.141 Y-84.424
2059 L X-15.806 Y-93.283 F200.
2060 L X-15.768 Y-94.282 F160.
2061 L X-15.906 Y-95.387
2062 CC X-286.699 Y-25.009
2063 C X-69.981 Y-201.97 DR- F200.
2064 L Z+119.333 F5000.
2065 L X+64.65 Y-212.897 FMAX
2066 L Z+89.333
2067 L X+73.129 Y-210.135 F200.
2068 L X+74.073 Y-209.805 F160.
2069 L X+73.818 Y-208.838
2070 CC X-121.701 Y-260.833
2071 C X+68.457 Y-191.758 DR+ F200.
2072 L X+68.113 Y-190.819 F160.
2073 L X+67.993 Y-191.812
2074 CC X-232.019 Y-155.03
2075 C X+64.838 Y-211.915 DR- F200.
2076 L X+64.648 Y-212.897 F160.
2077 L X+64.94 Y-213.852
2078 L X+66.538 Y-219.116 F200.
2079 L X+66.829 Y-220.073 F160.
2080 L X+67.785 Y-219.781
2081 CC X+.098 Y-.277
2082 C X+82.006 Y-214.88 DR+ F200.
2083 L X+82.939 Y-214.522 F160.
2084 L X+82.716 Y-213.547
2085 CC X-121.701 Y-260.833
2086 C X+63.233 Y-161.728 DR+ F200.
2087 L X+62.758 Y-160.848 F160.
2088 L X+62.569 Y-159.712
2089 L X+60.624 Y-152.558 F200.
2090 L X+60.362 Y-151.593 F160.
2091 L X+60.072 Y-151.672
2092 L X+60.335 Y-152.637
2093 L X+62.28 Y-159.791 F200.
2094 L X+62.542 Y-160.756 F160.
2095 L X+62.66 Y-161.864
2096 CC X-232.019 Y-155.03
2097 C X+54.932 Y-222.422 DR- F200.
2098 L X+54.701 Y-223.396 F160.
2099 L X+55.672 Y-223.156
2100 L X+66.829 Y-220.073 F200.
2101 L X+70.896 Y-233.469
2102 L X+71.187 Y-234.426 F160.
2103 L X+72.143 Y-234.134
2104 CC X+.098 Y-.277
2105 C X+99.923 Y-223.692 DR+ F200.
2106 L X+100.836 Y-223.282 F160.
2107 L X+100.419 Y-222.373
2108 CC X+122.511 Y-212.805
2109 C X+98.876 Y-217.384 DR- F200.
2110 CC X-121.753 Y-260.849
2111 C X+44.671 Y-109.623 DR+
2112 L X+43.997 Y-108.884 F160.
2113 L X+43.569 Y-107.818
2114 L X+40.974 Y-102.812 F200.
2115 L X+40.514 Y-101.924 F160.
2116 L X+40.247 Y-102.062
2117 L X+40.708 Y-102.95
2118 L X+43.303 Y-107.956 F200.
2119 L X+43.763 Y-108.844 F160.
2120 L X+44.081 Y-109.907
2121 CC X-232.094 Y-155.016
2122 C X+33.97 Y-241.717 DR- F200.
2123 L X+33.659 Y-242.668 F160.
2124 L X+34.649 Y-242.528
2125 CC X+.098 Y-.277
2126 C X+71.187 Y-234.426 DR+ F200.
2127 L Z+119.333 F5000.
2128 L X+160.959 Y-153.612 FMAX
2129 L Z+89.333
2130 L X+168.839 Y-144.904 F200.
2131 L X+169.488 Y-144.144 F160.
2132 L X+168.822 Y-143.398
2133 CC X+18.193 Y-278.547
2134 C X+147.923 Y-123.225 DR+ F200.
2135 L X+147.153 Y-122.586 F160.
2136 L X+147.609 Y-123.476
2137 CC X-121.644 Y-260.774
2138 C X+160.959 Y-153.612 DR- F200.
2139 L X+165.661 Y-158.099
2140 L X+166.385 Y-158.79 F160.
2141 L X+167.074 Y-158.065
2142 CC X+.189 Y-.211
2143 C X+178.671 Y-144.822 DR+ F200.
2144 L X+179.299 Y-144.044 F160.
2145 L X+178.656 Y-143.277
2146 CC X+18.193 Y-278.547
2147 C X+124.348 Y-97.502 DR+ F200.
2148 L X+123.484 Y-96.998 F160.
2149 L X+122.705 Y-96.148
2150 L X+114.476 Y-88.874 F200.
2151 L X+113.727 Y-88.212 F160.
2152 L X+113.528 Y-88.437
2153 L X+114.277 Y-89.099
2154 L X+122.507 Y-96.373 F200.
2155 L X+123.256 Y-97.035 F160.
2156 L X+123.99 Y-97.88
2157 CC X-121.644 Y-260.774
2158 C X+157.548 Y-166.314 DR- F200.
2159 L X+157.867 Y-167.262 F160.
2160 L X+158.592 Y-166.574
2161 L X+166.385 Y-158.79 F200.
2162 L X+176.514 Y-168.454
2163 L X+177.237 Y-169.145 F160.
2164 L X+177.926 Y-168.42
2165 CC X+.189 Y-.211
2166 C X+198.462 Y-143.643 DR+ F200.
2167 L X+199.046 Y-142.831 F160.
2168 L X+198.227 Y-142.257
2169 CC X+212.739 Y-122.441
2170 C X+193.563 Y-137.788 DR- F200.
2171 CC X+18.17 Y-278.569
2172 C X+74.95 Y-60.951 DR+
2173 L X+73.982 Y-60.7 F160.
2174 L X+73.022 Y-60.064
2175 L X+65.183 Y-55.925 F200.
2176 L X+64.298 Y-55.458 F160.
2177 L X+64.158 Y-55.724
2178 L X+65.043 Y-56.19

2179 L X+72.882 Y-60.329 F200.
2180 L X+73.767 Y-60.796 F160.
2181 L X+74.654 Y-61.469
2182 CC X-121.691 Y-260.794
2183 C X+149.705 Y-192.78 DR- F200.
2184 L X+149.947 Y-193.75 F160.
2185 L X+150.736 Y-193.136
2186 CC X+.189 Y-.211
2187 C X+177.237 Y-169.145 DR+ F200.
2188 L X+187.368 Y-178.813
2189 L X+188.092 Y-179.504 F160.
2190 L X+188.781 Y-178.779
2191 CC X+0.0 Y+0.0
2192 C X+188.092 Y-179.504 DR+ F200.
2193 L Z+119.333 F5000.
2194 L X+199.046 Y-142.831 FMAX
2195 L Z+89.333
2196 L X+208.411 Y-132.062 F200.
2197 L X+209.067 Y-131.307 F160.
2198 L X+208.172 Y-130.863
2199 CC X+213.058 Y-122.138
2200 C X+205.26 Y-128.398 DR- F200.
2201 CC X+18.104 Y-278.642
2202 C X+52.686 Y-41.146 DR+
2203 CC X+54.117 Y-31.272
2204 C X+45.619 Y-36.498 DR-
2205 L X+45.138 Y-35.622 F160.
2206 L X+44.512 Y-36.401
2207 CC X+.021 Y-.015
2208 C X+14.407 Y-55.661 DR- F200.
2209 L X+13.437 Y-55.903 F160.
2210 L X+13.935 Y-56.95
2211 CC X-232.259 Y-155.
2212 C X+14.735 Y-251.017 DR- F200.
2213 CC X+5.415 Y-247.394
2214 C X+1.792 Y-256.715 DR-
2215 L X-2.869 Y-254.903
2216 CC X+.755 Y-245.582
2217 C X-8.566 Y-241.959 DR-
2218 CC X-232.259 Y-155.
2219 C X-9.29 Y-66.2 DR+
2220 CC X-.025 Y-62.503
2221 C X-8.795 Y-57.749 DR-
2222 L X-8.275 Y-56.895 F160.
2223 L X-9.263 Y-56.742
2224 CC X-.009 Y-.028
2225 C X-40.998 Y-40.303 DR- F200.
2226 L X-41.692 Y-39.584 F160.
2227 L X-42.352 Y-40.543
2228 CC X-250.364 Y+123.642
2229 C X-210.02 Y-138.27 DR- F200.
2230 CC X-211.542 Y-128.386
2231 C X-221.426 Y-129.909 DR-
2232 L X-222.187 Y-124.967
2233 CC X-212.303 Y-123.445
2234 C X-213.826 Y-113.561 DR-
2235 CC X-250.364 Y+123.642
2236 C X-61.976 Y-25.054 DR+
2237 CC X-54.142 Y-31.23
2238 C X-54.408 Y-21.258 DR-
2239 L X-53.409 Y-21.281 F160.
2240 L X-53.772 Y-20.349
2241 CC X-.205 Y-.019
2242 C X-57.5 Y+0.0 DR- F200.
2243 CC X-.368 Y+.03
2244 C X-55.407 Y+15.354 DR-
2245 L X-55.13 Y+16.315 F160.
2246 L X-56.288 Y+16.407
2247 CC X-18.104 Y+278.642
2248 C X-224.755 Y+112.748 DR- F200.
2249 CC X-216.957 Y+119.008
2250 C X-223.217 Y+126.806 DR-
2251 L X-219.318 Y+129.936
2252 CC X-213.058 Y+122.138
2253 C X-205.26 Y+128.398 DR-
2254 CC X-18.104 Y+278.642
2255 C X-52.686 Y+41.146 DR+
2256 CC X-54.117 Y+31.272
2257 C X-45.618 Y+36.497 DR-
2258 L X-45.138 Y+35.62 F160.
2259 L X-44.511 Y+36.4
2260 CC X-.012 Y+.009
2261 C X-14.408 Y+55.662 DR- F200.
2262 L X-13.437 Y+55.904 F160.
2263 L X-13.935 Y+56.95
2264 CC X+232.259 Y+155.
2265 C X-14.735 Y+251.017 DR- F200.
2266 CC X-5.415 Y+247.394
2267 C X-1.792 Y+256.715 DR-
2268 L X+2.869 Y+254.903
2269 CC X-.755 Y+245.582
2270 C X+8.566 Y+241.959 DR-
2271 CC X+232.259 Y+155.
2272 C X+9.29 Y+66.2 DR+
2273 CC X+.025 Y+62.503
2274 C X+8.793 Y+57.746 DR-
2275 L X+8.273 Y+56.892 F160.
2276 L X+9.262 Y+56.74
2277 CC X+.042 Y+.073
2278 C X+40.999 Y+40.306 DR- F200.
2279 L X+41.694 Y+39.586 F160.
2280 L X+42.352 Y+40.543
2281 CC X+250.364 Y-123.642
2282 C X+210.02 Y+138.27 DR- F200.
2283 CC X+211.542 Y+128.386
2284 C X+221.426 Y+129.909 DR-
2285 L X+222.187 Y+124.967
2286 CC X+212.303 Y+123.445
2287 C X+213.826 Y+113.561 DR-
2288 CC X+250.364 Y-123.642
2289 C X+61.976 Y+25.054 DR+
2290 CC X+54.142 Y+31.23
2291 C X+54.408 Y+21.258 DR-
2292 L X+53.409 Y+21.281 F160.
2293 L X+53.772 Y+20.349
2294 CC X+.259 Y+.029
2295 C X+57.5 Y+0.0 DR- F200.
2296 CC X+.377 Y-.036
2297 C X+55.408 Y-15.354 DR-
2298 L X+55.131 Y-16.315 F160.
2299 L X+56.288 Y-16.407
2300 CC X+18.104 Y-278.642
2301 C X+224.755 Y-112.748 DR- F200.
2302 CC X+216.957 Y-119.008
2303 C X+223.217 Y-126.806 DR-
2304 L X+219.318 Y-129.936
2305 CC X+213.058 Y-122.138
2306 C X+209.067 Y-131.307 DR-
2307 L Z+119.333 F5000.
2308 L X+138.847 Y-158.804 FMAX
2309 L Z+89.333
2310 L X+125.811 Y-163.907 F200.
2311 L X+124.88 Y-164.271 F160.
2312 L X+125.243 Y-165.203
2313 CC X-121.879 Y-260.892
2314 C X+138.121 Y-209.649 DR- F200.
2315 CC X+128.309 Y-211.583
2316 C X+130.243 Y-221.394 DR-
2317 L X+125.337 Y-222.361
2318 CC X+123.404 Y-212.55
2319 C X+113.592 Y-214.483 DR-
2320 CC X-121.879 Y-260.892
2321 C X+34.725 Y-79.025 DR+
2322 CC X+41.25 Y-71.447
2323 C X+36.25 Y-62.787 DR-
2324 L X+40.16 Y-60.361
2325 CC X+45.699 Y-68.686
2326 C X+52.271 Y-61.149 DR-
2327 CC X-121.879 Y-260.892
2328 C X+124.88 Y-164.271 DR-
2329 L Z+119.333 F5000.
2330 L X+108.525 Y-15.876 FMAX
2331 L Z+89.333
2332 L X+84.998 Y-9.683 F200.
2333 CC X+82.5 Y+0.0
2334 C X+72.5 Y+0.0 DR-
2335 L X+72.354 Y+4.599
2336 CC X+82.334 Y+5.234
2337 C X+79.092 Y+14.693 DR-
2338 CC X+165. Y-235.996
2339 C X+250.622 Y+14.791 DR-
2340 CC X+247.391 Y+5.328
2341 C X+256.854 Y+2.097 DR-
2342 L X+255.239 Y-2.635
2343 CC X+245.775 Y+.596
2344 C X+242.544 Y-8.868 DR-
2345 CC X+165. Y-235.996
2346 C X+85.8 Y-9.44 DR+
2347 L X+84.998 Y-9.683
2348 L Z+119.333 F5000.
2349 L X+45.996 Y+62.645 FMAX
2350 L Z+89.333
2351 CC X+41.25 Y+71.447
2352 C X+36.25 Y+62.787 DR- F200.
2353 L X+32.194 Y+64.96
2354 CC X+36.635 Y+73.92
2355 C X+26.821 Y+75.842 DR-
2356 CC X+286.879 Y+24.896
2357 C X+112.501 Y+224.441 DR-
2358 CC X+119.081 Y+216.911
2359 C X+126.611 Y+223.491 DR-
2360 L X+129.902 Y+219.726
2361 CC X+122.372 Y+213.146
2362 C X+128.952 Y+205.616 DR-
2363 CC X+286.879 Y+24.896
2364 C X+51.075 Y+69.585 DR+
2365 CC X+41.25 Y+71.447
2366 C X+45.996 Y+62.645 DR-
2367 L Z+119.333 F5000.
2368 L X-31.301 Y+70.443 FMAX
2369 L Z+89.333
2370 CC X-41.25 Y+71.447
2371 C X-36.25 Y+62.787 DR- F200.
2372 L X-40.16 Y+60.361
2373 CC X-45.699 Y+68.686
2374 C X-52.271 Y+61.149 DR-
2375 CC X+121.879 Y+260.892
2376 C X-138.121 Y+209.649 DR-
2377 CC X-128.309 Y+211.583
2378 C X-130.243 Y+221.394 DR-
2379 L X-125.337 Y+222.361
2380 CC X-123.404 Y+212.55
2381 C X-113.592 Y+214.483 DR-
2382 CC X+121.879 Y+260.892
2383 C X-34.725 Y+79.025 DR+
2384 CC X-41.25 Y+71.447
2385 C X-31.301 Y+70.443 DR-
2386 L Z+119.333 F5000.
2387 L X-76.621 Y+8.089 FMAX
2388 L Z+89.333
2389 CC X-82.5 Y+0.0
2390 C X-72.5 Y+0.0 DR- F200.
2391 L X-72.354 Y-4.599
2392 CC X-82.334 Y-5.234
2393 C X-79.092 Y-14.693 DR-
2394 CC X-165. Y+235.996
2395 C X-250.622 Y-14.791 DR-
2396 CC X-247.391 Y-5.328
2397 C X-256.854 Y-2.097 DR-
2398 L X-255.239 Y+2.635
2399 CC X-245.775 Y-.596
2400 C X-242.544 Y+8.868 DR-
2401 CC X-165. Y+235.996
2402 C X-85.8 Y+9.44 DR+
2403 CC X-82.5 Y+0.0
2404 C X-76.621 Y+8.089 DR-
2405 L Z+119.333 F5000.
2406 L X-45.313 Y-62.31 FMAX
2407 L Z+89.333
2408 CC X-41.25 Y-71.447
2409 C X-36.25 Y-62.787 DR- F200.
2410 L X-32.194 Y-64.96
2411 CC X-36.635 Y-73.92
2412 C X-26.821 Y-75.842 DR-
2413 CC X-286.879 Y-24.896
2414 C X-112.501 Y-224.441 DR-
2415 CC X-119.081 Y-216.911
2416 C X-126.611 Y-223.491 DR-
2417 L X-129.902 Y-219.726
2418 CC X-122.372 Y-213.146
2419 C X-128.952 Y-205.616 DR-
2420 CC X-286.879 Y-24.896
2421 C X-51.075 Y-69.585 DR+
2422 CC X-41.25 Y-71.447
2423 C X-45.313 Y-62.31 DR-
2424 L Z+119.333 F5000.
2425 L X+218.186 Y-43.593 FMAX
2426 L Z+89.667 FMAX
2427 L Z+59.667
2428 L X+218.549 Y-41.736 F200.
2429 L X+218.734 Y-40.754 F160.
2430 L X+217.769 Y-40.491
2431 CC X+165.038 Y-235.813
2432 C X+200.296 Y-36.594 DR+ F200.
2433 L X+199.311 Y-36.422 F160.
2434 L X+200.11 Y-37.022
2435 CC X+18.25 Y-278.449
2436 C X+215.945 Y-49.808 DR- F200.
2437 L X+216.7 Y-50.463 F160.
2438 L X+216.925 Y-49.489
2439 L X+218.186 Y-43.593 F200.
2440 L X+224.56 Y-44.866
2441 L X+225.541 Y-45.062 F160.
2442 L X+225.734 Y-44.081
2443 L X+227.095 Y-36.421 F200.
2444 L X+227.251 Y-35.433 F160.
2445 L X+226.295 Y-35.139
2446 CC X+165.038 Y-235.813
2447 C X+171.677 Y-26.103 DR+ F200.
2448 L X+170.677 Y-26.074 F160.
2449 L X+169.599 Y-25.669
2450 L X+162.431 Y-23.777 F200.
2451 L X+161.464 Y-23.522 F160.
2452 L X+161.388 Y-23.812
2453 L X+162.354 Y-24.067
2454 L X+169.523 Y-25.959 F200.
2455 L X+170.489 Y-26.215 F160.
2456 L X+171.508 Y-26.667
2457 CC X+18.25 Y-278.449
2458 C X+220.091 Y-63.641 DR- F200.
2459 L X+220.819 Y-64.327 F160.
2460 L X+221.097 Y-63.366
2461 CC X+.637 Y-.15
2462 C X+225.541 Y-45.062 DR+ F200.
2463 L X+239.27 Y-47.804
2464 L X+240.25 Y-47.999 F160.
2465 L X+240.444 Y-47.018
2466 CC X+.637 Y-.15
2467 C X+243.682 Y-25.31 DR+ F200.
2468 L X+243.783 Y-24.315 F160.
2469 L X+242.788 Y-24.221
2470 CC X+245.55 Y-.306
2471 C X+237.698 Y-23.063 DR- F200.
2472 CC X+165.025 Y-235.865
2473 C X+117.272 Y-16.125 DR+
2474 L X+116.295 Y-16.34 F160.
2475 L X+115.158 Y-16.177
2476 L X+109.524 Y-15.921 F200.
2477 L X+108.525 Y-15.876 F160.
2478 L X+108.512 Y-16.176
2479 L X+109.511 Y-16.221
2480 L X+115.144 Y-16.477 F200.
2481 L X+116.143 Y-16.522 F160.
2482 L X+117.223 Y-16.779
2483 CC X+18.201 Y-278.507
2484 C X+226.319 Y-91.439 DR- F200.
2485 L X+226.986 Y-92.184 F160.
2486 L X+227.36 Y-91.257
2487 CC X+.637 Y-.15
2488 C X+240.25 Y-47.999 DR+ F200.
2489 L Z+89.667 F5000.
2490 L Z+120. FMAX
2491 L X+213.514 Y+62.588 FMAX
2492 L Z+89.667 FMAX
2493 L Z+59.667
2494 L X+209.912 Y+73.767 F200.
2495 L X+209.579 Y+74.71 F160.
2496 L X+208.6 Y+74.506
2497 CC X+250.325 Y-123.518
2498 C X+180.678 Y+66.492 DR+ F200.
2499 L X+179.74 Y+66.145 F160.
2500 L X+180.738 Y+66.095
2501 CC X+165.015 Y-235.735
2502 C X+213.514 Y+62.588 DR- F200.
2503 L X+212.471 Y+56.172
2504 L X+212.311 Y+55.185 F160.
2505 L X+213.298 Y+55.023
2506 L X+222.808 Y+53.283 F200.
2507 L X+223.788 Y+53.085 F160.
2508 L X+223.555 Y+54.058
2509 CC X+.672 Y+.185
2510 C X+214.757 Y+82.323 DR+ F200.
2511 L X+214.397 Y+83.256 F160.
2512 L X+213.412 Y+83.083
2513 CC X+250.325 Y-123.518
2514 C X+146.613 Y+58.938 DR+ F200.
2515 L X+145.745 Y+58.442 F160.
2516 L X+144.62 Y+58.192
2517 L X+134.205 Y+54.702 F200.
2518 L X+133.257 Y+54.384 F160.
2519 L X+133.353 Y+54.1
2520 L X+134.301 Y+54.418
2521 L X+144.715 Y+57.907 F200.
2522 L X+145.663 Y+58.225 F160.
2523 L X+146.762 Y+58.439
2524 CC X+165.015 Y-235.735
2525 C X+212.311 Y+55.185 DR- F200.
2526 L X+210.064 Y+41.366
2527 L X+209.904 Y+40.379 F160.
2528 L X+210.891 Y+40.217
2529 CC X+165.008 Y-235.785
2530 C X+241.801 Y+33.26 DR- F200.
2531 L X+242.762 Y+32.984 F160.
2532 L X+242.626 Y+33.974

2533 CC X+.672 Y+.185
2534 C X+223.629 Y+100.051 DR+ F200.
2535 L X+223.219 Y+100.963 F160.
2536 L X+222.312 Y+100.541
2537 CC X+212.407 Y+123.017
2538 C X+216.109 Y+98.736 DR- F200.
2539 CC X+250.333 Y-123.549
2540 C X+90.26 Y+34.433 DR+
2541 L X+89.559 Y+33.72 F160.
2542 L X+88.528 Y+33.207
2543 L X+81.024 Y+28.487 F200.
2544 L X+80.177 Y+27.955 F160.
2545 L X+80.337 Y+27.701
2546 L X+81.184 Y+28.233
2547 L X+88.688 Y+32.953 F200.
2548 L X+89.534 Y+33.486 F160.
2549 L X+90.561 Y+33.918
2550 CC X+165.008 Y-235.785
2551 C X+209.904 Y+40.379 DR- F200.
2552 L Z+89.667 F5000.
2553 L Z+120. FMAX
2554 L X+152.049 Y+162.437 FMAX
2555 L Z+89.667 FMAX
2556 L Z+59.667
2557 L X+145.418 Y+168.4 F200.
2558 L X+144.66 Y+169.051 F160.
2559 L X+143.949 Y+168.347
2560 CC X+286.739 Y+25.02
2561 C X+131.839 Y+155.164 DR+ F200.
2562 L X+131.198 Y+154.397 F160.
2563 L X+132.117 Y+154.79
2564 CC X+250.269 Y-123.42
2565 C X+151.105 Y+162.109 DR- F200.
2566 L X+152.05 Y+162.436 F160.
2567 L X+152.731 Y+163.166
2568 L X+156.491 Y+167.182 F200.
2569 L X+157.175 Y+167.912 F160.
2570 L X+156.443 Y+168.594
2571 CC X+.191 Y+.223
2572 C X+145.089 Y+178.459 DR+ F200.
2573 L X+144.312 Y+179.088 F160.
2574 L X+143.579 Y+178.408
2575 CC X+286.739 Y+25.02
2576 C X+108.444 Y+135.625 DR+ F200.
2577 L X+107.919 Y+134.774 F160.
2578 L X+107.03 Y+134.042
2579 L X+101.807 Y+128.781 F200.
2580 L X+101.102 Y+128.071 F160.
2581 L X+101.315 Y+127.86
2582 L X+102.02 Y+128.57
2583 L X+107.243 Y+133.831 F200.
2584 L X+107.947 Y+134.541 F160.
2585 L X+108.848 Y+135.197
2586 CC X+250.269 Y-123.42
2587 C X+165.158 Y+158.784 DR- F200.
2588 L X+166.115 Y+159.071 F160.
2589 L X+165.422 Y+159.791
2590 L X+157.175 Y+167.912 F200.
2591 L X+166.742 Y+178.133
2592 L X+167.426 Y+178.863 F160.
2593 L X+166.694 Y+179.545
2594 CC X+.191 Y+.223
2595 C X+143.762 Y+198.382 DR+ F200.
2596 L X+142.951 Y+198.967 F160.
2597 L X+142.371 Y+198.152
2598 CC X+123.039 Y+212.5
2599 C X+138.822 Y+194.321 DR- F200.
2600 CC X+286.778 Y+24.983
2601 C X+72.601 Y+93.498 DR+
2602 L X+72.298 Y+92.545 F160.
2603 L X+71.589 Y+91.641
2604 L X+68.551 Y+86.89 F200.
2605 L X+68.012 Y+86.048 F160.
2606 L X+68.265 Y+85.886
2607 L X+68.803 Y+86.729
2608 L X+71.842 Y+91.479 F200.
2609 L X+72.38 Y+92.322 F160.
2610 L X+73.142 Y+93.129
2611 CC X+250.295 Y-123.491
2612 C X+192.348 Y+150.278 DR- F200.
2613 L X+193.327 Y+150.483 F160.
2614 L X+192.711 Y+151.271
2615 CC X+.191 Y+.223
2616 C X+167.426 Y+178.863 DR+ F200.
2617 L Z+89.667 F5000.
2618 L Z+120. FMAX
2619 L X+52.553 Y+216.2 FMAX
2620 L Z+89.667 FMAX
2621 L Z+59.667
2622 L X+41.071 Y+218.671 F200.
2623 L X+40.088 Y+218.853 F160.
2624 L X+39.775 Y+217.903
2625 CC X+232.132 Y+155.029
2626 C X+32.755 Y+189.717 DR+ F200.
2627 L X+32.586 Y+188.732 F160.
2628 L X+33.129 Y+189.571
2629 CC X+286.659 Y+25.04
2630 C X+52.553 Y+216.2 DR- F200.
2631 L X+57.587 Y+212.089
2632 L X+58.362 Y+211.457 F160.
2633 L X+58.996 Y+212.23
2634 L X+65.259 Y+219.597 F200.
2635 L X+65.92 Y+220.347 F160.
2636 L X+64.961 Y+220.632
2637 CC X+.088 Y+.269
2638 C X+36.084 Y+227.145 DR+ F200.
2639 L X+35.096 Y+227.299 F160.
2640 L X+34.754 Y+226.36
2641 CC X+232.132 Y+155.029
2642 C X+22.265 Y+156.44 DR+ F200.
2643 L X+22.26 Y+155.44 F160.
2644 L X+21.914 Y+154.34
2645 L X+19.729 Y+143.576 F200.
2646 L X+19.531 Y+142.596 F160.
2647 L X+19.825 Y+142.537
2648 L X+20.023 Y+143.517
2649 L X+22.208 Y+154.281 F200.
2650 L X+22.407 Y+155.261 F160.
2651 L X+22.772 Y+156.319
2652 CC X+286.659 Y+25.04
2653 C X+58.362 Y+211.457 DR- F200.
2654 L X+69.206 Y+202.602
2655 L X+69.981 Y+201.97 F160.
2656 L X+70.615 Y+202.743
2657 CC X+286.699 Y+25.009
2658 C X+92.099 Y+226.038 DR- F200.
2659 L X+92.819 Y+226.733 F160.
2660 L X+91.893 Y+227.11
2661 CC X+.088 Y+.269
2662 C X+25.168 Y+243.694 DR+ F200.
2663 L X+24.173 Y+243.795 F160.
2664 L X+24.085 Y+242.799
2665 CC X-.332 Y+245.458
2666 C X+22.547 Y+236.524 DR- F200.
2667 CC X+232.163 Y+155.021
2668 C X+15.31 Y+95.384 DR+
2669 L X+15.577 Y+94.42 F160.
2670 L X+15.506 Y+93.271
2671 L X+15.841 Y+84.412 F200.
2672 L X+15.879 Y+83.413 F160.
2673 L X+16.179 Y+83.424
2674 L X+16.141 Y+84.424
2675 L X+15.806 Y+93.283 F200.
2676 L X+15.768 Y+94.282 F160.
2677 L X+15.906 Y+95.387
2678 CC X+286.699 Y+25.009
2679 C X+69.981 Y+201.97 DR- F200.
2680 L Z+89.667 F5000.
2681 L Z+120. FMAX
2682 L X-64.65 Y+212.897 FMAX
2683 L Z+89.667 FMAX
2684 L Z+59.667
2685 L X-73.129 Y+210.135 F200.
2686 L X-74.073 Y+209.805 F160.
2687 L X-73.818 Y+208.838
2688 CC X+121.701 Y+260.833
2689 C X-68.457 Y+191.758 DR+ F200.
2690 L X-68.113 Y+190.819 F160.
2691 L X-67.993 Y+191.812
2692 CC X+232.019 Y+155.03
2693 C X-64.838 Y+211.915 DR- F200.
2694 L X-64.648 Y+212.897 F160.
2695 L X-64.94 Y+213.852
2696 L X-66.538 Y+219.116 F200.
2697 L X-66.829 Y+220.073 F160.
2698 L X-67.785 Y+219.781
2699 CC X-.098 Y+.277
2700 C X-82.006 Y+214.88 DR+ F200.
2701 L X-82.939 Y+214.522 F160.
2702 L X-82.716 Y+213.547
2703 CC X+121.701 Y+260.833
2704 C X-63.233 Y+161.728 DR+ F200.
2705 L X-62.758 Y+160.848 F160.
2706 L X-62.569 Y+159.712
2707 L X-60.624 Y+152.558 F200.
2708 L X-60.362 Y+151.593 F160.
2709 L X-60.072 Y+151.672
2710 L X-60.335 Y+152.637
2711 L X-62.28 Y+159.791 F200.
2712 L X-62.542 Y+160.756 F160.
2713 L X-62.66 Y+161.864
2714 CC X+232.019 Y+155.03
2715 C X-54.932 Y+222.422 DR- F200.
2716 L X-54.701 Y+223.396 F160.
2717 L X-55.672 Y+223.156
2718 L X-66.829 Y+220.073 F200.
2719 L X-70.896 Y+233.469
2720 L X-71.187 Y+234.426 F160.
2721 L X-72.143 Y+234.134
2722 CC X-.098 Y+.277
2723 C X-99.923 Y+223.692 DR+ F200.
2724 L X-100.836 Y+223.282 F160.
2725 L X-100.419 Y+222.373
2726 CC X-122.511 Y+212.805
2727 C X-98.876 Y+217.384 DR- F200.
2728 CC X+121.753 Y+260.849
2729 C X-44.671 Y+109.623 DR+
2730 L X-43.997 Y+108.884 F160.
2731 L X-43.569 Y+107.818
2732 L X-40.974 Y+102.812 F200.
2733 L X-40.514 Y+101.924 F160.
2734 L X-40.247 Y+102.062
2735 L X-40.708 Y+102.95
2736 L X-43.303 Y+107.956 F200.
2737 L X-43.763 Y+108.844 F160.
2738 L X-44.081 Y+109.907
2739 CC X+232.094 Y+155.016
2740 C X-33.97 Y+241.717 DR- F200.
2741 L X-33.659 Y+242.668 F160.
2742 L X-34.649 Y+242.528
2743 CC X-.098 Y+.277
2744 C X-71.187 Y+234.426 DR+ F200.
2745 L Z+89.667 F5000.
2746 L Z+120. FMAX
2747 L X-160.959 Y+153.612 FMAX
2748 L Z+89.667 FMAX
2749 L Z+59.667
2750 L X-168.839 Y+144.904 F200.
2751 L X-169.488 Y+144.144 F160.
2752 L X-168.822 Y+143.398
2753 CC X-18.193 Y+278.547
2754 C X-147.923 Y+123.225 DR+ F200.
2755 L X-147.153 Y+122.586 F160.
2756 L X-147.609 Y+123.476
2757 CC X+121.644 Y+260.774
2758 C X-160.959 Y+153.612 DR- F200.
2759 L X-154.881 Y+155.917
2760 L X-153.946 Y+156.271 F160.
2761 L X-154.299 Y+157.207
2762 L X-157.548 Y+166.314 F200.
2763 L X-157.867 Y+167.262 F160.
2764 L X-158.592 Y+166.574
2765 CC X-.189 Y+.211
2766 C X-178.671 Y+144.822 DR+ F200.
2767 L X-179.299 Y+144.044 F160.
2768 L X-178.656 Y+143.277
2769 CC X-18.193 Y+278.547
2770 C X-124.348 Y+97.502 DR+ F200.
2771 L X-123.484 Y+96.998 F160.
2772 L X-122.705 Y+96.148
2773 L X-114.476 Y+88.874 F200.
2774 L X-113.727 Y+88.212 F160.
2775 L X-113.528 Y+88.437
2776 L X-114.277 Y+89.099
2777 L X-122.507 Y+96.373 F200.
2778 L X-123.256 Y+97.035 F160.
2779 L X-123.99 Y+97.88
2780 CC X+121.644 Y+260.774
2781 C X-153.946 Y+156.271 DR- F200.
2782 L X-140.855 Y+161.235
2783 L X-139.92 Y+161.59 F160.
2784 L X-140.273 Y+162.526
2785 CC X+121.691 Y+260.794
2786 C X-149.705 Y+192.78 DR- F200.
2787 L X-149.947 Y+193.75 F160.
2788 L X-150.736 Y+193.136
2789 CC X-.189 Y+.211
2790 C X-198.462 Y+143.643 DR+ F200.
2791 L X-199.046 Y+142.831 F160.
2792 L X-198.227 Y+142.257
2793 CC X-212.739 Y+122.441
2794 C X-193.563 Y+137.788 DR- F200.
2795 CC X-18.17 Y+278.569
2796 C X-74.95 Y+60.951 DR+
2797 L X-73.982 Y+60.7 F160.
2798 L X-73.022 Y+60.064
2799 L X-65.183 Y+55.925 F200.
2800 L X-64.298 Y+55.458 F160.
2801 L X-64.158 Y+55.724
2802 L X-65.043 Y+56.19
2803 L X-72.882 Y+60.329 F200.
2804 L X-73.767 Y+60.796 F160.
2805 L X-74.654 Y+61.469
2806 CC X+121.691 Y+260.794
2807 C X-139.92 Y+161.59 DR- F200.
2808 L Z+89.667 F5000.
2809 L Z+120. FMAX
2810 L X-216.7 Y+50.463 FMAX
2811 L Z+89.667 FMAX
2812 L Z+59.667
2813 L X-218.549 Y+41.736 F200.
2814 L X-218.734 Y+40.754 F160.
2815 L X-217.769 Y+40.491
2816 CC X-165.038 Y+235.813
2817 C X-200.296 Y+36.594 DR+ F200.
2818 L X-199.311 Y+36.422 F160.
2819 L X-200.11 Y+37.022
2820 CC X-18.25 Y+278.449
2821 C X-216.7 Y+50.463 DR- F200.
2822 L X-223.031 Y+51.937
2823 L X-224.005 Y+52.164 F160.
2824 L X-224.23 Y+51.19
2825 CC X-.637 Y+.15
2826 C X-227.095 Y+36.421 DR+ F200.
2827 L X-227.251 Y+35.433 F160.
2828 L X-226.295 Y+35.139
2829 CC X-165.038 Y+235.813
2830 C X-171.677 Y+26.103 DR+ F200.
2831 L X-170.677 Y+26.074 F160.
2832 L X-169.599 Y+25.669
2833 L X-162.431 Y+23.777 F200.
2834 L X-161.464 Y+23.522 F160.
2835 L X-161.388 Y+23.812
2836 L X-162.354 Y+24.067
2837 L X-169.523 Y+25.959 F200.
2838 L X-170.489 Y+26.215 F160.
2839 L X-171.508 Y+26.667
2840 CC X-18.25 Y+278.449
2841 C X-220.091 Y+63.641 DR- F200.
2842 L X-220.819 Y+64.327 F160.
2843 L X-221.097 Y+63.366
2844 L X-224.005 Y+52.164 F200.
2845 L X-237.64 Y+55.339
2846 L X-238.614 Y+55.566 F160.
2847 L X-238.839 Y+54.592
2848 CC X-.637 Y+.15
2849 C X-243.682 Y+25.31 DR+ F200.
2850 L X-243.783 Y+24.315 F160.
2851 L X-242.788 Y+24.221
2852 CC X-245.55 Y+.306
2853 C X-237.698 Y+23.063 DR- F200.
2854 CC X-165.025 Y+235.865
2855 C X-117.272 Y+16.125 DR+
2856 L X-116.295 Y+16.34 F160.
2857 L X-115.158 Y+16.177
2858 L X-109.524 Y+15.921 F200.
2859 L X-108.525 Y+15.876 F160.
2860 L X-108.512 Y+16.176
2861 L X-109.511 Y+16.221
2862 L X-115.144 Y+16.477 F200.
2863 L X-116.143 Y+16.522 F160.
2864 L X-117.223 Y+16.779
2865 CC X-18.201 Y+278.507
2866 C X-226.319 Y+91.439 DR- F200.
2867 L X-226.986 Y+92.184 F160.
2868 L X-227.36 Y+91.257

2869 CC X-.637 Y+.15
2870 C X-238.614 Y+55.566 DR+ F200.
2871 L Z+89.667 F5000.
2872 L Z+120. FMAX
2873 L X-213.514 Y-62.588 FMAX
2874 L Z+89.667 FMAX
2875 L Z+59.667
2876 L X-209.912 Y-73.767 F200.
2877 L X-209.579 Y-74.71 F160.
2878 L X-208.6 Y-74.506
2879 CC X-250.325 Y+123.518
2880 C X-180.678 Y-66.492 DR+ F200.
2881 L X-179.74 Y-66.145 F160.
2882 L X-180.738 Y-66.095
2883 CC X-165.015 Y+235.735
2884 C X-213.514 Y-62.588 DR- F200.
2885 L X-212.471 Y-56.172
2886 L X-212.311 Y-55.185 F160.
2887 L X-213.298 Y-55.023
2888 L X-222.808 Y-53.283 F200.
2889 L X-223.788 Y-53.085 F160.
2890 L X-223.555 Y-54.058
2891 CC X-.672 Y-.185
2892 C X-214.757 Y-82.323 DR+ F200.
2893 L X-214.397 Y-83.256 F160.
2894 L X-213.412 Y-83.083
2895 CC X-250.325 Y+123.518
2896 C X-146.613 Y-58.938 DR+ F200.
2897 L X-145.745 Y-58.442 F160.
2898 L X-144.62 Y-58.192
2899 L X-134.205 Y-54.702 F200.
2900 L X-133.257 Y-54.384 F160.
2901 L X-133.353 Y-54.1
2902 L X-134.301 Y-54.418
2903 L X-144.715 Y-57.907 F200.
2904 L X-145.663 Y-58.225 F160.
2905 L X-146.762 Y-58.439
2906 CC X-165.015 Y+235.735
2907 C X-212.311 Y-55.185 DR- F200.
2908 L X-210.064 Y-41.366
2909 L X-209.904 Y-40.379 F160.
2910 L X-210.891 Y-40.217
2911 CC X-165.008 Y+235.785
2912 C X-241.801 Y-33.26 DR- F200.
2913 L X-242.762 Y-32.984 F160.
2914 L X-242.626 Y-33.974
2915 CC X-.672 Y-.185
2916 C X-223.629 Y-100.051 DR+ F200.
2917 L X-223.219 Y-100.963 F160.
2918 L X-222.312 Y-100.541
2919 CC X-212.407 Y-123.017
2920 C X-216.109 Y-98.736 DR- F200.
2921 CC X-250.333 Y+123.549
2922 C X-90.26 Y-34.433 DR+
2923 L X-89.559 Y-33.72 F160.
2924 L X-88.528 Y-33.207
2925 L X-81.024 Y-28.487 F200.
2926 L X-80.177 Y-27.955 F160.
2927 L X-80.337 Y-27.701
2928 L X-81.184 Y-28.233
2929 L X-88.688 Y-32.953 F200.
2930 L X-89.534 Y-33.486 F160.
2931 L X-90.561 Y-33.918
2932 CC X-165.008 Y+235.785
2933 C X-209.904 Y-40.379 DR- F200.
2934 L Z+89.667 F5000.
2935 L Z+120. FMAX
2936 L X-152.049 Y-162.437 FMAX
2937 L Z+89.667 FMAX
2938 L Z+59.667
2939 L X-145.418 Y-168.4 F200.
2940 L X-144.66 Y-169.051 F160.
2941 L X-143.949 Y-168.347
2942 CC X-286.739 Y-25.02
2943 C X-131.839 Y-155.164 DR+ F200.
2944 L X-131.198 Y-154.397 F160.
2945 L X-132.117 Y-154.79
2946 CC X-250.269 Y+123.42
2947 C X-151.105 Y-162.109 DR- F200.
2948 L X-152.05 Y-162.436 F160.
2949 L X-152.731 Y-163.166
2950 L X-156.491 Y-167.182 F200.
2951 L X-157.175 Y-167.912 F160.
2952 L X-156.443 Y-168.594
2953 CC X-.191 Y-.223
2954 C X-145.089 Y-178.459 DR+ F200.
2955 L X-144.312 Y-179.088 F160.
2956 L X-143.579 Y-178.408
2957 CC X-286.739 Y-25.02
2958 C X-108.444 Y-135.625 DR+ F200.
2959 L X-107.919 Y-134.774 F160.
2960 L X-107.03 Y-134.042
2961 L X-101.807 Y-128.781 F200.
2962 L X-101.102 Y-128.071 F160.
2963 L X-101.315 Y-127.86
2964 L X-102.02 Y-128.57
2965 L X-107.243 Y-133.831 F200.
2966 L X-107.947 Y-134.541 F160.
2967 L X-108.848 Y-135.197
2968 CC X-250.269 Y+123.42
2969 C X-165.158 Y-158.784 DR- F200.
2970 L X-166.115 Y-159.071 F160.
2971 L X-165.422 Y-159.791
2972 L X-157.175 Y-167.912 F200.
2973 L X-166.742 Y-178.133
2974 L X-167.426 Y-178.863 F160.
2975 L X-166.694 Y-179.545
2976 CC X-.191 Y-.223
2977 C X-143.762 Y-198.382 DR+ F200.
2978 L X-142.951 Y-198.967 F160.
2979 L X-142.371 Y-198.152
2980 CC X-123.039 Y-212.5
2981 C X-138.822 Y-194.321 DR- F200.
2982 CC X-286.778 Y-24.983
2983 C X-72.601 Y-93.498 DR+
2984 L X-72.298 Y-92.545 F160.
2985 L X-71.589 Y-91.641
2986 L X-68.551 Y-86.89 F200.
2987 L X-68.012 Y-86.048 F160.
2988 L X-68.265 Y-85.886
2989 L X-68.803 Y-86.729
2990 L X-71.842 Y-91.479 F200.
2991 L X-72.38 Y-92.322 F160.
2992 L X-73.142 Y-93.129
2993 CC X-250.295 Y+123.491
2994 C X-192.348 Y-150.278 DR- F200.
2995 L X-193.327 Y-150.483 F160.
2996 L X-192.711 Y-151.271
2997 CC X-.191 Y-.223
2998 C X-167.426 Y-178.863 DR+ F200.
2999 L Z+89.667 F5000.
3000 L Z+120. FMAX
3001 L X-52.553 Y-216.2 FMAX
3002 L Z+89.667 FMAX
3003 L Z+59.667
3004 L X-41.071 Y-218.671 F200.
3005 L X-40.088 Y-218.853 F160.
3006 L X-39.775 Y-217.903
3007 CC X-232.132 Y-155.029
3008 C X-32.755 Y-189.717 DR+ F200.
3009 L X-32.586 Y-188.732 F160.
3010 L X-33.129 Y-189.571
3011 CC X-286.659 Y-25.04
3012 C X-52.553 Y-216.2 DR- F200.
3013 L X-57.587 Y-212.089
3014 L X-58.362 Y-211.457 F160.
3015 L X-58.996 Y-212.23
3016 L X-65.259 Y-219.597 F200.
3017 L X-65.92 Y-220.347 F160.
3018 L X-64.961 Y-220.632
3019 CC X-.088 Y-.269
3020 C X-36.084 Y-227.145 DR+ F200.
3021 L X-35.096 Y-227.299 F160.
3022 L X-34.754 Y-226.36
3023 CC X-232.132 Y-155.029
3024 C X-22.265 Y-156.44 DR+ F200.
3025 L X-22.26 Y-155.44 F160.
3026 L X-21.914 Y-154.34
3027 L X-19.729 Y-143.576 F200.
3028 L X-19.531 Y-142.596 F160.
3029 L X-19.825 Y-142.537
3030 L X-20.023 Y-143.517
3031 L X-22.208 Y-154.281 F200.
3032 L X-22.407 Y-155.261 F160.
3033 L X-22.772 Y-156.319
3034 CC X-286.659 Y-25.04
3035 C X-58.362 Y-211.457 DR- F200.
3036 L X-69.206 Y-202.602
3037 L X-69.981 Y-201.97 F160.
3038 L X-70.615 Y-202.743
3039 CC X-286.699 Y-25.009
3040 C X-92.099 Y-226.038 DR- F200.
3041 L X-92.819 Y-226.733 F160.
3042 L X-91.893 Y-227.11
3043 CC X-.088 Y-.269
3044 C X-25.168 Y-243.694 DR+ F200.
3045 L X-24.173 Y-243.795 F160.
3046 L X-24.085 Y-242.799
3047 CC X+.332 Y-245.458
3048 C X-22.547 Y-236.524 DR- F200.
3049 CC X-232.163 Y-155.021
3050 C X-15.31 Y-95.384 DR+
3051 L X-15.577 Y-94.42 F160.
3052 L X-15.506 Y-93.271
3053 L X-15.841 Y-84.412 F200.
3054 L X-15.879 Y-83.413 F160.
3055 L X-16.179 Y-83.424
3056 L X-16.141 Y-84.424
3057 L X-15.806 Y-93.283 F200.
3058 L X-15.768 Y-94.282 F160.
3059 L X-15.906 Y-95.387
3060 CC X-286.699 Y-25.009
3061 C X-69.981 Y-201.97 DR- F200.
3062 L Z+89.667 F5000.
3063 L Z+120. FMAX
3064 L X+64.65 Y-212.897 FMAX
3065 L Z+89.667 FMAX
3066 L Z+59.667
3067 L X+73.129 Y-210.135 F200.
3068 L X+74.073 Y-209.805 F160.
3069 L X+73.818 Y-208.838
3070 CC X-121.701 Y-260.833
3071 C X+68.457 Y-191.758 DR+ F200.
3072 L X+68.113 Y-190.819 F160.
3073 L X+67.993 Y-191.812
3074 CC X-232.019 Y-155.03
3075 C X+64.838 Y-211.915 DR- F200.
3076 L X+64.648 Y-212.897 F160.
3077 L X+64.94 Y-213.852
3078 L X+66.538 Y-219.116 F200.
3079 L X+66.829 Y-220.073 F160.
3080 L X+67.785 Y-219.781
3081 CC X+.098 Y-.277
3082 C X+82.006 Y-214.88 DR+ F200.
3083 L X+82.939 Y-214.522 F160.
3084 L X+82.716 Y-213.547
3085 CC X-121.701 Y-260.833
3086 C X+63.233 Y-161.728 DR+ F200.
3087 L X+62.758 Y-160.848 F160.
3088 L X+62.569 Y-159.712
3089 L X+60.624 Y-152.558 F200.
3090 L X+60.362 Y-151.593 F160.
3091 L X+60.072 Y-151.672
3092 L X+60.335 Y-152.637
3093 L X+62.28 Y-159.791 F200.
3094 L X+62.542 Y-160.756 F160.
3095 L X+62.66 Y-161.864
3096 CC X-232.019 Y-155.03
3097 C X+54.932 Y-222.422 DR- F200.
3098 L X+54.701 Y-223.396 F160.
3099 L X+55.672 Y-223.156
3100 L X+66.829 Y-220.073 F200.
3101 L X+70.896 Y-233.469
3102 L X+71.187 Y-234.426 F160.
3103 L X+72.143 Y-234.134
3104 CC X+.098 Y-.277
3105 C X+99.923 Y-223.692 DR+ F200.
3106 L X+100.836 Y-223.282 F160.
3107 L X+100.419 Y-222.373
3108 CC X+122.511 Y-212.805
3109 C X+98.876 Y-217.384 DR- F200.
3110 CC X-121.753 Y-260.849
3111 C X+44.671 Y-109.623 DR+
3112 L X+43.997 Y-108.884 F160.
3113 L X+43.569 Y-107.818
3114 L X+40.974 Y-102.812 F200.
3115 L X+40.514 Y-101.924 F160.
3116 L X+40.247 Y-102.062
3117 L X+40.708 Y-102.95
3118 L X+43.303 Y-107.956 F200.
3119 L X+43.763 Y-108.844 F160.
3120 L X+44.081 Y-109.907
3121 CC X-232.094 Y-155.016
3122 C X+33.97 Y-241.717 DR- F200.
3123 L X+33.659 Y-242.668 F160.
3124 L X+34.649 Y-242.528
3125 CC X+.098 Y-.277
3126 C X+71.187 Y-234.426 DR+ F200.
3127 L Z+89.667 F5000.
3128 L Z+120. FMAX
3129 L X+160.959 Y-153.612 FMAX
3130 L Z+89.667 FMAX
3131 L Z+59.667
3132 L X+168.839 Y-144.904 F200.
3133 L X+169.488 Y-144.144 F160.
3134 L X+168.822 Y-143.398
3135 CC X+18.193 Y-278.547
3136 C X+147.923 Y-123.225 DR+ F200.
3137 L X+147.153 Y-122.586 F160.
3138 L X+147.609 Y-123.476
3139 CC X-121.644 Y-260.774
3140 C X+160.959 Y-153.612 DR- F200.
3141 L X+165.661 Y-158.099
3142 L X+166.385 Y-158.79 F160.
3143 L X+167.074 Y-158.065
3144 CC X+.189 Y-.211
3145 C X+178.671 Y-144.822 DR+ F200.
3146 L X+179.299 Y-144.044 F160.
3147 L X+178.656 Y-143.277
3148 CC X+18.193 Y-278.547
3149 C X+124.348 Y-97.502 DR+ F200.
3150 L X+123.484 Y-96.998 F160.
3151 L X+122.705 Y-96.148
3152 L X+114.476 Y-88.874 F200.
3153 L X+113.727 Y-88.212 F160.
3154 L X+113.528 Y-88.437
3155 L X+114.277 Y-89.099
3156 L X+122.507 Y-96.373 F200.
3157 L X+123.256 Y-97.035 F160.
3158 L X+123.99 Y-97.88
3159 CC X-121.644 Y-260.774
3160 C X+157.548 Y-166.314 DR- F200.
3161 L X+157.867 Y-167.262 F160.
3162 L X+158.592 Y-166.574
3163 L X+166.385 Y-158.79 F200.
3164 L X+176.514 Y-168.454
3165 L X+177.237 Y-169.145 F160.
3166 L X+177.926 Y-168.42
3167 CC X+.189 Y-.211
3168 C X+198.462 Y-143.643 DR+ F200.
3169 L X+199.046 Y-142.831 F160.
3170 L X+198.227 Y-142.257
3171 CC X+212.739 Y-122.441
3172 C X+193.563 Y-137.788 DR- F200.
3173 CC X+18.17 Y-278.569
3174 C X+74.95 Y-60.951 DR+
3175 L X+73.982 Y-60.7 F160.
3176 L X+73.022 Y-60.064
3177 L X+65.183 Y-55.925 F200.
3178 L X+64.298 Y-55.458 F160.
3179 L X+64.158 Y-55.724
3180 L X+65.043 Y-56.19
3181 L X+72.882 Y-60.329 F200.
3182 L X+73.767 Y-60.796 F160.
3183 L X+74.654 Y-61.469
3184 CC X-121.691 Y-260.794
3185 C X+149.705 Y-192.78 DR- F200.
3186 L X+149.947 Y-193.75 F160.
3187 L X+150.736 Y-193.136
3188 CC X+.189 Y-.211
3189 C X+177.237 Y-169.145 DR+ F200.
3190 L X+187.368 Y-178.813
3191 L X+188.092 Y-179.504 F160.
3192 L X+188.781 Y-178.779
3193 CC X+0.0 Y+0.0
3194 C X+188.092 Y-179.504 DR+ F200.
3195 L Z+89.667 F5000.
3196 L X+199.046 Y-142.831 FMAX
3197 L Z+59.667
3198 L X+208.411 Y-132.062 F200.
3199 L X+209.067 Y-131.307 F160.
3200 L X+208.172 Y-130.863
3201 CC X+213.058 Y-122.138
3202 C X+205.26 Y-128.398 DR- F200.
3203 CC X+18.104 Y-278.642
3204 C X+52.686 Y-41.146 DR+
3205 CC X+54.117 Y-31.272

3206 C X+45.619 Y-36.498 DR-
3207 L X+45.138 Y-35.622 F160.
3208 L X+44.512 Y-36.401
3209 CC X+.021 Y-.015
3210 C X+14.407 Y-55.661 DR- F200.
3211 L X+13.437 Y-55.903 F160.
3212 L X+13.935 Y-56.95
3213 CC X-232.259 Y-155.
3214 C X+14.735 Y-251.017 DR-
F200.
3215 CC X+5.415 Y-247.394
3216 C X+1.792 Y-256.715 DR-
3217 L X-2.869 Y-254.903
3218 CC X+.755 Y-245.582
3219 C X-8.566 Y-241.959 DR-
3220 CC X-232.259 Y-155.
3221 C X-9.29 Y-66.2 DR+
3222 CC X-.025 Y-62.503
3223 C X-8.795 Y-57.749 DR-
3224 L X-8.275 Y-56.895 F160.
3225 L X-9.263 Y-56.742
3226 CC X-.009 Y-.028
3227 C X-40.998 Y-40.303 DR- F200.
3228 L X-41.692 Y-39.584 F160.
3229 L X-42.352 Y-40.543
3230 CC X-250.364 Y+123.642
3231 C X-210.02 Y-138.27 DR- F200.
3232 CC X-211.542 Y-128.386
3233 C X-221.426 Y-129.909 DR-
3234 L X-222.187 Y-124.967
3235 CC X-212.303 Y-123.445
3236 C X-213.826 Y-113.561 DR-
3237 CC X-250.364 Y+123.642
3238 C X-61.976 Y-25.054 DR+
3239 CC X-54.142 Y-31.23
3240 C X-54.408 Y-21.258 DR-
3241 L X-53.409 Y-21.281 F160.
3242 L X-53.772 Y-20.349
3243 CC X-.205 Y-.019
3244 C X-57.5 Y+0.0 DR- F200.
3245 CC X-.368 Y+.03
3246 C X-55.407 Y+15.354 DR-
3247 L X-55.13 Y+16.315 F160.
3248 L X-56.288 Y+16.407
3249 CC X-18.104 Y+278.642
3250 C X-224.755 Y+112.748 DR-
F200.
3251 CC X-216.957 Y+119.008
3252 C X-223.217 Y+126.806 DR-
3253 L X-219.318 Y+129.936
3254 CC X-213.058 Y+122.138
3255 C X-205.26 Y+128.398 DR-
3256 CC X-18.104 Y+278.642
3257 C X-52.686 Y+41.146 DR+
3258 CC X-54.117 Y+31.272
3259 C X-45.618 Y+36.497 DR-
3260 L X-45.138 Y+35.62 F160.
3261 L X-44.511 Y+36.4
3262 CC X-.012 Y+.009
3263 C X-14.408 Y+55.662 DR- F200.
3264 L X-13.437 Y+55.904 F160.
3265 L X-13.935 Y+56.95
3266 CC X+232.259 Y+155.
3267 C X-14.735 Y+251.017 DR-
F200.
3268 CC X-5.415 Y+247.394
3269 C X-1.792 Y+256.715 DR-
3270 L X+2.869 Y+254.903
3271 CC X-.755 Y+245.582
3272 C X+8.566 Y+241.959 DR-
3273 CC X+232.259 Y+155.
3274 C X+9.29 Y+66.2 DR+
3275 CC X+.025 Y+62.503
3276 C X+8.793 Y+57.746 DR-
3277 L X+8.273 Y+56.892 F160.
3278 L X+9.262 Y+56.74
3279 CC X+.042 Y+.073
3280 C X+40.999 Y+40.306 DR-
F200.
3281 L X+41.694 Y+39.586 F160.
3282 L X+42.352 Y+40.543
3283 CC X+250.364 Y-123.642
3284 C X+210.02 Y+138.27 DR-
F200.
3285 CC X+211.542 Y+128.386
3286 C X+221.426 Y+129.909 DR-
3287 L X+222.187 Y+124.967
3288 CC X+212.303 Y+123.445
3289 C X+213.826 Y+113.561 DR-
3290 CC X+250.364 Y-123.642
3291 C X+61.976 Y+25.054 DR+
3292 CC X+54.142 Y+31.23
3293 C X+54.408 Y+21.258 DR-
3294 L X+53.409 Y+21.281 F160.
3295 L X+53.772 Y+20.349
3296 CC X+.259 Y+.029
3297 C X+57.5 Y+0.0 DR- F200.
3298 CC X+.377 Y-.036
3299 C X+55.408 Y-15.354 DR-
3300 L X+55.131 Y-16.315 F160.
3301 L X+56.288 Y-16.407
3302 CC X+18.104 Y-278.642
3303 C X+224.755 Y-112.748 DR-
F200.
3304 CC X+216.957 Y-119.008
3305 C X+223.217 Y-126.806 DR-
3306 L X+219.318 Y-129.936
3307 CC X+213.058 Y-122.138
3308 C X+209.067 Y-131.307 DR-
3309 L Z+89.667 F5000.
3310 L X+138.847 Y-158.804 FMAX
3311 L Z+59.667
3312 L X+125.811 Y-163.907 F200.
3313 L X+124.88 Y-164.271 F160.
3314 L X+125.243 Y-165.203
3315 CC X-121.879 Y-260.892
3316 C X+138.121 Y-209.649 DR-
F200.
3317 CC X+128.309 Y-211.583
3318 C X+130.243 Y-221.394 DR-
3319 L X+125.337 Y-222.361
3320 CC X+123.404 Y-212.55
3321 C X+113.592 Y-214.483 DR-
3322 CC X-121.879 Y-260.892
3323 C X+34.725 Y-79.025 DR+
3324 CC X+41.25 Y-71.447
3325 C X+36.25 Y-62.787 DR-
3326 L X+40.16 Y-60.361
3327 CC X+45.699 Y-68.686
3328 C X+52.271 Y-61.149 DR-
3329 CC X-121.879 Y-260.892
3330 C X+124.88 Y-164.271 DR-
3331 L Z+89.667 F5000.
3332 L Z+120. FMAX
3333 L X+108.525 Y-15.876 FMAX
3334 L Z+89.667 FMAX
3335 L Z+59.667
3336 L X+84.998 Y-9.683 F200.
3337 CC X+82.5 Y+0.0
3338 C X+72.5 Y+0.0 DR-
3339 L X+72.354 Y+4.599
3340 CC X+82.334 Y+5.234
3341 C X+79.092 Y+14.693 DR-
3342 CC X+165. Y-235.996
3343 C X+250.622 Y+14.791 DR-
3344 CC X+247.391 Y+5.328
3345 C X+256.854 Y+2.097 DR-
3346 L X+255.239 Y-2.635
3347 CC X+245.775 Y+.596
3348 C X+242.544 Y-8.868 DR-
3349 CC X+165. Y-235.996
3350 C X+85.8 Y-9.44 DR+
3351 L X+84.998 Y-9.683
3352 L Z+89.667 F5000.
3353 L Z+120. FMAX
3354 L X+45.996 Y+62.645 FMAX
3355 L Z+89.667 FMAX
3356 L Z+59.667
3357 CC X+41.25 Y+71.447
3358 C X+36.25 Y+62.787 DR- F200.
3359 L X+32.194 Y+64.96
3360 CC X+36.635 Y+73.92
3361 C X+26.821 Y+75.842 DR-
3362 CC X+286.879 Y+24.896
3363 C X+112.501 Y+224.441 DR-
3364 CC X+119.081 Y+216.911
3365 C X+126.611 Y+223.491 DR-
3366 L X+129.902 Y+219.726
3367 CC X+122.372 Y+213.146
3368 C X+128.952 Y+205.616 DR-
3369 CC X+286.879 Y+24.896
3370 C X+51.075 Y+69.585 DR+
3371 CC X+41.25 Y+71.447
3372 C X+45.996 Y+62.645 DR-
3373 L Z+89.667 F5000.
3374 L Z+120. FMAX
3375 L X-31.301 Y+70.443 FMAX
3376 L Z+89.667 FMAX
3377 L Z+59.667
3378 CC X-41.25 Y+71.447
3379 C X-36.25 Y+62.787 DR- F200.
3380 L X-40.16 Y+60.361
3381 CC X-45.699 Y+68.686
3382 C X-52.271 Y+61.149 DR-
3383 CC X+121.879 Y+260.892
3384 C X-138.121 Y+209.649 DR-
3385 CC X-128.309 Y+211.583
3386 C X-130.243 Y+221.394 DR-
3387 L X-125.337 Y+222.361
3388 CC X-123.404 Y+212.55
3389 C X-113.592 Y+214.483 DR-
3390 CC X+121.879 Y+260.892
3391 C X-34.725 Y+79.025 DR+
3392 CC X-41.25 Y+71.447
3393 C X-31.301 Y+70.443 DR-
3394 L Z+89.667 F5000.
3395 L Z+120. FMAX
3396 L X-76.621 Y+8.089 FMAX
3397 L Z+89.667 FMAX
3398 L Z+59.667
3399 CC X-82.5 Y+0.0
3400 C X-72.5 Y+0.0 DR- F200.
3401 L X-72.354 Y-4.599
3402 CC X-82.334 Y-5.234
3403 C X-79.092 Y-14.693 DR-
3404 CC X-165. Y+235.996
3405 C X-250.622 Y-14.791 DR-
3406 CC X-247.391 Y-5.328
3407 C X-256.854 Y-2.097 DR-
3408 L X-255.239 Y+2.635
3409 CC X-245.775 Y-.596
3410 C X-242.544 Y+8.868 DR-
3411 CC X-165. Y+235.996
3412 C X-85.8 Y+9.44 DR+
3413 CC X-82.5 Y+0.0
3414 C X-76.621 Y+8.089 DR-
3415 L Z+89.667 F5000.
3416 L Z+120. FMAX
3417 L X-45.313 Y-62.31 FMAX
3418 L Z+89.667 FMAX
3419 L Z+59.667
3420 CC X-41.25 Y-71.447
3421 C X-36.25 Y-62.787 DR- F200.
3422 L X-32.194 Y-64.96
3423 CC X-36.635 Y-73.92
3424 C X-26.821 Y-75.842 DR-
3425 CC X-286.879 Y-24.896
3426 C X-112.501 Y-224.441 DR-
3427 CC X-119.081 Y-216.911
3428 C X-126.611 Y-223.491 DR-
3429 L X-129.902 Y-219.726
3430 CC X-122.372 Y-213.146
3431 C X-128.952 Y-205.616 DR-
3432 CC X-286.879 Y-24.896
3433 C X-51.075 Y-69.585 DR+
3434 CC X-41.25 Y-71.447
3435 C X-45.313 Y-62.31 DR-
3436 L Z+89.667 F5000.
3437 L Z+120. FMAX
3438 L X+218.186 Y-43.593 FMAX
3439 L Z+60. FMAX
3440 L Z+30.
3441 L X+218.549 Y-41.736 F200.
3442 L X+218.734 Y-40.754 F160.
3443 L X+217.769 Y-40.491
3444 CC X+165.038 Y-235.813
3445 C X+200.296 Y-36.594 DR+
F200.
3446 L X+199.311 Y-36.422 F160.
3447 L X+200.11 Y-37.022
3448 CC X+18.25 Y-278.449
3449 C X+215.945 Y-49.808 DR-
F200.
3450 L X+216.7 Y-50.463 F160.
3451 L X+216.925 Y-49.489
3452 L X+218.186 Y-43.593 F200.
3453 L X+224.56 Y-44.866
3454 L X+225.541 Y-45.062 F160.
3455 L X+225.734 Y-44.081
3456 L X+227.095 Y-36.421 F200.
3457 L X+227.251 Y-35.433 F160.
3458 L X+226.295 Y-35.139
3459 CC X+165.038 Y-235.813
3460 C X+171.677 Y-26.103 DR+
F200.
3461 L X+170.677 Y-26.074 F160.
3462 L X+169.599 Y-25.669
3463 L X+162.431 Y-23.777 F200.
3464 L X+161.464 Y-23.522 F160.
3465 L X+161.388 Y-23.812
3466 L X+162.354 Y-24.067
3467 L X+169.523 Y-25.959 F200.
3468 L X+170.489 Y-26.215 F160.
3469 L X+171.508 Y-26.667
3470 CC X+18.25 Y-278.449
3471 C X+220.091 Y-63.641 DR-
F200.
3472 L X+220.819 Y-64.327 F160.
3473 L X+221.097 Y-63.366
3474 CC X+.637 Y-.15
3475 C X+225.541 Y-45.062 DR+
F200.
3476 L X+239.27 Y-47.804
3477 L X+240.25 Y-47.999 F160.
3478 L X+240.444 Y-47.018
3479 CC X+.637 Y-.15
3480 C X+243.682 Y-25.31 DR+
F200.
3481 L X+243.783 Y-24.315 F160.
3482 L X+242.788 Y-24.221
3483 CC X+245.55 Y-.306
3484 C X+237.698 Y-23.063 DR-
F200.
3485 CC X+165.025 Y-235.865
3486 C X+117.272 Y-16.125 DR+
3487 L X+116.295 Y-16.34 F160.
3488 L X+115.158 Y-16.177
3489 L X+109.524 Y-15.921 F200.
3490 L X+108.525 Y-15.876 F160.
3491 L X+108.512 Y-16.176
3492 L X+109.511 Y-16.221
3493 L X+115.144 Y-16.477 F200.
3494 L X+116.143 Y-16.522 F160.
3495 L X+117.223 Y-16.779
3496 CC X+18.201 Y-278.507
3497 C X+226.319 Y-91.439 DR-
F200.
3498 L X+226.986 Y-92.184 F160.
3499 L X+227.36 Y-91.257
3500 CC X+.637 Y-.15
3501 C X+240.25 Y-47.999 DR+
F200.
3502 L Z+60. F5000.
3503 L Z+120. FMAX
3504 L X+213.514 Y+62.588 FMAX
3505 L Z+60. FMAX
3506 L Z+30.
3507 L X+209.912 Y+73.767 F200.
3508 L X+209.579 Y+74.71 F160.
3509 L X+208.6 Y+74.506
3510 CC X+250.325 Y-123.518
3511 C X+180.678 Y+66.492 DR+
F200.
3512 L X+179.74 Y+66.145 F160.
3513 L X+180.738 Y+66.095
3514 CC X+165.015 Y-235.735
3515 C X+213.514 Y+62.588 DR-
F200.
3516 L X+212.471 Y+56.172
3517 L X+212.311 Y+55.185 F160.
3518 L X+213.298 Y+55.023
3519 L X+222.808 Y+53.283 F200.
3520 L X+223.788 Y+53.085 F160.
3521 L X+223.555 Y+54.058
3522 CC X+.672 Y+.185
3523 C X+214.757 Y+82.323 DR+
F200.
3524 L X+214.397 Y+83.256 F160.
3525 L X+213.412 Y+83.083
3526 CC X+250.325 Y-123.518
3527 C X+146.613 Y+58.938 DR+
F200.
3528 L X+145.745 Y+58.442 F160.
3529 L X+144.62 Y+58.192
3530 L X+134.205 Y+54.702 F200.
3531 L X+133.257 Y+54.384 F160.
3532 L X+133.353 Y+54.1
3533 L X+134.301 Y+54.418
3534 L X+144.715 Y+57.907 F200.
3535 L X+145.663 Y+58.225 F160.
3536 L X+146.762 Y+58.439
3537 CC X+165.015 Y-235.735
3538 C X+212.311 Y+55.185 DR-
F200.
3539 L X+210.064 Y+41.366
3540 L X+209.904 Y+40.379 F160.
3541 L X+210.891 Y+40.217
3542 CC X+165.008 Y-235.785
3543 C X+241.801 Y+33.26 DR-
F200.
3544 L X+242.762 Y+32.984 F160.
3545 L X+242.626 Y+33.974
3546 CC X+.672 Y+.185
3547 C X+223.629 Y+100.051 DR+
F200.
3548 L X+223.219 Y+100.963 F160.
3549 L X+222.312 Y+100.541
3550 CC X+212.407 Y+123.017
3551 C X+216.109 Y+98.736 DR-
F200.
3552 CC X+250.333 Y-123.549
3553 C X+90.26 Y+34.433 DR+
3554 L X+89.559 Y+33.72 F160.
3555 L X+88.528 Y+33.207
3556 L X+81.024 Y+28.487 F200.
3557 L X+80.177 Y+27.955 F160.
3558 L X+80.337 Y+27.701
3559 L X+81.184 Y+28.233
3560 L X+88.688 Y+32.953 F200.
3561 L X+89.534 Y+33.486 F160.

3562 L X+90.561 Y+33.918
3563 CC X+165.008 Y-235.785
3564 C X+209.904 Y+40.379 DR- F200.
3565 L Z+60. F5000.
3566 L Z+120. FMAX
3567 L X+152.049 Y+162.437 FMAX
3568 L Z+60. FMAX
3569 L Z+30.
3570 L X+145.418 Y+168.4 F200.
3571 L X+144.66 Y+169.051 F160.
3572 L X+143.949 Y+168.347
3573 CC X+286.739 Y+25.02
3574 C X+131.839 Y+155.164 DR+ F200.
3575 L X+131.198 Y+154.397 F160.
3576 L X+132.117 Y+154.79
3577 CC X+250.269 Y-123.42
3578 C X+151.105 Y+162.109 DR- F200.
3579 L X+152.05 Y+162.436 F160.
3580 L X+152.731 Y+163.166
3581 L X+156.491 Y+167.182 F200.
3582 L X+157.175 Y+167.912 F160.
3583 L X+156.443 Y+168.594
3584 CC X+.191 Y+.223
3585 C X+145.089 Y+178.459 DR+ F200.
3586 L X+144.312 Y+179.088 F160.
3587 L X+143.579 Y+178.408
3588 CC X+286.739 Y+25.02
3589 C X+108.444 Y+135.625 DR+ F200.
3590 L X+107.919 Y+134.774 F160.
3591 L X+107.03 Y+134.042
3592 L X+101.807 Y+128.781 F200.
3593 L X+101.102 Y+128.071 F160.
3594 L X+101.315 Y+127.86
3595 L X+102.02 Y+128.57
3596 L X+107.243 Y+133.831 F200.
3597 L X+107.947 Y+134.541 F160.
3598 L X+108.848 Y+135.197
3599 CC X+250.269 Y-123.42
3600 C X+165.158 Y+158.784 DR- F200.
3601 L X+166.115 Y+159.071 F160.
3602 L X+165.422 Y+159.791
3603 L X+157.175 Y+167.912 F200.
3604 L X+166.742 Y+178.133
3605 L X+167.426 Y+178.863 F160.
3606 L X+166.694 Y+179.545
3607 CC X+.191 Y+.223
3608 C X+143.762 Y+198.382 DR+ F200.
3609 L X+142.951 Y+198.967 F160.
3610 L X+142.371 Y+198.152
3611 CC X+123.039 Y+212.5
3612 C X+138.822 Y+194.321 DR- F200.
3613 CC X+286.778 Y+24.983
3614 C X+72.601 Y+93.498 DR+
3615 L X+72.298 Y+92.545 F160.
3616 L X+71.589 Y+91.641
3617 L X+68.551 Y+86.89 F200.
3618 L X+68.012 Y+86.048 F160.
3619 L X+68.265 Y+85.886
3620 L X+68.803 Y+86.729
3621 L X+71.842 Y+91.479 F200.
3622 L X+72.38 Y+92.322 F160.
3623 L X+73.142 Y+93.129
3624 CC X+250.295 Y-123.491
3625 C X+192.348 Y+150.278 DR- F200.
3626 L X+193.327 Y+150.483 F160.
3627 L X+192.711 Y+151.271
3628 CC X+.191 Y+.223
3629 C X+167.426 Y+178.863 DR+ F200.
3630 L Z+60. F5000.
3631 L Z+120. FMAX
3632 L X+52.553 Y+216.2 FMAX
3633 L Z+60. FMAX
3634 L Z+30.
3635 L X+41.071 Y+218.671 F200.
3636 L X+40.088 Y+218.853 F160.
3637 L X+39.775 Y+217.903
3638 CC X+232.132 Y+155.029
3639 C X+32.755 Y+189.717 DR+ F200.
3640 L X+32.586 Y+188.732 F160.
3641 L X+33.129 Y+189.571
3642 CC X+286.659 Y+25.04
3643 C X+52.553 Y+216.2 DR- F200.
3644 L X+57.587 Y+212.089
3645 L X+58.362 Y+211.457 F160.
3646 L X+58.996 Y+212.23
3647 L X+65.259 Y+219.597 F200.
3648 L X+65.92 Y+220.347 F160.
3649 L X+64.961 Y+220.632
3650 CC X+.088 Y+.269
3651 C X+36.084 Y+227.145 DR+ F200.
3652 L X+35.096 Y+227.299 F160.
3653 L X+34.754 Y+226.36
3654 CC X+232.132 Y+155.029
3655 C X+22.265 Y+156.44 DR+ F200.
3656 L X+22.26 Y+155.44 F160.
3657 L X+21.914 Y+154.34
3658 L X+19.729 Y+143.576 F200.
3659 L X+19.531 Y+142.596 F160.
3660 L X+19.825 Y+142.537
3661 L X+20.023 Y+143.517
3662 L X+22.208 Y+154.281 F200.
3663 L X+22.407 Y+155.261 F160.
3664 L X+22.772 Y+156.319
3665 CC X+286.659 Y+25.04
3666 C X+58.362 Y+211.457 DR- F200.
3667 L X+69.206 Y+202.602
3668 L X+69.981 Y+201.97 F160.
3669 L X+70.615 Y+202.743
3670 CC X+286.699 Y+25.009
3671 C X+92.099 Y+226.038 DR- F200.
3672 L X+92.819 Y+226.733 F160.
3673 L X+91.893 Y+227.11
3674 CC X+.088 Y+.269
3675 C X+25.168 Y+243.694 DR+ F200.
3676 L X+24.173 Y+243.795 F160.
3677 L X+24.085 Y+242.799
3678 CC X-.332 Y+245.458
3679 C X+22.547 Y+236.524 DR- F200.
3680 CC X+232.163 Y+155.021
3681 C X+15.31 Y+95.384 DR+
3682 L X+15.577 Y+94.42 F160.
3683 L X+15.506 Y+93.271
3684 L X+15.841 Y+84.412 F200.
3685 L X+15.879 Y+83.413 F160.
3686 L X+16.179 Y+83.424
3687 L X+16.141 Y+84.424
3688 L X+15.806 Y+93.283 F200.
3689 L X+15.768 Y+94.282 F160.
3690 L X+15.906 Y+95.387
3691 CC X+286.699 Y+25.009
3692 C X+69.981 Y+201.97 DR- F200.
3693 L Z+60. F5000.
3694 L Z+120. FMAX
3695 L X-64.65 Y+212.897 FMAX
3696 L Z+60. FMAX
3697 L Z+30.
3698 L X-73.129 Y+210.135 F200.
3699 L X-74.073 Y+209.805 F160.
3700 L X-73.818 Y+208.838
3701 CC X+121.701 Y+260.833
3702 C X-68.457 Y+191.758 DR+ F200.
3703 L X-68.113 Y+190.819 F160.
3704 L X-67.993 Y+191.812
3705 CC X+232.019 Y+155.03
3706 C X-64.838 Y+211.915 DR- F200.
3707 L X-64.648 Y+212.897 F160.
3708 L X-64.94 Y+213.852
3709 L X-66.538 Y+219.116 F200.
3710 L X-66.829 Y+220.073 F160.
3711 L X-67.785 Y+219.781
3712 CC X-.098 Y+.277
3713 C X-82.006 Y+214.88 DR+ F200.
3714 L X-82.939 Y+214.522 F160.
3715 L X-82.716 Y+213.547
3716 CC X+121.701 Y+260.833
3717 C X-63.233 Y+161.728 DR+ F200.
3718 L X-62.758 Y+160.848 F160.
3719 L X-62.569 Y+159.712
3720 L X-60.624 Y+152.558 F200.
3721 L X-60.362 Y+151.593 F160.
3722 L X-60.072 Y+151.672
3723 L X-60.335 Y+152.637
3724 L X-62.28 Y+159.791 F200.
3725 L X-62.542 Y+160.756 F160.
3726 L X-62.66 Y+161.864
3727 CC X+232.019 Y+155.03
3728 C X-54.932 Y+222.422 DR- F200.
3729 L X-54.701 Y+223.396 F160.
3730 L X-55.672 Y+223.156
3731 L X-66.829 Y+220.073 F200.
3732 L X-70.896 Y+233.469
3733 L X-71.187 Y+234.426 F160.
3734 L X-72.143 Y+234.134
3735 CC X-.098 Y+.277
3736 C X-99.923 Y+223.692 DR+ F200.
3737 L X-100.836 Y+223.282 F160.
3738 L X-100.419 Y+222.373
3739 CC X-122.511 Y+212.805
3740 C X-98.876 Y+217.384 DR- F200.
3741 CC X+121.753 Y+260.849
3742 C X-44.671 Y+109.623 DR+
3743 L X-43.997 Y+108.884 F160.
3744 L X-43.569 Y+107.818
3745 L X-40.974 Y+102.812 F200.
3746 L X-40.514 Y+101.924 F160.
3747 L X-40.247 Y+102.062
3748 L X-40.708 Y+102.95
3749 L X-43.303 Y+107.956 F200.
3750 L X-43.763 Y+108.844 F160.
3751 L X-44.081 Y+109.907
3752 CC X+232.094 Y+155.016
3753 C X-33.97 Y+241.717 DR- F200.
3754 L X-33.659 Y+242.668 F160.
3755 L X-34.649 Y+242.528
3756 CC X-.098 Y+.277
3757 C X-71.187 Y+234.426 DR+ F200.
3758 L Z+60. F5000.
3759 L Z+120. FMAX
3760 L X-160.959 Y+153.612 FMAX
3761 L Z+60. FMAX
3762 L Z+30.
3763 L X-168.839 Y+144.904 F200.
3764 L X-169.488 Y+144.144 F160.
3765 L X-168.822 Y+143.398
3766 CC X-18.193 Y+278.547
3767 C X-147.923 Y+123.225 DR+ F200.
3768 L X-147.153 Y+122.586 F160.
3769 L X-147.609 Y+123.476
3770 CC X+121.644 Y+260.774
3771 C X-160.959 Y+153.612 DR- F200.
3772 L X-154.881 Y+155.917
3773 L X-153.946 Y+156.271 F160.
3774 L X-154.299 Y+157.207
3775 L X-157.548 Y+166.314 F200.
3776 L X-157.867 Y+167.262 F160.
3777 L X-158.592 Y+166.574
3778 CC X-.189 Y+.211
3779 C X-178.671 Y+144.822 DR+ F200.
3780 L X-179.299 Y+144.044 F160.
3781 L X-178.656 Y+143.277
3782 CC X-18.193 Y+278.547
3783 C X-124.348 Y+97.502 DR+ F200.
3784 L X-123.484 Y+96.998 F160.
3785 L X-122.705 Y+96.148
3786 L X-114.476 Y+88.874 F200.
3787 L X-113.727 Y+88.212 F160.
3788 L X-113.528 Y+88.437
3789 L X-114.277 Y+89.099
3790 L X-122.507 Y+96.373 F200.
3791 L X-123.256 Y+97.035 F160.
3792 L X-123.99 Y+97.88
3793 CC X+121.644 Y+260.774
3794 C X-153.946 Y+156.271 DR- F200.
3795 L X-140.855 Y+161.235
3796 L X-139.92 Y+161.59 F160.
3797 L X-140.273 Y+162.526
3798 CC X+121.691 Y+260.794
3799 C X-149.705 Y+192.78 DR- F200.
3800 L X-149.947 Y+193.75 F160.
3801 L X-150.736 Y+193.136
3802 CC X-.189 Y+.211
3803 C X-198.462 Y+143.643 DR+ F200.
3804 L X-199.046 Y+142.831 F160.
3805 L X-198.227 Y+142.257
3806 CC X-212.739 Y+122.441
3807 C X-193.563 Y+137.788 DR- F200.
3808 CC X-18.17 Y+278.569
3809 C X-74.95 Y+60.951 DR+
3810 L X-73.982 Y+60.7 F160.
3811 L X-73.022 Y+60.064
3812 L X-65.183 Y+55.925 F200.
3813 L X-64.298 Y+55.458 F160.
3814 L X-64.158 Y+55.724
3815 L X-65.043 Y+56.19
3816 L X-72.882 Y+60.329 F200.
3817 L X-73.767 Y+60.796 F160.
3818 L X-74.654 Y+61.469
3819 CC X+121.691 Y+260.794
3820 C X-139.92 Y+161.59 DR- F200.
3821 L Z+60. F5000.
3822 L Z+120. FMAX
3823 L X-216.7 Y+50.463 FMAX
3824 L Z+60. FMAX
3825 L Z+30.
3826 L X-218.549 Y+41.736 F200.
3827 L X-218.734 Y+40.754 F160.
3828 L X-217.769 Y+40.491
3829 CC X-165.038 Y+235.813
3830 C X-200.296 Y+36.594 DR+ F200.
3831 L X-199.311 Y+36.422 F160.
3832 L X-200.11 Y+37.022
3833 CC X-18.25 Y+278.449
3834 C X-216.7 Y+50.463 DR- F200.
3835 L X-223.031 Y+51.937
3836 L X-224.005 Y+52.164 F160.
3837 L X-224.23 Y+51.19
3838 CC X-.637 Y+.15
3839 C X-227.095 Y+36.421 DR+ F200.
3840 L X-227.251 Y+35.433 F160.
3841 L X-226.295 Y+35.139
3842 CC X-165.038 Y+235.813
3843 C X-171.677 Y+26.103 DR+ F200.
3844 L X-170.677 Y+26.074 F160.
3845 L X-169.599 Y+25.669
3846 L X-162.431 Y+23.777 F200.
3847 L X-161.464 Y+23.522 F160.
3848 L X-161.388 Y+23.812
3849 L X-162.354 Y+24.067
3850 L X-169.523 Y+25.959 F200.
3851 L X-170.489 Y+26.215 F160.
3852 L X-171.508 Y+26.667
3853 CC X-18.25 Y+278.449
3854 C X-220.091 Y+63.641 DR- F200.
3855 L X-220.819 Y+64.327 F160.
3856 L X-221.097 Y+63.366
3857 L X-224.005 Y+52.164 F200.
3858 L X-237.64 Y+55.339
3859 L X-238.614 Y+55.566 F160.
3860 L X-238.839 Y+54.592
3861 CC X-.637 Y+.15
3862 C X-243.682 Y+25.31 DR+ F200.
3863 L X-243.783 Y+24.315 F160.
3864 L X-242.788 Y+24.221
3865 CC X-245.55 Y+.306
3866 C X-237.698 Y+23.063 DR- F200.
3867 CC X-165.025 Y+235.865
3868 C X-117.272 Y+16.125 DR+
3869 L X-116.295 Y+16.34 F160.
3870 L X-115.158 Y+16.177
3871 L X-109.524 Y+15.921 F200.
3872 L X-108.525 Y+15.876 F160.
3873 L X-108.512 Y+16.176
3874 L X-109.511 Y+16.221
3875 L X-115.144 Y+16.477 F200.
3876 L X-116.143 Y+16.522 F160.
3877 L X-117.223 Y+16.779
3878 CC X-18.201 Y+278.507
3879 C X-226.319 Y+91.439 DR- F200.
3880 L X-226.986 Y+92.184 F160.
3881 L X-227.36 Y+91.257
3882 CC X-.637 Y+.15
3883 C X-238.614 Y+55.566 DR+ F200.
3884 L Z+60. F5000.
3885 L Z+120. FMAX
3886 L X-213.514 Y-62.588 FMAX
3887 L Z+60. FMAX
3888 L Z+30.
3889 L X-209.912 Y-73.767 F200.
3890 L X-209.579 Y-74.71 F160.
3891 L X-208.6 Y-74.506
3892 CC X-250.325 Y+123.518
3893 C X-180.678 Y-66.492 DR+ F200.
3894 L X-179.74 Y-66.145 F160.
3895 L X-180.738 Y-66.095
3896 CC X-165.015 Y+235.735
3897 C X-213.514 Y-62.588 DR- F200.

3898 L X-212.471 Y-56.172
3899 L X-212.311 Y-55.185 F160.
3900 L X-213.298 Y-55.023
3901 L X-222.808 Y-53.283 F200.
3902 L X-223.788 Y-53.085 F160.
3903 L X-223.555 Y-54.058
3904 CC X-.672 Y-.185
3905 C X-214.757 Y-82.323 DR+ F200.
3906 L X-214.397 Y-83.256 F160.
3907 L X-213.412 Y-83.083
3908 CC X-250.325 Y+123.518
3909 C X-146.613 Y-58.938 DR+ F200.
3910 L X-145.745 Y-58.442 F160.
3911 L X-144.62 Y-58.192
3912 L X-134.205 Y-54.702 F200.
3913 L X-133.257 Y-54.384 F160.
3914 L X-133.353 Y-54.1
3915 L X-134.301 Y-54.418
3916 L X-144.715 Y-57.907 F200.
3917 L X-145.663 Y-58.225 F160.
3918 L X-146.762 Y-58.439
3919 CC X-165.015 Y+235.735
3920 C X-212.311 Y-55.185 DR- F200.
3921 L X-210.064 Y-41.366
3922 L X-209.904 Y-40.379 F160.
3923 L X-210.891 Y-40.217
3924 CC X-165.008 Y+235.785
3925 C X-241.801 Y-33.26 DR- F200.
3926 L X-242.762 Y-32.984 F160.
3927 L X-242.626 Y-33.974
3928 CC X-.672 Y-.185
3929 C X-223.629 Y-100.051 DR+ F200.
3930 L X-223.219 Y-100.963 F160.
3931 L X-222.312 Y-100.541
3932 CC X-212.407 Y-123.017
3933 C X-216.109 Y-98.736 DR- F200.
3934 CC X-250.333 Y+123.549
3935 C X-90.26 Y-34.433 DR+
3936 L X-89.559 Y-33.72 F160.
3937 L X-88.528 Y-33.207
3938 L X-81.024 Y-28.487 F200.
3939 L X-80.177 Y-27.955 F160.
3940 L X-80.337 Y-27.701
3941 L X-81.184 Y-28.233
3942 L X-88.688 Y-32.953 F200.
3943 L X-89.534 Y-33.486 F160.
3944 L X-90.561 Y-33.918
3945 CC X-165.008 Y+235.785
3946 C X-209.904 Y-40.379 DR- F200.
3947 L Z+60. F5000.
3948 L Z+120. FMAX
3949 L X-152.049 Y-162.437 FMAX
3950 L Z+60. FMAX
3951 L Z+30.
3952 L X-145.418 Y-168.4 F200.
3953 L X-144.66 Y-169.051 F160.
3954 L X-143.949 Y-168.347
3955 CC X-286.739 Y-25.02
3956 C X-131.839 Y-155.164 DR+ F200.
3957 L X-131.198 Y-154.397 F160.
3958 L X-132.117 Y-154.79
3959 CC X-250.269 Y+123.42
3960 C X-151.105 Y-162.109 DR- F200.
3961 L X-152.05 Y-162.436 F160.
3962 L X-152.731 Y-163.166
3963 L X-156.491 Y-167.182 F200.
3964 L X-157.175 Y-167.912 F160.
3965 L X-156.443 Y-168.594
3966 CC X-.191 Y-.223
3967 C X-145.089 Y-178.459 DR+ F200.
3968 L X-144.312 Y-179.088 F160.
3969 L X-143.579 Y-178.408
3970 CC X-286.739 Y-25.02
3971 C X-108.444 Y-135.625 DR+ F200.
3972 L X-107.919 Y-134.774 F160.
3973 L X-107.03 Y-134.042
3974 L X-101.807 Y-128.781 F200.
3975 L X-101.102 Y-128.071 F160.
3976 L X-101.315 Y-127.86
3977 L X-102.02 Y-128.57
3978 L X-107.243 Y-133.831 F200.
3979 L X-107.947 Y-134.541 F160.
3980 L X-108.848 Y-135.197
3981 CC X-250.269 Y+123.42
3982 C X-165.158 Y-158.784 DR- F200.
3983 L X-166.115 Y-159.071 F160.
3984 L X-165.422 Y-159.791
3985 L X-157.175 Y-167.912 F200.
3986 L X-166.742 Y-178.133
3987 L X-167.426 Y-178.863 F160.
3988 L X-166.694 Y-179.545
3989 CC X-.191 Y-.223
3990 C X-143.762 Y-198.382 DR+ F200.
3991 L X-142.951 Y-198.967 F160.
3992 L X-142.371 Y-198.152
3993 CC X-123.039 Y-212.5
3994 C X-138.822 Y-194.321 DR- F200.
3995 CC X-286.778 Y-24.983
3996 C X-72.601 Y-93.498 DR+
3997 L X-72.298 Y-92.545 F160.
3998 L X-71.589 Y-91.641
3999 L X-68.551 Y-86.89 F200.
4000 L X-68.012 Y-86.048 F160.
4001 L X-68.265 Y-85.886
4002 L X-68.803 Y-86.729
4003 L X-71.842 Y-91.479 F200.
4004 L X-72.38 Y-92.322 F160.
4005 L X-73.142 Y-93.129
4006 CC X-250.295 Y+123.491
4007 C X-192.348 Y-150.278 DR- F200.
4008 L X-193.327 Y-150.483 F160.
4009 L X-192.711 Y-151.271
4010 CC X-.191 Y-.223
4011 C X-167.426 Y-178.863 DR+ F200.
4012 L Z+60. F5000.
4013 L Z+120. FMAX
4014 L X-52.553 Y-216.2 FMAX
4015 L Z+60. FMAX
4016 L Z+30.
4017 L X-41.071 Y-218.671 F200.
4018 L X-40.088 Y-218.853 F160.
4019 L X-39.775 Y-217.903
4020 CC X-232.132 Y-155.029
4021 C X-32.755 Y-189.717 DR+ F200.
4022 L X-32.586 Y-188.732 F160.
4023 L X-33.129 Y-189.571
4024 CC X-286.659 Y-25.04
4025 C X-52.553 Y-216.2 DR- F200.
4026 L X-57.587 Y-212.089
4027 L X-58.362 Y-211.457 F160.
4028 L X-58.996 Y-212.23
4029 L X-65.259 Y-219.597 F200.
4030 L X-65.92 Y-220.347 F160.
4031 L X-64.961 Y-220.632
4032 CC X-.088 Y-.269
4033 C X-36.084 Y-227.145 DR+ F200.
4034 L X-35.096 Y-227.299 F160.
4035 L X-34.754 Y-226.36
4036 CC X-232.132 Y-155.029
4037 C X-22.265 Y-156.44 DR+ F200.
4038 L X-22.26 Y-155.44 F160.
4039 L X-21.914 Y-154.34
4040 L X-19.729 Y-143.576 F200.
4041 L X-19.531 Y-142.596 F160.
4042 L X-19.825 Y-142.537
4043 L X-20.023 Y-143.517
4044 L X-22.208 Y-154.281 F200.
4045 L X-22.407 Y-155.261 F160.
4046 L X-22.772 Y-156.319
4047 CC X-286.659 Y-25.04
4048 C X-58.362 Y-211.457 DR- F200.
4049 L X-69.206 Y-202.602
4050 L X-69.981 Y-201.97 F160.
4051 L X-70.615 Y-202.743
4052 CC X-286.699 Y-25.009
4053 C X-92.099 Y-226.038 DR- F200.
4054 L X-92.819 Y-226.733 F160.
4055 L X-91.893 Y-227.11
4056 CC X-.088 Y-.269
4057 C X-25.168 Y-243.694 DR+ F200.
4058 L X-24.173 Y-243.795 F160.
4059 L X-24.085 Y-242.799
4060 CC X+.332 Y-245.458
4061 C X-22.547 Y-236.524 DR- F200.
4062 CC X-232.163 Y-155.021
4063 C X-15.31 Y-95.384 DR+
4064 L X-15.577 Y-94.42 F160.
4065 L X-15.506 Y-93.271
4066 L X-15.841 Y-84.412 F200.
4067 L X-15.879 Y-83.413 F160.
4068 L X-16.179 Y-83.424
4069 L X-16.141 Y-84.424
4070 L X-15.806 Y-93.283 F200.
4071 L X-15.768 Y-94.282 F160.
4072 L X-15.906 Y-95.387
4073 CC X-286.699 Y-25.009
4074 C X-69.981 Y-201.97 DR- F200.
4075 L Z+60. F5000.
4076 L Z+120. FMAX
4077 L X+64.65 Y-212.897 FMAX
4078 L Z+60. FMAX
4079 L Z+30.
4080 L X+73.129 Y-210.135 F200.
4081 L X+74.073 Y-209.805 F160.
4082 L X+73.818 Y-208.838
4083 CC X-121.701 Y-260.833
4084 C X+68.457 Y-191.758 DR+ F200.
4085 L X+68.113 Y-190.819 F160.
4086 L X+67.993 Y-191.812
4087 CC X-232.019 Y-155.03
4088 C X+64.838 Y-211.915 DR- F200.
4089 L X+64.648 Y-212.897 F160.
4090 L X+64.94 Y-213.852
4091 L X+66.538 Y-219.116 F200.
4092 L X+66.829 Y-220.073 F160.
4093 L X+67.785 Y-219.781
4094 CC X+.098 Y-.277
4095 C X+82.006 Y-214.88 DR+ F200.
4096 L X+82.939 Y-214.522 F160.
4097 L X+82.716 Y-213.547
4098 CC X-121.701 Y-260.833
4099 C X+63.233 Y-161.728 DR+ F200.
4100 L X+62.758 Y-160.848 F160.
4101 L X+62.569 Y-159.712
4102 L X+60.624 Y-152.558 F200.
4103 L X+60.362 Y-151.593 F160.
4104 L X+60.072 Y-151.672
4105 L X+60.335 Y-152.637
4106 L X+62.28 Y-159.791 F200.
4107 L X+62.542 Y-160.756 F160.
4108 L X+62.66 Y-161.864
4109 CC X-232.019 Y-155.03
4110 C X+54.932 Y-222.422 DR- F200.
4111 L X+54.701 Y-223.396 F160.
4112 L X+55.672 Y-223.156
4113 L X+66.829 Y-220.073 F200.
4114 L X+70.896 Y-233.469
4115 L X+71.187 Y-234.426 F160.
4116 L X+72.143 Y-234.134
4117 CC X+.098 Y-.277
4118 C X+99.923 Y-223.692 DR+ F200.
4119 L X+100.836 Y-223.282 F160.
4120 L X+100.419 Y-222.373
4121 CC X+122.511 Y-212.805
4122 C X+98.876 Y-217.384 DR- F200.
4123 CC X-121.753 Y-260.849
4124 C X+44.671 Y-109.623 DR+
4125 L X+43.997 Y-108.884 F160.
4126 L X+43.569 Y-107.818
4127 L X+40.974 Y-102.812 F200.
4128 L X+40.514 Y-101.924 F160.
4129 L X+40.247 Y-102.062
4130 L X+40.708 Y-102.95
4131 L X+43.303 Y-107.956 F200.
4132 L X+43.763 Y-108.844 F160.
4133 L X+44.081 Y-109.907
4134 CC X-232.094 Y-155.016
4135 C X+33.97 Y-241.717 DR- F200.
4136 L X+33.659 Y-242.668 F160.
4137 L X+34.649 Y-242.528
4138 CC X+.098 Y-.277
4139 C X+71.187 Y-234.426 DR+ F200.
4140 L Z+60. F5000.
4141 L Z+120. FMAX
4142 L X+160.959 Y-153.612 FMAX
4143 L Z+60. FMAX
4144 L Z+30.
4145 L X+168.839 Y-144.904 F200.
4146 L X+169.488 Y-144.144 F160.
4147 L X+168.822 Y-143.398
4148 CC X+18.193 Y-278.547
4149 C X+147.923 Y-123.225 DR+ F200.
4150 L X+147.153 Y-122.586 F160.
4151 L X+147.609 Y-123.476
4152 CC X-121.644 Y-260.774
4153 C X+160.959 Y-153.612 DR- F200.
4154 L X+165.661 Y-158.099
4155 L X+166.385 Y-158.79 F160.
4156 L X+167.074 Y-158.065
4157 CC X+.189 Y-.211
4158 C X+178.671 Y-144.822 DR+ F200.
4159 L X+179.299 Y-144.044 F160.
4160 L X+178.656 Y-143.277
4161 CC X+18.193 Y-278.547
4162 C X+124.348 Y-97.502 DR+ F200.
4163 L X+123.484 Y-96.998 F160.
4164 L X+122.705 Y-96.148
4165 L X+114.476 Y-88.874 F200.
4166 L X+113.727 Y-88.212 F160.
4167 L X+113.528 Y-88.437
4168 L X+114.277 Y-89.099
4169 L X+122.507 Y-96.373 F200.
4170 L X+123.256 Y-97.035 F160.
4171 L X+123.99 Y-97.88
4172 CC X-121.644 Y-260.774
4173 C X+157.548 Y-166.314 DR- F200.
4174 L X+157.867 Y-167.262 F160.
4175 L X+158.592 Y-166.574
4176 L X+166.385 Y-158.79 F200.
4177 L X+176.514 Y-168.454
4178 L X+177.237 Y-169.145 F160.
4179 L X+177.926 Y-168.42
4180 CC X+.189 Y-.211
4181 C X+198.462 Y-143.643 DR+ F200.
4182 L X+199.046 Y-142.831 F160.
4183 L X+198.227 Y-142.257
4184 CC X+212.739 Y-122.441
4185 C X+193.563 Y-137.788 DR- F200.
4186 CC X+18.17 Y-278.569
4187 C X+74.95 Y-60.951 DR+
4188 L X+73.982 Y-60.7 F160.
4189 L X+73.022 Y-60.064
4190 L X+65.183 Y-55.925 F200.
4191 L X+64.298 Y-55.458 F160.
4192 L X+64.158 Y-55.724
4193 L X+65.043 Y-56.19
4194 L X+72.882 Y-60.329 F200.
4195 L X+73.767 Y-60.796 F160.
4196 L X+74.654 Y-61.469
4197 CC X-121.691 Y-260.794
4198 C X+149.705 Y-192.78 DR- F200.
4199 L X+149.947 Y-193.75 F160.
4200 L X+150.736 Y-193.136
4201 CC X+.189 Y-.211
4202 C X+177.237 Y-169.145 DR+ F200.
4203 L X+187.368 Y-178.813
4204 L X+188.092 Y-179.504 F160.
4205 L X+188.781 Y-178.779
4206 CC X+0.0 Y+0.0
4207 C X+188.092 Y-179.504 DR+ F200.
4208 L Z+60. F5000.
4209 L X+199.046 Y-142.831 FMAX
4210 L Z+30.
4211 L X+208.411 Y-132.062 F200.
4212 L X+209.067 Y-131.307 F160.
4213 L X+208.172 Y-130.863
4214 CC X+213.058 Y-122.138
4215 C X+205.26 Y-128.398 DR- F200.
4216 CC X+18.104 Y-278.642
4217 C X+52.686 Y-41.146 DR+
4218 CC X+54.117 Y-31.272
4219 C X+45.619 Y-36.498 DR-
4220 L X+45.138 Y-35.622 F160.
4221 L X+44.512 Y-36.401
4222 CC X+.021 Y-.015
4223 C X+14.407 Y-55.661 DR- F200.
4224 L X+13.437 Y-55.903 F160.
4225 L X+13.935 Y-56.95
4226 CC X-232.259 Y-155.
4227 C X+14.735 Y-251.017 DR- F200.
4228 CC X+5.415 Y-247.394
4229 C X+1.792 Y-256.715 DR-
4230 L X-2.869 Y-254.903
4231 CC X+.755 Y-245.582
4232 C X-8.566 Y-241.959 DR-
4233 CC X-232.259 Y-155.
4234 C X-9.29 Y-66.2 DR+
4235 CC X-.025 Y-62.503

4236 C X-8.795 Y-57.749 DR-
4237 L X-8.275 Y-56.895 F160.
4238 L X-9.263 Y-56.742
4239 CC X-.009 Y-.028
4240 C X-40.998 Y-40.303 DR- F200.
4241 L X-41.692 Y-39.584 F160.
4242 L X-42.352 Y-40.543
4243 CC X-250.364 Y+123.642
4244 C X-210.02 Y-138.27 DR- F200.
4245 CC X-211.542 Y-128.386
4246 C X-221.426 Y-129.909 DR-
4247 L X-222.187 Y-124.967
4248 CC X-212.303 Y-123.445
4249 C X-213.826 Y-113.561 DR-
4250 CC X-250.364 Y+123.642
4251 C X-61.976 Y-25.054 DR+
4252 CC X-54.142 Y-31.23
4253 C X-54.408 Y-21.258 DR-
4254 L X-53.409 Y-21.281 F160.
4255 L X-53.772 Y-20.349
4256 CC X-.205 Y-.019
4257 C X-57.5 Y+0.0 DR- F200.
4258 CC X-.368 Y+.03
4259 C X-55.407 Y+15.354 DR-
4260 L X-55.13 Y+16.315 F160.
4261 L X-56.288 Y+16.407
4262 CC X-18.104 Y+278.642
4263 C X-224.755 Y+112.748 DR-
F200.
4264 CC X-216.957 Y+119.008
4265 C X-223.217 Y+126.806 DR-
4266 L X-219.318 Y+129.936
4267 CC X-213.058 Y+122.138
4268 C X-205.26 Y+128.398 DR-
4269 CC X-18.104 Y+278.642
4270 C X-52.686 Y+41.146 DR+
4271 CC X-54.117 Y+31.272
4272 C X-45.618 Y+36.497 DR-
4273 L X-45.138 Y+35.62 F160.
4274 L X-44.511 Y+36.4
4275 CC X-.012 Y+.009
4276 C X-14.408 Y+55.662 DR- F200.
4277 L X-13.437 Y+55.904 F160.
4278 L X-13.935 Y+56.95
4279 CC X+232.259 Y+155.
4280 C X-14.735 Y+251.017 DR-
F200.
4281 CC X-5.415 Y+247.394
4282 C X-1.792 Y+256.715 DR-
4283 L X+2.869 Y+254.903
4284 CC X-.755 Y+245.582
4285 C X+8.566 Y+241.959 DR-
4286 CC X+232.259 Y+155.
4287 C X+9.29 Y+66.2 DR+
4288 CC X+.025 Y+62.503
4289 C X+8.793 Y+57.746 DR-
4290 L X+8.273 Y+56.892 F160.
4291 L X+9.262 Y+56.74
4292 CC X+.042 Y+.073
4293 C X+40.999 Y+40.306 DR-
F200.
4294 L X+41.694 Y+39.586 F160.
4295 L X+42.352 Y+40.543
4296 CC X+250.364 Y-123.642
4297 C X+210.02 Y+138.27 DR-
F200.
4298 CC X+211.542 Y+128.386
4299 C X+221.426 Y+129.909 DR-
4300 L X+222.187 Y+124.967
4301 CC X+212.303 Y+123.445
4302 C X+213.826 Y+113.561 DR-
4303 CC X+250.364 Y-123.642
4304 C X+61.976 Y+25.054 DR+
4305 CC X+54.142 Y+31.23
4306 C X+54.408 Y+21.258 DR-
4307 L X+53.409 Y+21.281 F160.
4308 L X+53.772 Y+20.349
4309 CC X+.259 Y+.029
4310 C X+57.5 Y+0.0 DR- F200.
4311 CC X+.377 Y-.036
4312 C X+55.408 Y-15.354 DR-
4313 L X+55.131 Y-16.315 F160.
4314 L X+56.288 Y-16.407
4315 CC X+18.104 Y-278.642
4316 C X+224.755 Y-112.748 DR-
F200.
4317 CC X+216.957 Y-119.008
4318 C X+223.217 Y-126.806 DR-
4319 L X+219.318 Y-129.936
4320 CC X+213.058 Y-122.138
4321 C X+209.067 Y-131.307 DR-
4322 L Z+60. F5000.
4323 L X+138.847 Y-158.804 FMAX
4324 L Z+30.
4325 L X+125.811 Y-163.907 F200.
4326 L X+124.88 Y-164.271 F160.
4327 L X+125.243 Y-165.203
4328 CC X-121.879 Y-260.892
4329 C X+138.121 Y-209.649 DR-
F200.
4330 CC X+128.309 Y-211.583
4331 C X+130.243 Y-221.394 DR-
4332 L X+125.337 Y-222.361
4333 CC X+123.404 Y-212.55
4334 C X+113.592 Y-214.483 DR-
4335 CC X-121.879 Y-260.892
4336 C X+34.725 Y-79.025 DR+
4337 CC X+41.25 Y-71.447
4338 C X+36.25 Y-62.787 DR-
4339 L X+40.16 Y-60.361
4340 CC X+45.699 Y-68.686
4341 C X+52.271 Y-61.149 DR-
4342 CC X-121.879 Y-260.892
4343 C X+124.88 Y-164.271 DR-
4344 L Z+60. F5000.
4345 L Z+120. FMAX
4346 L X+108.525 Y-15.876 FMAX
4347 L Z+60. FMAX
4348 L Z+30.
4349 L X+84.998 Y-9.683 F200.
4350 CC X+82.5 Y+0.0
4351 C X+72.5 Y+0.0 DR-
4352 L X+72.354 Y+4.599
4353 CC X+82.334 Y+5.234
4354 C X+79.092 Y+14.693 DR-
4355 CC X+165. Y-235.996
4356 C X+250.622 Y+14.791 DR-
4357 CC X+247.391 Y+5.328
4358 C X+256.854 Y+2.097 DR-
4359 L X+255.239 Y-2.635
4360 CC X+245.775 Y+.596
4361 C X+242.544 Y-8.868 DR-
4362 CC X+165. Y-235.996
4363 C X+85.8 Y-9.44 DR+
4364 L X+84.998 Y-9.683
4365 L Z+60. F5000.
4366 L Z+120. FMAX
4367 L X+45.996 Y+62.645 FMAX
4368 L Z+60. FMAX
4369 L Z+30.
4370 CC X+41.25 Y+71.447
4371 C X+36.25 Y+62.787 DR- F200.
4372 L X+32.194 Y+64.96
4373 CC X+36.635 Y+73.92
4374 C X+26.821 Y+75.842 DR-
4375 CC X+286.879 Y+24.896
4376 C X+112.501 Y+224.441 DR-
4377 CC X+119.081 Y+216.911
4378 C X+126.611 Y+223.491 DR-
4379 L X+129.902 Y+219.726
4380 CC X+122.372 Y+213.146
4381 C X+128.952 Y+205.616 DR-
4382 CC X+286.879 Y+24.896
4383 C X+51.075 Y+69.585 DR+
4384 CC X+41.25 Y+71.447
4385 C X+45.996 Y+62.645 DR-
4386 L Z+60. F5000.
4387 L Z+120. FMAX
4388 L X-31.301 Y+70.443 FMAX
4389 L Z+60. FMAX
4390 L Z+30.
4391 CC X-41.25 Y+71.447
4392 C X-36.25 Y+62.787 DR- F200.
4393 L X-40.16 Y+60.361
4394 CC X-45.699 Y+68.686
4395 C X-52.271 Y+61.149 DR-
4396 CC X+121.879 Y+260.892
4397 C X-138.121 Y+209.649 DR-
4398 CC X-128.309 Y+211.583
4399 C X-130.243 Y+221.394 DR-
4400 L X-125.337 Y+222.361
4401 CC X-123.404 Y+212.55
4402 C X-113.592 Y+214.483 DR-
4403 CC X+121.879 Y+260.892
4404 C X-34.725 Y+79.025 DR+
4405 CC X-41.25 Y+71.447
4406 C X-31.301 Y+70.443 DR-
4407 L Z+60. F5000.
4408 L Z+120. FMAX
4409 L X-76.621 Y+8.089 FMAX
4410 L Z+60. FMAX
4411 L Z+30.
4412 CC X-82.5 Y+0.0
4413 C X-72.5 Y+0.0 DR- F200.
4414 L X-72.354 Y-4.599
4415 CC X-82.334 Y-5.234
4416 C X-79.092 Y-14.693 DR-
4417 CC X-165. Y+235.996
4418 C X-250.622 Y-14.791 DR-
4419 CC X-247.391 Y-5.328
4420 C X-256.854 Y-2.097 DR-
4421 L X-255.239 Y+2.635
4422 CC X-245.775 Y-.596
4423 C X-242.544 Y+8.868 DR-
4424 CC X-165. Y+235.996
4425 C X-85.8 Y+9.44 DR+
4426 CC X-82.5 Y+0.0
4427 C X-76.621 Y+8.089 DR-
4428 L Z+60. F5000.
4429 L Z+120. FMAX
4430 L X-45.313 Y-62.31 FMAX
4431 L Z+60. FMAX
4432 L Z+30.
4433 CC X-41.25 Y-71.447
4434 C X-36.25 Y-62.787 DR- F200.
4435 L X-32.194 Y-64.96
4436 CC X-36.635 Y-73.92
4437 C X-26.821 Y-75.842 DR-
4438 CC X-286.879 Y-24.896
4439 C X-112.501 Y-224.441 DR-
4440 CC X-119.081 Y-216.911
4441 C X-126.611 Y-223.491 DR-
4442 L X-129.902 Y-219.726
4443 CC X-122.372 Y-213.146
4444 C X-128.952 Y-205.616 DR-
4445 CC X-286.879 Y-24.896
4446 C X-51.075 Y-69.585 DR+
4447 CC X-41.25 Y-71.447
4448 C X-45.313 Y-62.31 DR-
4449 L Z+310. F5000.
; TOOL DATA : SEE-41
4450 CYCL DEF 7.0 DATUM SHIFT
4451 CYCL DEF 7.1 X+0
4452 CYCL DEF 7.2 Y+0
4453 CYCL DEF 7.3 Z+0
4454 L Z+0 R0 FMAX M92
4455 L Y+0 R0 FMAX M92
4456 TOOL CALL 5 Z S1100
4457 L X+3.117 Y-42.386 Z+310.
FMAX M03
4458 L Z+19.5 F5000.
4459 CC X+0.0 Y+0.0
4460 C X+3.117 Y-42.386 DR- F363.
4461 L X+2.933 Y-39.892
4462 L X+2.75 Y-37.399
4463 CC X+0.0 Y+0.0
4464 C X+2.75 Y-37.399 DR-
4465 L X+2.567 Y-34.906
4466 L X+2.383 Y-32.412
4467 CC X+0.0 Y+0.0
4468 C X+2.383 Y-32.412 DR-
4469 L X+2.2 Y-29.919
4470 L X+2.017 Y-27.426
4471 CC X+0.0 Y+0.0
4472 C X+2.017 Y-27.426 DR-
4473 L X+1.833 Y-24.933
4474 L X+1.65 Y-22.439
4475 CC X+0.0 Y+0.0
4476 C X+1.65 Y-22.439 DR-
4477 L X+1.467 Y-19.946
4478 L X+1.283 Y-17.453
4479 CC X+0.0 Y+0.0
4480 C X+1.283 Y-17.453 DR-
4481 L X+1.1 Y-14.96
4482 L X+.917 Y-12.466
4483 CC X+0.0 Y+0.0
4484 C X+.917 Y-12.466 DR-
4485 L X+.733 Y-9.973
4486 L X+.55 Y-7.48
4487 CC X+0.0 Y+0.0
4488 C X+.55 Y-7.48 DR-
4489 L X+.367 Y-4.987
4490 L X+.183 Y-2.493
4491 CC X+0.0 Y+0.0
4492 C X+.183 Y-2.493 DR-
4493 L Z+35.25 FMAX
4494 L X+3.117 Y-42.386 FMAX
4495 L Z+9. F5000.
4496 CC X+0.0 Y+0.0
4497 C X+3.117 Y-42.386 DR- F363.
4498 L X+2.933 Y-39.892
4499 L X+2.75 Y-37.399
4500 CC X+0.0 Y+0.0
4501 C X+2.75 Y-37.399 DR-
4502 L X+2.567 Y-34.906
4503 L X+2.383 Y-32.412
4504 CC X+0.0 Y+0.0
4505 C X+2.383 Y-32.412 DR-
4506 L X+2.2 Y-29.919
4507 L X+2.017 Y-27.426
4508 CC X+0.0 Y+0.0
4509 C X+2.017 Y-27.426 DR-
4510 L X+1.833 Y-24.933
4511 L X+1.65 Y-22.439
4512 CC X+0.0 Y+0.0
4513 C X+1.65 Y-22.439 DR-
4514 L X+1.467 Y-19.946
4515 L X+1.283 Y-17.453
4516 CC X+0.0 Y+0.0
4517 C X+1.283 Y-17.453 DR-
4518 L X+1.1 Y-14.96
4519 L X+.917 Y-12.466
4520 CC X+0.0 Y+0.0
4521 C X+.917 Y-12.466 DR-
4522 L X+.733 Y-9.973
4523 L X+.55 Y-7.48
4524 CC X+0.0 Y+0.0
4525 C X+.55 Y-7.48 DR-
4526 L X+.367 Y-4.987
4527 L X+.183 Y-2.493
4528 CC X+0.0 Y+0.0
4529 C X+.183 Y-2.493 DR-
4530 L Z+310. F5000.
4531 L X+244.923 Y+6.156 Z+119.
4532 L Z+109.
4533 L X+232.409 Y+9.934 F363.
4534 L X+219.717 Y+13.065
4535 L X+208.723 Y+15.228
4536 L X+199.496 Y+16.661
4537 L X+186.504 Y+18.096
4538 L X+173.454 Y+18.865
4539 L X+160.383 Y+18.963
4540 L X+160.571 Y+17.301
4541 L X+173.625 Y+17.194
4542 L X+186.653 Y+16.413
4543 L X+197.774 Y+15.21
4544 L X+206.993 Y+13.833
4545 L X+219.803 Y+11.337
4546 L X+232.469 Y+8.187
4547 L X+244.961 Y+4.391
4548 L X+244.986 Y+2.608
4549 L X+232.25 Y+6.51
4550 L X+219.323 Y+9.729
4551 L X+209.992 Y+11.607
4552 L X+200.596 Y+13.13
4553 L X+187.36 Y+14.662
4554 L X+174.063 Y+15.493
4555 L X+160.743 Y+15.62
4556 L X+160.895 Y+13.971
4557 L X+174.198 Y+13.836
4558 L X+187.475 Y+12.992
4559 L X+198.807 Y+11.708
4560 L X+206.323 Y+10.566
4561 L X+219.381 Y+8.018
4562 L X+232.285 Y+4.78
4563 L X+244.998 Y+.86
4564 L X+155.417 Y+18.376 F360.
4565 L X+142.201 Y+17.76
Z+95.806
4566 L X+129.047 Y+16.481
Z+82.595
4567 L X+118.581 Y+14.985
Z+72.025
4568 L X+105.585 Y+12.534
Z+58.826
4569 L X+91.405 Y+9.103 Z+44.357
4570 L X+77.344 Y+4.916 Z+30.
4571 L X+77.431 Y+3.279
4572 L X+91.534 Y+7.436 Z+44.336
4573 L X+105.741 Y+10.868
Z+58.798
4574 L X+117.446 Y+13.122
Z+70.677
4575 L X+129.222 Y+14.861
Z+82.574
4576 L X+142.379 Y+16.162
Z+95.794
4577 L X+155.599 Y+16.765 Z+109.
4578 L X+155.766 Y+15.137
4579 L X+141.211 Y+14.441
Z+94.447
4580 L X+126.725 Y+12.963
Z+79.886
4581 L X+114.943 Y+11.157
Z+67.983
4582 L X+103.235 Y+8.806 Z+56.11
4583 L X+90.317 Y+5.552 Z+42.988
4584 L X+77.483 Y+1.623 Z+30.
4585 L X+77.5 Y+0.0
4586 L X+90.384 Y+3.9 Z+42.968
4587 L X+103.335 Y+7.15 Z+56.083
4588 L X+116.37 Y+9.748 Z+69.277
4589 L X+129.486 Y+11.684
Z+82.512
4590 L X+142.673 Y+12.95
Z+95.759
4591 L X+155.913 Y+13.539 Z+109.
4592 L X+123.192 Y+96.519 Z+119.
4593 L X+111.686 Y+89.699
Z+105.746

4594 L X+100.57 Y+82.312 Z+92.46
4595 L X+93.03 Y+76.816 Z+83.145
4596 L X+85.693 Y+71.06 Z+73.823
4597 L X+74.584 Y+61.507
Z+59.174
4598 L X+63.991 Y+51.355 Z+44.55
4599 L X+53.904 Y+40.627 Z+30.
4600 L X+54.853 Y+39.338
4601 L X+64.997 Y+50.041
Z+44.528
4602 L X+75.616 Y+60.186
Z+59.145
4603 L X+83.647 Y+67.201
Z+69.798
4604 L X+90.888 Y+73.078
Z+79.124
4605 L X+101.58 Y+81.029 Z+92.44
4606 L X+112.682 Y+88.426
Z+105.736
4607 L X+124.192 Y+95.229 Z+119.
4608 L X+125.188 Y+93.916
4609 L X+113.67 Y+87.119
Z+105.715
4610 L X+102.522 Y+79.773
Z+92.402
4611 L X+92.832 Y+72.692
Z+80.407
4612 L X+84.507 Y+66.028
Z+69.743
4613 L X+74.494 Y+57.214 Z+56.43
4614 L X+64.923 Y+47.872
Z+43.164
4615 L X+55.779 Y+38.013 Z+30.
4616 L X+56.656 Y+36.693
4617 L X+65.864 Y+46.535
Z+43.144
4618 L X+75.47 Y+55.872 Z+56.402
4619 L X+84.473 Y+63.838
Z+68.382
4620 L X+92.76 Y+70.562 Z+79.047
4621 L X+103.491 Y+78.479
Z+92.382
4622 L X+114.627 Y+85.838
Z+105.704
4623 L X+126.152 Y+92.618 Z+119.
4624 L X+117.13 Y+215.187 F5000.
4625 L Z+109.
4626 L X+107.601 Y+206.239 F363.
4627 L X+98.544 Y+196.813
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4652 L X+89.264 Y+178.026
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Z+58.826
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Z+95.759
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F363.
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4744 L X-92.547 Y+132.353
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4746 L X-104.989 Y+155.862
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4750 L X-120.282 Y+198.775
4751 L X-123.244 Y+211.745
4752 L Z+310. F5000.
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F363.
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Z+95.806
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Z+82.595
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F363.
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4816 L Z+109.
4817 L X-232.409 Y-9.934 F363.
4818 L X-219.717 Y-13.065
4819 L X-208.723 Y-15.228
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4822 L X-173.454 Y-18.865
4823 L X-160.383 Y-18.963
4824 L X-160.571 Y-17.301
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4827 L X-197.774 Y-15.21
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4830 L X-232.469 Y-8.187
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4832 L X-244.986 Y-2.608
4833 L X-232.25 Y-6.51
4834 L X-219.323 Y-9.729
4835 L X-209.992 Y-11.607
4836 L X-200.596 Y-13.13
4837 L X-187.36 Y-14.662
4838 L X-174.063 Y-15.493
4839 L X-160.743 Y-15.62
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4842 L X-187.475 Y-12.992
4843 L X-196.922 Y-11.958
4844 L X-206.323 Y-10.566
4845 L X-219.381 Y-8.018
4846 L X-232.285 Y-4.78
4847 L X-244.998 Y-.86
4848 L Z+310. F5000.
4849 L X-155.417 Y-18.376 Z+109.
F363.
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Z+82.595
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Z+72.025
4853 L X-105.585 Y-12.534
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4856 L X-77.431 Y-3.279
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4878 L X-123.192 Y-96.519 Z+119.
F363.
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Z+105.746
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4885 L X-53.904 Y-40.627 Z+30.
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4887 L X-64.997 Y-50.041 Z+44.528
4888 L X-75.616 Y-60.186 Z+59.145
4889 L X-83.647 Y-67.201 Z+69.798
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4891 L X-101.58 Y-81.029 Z+92.44
4892 L X-112.682 Y-88.426
Z+105.736

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4894 L X-125.188 Y-93.916
4895 L X-113.67 Y-87.119
Z+105.715
4896 L X-102.522 Y-79.773
Z+92.402
4897 L X-92.832 Y-72.692 Z+80.407
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4900 L X-64.923 Y-47.872 Z+43.164
4901 L X-55.779 Y-38.013 Z+30.
4902 L X-56.656 Y-36.693
4903 L X-65.864 Y-46.535 Z+43.144
4904 L X-75.47 Y-55.872 Z+56.402
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Z+105.704
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4914 L X-98.544 Y-196.813
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F363.
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Z+82.595
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Z+92.382
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Z+105.704
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F363.
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Z+95.806
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Z+82.595
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Z+82.512
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Z+95.759
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5069 L Z+310. F5000.
5070 L X+145.184 Y-58.428 Z+119.
F363.
5071 L X+133.524 Y-51.873
Z+105.746
5072 L X+121.569 Y-45.94 Z+92.46
5073 L X+113.039 Y-42.158
Z+83.145
5074 L X+104.386 Y-38.682
Z+73.823
5075 L X+90.559 Y-33.838 Z+59.174
5076 L X+76.471 Y-29.74 Z+44.55
5077 L X+62.136 Y-26.369 Z+30.
5078 L X+61.494 Y-27.835
5079 L X+75.835 Y-31.268 Z+44.528
5080 L X+89.931 Y-35.393 Z+59.145
5081 L X+100.022 Y-38.84 Z+69.798
5082 L X+108.732 Y-42.172
Z+79.124
5083 L X+120.964 Y-47.457 Z+92.44
5084 L X+132.92 Y-53.372
Z+105.736
5085 L X+144.567 Y-59.939 Z+119.
5086 L X+143.927 Y-61.459
5087 L X+132.282 Y-54.881
Z+105.715
5088 L X+120.347 Y-48.9 Z+92.402
5089 L X+109.369 Y-44.049
Z+80.407
5090 L X+99.435 Y-40.171 Z+69.743
5091 L X+86.796 Y-35.907 Z+56.43
5092 L X+73.92 Y-32.289 Z+43.164
5093 L X+60.809 Y-29.3 Z+30.
5094 L X+60.105 Y-30.719
5095 L X+73.232 Y-33.772 Z+43.144
5096 L X+86.122 Y-37.423 Z+56.402
5097 L X+97.522 Y-41.236 Z+68.382
5098 L X+107.488 Y-45.051
Z+79.047
5099 L X+119.711 Y-50.386
Z+92.382
5100 L X+131.651 Y-56.351
Z+105.704
5101 L X+143.285 Y-62.942 Z+119.
5102 L Z+310. F5000.
; TOOL DATA : SEE-4
5103 CYCL DEF 7.0 DATUM SHIFT
5104 CYCL DEF 7.1 X+0
5105 CYCL DEF 7.2 Y+0
5106 CYCL DEF 7.3 Z+0
5107 L Z+0 R0 FMAX M92
5108 L Y+0 R0 FMAX M92
5109 TOOL CALL 2 Z S3200
5110 L X+37.813 Y-201.381 Z+310.
FMAX M03
5111 L Z+20. F5000.
5112 L X+37.729 Y-201.029 F320.
5113 L X-36.413 Y-198.05
5114 L X-37.784 Y-201.005
5115 L X-37.979 Y-201.349
5116 L X-38.145 Y-203.15
5117 L X-38.477 Y-204.919
5118 L X-35.128 Y-205.519
5119 CC X-232.258 Y-155.
5120 C X-30.86 Y-184.175 DR+
5121 L X-29.251 Y-179.68
5122 L X-30.88 Y-184.168
5123 CC X-286.878 Y-24.897
5124 C X-44.134 Y-203.72 DR-
5125 L X-44.41 Y-203.857
5126 L X-44.105 Y-203.797
5127 L X-38.477 Y-204.919
5128 L X-38.846 Y-206.885
5129 L X-39.215 Y-208.85
5130 L X-32.193 Y-210.047
5131 CC X-232.258 Y-155.
5132 C X-25.061 Y-166.217 DR+
5133 L X-23.914 Y-162.034
5134 L X-25.083 Y-166.211
5135 CC X-286.878 Y-24.897
5136 C X-51.027 Y-206.226 DR-
5137 L X-51.289 Y-206.351
5138 L X-51. Y-206.305
5139 L X-39.215 Y-208.85
5140 L X-39.584 Y-210.816
5141 L X-39.953 Y-212.782
5142 L X-29.302 Y-214.508
5143 CC X-232.258 Y-155.
5144 C X-20.845 Y-148.922 DR+
5145 L X-20.063 Y-144.996
5146 L X-20.868 Y-148.918
5147 CC X-286.878 Y-24.897
5148 C X-57.935 Y-208.547 DR-
5149 L X-58.185 Y-208.661
5150 L X-57.915 Y-208.61
5151 CC X+0.0 Y+0.0
5152 C X-39.953 Y-212.782 DR+
5153 L X-40.321 Y-214.747
5154 L X-40.69 Y-216.713
5155 CC X+0.0 Y+0.0
5156 C X-26.452 Y-218.908 DR+
5157 CC X-232.258 Y-155.
5158 C X-17.969 Y-132.19 DR+
5159 L X-17.486 Y-128.478
5160 L X-17.993 Y-132.187
5161 CC X-286.878 Y-24.897
5162 C X-64.86 Y-210.687 DR-
5163 L X-65.099 Y-210.792
5164 L X-64.841 Y-210.751
5165 CC X+0.0 Y+0.0
5166 C X-40.69 Y-216.713 DR+
5167 L X-41.059 Y-218.679
5168 L X-41.428 Y-220.644
5169 CC X+0.0 Y+0.0
5170 C X-23.639 Y-223.252 DR+
5171 CC X-232.258 Y-155.
5172 C X-16.26 Y-115.948 DR+
5173 L X-16.059 Y-112.841
5174 L X-16.285 Y-115.946
5175 CC X-286.878 Y-24.897
5176 C X-71.799 Y-212.65 DR-
5177 L X-72.029 Y-212.746
5178 L X-71.782 Y-212.715
5179 CC X+0.0 Y+0.0
5180 C X-41.428 Y-220.644 DR+
5181 L X-41.797 Y-222.61
5182 L X-42.166 Y-224.576
5183 CC X+0.0 Y+0.0
5184 C X-20.859 Y-227.546 DR+
5185 CC X-232.258 Y-155.
5186 C X-13.727 Y-108.132 DR+
5187 L X-17.782 Y-107.54
5188 CC X-286.878 Y-24.897
5189 C X-78.754 Y-214.44 DR-
5190 L X-78.976 Y-214.528
5191 L X-78.738 Y-214.505
5192 CC X+0.0 Y+0.0
5193 C X-42.166 Y-224.576 DR+
5194 L X-42.535 Y-226.541
5195 L X-42.904 Y-228.507
5196 CC X+0.0 Y+0.0
5197 C X-18.111 Y-231.794 DR+
5198 CC X-232.258 Y-155.
5199 C X-10.438 Y-104.48 DR+
5200 CC X+0.0 Y+0.0
5201 C X-20.585 Y-102.962 DR-
5202 CC X-286.878 Y-24.897
5203 C X-85.724 Y-216.059 DR-
5204 L X-85.939 Y-216.141
5205 L X-85.709 Y-216.125
5206 CC X+0.0 Y+0.0
5207 C X-42.904 Y-228.507 DR+
5208 L X-43.273 Y-230.473
5209 L X-43.642 Y-232.439
5210 CC X+0.0 Y+0.0
5211 C X-15.391 Y-235.999 DR+
5212 CC X-232.258 Y-155.
5213 C X-7.206 Y-100.743 DR+
5214 CC X+0.0 Y+0.0
5215 C X-23.399 Y-98.252 DR-
5216 CC X-286.878 Y-24.897
5217 C X-92.708 Y-217.511 DR-
5218 L X-92.918 Y-217.586
5219 L X-92.695 Y-217.577
5220 CC X+0.0 Y+0.0
5221 C X-43.642 Y-232.439 DR+
5222 L X-44.01 Y-234.404

5223 L X-44.379 Y-236.37
5224 CC X+0.0 Y+0.0
5225 C X-12.696 Y-240.165 DR+
5226 CC X-232.258 Y-155.
5227 C X-4.033 Y-96.916 DR+
5228 CC X+0.0 Y+0.0
5229 C X-26.226 Y-93.387 DR-
5230 CC X-286.878 Y-24.897
5231 C X-99.706 Y-218.796 DR-
5232 L X-99.913 Y-218.866
5233 L X-99.695 Y-218.863
5234 CC X+0.0 Y+0.0
5235 C X-44.379 Y-236.37 DR+
5236 L X-44.748 Y-238.336
5237 L X-45.117 Y-240.301
5238 CC X+0.0 Y+0.0
5239 C X-10.027 Y-244.294 DR+
5240 CC X-232.258 Y-155.
5241 C X-.923 Y-92.995 DR+
5242 CC X+0.0 Y+0.0
5243 C X-29.069 Y-88.34 DR-
5244 CC X-286.878 Y-24.897
5245 C X-106.719 Y-219.917 DR-
5246 L X-106.923 Y-219.981
5247 L X-106.709 Y-219.985
5248 CC X+0.0 Y+0.0
5249 C X-45.117 Y-240.301 DR+
5250 L X-45.486 Y-242.267
5251 L X-45.855 Y-244.233
5252 CC X+0.0 Y+0.0
5253 C X-7.379 Y-248.39 DR+
5254 CC X-232.258 Y-155.
5255 C X+2.12 Y-88.975 DR+
5256 CC X+0.0 Y+0.0
5257 C X-31.932 Y-83.074 DR-
5258 CC X-286.878 Y-24.897
5259 C X-113.746 Y-220.875 DR-
5260 L X-113.949 Y-220.934
5261 L X-113.738 Y-220.943
5262 CC X+0.0 Y+0.0
5263 C X-45.855 Y-244.233 DR+
5264 L X-46.224 Y-246.198
5265 L X-46.593 Y-248.164
5266 CC X+0.0 Y+0.0
5267 C X-4.753 Y-252.455 DR+
5268 CC X-232.258 Y-155.
5269 C X+5.092 Y-84.847 DR+
5270 CC X+0.0 Y+0.0
5271 C X-34.817 Y-77.542 DR-
5272 CC X-286.878 Y-24.897
5273 C X-120.834 Y-221.71 DR-
5274 CC X+0.0 Y+0.0
5275 C X-46.593 Y-248.164 DR+
5276 L Z+310. F5000.
5277 L X+65.975 Y-197.981
5278 L Z+20.
5279 L X+66.272 Y-197.705 F320.
5280 L X+71.01 Y-196.035
5281 L X+67.599 Y-186.658
5282 L X+67.061 Y-182.88
5283 L X+67.538 Y-186.666
5284 L X+66.21 Y-197.653
5285 L X+65.975 Y-197.981
5286 L X+66.58 Y-199.79
5287 L X+67.185 Y-201.6
5288 L X+76.002 Y-198.444
5289 CC X-121.878 Y-260.892
5290 C X+64.866 Y-170.433 DR+
5291 L X+64.14 Y-166.98
5292 L X+64.841 Y-170.438
5293 CC X-232.258 Y-155.
5294 C X+61.276 Y-203.418 DR-
5295 L X+61.046 Y-203.725
5296 L X+61.337 Y-203.472
5297 L X+67.185 Y-201.6
5298 L X+67.819 Y-203.497
5299 L X+68.453 Y-205.393
5300 CC X+0.0 Y+0.0
5301 C X+80.91 Y-200.813 DR+
5302 CC X-121.878 Y-260.892
5303 C X+61.268 Y-155.11 DR+
5304 L X+60.388 Y-151.929
5305 L X+61.242 Y-155.117
5306 CC X-232.258 Y-155.
5307 C X+56.229 Y-209.015 DR-
5308 L X+56.003 Y-209.304
5309 L X+56.289 Y-209.071
5310 L X+68.453 Y-205.393
5311 L X+69.087 Y-207.29
5312 L X+69.721 Y-209.187
5313 CC X+0.0 Y+0.0
5314 C X+85.741 Y-203.147 DR+
5315 CC X-121.878 Y-260.892
5316 C X+56.909 Y-140.578 DR+
5317 L X+55.9 Y-137.63
5318 L X+56.883 Y-140.587
5319 CC X-232.258 Y-155.
5320 C X+51.072 Y-214.449 DR-
5321 L X+50.851 Y-214.72
5322 L X+51.118 Y-214.493
5323 CC X+0.0 Y+0.0
5324 C X+69.721 Y-209.187 DR+
5325 L X+70.355 Y-211.084
5326 L X+70.99 Y-212.981
5327 CC X+0.0 Y+0.0
5328 C X+90.505 Y-205.449 DR+
5329 CC X-121.878 Y-260.892
5330 C X+51.869 Y-126.757 DR+
5331 L X+50.749 Y-124.01
5332 L X+51.843 Y-126.768
5333 CC X-232.258 Y-155.
5334 C X+45.809 Y-219.722 DR-
5335 L X+45.591 Y-219.978
5336 L X+45.854 Y-219.767
5337 CC X+0.0 Y+0.0
5338 C X+70.99 Y-212.981 DR+
5339 L X+71.624 Y-214.877
5340 L X+72.258 Y-216.774
5341 CC X+0.0 Y+0.0
5342 C X+95.205 Y-207.721 DR+
5343 CC X-121.878 Y-260.892
5344 C X+46.207 Y-113.584 DR+
5345 L X+44.987 Y-111.012
5346 L X+46.181 Y-113.596
5347 CC X-232.258 Y-155.
5348 C X+40.441 Y-224.838 DR-
5349 L X+40.226 Y-225.081
5350 L X+40.485 Y-224.885
5351 CC X+0.0 Y+0.0
5352 C X+72.258 Y-216.774 DR+
5353 L X+72.892 Y-218.671
5354 L X+73.526 Y-220.568
5355 CC X+0.0 Y+0.0
5356 C X+99.849 Y-209.968 DR+
5357 CC X-121.878 Y-260.892
5358 C X+39.969 Y-101.011 DR+
5359 L X+38.693 Y-98.659
5360 L X+39.942 Y-101.025
5361 CC X-232.258 Y-155.
5362 C X+34.971 Y-229.8 DR-
5363 L X+34.757 Y-230.031
5364 L X+35.013 Y-229.848
5365 CC X+0.0 Y+0.0
5366 C X+73.526 Y-220.568 DR+
5367 L X+74.161 Y-222.464
5368 L X+74.795 Y-224.361
5369 CC X+0.0 Y+0.0
5370 C X+104.441 Y-212.189 DR+
5371 CC X-121.878 Y-260.892
5372 C X+38.083 Y-93.545 DR+
5373 L X+34.558 Y-94.904
5374 CC X-232.258 Y-155.
5375 C X+29.399 Y-234.611 DR-
5376 L X+29.186 Y-234.832
5377 L X+29.441 Y-234.66
5378 CC X+0.0 Y+0.0
5379 C X+74.795 Y-224.361 DR+
5380 L X+75.429 Y-226.258
5381 L X+76.063 Y-228.155
5382 CC X+0.0 Y+0.0
5383 C X+108.985 Y-214.389 DR+
5384 CC X-121.878 Y-260.892
5385 C X+38.932 Y-88.844 DR+
5386 CC X+0.0 Y+0.0
5387 C X+29.846 Y-92.294 DR-
5388 CC X-232.258 Y-155.
5389 C X+23.727 Y-239.272 DR-
5390 L X+23.514 Y-239.484
5391 L X+23.768 Y-239.323
5392 CC X+0.0 Y+0.0
5393 C X+76.063 Y-228.155 DR+
5394 L X+76.697 Y-230.052
5395 L X+77.332 Y-231.948
5396 CC X+0.0 Y+0.0
5397 C X+113.485 Y-216.567 DR+
5398 CC X-121.878 Y-260.892
5399 C X+39.695 Y-84.103 DR+
5400 CC X+0.0 Y+0.0
5401 C X+25.052 Y-89.562 DR-
5402 CC X-232.258 Y-155.
5403 C X+17.957 Y-243.785 DR-
5404 L X+17.742 Y-243.989
5405 L X+17.996 Y-243.837
5406 CC X+0.0 Y+0.0
5407 C X+77.332 Y-231.948 DR+
5408 L X+77.966 Y-233.845
5409 L X+78.6 Y-235.742
5410 CC X+0.0 Y+0.0
5411 C X+117.944 Y-218.727 DR+
5412 CC X-121.878 Y-260.892
5413 C X+40.367 Y-79.319 DR+
5414 CC X+0.0 Y+0.0
5415 C X+20.161 Y-86.686 DR-
5416 CC X-232.258 Y-155.
5417 C X+12.088 Y-248.151 DR-
5418 L X+11.871 Y-248.348
5419 L X+12.127 Y-248.204
5420 CC X+0.0 Y+0.0
5421 C X+78.6 Y-235.742 DR+
5422 L X+79.234 Y-237.639
5423 L X+79.868 Y-239.536
5424 CC X+0.0 Y+0.0
5425 C X+122.365 Y-220.869 DR+
5426 CC X-121.878 Y-260.892
5427 C X+40.943 Y-74.49 DR+
5428 CC X+0.0 Y+0.0
5429 C X+15.156 Y-83.638 DR-
5430 CC X-232.258 Y-155.
5431 C X+6.1 Y-252.426 DR-
5432 CC X+0.0 Y+0.0
5433 C X+79.868 Y-239.536 DR+
5434 L Z+310. F5000.
5435 L X+155.384 Y-133.566
5436 L Z+20.
5437 L X+155.232 Y-133.189 F320.
5438 L X+153.31 Y-130.56
5439 L X+155.184 Y-133.224
5440 L X+155.384 Y-133.566
5441 L X+156.749 Y-134.739
5442 L X+158.114 Y-135.913
5443 L X+160.421 Y-133.182
5444 CC X+18.105 Y-278.641
5445 C X+144.07 Y-118.813 DR+
5446 L X+140.982 Y-115.172
5447 L X+144.054 Y-118.826
5448 CC X-121.878 Y-260.892
5449 C X+154.359 Y-140.081 DR-
5450 L X+154.341 Y-140.389
5451 L X+154.441 Y-140.095
5452 L X+158.114 Y-135.913
5453 L X+159.631 Y-137.216
5454 L X+161.147 Y-138.52
5455 L X+165.81 Y-132.903
5456 CC X+18.105 Y-278.641
5457 C X+131.417 Y-104.812 DR+
5458 L X+128.369 Y-101.727
5459 L X+131.401 Y-104.828
5460 CC X-121.878 Y-260.892
5461 C X+153.084 Y-147.303 DR-
5462 L X+153.061 Y-147.593
5463 L X+153.165 Y-147.319
5464 L X+161.147 Y-138.52
5465 L X+162.664 Y-139.824
5466 L X+164.181 Y-141.127
5467 L X+171.118 Y-132.63
5468 CC X+18.105 Y-278.641
5469 C X+118.548 Y-92.514 DR+
5470 L X+115.539 Y-89.873
5471 L X+118.532 Y-92.532
5472 CC X-121.878 Y-260.892
5473 C X+151.639 Y-154.447 DR-
5474 L X+151.614 Y-154.72
5475 L X+151.704 Y-154.461
5476 CC X+0.0 Y+0.0
5477 C X+164.181 Y-141.127 DR+
5478 L X+165.697 Y-142.431
5479 L X+167.214 Y-143.735
5480 CC X+0.0 Y+0.0
5481 C X+176.354 Y-132.362 DR+
5482 CC X+18.105 Y-278.641
5483 C X+105.496 Y-81.656 DR+
5484 L X+102.522 Y-79.382
5485 L X+105.481 Y-81.676
5486 CC X-121.878 Y-260.892
5487 C X+150.031 Y-161.514 DR-
5488 L X+150.002 Y-161.773
5489 L X+150.095 Y-161.529
5490 CC X+0.0 Y+0.0
5491 C X+167.214 Y-143.735 DR+
5492 L X+168.731 Y-145.039
5493 L X+170.247 Y-146.342
5494 CC X+0.0 Y+0.0
5495 C X+181.522 Y-132.098 DR+
5496 CC X+18.105 Y-278.641
5497 C X+92.284 Y-72.055 DR+
5498 L X+89.693 Y-70.328
5499 L X+92.27 Y-72.077
5500 CC X-121.878 Y-260.892
5501 C X+148.261 Y-168.505 DR-
5502 L X+148.229 Y-168.752
5503 L X+148.325 Y-168.522
5504 CC X+0.0 Y+0.0
5505 C X+170.247 Y-146.342 DR+
5506 L X+171.764 Y-147.646
5507 L X+173.281 Y-148.95
5508 CC X+0.0 Y+0.0
5509 C X+186.631 Y-131.838 DR+
5510 CC X+18.105 Y-278.641
5511 C X+86.782 Y-65.954 DR+
5512 L X+84.241 Y-69.17
5513 CC X-121.878 Y-260.892
5514 C X+146.333 Y-175.423 DR-
5515 L X+146.299 Y-175.659
5516 L X+146.398 Y-175.442
5517 CC X+0.0 Y+0.0
5518 C X+173.281 Y-148.95 DR+
5519 L X+174.797 Y-150.253
5520 L X+176.314 Y-151.557
5521 CC X+0.0 Y+0.0
5522 C X+191.684 Y-131.581 DR+
5523 CC X+18.105 Y-278.641
5524 C X+85.263 Y-61.28 DR+
5525 CC X+0.0 Y+0.0
5526 C X+78.876 Y-69.308 DR-
5527 CC X-121.878 Y-260.892
5528 C X+144.251 Y-182.268 DR-
5529 L X+144.214 Y-182.496
5530 L X+144.315 Y-182.289
5531 CC X+0.0 Y+0.0
5532 C X+176.314 Y-151.557 DR+
5533 L X+177.831 Y-152.861
5534 L X+179.348 Y-154.165
5535 CC X+0.0 Y+0.0
5536 C X+196.686 Y-131.328 DR+
5537 CC X+18.105 Y-278.641
5538 C X+83.643 Y-56.612 DR+
5539 CC X+0.0 Y+0.0
5540 C X+73.389 Y-69.39 DR-
5541 CC X-121.878 Y-260.892
5542 C X+142.016 Y-189.043 DR-
5543 L X+141.976 Y-189.262
5544 L X+142.08 Y-189.065
5545 CC X+0.0 Y+0.0
5546 C X+179.348 Y-154.165 DR+
5547 L X+180.864 Y-155.468
5548 L X+182.381 Y-156.772
5549 CC X+0.0 Y+0.0
5550 C X+201.64 Y-131.078 DR+
5551 CC X+18.105 Y-278.641
5552 C X+81.915 Y-51.951 DR+
5553 CC X+0.0 Y+0.0
5554 C X+67.763 Y-69.406 DR-
5555 CC X-121.878 Y-260.892
5556 C X+139.63 Y-195.746 DR-
5557 L X+139.587 Y-195.96
5558 L X+139.694 Y-195.77
5559 CC X+0.0 Y+0.0
5560 C X+182.381 Y-156.772 DR+
5561 L X+183.898 Y-158.076
5562 L X+185.414 Y-159.379
5563 CC X+0.0 Y+0.0
5564 C X+206.552 Y-130.83 DR+
5565 CC X+18.105 Y-278.641
5566 C X+80.075 Y-47.297 DR+
5567 CC X+0.0 Y+0.0
5568 C X+61.97 Y-69.345 DR-
5569 CC X-121.878 Y-260.892
5570 C X+137.094 Y-202.38 DR-
5571 L X+137.048 Y-202.589
5572 L X+137.158 Y-202.406
5573 CC X+0.0 Y+0.0
5574 C X+185.414 Y-159.379 DR+
5575 L X+186.931 Y-160.683
5576 L X+188.448 Y-161.987
5577 CC X+0.0 Y+0.0
5578 C X+211.423 Y-130.586 DR+
5579 CC X+18.105 Y-278.641
5580 C X+78.114 Y-42.652 DR+
5581 CC X+0.0 Y+0.0
5582 C X+55.979 Y-69.191 DR-
5583 CC X-121.878 Y-260.892
5584 C X+134.411 Y-208.945 DR-
5585 L X+134.361 Y-209.15
5586 L X+134.473 Y-208.972
5587 CC X+0.0 Y+0.0
5588 C X+188.448 Y-161.987 DR+
5589 L X+189.964 Y-163.291
5590 L X+191.481 Y-164.594
5591 CC X+0.0 Y+0.0
5592 C X+216.256 Y-130.343 DR+
5593 CC X+18.105 Y-278.641
5594 C X+76.026 Y-38.014 DR+
5595 CC X+0.0 Y+0.0
5596 C X+49.745 Y-68.923 DR-
5597 CC X-121.878 Y-260.892
5598 C X+131.59 Y-215.5 DR-
5599 CC X+0.0 Y+0.0
5600 C X+191.481 Y-164.594 DR+
5601 L Z+310. F5000.
5602 L X+204.444 Y-41.855

5603 L Z+20.
5604 L X+204.353 Y-41.459 F320.
5605 L X+205.277 Y-36.521
5606 L X+195.45 Y-34.786
5607 L X+191.909 Y-33.364
5608 L X+195.427 Y-34.844
5609 L X+204.277 Y-41.487
5610 L X+204.444 Y-41.855
5611 L X+203.265 Y-43.353
5612 L X+202.085 Y-44.852
5613 L X+206.803 Y-48.643
5614 L X+206.954 Y-48.996
5615 L X+206.862 Y-48.623
5616 CC X+0.0 Y+0.0
5617 C X+209.858 Y-33.402 DR+
5618 CC X+165. Y-235.995
5619 C X+180.032 Y-29.04 DR+
5620 L X+176.679 Y-27.944
5621 L X+180.024 Y-29.065
5622 CC X+18.105 Y-278.641
5623 C X+202.085 Y-44.852 DR-
5624 L X+200.848 Y-46.424
5625 L X+199.612 Y-47.995
5626 L X+209.127 Y-55.812
5627 L X+209.264 Y-56.151
5628 L X+209.187 Y-55.794
5629 CC X+0.0 Y+0.0
5630 C X+214.364 Y-30.337 DR+
5631 CC X+165. Y-235.995
5632 C X+164.963 Y-24.495 DR+
5633 L X+161.768 Y-23.667
5634 L X+164.956 Y-24.521
5635 CC X+18.105 Y-278.641
5636 C X+199.612 Y-47.995 DR-
5637 L X+198.375 Y-49.567
5638 L X+197.138 Y-51.139
5639 CC X+18.105 Y-278.641
5640 C X+211.254 Y-62.994 DR-
5641 L X+211.378 Y-63.322
5642 L X+211.315 Y-62.977
5643 CC X+0.0 Y+0.0
5644 C X+218.801 Y-27.319 DR+
5645 CC X+165. Y-235.995
5646 C X+150.199 Y-21.004 DR+
5647 L X+147.141 Y-20.404
5648 L X+150.194 Y-21.031
5649 CC X+18.105 Y-278.641
5650 C X+197.138 Y-51.139 DR-
5651 L X+195.901 Y-52.71
5652 L X+194.664 Y-54.282
5653 CC X+18.105 Y-278.641
5654 C X+213.189 Y-70.189 DR-
5655 L X+213.302 Y-70.506
5656 L X+213.251 Y-70.173
5657 CC X+0.0 Y+0.0
5658 C X+223.176 Y-24.345 DR+
5659 CC X+165. Y-235.995
5660 C X+135.709 Y-18.458 DR+
5661 L X+132.77 Y-18.055
5662 L X+135.705 Y-18.487
5663 CC X+18.105 Y-278.641
5664 C X+194.664 Y-54.282 DR-
5665 L X+193.427 Y-55.854
5666 L X+192.191 Y-57.425
5667 CC X+18.105 Y-278.641
5668 C X+214.936 Y-77.396 DR-
5669 L X+215.038 Y-77.704
5670 L X+214.999 Y-77.381
5671 CC X+0.0 Y+0.0
5672 C X+227.495 Y-21.41 DR+
5673 CC X+165. Y-235.995
5674 C X+121.47 Y-16.775 DR+
5675 L X+118.633 Y-16.546
5676 L X+121.467 Y-16.805
5677 CC X+18.105 Y-278.641
5678 C X+192.191 Y-57.425 DR-
5679 L X+190.954 Y-58.997
5680 L X+189.717 Y-60.569
5681 CC X+18.105 Y-278.641
5682 C X+216.498 Y-84.614 DR-
5683 L X+216.591 Y-84.915
5684 L X+216.561 Y-84.602
5685 CC X+0.0 Y+0.0
5686 C X+231.762 Y-18.512 DR+
5687 CC X+165. Y-235.995
5688 C X+107.462 Y-15.891 DR+
5689 L X+104.788 Y-15.821
5690 L X+107.461 Y-15.921
5691 CC X+18.105 Y-278.641
5692 C X+189.717 Y-60.569 DR-
5693 L X+188.48 Y-62.141
5694 L X+187.243 Y-63.712
5695 CC X+18.105 Y-278.641
5696 C X+217.878 Y-91.845 DR-
5697 L X+217.963 Y-92.14
5698 L X+217.942 Y-91.834
5699 CC X+0.0 Y+0.0
5700 C X+235.982 Y-15.646 DR+
5701 CC X+165. Y-235.995
5702 C X+100.054 Y-13.792 DR+
5703 L X+99.468 Y-17.524
5704 CC X+18.105 Y-278.641
5705 C X+187.243 Y-63.712 DR-
5706 L X+186.006 Y-65.284
5707 L X+184.77 Y-66.856
5708 CC X+18.105 Y-278.641
5709 C X+219.079 Y-99.087 DR-
5710 L X+219.156 Y-99.378
5711 L X+219.143 Y-99.078
5712 CC X+0.0 Y+0.0
5713 C X+240.159 Y-12.81 DR+
5714 CC X+165. Y-235.995
5715 C X+96.407 Y-10.706 DR+
5716 CC X+0.0 Y+0.0
5717 C X+94.852 Y-20.3 DR-
5718 CC X+18.105 Y-278.641
5719 C X+184.77 Y-66.856 DR-
5720 L X+183.533 Y-68.427
5721 L X+182.296 Y-69.999
5722 CC X+18.105 Y-278.641
5723 C X+220.102 Y-106.341 DR-
5724 L X+220.171 Y-106.629
5725 L X+220.167 Y-106.333
5726 CC X+0.0 Y+0.0
5727 C X+244.295 Y-10.003 DR+
5728 CC X+165. Y-235.995
5729 C X+92.683 Y-7.674 DR+
5730 CC X+0.0 Y+0.0
5731 C X+90.089 Y-23.086 DR-
5732 CC X+18.105 Y-278.641
5733 C X+182.296 Y-69.999 DR-
5734 L X+181.059 Y-71.571
5735 L X+179.822 Y-73.142
5736 CC X+18.105 Y-278.641
5737 C X+220.949 Y-113.607 DR-
5738 L X+221.011 Y-113.893
5739 L X+221.014 Y-113.6
5740 CC X+0.0 Y+0.0
5741 C X+248.395 Y-7.221 DR+
5742 CC X+165. Y-235.995
5743 C X+88.876 Y-4.7 DR+
5744 CC X+0.0 Y+0.0
5745 C X+85.153 Y-25.883 DR-
5746 CC X+18.105 Y-278.641
5747 C X+179.822 Y-73.142 DR-
5748 L X+178.585 Y-74.714
5749 L X+177.348 Y-76.286
5750 CC X+18.105 Y-278.641
5751 C X+221.657 Y-120.931 DR-
5752 CC X+0.0 Y+0.0
5753 C X+252.461 Y-4.464 DR+
5754 CC X+165. Y-235.995
5755 C X+84.981 Y-1.788 DR+
5756 CC X+0.0 Y+0.0
5757 C X+80.011 Y-28.693 DR-
5758 CC X+18.105 Y-278.641
5759 C X+177.348 Y-76.286 DR-
5760 L Z+310. F5000.
5761 L X+189.723 Y+67.49
5762 L Z+20.
5763 L X+192.967 Y+67.781 F320.
5764 L X+193.363 Y+67.784
5765 L X+192.961 Y+67.84
5766 L X+189.723 Y+67.49
5767 L X+189.603 Y+66.
5768 L X+189.482 Y+64.509
5769 L X+198.493 Y+63.639
5770 L X+198.751 Y+63.469
5771 L X+198.546 Y+63.702
5772 L X+195.549 Y+72.338
5773 CC X+250.363 Y-123.641
5774 C X+174.93 Y+65.362 DR+
5775 L X+170.233 Y+64.508
5776 L X+174.941 Y+65.302
5777 L X+189.482 Y+64.509
5778 L X+189.322 Y+62.516
5779 L X+189.161 Y+60.522
5780 L X+204.11 Y+58.923
5781 L X+204.35 Y+58.759
5782 L X+204.153 Y+58.972
5783 CC X+0.0 Y+0.0
5784 C X+198.003 Y+77.144 DR+
5785 CC X+250.363 Y-123.641
5786 C X+156.478 Y+61.405 DR+
5787 L X+152.283 Y+60.307
5788 L X+156.484 Y+61.383
5789 CC X+165. Y-235.995
5790 C X+189.161 Y+60.522 DR-
5791 L X+189. Y+58.529
5792 L X+188.84 Y+56.535
5793 CC X+165. Y-235.995
5794 C X+209.575 Y+54.1 DR-
5795 L X+209.798 Y+53.941
5796 L X+209.619 Y+54.149
5797 CC X+0.0 Y+0.0
5798 C X+200.42 Y+81.878 DR+
5799 CC X+250.363 Y-123.641
5800 C X+139.393 Y+56.409 DR+
5801 L X+135.602 Y+55.123
5802 L X+139.401 Y+56.386
5803 CC X+165. Y-235.995
5804 C X+188.84 Y+56.535 DR-
5805 L X+188.679 Y+54.541
5806 L X+188.518 Y+52.548
5807 CC X+165. Y-235.995
5808 C X+214.89 Y+49.174 DR-
5809 L X+215.1 Y+49.019
5810 L X+214.936 Y+49.222
5811 CC X+0.0 Y+0.0
5812 C X+202.806 Y+86.546 DR+
5813 CC X+250.363 Y-123.641
5814 C X+123.464 Y+50.534 DR+
5815 L X+120.008 Y+49.096
5816 L X+123.474 Y+50.511
5817 CC X+165. Y-235.995
5818 C X+188.518 Y+52.548 DR-
5819 L X+188.357 Y+50.554
5820 L X+188.197 Y+48.561
5821 CC X+165. Y-235.995
5822 C X+220.06 Y+44.145 DR-
5823 L X+220.258 Y+43.994
5824 L X+220.107 Y+44.192
5825 CC X+0.0 Y+0.0
5826 C X+205.161 Y+91.154 DR+
5827 CC X+250.363 Y-123.641
5828 C X+108.544 Y+43.893 DR+
5829 L X+105.752 Y+42.513
5830 L X+108.555 Y+43.869
5831 CC X+165. Y-235.995
5832 C X+188.197 Y+48.561 DR-
5833 L X+188.036 Y+46.567
5834 L X+187.875 Y+44.574
5835 CC X+165. Y-235.995
5836 C X+225.087 Y+39.017 DR-
5837 L X+225.275 Y+38.869
5838 L X+225.136 Y+39.063
5839 CC X+0.0 Y+0.0
5840 C X+207.49 Y+95.708 DR+
5841 CC X+250.363 Y-123.641
5842 C X+100.509 Y+42.178 DR+
5843 L X+102.023 Y+38.37
5844 CC X+165. Y-235.995
5845 C X+187.875 Y+44.574 DR-
5846 L X+187.714 Y+42.58
5847 L X+187.554 Y+40.587
5848 CC X+165. Y-235.995
5849 C X+229.975 Y+33.791 DR-
5850 L X+230.153 Y+33.645
5851 L X+230.025 Y+33.836
5852 CC X+0.0 Y+0.0
5853 C X+209.795 Y+100.212 DR+
5854 CC X+250.363 Y-123.641
5855 C X+95.701 Y+43.2 DR+
5856 CC X+0.0 Y+0.0
5857 C X+99.461 Y+33.654 DR-
5858 CC X+165. Y-235.995
5859 C X+187.554 Y+40.587 DR-
5860 L X+187.393 Y+38.593
5861 L X+187.232 Y+36.6
5862 CC X+165. Y-235.995
5863 C X+234.724 Y+28.468 DR-
5864 L X+234.894 Y+28.324
5865 L X+234.775 Y+28.512
5866 CC X+0.0 Y+0.0
5867 C X+212.076 Y+104.671 DR+
5868 CC X+250.363 Y-123.641
5869 C X+90.849 Y+44.131 DR+
5870 CC X+0.0 Y+0.0
5871 C X+96.788 Y+28.862 DR-
5872 CC X+165. Y-235.995
5873 C X+187.232 Y+36.6 DR-
5874 L X+187.072 Y+34.606
5875 L X+186.911 Y+32.613
5876 CC X+165. Y-235.995
5877 C X+239.336 Y+23.05 DR-
5878 L X+239.499 Y+22.906
5879 L X+239.389 Y+23.093
5880 CC X+0.0 Y+0.0
5881 C X+214.337 Y+109.087 DR+
5882 CC X+250.363 Y-123.641
5883 C X+85.948 Y+44.965 DR+
5884 CC X+0.0 Y+0.0
5885 C X+93.989 Y+23.981 DR-
5886 CC X+165. Y-235.995
5887 C X+186.911 Y+32.613 DR-
5888 L X+186.75 Y+30.619
5889 L X+186.589 Y+28.626
5890 CC X+165. Y-235.995
5891 C X+243.814 Y+17.537 DR-
5892 L X+243.971 Y+17.393
5893 L X+243.867 Y+17.579
5894 CC X+0.0 Y+0.0
5895 C X+216.578 Y+113.464 DR+
5896 CC X+250.363 Y-123.641
5897 C X+80.998 Y+45.698 DR+
5898 CC X+0.0 Y+0.0
5899 C X+91.039 Y+18.995 DR-
5900 CC X+165. Y-235.995
5901 C X+186.589 Y+28.626 DR-
5902 L X+186.429 Y+26.632
5903 L X+186.268 Y+24.638
5904 CC X+165. Y-235.995
5905 C X+248.157 Y+11.931 DR-
5906 L X+248.309 Y+11.785
5907 L X+248.211 Y+11.972
5908 CC X+0.0 Y+0.0
5909 C X+218.802 Y+117.805 DR+
5910 CC X+250.363 Y-123.641
5911 C X+75.995 Y+46.323 DR+
5912 CC X+0.0 Y+0.0
5913 C X+87.91 Y+13.884 DR-
5914 CC X+165. Y-235.995
5915 C X+186.268 Y+24.638 DR-
5916 L X+186.107 Y+22.645
5917 L X+185.947 Y+20.651
5918 CC X+165. Y-235.995
5919 C X+252.424 Y+6.21 DR-
5920 CC X+0.0 Y+0.0
5921 C X+221.009 Y+122.112 DR+
5922 CC X+250.363 Y-123.641
5923 C X+70.934 Y+46.833 DR+
5924 CC X+0.0 Y+0.0
5925 C X+84.562 Y+8.619 DR-
5926 CC X+165. Y-235.995
5927 C X+185.947 Y+20.651 DR-
5928 L Z+310. F5000.
5929 L X+124.848 Y+149.516
5930 L Z+20.
5931 L X+127.889 Y+151.823 F320.
5932 L X+138.067 Y+156.166
5933 L X+138.469 Y+156.126
5934 L X+138.081 Y+156.246
5935 L X+134.266 Y+159.514
5936 L X+127.851 Y+151.872
5937 L X+124.848 Y+149.516
5938 L X+125.5 Y+148.102
5939 L X+126.152 Y+146.688
5940 CC X+250.363 Y-123.641
5941 C X+145.528 Y+154.775 DR-
5942 L X+145.909 Y+154.73
5943 L X+145.54 Y+154.836
5944 CC X+0.0 Y+0.0
5945 C X+133.856 Y+165.042 DR+
5946 CC X+286.878 Y+24.897
5947 C X+115.166 Y+141.392 DR+
5948 L X+112.539 Y+139.037
5949 L X+115.208 Y+141.346
5950 L X+126.152 Y+146.688
5951 L X+126.989 Y+144.871
5952 L X+127.826 Y+143.055
5953 CC X+250.363 Y-123.641
5954 C X+152.898 Y+153.203 DR-
5955 L X+153.26 Y+153.152
5956 L X+152.912 Y+153.265
5957 CC X+0.0 Y+0.0
5958 C X+133.454 Y+170.476 DR+
5959 CC X+286.878 Y+24.897
5960 C X+103.695 Y+130.614 DR+
5961 L X+101.381 Y+128.262
5962 L X+103.714 Y+130.596
5963 CC X+250.363 Y-123.641
5964 C X+127.826 Y+143.055 DR-
5965 L X+128.663 Y+141.239
5966 L X+129.5 Y+139.422
5967 CC X+250.363 Y-123.641
5968 C X+160.182 Y+151.454 DR-
5969 L X+160.527 Y+151.398
5970 L X+160.197 Y+151.516
5971 CC X+0.0 Y+0.0
5972 C X+133.06 Y+175.828 DR+
5973 CC X+286.878 Y+24.897
5974 C X+93.29 Y+119.574 DR+
5975 L X+91.241 Y+117.226
5976 L X+93.31 Y+119.556
5977 CC X+250.363 Y-123.641
5978 C X+129.5 Y+139.422 DR-
5979 L X+130.337 Y+137.606
5980 L X+131.174 Y+135.789
5981 CC X+250.363 Y-123.641
5982 C X+167.38 Y+149.533 DR-

5983 L X+167.711 Y+149.472
5984 L X+167.397 Y+149.594
5985 CC X+0.0 Y+0.0
5986 C X+132.671 Y+181.104 DR+
5987 CC X+286.878 Y+24.897
5988 C X+83.84 Y+108.299 DR+
5989 L X+82.021 Y+105.955
5990 L X+83.863 Y+108.281
5991 CC X+250.363 Y-123.641
5992 C X+131.174 Y+135.789 DR-
5993 L X+132.011 Y+133.973
5994 L X+132.848 Y+132.156
5995 CC X+250.363 Y-123.641
5996 C X+174.494 Y+147.442 DR-
5997 L X+174.813 Y+147.377
5998 L X+174.514 Y+147.503
5999 CC X+0.0 Y+0.0
6000 C X+132.289 Y+186.311 DR+
6001 CC X+286.878 Y+24.897
6002 C X+75.263 Y+96.808 DR+
6003 L X+73.646 Y+94.467
6004 L X+75.287 Y+96.792
6005 CC X+250.363 Y-123.641
6006 C X+132.848 Y+132.156 DR-
6007 L X+133.685 Y+130.34
6008 L X+134.522 Y+128.523
6009 CC X+250.363 Y-123.641
6010 C X+181.527 Y+145.186 DR-
6011 L X+181.834 Y+145.116
6012 L X+181.548 Y+145.247
6013 CC X+0.0 Y+0.0
6014 C X+131.913 Y+191.456 DR+
6015 CC X+286.878 Y+24.897
6016 C X+67.494 Y+85.119 DR+
6017 L X+66.095 Y+82.838
6018 L X+67.519 Y+85.104
6019 CC X+250.363 Y-123.641
6020 C X+134.522 Y+128.523 DR-
6021 L X+135.359 Y+126.707
6022 L X+136.195 Y+124.891
6023 CC X+250.363 Y-123.641
6024 C X+188.479 Y+142.766 DR-
6025 L X+188.777 Y+142.691
6026 L X+188.502 Y+142.827
6027 CC X+0.0 Y+0.0
6028 C X+131.541 Y+196.543 DR+
6029 CC X+286.878 Y+24.897
6030 C X+61.971 Y+79.753 DR+
6031 L X+64.91 Y+77.38
6032 CC X+250.363 Y-123.641
6033 C X+136.195 Y+124.891 DR-
6034 L X+137.032 Y+123.074
6035 L X+137.869 Y+121.258
6036 CC X+250.363 Y-123.641
6037 C X+195.352 Y+140.184 DR-
6038 L X+195.642 Y+140.105
6039 L X+195.376 Y+140.245
6040 CC X+0.0 Y+0.0
6041 C X+131.173 Y+201.578 DR+
6042 CC X+286.878 Y+24.897
6043 C X+57.475 Y+78.138 DR+
6044 CC X+0.0 Y+0.0
6045 C X+65.006 Y+71.994 DR-
6046 CC X+250.363 Y-123.641
6047 C X+137.869 Y+121.258 DR-
6048 L X+138.706 Y+119.441
6049 L X+139.543 Y+117.625
6050 CC X+250.363 Y-123.641
6051 C X+202.145 Y+137.444 DR-
6052 L X+202.429 Y+137.359
6053 L X+202.171 Y+137.504
6054 CC X+0.0 Y+0.0
6055 C X+130.81 Y+206.564 DR+
6056 CC X+286.878 Y+24.897
6057 C X+52.988 Y+76.429 DR+
6058 CC X+0.0 Y+0.0
6059 C X+65.038 Y+66.476 DR-
6060 CC X+250.363 Y-123.641
6061 C X+139.543 Y+117.625 DR-
6062 L X+140.38 Y+115.808
6063 L X+141.217 Y+113.992
6064 CC X+250.363 Y-123.641
6065 C X+208.861 Y+134.544 DR-
6066 L X+209.14 Y+134.455
6067 L X+208.888 Y+134.604
6068 CC X+0.0 Y+0.0
6069 C X+130.451 Y+211.506 DR+
6070 CC X+286.878 Y+24.897
6071 C X+48.508 Y+74.619 DR+
6072 CC X+0.0 Y+0.0
6073 C X+64.992 Y+60.803 DR-
6074 CC X+250.363 Y-123.641
6075 C X+141.217 Y+113.992 DR-
6076 L X+142.054 Y+112.175
6077 L X+142.891 Y+110.359
6078 CC X+250.363 Y-123.641
6079 C X+215.558 Y+131.496 DR-
6080 CC X+0.0 Y+0.0
6081 C X+130.096 Y+216.405 DR+
6082 CC X+286.878 Y+24.897
6083 C X+44.039 Y+72.702 DR+
6084 CC X+0.0 Y+0.0
6085 C X+64.854 Y+54.944 DR-
6086 CC X+250.363 Y-123.641
6087 C X+142.891 Y+110.359 DR-
6088 L Z+310. F5000.
6089 L X+36.413 Y+198.05
6090 L Z+20.
6091 L X+37.784 Y+201.005 F320.
6092 L X+37.979 Y+201.349
6093 L X+37.729 Y+201.029
6094 L X+36.413 Y+198.05
6095 L X+37.642 Y+197.198
6096 L X+38.871 Y+196.346
6097 L X+44.134 Y+203.72
6098 L X+44.41 Y+203.857
6099 L X+44.105 Y+203.797
6100 L X+35.128 Y+205.519
6101 CC X+232.258 Y+155.
6102 C X+30.86 Y+184.175 DR+
6103 L X+29.251 Y+179.68
6104 L X+30.917 Y+184.154
6105 L X+38.871 Y+196.346
6106 L X+40.515 Y+195.206
6107 L X+42.158 Y+194.067
6108 L X+51.027 Y+206.226
6109 L X+51.289 Y+206.351
6110 L X+51.005 Y+206.288
6111 CC X+0.0 Y+0.0
6112 C X+32.193 Y+210.047 DR+
6113 CC X+232.258 Y+155.
6114 C X+25.061 Y+166.217 DR+
6115 L X+23.914 Y+162.034
6116 L X+25.083 Y+166.211
6117 CC X+286.878 Y+24.897
6118 C X+42.158 Y+194.067 DR-
6119 L X+43.802 Y+192.927
6120 L X+45.446 Y+191.788
6121 CC X+286.878 Y+24.897
6122 C X+57.935 Y+208.547 DR-
6123 L X+58.185 Y+208.661
6124 L X+57.915 Y+208.61
6125 CC X+0.0 Y+0.0
6126 C X+29.302 Y+214.508 DR+
6127 CC X+232.258 Y+155.
6128 C X+20.845 Y+148.922 DR+
6129 L X+20.063 Y+144.996
6130 L X+20.868 Y+148.918
6131 CC X+286.878 Y+24.897
6132 C X+45.446 Y+191.788 DR-
6133 L X+47.089 Y+190.648
6134 L X+48.733 Y+189.509
6135 CC X+286.878 Y+24.897
6136 C X+64.86 Y+210.687 DR-
6137 L X+65.099 Y+210.792
6138 L X+64.841 Y+210.751
6139 CC X+0.0 Y+0.0
6140 C X+26.452 Y+218.908 DR+
6141 CC X+232.258 Y+155.
6142 C X+17.969 Y+132.19 DR+
6143 L X+17.486 Y+128.478
6144 L X+17.993 Y+132.187
6145 CC X+286.878 Y+24.897
6146 C X+48.733 Y+189.509 DR-
6147 L X+50.377 Y+188.369
6148 L X+52.02 Y+187.23
6149 CC X+286.878 Y+24.897
6150 C X+71.799 Y+212.65 DR-
6151 L X+72.029 Y+212.746
6152 L X+71.782 Y+212.715
6153 CC X+0.0 Y+0.0
6154 C X+23.639 Y+223.252 DR+
6155 CC X+232.258 Y+155.
6156 C X+16.26 Y+115.948 DR+
6157 L X+16.059 Y+112.841
6158 L X+16.285 Y+115.946
6159 CC X+286.878 Y+24.897
6160 C X+52.02 Y+187.23 DR-
6161 L X+53.664 Y+186.09
6162 L X+55.307 Y+184.951
6163 CC X+286.878 Y+24.897
6164 C X+78.754 Y+214.44 DR-
6165 L X+78.976 Y+214.528
6166 L X+78.738 Y+214.505
6167 CC X+0.0 Y+0.0
6168 C X+20.859 Y+227.546 DR+
6169 CC X+232.258 Y+155.
6170 C X+13.727 Y+108.132 DR+
6171 L X+17.782 Y+107.54
6172 CC X+286.878 Y+24.897
6173 C X+55.307 Y+184.951 DR-
6174 L X+56.951 Y+183.811
6175 L X+58.595 Y+182.672
6176 CC X+286.878 Y+24.897
6177 C X+85.724 Y+216.059 DR-
6178 L X+85.939 Y+216.141
6179 L X+85.709 Y+216.125
6180 CC X+0.0 Y+0.0
6181 C X+18.111 Y+231.794 DR+
6182 CC X+232.258 Y+155.
6183 C X+10.438 Y+104.48 DR+
6184 CC X+0.0 Y+0.0
6185 C X+20.585 Y+102.962 DR-
6186 CC X+286.878 Y+24.897
6187 C X+58.595 Y+182.672 DR-
6188 L X+60.238 Y+181.532
6189 L X+61.882 Y+180.393
6190 CC X+286.878 Y+24.897
6191 C X+92.708 Y+217.511 DR-
6192 L X+92.918 Y+217.586
6193 L X+92.695 Y+217.577
6194 CC X+0.0 Y+0.0
6195 C X+15.391 Y+235.999 DR+
6196 CC X+232.258 Y+155.
6197 C X+7.206 Y+100.743 DR+
6198 CC X+0.0 Y+0.0
6199 C X+23.399 Y+98.252 DR-
6200 CC X+286.878 Y+24.897
6201 C X+61.882 Y+180.393 DR-
6202 L X+63.526 Y+179.253
6203 L X+65.169 Y+178.114
6204 CC X+286.878 Y+24.897
6205 C X+99.706 Y+218.796 DR-
6206 L X+99.913 Y+218.866
6207 L X+99.695 Y+218.863
6208 CC X+0.0 Y+0.0
6209 C X+12.696 Y+240.165 DR+
6210 CC X+232.258 Y+155.
6211 C X+4.033 Y+96.916 DR+
6212 CC X+0.0 Y+0.0
6213 C X+26.226 Y+93.387 DR-
6214 CC X+286.878 Y+24.897
6215 C X+65.169 Y+178.114 DR-
6216 L X+66.813 Y+176.974
6217 L X+68.457 Y+175.835
6218 CC X+286.878 Y+24.897
6219 C X+106.719 Y+219.917 DR-
6220 L X+106.923 Y+219.981
6221 L X+106.709 Y+219.985
6222 CC X+0.0 Y+0.0
6223 C X+10.027 Y+244.294 DR+
6224 CC X+232.258 Y+155.
6225 C X+.923 Y+92.995 DR+
6226 CC X+0.0 Y+0.0
6227 C X+29.069 Y+88.34 DR-
6228 CC X+286.878 Y+24.897
6229 C X+68.457 Y+175.835 DR-
6230 L X+70.1 Y+174.695
6231 L X+71.744 Y+173.556
6232 CC X+286.878 Y+24.897
6233 C X+113.746 Y+220.875 DR-
6234 L X+113.949 Y+220.934
6235 L X+113.738 Y+220.943
6236 CC X+0.0 Y+0.0
6237 C X+7.379 Y+248.39 DR+
6238 CC X+232.258 Y+155.
6239 C X-2.12 Y+88.975 DR+
6240 CC X+0.0 Y+0.0
6241 C X+31.932 Y+83.074 DR-
6242 CC X+286.878 Y+24.897
6243 C X+71.744 Y+173.556 DR-
6244 L X+73.388 Y+172.417
6245 L X+75.031 Y+171.277
6246 CC X+286.878 Y+24.897
6247 C X+120.834 Y+221.71 DR-
6248 CC X+0.0 Y+0.0
6249 C X+4.753 Y+252.455 DR+
6250 CC X+232.258 Y+155.
6251 C X-5.092 Y+84.847 DR+
6252 CC X+0.0 Y+0.0
6253 C X+34.817 Y+77.542 DR-
6254 CC X+286.878 Y+24.897
6255 C X+75.031 Y+171.277 DR-
6256 L Z+310. F5000.
6257 L X-67.061 Y+182.88
6258 L Z+20.
6259 L X-67.538 Y+186.666 F320.
6260 L X-66.21 Y+197.653
6261 L X-65.975 Y+197.981
6262 L X-66.272 Y+197.705
6263 L X-71.01 Y+196.035
6264 L X-67.599 Y+186.658
6265 L X-67.061 Y+182.88
6266 L X-68.489 Y+182.291
6267 L X-69.916 Y+181.701
6268 L X-64.866 Y+170.433
6269 L X-64.14 Y+166.98
6270 L X-64.841 Y+170.438
6271 CC X+232.258 Y+155.
6272 C X-61.276 Y+203.418 DR-
6273 L X-61.046 Y+203.725
6274 L X-61.322 Y+203.46
6275 CC X+0.0 Y+0.0
6276 C X-76.002 Y+198.444 DR+
6277 CC X+121.878 Y+260.892
6278 C X-69.916 Y+181.701 DR+
6279 L X-71.765 Y+180.938
6280 L X-73.614 Y+180.175
6281 CC X+121.878 Y+260.892
6282 C X-61.268 Y+155.11 DR+
6283 L X-60.388 Y+151.929
6284 L X-61.242 Y+155.117
6285 CC X+232.258 Y+155.
6286 C X-56.229 Y+209.015 DR-
6287 L X-56.003 Y+209.304
6288 L X-56.275 Y+209.058
6289 CC X+0.0 Y+0.0
6290 C X-80.91 Y+200.813 DR+
6291 CC X+121.878 Y+260.892
6292 C X-73.614 Y+180.175 DR+
6293 L X-75.462 Y+179.411
6294 L X-77.311 Y+178.648
6295 CC X+121.878 Y+260.892
6296 C X-56.909 Y+140.578 DR+
6297 L X-55.9 Y+137.63
6298 L X-56.883 Y+140.587
6299 CC X+232.258 Y+155.
6300 C X-51.072 Y+214.449 DR-
6301 L X-50.851 Y+214.72
6302 L X-51.118 Y+214.493
6303 CC X+0.0 Y+0.0
6304 C X-85.741 Y+203.147 DR+
6305 CC X+121.878 Y+260.892
6306 C X-77.311 Y+178.648 DR+
6307 L X-79.16 Y+177.885
6308 L X-81.008 Y+177.121
6309 CC X+121.878 Y+260.892
6310 C X-51.869 Y+126.757 DR+
6311 L X-50.749 Y+124.01
6312 L X-51.843 Y+126.768
6313 CC X+232.258 Y+155.
6314 C X-45.809 Y+219.722 DR-
6315 L X-45.591 Y+219.978
6316 L X-45.854 Y+219.767
6317 CC X+0.0 Y+0.0
6318 C X-90.505 Y+205.449 DR+
6319 CC X+121.878 Y+260.892
6320 C X-81.008 Y+177.121 DR+
6321 L X-82.857 Y+176.358
6322 L X-84.705 Y+175.595
6323 CC X+121.878 Y+260.892
6324 C X-46.207 Y+113.584 DR+
6325 L X-44.987 Y+111.012
6326 L X-46.181 Y+113.596
6327 CC X+232.258 Y+155.
6328 C X-40.441 Y+224.838 DR-
6329 L X-40.226 Y+225.081
6330 L X-40.485 Y+224.885
6331 CC X+0.0 Y+0.0
6332 C X-95.205 Y+207.721 DR+
6333 CC X+121.878 Y+260.892
6334 C X-84.705 Y+175.595 DR+
6335 L X-86.554 Y+174.832
6336 L X-88.403 Y+174.068
6337 CC X+121.878 Y+260.892
6338 C X-39.969 Y+101.011 DR+
6339 L X-38.693 Y+98.659
6340 L X-39.942 Y+101.025
6341 CC X+232.258 Y+155.
6342 C X-34.971 Y+229.8 DR-
6343 L X-34.757 Y+230.031
6344 L X-35.013 Y+229.848
6345 CC X+0.0 Y+0.0
6346 C X-99.849 Y+209.968 DR+
6347 CC X+121.878 Y+260.892
6348 C X-88.403 Y+174.068 DR+
6349 L X-90.251 Y+173.305
6350 L X-92.1 Y+172.542
6351 CC X+121.878 Y+260.892
6352 C X-38.083 Y+93.545 DR+
6353 L X-34.558 Y+94.904
6354 CC X+232.258 Y+155.
6355 C X-29.399 Y+234.611 DR-
6356 L X-29.186 Y+234.832
6357 L X-29.441 Y+234.66
6358 CC X+0.0 Y+0.0
6359 C X-104.441 Y+212.189 DR+
6360 CC X+121.878 Y+260.892
6361 C X-92.1 Y+172.542 DR+
6362 L X-93.949 Y+171.778

6363 L X-95.797 Y+171.015
6364 CC X+121.878 Y+260.892
6365 C X-38.932 Y+88.844 DR+
6366 CC X+0.0 Y+0.0
6367 C X-29.846 Y+92.294 DR-
6368 CC X+232.258 Y+155.
6369 C X-23.727 Y+239.272 DR-
6370 L X-23.514 Y+239.484
6371 L X-23.768 Y+239.323
6372 CC X+0.0 Y+0.0
6373 C X-108.985 Y+214.389 DR+
6374 CC X+121.878 Y+260.892
6375 C X-95.797 Y+171.015 DR+
6376 L X-97.646 Y+170.252
6377 L X-99.494 Y+169.489
6378 CC X+121.878 Y+260.892
6379 C X-39.695 Y+84.103 DR+
6380 CC X+0.0 Y+0.0
6381 C X-25.052 Y+89.562 DR-
6382 CC X+232.258 Y+155.
6383 C X-17.957 Y+243.785 DR-
6384 L X-17.742 Y+243.989
6385 L X-17.996 Y+243.837
6386 CC X+0.0 Y+0.0
6387 C X-113.485 Y+216.567 DR+
6388 CC X+121.878 Y+260.892
6389 C X-99.494 Y+169.489 DR+
6390 L X-101.343 Y+168.725
6391 L X-103.192 Y+167.962
6392 CC X+121.878 Y+260.892
6393 C X-40.367 Y+79.319 DR+
6394 CC X+0.0 Y+0.0
6395 C X-20.161 Y+86.686 DR-
6396 CC X+232.258 Y+155.
6397 C X-12.088 Y+248.151 DR-
6398 L X-11.871 Y+248.348
6399 L X-12.127 Y+248.204
6400 CC X+0.0 Y+0.0
6401 C X-117.944 Y+218.727 DR+
6402 CC X+121.878 Y+260.892
6403 C X-103.192 Y+167.962 DR+
6404 L X-105.04 Y+167.199
6405 L X-106.889 Y+166.435
6406 CC X+121.878 Y+260.892
6407 C X-40.943 Y+74.49 DR+
6408 CC X+0.0 Y+0.0
6409 C X-15.156 Y+83.638 DR-
6410 CC X+232.258 Y+155.
6411 C X-6.1 Y+252.426 DR-
6412 CC X+0.0 Y+0.0
6413 C X-122.365 Y+220.869 DR+
6414 CC X+121.878 Y+260.892
6415 C X-106.889 Y+166.435 DR+
6416 L Z+310. F5000.
6417 L X-153.31 Y+130.56
6418 L Z+20.
6419 L X-155.184 Y+133.224 F320.
6420 L X-155.384 Y+133.566
6421 L X-155.232 Y+133.189
6422 L X-153.31 Y+130.56
6423 L X-154.314 Y+129.459
6424 L X-155.319 Y+128.359
6425 CC X-18.105 Y+278.641
6426 C X-144.07 Y+118.813 DR+
6427 L X-140.982 Y+115.172
6428 L X-144.054 Y+118.826
6429 CC X+121.878 Y+260.892
6430 C X-154.359 Y+140.081 DR-
6431 L X-154.341 Y+140.389
6432 L X-154.441 Y+140.095
6433 L X-160.421 Y+133.182
6434 L X-155.319 Y+128.359
6435 L X-156.667 Y+126.882
6436 L X-158.016 Y+125.405
6437 CC X-18.105 Y+278.641
6438 C X-131.417 Y+104.812 DR+
6439 L X-128.369 Y+101.727
6440 L X-131.401 Y+104.828
6441 CC X+121.878 Y+260.892
6442 C X-153.084 Y+147.303 DR-
6443 L X-153.061 Y+147.593
6444 L X-153.148 Y+147.316
6445 CC X+0.0 Y+0.0
6446 C X-165.81 Y+132.903 DR+
6447 L X-158.016 Y+125.405
6448 L X-159.364 Y+123.928
6449 L X-160.713 Y+122.451
6450 CC X-18.105 Y+278.641
6451 C X-118.548 Y+92.514 DR+
6452 L X-115.539 Y+89.873
6453 L X-118.532 Y+92.532
6454 CC X+121.878 Y+260.892
6455 C X-151.639 Y+154.447 DR-
6456 L X-151.614 Y+154.72
6457 L X-151.704 Y+154.461
6458 CC X+0.0 Y+0.0
6459 C X-171.118 Y+132.63 DR+
6460 CC X-18.105 Y+278.641
6461 C X-160.713 Y+122.451 DR+
6462 L X-162.061 Y+120.975
6463 L X-163.41 Y+119.498
6464 CC X-18.105 Y+278.641
6465 C X-105.496 Y+81.656 DR+
6466 L X-102.522 Y+79.382
6467 L X-105.481 Y+81.676
6468 CC X+121.878 Y+260.892
6469 C X-150.031 Y+161.514 DR-
6470 L X-150.002 Y+161.773
6471 L X-150.095 Y+161.529
6472 CC X+0.0 Y+0.0
6473 C X-176.354 Y+132.362 DR+
6474 CC X-18.105 Y+278.641
6475 C X-163.41 Y+119.498 DR+
6476 L X-164.758 Y+118.021
6477 L X-166.107 Y+116.544
6478 CC X-18.105 Y+278.641
6479 C X-92.284 Y+72.055 DR+
6480 L X-89.693 Y+70.328
6481 L X-92.27 Y+72.077
6482 CC X+121.878 Y+260.892
6483 C X-148.261 Y+168.505 DR-
6484 L X-148.229 Y+168.752
6485 L X-148.325 Y+168.522
6486 CC X+0.0 Y+0.0
6487 C X-181.522 Y+132.098 DR+
6488 CC X-18.105 Y+278.641
6489 C X-166.107 Y+116.544 DR+
6490 L X-167.456 Y+115.067
6491 L X-168.804 Y+113.59
6492 CC X-18.105 Y+278.641
6493 C X-86.782 Y+65.954 DR+
6494 L X-84.241 Y+69.17
6495 CC X+121.878 Y+260.892
6496 C X-146.333 Y+175.423 DR-
6497 L X-146.299 Y+175.659
6498 L X-146.398 Y+175.442
6499 CC X+0.0 Y+0.0
6500 C X-186.631 Y+131.838 DR+
6501 CC X-18.105 Y+278.641
6502 C X-168.804 Y+113.59 DR+
6503 L X-170.153 Y+112.113
6504 L X-171.501 Y+110.636
6505 CC X-18.105 Y+278.641
6506 C X-85.263 Y+61.28 DR+
6507 CC X+0.0 Y+0.0
6508 C X-78.876 Y+69.308 DR-
6509 CC X+121.878 Y+260.892
6510 C X-144.251 Y+182.268 DR-
6511 L X-144.214 Y+182.496
6512 L X-144.315 Y+182.289
6513 CC X+0.0 Y+0.0
6514 C X-191.684 Y+131.581 DR+
6515 CC X-18.105 Y+278.641
6516 C X-171.501 Y+110.636 DR+
6517 L X-172.85 Y+109.159
6518 L X-174.198 Y+107.682
6519 CC X-18.105 Y+278.641
6520 C X-83.643 Y+56.612 DR+
6521 CC X+0.0 Y+0.0
6522 C X-73.389 Y+69.39 DR-
6523 CC X+121.878 Y+260.892
6524 C X-142.016 Y+189.043 DR-
6525 L X-141.976 Y+189.262
6526 L X-142.08 Y+189.065
6527 CC X+0.0 Y+0.0
6528 C X-196.686 Y+131.328 DR+
6529 CC X-18.105 Y+278.641
6530 C X-174.198 Y+107.682 DR+
6531 L X-175.547 Y+106.205
6532 L X-176.895 Y+104.728
6533 CC X-18.105 Y+278.641
6534 C X-81.915 Y+51.951 DR+
6535 CC X+0.0 Y+0.0
6536 C X-67.763 Y+69.406 DR-
6537 CC X+121.878 Y+260.892
6538 C X-139.63 Y+195.746 DR-
6539 L X-139.587 Y+195.96
6540 L X-139.694 Y+195.77
6541 CC X+0.0 Y+0.0
6542 C X-201.64 Y+131.078 DR+
6543 CC X-18.105 Y+278.641
6544 C X-176.895 Y+104.728 DR+
6545 L X-178.244 Y+103.251
6546 L X-179.592 Y+101.774
6547 CC X-18.105 Y+278.641
6548 C X-80.075 Y+47.297 DR+
6549 CC X+0.0 Y+0.0
6550 C X-61.97 Y+69.345 DR-
6551 CC X+121.878 Y+260.892
6552 C X-137.094 Y+202.38 DR-
6553 L X-137.048 Y+202.589
6554 L X-137.158 Y+202.406
6555 CC X+0.0 Y+0.0
6556 C X-206.552 Y+130.83 DR+
6557 CC X-18.105 Y+278.641
6558 C X-179.592 Y+101.774 DR+
6559 L X-180.941 Y+100.297
6560 L X-182.289 Y+98.82
6561 CC X-18.105 Y+278.641
6562 C X-78.114 Y+42.652 DR+
6563 CC X+0.0 Y+0.0
6564 C X-55.979 Y+69.191 DR-
6565 CC X+121.878 Y+260.892
6566 C X-134.411 Y+208.945 DR-
6567 L X-134.361 Y+209.15
6568 L X-134.473 Y+208.972
6569 CC X+0.0 Y+0.0
6570 C X-211.423 Y+130.586 DR+
6571 CC X-18.105 Y+278.641
6572 C X-182.289 Y+98.82 DR+
6573 L X-183.638 Y+97.343
6574 L X-184.987 Y+95.866
6575 CC X-18.105 Y+278.641
6576 C X-76.026 Y+38.014 DR+
6577 CC X+0.0 Y+0.0
6578 C X-49.745 Y+68.923 DR-
6579 CC X+121.878 Y+260.892
6580 C X-131.59 Y+215.5 DR-
6581 CC X+0.0 Y+0.0
6582 C X-216.256 Y+130.343 DR+
6583 CC X-18.105 Y+278.641
6584 C X-184.987 Y+95.866 DR+
6585 L Z+310. F5000.
6586 L X-191.909 Y+33.364
6587 L Z+20.
6588 L X-195.427 Y+34.844 F320.
6589 L X-204.277 Y+41.487
6590 L X-204.444 Y+41.855
6591 L X-204.353 Y+41.459
6592 L X-205.277 Y+36.521
6593 L X-195.45 Y+34.786
6594 L X-191.909 Y+33.364
6595 L X-192.113 Y+31.832
6596 L X-192.316 Y+30.301
6597 L X-180.032 Y+29.04
6598 L X-176.679 Y+27.944
6599 L X-180.024 Y+29.065
6600 CC X-18.105 Y+278.641
6601 C X-206.803 Y+48.643 DR-
6602 L X-206.954 Y+48.996
6603 L X-206.862 Y+48.623
6604 CC X+0.0 Y+0.0
6605 C X-209.858 Y+33.402 DR+
6606 CC X-165. Y+235.995
6607 C X-192.316 Y+30.301 DR+
6608 L X-192.579 Y+28.318
6609 L X-192.843 Y+26.336
6610 CC X-165. Y+235.995
6611 C X-164.963 Y+24.495 DR+
6612 L X-161.768 Y+23.667
6613 L X-164.956 Y+24.521
6614 CC X-18.105 Y+278.641
6615 C X-209.127 Y+55.812 DR-
6616 L X-209.264 Y+56.151
6617 L X-209.187 Y+55.794
6618 CC X+0.0 Y+0.0
6619 C X-214.364 Y+30.337 DR+
6620 CC X-165. Y+235.995
6621 C X-192.843 Y+26.336 DR+
6622 L X-193.106 Y+24.353
6623 L X-193.369 Y+22.371
6624 CC X-165. Y+235.995
6625 C X-150.199 Y+21.004 DR+
6626 L X-147.141 Y+20.404
6627 L X-150.194 Y+21.031
6628 CC X-18.105 Y+278.641
6629 C X-211.254 Y+62.994 DR-
6630 L X-211.378 Y+63.322
6631 L X-211.315 Y+62.977
6632 CC X+0.0 Y+0.0
6633 C X-218.801 Y+27.319 DR+
6634 CC X-165. Y+235.995
6635 C X-193.369 Y+22.371 DR+
6636 L X-193.632 Y+20.388
6637 L X-193.896 Y+18.406
6638 CC X-165. Y+235.995
6639 C X-135.709 Y+18.458 DR+
6640 L X-132.77 Y+18.055
6641 L X-135.705 Y+18.487
6642 CC X-18.105 Y+278.641
6643 C X-213.189 Y+70.189 DR-
6644 L X-213.302 Y+70.506
6645 L X-213.251 Y+70.173
6646 CC X+0.0 Y+0.0
6647 C X-223.176 Y+24.345 DR+
6648 CC X-165. Y+235.995
6649 C X-193.896 Y+18.406 DR+
6650 L X-194.159 Y+16.423
6651 L X-194.422 Y+14.44
6652 CC X-165. Y+235.995
6653 C X-121.47 Y+16.775 DR+
6654 L X-118.633 Y+16.546
6655 L X-121.467 Y+16.805
6656 CC X-18.105 Y+278.641
6657 C X-214.936 Y+77.396 DR-
6658 L X-215.038 Y+77.704
6659 L X-214.999 Y+77.381
6660 CC X+0.0 Y+0.0
6661 C X-227.495 Y+21.41 DR+
6662 CC X-165. Y+235.995
6663 C X-194.422 Y+14.44 DR+
6664 L X-194.686 Y+12.458
6665 L X-194.949 Y+10.475
6666 CC X-165. Y+235.995
6667 C X-107.462 Y+15.891 DR+
6668 L X-104.788 Y+15.821
6669 L X-107.461 Y+15.921
6670 CC X-18.105 Y+278.641
6671 C X-216.498 Y+84.614 DR-
6672 L X-216.591 Y+84.915
6673 L X-216.561 Y+84.602
6674 CC X+0.0 Y+0.0
6675 C X-231.762 Y+18.512 DR+
6676 CC X-165. Y+235.995
6677 C X-194.949 Y+10.475 DR+
6678 L X-195.212 Y+8.493
6679 L X-195.475 Y+6.51
6680 CC X-165. Y+235.995
6681 C X-100.054 Y+13.792 DR+
6682 L X-99.468 Y+17.524
6683 CC X-18.105 Y+278.641
6684 C X-217.878 Y+91.845 DR-
6685 L X-217.963 Y+92.14
6686 L X-217.942 Y+91.834
6687 CC X+0.0 Y+0.0
6688 C X-235.982 Y+15.646 DR+
6689 CC X-165. Y+235.995
6690 C X-195.475 Y+6.51 DR+
6691 L X-195.739 Y+4.527
6692 L X-196.002 Y+2.545
6693 CC X-165. Y+235.995
6694 C X-96.407 Y+10.706 DR+
6695 CC X+0.0 Y+0.0
6696 C X-94.852 Y+20.3 DR-
6697 CC X-18.105 Y+278.641
6698 C X-219.079 Y+99.087 DR-
6699 L X-219.156 Y+99.378
6700 L X-219.143 Y+99.078
6701 CC X+0.0 Y+0.0
6702 C X-240.159 Y+12.81 DR+
6703 CC X-165. Y+235.995
6704 C X-196.002 Y+2.545 DR+
6705 L X-196.265 Y+.562
6706 L X-196.529 Y-1.42
6707 CC X-165. Y+235.995
6708 C X-92.683 Y+7.674 DR+
6709 CC X+0.0 Y+0.0
6710 C X-90.089 Y+23.086 DR-
6711 CC X-18.105 Y+278.641
6712 C X-220.102 Y+106.341 DR-
6713 L X-220.171 Y+106.629
6714 L X-220.167 Y+106.333
6715 CC X+0.0 Y+0.0
6716 C X-244.295 Y+10.003 DR+
6717 CC X-165. Y+235.995
6718 C X-196.529 Y-1.42 DR+
6719 L X-196.792 Y-3.403
6720 L X-197.055 Y-5.386
6721 CC X-165. Y+235.995
6722 C X-88.876 Y+4.7 DR+
6723 CC X+0.0 Y+0.0
6724 C X-85.153 Y+25.883 DR-
6725 CC X-18.105 Y+278.641
6726 C X-220.949 Y+113.607 DR-
6727 L X-221.011 Y+113.893
6728 L X-221.014 Y+113.6
6729 CC X+0.0 Y+0.0
6730 C X-248.395 Y+7.221 DR+
6731 CC X-165. Y+235.995
6732 C X-197.055 Y-5.386 DR+
6733 L X-197.318 Y-7.368
6734 L X-197.582 Y-9.351
6735 CC X-165. Y+235.995
6736 C X-84.981 Y+1.788 DR+
6737 CC X+0.0 Y+0.0
6738 C X-80.011 Y+28.693 DR-
6739 CC X-18.105 Y+278.641
6740 C X-221.657 Y+120.931 DR-
6741 CC X+0.0 Y+0.0
6742 C X-252.461 Y+4.464 DR+

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6743 CC X-165. Y+235.995
6744 C X-197.582 Y-9.351 DR+
6745 L Z+310. F5000.
6746 L X-189.723 Y-67.49
6747 L Z+20.
6748 L X-192.967 Y-67.781 F320.
6749 L X-193.363 Y-67.784
6750 L X-192.961 Y-67.84
6751 L X-189.723 Y-67.49
6752 L X-189.272 Y-68.91
6753 L X-188.822 Y-70.33
6754 CC X-250.363 Y+123.641
6755 C X-174.93 Y-65.362 DR+
6756 L X-170.233 Y-64.508
6757 L X-174.934 Y-65.341
6758 CC X-165. Y+235.995
6759 C X-198.493 Y-63.639 DR-
6760 L X-198.751 Y-63.469
6761 L X-198.546 Y-63.702
6762 L X-195.549 Y-72.338
6763 L X-188.822 Y-70.33
6764 L X-188.217 Y-72.237
6765 L X-187.612 Y-74.143
6766 CC X-250.363 Y+123.641
6767 C X-156.478 Y-61.405 DR+
6768 L X-152.283 Y-60.307
6769 L X-156.484 Y-61.383
6770 CC X-165. Y+235.995
6771 C X-204.11 Y-58.923 DR-
6772 L X-204.35 Y-58.759
6773 L X-204.153 Y-58.972
6774 CC X+0.0 Y+0.0
6775 C X-198.003 Y-77.144 DR+
6776 L X-187.612 Y-74.143
6777 L X-187.007 Y-76.049
6778 L X-186.403 Y-77.956
6779 CC X-250.363 Y+123.641
6780 C X-139.393 Y-56.409 DR+
6781 L X-135.602 Y-55.123
6782 L X-139.401 Y-56.386
6783 CC X-165. Y+235.995
6784 C X-209.575 Y-54.1 DR-
6785 L X-209.798 Y-53.941
6786 L X-209.619 Y-54.149
6787 CC X+0.0 Y+0.0
6788 C X-200.42 Y-81.878 DR+
6789 CC X-250.363 Y+123.641
6790 C X-186.403 Y-77.956 DR+
6791 L X-185.798 Y-79.862
6792 L X-185.193 Y-81.768
6793 CC X-250.363 Y+123.641
6794 C X-123.464 Y-50.534 DR+
6795 L X-120.008 Y-49.096
6796 L X-123.474 Y-50.511
6797 CC X-165. Y+235.995
6798 C X-214.89 Y-49.174 DR-
6799 L X-215.1 Y-49.019
6800 L X-214.936 Y-49.222
6801 CC X+0.0 Y+0.0
6802 C X-202.806 Y-86.546 DR+
6803 CC X-250.363 Y+123.641
6804 C X-185.193 Y-81.768 DR+
6805 L X-184.588 Y-83.675
6806 L X-183.983 Y-85.581
6807 CC X-250.363 Y+123.641
6808 C X-108.544 Y-43.893 DR+
6809 L X-105.752 Y-42.513
6810 L X-108.555 Y-43.869
6811 CC X-165. Y+235.995
6812 C X-220.06 Y-44.145 DR-
6813 L X-220.258 Y-43.994
6814 L X-220.107 Y-44.192
6815 CC X+0.0 Y+0.0
6816 C X-205.161 Y-91.154 DR+
6817 CC X-250.363 Y+123.641
6818 C X-183.983 Y-85.581 DR+
6819 L X-183.378 Y-87.487
6820 L X-182.774 Y-89.394
6821 CC X-250.363 Y+123.641
6822 C X-100.509 Y-42.178 DR+
6823 L X-102.023 Y-38.37
6824 CC X-165. Y+235.995
6825 C X-225.087 Y-39.017 DR-
6826 L X-225.275 Y-38.869
6827 L X-225.136 Y-39.063
6828 CC X+0.0 Y+0.0
6829 C X-207.49 Y-95.708 DR+
6830 CC X-250.363 Y+123.641
6831 C X-182.774 Y-89.394 DR+
6832 L X-182.169 Y-91.3
6833 L X-181.564 Y-93.206
6834 CC X-250.363 Y+123.641
6835 C X-95.701 Y-43.2 DR+
6836 CC X+0.0 Y+0.0
6837 C X-99.461 Y-33.654 DR-
6838 CC X-165. Y+235.995
6839 C X-229.975 Y-33.791 DR-
6840 L X-230.153 Y-33.645
6841 L X-230.025 Y-33.836
6842 CC X+0.0 Y+0.0
6843 C X-209.795 Y-100.212 DR+
6844 CC X-250.363 Y+123.641
6845 C X-181.564 Y-93.206 DR+
6846 L X-180.959 Y-95.113
6847 L X-180.354 Y-97.019
6848 CC X-250.363 Y+123.641
6849 C X-90.849 Y-44.131 DR+
6850 CC X+0.0 Y+0.0
6851 C X-96.788 Y-28.862 DR-
6852 CC X-165. Y+235.995
6853 C X-234.724 Y-28.468 DR-
6854 L X-234.894 Y-28.324
6855 L X-234.775 Y-28.512
6856 CC X+0.0 Y+0.0
6857 C X-212.076 Y-104.671 DR+
6858 CC X-250.363 Y+123.641
6859 C X-180.354 Y-97.019 DR+
6860 L X-179.749 Y-98.926
6861 L X-179.145 Y-100.832
6862 CC X-250.363 Y+123.641
6863 C X-85.948 Y-44.965 DR+
6864 CC X+0.0 Y+0.0
6865 C X-93.989 Y-23.981 DR-
6866 CC X-165. Y+235.995
6867 C X-239.336 Y-23.05 DR-
6868 L X-239.499 Y-22.906
6869 L X-239.389 Y-23.093
6870 CC X+0.0 Y+0.0
6871 C X-214.337 Y-109.087 DR+
6872 CC X-250.363 Y+123.641
6873 C X-179.145 Y-100.832 DR+
6874 L X-178.54 Y-102.738
6875 L X-177.935 Y-104.645
6876 CC X-250.363 Y+123.641
6877 C X-80.998 Y-45.698 DR+
6878 CC X+0.0 Y+0.0
6879 C X-91.039 Y-18.995 DR-
6880 CC X-165. Y+235.995
6881 C X-243.814 Y-17.537 DR-
6882 L X-243.971 Y-17.393
6883 L X-243.867 Y-17.579
6884 CC X+0.0 Y+0.0
6885 C X-216.578 Y-113.464 DR+
6886 CC X-250.363 Y+123.641
6887 C X-177.935 Y-104.645 DR+
6888 L X-177.33 Y-106.551
6889 L X-176.725 Y-108.457
6890 CC X-250.363 Y+123.641
6891 C X-75.995 Y-46.323 DR+
6892 CC X+0.0 Y+0.0
6893 C X-87.91 Y-13.884 DR-
6894 CC X-165. Y+235.995
6895 C X-248.157 Y-11.931 DR-
6896 L X-248.309 Y-11.785
6897 L X-248.211 Y-11.972
6898 CC X+0.0 Y+0.0
6899 C X-218.802 Y-117.805 DR+
6900 CC X-250.363 Y+123.641
6901 C X-176.725 Y-108.457 DR+
6902 L X-176.12 Y-110.364
6903 L X-175.516 Y-112.27
6904 CC X-250.363 Y+123.641
6905 C X-70.934 Y-46.833 DR+
6906 CC X+0.0 Y+0.0
6907 C X-84.562 Y-8.619 DR-
6908 CC X-165. Y+235.995
6909 C X-252.424 Y-6.21 DR-
6910 CC X+0.0 Y+0.0
6911 C X-221.009 Y-122.112 DR+
6912 CC X-250.363 Y+123.641
6913 C X-175.516 Y-112.27 DR+
6914 L Z+310. F5000.
6915 L X-134.266 Y-159.514
6916 L Z+20.
6917 L X-127.851 Y-151.872 F320.
6918 L X-124.848 Y-149.516
6919 L X-127.889 Y-151.823
6920 L X-138.067 Y-156.166
6921 L X-138.469 Y-156.126
6922 L X-138.081 Y-156.246
6923 L X-134.266 Y-159.514
6924 L X-135.554 Y-161.044
6925 L X-136.842 Y-162.575
6926 L X-133.856 Y-165.042
6927 CC X-286.878 Y-24.897
6928 C X-115.166 Y-141.392 DR+
6929 L X-112.539 Y-139.037
6930 L X-115.183 Y-141.373
6931 CC X-250.363 Y+123.641
6932 C X-145.528 Y-154.775 DR-
6933 L X-145.909 Y-154.73
6934 L X-145.544 Y-154.855
6935 L X-136.842 Y-162.575
6936 L X-138.13 Y-164.105
6937 L X-139.418 Y-165.635
6938 L X-133.454 Y-170.476
6939 CC X-286.878 Y-24.897
6940 C X-103.695 Y-130.614 DR+
6941 L X-101.381 Y-128.262
6942 L X-103.714 Y-130.596
6943 CC X-250.363 Y+123.641
6944 C X-152.898 Y-153.203 DR-
6945 L X-153.26 Y-153.152
6946 L X-152.912 Y-153.265
6947 CC X+0.0 Y+0.0
6948 C X-139.418 Y-165.635 DR+
6949 L X-140.706 Y-167.165
6950 L X-141.994 Y-168.695
6951 L X-133.06 Y-175.828
6952 CC X-286.878 Y-24.897
6953 C X-93.29 Y-119.574 DR+
6954 L X-91.241 Y-117.226
6955 L X-93.31 Y-119.556
6956 CC X-250.363 Y+123.641
6957 C X-160.182 Y-151.454 DR-
6958 L X-160.527 Y-151.398
6959 L X-160.197 Y-151.516
6960 CC X+0.0 Y+0.0
6961 C X-141.994 Y-168.695 DR+
6962 L X-143.282 Y-170.225
6963 L X-144.57 Y-171.755
6964 CC X+0.0 Y+0.0
6965 C X-132.671 Y-181.104 DR+
6966 CC X-286.878 Y-24.897
6967 C X-83.84 Y-108.299 DR+
6968 L X-82.021 Y-105.955
6969 L X-83.863 Y-108.281
6970 CC X-250.363 Y+123.641
6971 C X-167.38 Y-149.533 DR-
6972 L X-167.711 Y-149.472
6973 L X-167.397 Y-149.594
6974 CC X+0.0 Y+0.0
6975 C X-144.57 Y-171.755 DR+
6976 L X-145.858 Y-173.285
6977 L X-147.146 Y-174.815
6978 CC X+0.0 Y+0.0
6979 C X-132.289 Y-186.311 DR+
6980 CC X-286.878 Y-24.897
6981 C X-75.263 Y-96.808 DR+
6982 L X-73.646 Y-94.467
6983 L X-75.287 Y-96.792
6984 CC X-250.363 Y+123.641
6985 C X-174.494 Y-147.442 DR-
6986 L X-174.813 Y-147.377
6987 L X-174.514 Y-147.503
6988 CC X+0.0 Y+0.0
6989 C X-147.146 Y-174.815 DR+
6990 L X-148.433 Y-176.346
6991 L X-149.721 Y-177.876
6992 CC X+0.0 Y+0.0
6993 C X-131.913 Y-191.456 DR+
6994 CC X-286.878 Y-24.897
6995 C X-67.494 Y-85.119 DR+
6996 L X-66.095 Y-82.838
6997 L X-67.519 Y-85.104
6998 CC X-250.363 Y+123.641
6999 C X-181.527 Y-145.186 DR-
7000 L X-181.834 Y-145.116
7001 L X-181.548 Y-145.247
7002 CC X+0.0 Y+0.0
7003 C X-149.721 Y-177.876 DR+
7004 L X-151.009 Y-179.406
7005 L X-152.297 Y-180.936
7006 CC X+0.0 Y+0.0
7007 C X-131.541 Y-196.543 DR+
7008 CC X-286.878 Y-24.897
7009 C X-61.971 Y-79.753 DR+
7010 L X-64.91 Y-77.38
7011 CC X-250.363 Y+123.641
7012 C X-188.479 Y-142.766 DR-
7013 L X-188.777 Y-142.691
7014 L X-188.502 Y-142.827
7015 CC X+0.0 Y+0.0
7016 C X-152.297 Y-180.936 DR+
7017 L X-153.585 Y-182.466
7018 L X-154.873 Y-183.996
7019 CC X+0.0 Y+0.0
7020 C X-131.173 Y-201.578 DR+
7021 CC X-286.878 Y-24.897
7022 C X-57.475 Y-78.138 DR+
7023 CC X+0.0 Y+0.0
7024 C X-65.006 Y-71.994 DR-
7025 CC X-250.363 Y+123.641
7026 C X-195.352 Y-140.184 DR-
7027 L X-195.642 Y-140.105
7028 L X-195.376 Y-140.245
7029 CC X+0.0 Y+0.0
7030 C X-154.873 Y-183.996 DR+
7031 L X-156.161 Y-185.526
7032 L X-157.449 Y-187.056
7033 CC X+0.0 Y+0.0
7034 C X-130.81 Y-206.564 DR+
7035 CC X-286.878 Y-24.897
7036 C X-52.988 Y-76.429 DR+
7037 CC X+0.0 Y+0.0
7038 C X-65.038 Y-66.476 DR-
7039 CC X-250.363 Y+123.641
7040 C X-202.145 Y-137.444 DR-
7041 L X-202.429 Y-137.359
7042 L X-202.171 Y-137.504
7043 CC X+0.0 Y+0.0
7044 C X-157.449 Y-187.056 DR+
7045 L X-158.737 Y-188.587
7046 L X-160.025 Y-190.117
7047 CC X+0.0 Y+0.0
7048 C X-130.451 Y-211.506 DR+
7049 CC X-286.878 Y-24.897
7050 C X-48.508 Y-74.619 DR+
7051 CC X+0.0 Y+0.0
7052 C X-64.992 Y-60.803 DR-
7053 CC X-250.363 Y+123.641
7054 C X-208.861 Y-134.544 DR-
7055 L X-209.14 Y-134.455
7056 L X-208.888 Y-134.604
7057 CC X+0.0 Y+0.0
7058 C X-160.025 Y-190.117 DR+
7059 L X-161.313 Y-191.647
7060 L X-162.601 Y-193.177
7061 CC X+0.0 Y+0.0
7062 C X-130.096 Y-216.405 DR+
7063 CC X-286.878 Y-24.897
7064 C X-44.039 Y-72.702 DR+
7065 CC X+0.0 Y+0.0
7066 C X-64.854 Y-54.944 DR-
7067 CC X-250.363 Y+123.641
7068 C X-215.558 Y-131.496 DR-
7069 CC X+0.0 Y+0.0
7070 C X-162.601 Y-193.177 DR+
7071 L Z+310. F5000.
; TOOL DATA : DSX-11
7072 CYCL DEF 7.0 DATUM SHIFT
7073 CYCL DEF 7.1  X+0
7074 CYCL DEF 7.2  Y+0
7075 CYCL DEF 7.3  Z+0
7076 L  Z+0 R0 FMAX M92
7077 L  Y+0 R0 FMAX M92
7078 TOOL CALL 6 Z S3200
7079 L X-17.365 Y-98.481 Z+21.
FMAX M03
7080 L Z+20.25 FMAX
7081 L X-17.365 Y-98.481 FMAX M99
7082 L Z+310. F5000.
7083 L X+76.604 Y-64.279 FMAX
7084 L Z+21.
7085 L Z+20.25 FMAX
7086 L X+76.604 Y-64.279 FMAX
M99
7087 L Z+310.
7088 L X+93.969 Y+34.202 FMAX
7089 L Z+21.
7090 L Z+20.25 FMAX
7091 L X+93.969 Y+34.202 FMAX
M99
7092 L Z+310.
7093 L X+17.365 Y+98.481 FMAX
7094 L Z+21.
7095 L Z+20.25 FMAX
7096 L X+17.365 Y+98.481 FMAX
M99
7097 L Z+310.
7098 L X-76.604 Y+64.279 FMAX
7099 L Z+21.
7100 L Z+20.25 FMAX
7101 L X-76.604 Y+64.279 FMAX
M99
7102 L Z+310.
7103 L X-93.969 Y-34.202 FMAX
7104 L Z+21.
7105 L Z+20.25 FMAX
7106 L X-93.969 Y-34.202 FMAX M99
7107 L Z+310.
7108 L M09
7109 L M05 M11
7110 L M129
7111 L  Z+0 X0 Y+0 R0 FMAX M92
7112 L  Y+0 R0 FMAX M92
7113 CYCL DEF 7.0 NULLPUNKT
7114 CYCL DEF 7.1  X+0
7115 CYCL DEF 7.2  Y+0
7116 CYCL DEF 7.3  Z+0
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7117 END PGM Fase MM

PIEZA 3

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0 BEGIN PGM  Fase MM
1 CYCL DEF 7.0 DATUM SHIFT
2 CYCL DEF 7.1  X+0
3 CYCL DEF 7.2  Y+0
4 CYCL DEF 7.3  Z+0
5 CYCL DEF 19.0
BEARBEITUNGSEBENE
6 CYCL DEF 19.1
7 L Z+0 R0 FMAX M92
8 L Y+0 R0 FMAX M92
; TOOL DATA : SEE-41
9 CYCL DEF 7.0 DATUM SHIFT
10 CYCL DEF 7.1  X+0
11 CYCL DEF 7.2  Y+0
12 CYCL DEF 7.3  Z+0
13 L  Z+0 R0 FMAX M92
14 L  Y+0 R0 FMAX M92
15 TOOL CALL 3 Z S1592
16 L X+23.449 Y+65.197 Z+467.332
FMAX M03
17 L Z+355.665 F5000.
18 L X-47.551 Y+65.322 F398.
19 L X-47.422 Y+138.584
20 L X-13.489 Y+138.524
21 L X-14.405 Y+137.645
22 L X-45.152 Y+99.262
23 CC X-39.688 Y+94.886
24 C X-44.065 Y+89.422 DR+
25 L X-19.87 Y+70.041
26 CC X-15.494 Y+75.504
27 C X-10.031 Y+71.128 DR+
28 L X+20.716 Y+109.511
29 CC X+16.814 Y+112.637
30 C X+19.94 Y+116.539 DR+
31 L X+13.696 Y+121.541
32 CC X+10.57 Y+117.638
33 C X+6.668 Y+120.764 DR+
34 L X-17.202 Y+90.967
35 L X-24.226 Y+96.593
36 L X-.356 Y+126.391
37 CC X-4.259 Y+129.517
38 C X-1.133 Y+133.419 DR+
39 L X-7.507 Y+138.513
40 L X+38.578 Y+138.432
41 L X+38.449 Y+65.171
42 L X+23.449 Y+65.197
43 L X+23.453 Y+67.697
44 L X+23.458 Y+70.197
45 L X-4.331 Y+70.246
46 L X+24.619 Y+106.385
47 CC X+16.814 Y+112.637
48 C X+23.066 Y+120.441 DR+
49 L X+16.822 Y+125.443
50 CC X+10.57 Y+117.638
51 C X+5.108 Y+126.015 DR+
52 CC X-4.259 Y+129.517
53 C X+4.918 Y+133.492 DR+
54 L X+33.569 Y+133.441
55 L X+33.457 Y+70.179
56 L X+23.458 Y+70.197
57 L X+23.462 Y+72.697
58 L X+23.466 Y+75.197
59 L X+6.066 Y+75.228
60 L X+28.516 Y+103.252
61 L X+28.466 Y+75.188
62 L X+23.466 Y+75.197
63 L X+23.471 Y+77.697
64 L X+23.475 Y+80.197
65 L X+16.464 Y+80.209
66 L X+23.491 Y+88.982
67 L X+23.475 Y+80.197
68 L Z+375.665 F5000.
69 L X-33.545 Y+121.749 FMAX
70 L Z+355.665
71 L X-42.471 Y+110.605 F398.
72 L X-42.431 Y+133.575
73 L X-24.097 Y+133.543
74 L X-33.545 Y+121.749
75 L X-35.496 Y+123.312
76 L X-37.446 Y+124.876
77 L X-37.44 Y+128.566
78 L X-34.494 Y+128.561
79 L X-37.446 Y+124.876
80 L Z+375.665 F5000.
81 L X-28.847 Y+70.289 FMAX
82 L Z+355.665
83 L X-42.542 Y+70.313 F398.
84 L X-42.522 Y+81.78
85 L X-28.176 Y+70.288
86 L X-28.847 Y+70.289
87 L Z+375.665 F5000.
88 L X+28.549 Y+121.98 FMAX
89 L Z+355.665
90 L X+26.192 Y+124.344 F398.
91 L X+21.049 Y+128.463
92 L X+28.56 Y+128.45
93 L X+28.549 Y+121.98
94 L Z+375.665 F5000.
95 L X+23.449 Y+65.197 FMAX
96 L Z+363.999 FMAX
97 L Z+343.999
98 L X-47.551 Y+65.322 F398.
99 L X-47.422 Y+138.584
100 L X-13.489 Y+138.524
101 L X-14.405 Y+137.645
102 L X-45.152 Y+99.262
103 CC X-39.688 Y+94.886
104 C X-44.065 Y+89.422 DR+
105 L X-19.87 Y+70.041
106 CC X-15.494 Y+75.504
107 C X-10.031 Y+71.128 DR+
108 L X+20.716 Y+109.511
109 CC X+16.814 Y+112.637
110 C X+19.94 Y+116.539 DR+
111 L X+13.696 Y+121.541
112 CC X+10.57 Y+117.638
113 C X+6.668 Y+120.764 DR+
114 L X-17.202 Y+90.967
115 L X-24.226 Y+96.593
116 L X-.356 Y+126.391
117 CC X-4.259 Y+129.517
118 C X-1.133 Y+133.419 DR+
119 L X-7.507 Y+138.513
120 L X+38.578 Y+138.432
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123 L X+23.453 Y+67.697
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125 L X-4.331 Y+70.246
126 L X+24.619 Y+106.385
127 CC X+16.814 Y+112.637
128 C X+23.066 Y+120.441 DR+
129 L X+16.822 Y+125.443
130 CC X+10.57 Y+117.638
131 C X+5.108 Y+126.015 DR+
132 CC X-4.259 Y+129.517
133 C X+4.918 Y+133.492 DR+
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147 L X+23.475 Y+80.197
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149 L Z+368.332 FMAX
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166 L Z+343.999
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186 L X-13.489 Y+138.524
187 L X-14.405 Y+137.645
188 L X-45.152 Y+99.262
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190 C X-44.065 Y+89.422 DR+
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192 CC X-15.494 Y+75.504
193 C X-10.031 Y+71.128 DR+
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196 C X+19.94 Y+116.539 DR+
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198 CC X+10.57 Y+117.638
199 C X+6.668 Y+120.764 DR+
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201 L X-24.226 Y+96.593
202 L X-.356 Y+126.391
203 CC X-4.259 Y+129.517
204 C X-1.133 Y+133.419 DR+
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217 C X+5.108 Y+126.015 DR+
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1074 L Z+467.332 F5000.
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1354 L X-4.342 Y+133.678 Z+357.572
1355 L X-4.047 Y+134.047 Z+356.529
1356 L X-3.794 Y+134.362 Z+355.457
1357 L X-3.587 Y+134.621 Z+354.361
1358 L X-3.424 Y+134.824 Z+353.246
1359 L X-3.307 Y+134.97 Z+352.116
1360 L X-3.237 Y+135.057 Z+350.976
1361 L X-3.214 Y+135.087 Z+349.832
1362 L X-3.422 Y+135.253
1363 L X-3.445 Y+135.224 Z+350.976
1364 L X-3.516 Y+135.137 Z+352.116
1365 L X-3.632 Y+134.991 Z+353.246
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1492 L X-18.53 Y+118.527
1493 L X-15.046 Y+122.876 Z+367.322
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1497 L X-12.228 Y+126.394 Z+366.578
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1625 L X-5.713 Y+136.658 Z+353.246
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1747 L X-14.792 Y+127.031 Z+366.875
1748 L X-15.494 Y+126.154 Z+367.098
1749 L X-16.204 Y+125.268 Z+367.248
1750 L X-16.919 Y+124.376 Z+367.322
1751 L X-20.403 Y+120.027 Z+367.332
1752 L X-20.611 Y+120.194
1753 L X-17.127 Y+124.543 Z+367.322
1754 L X-16.412 Y+125.435 Z+367.248
1755 L X-15.703 Y+126.321 Z+367.098
1756 L X-15. Y+127.197 Z+366.875
1757 L X-14.309 Y+128.061 Z+366.578
1758 L X-13.631 Y+128.907 Z+366.21
1759 L X-12.969 Y+129.733 Z+365.772
1760 L X-12.327 Y+130.534 Z+365.265
1761 L X-11.707 Y+131.308 Z+364.693
1762 L X-11.112 Y+132.052 Z+364.057
1763 L X-10.544 Y+132.761 Z+363.36
1764 L X-10.093 Y+133.323 Z+362.734
1765 L X-9.748 Y+133.754 Z+362.206
1766 L X-9.259 Y+134.365 Z+361.37
1767 L X-8.805 Y+134.932 Z+360.485
1768 L X-8.388 Y+135.452 Z+359.554
1769 L X-8.01 Y+135.924 Z+358.582
1770 L X-7.672 Y+136.346 Z+357.572
1771 L X-7.377 Y+136.714 Z+356.529
1772 L X-7.124 Y+137.029 Z+355.457
1773 L X-6.917 Y+137.289 Z+354.361
1774 L X-6.754 Y+137.492 Z+353.246
1775 L X-6.637 Y+137.637 Z+352.116
1776 L X-6.567 Y+137.725 Z+350.976
1777 L X-6.544 Y+137.754 Z+349.832
1778 L X-6.752 Y+137.921
1779 L X-6.775 Y+137.892 Z+350.976
1780 L X-6.845 Y+137.804 Z+352.116
1781 L X-6.962 Y+137.658 Z+353.246
1782 L X-7.125 Y+137.455 Z+354.361
1783 L X-7.333 Y+137.196 Z+355.457
1784 L X-7.585 Y+136.881 Z+356.529
1785 L X-7.88 Y+136.512 Z+357.572
1786 L X-8.218 Y+136.091 Z+358.582
1787 L X-8.596 Y+135.619 Z+359.554
1788 L X-9.013 Y+135.098 Z+360.485
1789 L X-9.467 Y+134.531 Z+361.37
1790 L X-9.873 Y+134.025 Z+362.07
1791 L X-10.214 Y+133.599 Z+362.604
1792 L X-10.752 Y+132.927 Z+363.36
1793 L X-11.32 Y+132.218 Z+364.057
1794 L X-11.915 Y+131.475 Z+364.693
1795 L X-12.535 Y+130.701 Z+365.265
1796 L X-13.177 Y+129.9 Z+365.772
1797 L X-13.839 Y+129.074 Z+366.21
1798 L X-14.517 Y+128.227 Z+366.578
1799 L X-15.208 Y+127.364 Z+366.875
1800 L X-15.911 Y+126.488 Z+367.098
1801 L X-16.621 Y+125.601 Z+367.248
1802 L X-17.335 Y+124.71 Z+367.322
1803 L X-20.819 Y+120.36 Z+367.332
1804 L X-21.027 Y+120.527
1805 L X-17.543 Y+124.876 Z+367.322
1806 L X-16.829 Y+125.768 Z+367.248
1807 L X-16.119 Y+126.654 Z+367.098
1808 L X-15.417 Y+127.531 Z+366.875

1809 L X-14.725 Y+128.394 Z+366.578
1810 L X-14.047 Y+129.241 Z+366.21
1811 L X-13.386 Y+130.066 Z+365.772
1812 L X-12.743 Y+130.868 Z+365.265
1813 L X-12.123 Y+131.642 Z+364.693
1814 L X-11.528 Y+132.385 Z+364.057
1815 L X-10.96 Y+133.094 Z+363.36
1816 L X-10.509 Y+133.657 Z+362.734
1817 L X-10.165 Y+134.087 Z+362.206
1818 L X-9.675 Y+134.698 Z+361.37
1819 L X-9.221 Y+135.265 Z+360.485
1820 L X-8.804 Y+135.786 Z+359.554
1821 L X-8.426 Y+136.258 Z+358.582
1822 L X-8.088 Y+136.679 Z+357.572
1823 L X-7.793 Y+137.048 Z+356.529
1824 L X-7.541 Y+137.363 Z+355.457
1825 L X-7.333 Y+137.622 Z+354.361
1826 L X-7.17 Y+137.825 Z+353.246
1827 L X-7.054 Y+137.971 Z+352.116
1828 L X-6.983 Y+138.058 Z+350.976
1829 L X-6.96 Y+138.088 Z+349.832
1830 L X-7.168 Y+138.254
1831 L X-7.192 Y+138.225 Z+350.976
1832 L X-7.262 Y+138.137 Z+352.116
1833 L X-7.378 Y+137.992 Z+353.246
1834 L X-7.541 Y+137.789 Z+354.361
1835 L X-7.749 Y+137.529 Z+355.457
1836 L X-8.001 Y+137.215 Z+356.529
1837 L X-8.296 Y+136.846 Z+357.572
1838 L X-8.634 Y+136.424 Z+358.582
1839 L X-9.012 Y+135.953 Z+359.554
1840 L X-9.429 Y+135.432 Z+360.485
1841 L X-9.883 Y+134.865 Z+361.37
1842 L X-10.289 Y+134.359 Z+362.07
1843 L X-10.63 Y+133.933 Z+362.604
1844 L X-11.168 Y+133.261 Z+363.36
1845 L X-11.736 Y+132.552 Z+364.057
1846 L X-12.332 Y+131.809 Z+364.693
1847 L X-12.952 Y+131.035 Z+365.265
1848 L X-13.594 Y+130.233 Z+365.772
1849 L X-14.255 Y+129.407 Z+366.21
1850 L X-14.933 Y+128.561 Z+366.578
1851 L X-15.625 Y+127.698 Z+366.875
1852 L X-16.327 Y+126.821 Z+367.098
1853 L X-17.037 Y+125.935 Z+367.248
1854 L X-17.751 Y+125.043 Z+367.322
1855 L X-21.235 Y+120.694 Z+367.332
1856 L X-21.443 Y+120.861
1857 L X-17.959 Y+125.21 Z+367.322
1858 L X-17.245 Y+126.102 Z+367.248
1859 L X-16.535 Y+126.988 Z+367.098
1860 L X-15.833 Y+127.864 Z+366.875
1861 L X-15.141 Y+128.728 Z+366.578
1862 L X-14.463 Y+129.574 Z+366.21
1863 L X-13.802 Y+130.4 Z+365.772
1864 L X-13.16 Y+131.201 Z+365.265
1865 L X-12.54 Y+131.975 Z+364.693
1866 L X-11.944 Y+132.718 Z+364.057
1867 L X-11.376 Y+133.428 Z+363.36
1868 L X-10.926 Y+133.99 Z+362.734
1869 L X-10.581 Y+134.421 Z+362.206
1870 L X-10.091 Y+135.032 Z+361.37
1871 L X-9.637 Y+135.599 Z+360.485
1872 L X-9.22 Y+136.119 Z+359.554
1873 L X-8.842 Y+136.591 Z+358.582
1874 L X-8.505 Y+137.013 Z+357.572
1875 L X-8.209 Y+137.381 Z+356.529
1876 L X-7.957 Y+137.696 Z+355.457
1877 L X-7.749 Y+137.956 Z+354.361
1878 L X-7.586 Y+138.159 Z+353.246
1879 L X-7.47 Y+138.304 Z+352.116
1880 L X-7.4 Y+138.392 Z+350.976
1881 L X-7.376 Y+138.421 Z+349.832
1882 L Z+467.332 F5000.
1883 L M09
1884 L M05 M11
1885 L M129
1886 L Z+0 X0 Y+0 R0 FMAX M92
1887 L Y+0 R0 FMAX M92
1888 CYCL DEF 7.0 NULLPUNKT
1889 CYCL DEF 7.1 X+0
1890 CYCL DEF 7.2 Y+0
1891 CYCL DEF 7.3 Z+0
1892 END PGM Fase MM

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0 BEGIN PGM  Fase MM
1 CYCL DEF 7.0 DATUM SHIFT
2 CYCL DEF 7.1  X+0
3 CYCL DEF 7.2  Y+0
4 CYCL DEF 7.3  Z+0
5 CYCL DEF 19.0
BEARBEITUNGSEBENE
6 CYCL DEF 19.1
7 L Z+0 R0 FMAX M92
8 L Y+0 R0 FMAX M92
; TOOL DATA : DSX-1
9 CYCL DEF 7.0 DATUM SHIFT
10 CYCL DEF 7.1  X+0
11 CYCL DEF 7.2  Y+0
12 CYCL DEF 7.3  Z+0
13 L  Z+0 R0 FMAX M92
14 L  Y+0 R0 FMAX M92
15 TOOL CALL 2 Z S6048
16 L X+110.617 Y+66.526
Z+277.875 FMAX M03
17 L Z+277.125 FMAX
18 L X+110.617 Y+66.526
FMAX M99
19 L Z+377.875 F5000.
20 L M09
21 L M05 M11
22 L M129
23 L  Z+0 X0 Y+0 R0 FMAX
M92
24 L  Y+0 R0 FMAX M92
25 CYCL DEF 7.0 NULLPUNKT
26 CYCL DEF 7.1  X+0
27 CYCL DEF 7.2  Y+0
28 CYCL DEF 7.3  Z+0
29 END PGM Fase MM
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0 BEGIN PGM  Fase MM
1 CYCL DEF 7.0 DATUM SHIFT
2 CYCL DEF 7.1  X+0
3 CYCL DEF 7.2  Y+0
4 CYCL DEF 7.3  Z+0
5 CYCL DEF 19.0
BEARBEITUNGSEBENE
6 CYCL DEF 19.1
7 L Z+0 R0 FMAX M92
8 L Y+0 R0 FMAX M92
; TOOL DATA : SBD-2
9 CYCL DEF 7.0 DATUM SHIFT
10 CYCL DEF 7.1  X+0
11 CYCL DEF 7.2  Y+0
12 CYCL DEF 7.3  Z+0
13 L  Z+0 R0 FMAX M92
14 L  Y+0 R0 FMAX M92
15 TOOL CALL 4 Z S2387
16 L X+75.102 Y+66.368 Z+479.5
FMAX M03
17 L Z+274.5 F5000.
18 L X-59.898 Y+66.606 F1194.
19 CC X-59.84 Y+99.606
20 C X-59.782 Y+132.605 DR-
21 L X+75.218 Y+132.368
22 L Z+479.5 F5000.
; TOOL DATA : SEE-416
23 CYCL DEF 7.0 DATUM SHIFT
24 CYCL DEF 7.1  X+0
25 CYCL DEF 7.2  Y+0
26 CYCL DEF 7.3  Z+0
27 L  Z+0 R0 FMAX M92
28 L  Y+0 R0 FMAX M92
29 TOOL CALL 1 Z S597
30 L X-58.365 Y+89.913 Z+479.5
FMAX M03
31 L Z+274.5 F5000.
32 CC X-54.844 Y+97.097
33 C X-54.859 Y+89.097 DR+ F298.
34 L X+67.141 Y+88.882
35 L X+67.116 Y+74.382
36 L X-59.884 Y+74.606
37 CC X-59.84 Y+99.606
38 C X-59.796 Y+124.605 DR-
39 L X+67.204 Y+124.382
40 L X+67.178 Y+109.882
41 L X-54.822 Y+110.097
42 CC X-54.836 Y+102.097
43 C X-62.836 Y+102.111 DR+
44 L X-62.844 Y+97.111
45 CC X-54.844 Y+97.097
46 C X-58.365 Y+89.913 DR+
47 L X-60.125 Y+86.321
48 L X-61.885 Y+82.729
49 CC X-59.84 Y+99.606
50 C X-61.825 Y+116.489 DR-
51 CC X-54.836 Y+102.097
52 C X-70.836 Y+102.125 DR+
53 L X-70.844 Y+97.125
54 CC X-54.844 Y+97.097
55 C X-61.885 Y+82.729 DR+
56 L Z+479.5 F5000.
57 L X-99.361 Y+139.266 F298.
58 L Z+262. F5000.
59 L X-98.951 Y+139.674 F239.
60 L X-99.77 Y+139.676
61 L X-99.771 Y+138.858
62 L X-99.361 Y+139.266
63 L X-99.064 Y+138.968
64 L X-94.427 Y+134.315 F298.
65 L X-93.721 Y+133.606 F239.
66 L X-93.006 Y+134.305
67 CC X-59.84 Y+99.606
68 C X-59.756 Y+147.605 DR- F298.
69 L X-106.755 Y+147.688
70 L X-107.755 Y+147.69 F239.
71 L X-107.757 Y+146.69
72 L X-107.838 Y+100.701 F298.
73 L X-107.84 Y+99.701 F239.
74 L X-107.828 Y+100.701
75 CC X-59.84 Y+99.606
76 C X-93.721 Y+133.606 DR- F298.
77 L Z+272. F5000.
78 L Z+280.5 FMAX
79 L X-99.851 Y+60.436 FMAX
80 L Z+272. FMAX
81 L Z+262.
82 L X-99.91 Y+59.676 F239.
83 L X-99.092 Y+59.675
84 L X-99.798 Y+60.383
85 L X-94.854 Y+65.327 F298.
86 L X-94.14 Y+66.027 F239.
87 L X-94.832 Y+66.749
88 CC X-59.84 Y+99.606
89 C X-107.831 Y+98.679 DR- F298.
90 L X-107.84 Y+99.679 F239.
91 L X-107.842 Y+98.679
92 L X-107.923 Y+52.69 F298.
93 L X-107.924 Y+51.69 F239.
94 L X-106.924 Y+51.688
95 L X-60.925 Y+51.607 F298.
96 L X-59.925 Y+51.606 F239.
97 L X-60.924 Y+51.618
98 CC X-59.84 Y+99.606
99 C X-94.14 Y+66.027 DR- F298.
100 L Z+272. F5000.
101 L Z+280.5 FMAX
102 L X-99.361 Y+139.266 FMAX
103 L Z+254.5 FMAX
104 L Z+244.5
105 L X-98.951 Y+139.674 F239.
106 L X-99.77 Y+139.676
107 L X-99.771 Y+138.858
108 L X-99.361 Y+139.266
109 L X-99.064 Y+138.968
110 L X-94.427 Y+134.315 F298.
111 L X-93.721 Y+133.606 F239.
112 L X-93.006 Y+134.305
113 CC X-59.84 Y+99.606
114 C X-59.756 Y+147.605 DR- F298.
115 L X-106.755 Y+147.688
116 L X-107.755 Y+147.69 F239.
117 L X-107.757 Y+146.69
118 L X-107.838 Y+100.701 F298.
119 L X-107.84 Y+99.701 F239.
120 L X-107.828 Y+100.701
121 CC X-59.84 Y+99.606
122 C X-93.721 Y+133.606 DR- F298.
123 L Z+254.5 F5000.
124 L Z+280.5 FMAX
125 L X-99.851 Y+60.436 FMAX
126 L Z+254.5 FMAX
127 L Z+244.5
128 L X-99.91 Y+59.676 F239.
129 L X-99.092 Y+59.675
130 L X-99.798 Y+60.383
131 L X-94.854 Y+65.327 F298.
132 L X-94.14 Y+66.027 F239.
133 L X-94.832 Y+66.749
134 CC X-59.84 Y+99.606
135 C X-107.831 Y+98.679 DR- F298.
136 L X-107.84 Y+99.679 F239.
137 L X-107.842 Y+98.679
138 L X-107.923 Y+52.69 F298.
139 L X-107.924 Y+51.69 F239.
140 L X-106.924 Y+51.688
141 L X-60.925 Y+51.607 F298.
142 L X-59.925 Y+51.606 F239.
143 L X-60.924 Y+51.618
144 CC X-59.84 Y+99.606
145 C X-94.14 Y+66.027 DR- F298.
146 L Z+479.5 F5000.
147 L X-25.667 Y+110.045 F298.
148 L Z+259.5 F5000.
149 L X-36.072 Y+110.064 F298.
150 CC X-36.061 Y+115.814
151 C X-36.051 Y+121.564 DR-
152 L X-15.241 Y+121.527
153 CC X-15.251 Y+115.777
154 C X-15.262 Y+110.027 DR-
155 L X-25.667 Y+110.045
156 L Z+282. FMAX
157 L Z+244.5 F5000.
158 L X-36.072 Y+110.064 F298.
159 CC X-36.061 Y+115.814
160 C X-36.051 Y+121.564 DR-
161 L X-15.241 Y+121.527
162 CC X-15.251 Y+115.777
163 C X-15.262 Y+110.027 DR-
164 L X-25.667 Y+110.045
165 L Z+479.5 F5000.
166 L X+26.833 Y+109.953 F298.
167 L Z+259.5 F5000.
168 L X+17.238 Y+109.97 F298.
169 CC X+17.248 Y+115.72
170 C X+17.259 Y+121.47 DR-
171 L X+36.449 Y+121.436
172 CC X+36.438 Y+115.686
173 C X+36.428 Y+109.936 DR-
174 L X+26.833 Y+109.953
175 L Z+282. FMAX
176 L Z+244.5 F5000.
177 L X+17.238 Y+109.97 F298.
178 CC X+17.248 Y+115.72
179 C X+17.259 Y+121.47 DR-
180 L X+36.449 Y+121.436
181 CC X+36.438 Y+115.686
182 C X+36.428 Y+109.936 DR-
183 L X+26.833 Y+109.953
184 L Z+479.5 F5000.
185 L X-25.724 Y+77.545 F298.
186 L Z+259.5 F5000.
187 L X-36.129 Y+77.564 F298.
188 CC X-36.119 Y+83.314
189 C X-36.109 Y+89.064 DR-
190 L X-15.299 Y+89.027
191 CC X-15.309 Y+83.277
192 C X-15.319 Y+77.527 DR-
193 L X-25.724 Y+77.545
194 L Z+282. FMAX
195 L Z+244.5 F5000.
196 L X-36.129 Y+77.564 F298.
197 CC X-36.119 Y+83.314
198 C X-36.109 Y+89.064 DR-
199 L X-15.299 Y+89.027
200 CC X-15.309 Y+83.277
201 C X-15.319 Y+77.527 DR-
202 L X-25.724 Y+77.545
203 L Z+479.5 F5000.
204 L X+26.796 Y+88.953 F298.
205 L Z+259.5 F5000.
206 L X+36.391 Y+88.936 F298.
207 CC X+36.381 Y+83.186
208 C X+36.371 Y+77.436 DR-
209 L X+17.181 Y+77.47
210 CC X+17.191 Y+83.22
211 C X+17.201 Y+88.97 DR-
212 L X+26.796 Y+88.953
213 L Z+282. FMAX
214 L Z+244.5 F5000.
215 L X+36.391 Y+88.936 F298.
216 CC X+36.381 Y+83.186
217 C X+36.371 Y+77.436 DR-
218 L X+17.181 Y+77.47
219 CC X+17.191 Y+83.22
220 C X+17.201 Y+88.97 DR-
221 L X+26.796 Y+88.953
222 L Z+479.5 F5000.
; TOOL DATA : SBD-21
223 CYCL DEF 7.0 DATUM SHIFT
224 CYCL DEF 7.1  X+0
225 CYCL DEF 7.2  Y+0
226 CYCL DEF 7.3  Z+0
227 L  Z+0 R0 FMAX M92
228 L  Y+0 R0 FMAX M92
229 TOOL CALL 6 Z S955
230 L X-69.86 Y+88.443 Z+479.5
FMAX M03
231 L Z+264.5 F5000.
232 L X-69.822 Y+109.803 F477.
233 L X-69.82 Y+110.803 F382.
234 L X-70.544 Y+110.114
235 CC X-59.84 Y+99.606
236 C X-69.86 Y+88.443 DR+ F477.
237 L X-71.53 Y+86.582
238 L X-72.532 Y+85.466
239 L X-73.2 Y+84.722 F382.
240 L X-72.439 Y+84.073
241 CC X-59.84 Y+99.606
242 C X-65.835 Y+80.525 DR+ F477.
243 L X-64.874 Y+80.249 F382.
244 L X-64.872 Y+81.249
245 L X-64.808 Y+117.979 F477.
246 L X-64.806 Y+118.979 F382.
247 L X-65.768 Y+118.707
248 CC X-59.84 Y+99.606
249 C X-73.2 Y+84.722 DR+ F477.
250 L X-74.87 Y+82.861
251 L X-75.872 Y+81.745
252 L X-76.54 Y+81.001 F382.
253 L X-75.782 Y+80.348
254 CC X-59.84 Y+99.606
255 C X-60.884 Y+74.627 DR+ F477.
256 L X-59.884 Y+74.606 F382.
257 L X-59.882 Y+75.606
258 L X-59.798 Y+123.605 F477.
259 L X-59.796 Y+124.605 F382.
260 L X-60.796 Y+124.587
261 CC X-59.84 Y+99.606
262 C X-76.54 Y+81.001 DR+ F477.
263 L Z+274.5 F5000.
264 L X-69.86 Y+88.443 FMAX
265 L Z+264.5 FMAX
266 L Z+254.5
267 L X-69.822 Y+109.803 F477.
268 L X-69.82 Y+110.803 F382.
269 L X-70.544 Y+110.114
270 CC X-59.84 Y+99.606
271 C X-69.86 Y+88.443 DR+ F477.
272 L X-71.53 Y+86.582
273 L X-72.532 Y+85.466
274 L X-73.2 Y+84.722 F382.
275 L X-72.439 Y+84.073
276 CC X-59.84 Y+99.606
277 C X-65.835 Y+80.525 DR+ F477.
278 L X-64.874 Y+80.249 F382.
279 L X-64.872 Y+81.249
280 L X-64.808 Y+117.979 F477.
281 L X-64.806 Y+118.979 F382.
282 L X-65.768 Y+118.707
283 CC X-59.84 Y+99.606
284 C X-73.2 Y+84.722 DR+ F477.
285 L X-74.87 Y+82.861
286 L X-75.872 Y+81.745
287 L X-76.54 Y+81.001 F382.
288 L X-75.782 Y+80.348
289 CC X-59.84 Y+99.606
290 C X-60.884 Y+74.627 DR+ F477.
291 L X-59.884 Y+74.606 F382.
292 L X-59.882 Y+75.606
293 L X-59.798 Y+123.605 F477.
294 L X-59.796 Y+124.605 F382.
295 L X-60.796 Y+124.587
296 CC X-59.84 Y+99.606
297 C X-76.54 Y+81.001 DR+ F477.
298 L Z+264.5 F5000.
299 L X-69.86 Y+88.443 FMAX
300 L Z+254.5 FMAX
301 L Z+244.5
302 L X-69.822 Y+109.803 F477.
303 L X-69.82 Y+110.803 F382.
304 L X-70.544 Y+110.114
305 CC X-59.84 Y+99.606
306 C X-69.86 Y+88.443 DR+ F477.
307 L X-71.53 Y+86.582
308 L X-72.532 Y+85.466
309 L X-73.2 Y+84.722 F382.
310 L X-72.439 Y+84.073
311 CC X-59.84 Y+99.606
312 C X-65.835 Y+80.525 DR+ F477.
313 L X-64.874 Y+80.249 F382.
314 L X-64.872 Y+81.249
315 L X-64.808 Y+117.979 F477.
316 L X-64.806 Y+118.979 F382.
317 L X-65.768 Y+118.707
318 CC X-59.84 Y+99.606
319 C X-73.2 Y+84.722 DR+ F477.
320 L X-74.87 Y+82.861
321 L X-75.872 Y+81.745
322 L X-76.54 Y+81.001 F382.
323 L X-75.782 Y+80.348
324 CC X-59.84 Y+99.606
325 C X-60.884 Y+74.627 DR+ F477.
326 L X-59.884 Y+74.606 F382.
327 L X-59.882 Y+75.606
328 L X-59.798 Y+123.605 F477.
329 L X-59.796 Y+124.605 F382.
330 L X-60.796 Y+124.587
331 CC X-59.84 Y+99.606
332 C X-76.54 Y+81.001 DR+ F477.
333 L Z+479.5 F5000.
334 L X-59.84 Y+99.606 F477.
335 L Z+274.5 F5000.
336 L X-59.918 Y+55.47 F477.
337 CC X-68.697 Y+55.486
338 C X-76.802 Y+58.86 DR-
339 L X-67.92 Y+80.196
340 CC X-71.78 Y+81.803
341 C X-74.732 Y+84.766 DR+
342 L X-91.103 Y+68.452
343 CC X-97.3 Y+74.671
344 C X-100.645 Y+82.788 DR-
345 L X-80.591 Y+91.053
346 CC X-82.012 Y+94.501
347 C X-81.853 Y+98.226 DR+
348 L X-104.393 Y+99.182
349 CC X-104.01 Y+108.208
350 C X-100.539 Y+116.547 DR-
351 L X-80.158 Y+108.063
352 CC X-78.689 Y+111.593
353 C X-75.856 Y+114.159 DR+
354 L X-91.272 Y+131.177
355 CC X-84.766 Y+137.071
356 C X-76.818 Y+140.799 DR-
357 L X-67.449 Y+118.067
358 CC X-63.777 Y+119.58
359 C X-59.805 Y+119.573 DR+
360 L X-59.761 Y+144.605
361 CC X-52.261 Y+144.592
362 C X-44.761 Y+144.579 DR-
363 L X-44.919 Y+54.579
364 CC X-37.419 Y+54.566
365 C X-29.919 Y+54.553 DR+
366 L X-29.761 Y+144.553
367 CC X-22.261 Y+144.539
368 C X-14.761 Y+144.526 DR-
369 L X-14.919 Y+54.526
370 CC X-7.419 Y+54.513
371 C X+.081 Y+54.5 DR+
372 L X+.239 Y+144.5
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373 CC X+7.739 Y+144.487
374 C X+15.239 Y+144.473 DR-
375 L X+15.081 Y+54.474
376 CC X+22.581 Y+54.46
377 C X+30.081 Y+54.447 DR+
378 L X+30.239 Y+144.447
379 CC X+37.739 Y+144.434
380 C X+45.239 Y+144.421 DR-
381 L X+45.081 Y+54.421
382 L Z+479.5 F5000.
383 L M09
384 L M05 M11
385 L M129
386 L  Z+0 X0 Y+0 R0 FMAX M92
387 L  Y+0 R0 FMAX M92
388 CYCL DEF 7.0 NULLPUNKT
389 CYCL DEF 7.1  X+0
390 CYCL DEF 7.2  Y+0
391 CYCL DEF 7.3  Z+0
392 END PGM Fase MM
```

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0 BEGIN PGM  Fase MM
1 CYCL DEF 7.0 DATUM SHIFT
2 CYCL DEF 7.1  X+0
3 CYCL DEF 7.2  Y+0
4 CYCL DEF 7.3  Z+0
5 CYCL DEF 19.0
BEARBEITUNGSEBENE
6 CYCL DEF 19.1
7 L Z+0 R0 FMAX M92
8 L Y+0 R0 FMAX M92
; TOOL DATA : SEE-416
9 CYCL DEF 7.0 DATUM SHIFT
10 CYCL DEF 7.1  X+0
11 CYCL DEF 7.2  Y+0
12 CYCL DEF 7.3  Z+0
13 L  Z+0 R0 FMAX M92
14 L  Y+0 R0 FMAX M92
15 TOOL CALL 1 Z S597
16 L X+83.404 Y+74.357 Z+314.535
FMAX M03
17 L Z+300.688 FMAX
18 L Z+290.688 F5000.
19 L X+72.394 Y+74.377
20 L X+72.368 Y+59.373 F1000.
21 L X-82.63 Y+59.646
22 L X-82.489 Y+139.645
23 L X+72.509 Y+139.373
24 L X+72.456 Y+109.396
25 L X+71.44 Y+109.438
26 L X+69.484 Y+109.45
27 L X+68.73 Y+109.401
28 L X+68.253 Y+109.343
29 L X+67.269 Y+109.15
30 L X+66.534 Y+108.952
31 L X+65.902 Y+108.733
32 L X+65.253 Y+108.418
33 L X+64.579 Y+108.13
34 L X+63.674 Y+107.606
35 L X+63.05 Y+107.164
36 L X+62.477 Y+106.671
37 L X+61.954 Y+106.126
38 L X+61.868 Y+106.019
39 L X+61.425 Y+105.58
40 L X+61.235 Y+105.352
41 L X+60.321 Y+103.91
42 L X+60.154 Y+103.503
43 L X+59.819 Y+102.81
44 L X+59.696 Y+102.4
45 L X+59.536 Y+101.964
46 L X+59.38 Y+101.334
47 L X+59.282 Y+100.797
48 L X+59.216 Y+100.256
49 L X+59.181 Y+99.721
50 L X+59.177 Y+99.171
51 L X+59.235 Y+98.317
52 L X+59.353 Y+97.556
53 L X+59.493 Y+96.951
54 L X+59.602 Y+96.554
55 L X+59.908 Y+95.706
56 L X+60.402 Y+94.679
57 L X+61.142 Y+93.525
58 L X+61.924 Y+92.623
59 L X+62.772 Y+91.814
60 L X+63.931 Y+90.992
61 L X+65.082 Y+90.362
62 L X+66.021 Y+89.968
63 L X+66.586 Y+89.778
64 L X+67.062 Y+89.643
65 L X+67.545 Y+89.529
66 L X+68.214 Y+89.409
67 L X+69.043 Y+89.32
68 L X+69.828 Y+89.293
69 L X+72.42 Y+89.381
70 L X+72.394 Y+74.377
71 L Z+300.688 F5000.
72 L Z+314.535 FMAX
73 L X+54.246 Y+90.951 FMAX
74 L Z+304.545 FMAX
75 L Z+294.545
76 L X+54.116 Y+91.169 Z+294.476
77 L X+53.915 Y+91.555 Z+294.36
78 L X+53.421 Y+92.582 Z+294.055
79 L X+53.268 Y+92.921 Z+293.955
80 L X+53.133 Y+93.267 Z+293.855
81 L X+52.828 Y+94.116 Z+293.614
82 L X+52.713 Y+94.462 Z+293.516
83 L X+52.616 Y+94.814 Z+293.418
84 L X+52.367 Y+95.815 Z+293.142
85 L X+52.295 Y+96.133 Z+293.054
86 L X+52.238 Y+96.453 Z+292.967
87 L X+52.12 Y+97.214 Z+292.761
88 L X+52.084 Y+97.479 Z+292.689
89 L X+52.058 Y+97.745 Z+292.618
90 L X+59.235 Y+98.317 Z+290.688
91 L X+52.058 Y+97.745 F1000.
92 L X+52.12 Y+97.214
93 L X+52.238 Y+96.453
94 L X+52.367 Y+95.815
95 L X+52.616 Y+94.814
96 L X+52.828 Y+94.116
97 L X+53.133 Y+93.267
98 L X+53.421 Y+92.582
99 L X+53.915 Y+91.555
100 CC X+60.402 Y+94.679
101 C X+54.339 Y+90.796 DR+
102 L X+55.078 Y+89.642
103 CC X+61.142 Y+93.525
104 C X+55.701 Y+88.809 DR+
105 L X+56.483 Y+87.907
106 L X+56.955 Y+87.411
107 L X+57.804 Y+86.603
108 CC X+62.772 Y+91.814
109 C X+58.607 Y+85.941 DR+
110 L X+59.766 Y+85.119
111 CC X+63.931 Y+90.992
112 C X+60.473 Y+84.677 DR+
113 L X+61.624 Y+84.047
114 L X+62.293 Y+83.724
115 L X+63.232 Y+83.33
116 CC X+66.021 Y+89.968
117 C X+64.245 Y+82.99 DR+
118 L X+65.209 Y+82.745
119 L X+65.18 Y+66.585
120 L X-75.418 Y+66.833
121 L X-75.302 Y+132.433
122 L X+65.296 Y+132.185
123 L X+65.267 Y+116.067
124 L X+64.663 Y+115.904
125 L X+64.172 Y+115.753
126 L X+63.541 Y+115.534
127 CC X+65.902 Y+108.733
128 C X+62.768 Y+115.214 DR+
129 L X+62.268 Y+114.973
130 L X+61.748 Y+114.75
131 CC X+64.579 Y+108.13
132 C X+60.97 Y+114.36 DR+
133 L X+60.064 Y+113.836
134 L X+59.514 Y+113.482
135 L X+58.89 Y+113.041
136 L X+58.351 Y+112.62
137 L X+57.779 Y+112.127
138 L X+57.284 Y+111.658
139 L X+56.76 Y+111.113
140 L X+56.676 Y+111.023
141 L X+55.957 Y+110.248
142 CC X+61.235 Y+105.352
143 C X+55.156 Y+109.209 DR+
144 L X+54.241 Y+107.767
145 CC X+60.321 Y+103.91
146 C X+53.657 Y+106.636 DR+
147 L X+53.575 Y+106.435
148 L X+53.337 Y+105.944
149 CC X+59.819 Y+102.81
150 C X+52.729 Y+104.061 DR+
151 L X+52.086 Y+100.422
152 CC X+59.177 Y+99.171
153 C X+51.994 Y+98.682 DR+
154 L X+52.052 Y+97.828
155 L X+52.058 Y+97.745
156 L X+44.881 Y+97.174
157 L X+45.005 Y+96.112
158 L X+45.123 Y+95.351
159 CC X+59.353 Y+97.556
160 C X+45.38 Y+94.075 DR+
161 L X+45.629 Y+93.074
162 CC X+59.602 Y+96.554
163 C X+46.054 Y+91.677 DR+
164 L X+46.359 Y+90.829
165 CC X+59.908 Y+95.706
166 C X+46.934 Y+89.458 DR+
167 L X+47.429 Y+88.431
168 CC X+60.402 Y+94.679
169 C X+48.276 Y+86.914 DR+
170 L X+49.015 Y+85.76
171 CC X+61.142 Y+93.525
172 C X+50.261 Y+84.093 DR+
173 L X+51.043 Y+83.191
174 CC X+61.924 Y+92.623
175 C X+51.987 Y+82.2 DR+
176 L X+52.835 Y+81.392
177 CC X+62.772 Y+91.814
178 C X+54.442 Y+80.068 DR+
179 L X+55.601 Y+79.246
180 CC X+63.931 Y+90.992
181 C X+57.016 Y+78.361 DR+
182 L X+58. Y+77.822
183 L X+57.993 Y+73.798
184 L X-68.205 Y+74.02
185 L X-68.115 Y+125.22
186 L X+58.083 Y+124.998
187 L X+58.076 Y+120.978
188 L X+57.36 Y+120.59
189 L X+56.455 Y+120.066
190 CC X+63.674 Y+107.606
191 C X+55.354 Y+119.359 DR+
192 L X+54.73 Y+118.917
193 CC X+63.05 Y+107.164
194 C X+53.653 Y+118.076 DR+
195 L X+53.081 Y+117.583
196 CC X+62.477 Y+106.671
197 C X+52.09 Y+116.644 DR+
198 L X+51.567 Y+116.099
199 L X+51.397 Y+115.92
200 L X+50.679 Y+115.145
201 CC X+61.235 Y+105.352
202 C X+49.077 Y+113.067 DR+
203 L X+48.162 Y+111.625
204 CC X+60.321 Y+103.91
205 C X+46.995 Y+109.368 DR+
206 L X+46.855 Y+109.078
207 CC X+59.819 Y+102.81
208 C X+45.638 Y+105.312 DR+
209 L X+44.996 Y+101.673
210 CC X+59.177 Y+99.171
211 C X+44.81 Y+98.193 DR+
212 L X+44.868 Y+97.339
213 L X+44.881 Y+97.174
214 L X+37.703 Y+96.602
215 CC X+59.235 Y+98.317
216 C X+37.89 Y+95.01 DR+
217 L X+38.008 Y+94.248
218 CC X+59.353 Y+97.556
219 C X+38.393 Y+92.335 DR+
220 L X+38.643 Y+91.334
221 CC X+59.602 Y+96.554
222 C X+39.279 Y+89.239 DR+
223 L X+39.585 Y+88.39
224 CC X+59.908 Y+95.706
225 C X+40.447 Y+86.334 DR+
226 L X+40.942 Y+85.307
227 CC X+60.402 Y+94.679
228 C X+42.212 Y+83.031 DR+
229 L X+42.951 Y+81.877
230 L X+43.527 Y+81.023
231 L X-60.992 Y+81.208
232 L X-60.927 Y+118.007
233 L X+43.6 Y+117.823
234 L X+42.997 Y+116.924
235 L X+42.082 Y+115.482
236 CC X+60.321 Y+103.91
237 C X+40.426 Y+112.322 DR+
238 L X+40.373 Y+112.212
239 CC X+59.819 Y+102.81
240 C X+38.548 Y+106.563 DR+
241 L X+37.906 Y+102.924
242 CC X+59.177 Y+99.171
243 C X+37.627 Y+97.704 DR+
244 L X+37.685 Y+96.85
245 L X+37.703 Y+96.602
246 L X+30.526 Y+96.031
247 CC X+59.235 Y+98.317
248 C X+30.775 Y+93.907 DR+
249 L X+30.893 Y+93.146
250 CC X+59.353 Y+97.556
251 C X+31.407 Y+90.595 DR+
252 L X+31.656 Y+89.594
253 L X+32.028 Y+88.244
254 L X-53.78 Y+88.395
255 L X-53.74 Y+110.795
256 L X+32.105 Y+110.644
257 CC X+59.819 Y+102.81
258 C X+31.457 Y+107.814 DR+
259 L X+30.815 Y+104.175
260 CC X+59.177 Y+99.171
261 C X+30.443 Y+97.215 DR+
262 L X+30.502 Y+96.361
263 L X+30.526 Y+96.031
264 L X+23.349 Y+95.459
265 L X-46.567 Y+95.582
266 L X-46.553 Y+103.582
267 L X+23.433 Y+103.459
268 CC X+59.177 Y+99.171
269 C X+23.26 Y+96.726 DR+
270 L X+23.318 Y+95.872
271 L X+23.349 Y+95.459
272 L Z+300.688 F5000.
273 L Z+314.535 FMAX
274 L X+83.395 Y+69.347 FMAX
275 L Z+296.842 FMAX
276 L Z+286.842
277 L X+72.385 Y+69.367
278 L X+72.368 Y+59.373 F1000.
279 L X-82.63 Y+59.646
280 L X-82.489 Y+139.645
281 L X+72.509 Y+139.373
282 L X+72.473 Y+119.377
283 L X+69.794 Y+119.405
284 L X+68.407 Y+119.37
285 L X+66.682 Y+119.263
286 L X+65.871 Y+119.183
287 L X+65.141 Y+119.068
288 L X+64.534 Y+118.924
289 L X+63.806 Y+118.677
290 L X+63.139 Y+118.38
291 L X+62.491 Y+118.015
292 L X+61.853 Y+117.571
293 L X+61.283 Y+117.089
294 L X+60.75 Y+116.542
295 L X+60.277 Y+115.955
296 L X+59.857 Y+115.318
297 L X+59.502 Y+114.652
298 L X+59.209 Y+113.946
299 L X+59.14 Y+113.74
300 L X+58.881 Y+113.124
301 L X+58.552 Y+112.542
302 L X+58.158 Y+112.001
303 L X+57.704 Y+111.511
304 L X+57.196 Y+111.076
305 L X+56.641 Y+110.703
306 L X+56.046 Y+110.398
307 L X+55.42 Y+110.163
308 L X+54.771 Y+110.003
309 L X+54.107 Y+109.919
310 L X+53.734 Y+109.906
311 L X+52.748
312 L X+52.024 Y+109.873
313 L X+51.209 Y+109.752
314 L X+50.505 Y+109.58
315 L X+49.801 Y+109.337
316 L X+49.118 Y+109.027
317 L X+48.461 Y+108.65
318 L X+47.838 Y+108.209
319 L X+47.265 Y+107.716
320 L X+46.741 Y+107.171
321 L X+46.268 Y+106.574
322 L X+45.856 Y+105.938
323 L X+45.508 Y+105.273
324 L X+45.221 Y+104.569
325 L X+45.005 Y+103.847
326 L X+44.844 Y+102.993
327 L X+44.784 Y+102.605
328 L X+44.655 Y+100.435
329 L X+44.652 Y+98.4
330 L X+44.701 Y+97.55
331 L X+44.78 Y+96.176
332 L X+44.842 Y+95.74
333 L X+44.986 Y+95.004
334 L X+45.203 Y+94.271
335 L X+45.485 Y+93.571
336 L X+45.836 Y+92.894
337 L X+46.246 Y+92.258
338 L X+46.714 Y+91.664
339 L X+47.242 Y+91.111
340 L X+47.813 Y+90.617
341 L X+48.437 Y+90.174
342 L X+49.09 Y+89.797
343 L X+49.787 Y+89.479
344 L X+50.493 Y+89.234
345 L X+51.254 Y+89.05
346 L X+51.995 Y+88.944
347 L X+52.78 Y+88.907
348 L X+53.696 Y+88.905
349 L X+53.941 Y+88.899
350 L X+54.606 Y+88.827
351 L X+55.258 Y+88.679
352 L X+55.889 Y+88.457
353 L X+56.489 Y+88.162
354 L X+57.051 Y+87.8
355 L X+57.567 Y+87.375
356 L X+58.031 Y+86.893
357 L X+58.435 Y+86.361
358 L X+58.775 Y+85.785
359 L X+59.057 Y+85.142
360 L X+59.323 Y+84.418
361 L X+59.65 Y+83.737
362 L X+60.041 Y+83.087
363 L X+60.49 Y+82.479
364 L X+60.999 Y+81.913
365 L X+61.559 Y+81.397
366 L X+62.162 Y+80.939
367 L X+62.806 Y+80.54
368 L X+63.494 Y+80.2
369 L X+64.192 Y+79.934
370 L X+64.943 Y+79.727
371 L X+65.671 Y+79.599
372 L X+66.892 Y+79.48
373 L X+68.673 Y+79.374
374 L X+69.853 Y+79.349
375 L X+72.403 Y+79.361
376 L X+72.385 Y+69.367
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377 L Z+296.842 F5000.
378 L Z+314.535 FMAX
379 L X+39.128 Y+90.19 FMAX
380 L Z+300.698 FMAX
381 L Z+290.698
382 L X+39.091 Y+90.261
Z+290.677
383 L X+38.942 Y+90.567
Z+290.586
384 L X+38.807 Y+90.88 Z+290.494
385 L X+38.525 Y+91.58 Z+290.292
386 L X+38.404 Y+91.901 Z+290.2
387 L X+38.299 Y+92.228
Z+290.108
388 L X+38.082 Y+92.961
Z+289.904
389 L X+37.993 Y+93.289
Z+289.812
390 L X+37.92 Y+93.621 Z+289.721
391 L X+37.776 Y+94.357 Z+289.52
392 L X+37.743 Y+94.54 Z+289.47
393 L X+37.714 Y+94.724
Z+289.421
394 L X+37.652 Y+95.16 Z+289.303
395 L X+37.615 Y+95.461
Z+289.221
396 L X+37.592 Y+95.763 Z+289.14
397 L X+37.513 Y+97.137
Z+288.771
398 L X+44.701 Y+97.55 Z+286.842
399 L X+37.513 Y+97.137 F1000.
400 L X+37.592 Y+95.763
401 L X+37.652 Y+95.16
402 L X+37.714 Y+94.724
403 L X+37.776 Y+94.357
404 L X+37.92 Y+93.621
405 L X+38.082 Y+92.961
406 L X+38.299 Y+92.228
407 L X+38.525 Y+91.58
408 L X+38.807 Y+90.88
409 L X+39.091 Y+90.261
410 L X+39.442 Y+89.584
411 L X+39.785 Y+88.991
412 L X+40.195 Y+88.356
413 L X+40.591 Y+87.801
414 L X+41.06 Y+87.207
415 L X+41.508 Y+86.69
416 L X+42.036 Y+86.138
417 L X+42.531 Y+85.667
418 L X+43.101 Y+85.173
419 L X+43.641 Y+84.749
420 L X+44.265 Y+84.306
421 L X+44.837 Y+83.938
422 L X+45.49 Y+83.561
423 L X+46.103 Y+83.246
424 L X+46.8 Y+82.928
425 L X+47.427 Y+82.677
426 L X+48.134 Y+82.432
427 L X+48.804 Y+82.235
428 L X+49.566 Y+82.051
429 L X+50.23 Y+81.924
430 L X+50.97 Y+81.817
431 L X+51.657 Y+81.752
432 L X+52.443 Y+81.715
433 L X+52.653 Y+81.708
434 L X+52.83 Y+81.306
435 L X+53.157 Y+80.624
436 L X+53.481 Y+80.024
437 L X+53.872 Y+79.374
438 L X+54.251 Y+78.807
439 L X+54.701 Y+78.199
440 L X+55.131 Y+77.671
441 L X+55.639 Y+77.105
442 L X+56.122 Y+76.615
443 L X+56.683 Y+76.099
444 L X+57.206 Y+75.662
445 L X+57.808 Y+75.205
446 L X+58.371 Y+74.818
447 L X+59.015 Y+74.419
448 L X+59.618 Y+74.085
449 L X+60.306 Y+73.745
450 L X+60.925 Y+73.474
451 L X+61.624 Y+73.207
452 L X+62.284 Y+72.991
453 L X+63.034 Y+72.785
454 L X+63.689 Y+72.637
455 L X+64.417 Y+72.509
456 L X+64.975 Y+72.432
457 L X+65.191 Y+72.411
458 L X+65.18 Y+66.585
459 L X-75.418 Y+66.833
460 L X-75.302 Y+132.433
461 L X+65.296 Y+132.185
462 L X+65.286 Y+126.36
463 L X+65.166 Y+126.349
464 L X+64.745 Y+126.295
465 L X+64.015 Y+126.179
466 L X+63.484 Y+126.074
467 L X+62.878 Y+125.931
468 L X+62.218 Y+125.742
469 L X+61.49 Y+125.494
470 L X+60.877 Y+125.254
471 L X+60.21 Y+124.957
472 L X+59.609 Y+124.655
473 L X+58.96 Y+124.29
474 L X+58.375 Y+123.923
475 L X+57.738 Y+123.479
476 L X+57.201 Y+123.066
477 L X+56.632 Y+122.584
478 L X+56.129 Y+122.115
479 L X+55.595 Y+121.569
480 L X+55.145 Y+121.061
481 L X+54.673 Y+120.475
482 L X+54.267 Y+119.92
483 L X+53.846 Y+119.282
484 L X+53.5 Y+118.698
485 L X+53.145 Y+118.032
486 L X+52.853 Y+117.414
487 L X+52.725 Y+117.106
488 L X+52.42 Y+117.098
489 L X+51.695 Y+117.065
490 L X+50.965 Y+116.994
491 L X+50.151 Y+116.873
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495 L X+47.453 Y+116.143
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499 L X+44.879 Y+114.896
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504 L X+42.074 Y+112.705
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507 L X+40.626 Y+111.047
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518 L X+37.727 Y+104.089
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520 L X+37.596 Y+103.031
521 L X+37.468 Y+100.861
522 L X+37.455 Y+100.447
523 L X+37.452 Y+98.412
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525 L X+37.513 Y+97.137
526 L X+30.324 Y+96.724
527 L X+30.403 Y+95.35
528 CC X+44.78 Y+96.176
529 C X+30.524 Y+94.143 DR+
530 L X+30.586 Y+93.707
531 L X+30.71 Y+92.974
532 L X+30.854 Y+92.238
533 CC X+44.986 Y+95.004
534 C X+31.178 Y+90.917 DR+
535 L X+31.395 Y+90.184
536 CC X+45.203 Y+94.271
537 C X+31.846 Y+88.889 DR+
538 L X+32.129 Y+88.189
539 CC X+45.485 Y+93.571
540 C X+32.697 Y+86.95 DR+
541 L X+33.048 Y+86.273
542 CC X+45.836 Y+92.894
543 C X+33.734 Y+85.089 DR+
544 L X+34.144 Y+84.453
545 CC X+46.246 Y+92.258
546 C X+34.937 Y+83.344 DR+
547 L X+35.405 Y+82.749
548 CC X+46.714 Y+91.664
549 C X+36.302 Y+81.717 DR+
550 L X+36.83 Y+81.164
551 CC X+47.242 Y+91.111
552 C X+37.819 Y+80.222 DR+
553 L X+38.39 Y+79.728
554 CC X+47.813 Y+90.617
555 C X+39.47 Y+78.881 DR+
556 L X+40.093 Y+78.437
557 CC X+48.437 Y+90.174
558 C X+41.237 Y+77.703 DR+
559 L X+41.89 Y+77.326
560 CC X+49.09 Y+89.797
561 C X+43.116 Y+76.694 DR+
562 L X+43.813 Y+76.376
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564 C X+45.068 Y+75.874 DR+
565 L X+45.774 Y+75.629
566 CC X+50.493 Y+89.234
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573 L X-68.205 Y+74.02
574 L X-68.115 Y+125.22
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576 L X+49.068 Y+124.995
577 CC X+60.277 Y+115.955
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579 L X+48.227 Y+123.839
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583 C X+45.809 Y+123.192 DR+
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588 CC X+49.118 Y+109.027
589 C X+41.954 Y+121.518 DR+
590 L X+41.297 Y+121.142
591 CC X+48.461 Y+108.65
592 C X+40.139 Y+120.402 DR+
593 L X+39.515 Y+119.96
594 CC X+47.838 Y+108.209
595 C X+38.443 Y+119.122 DR+
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597 CC X+47.265 Y+107.716
598 C X+36.882 Y+117.693 DR+
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600 CC X+46.741 Y+107.171
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603 CC X+46.268 Y+106.574
604 C X+34.188 Y+114.411 DR+
605 L X+33.775 Y+113.775
606 CC X+45.856 Y+105.938
607 C X+33.093 Y+112.606 DR+
608 L X+32.745 Y+111.941
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610 C X+32.172 Y+110.705 DR+
611 L X+31.885 Y+110.
612 CC X+45.221 Y+104.569
613 C X+31.43 Y+108.71 DR+
614 L X+31.213 Y+107.988
615 CC X+45.005 Y+103.847
616 C X+30.854 Y+106.516 DR+
617 L X+30.693 Y+105.662
618 L X+30.611 Y+105.185
619 L X+30.552 Y+104.798
620 CC X+44.784 Y+102.605
621 C X+30.409 Y+103.457 DR+
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626 L X+30.324 Y+96.724
627 L X+23.136 Y+96.311
628 L X+23.215 Y+94.937
629 CC X+44.78 Y+96.176
630 C X+23.396 Y+93.127 DR+
631 L X+23.458 Y+92.691
632 L X+23.644 Y+91.59
633 L X+23.788 Y+90.854
634 CC X+44.986 Y+95.004
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636 L X+24.491 Y+88.141
637 CC X+45.203 Y+94.271
638 C X+25.168 Y+86.198 DR+
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641 C X+26.303 Y+83.64 DR+
642 L X+26.654 Y+82.963
643 CC X+45.836 Y+92.894
644 C X+27.684 Y+81.187 DR+
645 L X+27.771 Y+81.051
646 L X-60.992 Y+81.208
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694 C X+15.899 Y+96.748 DR+
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702 C X+8.655 Y+100.494 DR+
703 L X+8.652 Y+98.46
704 CC X+44.652 Y+98.4
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706 L X+8.76 Y+95.485
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709 L X+83.391 Y+66.925 FMAX
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711 L Z+282.996
712 L X+72.381 Y+66.944
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828 L Z+286.852
829 L X+25.472 Y+92.148 Z+286.73
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976 L X+29.215 Y+108.01
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979 L X+28.479 Y+105.924
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993 L X+20.885 Y+94.342
994 CC X+35.215 Y+95.759
995 C X+21.084 Y+92.986 DR+
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997 CC X+35.361 Y+95.013
998 C X+21.555 Y+90.921 DR+
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1004 C X+23.067 Y+86.975 DR+
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1007 C X+24.106 Y+85.109 DR+
1008 L X+24.515 Y+84.474
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1010 C X+25.313 Y+83.357 DR+
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1016 C X+28.191 Y+80.241 DR+
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1037 C X+41.674 Y+74.578 DR+
1038 L X+42.458 Y+74.54
1039 L X+43.117 Y+74.524
1040 L X+46.47 Y+74.518
1041 L X+46.713 Y+73.906
1042 L X+46.748 Y+73.818
1043 L X-68.205 Y+74.02
1044 L X-68.115 Y+125.22
1045 L X+46.846 Y+125.018
1046 L X+46.717 Y+124.717
1047 L X+46.554 Y+124.318
1048 L X+43.198 Y+124.324
1049 L X+42.469 Y+124.307
1050 L X+41.653 Y+124.267
1051 CC X+42.357 Y+109.884
1052 C X+40.294 Y+124.136 DR+
1053 L X+39.556 Y+124.029
1054 CC X+41.619 Y+109.777
1055 C X+38.232 Y+123.773 DR+
1056 L X+37.504 Y+123.597
1057 CC X+40.891 Y+109.601
1058 C X+36.208 Y+123.219 DR+
1059 L X+35.499 Y+122.975
1060 CC X+40.181 Y+109.357
1061 C X+34.239 Y+122.474 DR+
1062 L X+33.553 Y+122.163
1063 CC X+39.495 Y+109.047
1064 C X+32.339 Y+121.542 DR+
1065 L X+31.681 Y+121.166
1066 CC X+38.838 Y+108.67
1067 C X+30.521 Y+120.425 DR+
1068 L X+29.896 Y+119.983
1069 CC X+38.213 Y+108.228
1070 C X+28.823 Y+119.145 DR+
1071 L X+28.25 Y+118.652
1072 CC X+37.64 Y+107.735
1073 C X+27.261 Y+117.717 DR+
1074 L X+26.737 Y+117.171
1075 CC X+37.116 Y+107.19
1076 C X+25.834 Y+116.139 DR+
1077 L X+25.361 Y+115.543
1078 CC X+36.642 Y+106.593
1079 C X+24.564 Y+114.434 DR+
1080 L X+24.151 Y+113.797
1081 CC X+36.229 Y+105.957
1082 C X+23.466 Y+112.625 DR+
1083 L X+23.119 Y+111.96
1084 CC X+35.882 Y+105.292
1085 C X+22.547 Y+110.728 DR+
1086 L X+22.26 Y+110.024
1087 CC X+35.595 Y+104.588
1088 C X+21.802 Y+108.726 DR+
1089 L X+21.582 Y+107.993
1090 CC X+35.375 Y+103.855
1091 C X+21.253 Y+106.671 DR+
1092 L X+21.106 Y+105.932
1093 CC X+35.228 Y+103.116
1094 C X+20.902 Y+104.58 DR+
1095 L X+20.825 Y+103.824
1096 L X+20.756 Y+102.756
1097 L X+20.744 Y+102.326
1098 L X+20.738 Y+101.954
1099 L X+20.73 Y+96.958
1100 L X+20.734 Y+96.579
1101 L X+20.744 Y+96.164
1102 L X+20.746 Y+96.112
1103 L X+13.548 Y+95.908
1104 CC X+35.14 Y+96.518
1105 C X+13.645 Y+94.393 DR+
1106 L X+13.72 Y+93.634
1107 CC X+35.215 Y+95.759
1108 C X+14.019 Y+91.6 DR+
1109 L X+14.165 Y+90.854
1110 CC X+35.361 Y+95.013
1111 C X+14.652 Y+88.874 DR+
1112 L X+14.866 Y+88.151

1113 CC X+35.576 Y+94.29
1114 C X+15.54 Y+86.22 DR+
1115 L X+15.822 Y+85.519
1116 CC X+35.858 Y+93.59
1117 C X+16.672 Y+83.667 DR+
1118 L X+17.022 Y+82.989
1119 CC X+36.208 Y+92.913
1120 C X+18.054 Y+81.208 DR+
1121 L X+18.144 Y+81.068
1122 L X-60.992 Y+81.208
1123 L X-60.927 Y+118.007
1124 L X+18.209 Y+117.868
1125 L X+18.112 Y+117.718
1126 CC X+36.229 Y+105.957
1127 C X+17.085 Y+115.959 DR+
1128 L X+16.738 Y+115.295
1129 CC X+35.882 Y+105.292
1130 C X+15.88 Y+113.446 DR+
1131 L X+15.593 Y+112.742
1132 CC X+35.595 Y+104.588
1133 C X+14.906 Y+110.795 DR+
1134 L X+14.686 Y+110.062
1135 CC X+35.375 Y+103.855
1136 C X+14.192 Y+108.079 DR+
1137 L X+14.045 Y+107.34
1138 CC X+35.228 Y+103.116
1139 C X+13.74 Y+105.313 DR+
1140 L X+13.662 Y+104.556
1141 CC X+35.15 Y+102.359
1142 C X+13.558 Y+102.954 DR+
1143 L X+13.547 Y+102.525
1144 L X+13.538 Y+101.967
1145 L X+13.53 Y+96.971
1146 L X+13.536 Y+96.402
1147 L X+13.546 Y+95.987
1148 L X+13.548 Y+95.908
1149 L X+6.351 Y+95.705
1150 CC X+35.14 Y+96.518
1151 C X+6.48 Y+93.685 DR+
1152 L X+6.555 Y+92.926
1153 CC X+35.215 Y+95.759
1154 C X+6.954 Y+90.214 DR+
1155 L X+7.1 Y+89.468
1156 L X+7.358 Y+88.287
1157 L X-53.78 Y+88.395
1158 L X-53.74 Y+110.795
1159 L X+7.397 Y+110.687
1160 L X+7.131 Y+109.488
1161 L X+6.984 Y+108.748
1162 CC X+35.228 Y+103.116
1163 C X+6.577 Y+106.045 DR+
1164 L X+6.5 Y+105.288
1165 CC X+35.15 Y+102.359
1166 C X+6.361 Y+103.153 DR+
1167 L X+6.349 Y+102.724
1168 L X+6.338 Y+101.979
1169 L X+6.33 Y+96.983
1170 L X+6.338 Y+96.225
1171 L X+6.349 Y+95.809
1172 L X+6.351 Y+95.705
1173 L X-.846 Y+95.502
1174 L X-46.567 Y+95.582
1175 L X-46.553 Y+103.582
1176 L X-.832 Y+103.502
1177 L X-.836 Y+103.352
1178 L X-.848 Y+102.922
1179 L X-.862 Y+101.992
1180 L X-.87 Y+96.996
1181 L X-.859 Y+96.047
1182 L X-.849 Y+95.632
1183 L X-.846 Y+95.502
1184 L Z+292.996 F5000.
1185 L Z+314.535 FMAX
1186 L X+83.387 Y+64.514 FMAX
1187 L Z+289.15 FMAX
1188 L Z+279.15
1189 L X+72.377 Y+64.533
1190 L X+72.368 Y+59.373 F1000.
1191 L X-82.63 Y+59.646
1192 L X-82.489 Y+139.645
1193 L X+72.509 Y+139.373
1194 L X+72.49 Y+129.062
1195 L X+66.375 Y+129.072
1196 L X+65.904 Y+129.056
1197 L X+65.256 Y+128.996
1198 L X+64.403 Y+128.828
1199 L X+63.737 Y+128.632
1200 L X+63.356 Y+128.49
1201 L X+62.985 Y+128.33
1202 L X+62.296 Y+127.967
1203 L X+61.664 Y+127.555
1204 L X+61.08 Y+127.09
1205 L X+60.531 Y+126.561
1206 L X+60.043 Y+125.992
1207 L X+59.604 Y+125.371
1208 L X+59.226 Y+124.711
1209 L X+58.915 Y+124.022
1210 L X+58.669 Y+123.305
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1213 L X+58.351 Y+121.059
1214 L X+58.389 Y+120.293
1215 L X+58.497 Y+119.55
1216 L X+58.677 Y+118.811
1217 L X+58.93 Y+118.085
1218 L X+59.103 Y+117.673
1219 L X+59.301 Y+117.035
1220 L X+59.423 Y+116.377
1221 L X+59.468 Y+115.71
1222 L X+59.436 Y+115.042
1223 L X+59.326 Y+114.383
1224 L X+59.14 Y+113.74
1225 L X+58.881 Y+113.124
1226 L X+58.552 Y+112.542
1227 L X+58.158 Y+112.001
1228 L X+57.704 Y+111.511
1229 L X+57.196 Y+111.076
1230 L X+56.641 Y+110.703
1231 L X+56.046 Y+110.398
1232 L X+55.42 Y+110.163
1233 L X+54.771 Y+110.003
1234 L X+54.107 Y+109.919
1235 L X+53.734 Y+109.906
1236 L X+53.489
1237 L X+43.173 Y+109.924
1238 L X+34.672 Y+109.939
1239 L X+34.625 Y+109.941
1240 L X+33.943 Y+109.966
1241 L X+33.119 Y+109.955
1242 L X+32.492 Y+109.889
1243 L X+31.62 Y+109.717
1244 L X+30.931 Y+109.507
1245 L X+30.215 Y+109.211
1246 L X+29.558 Y+108.865
1247 L X+28.928 Y+108.453
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1249 L X+27.786 Y+107.447
1250 L X+27.3 Y+106.879
1251 L X+26.864 Y+106.258
1252 L X+26.488 Y+105.599
1253 L X+26.173 Y+104.899
1254 L X+25.93 Y+104.183
1255 L X+25.756 Y+103.448
1256 L X+25.652 Y+102.697
1257 L X+25.619 Y+101.978
1258 L X+25.612 Y+96.718
1259 L X+25.633 Y+96.295
1260 L X+25.676 Y+95.876
1261 L X+25.807 Y+95.137
1262 L X+26.011 Y+94.402
1263 L X+26.284 Y+93.69
1264 L X+26.621 Y+93.01
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1266 L X+27.477 Y+91.766
1267 L X+27.99 Y+91.21
1268 L X+28.563 Y+90.697
1269 L X+29.168 Y+90.25
1270 L X+29.814 Y+89.861
1271 L X+30.502 Y+89.532
1272 L X+31.221 Y+89.269
1273 L X+31.947 Y+89.078
1274 L X+32.706 Y+88.955
1275 L X+33.478 Y+88.906
1276 L X+34.266 Y+88.93
1277 L X+34.479 Y+88.939
1278 L X+34.533
1279 L X+45.872 Y+88.919
1280 L X+52.78 Y+88.907
1281 L X+53.696 Y+88.905
1282 L X+53.941 Y+88.899
1283 L X+54.606 Y+88.827
1284 L X+55.258 Y+88.679
1285 L X+55.889 Y+88.457
1286 L X+56.489 Y+88.162
1287 L X+57.051 Y+87.8
1288 L X+57.567 Y+87.375
1289 L X+58.031 Y+86.893
1290 L X+58.435 Y+86.361
1291 L X+58.775 Y+85.785
1292 L X+59.051 Y+85.155
1293 L X+59.244 Y+84.535
1294 L X+59.366 Y+83.877
1295 L X+59.411 Y+83.21
1296 L X+59.379 Y+82.542
1297 L X+59.269 Y+81.883
1298 L X+59.083 Y+81.24
1299 L X+58.936 Y+80.888
1300 L X+58.662 Y+80.166
1301 L X+58.463 Y+79.437
1302 L X+58.333 Y+78.691
1303 L X+58.274 Y+77.937
1304 L X+58.287 Y+77.177
1305 L X+58.373 Y+76.42
1306 L X+58.53 Y+75.676
1307 L X+58.754 Y+74.955
1308 L X+59.047 Y+74.256
1309 L X+59.404 Y+73.59
1310 L X+59.824 Y+72.957
1311 L X+60.305 Y+72.365
1312 L X+60.837 Y+71.823
1313 L X+61.422 Y+71.332
1314 L X+62.037 Y+70.907
1315 L X+62.705 Y+70.533
1316 L X+63.08 Y+70.358
1317 L X+63.476 Y+70.198
1318 L X+64.201 Y+69.967
1319 L X+64.961 Y+69.803
1320 L X+65.692 Y+69.715
1321 L X+66.289 Y+69.694
1322 L X+72.386
1323 L X+72.377 Y+64.533
1324 L Z+289.15 F5000.
1325 L Z+314.535 FMAX
1326 L X+15.468 Y+93.191 FMAX
1327 L Z+293.006 FMAX
1328 L Z+283.006
1329 L X+15.742 Y+92.825
Z+282.883
1330 L X+16.2 Y+92.344 Z+282.706
1331 L X+16.711 Y+91.921
Z+282.528
1332 L X+17.269 Y+91.562
Z+282.35
1333 L X+17.865 Y+91.271
Z+282.172
1334 L X+18.492 Y+91.052
Z+281.994
1335 L X+19.139 Y+90.91
Z+281.817
1336 L X+19.8 Y+90.844 Z+281.639
1337 L X+20.463 Y+90.858
Z+281.461
1338 L X+21.12 Y+90.949
Z+281.283
1339 L X+21.762 Y+91.118
Z+281.106
1340 L X+22.379 Y+91.362
Z+280.928
1341 L X+22.963 Y+91.676
Z+280.75
1342 L X+23.506 Y+92.058
Z+280.572
1343 L X+24. Y+92.501 Z+280.394
1344 L X+24.438 Y+93. Z+280.217
1345 L X+24.814 Y+93.546
Z+280.039
1346 L X+25.122 Y+94.134
Z+279.861
1347 L X+25.359 Y+94.753
Z+279.683
1348 L X+25.521 Y+95.397
Z+279.505
1349 L X+25.606 Y+96.055
Z+279.328
1350 L X+25.612 Y+96.718
Z+279.15
1351 L X+18.416 Y+96.478 F1000.
1352 L X+18.433 Y+96.171
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1354 L X+18.587 Y+94.618
1355 L X+18.718 Y+93.88
1356 L X+18.868 Y+93.216
1357 L X+19.072 Y+92.481
1358 L X+19.288 Y+91.826
1359 L X+19.56 Y+91.114
1360 L X+19.835 Y+90.489
1361 L X+20.172 Y+89.809
1362 L X+20.502 Y+89.216
1363 L X+20.898 Y+88.578
1364 L X+21.284 Y+88.017
1365 L X+21.744 Y+87.411
1366 L X+22.184 Y+86.886
1367 L X+22.696 Y+86.33
1368 L X+23.185 Y+85.848
1369 L X+23.759 Y+85.334
1370 L X+24.286 Y+84.905
1371 L X+24.891 Y+84.458
1372 L X+25.458 Y+84.079
1373 L X+26.104 Y+83.691
1374 L X+26.703 Y+83.369
1375 L X+27.391 Y+83.039
1376 L X+28.029 Y+82.77
1377 L X+28.747 Y+82.507
1378 L X+29.393 Y+82.305
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1380 L X+30.793 Y+81.971
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1382 L X+32.245 Y+81.77
1383 L X+33.018 Y+81.72
1384 L X+33.703 Y+81.709
1385 L X+34.491 Y+81.734
1386 L X+34.509
1387 L X+34.649 Y+81.739
1388 L X+45.859 Y+81.719
1389 L X+51.62 Y+81.709
1390 L X+51.518 Y+81.337
1391 L X+51.369 Y+80.671
1392 L X+51.239 Y+79.925
1393 L X+51.155 Y+79.248
1394 L X+51.096 Y+78.495
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1396 L X+51.088 Y+77.054
1397 L X+51.133 Y+76.368
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1400 L X+51.484 Y+74.191
1401 L X+51.656 Y+73.534
1402 L X+51.88 Y+72.812
1403 L X+52.114 Y+72.172
1404 L X+52.406 Y+71.474
1405 L X+52.7 Y+70.857
1406 L X+53.056 Y+70.191
1407 L X+53.405 Y+69.608
1408 L X+53.826 Y+68.974
1409 L X+54.233 Y+68.421
1410 L X+54.713 Y+67.829
1411 L X+55.169 Y+67.318
1412 L X+55.702 Y+66.776
1413 L X+55.879 Y+66.602
1414 L X-75.418 Y+66.833
1415 L X-75.302 Y+132.433
1416 L X+56.008 Y+132.202
1417 L X+55.533 Y+131.743
1418 L X+55.068 Y+131.251
1419 L X+54.579 Y+130.682
1420 L X+54.161 Y+130.145
1421 L X+53.723 Y+129.525
1422 L X+53.355 Y+128.948
1423 L X+52.978 Y+128.287
1424 L X+52.666 Y+127.678
1425 L X+52.355 Y+126.989
1426 L X+52.104 Y+126.357
1427 L X+51.858 Y+125.64
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1433 L X+51.159 Y+121.385
1434 L X+51.16 Y+120.702
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1438 L X+51.502 Y+117.847
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1440 L X+43.185 Y+117.124
1441 L X+34.812 Y+117.139
1442 L X+34.212 Y+117.161
1443 L X+33.847 Y+117.166
1444 L X+33.022 Y+117.155
1445 L X+32.367 Y+117.116
1446 L X+31.74 Y+117.05
1447 L X+31.095 Y+116.953
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1449 L X+29.525 Y+116.605
1450 L X+28.836 Y+116.396
1451 L X+28.18 Y+116.161
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1453 L X+26.859 Y+115.581
1454 L X+26.202 Y+115.235
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1467 L X+19.92 Y+108.55
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1469 L X+19.356 Y+107.214
1470 L X+19.112 Y+106.497
1471 L X+18.924 Y+105.844
1472 L X+18.75 Y+105.11
1473 L X+18.625 Y+104.439
1474 L X+18.52 Y+103.687

1475 L X+18.459 Y+103.025
1476 L X+18.426 Y+102.307
1477 L X+18.419 Y+101.988
1478 L X+18.412 Y+96.728
1479 L X+18.416 Y+96.478
1480 L X+11.22 Y+96.238
1481 L X+11.254 Y+95.623
1482 L X+11.318 Y+94.781
1483 CC X+25.676 Y+95.876
1484 C X+11.498 Y+93.36 DR+
1485 L X+11.629 Y+92.622
1486 CC X+25.807 Y+95.137
1487 C X+11.93 Y+91.295 DR+
1488 L X+12.133 Y+90.56
1489 CC X+26.011 Y+94.402
1490 C X+12.564 Y+89.25 DR+
1491 L X+12.837 Y+88.538
1492 CC X+26.284 Y+93.69
1493 C X+13.386 Y+87.287 DR+
1494 L X+13.723 Y+86.607
1495 CC X+26.621 Y+93.01
1496 C X+14.383 Y+85.421 DR+
1497 L X+14.779 Y+84.783
1498 CC X+27.017 Y+92.372
1499 C X+15.55 Y+83.662 DR+
1500 L X+16.01 Y+83.056
1501 CC X+27.477 Y+91.766
1502 C X+16.89 Y+82.006 DR+
1503 L X+17.402 Y+81.45
1504 CC X+27.99 Y+91.21
1505 C X+18.381 Y+80.485 DR+
1506 L X+18.954 Y+79.972
1507 CC X+28.563 Y+90.697
1508 C X+20.009 Y+79.113 DR+
1509 L X+20.614 Y+78.666
1510 CC X+29.168 Y+90.25
1511 C X+21.749 Y+77.909 DR+
1512 L X+22.395 Y+77.52
1513 CC X+29.814 Y+89.861
1514 C X+23.591 Y+76.876 DR+
1515 L X+24.279 Y+76.546
1516 CC X+30.502 Y+89.532
1517 C X+25.555 Y+76.008 DR+
1518 L X+26.274 Y+75.745
1519 CC X+31.221 Y+89.269
1520 C X+27.565 Y+75.341 DR+
1521 L X+28.291 Y+75.15
1522 CC X+31.947 Y+89.078
1523 C X+29.639 Y+74.864 DR+
1524 L X+30.398 Y+74.741
1525 CC X+32.706 Y+88.955
1526 C X+31.785 Y+74.585 DR+
1527 L X+32.558 Y+74.535
1528 CC X+33.478 Y+88.906
1529 C X+33.928 Y+74.513 DR+
1530 L X+34.716 Y+74.537
1531 L X+34.752 Y+74.539
1532 L X+34.764
1533 L X+44.098 Y+74.522
1534 L X+44.209 Y+73.822
1535 L X-68.205 Y+74.02
1536 L X-68.115 Y+125.22
1537 L X+44.303 Y+125.022
1538 L X+44.231 Y+124.563
1539 L X+44.197 Y+124.322
1540 L X+43.198 Y+124.324
1541 L X+34.953 Y+124.339
1542 L X+34.48 Y+124.356
1543 L X+33.751 Y+124.365
1544 L X+32.926 Y+124.354
1545 CC X+33.119 Y+109.955
1546 C X+31.616 Y+124.277 DR+
1547 L X+30.989 Y+124.211
1548 CC X+32.492 Y+109.889
1549 C X+29.698 Y+124.016 DR+
1550 L X+28.826 Y+123.843
1551 CC X+31.62 Y+109.717
1552 C X+27.429 Y+123.494 DR+
1553 L X+26.74 Y+123.284
1554 CC X+30.931 Y+109.507
1555 C X+25.429 Y+122.815 DR+
1556 L X+24.713 Y+122.519
1557 CC X+30.215 Y+109.211
1558 C X+23.502 Y+121.951 DR+
1559 L X+22.846 Y+121.605
1560 CC X+29.558 Y+108.865
1561 C X+21.677 Y+120.917 DR+
1562 L X+21.047 Y+120.505
1563 CC X+28.928 Y+108.453
1564 C X+19.933 Y+119.698 DR+
1565 L X+19.337 Y+119.221
1566 CC X+28.331 Y+107.976
1567 C X+18.31 Y+118.317 DR+
1568 L X+17.765 Y+117.788
1569 CC X+27.786 Y+107.447
1570 C X+16.839 Y+116.803 DR+
1571 L X+16.353 Y+116.234
1572 CC X+27.3 Y+106.879
1573 C X+15.519 Y+115.16 DR+
1574 L X+15.083 Y+114.54
1575 CC X+26.864 Y+106.258
1576 C X+14.352 Y+113.387 DR+
1577 L X+13.976 Y+112.728
1578 CC X+26.488 Y+105.599
1579 C X+13.353 Y+111.501 DR+
1580 L X+13.039 Y+110.801
1581 CC X+26.173 Y+104.899
1582 C X+12.538 Y+109.529 DR+
1583 L X+12.295 Y+108.812
1584 CC X+25.93 Y+104.183
1585 C X+11.919 Y+107.505 DR+
1586 L X+11.745 Y+106.771
1587 CC X+25.756 Y+103.448
1588 C X+11.493 Y+105.43 DR+
1589 L X+11.389 Y+104.678
1590 CC X+25.652 Y+102.697
1591 C X+11.267 Y+103.354 DR+
1592 L X+11.234 Y+102.636
1593 L X+11.219 Y+101.997
1594 L X+11.212 Y+96.737
1595 L X+11.22 Y+96.238
1596 L X+4.024 Y+95.998
1597 L X+4.075 Y+95.075
1598 L X+4.139 Y+94.233
1599 CC X+25.676 Y+95.876
1600 C X+4.409 Y+92.103 DR+
1601 L X+4.54 Y+91.364
1602 CC X+25.807 Y+95.137
1603 C X+4.991 Y+89.374 DR+
1604 L X+5.194 Y+88.639
1605 CC X+26.011 Y+94.402
1606 C X+5.841 Y+86.674 DR+
1607 L X+6.114 Y+85.962
1608 CC X+26.284 Y+93.69
1609 C X+6.937 Y+84.085 DR+
1610 L X+7.274 Y+83.406
1611 CC X+26.621 Y+93.01
1612 C X+8.265 Y+81.627 DR+
1613 L X+8.6 Y+81.085
1614 L X-60.992 Y+81.208
1615 L X-60.927 Y+118.007
1616 L X+8.66 Y+117.885
1617 L X+8.097 Y+116.952
1618 L X+7.72 Y+116.292
1619 CC X+26.488 Y+105.599
1620 C X+6.785 Y+114.452 DR+
1621 L X+6.471 Y+113.752
1622 CC X+26.173 Y+104.899
1623 C X+5.72 Y+111.843 DR+
1624 L X+5.477 Y+111.127
1625 CC X+25.93 Y+104.183
1626 C X+4.913 Y+109.166 DR+
1627 L X+4.739 Y+108.432
1628 CC X+25.756 Y+103.448
1629 C X+4.362 Y+106.421 DR+
1630 L X+4.257 Y+105.669
1631 CC X+25.652 Y+102.697
1632 C X+4.074 Y+103.683 DR+
1633 L X+4.041 Y+102.965
1634 L X+4.019 Y+102.006
1635 L X+4.012 Y+96.746
1636 L X+4.024 Y+95.998
1637 L X-3.172 Y+95.758
1638 L X-3.104 Y+94.528
1639 L X-3.04 Y+93.685
1640 CC X+25.676 Y+95.876
1641 C X-2.681 Y+90.845 DR+
1642 L X-2.55 Y+90.106
1643 CC X+25.807 Y+95.137
1644 C X-2.17 Y+88.304 DR+
1645 L X-53.78 Y+88.395
1646 L X-53.74 Y+110.795
1647 L X-2.122 Y+110.704
1648 L X-2.267 Y+110.093
1649 CC X+25.756 Y+103.448
1650 C X-2.77 Y+107.412 DR+
1651 L X-2.874 Y+106.66
1652 CC X+25.652 Y+102.697
1653 C X-3.118 Y+104.012 DR+
1654 L X-3.151 Y+103.294
1655 L X-3.181 Y+102.015
1656 L X-3.188 Y+96.755
1657 L X-3.172 Y+95.758
1658 L X-10.368 Y+95.518
1659 L X-46.567 Y+95.582
1660 L X-46.553 Y+103.582
1661 L X-10.348 Y+103.518
1662 L X-10.381 Y+102.024
1663 L X-10.388 Y+96.764
1664 L X-10.368 Y+95.518
1665 L Z+289.15 F5000.
1666 L Z+314.535 FMAX
1667 L X+83.382 Y+62.1 FMAX
1668 L Z+285.304 FMAX
1669 L Z+275.304
1670 L X+72.372 Y+62.119
1671 L X+72.368 Y+59.373 F1000.
1672 L X-82.63 Y+59.646
1673 L X-82.489 Y+139.645
1674 L X+72.509 Y+139.373
1675 L X+72.499 Y+133.88
1676 L X+62.895 Y+133.897
1677 L X+62.013 Y+133.845
1678 L X+61.256 Y+133.724
1679 L X+60.599 Y+133.561
1680 L X+59.906 Y+133.321
1681 L X+59.201 Y+132.996
1682 L X+58.555 Y+132.621
1683 L X+57.937 Y+132.181
1684 L X+57.369 Y+131.689
1685 L X+57.071 Y+131.389
1686 L X+56.797 Y+131.084
1687 L X+56.329 Y+130.478
1688 L X+55.923 Y+129.833
1689 L X+55.583 Y+129.159
1690 L X+55.308 Y+128.457
1691 L X+55.1 Y+127.727
1692 L X+54.961 Y+126.979
1693 L X+54.894 Y+126.224
1694 L X+54.899 Y+125.462
1695 L X+54.977 Y+124.703
1696 L X+55.124 Y+123.968
1697 L X+55.343 Y+123.236
1698 L X+55.628 Y+122.536
1699 L X+55.982 Y+121.859
1700 L X+56.394 Y+121.224
1701 L X+56.866 Y+120.63
1702 L X+57.398 Y+120.078
1703 L X+57.625 Y+119.875
1704 L X+58.088 Y+119.393
1705 L X+58.492 Y+118.861
1706 L X+58.832 Y+118.285
1707 L X+59.103 Y+117.673
1708 L X+59.301 Y+117.035
1709 L X+59.423 Y+116.377
1710 L X+59.468 Y+115.71
1711 L X+59.436 Y+115.042
1712 L X+59.326 Y+114.383
1713 L X+59.14 Y+113.74
1714 L X+58.881 Y+113.124
1715 L X+58.552 Y+112.542
1716 L X+58.158 Y+112.001
1717 L X+57.704 Y+111.511
1718 L X+57.196 Y+111.076
1719 L X+56.641 Y+110.703
1720 L X+56.046 Y+110.398
1721 L X+55.42 Y+110.163
1722 L X+54.771 Y+110.003
1723 L X+54.107 Y+109.919
1724 L X+53.734 Y+109.906
1725 L X+53.489
1726 L X+43.173 Y+109.924
1727 L X+34.672 Y+109.939
1728 L X+34.625 Y+109.941
1729 L X+34.126 Y+109.959
1730 L X+33.584 Y+110.018
1731 L X+32.932 Y+110.166
1732 L X+32.301 Y+110.388
1733 L X+31.701 Y+110.683
1734 L X+31.139 Y+111.045
1735 L X+30.622 Y+111.47
1736 L X+30.01 Y+112.123
1737 L X+29.466 Y+112.663
1738 L X+28.879 Y+113.143
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1741 L X+26.881 Y+114.226
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1744 L X+24.637 Y+114.704
1745 L X+23.904 Y+114.72
1746 L X+23.189 Y+114.668
1747 L X+22.32 Y+114.517
1748 L X+21.63 Y+114.327
1749 L X+20.936 Y+114.066
1750 L X+20.262 Y+113.737
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1753 L X+18.706 Y+112.623
1754 L X+18.394 Y+112.321
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1756 L X+17.443 Y+111.147
1757 L X+17.053 Y+110.495
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1764 L X+16.097 Y+91.693
1765 L X+16.18 Y+90.935
1766 L X+16.332 Y+90.201
1767 L X+16.557 Y+89.469
1768 L X+16.847 Y+88.771
1769 L X+17.202 Y+88.104
1770 L X+17.62 Y+87.47
1771 L X+18.097 Y+86.877
1772 L X+18.626 Y+86.335
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1777 L X+21.261 Y+84.699
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1786 L X+27.888 Y+85.149
1787 L X+28.525 Y+85.532
1788 L X+29.132 Y+85.981
1789 L X+29.704 Y+86.495
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1795 L X+32.77 Y+88.682
1796 L X+33.419 Y+88.842
1797 L X+34.065 Y+88.924
1798 L X+34.266 Y+88.93
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1806 L X+55.258 Y+88.679
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1812 L X+58.435 Y+86.361
1813 L X+58.775 Y+85.785
1814 L X+59.051 Y+85.155
1815 L X+59.244 Y+84.535
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1817 L X+59.411 Y+83.21
1818 L X+59.379 Y+82.542
1819 L X+59.269 Y+81.883
1820 L X+59.083 Y+81.24
1821 L X+58.824 Y+80.624
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1823 L X+58.101 Y+79.501
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1825 L X+57.514 Y+78.894
1826 L X+56.954 Y+78.353
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1828 L X+56.027 Y+77.153
1829 L X+55.653 Y+76.493
1830 L X+55.345 Y+75.805
1831 L X+55.102 Y+75.089
1832 L X+54.926 Y+74.344
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1835 L X+54.832 Y+72.078
1836 L X+54.944 Y+71.326
1837 L X+55.127 Y+70.587
1838 L X+55.379 Y+69.871
1839 L X+55.695 Y+69.188
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1841 L X+56.518 Y+67.917
1842 L X+56.791 Y+67.591
1843 L X+57.081 Y+67.279
1844 L X+57.639 Y+66.762
1845 L X+58.238 Y+66.304
1846 L X+58.878 Y+65.905
1847 L X+59.56 Y+65.564
1848 L X+60.272 Y+65.289
1849 L X+61.017 Y+65.082
1850 L X+61.774 Y+64.948
1851 L X+62.535 Y+64.886
1852 L X+62.784 Y+64.882
1853 L X+72.367 Y+64.865
1854 L X+72.377

1855 L X+72.372 Y+62.119
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1857 L Z+314.535 FMAX
1858 L X+32.126 Y+123.381 FMAX
1859 L Z+289.16 FMAX
1860 L Z+279.16
1861 L X+31.668 Z+279.037
1862 L X+31.009 Y+123.302
Z+278.859
1863 L X+30.364 Y+123.145
Z+278.682
1864 L X+29.742 Y+122.914
Z+278.504
1865 L X+29.152 Y+122.61
Z+278.326
1866 L X+28.602 Y+122.239
Z+278.148
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Z+277.971
1868 L X+27.653 Y+121.316
Z+277.793
1869 L X+27.266 Y+120.776
Z+277.615
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1871 L X+26.698 Y+119.58
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1872 L X+26.523 Y+118.94
Z+277.082
1873 L X+26.426 Y+118.283
Z+276.904
1874 L X+26.407 Y+117.62
Z+276.726
1875 L X+26.466 Y+116.959
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Z+276.015
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Z+275.304
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1887 L X+31.011 Y+120.26
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1889 L X+29.695 Y+120.854
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1892 L X+27.664 Y+121.496
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1895 L X+25.455 Y+121.857
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1897 L X+24.062 Y+121.918
1898 L X+23.385 Y+121.901
1899 L X+22.67 Y+121.849
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1910 L X+15.306 Y+119.109
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1912 L X+14.148 Y+118.198
1913 L X+13.523 Y+117.624
1914 L X+13.022 Y+117.115
1915 L X+12.521 Y+116.554
1916 L X+12.09 Y+116.022
1917 L X+11.64 Y+115.41
1918 L X+11.262 Y+114.84
1919 L X+10.872 Y+114.188
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1922 L X+9.964 Y+112.279
1923 L X+9.706 Y+111.57
1924 L X+9.503 Y+110.92
1925 L X+9.311 Y+110.183
1926 L X+9.17 Y+109.512
1927 L X+9.05 Y+108.768
1928 L X+8.97 Y+108.033
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1933 L X+8.9 Y+91.477
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1935 L X+9.024 Y+90.149
1936 L X+9.13 Y+89.478
1937 L X+9.281 Y+88.743
1938 L X+9.451 Y+88.084
1939 L X+9.675 Y+87.353
1940 L X+9.908 Y+86.708
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1944 L X+11.19 Y+84.142
1945 L X+11.608 Y+83.507
1946 L X+12.011 Y+82.955
1947 L X+12.488 Y+82.362
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1950 L X+13.999 Y+80.818
1951 L X+14.644 Y+80.277
1952 L X+15.222 Y+79.84
1953 L X+15.231 Y+79.834
1954 L X+15.857 Y+79.409
1955 L X+16.441 Y+79.051
1956 L X+17.105 Y+78.686
1957 L X+17.716 Y+78.388
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1959 L X+19.06 Y+77.844
1960 L X+19.802 Y+77.606
1961 L X+20.449 Y+77.431
1962 L X+21.173 Y+77.271
1963 L X+21.85 Y+77.155
1964 L X+22.607 Y+77.062
1965 L X+23.295 Y+77.011
1966 L X+24.061 Y+76.99
1967 CC X+24.251 Y+84.188
1968 C X+24.833 Y+77.011 DR+
1969 L X+25.705 Y+77.082
1970 L X+26.336 Y+77.162
1971 L X+27.01 Y+77.277
1972 L X+27.67 Y+77.422
1973 L X+28.402 Y+77.619
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1978 L X+31.598 Y+78.979
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1998 L X+47.69 Y+74.571
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2000 L X+47.598 Y+73.132
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2017 L X+40.435 Y+74.189
2018 L X+40.42 Y+73.829
2019 L X+36.923 Y+73.835
2020 L X+36.91 Y+66.635
2021 L X+11.169 Y+66.68
2022 L X+11.182 Y+73.88
2023 L X-68.205 Y+74.02
2024 L X-68.115 Y+125.22
2025 L X+11.275 Y+125.08
2026 L X+10.995 Y+124.876
2027 L X+10.397 Y+124.429
2028 CC X+19.019 Y+112.895
2029 C X+9.278 Y+123.501 DR+
2030 L X+8.653 Y+122.927
2031 CC X+18.394 Y+112.321
2032 C X+7.65 Y+121.909 DR+
2033 L X+7.149 Y+121.348
2034 CC X+17.893 Y+111.76
2035 C X+6.287 Y+120.285 DR+
2036 L X+5.837 Y+119.672
2037 CC X+17.443 Y+111.147
2038 C X+5.081 Y+118.533 DR+
2039 L X+4.691 Y+117.88
2040 CC X+17.053 Y+110.495
2041 C X+4.051 Y+116.684 DR+
2042 L X+3.727 Y+116.003
2043 CC X+16.729 Y+109.814
2044 C X+3.2 Y+114.745 DR+
2045 L X+2.941 Y+114.035
2046 CC X+16.471 Y+109.105
2047 C X+2.536 Y+112.736 DR+
2048 L X+2.344 Y+111.998
2049 CC X+16.279 Y+108.367
2050 C X+2.062 Y+110.657 DR+
2051 L X+1.942 Y+109.913
2052 CC X+16.159 Y+107.623
2053 C X+1.782 Y+108.443 DR+
2054 L X+1.731 Y+107.548
2055 L X+1.708 Y+106.754
2056 L X+1.682 Y+92.224
2057 L X+1.689 Y+91.766
2058 L X+1.704 Y+91.261
2059 CC X+16.097 Y+91.693
2060 C X+1.783 Y+90.119 DR+
2061 L X+1.867 Y+89.362
2062 CC X+16.18 Y+90.935
2063 C X+2.079 Y+88.02 DR+
2064 L X+2.23 Y+87.286
2065 CC X+16.332 Y+90.201
2066 C X+2.569 Y+85.967 DR+
2067 L X+2.794 Y+85.236
2068 CC X+16.557 Y+89.469
2069 C X+3.258 Y+83.947 DR+
2070 L X+3.291 Y+83.867
2071 L X-3.358 Y+81.106
2072 L X-60.992 Y+81.208
2073 L X-60.927 Y+118.007
2074 L X-3.298 Y+117.906
2075 L X-3.565 Y+117.21
2076 L X-3.824 Y+116.501
2077 CC X+16.471 Y+109.105
2078 C X-4.431 Y+114.551 DR+
2079 L X-4.624 Y+113.814
2080 CC X+16.279 Y+108.367
2081 C X-5.047 Y+111.802 DR+
2082 L X-5.167 Y+111.058
2083 CC X+16.159 Y+107.623
2084 C X-5.406 Y+108.853 DR+
2085 L X-5.457 Y+107.959
2086 L X-5.492 Y+106.766
2087 L X-5.518 Y+92.237
2088 L X-5.508 Y+91.55
2089 L X-5.493 Y+91.045
2090 CC X+16.097 Y+91.693
2091 C X-5.373 Y+89.333 DR+
2092 L X-5.349 Y+89.109
2093 L X-12.506 Y+88.322
2094 L X-53.78 Y+88.395
2095 L X-53.74 Y+110.795
2096 L X-12.474 Y+110.722
2097 L X-12.595 Y+109.263
2098 L X-12.646 Y+108.369
2099 CC X+16.108 Y+106.728
2100 C X-12.692 Y+106.779 DR+
2101 L X-12.712 Y+95.523
2102 L X-19.912 Y+95.535
2103 L X-46.567 Y+95.582
2104 L X-46.553 Y+103.582
2105 L X-19.898 Y+103.535
2106 L X-19.912 Y+95.535
2107 L X-12.712 Y+95.523
2108 L X-12.718 Y+92.249
2109 L X-12.705 Y+91.334
2110 L X-12.69 Y+90.829
2111 CC X+16.097 Y+91.693
2112 C X-12.53 Y+88.546 DR+
2113 L X-12.506 Y+88.322
2114 L X-5.349 Y+89.109
2115 L X-5.29 Y+88.575
2116 CC X+16.18 Y+90.935
2117 C X-4.972 Y+86.563 DR+
2118 L X-4.821 Y+85.828
2119 CC X+16.332 Y+90.201
2120 C X-4.313 Y+83.85 DR+
2121 L X-4.088 Y+83.119
2122 CC X+16.557 Y+89.469
2123 C X-3.391 Y+81.186 DR+
2124 L X-3.358 Y+81.106
2125 L X+3.291 Y+83.867
2126 L X+3.548 Y+83.248
2127 CC X+16.847 Y+88.771
2128 C X+4.131 Y+82.014 DR+
2129 L X+4.485 Y+81.347
2130 CC X+17.202 Y+88.104
2131 C X+5.179 Y+80.179 DR+
2132 L X+5.597 Y+79.545
2133 CC X+17.62 Y+87.47
2134 C X+6.403 Y+78.44 DR+
2135 L X+6.88 Y+77.847
2136 CC X+18.097 Y+86.877
2137 C X+7.788 Y+76.823 DR+
2138 L X+8.317 Y+76.28
2139 CC X+18.626 Y+86.335
2140 C X+9.372 Y+75.302 DR+
2141 L X+10.017 Y+74.761
2142 CC X+19.271 Y+85.794
2143 C X+11.174 Y+73.886 DR+
2144 L X+11.182 Y+73.88
2145 L X+11.169 Y+66.68
2146 L X-75.418 Y+66.833
2147 L X-75.302 Y+132.433
2148 L X+37.013 Y+132.235
2149 L X+49.063 Y+132.214
2150 L X+48.877 Y+131.78
2151 L X+48.602 Y+131.078
2152 L X+48.385 Y+130.435
2153 L X+48.177 Y+129.705
2154 L X+48.02 Y+129.039
2155 L X+47.882 Y+128.291
2156 L X+47.789 Y+127.613
2157 L X+47.722 Y+126.858
2158 L X+47.694 Y+126.176
2159 L X+47.699 Y+125.414
2160 L X+47.737 Y+124.726
2161 L X+47.815 Y+123.968
2162 L X+47.916 Y+123.296
2163 L X+48.063 Y+122.561
2164 L X+48.227 Y+121.901
2165 L X+48.446 Y+121.168
2166 L X+48.674 Y+120.522
2167 L X+48.959 Y+119.822
2168 L X+49.246 Y+119.202
2169 L X+49.6 Y+118.525
2170 L X+49.945 Y+117.935
2171 L X+50.358 Y+117.3
2172 L X+50.485 Y+117.111
2173 L X+43.185 Y+117.124
2174 L X+35.993 Y+117.137
2175 L X+34.678 Y+117.634
2176 L X+34.538 Y+117.773
2177 L X+34.03 Y+118.231
2178 L X+33.443 Y+118.712
2179 L X+32.94 Y+119.089
2180 L X+37. Y+125.035
2181 L X+40.506 Y+125.029
2182 L X+40.544 Y+124.329
2183 L X+37.943 Y+124.333
2184 CC X+28.879 Y+113.143
2185 C X+37. Y+125.035 DR+
2186 L Z+285.304 F5000.
2187 L Z+314.535 FMAX
2188 L X+83.378 Y+59.69 FMAX
2189 L Z+281.458 FMAX
2190 L Z+271.458
2191 L X+72.368 Y+59.71
2192 L Y+59.373 F1000.
2193 L X-82.63 Y+59.646
2194 L X-82.489 Y+139.645
2195 L X+72.509 Y+139.373
2196 L X+72.507 Y+138.699
2197 L X+32.991 Y+138.768
2198 L X+31.414 Y+138.749
2199 L X+29.566 Y+138.67
2200 L X+28.195 Y+138.567
2201 L X+27.088 Y+138.453
2202 L X+25.616 Y+138.26
2203 L X+23.903 Y+137.962
2204 L X+22.607 Y+137.68
2205 L X+20.96 Y+137.241
2206 L X+19.272 Y+136.683
2207 L X+17.576 Y+135.991
2208 L X+16.296 Y+135.366
2209 L X+15.444 Y+134.892
2210 L X+14.685 Y+134.426
2211 L X+13.619 Y+133.688
2212 L X+13.146 Y+133.326
2213 L X+11.683 Y+132.036

2214 L X+10.376 Y+130.603
2215 L X+9.24 Y+129.028
2216 L X+8.901 Y+128.467
2217 L X+8.292 Y+127.326
2218 L X+7.943 Y+126.549
2219 L X+7.535 Y+125.477
2220 L X+7.301 Y+124.731
2221 L X+7.008 Y+123.568
2222 L X+6.799 Y+122.4
2223 L X+6.729 Y+121.797
2224 L X+6.697 Y+121.038
2225 L X+6.736 Y+120.283
2226 L X+6.848 Y+119.53
2227 L X+7.03 Y+118.791
2228 L X+7.281 Y+118.075
2229 L X+7.413 Y+117.764
2230 L X+7.611 Y+117.126
2231 L X+7.733 Y+116.468
2232 L X+7.765 Y+116.121
2233 L X+7.776 Y+115.624
2234 L X+7.746 Y+115.133
2235 L X+7.636 Y+114.474
2236 L X+7.45 Y+113.831
2237 L X+7.261 Y+113.382
2238 L X+6.987 Y+112.66
2239 L X+6.787 Y+111.931
2240 L X+6.657 Y+111.185
2241 L X+6.598 Y+110.421
2242 L X+6.594 Y+110.196
2243 L X+6.568 Y+95.489
2244 L X+6.557 Y+88.758
2245 L X+6.595 Y+88.002
2246 L X+6.705 Y+87.249
2247 L X+6.883 Y+86.52
2248 L X+7.135 Y+85.794
2249 L X+7.356 Y+85.264
2250 L X+7.554 Y+84.626
2251 L X+7.676 Y+83.968
2252 L X+7.708 Y+83.622
2253 L X+7.719 Y+83.125
2254 L X+7.689 Y+82.633
2255 L X+7.579 Y+81.974
2256 L X+7.393 Y+81.331
2257 L X+7.29 Y+81.062
2258 L X+7.043 Y+80.426
2259 L X+6.833 Y+79.695
2260 L X+6.694 Y+78.947
2261 L X+6.626 Y+78.192
2262 L X+6.631 Y+77.43
2263 L X+6.715 Y+76.632
2264 L X+6.793 Y+76.097
2265 L X+7.029 Y+74.941
2266 L X+7.324 Y+73.867
2267 L X+7.661 Y+72.892
2268 L X+8.197 Y+71.639
2269 L X+8.636 Y+70.785
2270 L X+9.793 Y+68.976
2271 L X+10.021 Y+68.673
2272 L X+11.023 Y+67.486
2273 L X+11.315 Y+67.184
2274 L X+12.415 Y+66.138
2275 L X+13.926 Y+64.954
2276 L X+15.517 Y+63.938
2277 L X+16.345 Y+63.492
2278 L X+17.154 Y+63.083
2279 L X+17.921 Y+62.738
2280 L X+18.829 Y+62.368
2281 L X+20.143 Y+61.9
2282 L X+21.813 Y+61.407
2283 L X+23.498 Y+61.009
2284 L X+25.168 Y+60.699
2285 L X+26.786 Y+60.471
2286 L X+27.993 Y+60.34
2287 L X+29.492 Y+60.222
2288 L X+31.482 Y+60.135
2289 L X+32.91 Y+60.116
2290 L X+72.369 Y+60.047
2291 L X+72.368 Y+59.71
2292 L Z+281.458 F5000.
2293 L Z+314.535 FMAX
2294 L X-.63 Y+88.311 FMAX
2295 L Z+285.314 FMAX
2296 L Z+275.314
2297 L X-.634 Y+88.397 Z+275.291
2298 L X-.641 Y+88.583 Z+275.241
2299 L X-.643 Y+88.77 Z+275.191
2300 L X-.632 Y+95.502 Z+273.387
2301 L X+6.568 Y+95.489
Z+271.458
2302 L X-.632 Y+95.502 F1000.
2303 L X-.643 Y+88.77
2304 L X-.634 Y+88.397
2305 L X-.596 Y+87.641
2306 L X-.53 Y+86.96
2307 L X-.419 Y+86.207
2308 L X-.29 Y+85.541
2309 L X-.111 Y+84.811
2310 L X-.084 Y+84.704
2311 L X-.14 Y+81.488
2312 L X-.245 Y+81.015
2313 L X-.384 Y+80.267
2314 L X-.477 Y+79.589
2315 L X-.545 Y+78.834
2316 L X-.574 Y+78.15
2317 L X-.569 Y+77.388
2318 L X-.529 Y+76.672
2319 L X-.445 Y+75.874
2320 L X-.41 Y+75.599
2321 L X-.333 Y+75.064
2322 L X-.262 Y+74.658
2323 L X-.026 Y+73.501
2324 L X+.087 Y+73.031
2325 L X+.382 Y+71.957
2326 L X+.518 Y+71.518
2327 L X+.854 Y+70.543
2328 L X+1.041 Y+70.059
2329 L X+1.578 Y+68.806
2330 L X+1.795 Y+68.344
2331 L X+2.234 Y+67.49
2332 L X+2.57 Y+66.907
2333 L X+2.705 Y+66.695
2334 L X-75.418 Y+66.833
2335 L X-75.302 Y+132.433
2336 L X+2.802 Y+132.295
2337 L X+2.735 Y+132.184
2338 L X+2.55 Y+131.859
2339 L X+1.941 Y+130.718
2340 L X+1.725 Y+130.278
2341 L X+1.376 Y+129.501
2342 L X+1.212 Y+129.106
2343 L X+.805 Y+128.033
2344 L X+.668 Y+127.639
2345 L X+.433 Y+126.893
2346 L X+.318 Y+126.487
2347 L X+.026 Y+125.324
2348 L X-.079 Y+124.836
2349 L X-.288 Y+123.668
2350 L X-.353 Y+123.229
2351 L X-.423 Y+122.626
2352 L X-.464 Y+122.104
2353 L X-.497 Y+121.346
2354 L X-.493 Y+120.664
2355 L X-.454 Y+119.908
2356 L X-.386 Y+119.229
2357 L X-.275 Y+118.477
2358 L X-.142 Y+117.804
2359 L X+.04 Y+117.064
2360 L X+.076 Y+116.926
2361 L X+.066 Y+114.647
2362 L X+.043 Y+114.562
2363 L X-.157 Y+113.833
2364 L X-.306 Y+113.168
2365 L X-.436 Y+112.421
2366 L X-.521 Y+111.742
2367 L X-.581 Y+110.978
2368 L X-.601 Y+110.535
2369 L X-.605 Y+110.31
2370 L X-.606 Y+110.209
2371 L X-.632 Y+95.502
2372 L X-7.832 Y+95.514
2373 L X-7.843 Y+88.783
2374 L X-7.825 Y+88.036
2375 L X-7.787 Y+87.28
2376 CC X+6.595 Y+88.002
2377 C X-7.654 Y+85.917 DR+
2378 L X-7.544 Y+85.165
2379 CC X+6.705 Y+87.249
2380 C X-7.299 Y+83.896 DR+
2381 L X-7.327 Y+82.313
2382 L X-7.462 Y+81.587
2383 CC X+6.694 Y+78.947
2384 C X-7.649 Y+80.23 DR+
2385 L X-7.716 Y+79.475
2386 CC X+6.626 Y+78.192
2387 C X-7.773 Y+78.108 DR+
2388 L X-7.769 Y+77.346
2389 CC X+6.631 Y+77.43
2390 C X-7.689 Y+75.915 DR+
2391 L X-7.605 Y+75.117
2392 L X-7.536 Y+74.566
2393 L X-7.458 Y+74.031
2394 L X-7.441 Y+73.913
2395 L X-68.205 Y+74.02
2396 L X-68.115 Y+125.22
2397 L X-7.344 Y+125.113
2398 L X-7.376 Y+124.937
2399 L X-7.505 Y+124.058
2400 L X-7.575 Y+123.455
2401 L X-7.658 Y+122.412
2402 L X-7.69 Y+121.653
2403 CC X+6.697 Y+121.038
2404 C X-7.684 Y+120.289 DR+
2405 L X-7.644 Y+119.534
2406 CC X+6.736 Y+120.283
2407 C X-7.509 Y+118.175 DR+
2408 L X-7.397 Y+117.423
2409 CC X+6.848 Y+119.53
2410 C X-7.132 Y+116.077 DR+
2411 L X-7.128 Y+116.059
2412 L X-7.13 Y+115.63
2413 CC X+6.787 Y+111.931
2414 C X-7.399 Y+114.405 DR+
2415 L X-7.529 Y+113.658
2416 CC X+6.657 Y+111.185
2417 C X-7.7 Y+112.299 DR+
2418 L X-7.759 Y+111.535
2419 L X-7.801 Y+110.649
2420 L X-7.804 Y+110.424
2421 L X-7.806 Y+110.222
2422 L X-7.832 Y+95.514
2423 L X-15.032 Y+95.527
2424 L X-15.043 Y+88.795
2425 L X-15.016 Y+87.674
2426 L X-14.978 Y+86.919
2427 CC X+6.595 Y+88.002
2428 C X-14.778 Y+84.875 DR+
2429 L X-14.668 Y+84.122
2430 L X-14.512 Y+83.201
2431 L X-14.515 Y+83.04
2432 L X-14.54 Y+82.907
2433 CC X+6.694 Y+78.947
2434 C X-14.796 Y+81.126 DR+
2435 L X-60.992 Y+81.208
2436 L X-60.927 Y+118.007
2437 L X-14.735 Y+117.926
2438 L X-14.631 Y+117.122
2439 L X-14.52 Y+116.369
2440 L X-14.445 Y+115.9
2441 L X-14.492 Y+115.642
2442 L X-14.622 Y+114.895
2443 CC X+6.657 Y+111.185
2444 C X-14.878 Y+112.857 DR+
2445 L X-14.938 Y+112.093
2446 CC X+6.598 Y+110.421
2447 C X-15. Y+110.763 DR+
2448 L X-15.003 Y+110.538
2449 L X-15.006 Y+110.234
2450 L X-15.032 Y+95.527
2451 L X-22.232 Y+95.539
2452 L X-22.243 Y+88.808
2453 L X-22.24 Y+88.339
2454 L X-53.78 Y+88.395
2455 L X-53.74 Y+110.795
2456 L X-22.201 Y+110.739
2457 L X-22.202 Y+110.652
2458 L X-22.206 Y+110.247
2459 L X-22.232 Y+95.539
2460 L X-29.432 Y+95.552
2461 L X-46.567 Y+95.582
2462 L X-46.553 Y+103.582
2463 L X-29.418 Y+103.552
2464 L X-29.432 Y+95.552
2465 L Z+281.458 F5000.
2466 L Z+314.535 FMAX
2467 L X-38.613 Y+48.558 FMAX
2468 L Z+277.611 FMAX
2469 L Z+267.611
2470 L X-38.594 Y+59.568
2471 L X-82.63 Y+59.646 F1000.
2472 L X-82.489 Y+139.645
2473 L X+5.54 Y+139.49
2474 L X+5.485 Y+139.457
2475 L X+4.12 Y+138.532
2476 L X+3.816 Y+138.303
2477 L X+2.257 Y+136.955
2478 L X+.89 Y+135.469
2479 L X-.267 Y+133.871
2480 L X-.902 Y+132.786
2481 L X-1.037 Y+132.527
2482 L X-1.35 Y+131.838
2483 L X-1.498 Y+131.434
2484 L X-1.621 Y+131.035
2485 L X-1.791 Y+130.292
2486 L X-1.889 Y+129.541
2487 L X-1.916 Y+128.783
2488 L X-1.871 Y+128.029
2489 L X-1.754 Y+127.277
2490 L X-1.566 Y+126.539
2491 L X-1.313 Y+125.834
2492 L X-.989 Y+125.141
2493 L X-.604 Y+124.491
2494 L X-.155 Y+123.873
2495 L X+.347 Y+123.305
2496 L X+.9 Y+122.787
2497 L X+1.506 Y+122.32
2498 L X+2.141 Y+121.92
2499 L X+2.818 Y+121.578
2500 L X+3.542 Y+121.295
2501 L X+4.256 Y+121.048
2502 L X+4.856 Y+120.753
2503 L X+5.419 Y+120.391
2504 L X+5.935 Y+119.966
2505 L X+6.398 Y+119.484
2506 L X+6.803 Y+118.952
2507 L X+7.142 Y+118.376
2508 L X+7.413 Y+117.764
2509 L X+7.611 Y+117.126
2510 L X+7.733 Y+116.468
2511 L X+7.765 Y+116.121
2512 L X+7.776 Y+115.624
2513 L X+7.746 Y+115.133
2514 L X+7.636 Y+114.474
2515 L X+7.45 Y+113.831
2516 L X+7.261 Y+113.382
2517 L X+7.255 Y+113.367
2518 L X+7.191 Y+113.215
2519 L X+6.862 Y+112.633
2520 L X+6.468 Y+112.092
2521 L X+6.014 Y+111.602
2522 L X+5.506 Y+111.167
2523 L X+4.951 Y+110.794
2524 L X+4.356 Y+110.489
2525 L X+3.73 Y+110.254
2526 L X+3.408 Y+110.173
2527 L X+2.507 Y+109.924
2528 L X+1.841 Y+109.668
2529 L X+1.156 Y+109.327
2530 L X+.506 Y+108.921
2531 L X-.092 Y+108.464
2532 L X-.642 Y+107.955
2533 L X-1.154 Y+107.381
2534 L X-1.604 Y+106.769
2535 L X-1.988 Y+106.128
2536 L X-2.318 Y+105.436
2537 L X-2.576 Y+104.726
2538 L X-2.768 Y+103.989
2539 L X-2.888 Y+103.244
2540 L X-2.939 Y+102.35
2541 L X-2.949 Y+96.652
2542 L X-2.921 Y+95.975
2543 L X-2.822 Y+95.221
2544 L X-2.651 Y+94.48
2545 L X-2.412 Y+93.761
2546 L X-2.105 Y+93.066
2547 L X-1.732 Y+92.403
2548 L X-1.302 Y+91.781
2549 L X-.812 Y+91.201
2550 L X-.271 Y+90.671
2551 L X+.322 Y+90.191
2552 L X+.958 Y+89.77
2553 L X+1.622 Y+89.416
2554 L X+2.331 Y+89.121
2555 L X+3.049 Y+88.898
2556 L X+3.568 Y+88.77
2557 L X+4.199 Y+88.548
2558 L X+4.799 Y+88.253
2559 L X+5.361 Y+87.891
2560 L X+5.878 Y+87.466
2561 L X+6.341 Y+86.984
2562 L X+6.745 Y+86.452
2563 L X+7.085 Y+85.876
2564 L X+7.356 Y+85.264
2565 L X+7.554 Y+84.626
2566 L X+7.676 Y+83.968
2567 L X+7.708 Y+83.622
2568 L X+7.719 Y+83.125
2569 L X+7.689 Y+82.633
2570 L X+7.579 Y+81.974
2571 L X+7.393 Y+81.331
2572 L X+7.134 Y+80.715
2573 L X+6.805 Y+80.133
2574 L X+6.411 Y+79.592
2575 L X+5.957 Y+79.102
2576 L X+5.449 Y+78.667
2577 L X+4.893 Y+78.294
2578 L X+4.299 Y+77.989
2579 L X+3.682 Y+77.766
2580 L X+2.909 Y+77.49
2581 L X+2.231 Y+77.171
2582 L X+1.58 Y+76.785
2583 L X+.962 Y+76.334
2584 L X+.395 Y+75.832
2585 L X-.122 Y+75.278
2586 L X-.588 Y+74.673
2587 L X-.986 Y+74.039
2588 L X-1.331 Y+73.355
2589 L X-1.605 Y+72.653
2590 L X-1.812 Y+71.922
2591 L X-1.95 Y+71.175
2592 L X-2.016 Y+70.42

2593 L X-2.009 Y+69.658
2594 L X-1.932 Y+68.91
2595 L X-1.783 Y+68.164
2596 L X-1.668 Y+67.748
2597 L X-1.536 Y+67.356
2598 L X-1.242 Y+66.658
2599 L X-.931 Y+66.055
2600 L X+.162 Y+64.315
2601 L X+.76 Y+63.542
2602 L X+1.41 Y+62.778
2603 L X+2.177 Y+62.005
2604 L X+2.87 Y+61.351
2605 L X+4.469 Y+60.102
2606 L X+5.443 Y+59.491
2607 L X-38.594 Y+59.568
2608 L Z+277.611 F5000.
2609 L Z+314.535 FMAX
2610 L X-13.124 Y+93.213 FMAX
2611 L Z+281.468 FMAX
2612 L Z+271.468
2613 L X-12.852 Y+92.844
Z+271.345
2614 L X-12.399 Y+92.36 Z+271.167
2615 L X-11.892 Y+91.933
Z+270.989
2616 L X-11.337 Y+91.568
Z+270.812
2617 L X-10.743 Y+91.272
Z+270.634
2618 L X-10.119 Y+91.048
Z+270.456
2619 L X-9.472 Y+90.9 Z+270.278
2620 L X-8.812 Y+90.829 Z+270.1
2621 L X-8.149 Y+90.836 Z+269.923
2622 L X-7.491 Y+90.922 Z+269.745
2623 L X-6.848 Y+91.085 Z+269.567
2624 L X-6.229 Y+91.323 Z+269.389
2625 L X-5.642 Y+91.633 Z+269.212
2626 L X-5.096 Y+92.01 Z+269.034
2627 L X-4.598 Y+92.449 Z+268.856
2628 L X-4.156 Y+92.943 Z+268.678
2629 L X-3.775 Y+93.487 Z+268.5
2630 L X-3.462 Y+94.072 Z+268.323
2631 L X-3.219 Y+94.689 Z+268.145
2632 L X-3.052 Y+95.331 Z+267.967
2633 L X-2.961 Y+95.988 Z+267.789
2634 L X-2.949 Y+96.652 Z+267.611
2635 L X-10.146 Y+96.435 F1000.
2636 L X-10.143 Y+96.357
2637 L X-10.115 Y+95.68
2638 L X-10.059 Y+95.034
2639 L X-9.96 Y+94.279
2640 L X-9.838 Y+93.604
2641 L X-9.667 Y+92.863
2642 L X-9.483 Y+92.207
2643 L X-9.244 Y+91.489
2644 L X-8.997 Y+90.85
2645 L X-8.69 Y+90.155
2646 L X-8.384 Y+89.543
2647 L X-8.012 Y+88.88
2648 L X-7.651 Y+88.302
2649 L X-7.22 Y+87.681
2650 L X-6.805 Y+87.138
2651 L X-6.315 Y+86.558
2652 L X-5.852 Y+86.058
2653 L X-5.311 Y+85.528
2654 L X-4.798 Y+85.072
2655 L X-4.205 Y+84.592
2656 L X-3.651 Y+84.187
2657 L X-3.015 Y+83.766
2658 L X-2.433 Y+83.419
2659 L X-1.863 Y+83.114
2660 L X-2.09 Y+82.979
2661 L X-2.662 Y+82.603
2662 L X-3.28 Y+82.152
2663 L X-3.813 Y+81.724
2664 L X-4.379 Y+81.221
2665 L X-4.868 Y+80.745
2666 L X-5.385 Y+80.192
2667 L X-5.83 Y+79.667
2668 L X-6.295 Y+79.062
2669 L X-6.682 Y+78.507
2670 L X-7.081 Y+77.873
2671 L X-7.417 Y+77.277
2672 L X-7.762 Y+76.593
2673 L X-8.039 Y+75.97
2674 L X-8.313 Y+75.268
2675 L X-8.53 Y+74.622
2676 L X-8.738 Y+73.891
2677 L X-8.893 Y+73.225
2678 L X-9.031 Y+72.477
2679 L X-9.122 Y+71.801
2680 L X-9.188 Y+71.046
2681 L X-9.215 Y+70.361
2682 L X-9.209 Y+69.599
2683 L X-9.172 Y+68.921
2684 L X-9.094 Y+68.172
2685 L X-8.993 Y+67.499
2686 L X-8.844 Y+66.754
2687 L X-8.836 Y+66.716
2688 L X-75.418 Y+66.833
2689 L X-75.302 Y+132.433
2690 L X-8.714 Y+132.316
2691 L X-8.81 Y+131.896
2692 L X-8.93 Y+131.225
2693 L X-9.028 Y+130.475
2694 L X-9.085 Y+129.795
2695 L X-9.111 Y+129.037
2696 L X-9.103 Y+128.357
2697 L X-9.058 Y+127.602
2698 L X-8.985 Y+126.922
2699 L X-8.869 Y+126.17
2700 L X-8.731 Y+125.499
2701 L X-8.543 Y+124.761
2702 L X-8.344 Y+124.112
2703 L X-8.092 Y+123.406
2704 L X-7.833 Y+122.778
2705 L X-7.508 Y+122.085
2706 L X-7.188 Y+121.479
2707 L X-6.803 Y+120.828
2708 L X-6.427 Y+120.256
2709 L X-5.978 Y+119.638
2710 L X-5.55 Y+119.105
2711 L X-5.048 Y+118.537
2712 L X-4.573 Y+118.048
2713 L X-4.02 Y+117.53
2714 L X-3.495 Y+117.084
2715 L X-2.889 Y+116.617
2716 L X-2.335 Y+116.23
2717 L X-1.805 Y+115.896
2718 L X-2.053 Y+115.772
2719 L X-2.658 Y+115.434
2720 L X-3.307 Y+115.028
2721 L X-3.865 Y+114.642
2722 L X-4.463 Y+114.185
2723 L X-4.983 Y+113.748
2724 L X-5.533 Y+113.239
2725 L X-6.012 Y+112.751
2726 L X-6.524 Y+112.178
2727 L X-6.958 Y+111.643
2728 L X-7.408 Y+111.03
2729 L X-7.782 Y+110.467
2730 L X-8.166 Y+109.826
2731 L X-8.488 Y+109.225
2732 L X-8.817 Y+108.533
2733 L X-9.082 Y+107.902
2734 L X-9.341 Y+107.193
2735 L X-9.544 Y+106.539
2736 L X-9.736 Y+105.802
2737 L X-9.877 Y+105.135
2738 L X-9.997 Y+104.39
2739 L X-10.077 Y+103.653
2740 L X-10.128 Y+102.758
2741 L X-10.139 Y+102.362
2742 L X-10.149 Y+96.664
2743 L X-10.146 Y+96.435
2744 L X-17.343 Y+96.219
2745 L X-17.337 Y+96.061
2746 L X-17.309 Y+95.385
2747 CC X-2.921 Y+95.975
2748 C X-17.198 Y+94.092 DR+
2749 L X-17.098 Y+93.337
2750 CC X-2.822 Y+95.221
2751 C X-16.854 Y+91.988 DR+
2752 L X-16.683 Y+91.246
2753 CC X-2.651 Y+94.48
2754 C X-16.315 Y+89.934 DR+
2755 L X-16.076 Y+89.216
2756 CC X-2.412 Y+93.761
2757 C X-15.582 Y+87.939 DR+
2758 L X-15.275 Y+87.244
2759 CC X-2.105 Y+93.066
2760 C X-14.663 Y+86.019 DR+
2761 L X-14.291 Y+85.356
2762 CC X-1.732 Y+92.403
2763 C X-13.569 Y+84.202 DR+
2764 L X-13.138 Y+83.58
2765 L X-12.513 Y+82.744
2766 L X-12.776 Y+82.341
2767 L X-13.175 Y+81.707
2768 CC X-.986 Y+74.039
2769 C X-13.848 Y+80.515 DR+
2770 L X-14.192 Y+79.831
2771 CC X-1.331 Y+73.355
2772 C X-14.747 Y+78.586 DR+
2773 L X-15.021 Y+77.884
2774 CC X-1.605 Y+72.653
2775 C X-15.456 Y+76.59 DR+
2776 L X-15.663 Y+75.86
2777 CC X-1.812 Y+71.922
2778 C X-15.975 Y+74.527 DR+
2779 L X-16.085 Y+73.928
2780 L X-68.205 Y+74.02
2781 L X-68.115 Y+125.22
2782 L X-15.993 Y+125.128
2783 L X-15.983 Y+125.064
2784 CC X-1.754 Y+127.277
2785 C X-15.708 Y+123.721 DR+
2786 L X-15.52 Y+122.982
2787 CC X-1.566 Y+126.539
2788 C X-15.123 Y+121.684 DR+
2789 L X-14.87 Y+120.978
2790 CC X-1.313 Y+125.834
2791 C X-14.352 Y+119.722 DR+
2792 L X-14.027 Y+119.029
2793 CC X-.989 Y+125.141
2794 C X-13.386 Y+117.816 DR+
2795 L X-13.002 Y+117.166
2796 L X-12.454 Y+116.308
2797 L X-12.761 Y+115.905
2798 L X-13.211 Y+115.292
2799 CC X-1.604 Y+106.769
2800 C X-13.96 Y+114.164 DR+
2801 L X-14.344 Y+113.523
2802 CC X-1.988 Y+106.128
2803 C X-14.987 Y+112.323 DR+
2804 L X-15.317 Y+111.631
2805 CC X-2.318 Y+105.436
2806 C X-15.847 Y+110.368 DR+
2807 L X-16.105 Y+109.659
2808 CC X-2.576 Y+104.726
2809 C X-16.512 Y+108.352 DR+
2810 L X-16.704 Y+107.615
2811 CC X-2.768 Y+103.989
2812 C X-16.985 Y+106.281 DR+
2813 L X-17.105 Y+105.537
2814 CC X-2.888 Y+103.244
2815 C X-17.265 Y+104.062 DR+
2816 L X-17.316 Y+103.167
2817 L X-17.339 Y+102.375
2818 L X-17.349 Y+96.677
2819 L X-17.343 Y+96.219
2820 L X-24.539 Y+96.002
2821 L X-24.531 Y+95.766
2822 L X-24.503 Y+95.09
2823 CC X-2.921 Y+95.975
2824 C X-24.336 Y+93.15 DR+
2825 L X-24.236 Y+92.396
2826 CC X-2.822 Y+95.221
2827 C X-23.87 Y+90.371 DR+
2828 L X-23.699 Y+89.63
2829 CC X-2.651 Y+94.48
2830 C X-23.147 Y+87.661 DR+
2831 L X-22.908 Y+86.943
2832 CC X-2.412 Y+93.761
2833 C X-22.168 Y+85.028 DR+
2834 L X-21.86 Y+84.332
2835 CC X-2.105 Y+93.066
2836 C X-20.942 Y+82.496 DR+
2837 L X-20.92 Y+82.457
2838 CC X-1.331 Y+73.355
2839 C X-21.455 Y+81.201 DR+
2840 L X-21.48 Y+81.138
2841 L X-60.992 Y+81.208
2842 L X-60.927 Y+118.007
2843 L X-21.418 Y+117.938
2844 CC X-1.313 Y+125.834
2845 C X-20.871 Y+116.665 DR+
2846 L X-20.858 Y+116.638
2847 CC X-1.988 Y+106.128
2848 C X-21.486 Y+115.421 DR+
2849 L X-21.816 Y+114.729
2850 CC X-2.318 Y+105.436
2851 C X-22.611 Y+112.835 DR+
2852 L X-22.87 Y+112.125
2853 CC X-2.576 Y+104.726
2854 C X-23.48 Y+110.166 DR+
2855 L X-23.672 Y+109.428
2856 CC X-2.768 Y+103.989
2857 C X-24.093 Y+107.427 DR+
2858 L X-24.213 Y+106.683
2859 CC X-2.888 Y+103.244
2860 C X-24.454 Y+104.47 DR+
2861 L X-24.504 Y+103.576
2862 L X-24.539 Y+102.387
2863 L X-24.549 Y+96.689
2864 L X-24.539 Y+96.002
2865 L X-31.736 Y+95.785
2866 L X-31.725 Y+95.471
2867 L X-31.697 Y+94.794
2868 CC X-2.921 Y+95.975
2869 C X-31.474 Y+92.208 DR+
2870 L X-31.374 Y+91.454
2871 CC X-2.822 Y+95.221
2872 C X-30.886 Y+88.754 DR+
2873 L X-30.794 Y+88.354
2874 L X-53.78 Y+88.395
2875 L X-53.74 Y+110.795
2876 L X-30.762 Y+110.754
2877 CC X-2.768 Y+103.989
2878 C X-31.201 Y+108.573 DR+
2879 L X-31.321 Y+107.829
2880 CC X-2.888 Y+103.244
2881 C X-31.642 Y+104.879 DR+
2882 L X-31.693 Y+103.985
2883 CC X-2.939 Y+102.35
2884 C X-31.739 Y+102.399 DR+
2885 L X-31.749 Y+96.701
2886 L X-31.736 Y+95.785
2887 L X-38.933 Y+95.569
2888 L X-46.567 Y+95.582
2889 L X-46.553 Y+103.582
2890 L X-38.919 Y+103.569
2891 L X-38.939 Y+102.412
2892 L X-38.949 Y+96.714
2893 L X-38.933 Y+95.569
2894 L Z+277.611 F5000.
2895 L Z+314.535 FMAX
2896 L X-46.014 Y+48.571 FMAX
2897 L Z+273.765 FMAX
2898 L Z+263.765
2899 L X-45.995 Y+59.581
2900 L X-82.63 Y+59.646 F1000.
2901 L X-82.489 Y+139.645
2902 L X-9.19 Y+139.516
2903 L X-9.774 Y+138.713
2904 L X-10.112 Y+138.152
2905 L X-10.745 Y+136.966
2906 L X-11.063 Y+136.256
2907 L X-11.504 Y+135.096
2908 L X-12.036 Y+133.135
2909 L X-12.352 Y+130.92
2910 L X-12.408 Y+129.516
2911 L X-12.398 Y+129.101
2912 L X-12.323 Y+128.342
2913 L X-12.176 Y+127.596
2914 L X-11.962 Y+126.873
2915 L X-11.68 Y+126.173
2916 L X-11.329 Y+125.495
2917 L X-10.919 Y+124.86
2918 L X-10.451 Y+124.265
2919 L X-9.923 Y+123.713
2920 L X-9.352 Y+123.219
2921 L X-8.729 Y+122.775
2922 L X-8.076 Y+122.398
2923 L X-7.379 Y+122.08
2924 L X-6.673 Y+121.836
2925 L X-5.913 Y+121.652
2926 L X-5.174 Y+121.545
2927 L X-4.389 Y+121.508
2928 L X+2.052 Y+121.496
2929 L X+2.309 Y+121.49
2930 L X+2.973 Y+121.418
2931 L X+3.59 Y+121.278
2932 L X+4.256 Y+121.048
2933 L X+4.856 Y+120.753
2934 L X+5.419 Y+120.391
2935 L X+5.935 Y+119.966
2936 L X+6.398 Y+119.484
2937 L X+6.803 Y+118.952
2938 L X+7.142 Y+118.376
2939 L X+7.413 Y+117.764
2940 L X+7.611 Y+117.126
2941 L X+7.733 Y+116.468
2942 L X+7.765 Y+116.121
2943 L X+7.776 Y+115.624
2944 L X+7.746 Y+115.133
2945 L X+7.636 Y+114.474
2946 L X+7.45 Y+113.831
2947 L X+7.261 Y+113.382
2948 L X+7.255 Y+113.367
2949 L X+7.191 Y+113.215
2950 L X+6.862 Y+112.633
2951 L X+6.468 Y+112.092
2952 L X+6.014 Y+111.602
2953 L X+5.506 Y+111.167
2954 L X+4.951 Y+110.794
2955 L X+4.356 Y+110.489
2956 L X+3.73 Y+110.254
2957 L X+3.081 Y+110.094
2958 L X+2.417 Y+110.01
2959 L X+2.023 Y+109.997
2960 L X-4.485 Y+110.006
2961 L X-5.224 Y+109.97
2962 L X-5.993 Y+109.858
2963 L X-6.712 Y+109.683
2964 L X-7.419 Y+109.44
2965 L X-8.104 Y+109.129
2966 L X-8.762 Y+108.753
2967 L X-9.386 Y+108.311

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2968 L X-9.959 Y+107.818
2969 L X-10.483 Y+107.273
2970 L X-10.956 Y+106.676
2971 L X-11.369 Y+106.04
2972 L X-11.716 Y+105.375
2973 L X-12.003 Y+104.671
2974 L X-12.223 Y+103.938
2975 L X-12.37 Y+103.199
2976 L X-12.448 Y+102.442
2977 L X-12.459 Y+102.012
2978 L X-12.468 Y+97.016
2979 L X-12.458 Y+96.601
2980 L X-12.383 Y+95.842
2981 L X-12.236 Y+95.096
2982 L X-12.022 Y+94.373
2983 L X-11.74 Y+93.673
2984 L X-11.389 Y+92.996
2985 L X-10.979 Y+92.36
2986 L X-10.511 Y+91.766
2987 L X-9.983 Y+91.213
2988 L X-9.413 Y+90.719
2989 L X-8.789 Y+90.276
2990 L X-8.137 Y+89.899
2991 L X-7.44 Y+89.581
2992 L X-6.712 Y+89.33
2993 L X-5.974 Y+89.152
2994 L X-5.235 Y+89.045
2995 L X-4.451 Y+89.008
2996 L X+1.99 Y+88.996
2997 L X+2.251 Y+88.99
2998 L X+2.916 Y+88.918
2999 L X+3.568 Y+88.77
3000 L X+4.199 Y+88.548
3001 L X+4.799 Y+88.253
3002 L X+5.361 Y+87.891
3003 L X+5.878 Y+87.466
3004 L X+6.341 Y+86.984
3005 L X+6.745 Y+86.452
3006 L X+7.085 Y+85.876
3007 L X+7.356 Y+85.264
3008 L X+7.554 Y+84.626
3009 L X+7.676 Y+83.968
3010 L X+7.708 Y+83.622
3011 L X+7.719 Y+83.125
3012 L X+7.689 Y+82.633
3013 L X+7.579 Y+81.974
3014 L X+7.393 Y+81.331
3015 L X+7.134 Y+80.715
3016 L X+6.805 Y+80.133
3017 L X+6.411 Y+79.592
3018 L X+5.957 Y+79.102
3019 L X+5.449 Y+78.667
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3021 L X+4.299 Y+77.989
3022 L X+3.682 Y+77.766
3023 L X+3.593 Y+77.734
3024 L X+3.023 Y+77.594
3025 L X+2.36 Y+77.51
3026 L X+2.02 Y+77.498
3027 L X-4.695 Y+77.499
3028 L X-5.315 Y+77.465
3029 L X-6.015 Y+77.365
3030 L X-6.754 Y+77.187
3031 L X-7.466 Y+76.943
3032 L X-8.153 Y+76.632
3033 L X-8.811 Y+76.255
3034 L X-9.436 Y+75.813
3035 L X-10.01 Y+75.32
3036 L X-10.534 Y+74.775
3037 L X-11.008 Y+74.178
3038 L X-11.421 Y+73.542
3039 L X-11.768 Y+72.877
3040 L X-12.056 Y+72.173
3041 L X-12.276 Y+71.44
3042 L X-12.423 Y+70.7
3043 L X-12.501 Y+69.943
3044 L X-12.512 Y+69.514
3045 L X-12.502 Y+69.099
3046 L X-12.47 Y+68.769
3047 L X-12.39 Y+67.38
3048 L X-12.005 Y+65.245
3049 L X-11.563 Y+63.75
3050 L X-11.458 Y+63.455
3051 L X-10.803 Y+61.919
3052 L X-10.596 Y+61.51
3053 L X-10.01 Y+60.51
3054 L X-9.46 Y+59.646
3055 L X-9.36 Y+59.517
3056 L X-45.995 Y+59.581
3057 L Z+273.765 F5000.
3058 L Z+314.535 FMAX
3059 L X-15.976 Y+87.079 FMAX
3060 L Z+277.621 FMAX
3061 L Z+267.621
3062 L X-16.166 Y+87.31 Z+267.541
3063 L X-16.635 Y+87.904
Z+267.339
3064 L X-16.839 Y+88.176
Z+267.247
3065 L X-17.03 Y+88.458 Z+267.156
3066 L X-17.44 Y+89.094 Z+266.953
3067 L X-17.619 Y+89.386
Z+266.862
3068 L X-17.784 Y+89.688 Z+266.77
3069 L X-18.135 Y+90.365
Z+266.565
3070 L X-18.284 Y+90.67 Z+266.474
3071 L X-18.418 Y+90.982
Z+266.383
3072 L X-18.7 Y+91.683 Z+266.181
3073 L X-18.82 Y+92.002 Z+266.089
3074 L X-18.925 Y+92.327
Z+265.998
3075 L X-19.139 Y+93.05 Z+265.796
3076 L X-19.191 Y+93.232
Z+265.745
3077 L X-19.237 Y+93.415
Z+265.695
3078 L X-12.236 Y+95.096
Z+263.765
3079 L X-19.237 Y+93.415 F1000.
3080 L X-19.139 Y+93.05
3081 L X-18.925 Y+92.327
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3088 L X-16.635 Y+87.904
3089 L X-16.166 Y+87.31
3090 L X-15.719 Y+86.795
3091 L X-15.192 Y+86.242
3092 L X-14.695 Y+85.769
3093 L X-14.124 Y+85.275
3094 L X-13.587 Y+84.853
3095 L X-12.964 Y+84.409
3096 L X-12.389 Y+84.04
3097 L X-11.737 Y+83.663
3098 L X-11.127 Y+83.349
3099 L X-10.951 Y+83.269
3100 L X-11.122 Y+83.191
3101 L X-11.729 Y+82.881
3102 L X-12.387 Y+82.504
3103 L X-12.967 Y+82.135
3104 L X-13.592 Y+81.693
3105 L X-14.13 Y+81.273
3106 L X-14.704 Y+80.779
3107 L X-15.199 Y+80.312
3108 L X-15.723 Y+79.767
3109 L X-16.174 Y+79.25
3110 L X-16.648 Y+78.654
3111 L X-17.046 Y+78.099
3112 L X-17.46 Y+77.463
3113 L X-17.803 Y+76.876
3114 L X-18.15 Y+76.211
3115 L X-18.435 Y+75.596
3116 L X-18.723 Y+74.892
3117 L X-18.951 Y+74.243
3118 L X-19.171 Y+73.511
3119 L X-19.337 Y+72.848
3120 L X-19.484 Y+72.109
3121 L X-19.586 Y+71.434
3122 L X-19.663 Y+70.677
3123 CC X-12.501 Y+69.943
3124 C X-19.698 Y+69.753 DR+
3125 L X-19.667 Y+68.579
3126 L X-19.658 Y+68.36
3127 L X-19.579 Y+66.971
3128 L X-19.561 Y+66.735
3129 L X-75.418 Y+66.833
3130 L X-75.302 Y+132.433
3131 L X-19.423 Y+132.334
3132 L X-19.48 Y+131.937
3133 L X-19.546 Y+131.208
3134 L X-19.602 Y+129.804
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3138 L X-19.488 Y+127.632
3139 L X-19.388 Y+126.954
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3141 L X-19.079 Y+125.549
3142 L X-18.865 Y+124.827
3143 L X-18.64 Y+124.182
3144 L X-18.358 Y+123.482
3145 L X-18.074 Y+122.864
3146 L X-17.724 Y+122.187
3147 L X-17.38 Y+121.593
3148 L X-16.97 Y+120.957
3149 L X-16.574 Y+120.403
3150 L X-16.106 Y+119.809
3151 L X-15.659 Y+119.293
3152 L X-15.131 Y+118.741
3153 L X-14.635 Y+118.268
3154 L X-14.064 Y+117.774
3155 L X-13.526 Y+117.352
3156 L X-12.903 Y+116.908
3157 L X-12.329 Y+116.54
3158 L X-11.676 Y+116.163
3159 L X-11.065 Y+115.848
3160 L X-10.894 Y+115.77
3161 L X-11.077 Y+115.687
3162 L X-11.684 Y+115.376
3163 L X-12.341 Y+115.
3164 L X-12.921 Y+114.63
3165 L X-13.545 Y+114.188
3166 L X-14.082 Y+113.769
3167 L X-14.655 Y+113.276
3168 L X-15.149 Y+112.808
3169 L X-15.673 Y+112.263
3170 L X-16.124 Y+111.747
3171 L X-16.597 Y+111.15
3172 L X-16.996 Y+110.596
3173 L X-17.409 Y+109.959
3174 L X-17.75 Y+109.374
3175 L X-18.098 Y+108.709
3176 L X-18.384 Y+108.092
3177 L X-18.671 Y+107.388
3178 L X-18.9 Y+106.738
3179 L X-19.12 Y+106.006
3180 L X-19.284 Y+105.346
3181 L X-19.431 Y+104.607
3182 L X-19.533 Y+103.93
3183 L X-19.61 Y+103.173
3184 L X-19.645 Y+102.64
3185 L X-19.657 Y+102.211
3186 L X-19.659 Y+102.025
3187 L X-19.668 Y+97.029
3188 L X-19.666 Y+96.839
3189 L X-19.656 Y+96.424
3190 L X-19.623 Y+95.892
3191 L X-19.548 Y+95.133
3192 L X-19.448 Y+94.455
3193 L X-19.301 Y+93.709
3194 L X-19.237 Y+93.415
3195 L X-26.238 Y+91.734
3196 L X-26.042 Y+91.004
3197 L X-25.828 Y+90.281
3198 CC X-12.022 Y+94.373
3199 C X-25.379 Y+88.992 DR+
3200 L X-25.096 Y+88.291
3201 CC X-11.74 Y+93.673
3202 C X-24.53 Y+87.056 DR+
3203 L X-24.179 Y+86.379
3204 CC X-11.389 Y+92.996
3205 C X-23.491 Y+85.191 DR+
3206 L X-23.081 Y+84.556
3207 CC X-10.979 Y+92.36
3208 C X-22.29 Y+83.448 DR+
3209 L X-22.163 Y+83.287
3210 L X-22.288 Y+83.129
3211 CC X-11.008 Y+74.178
3212 C X-23.085 Y+82.02 DR+
3213 L X-23.498 Y+81.384
3214 CC X-11.421 Y+73.542
3215 C X-24.184 Y+80.21 DR+
3216 L X-24.531 Y+79.545
3217 CC X-11.768 Y+72.877
3218 C X-25.102 Y+78.315 DR+
3219 L X-25.389 Y+77.611
3220 CC X-12.056 Y+72.173
3221 C X-25.847 Y+76.314 DR+
3222 L X-26.067 Y+75.582
3223 CC X-12.276 Y+71.44
3224 C X-26.398 Y+74.256 DR+
3225 L X-26.459 Y+73.947
3226 L X-68.205 Y+74.02
3227 L X-68.115 Y+125.22
3228 L X-26.37 Y+125.147
3229 L X-26.306 Y+124.821
3230 CC X-12.176 Y+127.596
3231 C X-25.982 Y+123.503 DR+
3232 L X-25.768 Y+122.78
3233 CC X-11.962 Y+126.873
3234 C X-25.318 Y+121.491 DR+
3235 L X-25.036 Y+120.791
3236 CC X-11.68 Y+126.173
3237 C X-24.469 Y+119.555 DR+
3238 L X-24.119 Y+118.878
3239 CC X-11.329 Y+125.495
3240 C X-23.431 Y+117.691 DR+
3241 L X-23.021 Y+117.055
3242 CC X-10.919 Y+124.86
3243 C X-22.229 Y+115.947 DR+
3244 L X-22.106 Y+115.791
3245 L X-22.238 Y+115.624
3246 CC X-10.956 Y+106.676
3247 C X-23.035 Y+114.515 DR+
3248 L X-23.448 Y+113.879
3249 CC X-11.369 Y+106.04
3250 C X-24.132 Y+112.708 DR+
3251 L X-24.479 Y+112.043
3252 CC X-11.716 Y+105.375
3253 C X-25.051 Y+110.81 DR+
3254 L X-25.338 Y+110.105
3255 CC X-12.003 Y+104.671
3256 C X-25.797 Y+108.806 DR+
3257 L X-26.016 Y+108.073
3258 CC X-12.223 Y+103.938
3259 C X-26.345 Y+106.754 DR+
3260 L X-26.492 Y+106.015
3261 CC X-12.37 Y+103.199
3262 C X-26.696 Y+104.661 DR+
3263 L X-26.773 Y+103.904
3264 L X-26.842 Y+102.838
3265 L X-26.854 Y+102.409
3266 L X-26.859 Y+102.037
3267 L X-26.868 Y+97.041
3268 L X-26.864 Y+96.662
3269 L X-26.854 Y+96.247
3270 L X-26.788 Y+95.182
3271 L X-26.713 Y+94.423
3272 CC X-12.383 Y+95.842
3273 C X-26.513 Y+93.068 DR+
3274 L X-26.367 Y+92.322
3275 L X-26.238 Y+91.734
3276 L X-33.239 Y+90.052
3277 L X-32.946 Y+88.957
3278 L X-32.731 Y+88.234
3279 CC X-12.022 Y+94.373
3280 C X-32.057 Y+86.301 DR+
3281 L X-31.775 Y+85.601
3282 CC X-11.74 Y+93.673
3283 C X-30.925 Y+83.748 DR+
3284 L X-30.693 Y+83.3
3285 L X-30.913 Y+82.88
3286 CC X-11.768 Y+72.877
3287 C X-31.719 Y+81.156 DR+
3288 L X-60.992 Y+81.208
3289 L X-60.927 Y+118.007
3290 L X-31.656 Y+117.956
3291 CC X-11.68 Y+126.173
3292 C X-30.864 Y+116.246 DR+
3293 L X-30.636 Y+115.807
3294 L X-30.861 Y+115.378
3295 CC X-11.716 Y+105.375
3296 C X-31.719 Y+113.527 DR+
3297 L X-32.006 Y+112.822
3298 CC X-12.003 Y+104.671
3299 C X-32.694 Y+110.873 DR+
3300 L X-32.913 Y+110.141
3301 CC X-12.223 Y+103.938
3302 C X-33.406 Y+108.162 DR+
3303 L X-33.553 Y+107.423
3304 CC X-12.37 Y+103.199
3305 C X-33.859 Y+105.392 DR+
3306 L X-33.936 Y+104.636
3307 CC X-12.448 Y+102.442
3308 C X-34.039 Y+103.036 DR+
3309 L X-34.051 Y+102.607
3310 L X-34.059 Y+102.05
3311 L X-34.068 Y+97.054
3312 L X-34.062 Y+96.485
3313 L X-34.051 Y+96.07
3314 CC X-12.458 Y+96.601
3315 C X-33.953 Y+94.473 DR+
3316 L X-33.878 Y+93.714
3317 CC X-12.383 Y+95.842
3318 C X-33.578 Y+91.681 DR+
3319 L X-33.432 Y+90.935
3320 L X-33.239 Y+90.052
3321 L X-40.24 Y+88.371
3322 L X-53.78 Y+88.395
3323 L X-53.74 Y+110.795
3324 L X-40.201 Y+110.771
3325 L X-40.467 Y+109.57
3326 L X-40.614 Y+108.831
3327 CC X-12.37 Y+103.199
3328 C X-41.021 Y+106.124 DR+
3329 L X-41.099 Y+105.367
3330 CC X-12.448 Y+102.442
3331 C X-41.237 Y+103.235 DR+
3332 L X-41.249 Y+102.805
3333 L X-41.259 Y+102.062
3334 L X-41.268 Y+97.066
3335 L X-41.259 Y+96.307
3336 L X-41.249 Y+95.892
3337 CC X-12.458 Y+96.601
3338 C X-41.118 Y+93.763 DR+
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3339 L X-41.043 Y+93.004
3340 CC X-12.383 Y+95.842
3341 C X-40.643 Y+90.294 DR+
3342 L X-40.497 Y+89.548
3343 L X-40.24 Y+88.371
3344 L Z+273.765 F5000.
3345 L Z+314.535 FMAX
3346 L X-51.961 Y+48.582 FMAX
3347 L Z+269.919 FMAX
3348 L Z+259.919
3349 L X-51.941 Y+59.592
3350 L X-82.63 Y+59.646 F1000.
3351 L X-82.489 Y+139.645
3352 L X-21.121 Y+139.537
3353 L X-21.548 Y+137.966
3354 L X-21.863 Y+135.751
3355 L X-21.922 Y+134.286
3356 L X-21.93 Y+129.534
3357 L X-21.92 Y+129.119
3358 L X-21.845 Y+128.36
3359 L X-21.699 Y+127.614
3360 L X-21.485 Y+126.891
3361 L X-21.198 Y+126.181
3362 L X-20.852 Y+125.513
3363 L X-20.442 Y+124.878
3364 L X-19.966 Y+124.275
3365 L X-19.447 Y+123.731
3366 L X-18.876 Y+123.237
3367 L X-18.253 Y+122.793
3368 L X-17.6 Y+122.416
3369 L X-16.904 Y+122.098
3370 L X-16.176 Y+121.847
3371 L X-15.439 Y+121.669
3372 L X-14.702 Y+121.562
3373 L X-13.919 Y+121.525
3374 L X-4.389 Y+121.508
3375 L X+2.052 Y+121.496
3376 L X+2.309 Y+121.49
3377 L X+2.973 Y+121.418
3378 L X+3.59 Y+121.278
3379 L X+4.256 Y+121.048
3380 L X+4.856 Y+120.753
3381 L X+5.419 Y+120.391
3382 L X+5.935 Y+119.966
3383 L X+6.398 Y+119.484
3384 L X+6.803 Y+118.952
3385 L X+7.142 Y+118.376
3386 L X+7.413 Y+117.764
3387 L X+7.611 Y+117.126
3388 L X+7.733 Y+116.468
3389 L X+7.765 Y+116.121
3390 L X+7.776 Y+115.624
3391 L X+7.746 Y+115.133
3392 L X+7.636 Y+114.474
3393 L X+7.45 Y+113.831
3394 L X+7.261 Y+113.382
3395 L X+7.255 Y+113.367
3396 L X+7.191 Y+113.215
3397 L X+6.862 Y+112.633
3398 L X+6.468 Y+112.092
3399 L X+6.014 Y+111.602
3400 L X+5.506 Y+111.167
3401 L X+4.951 Y+110.794
3402 L X+4.356 Y+110.489
3403 L X+3.73 Y+110.254
3404 L X+3.081 Y+110.094
3405 L X+2.417 Y+110.01
3406 L X+2.023 Y+109.997
3407 L X+1.756
3408 L X-13.951 Y+110.025
3409 L X-14.785 Y+109.981
3410 L X-15.478 Y+109.883
3411 L X-16.22 Y+109.704
3412 L X-16.932 Y+109.46
3413 L X-17.618 Y+109.149
3414 L X-18.277 Y+108.772
3415 L X-18.902 Y+108.33
3416 L X-19.476 Y+107.837
3417 L X-20.001 Y+107.292
3418 L X-20.474 Y+106.695
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3420 L X-21.24 Y+105.383
3421 L X-21.522 Y+104.689
3422 L X-21.742 Y+103.957
3423 L X-21.89 Y+103.217
3424 L X-21.967 Y+102.46
3425 L X-21.979 Y+102.031
3426 L X-21.988 Y+97.035
3427 L X-21.978 Y+96.62
3428 L X-21.903 Y+95.861
3429 L X-21.756 Y+95.115
3430 L X-21.542 Y+94.392
3431 L X-21.256 Y+93.682
3432 L X-20.91 Y+93.014
3433 L X-20.5 Y+92.379
3434 L X-20.024 Y+91.775
3435 L X-19.505 Y+91.231
3436 L X-18.923 Y+90.729
3437 L X-18.312 Y+90.294
3438 L X-17.659 Y+89.917
3439 L X-16.963 Y+89.599
3440 L X-16.236 Y+89.348
3441 L X-15.499 Y+89.169
3442 L X-14.762 Y+89.062
3443 L X-13.981 Y+89.025
3444 L X-4.448 Y+89.008
3445 L X+1.99 Y+88.996
3446 L X+2.251 Y+88.99
3447 L X+2.916 Y+88.918
3448 L X+3.568 Y+88.77
3449 L X+4.199 Y+88.548
3450 L X+4.799 Y+88.253
3451 L X+5.361 Y+87.891
3452 L X+5.878 Y+87.466
3453 L X+6.341 Y+86.984
3454 L X+6.745 Y+86.452
3455 L X+7.085 Y+85.876
3456 L X+7.356 Y+85.264
3457 L X+7.554 Y+84.626
3458 L X+7.676 Y+83.968
3459 L X+7.708 Y+83.622
3460 L X+7.719 Y+83.125
3461 L X+7.689 Y+82.633
3462 L X+7.579 Y+81.974
3463 L X+7.393 Y+81.331
3464 L X+7.134 Y+80.715
3465 L X+6.805 Y+80.133
3466 L X+6.411 Y+79.592
3467 L X+5.957 Y+79.102
3468 L X+5.449 Y+78.667
3469 L X+4.893 Y+78.294
3470 L X+4.299 Y+77.989
3471 L X+3.682 Y+77.766
3472 L X+3.593 Y+77.734
3473 L X+3.023 Y+77.594
3474 L X+2.36 Y+77.51
3475 L X+2.02 Y+77.498
3476 L X+1.282
3477 L X-14.013 Y+77.525
3478 L X-14.863 Y+77.478
3479 L X-15.707 Y+77.342
3480 L X-16.271 Y+77.206
3481 L X-16.985 Y+76.962
3482 L X-17.7 Y+76.635
3483 L X-18.332 Y+76.273
3484 L X-18.958 Y+75.831
3485 L X-19.532 Y+75.338
3486 L X-20.057 Y+74.793
3487 L X-20.531 Y+74.196
3488 L X-20.944 Y+73.56
3489 L X-21.297 Y+72.884
3490 L X-21.579 Y+72.19
3491 L X-21.799 Y+71.458
3492 L X-21.947 Y+70.718
3493 L X-22.024 Y+69.961
3494 L X-22.036 Y+69.532
3495 L X-22.045 Y+64.79
3496 L X-21.918 Y+62.576
3497 L X-21.532 Y+60.441
3498 L X-21.252 Y+59.538
3499 L X-51.941 Y+59.592
3500 L Z+269.919 F5000.
3501 L Z+314.535 FMAX
3502 L X-30.781 Y+89.292 FMAX
3503 L Z+273.775 FMAX
3504 L Z+263.775
3505 L X-30.427 Y+89. Z+263.653
3506 L X-29.869 Y+88.641
Z+263.475
3507 L X-29.272 Y+88.351
Z+263.297
3508 L X-28.646 Y+88.134
Z+263.119
3509 L X-27.998 Y+87.992
Z+262.941
3510 L X-27.337 Y+87.927
Z+262.764
3511 L X-26.674 Y+87.942
Z+262.586
3512 L X-26.017 Y+88.034
Z+262.408
3513 L X-25.375 Y+88.204 Z+262.23
3514 L X-24.759 Y+88.448
Z+262.053
3515 L X-24.175 Y+88.764
Z+261.875
3516 L X-23.633 Y+89.146
Z+261.697
3517 L X-23.139 Y+89.59 Z+261.519
3518 L X-22.702 Y+90.089
Z+261.341
3519 L X-22.327 Y+90.636
Z+261.164
3520 L X-22.019 Y+91.224
Z+260.986
3521 L X-21.783 Y+91.844
Z+260.808
3522 L X-21.622 Y+92.488 Z+260.63
3523 L X-21.538 Y+93.146
Z+260.453
3524 L X-21.533 Y+93.809
Z+260.275
3525 L X-21.606 Y+94.469
Z+260.097
3526 L X-21.756 Y+95.115
Z+259.919
3527 L X-28.757 Y+93.433 F1000.
3528 L X-28.659 Y+93.069
3529 L X-28.445 Y+92.346
3530 L X-28.22 Y+91.699
3531 L X-27.933 Y+90.99
3532 L X-27.649 Y+90.371
3533 L X-27.303 Y+89.703
3534 L X-26.962 Y+89.114
3535 L X-26.552 Y+88.478
3536 L X-26.154 Y+87.92
3537 L X-25.678 Y+87.317
3538 L X-25.23 Y+86.802
3539 L X-24.711 Y+86.258
3540 L X-24.212 Y+85.783
3541 L X-23.63 Y+85.281
3542 L X-23.098 Y+84.863
3543 L X-22.486 Y+84.427
3544 L X-21.911 Y+84.058
3545 L X-21.259 Y+83.681
3546 L X-20.654 Y+83.37
3547 L X-20.47 Y+83.285
3548 L X-20.689 Y+83.186
3549 L X-21.278 Y+82.883
3550 L X-21.91 Y+82.522
3551 L X-22.483 Y+82.156
3552 L X-23.11 Y+81.714
3553 L X-23.651 Y+81.292
3554 L X-24.225 Y+80.799
3555 L X-24.721 Y+80.33
3556 L X-25.245 Y+79.785
3557 L X-25.695 Y+79.271
3558 L X-26.169 Y+78.674
3559 L X-26.569 Y+78.118
3560 L X-26.982 Y+77.482
3561 L X-27.328 Y+76.889
3562 L X-27.68 Y+76.214
3563 L X-27.965 Y+75.598
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3566 L X-28.694 Y+73.531
3567 L X-28.86 Y+72.866
3568 L X-29.008 Y+72.126
3569 L X-29.109 Y+71.454
3570 L X-29.187 Y+70.697
3571 L X-29.222 Y+70.162
3572 L X-29.233 Y+69.732
3573 L X-29.236 Y+69.545
3574 L X-29.241 Y+66.752
3575 L X-75.418 Y+66.833
3576 L X-75.302 Y+132.433
3577 L X-29.126 Y+132.351
3578 L X-29.13 Y+129.547
3579 L X-29.128 Y+129.357
3580 L X-29.118 Y+128.942
3581 L X-29.085 Y+128.411
3582 L X-29.01 Y+127.652
3583 L X-28.911 Y+126.974
3584 L X-28.764 Y+126.228
3585 L X-28.602 Y+125.568
3586 L X-28.388 Y+124.845
3587 L X-28.161 Y+124.197
3588 L X-27.875 Y+123.487
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3590 L X-27.245 Y+122.202
3591 L X-26.904 Y+121.612
3592 L X-26.494 Y+120.976
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3599 L X-23.052 Y+117.372
3600 L X-22.429 Y+116.928
3601 L X-21.853 Y+116.558
3602 L X-21.2 Y+116.181
3603 L X-20.593 Y+115.868
3604 L X-20.415 Y+115.786
3605 L X-20.588 Y+115.708
3606 L X-21.194 Y+115.398
3607 L X-21.853 Y+115.021
3608 L X-22.432 Y+114.652
3609 L X-23.057 Y+114.21
3610 L X-23.596 Y+113.79
3611 L X-24.17 Y+113.297
3612 L X-24.665 Y+112.829
3613 L X-25.189 Y+112.284
3614 L X-25.64 Y+111.768
3615 L X-26.114 Y+111.171
3616 L X-26.513 Y+110.616
3617 L X-26.926 Y+109.98
3618 L X-27.272 Y+109.388
3619 L X-27.624 Y+108.712
3620 L X-27.908 Y+108.097
3621 L X-28.191 Y+107.404
3622 L X-28.418 Y+106.761
3623 L X-28.638 Y+106.028
3624 L X-28.803 Y+105.365
3625 L X-28.951 Y+104.625
3626 L X-29.052 Y+103.952
3627 L X-29.13 Y+103.195
3628 L X-29.164 Y+102.659
3629 L X-29.176 Y+102.23
3630 L X-29.179 Y+102.043
3631 L X-29.188 Y+97.048
3632 L X-29.186 Y+96.858
3633 L X-29.175 Y+96.443
3634 L X-29.143 Y+95.913
3635 L X-29.068 Y+95.154
3636 L X-28.968 Y+94.475
3637 L X-28.822 Y+93.73
3638 L X-28.757 Y+93.433
3639 L X-35.758 Y+91.751
3640 L X-35.563 Y+91.022
3641 L X-35.348 Y+90.299
3642 CC X-21.542 Y+94.392
3643 C X-34.897 Y+89.006 DR+
3644 L X-34.611 Y+88.297
3645 CC X-21.256 Y+93.682
3646 C X-34.042 Y+87.059 DR+
3647 L X-33.696 Y+86.391
3648 CC X-20.91 Y+93.014
3649 C X-33.013 Y+85.213 DR+
3650 L X-32.604 Y+84.577
3651 CC X-20.5 Y+92.379
3652 C X-31.807 Y+83.462 DR+
3653 L X-31.684 Y+83.306
3654 L X-31.807 Y+83.151
3655 CC X-20.531 Y+74.196
3656 C X-32.607 Y+82.041 DR+
3657 L X-33.02 Y+81.404
3658 CC X-20.944 Y+73.56
3659 C X-33.712 Y+80.219 DR+
3660 L X-34.064 Y+79.543
3661 CC X-21.297 Y+72.884
3662 C X-34.634 Y+78.313 DR+
3663 L X-34.916 Y+77.62
3664 CC X-21.579 Y+72.19
3665 C X-35.369 Y+76.336 DR+
3666 L X-35.589 Y+75.604
3667 CC X-21.799 Y+71.458
3668 C X-35.921 Y+74.274 DR+
3669 L X-35.983 Y+73.963
3670 L X-68.205 Y+74.02
3671 L X-68.115 Y+125.22
3672 L X-35.893 Y+125.163
3673 L X-35.83 Y+124.842
3674 CC X-21.699 Y+127.614
3675 C X-35.505 Y+123.521 DR+
3676 L X-35.291 Y+122.798
3677 CC X-21.485 Y+126.891
3678 C X-34.838 Y+121.502 DR+
3679 L X-34.552 Y+120.793
3680 CC X-21.198 Y+126.181
3681 C X-33.985 Y+119.558 DR+
3682 L X-33.639 Y+118.89
3683 CC X-20.852 Y+125.513
3684 C X-32.955 Y+117.71 DR+
3685 L X-32.545 Y+117.075
3686 CC X-20.442 Y+124.878
3687 C X-31.747 Y+115.958 DR+
3688 L X-31.627 Y+115.806
3689 L X-31.754 Y+115.647
3690 CC X-20.474 Y+106.695
3691 C X-32.551 Y+114.538 DR+
3692 L X-32.964 Y+113.901
3693 CC X-20.887 Y+106.059
3694 C X-33.656 Y+112.716 DR+
3695 L X-34.008 Y+112.04
3696 CC X-21.24 Y+105.383
3697 C X-34.577 Y+110.812 DR+
3698 L X-34.859 Y+110.119
3699 CC X-21.522 Y+104.689

3700 C X-35.313 Y+108.832 DR+
3701 L X-35.533 Y+108.099
3702 CC X-21.742 Y+103.957
3703 C X-35.864 Y+106.773 DR+
3704 L X-36.011 Y+106.034
3705 CC X-21.89 Y+103.217
3706 C X-36.214 Y+104.686 DR+
3707 L X-36.292 Y+103.929
3708 L X-36.362 Y+102.859
3709 L X-36.374 Y+102.429
3710 L X-36.379 Y+102.056
3711 L X-36.388 Y+97.06
3712 L X-36.383 Y+96.681
3713 L X-36.373 Y+96.265
3714 L X-36.308 Y+95.207
3715 L X-36.233 Y+94.448
3716 CC X-21.903 Y+95.861
3717 C X-36.034 Y+93.09 DR+
3718 L X-35.887 Y+92.344
3719 L X-35.758 Y+91.751
3720 L X-42.759 Y+90.07
3721 L X-42.466 Y+88.976
3722 L X-42.251 Y+88.253
3723 CC X-21.542 Y+94.392
3724 C X-41.574 Y+86.313 DR+
3725 L X-41.288 Y+85.604
3726 CC X-21.256 Y+93.682
3727 C X-40.435 Y+83.747 DR+
3728 L X-40.214 Y+83.321
3729 L X-40.448 Y+82.873
3730 CC X-21.297 Y+72.884
3731 C X-41.243 Y+81.173 DR+
3732 L X-60.992 Y+81.208
3733 L X-60.927 Y+118.007
3734 L X-41.178 Y+117.973
3735 CC X-21.198 Y+126.181
3736 C X-40.378 Y+116.246 DR+
3737 L X-40.157 Y+115.821
3738 L X-40.393 Y+115.369
3739 CC X-21.24 Y+105.383
3740 C X-41.246 Y+113.527 DR+
3741 L X-41.528 Y+112.833
3742 CC X-21.522 Y+104.689
3743 C X-42.209 Y+110.903 DR+
3744 L X-42.429 Y+110.17
3745 CC X-21.742 Y+103.957
3746 C X-42.925 Y+108.181 DR+
3747 L X-43.072 Y+107.442
3748 CC X-21.89 Y+103.217
3749 C X-43.377 Y+105.42 DR+
3750 L X-43.455 Y+104.663
3751 CC X-21.967 Y+102.46
3752 C X-43.559 Y+103.058 DR+
3753 L X-43.571 Y+102.628
3754 L X-43.579 Y+102.069
3755 L X-43.588 Y+97.073
3756 L X-43.581 Y+96.503
3757 L X-43.571 Y+96.088
3758 CC X-21.978 Y+96.62
3759 C X-43.473 Y+94.5 DR+
3760 L X-43.398 Y+93.741
3761 CC X-21.903 Y+95.861
3762 C X-43.099 Y+91.705 DR+
3763 L X-42.953 Y+90.959
3764 L X-42.759 Y+90.07
3765 L X-49.76 Y+88.388
3766 L X-53.78 Y+88.395
3767 L X-53.74 Y+110.795
3768 L X-49.72 Y+110.788
3769 L X-49.986 Y+109.589
3770 L X-50.133 Y+108.85
3771 CC X-21.89 Y+103.217
3772 C X-50.539 Y+106.154 DR+
3773 L X-50.617 Y+105.397
3774 CC X-21.967 Y+102.46
3775 C X-50.756 Y+103.257 DR+
3776 L X-50.768 Y+102.827
3777 L X-50.779 Y+102.081
3778 L X-50.788 Y+97.085
3779 L X-50.779 Y+96.326
3780 L X-50.769 Y+95.911
3781 CC X-21.978 Y+96.62
3782 C X-50.638 Y+93.794 DR+
3783 L X-50.564 Y+93.034
3784 CC X-21.903 Y+95.861
3785 C X-50.164 Y+90.319 DR+
3786 L X-50.018 Y+89.573
3787 L X-49.76 Y+88.388
3788 L Z+269.919 F5000.
3789 L Z+314.535 FMAX
3790 L X-57.112 Y+48.591 FMAX
3791 L Z+266.073 FMAX
3792 L Z+256.073
3793 L X-57.093 Y+59.601
3794 L X-82.63 Y+59.646 F1000.
3795 L X-82.489 Y+139.645
3796 L X-31.418 Y+139.556
3797 L X-31.433 Y+139.117
3798 L X-31.452 Y+128.718
3799 L X-31.447 Y+128.445
3800 L X-31.387 Y+127.693
3801 L X-31.254 Y+126.945
3802 L X-31.054 Y+126.219
3803 L X-30.911 Y+125.818
3804 L X-30.749 Y+125.431
3805 L X-30.404 Y+124.753
3806 L X-30.001 Y+124.116
3807 L X-29.532 Y+123.512
3808 L X-29.011 Y+122.958
3809 L X-28.448 Y+122.462
3810 L X-27.833 Y+122.017
3811 L X-27.177 Y+121.631
3812 L X-26.492 Y+121.311
3813 L X-25.758 Y+121.051
3814 L X-25.039 Y+120.869
3815 L X-24.29 Y+120.754
3816 L X-23.474 Y+120.713
3817 L X-22.79 Y+120.738
3818 L X-21.985 Y+120.848
3819 L X-21.218 Y+121.031
3820 L X-20.587 Y+121.24
3821 L X-19.833 Y+121.436
3822 L X-19.17 Y+121.52
3823 L X-18.794 Y+121.533
3824 L X-18.738
3825 L X-13.919 Y+121.525
3826 L X-4.389 Y+121.508
3827 L X+2.052 Y+121.496
3828 L X+2.309 Y+121.49
3829 L X+2.973 Y+121.418
3830 L X+3.59 Y+121.278
3831 L X+4.256 Y+121.048
3832 L X+4.856 Y+120.753
3833 L X+5.419 Y+120.391
3834 L X+5.935 Y+119.966
3835 L X+6.398 Y+119.484
3836 L X+6.803 Y+118.952
3837 L X+7.142 Y+118.376
3838 L X+7.413 Y+117.764
3839 L X+7.611 Y+117.126
3840 L X+7.733 Y+116.468
3841 L X+7.765 Y+116.121
3842 L X+7.776 Y+115.624
3843 L X+7.746 Y+115.133
3844 L X+7.636 Y+114.474
3845 L X+7.45 Y+113.831
3846 L X+7.261 Y+113.382
3847 L X+7.255 Y+113.367
3848 L X+7.191 Y+113.215
3849 L X+6.862 Y+112.633
3850 L X+6.468 Y+112.092
3851 L X+6.014 Y+111.602
3852 L X+5.506 Y+111.167
3853 L X+4.951 Y+110.794
3854 L X+4.356 Y+110.489
3855 L X+3.73 Y+110.254
3856 L X+3.081 Y+110.094
3857 L X+2.417 Y+110.01
3858 L X+2.023 Y+109.997
3859 L X+1.757
3860 L X-18.77 Y+110.033
3861 L X-18.819 Y+110.034
3862 L X-19.061 Y+110.04
3863 L X-19.726 Y+110.111
3864 L X-20.378 Y+110.259
3865 L X-20.922 Y+110.446
3866 L X-21.677 Y+110.662
3867 L X-22.417 Y+110.799
3868 L X-23.208 Y+110.865
3869 L X-23.961 Y+110.857
3870 L X-24.564 Y+110.796
3871 L X-25.433 Y+110.634
3872 L X-26.198 Y+110.4
3873 L X-26.879 Y+110.121
3874 L X-27.541 Y+109.774
3875 L X-28.176 Y+109.361
3876 L X-28.762 Y+108.896
3877 L X-29.312 Y+108.366
3878 L X-29.801 Y+107.797
3879 L X-30.241 Y+107.176
3880 L X-30.619 Y+106.516
3881 L X-30.931 Y+105.827
3882 L X-31.079 Y+105.423
3883 L X-31.202 Y+105.024
3884 L X-31.37 Y+104.291
3885 L X-31.47 Y+103.53
3886 L X-31.497 Y+102.884
3887 L X-31.504 Y+95.946
3888 L X-31.444 Y+95.194
3889 L X-31.312 Y+94.445
3890 L X-31.111 Y+93.72
3891 L X-30.968 Y+93.319
3892 L X-30.806 Y+92.932
3893 L X-30.462 Y+92.254
3894 L X-30.059 Y+91.617
3895 L X-29.59 Y+91.012
3896 L X-29.069 Y+90.458
3897 L X-28.506 Y+89.963
3898 L X-27.892 Y+89.518
3899 L X-27.236 Y+89.131
3900 L X-26.551 Y+88.811
3901 L X-25.817 Y+88.551
3902 L X-25.098 Y+88.37
3903 L X-24.35 Y+88.255
3904 L X-23.538 Y+88.213
3905 L X-22.703 Y+88.256
3906 L X-22.021 Y+88.352
3907 L X-21.269 Y+88.533
3908 L X-20.637 Y+88.742
3909 L X-19.891 Y+88.936
3910 L X-19.227 Y+89.02
3911 L X-18.857 Y+89.033
3912 L X-18.8
3913 L X-4.446 Y+89.008
3914 L X+1.99 Y+88.996
3915 L X+2.251 Y+88.99
3916 L X+2.916 Y+88.918
3917 L X+3.568 Y+88.77
3918 L X+4.199 Y+88.548
3919 L X+4.799 Y+88.253
3920 L X+5.361 Y+87.891
3921 L X+5.878 Y+87.466
3922 L X+6.341 Y+86.984
3923 L X+6.745 Y+86.452
3924 L X+7.085 Y+85.876
3925 L X+7.356 Y+85.264
3926 L X+7.554 Y+84.626
3927 L X+7.676 Y+83.968
3928 L X+7.708 Y+83.622
3929 L X+7.719 Y+83.125
3930 L X+7.689 Y+82.633
3931 L X+7.579 Y+81.974
3932 L X+7.393 Y+81.331
3933 L X+7.134 Y+80.715
3934 L X+6.805 Y+80.133
3935 L X+6.411 Y+79.592
3936 L X+5.957 Y+79.102
3937 L X+5.449 Y+78.667
3938 L X+4.893 Y+78.294
3939 L X+4.299 Y+77.989
3940 L X+3.682 Y+77.766
3941 L X+3.593 Y+77.734
3942 L X+3.023 Y+77.594
3943 L X+2.36 Y+77.51
3944 L X+2.02 Y+77.498
3945 L X+1.282
3946 L X-14.013 Y+77.525
3947 L X-18.832 Y+77.533
3948 L X-18.88 Y+77.534
3949 L X-19.119 Y+77.54
3950 L X-19.783 Y+77.611
3951 L X-20.436 Y+77.76
3952 L X-20.981 Y+77.947
3953 L X-21.736 Y+78.162
3954 L X-22.477 Y+78.299
3955 L X-23.27 Y+78.365
3956 L X-24.029 Y+78.356
3957 L X-24.632 Y+78.295
3958 L X-25.571 Y+78.11
3959 L X-26.251 Y+77.902
3960 L X-26.934 Y+77.623
3961 L X-27.597 Y+77.275
3962 L X-28.231 Y+76.862
3963 L X-28.817 Y+76.397
3964 L X-29.368 Y+75.867
3965 L X-29.858 Y+75.298
3966 L X-30.297 Y+74.677
3967 L X-30.676 Y+74.017
3968 L X-30.988 Y+73.328
3969 L X-31.136 Y+72.924
3970 L X-31.259 Y+72.525
3971 L X-31.427 Y+71.792
3972 L X-31.527 Y+71.031
3973 L X-31.554 Y+70.385
3974 L X-31.572 Y+59.986
3975 L X-31.555 Y+59.556
3976 L X-57.093 Y+59.601
3977 L Z+266.073 F5000.
3978 L Z+314.535 FMAX
3979 L X-38.757 Y+68.889 FMAX
3980 L Z+269.929 FMAX
3981 L Z+259.929
3982 L X-38.754 Y+70.397
Z+259.525
3983 L X-38.753 Y+70.543
Z+259.486
3984 L X-38.748 Y+70.689
Z+259.447
3985 L X-38.721 Y+71.335
Z+259.274
3986 L X-38.7 Y+71.652 Z+259.189
3987 L X-38.666 Y+71.967
Z+259.104
3988 L X-38.566 Y+72.728
Z+258.898
3989 L X-38.514 Y+73.066
Z+258.806
3990 L X-38.445 Y+73.401
Z+258.715
3991 L X-38.277 Y+74.134
Z+258.513
3992 L X-38.188 Y+74.483
Z+258.417
3993 L X-38.081 Y+74.827 Z+258.32
3994 L X-37.81 Y+75.63 Z+258.093
3995 L X-37.754 Y+75.79 Z+258.048
3996 L X-37.694 Y+75.949
Z+258.002
3997 L X-30.988 Y+73.328
Z+256.073
3998 L X-37.694 Y+75.949 F1000.
3999 L X-37.81 Y+75.63
4000 L X-38.081 Y+74.827
4001 L X-38.277 Y+74.134
4002 L X-38.445 Y+73.401
4003 L X-38.566 Y+72.728
4004 L X-38.666 Y+71.967
4005 L X-38.721 Y+71.335
4006 L X-38.748 Y+70.689
4007 L X-38.754 Y+70.397
4008 L X-38.761 Y+66.768
4009 L X-75.418 Y+66.833
4010 L X-75.302 Y+132.433
4011 L X-38.645 Y+132.368
4012 L X-38.652 Y+128.731
4013 L X-38.65 Y+128.595
4014 L X-38.646 Y+128.322
4015 L X-38.624 Y+127.869
4016 L X-38.563 Y+127.117
4017 L X-38.476 Y+126.439
4018 L X-38.344 Y+125.69
4019 L X-38.194 Y+125.028
4020 L X-37.994 Y+124.303
4021 L X-37.768 Y+123.619
4022 L X-37.463 Y+122.832
4023 L X-37.168 Y+122.171
4024 L X-36.824 Y+121.493
4025 L X-36.487 Y+120.9
4026 L X-36.083 Y+120.263
4027 L X-35.691 Y+119.704
4028 L X-35.222 Y+119.1
4029 L X-34.775 Y+118.577
4030 L X-34.254 Y+118.023
4031 L X-33.766 Y+117.552
4032 L X-33.203 Y+117.056
4033 L X-32.673 Y+116.632
4034 L X-32.058 Y+116.187
4035 L X-31.487 Y+115.813
4036 L X-31.474 Y+115.805
4037 L X-32.105 Y+115.394
4038 L X-32.651 Y+115.001
4039 L X-33.237 Y+114.536
4040 L X-33.755 Y+114.083
4041 L X-34.305 Y+113.554
4042 L X-34.77 Y+113.061
4043 L X-35.26 Y+112.492
4044 L X-35.679 Y+111.956
4045 L X-36.118 Y+111.335
4046 L X-36.488 Y+110.756
4047 L X-36.866 Y+110.096
4048 L X-37.176 Y+109.489
4049 L X-37.489 Y+108.801
4050 L X-37.754 Y+108.127
4051 L X-38.025 Y+107.324
4052 L X-38.22 Y+106.633
4053 L X-38.388 Y+105.9
4054 L X-38.509 Y+105.226
4055 L X-38.609 Y+104.465
4056 L X-38.663 Y+103.834
4057 L X-38.691 Y+103.188
4058 L X-38.697 Y+102.891
4059 L X-38.704 Y+95.953
4060 L X-38.681 Y+95.371
4061 L X-38.621 Y+94.619
4062 L X-38.534 Y+93.94
4063 L X-38.402 Y+93.192
4064 L X-38.252 Y+92.529
4065 L X-38.052 Y+91.803
4066 L X-37.826 Y+91.121

4067 L X-37.521 Y+90.334
4068 L X-37.227 Y+89.673
4069 L X-36.882 Y+88.995
4070 L X-36.544 Y+88.401
4071 L X-36.141 Y+87.764
4072 L X-35.75 Y+87.207
4073 L X-35.281 Y+86.602
4074 L X-34.834 Y+86.079
4075 L X-34.313 Y+85.525
4076 L X-33.824 Y+85.052
4077 L X-33.261 Y+84.557
4078 L X-32.732 Y+84.134
4079 L X-32.117 Y+83.688
4080 L X-31.546 Y+83.314
4081 L X-31.531 Y+83.305
4082 L X-32.159 Y+82.897
4083 L X-32.706 Y+82.503
4084 L X-33.292 Y+82.038
4085 L X-33.809 Y+81.586
4086 L X-34.36 Y+81.056
4087 L X-34.827 Y+80.563
4088 L X-35.316 Y+79.993
4089 L X-35.735 Y+79.458
4090 L X-36.174 Y+78.837
4091 L X-36.543 Y+78.259
4092 L X-36.922 Y+77.599
4093 L X-37.233 Y+76.99
4094 L X-37.545 Y+76.302
4095 L X-37.694 Y+75.949
4096 L X-44.4 Y+78.569
4097 L X-44.632 Y+77.932
4098 L X-44.903 Y+77.129
4099 CC X-31.259 Y+72.525
4100 C X-45.295 Y+75.742 DR+
4101 L X-45.463 Y+75.009
4102 L X-45.66 Y+73.981
4103 L X-68.205 Y+74.02
4104 L X-68.115 Y+125.22
4105 L X-45.566 Y+125.18
4106 L X-45.434 Y+124.436
4107 CC X-31.254 Y+126.945
4108 C X-45.135 Y+123.112 DR+
4109 L X-44.934 Y+122.386
4110 CC X-31.054 Y+126.219
4111 C X-44.482 Y+121.019 DR+
4112 L X-44.177 Y+120.232
4113 CC X-30.749 Y+125.431
4114 C X-43.588 Y+118.911 DR+
4115 L X-43.243 Y+118.232
4116 CC X-30.404 Y+124.753
4117 C X-42.569 Y+117.047 DR+
4118 L X-42.165 Y+116.41
4119 L X-41.768 Y+115.816
4120 L X-41.996 Y+115.493
4121 CC X-30.241 Y+107.176
4122 C X-42.735 Y+114.336 DR+
4123 L X-43.113 Y+113.676
4124 CC X-30.619 Y+106.516
4125 C X-43.734 Y+112.463 DR+
4126 L X-44.046 Y+111.774
4127 CC X-30.931 Y+105.827
4128 C X-44.577 Y+110.427 DR+
4129 L X-44.848 Y+109.624
4130 CC X-31.202 Y+105.024
4131 C X-45.238 Y+108.241 DR+
4132 L X-45.406 Y+107.508
4133 CC X-31.37 Y+104.291
4134 C X-45.648 Y+106.16 DR+
4135 L X-45.748 Y+105.399
4136 CC X-31.47 Y+103.53
4137 C X-45.857 Y+104.138 DR+
4138 L X-45.884 Y+103.492
4139 L X-45.897 Y+102.899
4140 L X-45.904 Y+95.96
4141 CC X-31.504 Y+95.946
4142 C X-45.858 Y+94.795 DR+
4143 L X-45.798 Y+94.044
4144 CC X-31.444 Y+95.194
4145 C X-45.624 Y+92.687 DR+
4146 L X-45.492 Y+91.938
4147 CC X-31.312 Y+94.445
4148 C X-45.192 Y+90.613 DR+
4149 L X-44.992 Y+89.887
4150 CC X-31.111 Y+93.72
4151 C X-44.54 Y+88.522 DR+
4152 L X-44.236 Y+87.735
4153 CC X-30.806 Y+92.932
4154 C X-43.647 Y+86.414 DR+
4155 L X-43.303 Y+85.736
4156 CC X-30.462 Y+92.254
4157 C X-42.627 Y+84.548 DR+
4158 L X-42.223 Y+83.911
4159 L X-41.825 Y+83.316
4160 L X-42.051 Y+82.996
4161 CC X-30.297 Y+74.677
4162 C X-42.789 Y+81.841 DR+
4163 L X-43.168 Y+81.18
4164 CC X-30.676 Y+74.017
4165 C X-43.791 Y+79.964 DR+
4166 L X-44.103 Y+79.275
4167 L X-44.4 Y+78.569
4168 L X-51.107 Y+81.19
4169 L X-60.992 Y+81.208
4170 L X-60.927 Y+118.007
4171 L X-51.03 Y+117.99
4172 L X-50.892 Y+117.632
4173 CC X-30.749 Y+125.431
4174 C X-50.103 Y+115.84 DR+
4175 L X-50.291 Y+115.436
4176 L X-50.603 Y+114.747
4177 CC X-30.931 Y+105.827
4178 C X-51.4 Y+112.727 DR+
4179 L X-51.67 Y+111.924
4180 CC X-31.202 Y+105.024
4181 C X-52.256 Y+109.85 DR+
4182 L X-52.424 Y+109.117
4183 CC X-31.37 Y+104.291
4184 C X-52.787 Y+107.095 DR+
4185 L X-52.887 Y+106.334
4186 CC X-31.47 Y+103.53
4187 C X-53.051 Y+104.442 DR+
4188 L X-53.078 Y+103.796
4189 L X-53.097 Y+102.906
4190 L X-53.104 Y+95.967
4191 CC X-31.504 Y+95.946
4192 C X-53.035 Y+94.22 DR+
4193 L X-52.975 Y+93.469
4194 CC X-31.444 Y+95.194
4195 C X-52.714 Y+91.433 DR+
4196 L X-52.582 Y+90.685
4197 CC X-31.312 Y+94.445
4198 C X-52.132 Y+88.696 DR+
4199 L X-51.932 Y+87.971
4200 CC X-31.111 Y+93.72
4201 C X-51.255 Y+85.923 DR+
4202 L X-50.95 Y+85.136
4203 CC X-30.806 Y+92.932
4204 C X-50.16 Y+83.341 DR+
4205 L X-50.348 Y+82.937
4206 L X-50.66 Y+82.249
4207 L X-51.107 Y+81.19
4208 L Z+266.073 F5000.
4209 L Z+314.535 FMAX
4210 L X-61.881 Y+48.599 FMAX
4211 L Z+262.227 FMAX
4212 L Z+252.227
4213 L X-61.862 Y+59.609
4214 L X-82.63 Y+59.646 F1000.
4215 L X-82.489 Y+139.645
4216 L X-42.071 Y+139.574
4217 L X-40.952 Y+139.572
4218 L Y+139.563
4219 L X-41.067 Y+73.972
4220 L X-41.093 Y+59.572
4221 L X-61.862 Y+59.609
4222 L Z+262.227 F5000.
4223 L Z+314.535 FMAX
4224 L X-48.28 Y+66.794 FMAX
4225 L Z+266.083 FMAX
4226 L Z+256.083
4227 L X-48.267 Y+73.985
Z+254.156
4228 L X-41.067 Y+73.972
Z+252.227
4229 L X-48.267 Y+73.985 F1000.
4230 L X-48.28 Y+66.785
4231 L X-75.418 Y+66.833
4232 L X-75.302 Y+132.433
4233 L X-48.165 Y+132.385
4234 L X-48.267 Y+73.985
4235 L X-55.467 Y+73.998
4236 L X-68.205 Y+74.02
4237 L X-68.115 Y+125.22
4238 L X-55.377 Y+125.198
4239 L X-55.467 Y+73.998
4240 L Z+262.227 F5000.
4241 L Z+314.535 FMAX
4242 L X-58.098 Y+51.147 FMAX
4243 L Z+258.381 FMAX
4244 L Z+248.381
4245 L X-54.623 Y+61.594
4246 L X-57.428 Y+62.528 F1000.
4247 L X-62.939 Y+65.167
4248 L X-65.772 Y+67.006
4249 L X-70.118 Y+70.691
4250 L X-70.826 Y+71.383
4251 L X-74.86 Y+75.978
4252 L X-76.604 Y+78.571
4253 L X-79.27 Y+83.882
4254 L X-81.29 Y+89.649
4255 L X-82.002 Y+92.975
4256 L X-82.473 Y+98.621
4257 L X-82.475 Y+98.826
4258 L X-82.48 Y+99.623
4259 L X-82.482 Y+99.631
4260 L X-82.481 Y+99.633
4261 L X-82.482
4262 L X-82.48 Y+99.641
4263 L X-82.466 Y+100.641
4264 L X-81.992 Y+106.303
4265 L X-81.391 Y+109.155
4266 L X-79.502 Y+114.709
4267 L X-76.933 Y+120.
4268 L X-75.199 Y+122.682
4269 L X-71.741 Y+126.82
4270 L X-71.048 Y+127.538
4271 L X-66.434 Y+131.651
4272 L X-63.649 Y+133.554
4273 L X-58.645 Y+136.097
4274 L X-58.439 Y+136.202
4275 L X-52.612 Y+138.271
4276 L X-51.68 Y+138.472
4277 L X-51.681 Y+137.892
4278 L X-51.695 Y+129.559
4279 L X-51.667 Y+128.872
4280 L X-51.566 Y+128.118
4281 L X-51.394 Y+127.377
4282 L X-51.389 Y+127.364
4283 L X-52.731 Y+126.972
4284 L X-56.398 Y+125.235
4285 L X-57.58 Y+124.638
4286 L X-60.908 Y+122.32
4287 L X-61.67 Y+121.672
4288 L X-62.61 Y+120.739
4289 L X-65.521 Y+117.67
4290 L X-67.863 Y+114.148
4291 L X-68.468 Y+112.97
4292 L X-70.192 Y+109.106
4293 L X-71.236 Y+105.01
4294 L X-71.448 Y+103.702
4295 L X-71.793 Y+99.484
4296 L X-71.418 Y+95.272
4297 L X-71.215 Y+93.964
4298 L X-70.13 Y+89.87
4299 L X-68.373 Y+86.024
4300 L X-67.776 Y+84.841
4301 L X-65.399 Y+81.343
4302 L X-62.469 Y+78.293
4303 L X-61.536 Y+77.353
4304 L X-58.125 Y+74.851
4305 L X-56.947 Y+74.246
4306 L X-53.174 Y+72.342
4307 L X-51.485 Y+71.829
4308 L X-51.523 Y+71.714
4309 L X-51.688 Y+70.971
4310 L X-51.782 Y+70.221
4311 L X-51.806 Y+69.607
4312 L X-51.804 Y+67.918
4313 L X-51.817 Y+60.661
4314 L X-54.623 Y+61.594
4315 L Z+258.381 F5000.
4316 L Z+314.535 FMAX
4317 L X-51.528 Y+57.494 FMAX
4318 L Z+262.237 FMAX
4319 L Z+252.237
4320 L X-51.635 Y+57.89 Z+252.127
4321 L X-51.761 Y+58.64 Z+251.923
4322 L X-51.816 Y+59.392
Z+251.721
4323 L X-51.819 Y+59.605
Z+251.664
4324 L X-51.804 Y+67.918
Z+249.437
4325 L X-51.806 Y+69.607
Z+248.984
4326 L X-51.782 Y+70.221
Z+248.819
4327 L X-51.688 Y+70.971
Z+248.617
4328 L X-51.523 Y+71.714
Z+248.413
4329 L X-51.485 Y+71.829
Z+248.381
4330 L X-51.286 Y+72.439 F1000.
4331 L X-50.983 Y+73.137
4332 L X-50.62 Y+73.794
4333 L X-50.191 Y+74.423
4334 L X-49.71 Y+75.001
4335 L X-49.168 Y+75.539
4336 L X-48.591 Y+76.013
4337 L X-47.945 Y+76.448
4338 L X-47.288 Y+76.805
4339 L X-46.611 Y+77.094
4340 L X-45.934 Y+77.311
4341 L X-45.599 Y+77.394
4342 L X-45.56 Y+99.584
4343 L X-45.521 Y+121.767
4344 L X-45.692 Y+121.806
4345 L X-46.411 Y+122.028
4346 L X-47.121 Y+122.324
4347 L X-47.786 Y+122.678
4348 L X-48.422 Y+123.099
4349 L X-49.006 Y+123.57
4350 L X-49.548 Y+124.099
4351 L X-50.039 Y+124.679
4352 L X-50.477 Y+125.31
4353 L X-50.845 Y+125.964
4354 L X-51.154 Y+126.659
4355 L X-51.389 Y+127.364
4356 L X-54.234 Y+126.412
4357 L Z+258.381 F5000.
4358 L Z+314.535 FMAX
4359 L X-45.547 Y+106.979 FMAX
4360 L Z+258.391 FMAX
4361 L Z+248.391
4362 L X-45.522 Y+121.37
Z+244.535
4363 L X-45.7 Y+121.347 F1000.
4364 L X-46.585 Y+121.204
4365 L X-47.871 Y+120.924
4366 L X-49.139 Y+120.568
4367 L X-50.382 Y+120.137
4368 L X-51.598 Y+119.633
4369 L X-52.781 Y+119.056
4370 L X-53.928 Y+118.41
4371 L X-55.034 Y+117.697
4372 L X-56.096 Y+116.918
4373 L X-57.109 Y+116.078
4374 L X-58.069 Y+115.178
4375 L X-58.975 Y+114.223
4376 L X-59.821 Y+113.215
4377 L X-60.606 Y+112.158
4378 L X-61.326 Y+111.056
4379 L X-61.979 Y+109.913
4380 L X-62.563 Y+108.734
4381 L X-63.075 Y+107.521
4382 L X-63.513 Y+106.28
4383 L X-63.877 Y+105.015
4384 L X-64.164 Y+103.73
4385 L X-64.374 Y+102.431
4386 L X-64.506 Y+101.121
4387 L X-64.559 Y+99.806
4388 L X-64.555 Y+99.616
4389 L X-64.533 Y+98.49
4390 L X-64.429 Y+97.178
4391 L X-64.246 Y+95.874
4392 L X-63.986 Y+94.584
4393 L X-63.649 Y+93.311
4394 L X-63.237 Y+92.061
4395 L X-62.751 Y+90.838
4396 L X-62.192 Y+89.646
4397 L X-61.563 Y+88.49
4398 L X-60.866 Y+87.373
4399 L X-60.104 Y+86.3
4400 L X-59.278 Y+85.275
4401 L X-58.393 Y+84.301
4402 L X-57.451 Y+83.381
4403 L X-56.456 Y+82.52
4404 L X-55.411 Y+81.719
4405 L X-54.321 Y+80.982
4406 L X-53.188 Y+80.312
4407 L X-52.017 Y+79.711
4408 L X-50.812 Y+79.181
4409 L X-49.577 Y+78.724
4410 L X-48.318 Y+78.342
4411 L X-47.038 Y+78.036
4412 L X-45.602 Y+77.79
4413 L Z+254.535 F5000.
4414 L Z+314.535 FMAX
4415 L X-22.419 Y+86.335 FMAX
4416 L Z+266.083 FMAX
4417 L Z+256.083
4418 L X-22.426 Y+86.28 Z+256.068
4419 L X-22.414 Y+85.818
Z+255.944
4420 L X-22.325 Y+85.364 Z+255.82
4421 L X-22.163 Y+84.931
Z+255.696
4422 L X-21.931 Y+84.53 Z+255.572
4423 L X-21.637 Y+84.173
Z+255.449
4424 L X-21.288 Y+83.87 Z+255.325
4425 L X-20.894 Y+83.628
Z+255.201
4426 L X-20.466 Y+83.454
Z+255.077
4427 L X-20.014 Y+83.353
Z+254.953
4428 L X-19.553 Y+83.328
Z+254.829

4429 L X-19.093 Y+83.379 Z+254.705
4430 L X-18.648 Y+83.504 Z+254.581
4431 L X-18.23 Y+83.702 Z+254.457
4432 L X-17.85 Y+83.966 Z+254.333
4433 L X-17.519 Y+84.288 Z+254.209
4434 L X-17.245 Y+84.661 Z+254.086
4435 L X-17.036 Y+85.073 Z+253.962
4436 L X-16.898 Y+85.515 Z+253.838
4437 L X-16.835 Y+85.973 Z+253.714
4438 L X-16.848 Y+86.435 Z+253.59
4439 L X-16.936 Y+86.889 Z+253.466
4440 L X-17.099 Y+87.322 Z+253.342
4441 L X-17.33 Y+87.723 Z+253.218
4442 L X-17.624 Y+88.079 Z+253.094
4443 L X-17.973 Y+88.383 Z+252.97
4444 L X-18.367 Y+88.625 Z+252.846
4445 L X-18.796 Y+88.799 Z+252.722
4446 L X-19.247 Y+88.9 Z+252.599
4447 L X-19.709 Y+88.925 Z+252.475
4448 L X-20.168 Y+88.874 Z+252.351
4449 L X-20.613 Y+88.748 Z+252.227
4450 L X-21.166 Y+88.541 F1000.
4451 L X-21.761 Y+88.236
4452 L X-22.316 Y+87.863
4453 L X-22.824 Y+87.428
4454 L X-23.278 Y+86.938
4455 L X-23.672 Y+86.397
4456 L X-24.001 Y+85.815
4457 L X-24.26 Y+85.199
4458 L X-24.446 Y+84.556
4459 L X-24.556 Y+83.897
4460 L X-24.588 Y+83.229
4461 L X-24.543 Y+82.562
4462 L X-24.421 Y+81.904
4463 L X-24.223 Y+81.266
4464 L X-23.952 Y+80.654
4465 L X-23.613 Y+80.078
4466 L X-23.208 Y+79.546
4467 L X-22.745 Y+79.064
4468 L X-22.228 Y+78.639
4469 L X-21.666 Y+78.277
4470 L X-21.066 Y+77.982
4471 L X-20.436 Y+77.76
4472 L X-19.783 Y+77.611
4473 L X-19.119 Y+77.54
4474 L X-18.88 Y+77.534
4475 L X-18.832 Y+77.533
4476 L X-14.013 Y+77.525
4477 L X+1.282 Y+77.498
4478 L X+2.02
4479 L X+2.36 Y+77.51
4480 L X+3.023 Y+77.594
4481 L X+3.593 Y+77.734
4482 L X+3.682 Y+77.766
4483 L X+4.299 Y+77.989
4484 L X+4.893 Y+78.294
4485 L X+5.449 Y+78.667
4486 L X+5.957 Y+79.102
4487 L X+6.411 Y+79.592
4488 L X+6.805 Y+80.133
4489 L X+7.134 Y+80.715
4490 L X+7.393 Y+81.331
4491 L X+7.579 Y+81.974
4492 L X+7.689 Y+82.633
4493 L X+7.719 Y+83.125
4494 L X+7.708 Y+83.622
4495 L X+7.676 Y+83.968
4496 L X+7.554 Y+84.626
4497 L X+7.356 Y+85.264
4498 L X+7.085 Y+85.876
4499 L X+6.745 Y+86.452
4500 L X+6.341 Y+86.984
4501 L X+5.878 Y+87.466
4502 L X+5.361 Y+87.891
4503 L X+4.799 Y+88.253
4504 L X+4.199 Y+88.548
4505 L X+3.568 Y+88.77
4506 L X+2.916 Y+88.918
4507 L X+2.251 Y+88.99
4508 L X+1.99 Y+88.996
4509 L X-4.446 Y+89.008
4510 L X-18.8 Y+89.033
4511 L X-18.857
4512 L X-19.227 Y+89.02
4513 L X-19.891 Y+88.936
4514 L X-20.613 Y+88.748
4515 L Z+262.227 F5000.
4516 L Z+314.535 FMAX
4517 L X-22.365 Y+118.834 FMAX
4518 L Z+266.083 FMAX
4519 L Z+256.083
4520 L X-22.372 Y+118.779 Z+256.068
4521 L X-22.359 Y+118.316 Z+255.944
4522 L X-22.271 Y+117.863 Z+255.82
4523 L X-22.108 Y+117.43 Z+255.696
4524 L X-21.877 Y+117.029 Z+255.572
4525 L X-21.583 Y+116.672 Z+255.449
4526 L X-21.234 Y+116.369 Z+255.325
4527 L X-20.84 Y+116.127 Z+255.201
4528 L X-20.412 Y+115.953 Z+255.077
4529 L X-19.96 Y+115.852 Z+254.953
4530 L X-19.498 Y+115.826 Z+254.829
4531 L X-19.039 Y+115.877 Z+254.705
4532 L X-18.594 Y+116.003 Z+254.581
4533 L X-18.176 Y+116.201 Z+254.457
4534 L X-17.796 Y+116.464 Z+254.333
4535 L X-17.464 Y+116.787 Z+254.209
4536 L X-17.191 Y+117.16 Z+254.086
4537 L X-16.982 Y+117.572 Z+253.962
4538 L X-16.844 Y+118.014 Z+253.838
4539 L X-16.781 Y+118.472 Z+253.714
4540 L X-16.793 Y+118.934 Z+253.59
4541 L X-16.882 Y+119.388 Z+253.466
4542 L X-17.045 Y+119.821 Z+253.342
4543 L X-17.276 Y+120.221 Z+253.218
4544 L X-17.57 Y+120.578 Z+253.094
4545 L X-17.919 Y+120.882 Z+252.97
4546 L X-18.313 Y+121.124 Z+252.846
4547 L X-18.741 Y+121.298 Z+252.722
4548 L X-19.193 Y+121.399 Z+252.599
4549 L X-19.654 Y+121.424 Z+252.475
4550 L X-20.114 Y+121.373 Z+252.351
4551 L X-20.559 Y+121.247 Z+252.227
4552 L X-21.109 Y+121.041 F1000.
4553 L X-21.703 Y+120.735
4554 L X-22.258 Y+120.363
4555 L X-22.767 Y+119.928
4556 L X-23.221 Y+119.437
4557 L X-23.615 Y+118.897
4558 L X-23.944 Y+118.315
4559 L X-24.203 Y+117.699
4560 L X-24.389 Y+117.056
4561 L X-24.499 Y+116.397
4562 L X-24.531 Y+115.729
4563 L X-24.486 Y+115.062
4564 L X-24.364 Y+114.404
4565 L X-24.166 Y+113.766
4566 L X-23.895 Y+113.154
4567 L X-23.555 Y+112.578
4568 L X-23.151 Y+112.046
4569 L X-22.687 Y+111.564
4570 L X-22.171 Y+111.139
4571 L X-21.609 Y+110.777
4572 L X-21.009 Y+110.482
4573 L X-20.378 Y+110.259
4574 L X-19.726 Y+110.111
4575 L X-19.061 Y+110.04
4576 L X-18.819 Y+110.034
4577 L X-18.77 Y+110.033
4578 L X+1.757 Y+109.997
4579 L X+2.023
4580 L X+2.417 Y+110.01
4581 L X+3.081 Y+110.094
4582 L X+3.73 Y+110.254
4583 L X+4.356 Y+110.489
4584 L X+4.951 Y+110.794
4585 L X+5.506 Y+111.167
4586 L X+6.014 Y+111.602
4587 L X+6.468 Y+112.092
4588 L X+6.862 Y+112.633
4589 L X+7.191 Y+113.215
4590 L X+7.255 Y+113.367
4591 L X+7.261 Y+113.382
4592 L X+7.45 Y+113.831
4593 L X+7.636 Y+114.474
4594 L X+7.746 Y+115.133
4595 L X+7.776 Y+115.624
4596 L X+7.765 Y+116.121
4597 L X+7.733 Y+116.468
4598 L X+7.611 Y+117.126
4599 L X+7.413 Y+117.764
4600 L X+7.142 Y+118.376
4601 L X+6.803 Y+118.952
4602 L X+6.398 Y+119.484
4603 L X+5.935 Y+119.966
4604 L X+5.419 Y+120.391
4605 L X+4.856 Y+120.753
4606 L X+4.256 Y+121.048
4607 L X+3.59 Y+121.278
4608 L X+2.973 Y+121.418
4609 L X+2.309 Y+121.49
4610 L X+2.052 Y+121.496
4611 L X-4.389 Y+121.508
4612 L X-13.919 Y+121.525
4613 L X-18.738 Y+121.533
4614 L X-18.794
4615 L X-19.17 Y+121.52
4616 L X-19.833 Y+121.436
4617 L X-20.559 Y+121.247
4618 L Z+262.227 F5000.
4619 L Z+314.535 FMAX
4620 L X+34.797 Y+81.971 FMAX
4621 L Z+285.314 FMAX
4622 L Z+275.314
4623 L X+33.753 Y+88.893
4624 L X+33.419 Y+88.842 Z+275.223
4625 L X+33.029 Y+88.707 Z+275.113
4626 L X+32.67 Y+88.501 Z+275.002
4627 L X+32.355 Y+88.234 Z+274.891
4628 L X+32.095 Y+87.913 Z+274.78
4629 L X+31.897 Y+87.55 Z+274.67
4630 L X+31.77 Y+87.156 Z+274.559
4631 L X+31.718 Y+86.746 Z+274.448
4632 L X+31.742 Y+86.334 Z+274.337
4633 L X+31.841 Y+85.932 Z+274.227
4634 L X+32.012 Y+85.556 Z+274.116
4635 L X+32.249 Y+85.218 Z+274.005
4636 L X+32.545 Y+84.929 Z+273.894
4637 L X+32.888 Y+84.699 Z+273.784
4638 L X+33.268 Y+84.536 Z+273.673
4639 L X+33.672 Y+84.446 Z+273.562
4640 L X+34.085 Y+84.431 Z+273.451
4641 L X+34.494 Y+84.493 Z+273.341
4642 L X+34.884 Y+84.629 Z+273.23
4643 L X+35.243 Y+84.834 Z+273.119
4644 L X+35.558 Y+85.102 Z+273.008
4645 L X+35.819 Y+85.423 Z+272.898
4646 L X+36.016 Y+85.786 Z+272.787
4647 L X+36.143 Y+86.179 Z+272.676
4648 L X+36.195 Y+86.589 Z+272.565
4649 L X+36.171 Y+87.002 Z+272.454
4650 L X+36.072 Y+87.403 Z+272.344
4651 L X+35.901 Y+87.78 Z+272.233
4652 L X+35.664 Y+88.118 Z+272.122
4653 L X+35.368 Y+88.407 Z+272.011
4654 L X+35.025 Y+88.637 Z+271.901
4655 L X+34.645 Y+88.799 Z+271.79
4656 L X+34.241 Y+88.89 Z+271.679
4657 L X+33.828 Y+88.904 Z+271.568
4658 L X+33.419 Y+88.842 Z+271.458
4659 L X+32.77 Y+88.682 F1000.
4660 L X+32.144 Y+88.447
4661 L X+31.549 Y+88.142
4662 L X+30.994 Y+87.769
4663 L X+30.486 Y+87.334
4664 L X+30.032 Y+86.844
4665 L X+29.638 Y+86.304
4666 L X+29.309 Y+85.721
4667 L X+29.05 Y+85.105
4668 L X+28.864 Y+84.462
4669 L X+28.754 Y+83.803
4670 L X+28.722 Y+83.135
4671 L X+28.767 Y+82.468
4672 L X+28.889 Y+81.811
4673 L X+29.087 Y+81.172
4674 L X+29.358 Y+80.56
4675 L X+29.697 Y+79.984
4676 L X+30.102 Y+79.452
4677 L X+30.565 Y+78.97
4678 L X+31.081 Y+78.545
4679 L X+31.644 Y+78.183
4680 L X+32.244 Y+77.888
4681 L X+32.874 Y+77.666
4682 L X+33.526 Y+77.518
4683 L X+34.191 Y+77.446
4684 L X+34.448 Y+77.44
4685 L X+34.501 Y+77.439
4686 L X+53.615 Y+77.406
4687 L X+53.671
4688 L X+54.05 Y+77.419
4689 L X+54.5 Y+77.469
4690 L X+54.713 Y+77.503
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Z+258.74
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Z+258.562
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Z+258.384
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Z+257.851
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5894 L Z+314.535 FMAX
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5897 L Z+248.381
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6008 L Z+275.304 FMAX
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Z+247.963
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Z+247.068
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Z+244.709
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6631 L X-22.824 Y+87.428
6632 L X-23.278 Y+86.938
6633 L X-23.672 Y+86.397
6634 L X-24.001 Y+85.815
6635 L X-24.26 Y+85.199
6636 L X-24.446 Y+84.556
6637 L X-24.556 Y+83.897
6638 L X-24.585 Y+83.287
6639 L X-24.588 Y+83.229
6640 L X-24.543 Y+82.562
6641 L X-24.421 Y+81.904
6642 L X-24.223 Y+81.266
6643 L X-23.952 Y+80.654
6644 L X-23.613 Y+80.078
6645 L X-23.208 Y+79.546
6646 L X-22.745 Y+79.064
6647 L X-22.228 Y+78.639
6648 L X-21.666 Y+78.277
6649 L X-21.066 Y+77.982
6650 L X-20.436 Y+77.76
6651 L X-19.783 Y+77.611
6652 L X-19.119 Y+77.54
6653 L X-20.728 Y+80.072
6654 L Z+254.535 F5000.
6655 L Z+314.535 FMAX
6656 L X-51.726 Y+41.3 FMAX
6657 L Z+254.535 FMAX
6658 L Z+244.535
6659 L X-49.943 Y+52.155
6660 L X-51.305 Y+52.378 F1000.
6661 L X-51.892 Y+52.5
6662 L X-53.222 Y+52.774
6663 L X-53.825 Y+52.925
6664 L X-54.551 Y+50.014
6665 L Z+254.535 F5000.
6666 L Z+314.535 FMAX
6667 L X-76.637 Y+51.423 FMAX
6668 L Z+254.535 FMAX
6669 L Z+244.535
6670 L X-70.321 Y+60.429
6671 L X-70.917 Y+60.847 F1000.
6672 L X-72.473 Y+62.035
6673 L X-73.979 Y+63.287
6674 L X-75.433 Y+64.598
6675 L X-76.832 Y+65.968
6676 L X-77.61 Y+66.795
6677 L X-78.174 Y+67.394
6678 L X-79.457 Y+68.874
6679 L X-80.679 Y+70.404
6680 L X-81.837 Y+71.983
6681 L X-82.93 Y+73.608
6682 L X-83.474 Y+74.494
6683 L X-86.03 Y+72.923
6684 L Z+254.535 F5000.
6685 L Z+314.535 FMAX
6686 L X-100.678 Y+109.7 FMAX
6687 L Z+254.535 FMAX
6688 L Z+244.535
6689 L X-89.862 Y+107.696
6690 L X-89.802 Y+108.018 F1000.
6691 L X-92.752 Y+108.565
6692 L Z+254.535 F5000.
6693 L Z+314.535 FMAX
6694 L X-21.735 Y+150.935 FMAX
6695 L Z+269.919 FMAX
6696 L Z+259.919
6697 L X-21.006 Y+139.959
6698 L X-20.316 Y+141.674 F1000.
6699 L X-19.317 Y+143.498
6700 L X-18.83 Y+144.199
6701 L X-18.365 Y+144.784
6702 L X-17.842 Y+145.329
6703 L X-17.269 Y+145.822
6704 L X-19.227 Y+148.095
6705 L Z+269.919 F5000.
6706 L Z+314.535 FMAX
6707 L X-9.701 Y+150.835 FMAX
6708 L Z+273.765 FMAX
6709 L Z+263.765
6710 L X-9.19 Y+139.516
6711 L X-8.595 Y+140.336 F1000.
6712 L X-7.167 Y+141.873
6713 L X-5.507 Y+143.281
6714 L X-3.699 Y+144.492
6715 L X-1.81 Y+145.495
6716 L X+.267 Y+146.359
6717 L X+2.38 Y+147.037
6718 L X+3.677 Y+147.35
6719 L X+2.974 Y+150.266
6720 L Z+273.765 F5000.
6721 L Z+314.535 FMAX
6722 L X+4.474 Y+150.77 FMAX
6723 L Z+277.611 FMAX
6724 L Z+267.611
6725 L X+5.54 Y+139.49
6726 L X+5.948 Y+139.737 F1000.
6727 L X+7.253 Y+140.438
6728 L X+7.973 Y+140.785
6729 L X+9.799 Y+141.532
6730 L X+11.702 Y+142.15
6731 L X+13.22 Y+142.535
6732 L X+14.14 Y+142.746
6733 L X+16.203 Y+143.11
6734 L X+18.285 Y+143.365
6735 L X+20.549 Y+143.532
6736 L X+22.506 Y+143.591
6737 L X+23.503 Y+143.604
6738 L X+72.516 Y+143.517
6739 L X+72.521 Y+146.517
6740 L Z+277.611 F5000.
6741 L Z+314.535 FMAX
; TOOL DATA : SBD-2
6742 CYCL DEF 7.0 DATUM SHIFT
6743 CYCL DEF 7.1 X+0
6744 CYCL DEF 7.2 Y+0
6745 CYCL DEF 7.3 Z+0
6746 L Z+0 R0 FMAX M92
6747 L Y+0 R0 FMAX M92
6748 TOOL CALL 4 Z S2387
6749 L X+12.39 Y+58.488
Z+314.535 FMAX M03
6750 L Z+265.72 FMAX
6751 L X+11.71 Y+58.489
Z+265.506 F5000.
6752 L X+9.715 Y+58.493 Z+264.83
6753 L X+7.724 Y+58.496 Z+264.11
6754 L X+6.73 Y+58.498 Z+263.731
6755 L X+7.724 Y+58.496
Z+263.842 F1194.
6756 L X+9.715 Y+58.493
Z+264.026
6757 L X+11.71 Y+58.489
Z+264.167
6758 L X+13.708 Y+58.486
Z+264.259
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Z+264.299
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6781 L X+59.708 Y+58.405
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6784 L X+65.708 Y+58.394
6785 L X+67.708 Y+58.391
6786 L X+69.708 Y+58.387
6787 L X+71.708 Y+58.384
6788 L X+72.367 Y+58.383
6789 L X+72.368 Y+58.883
Z+264.702
6790 L X+71.805 Y+58.884
6791 L X+69.805 Y+58.887
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6801 L X+49.805 Y+58.922
6802 L X+47.805 Y+58.926
6803 L X+45.805 Y+58.929
6804 L X+43.805 Y+58.933
6805 L X+41.805 Y+58.936
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Z+264.617
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Z+264.572
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Z+264.502
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Z+264.434
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Z+264.344
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Z+264.142
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Z+263.618
6828 L X+1.887 Y+59.007
Z+263.296
6829 L X-.081 Y+59.01 Z+262.941
6830 L X-2.043 Y+59.014 Z+262.556
6831 L X-3.999 Y+59.017 Z+262.138
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6834 L X-9.822 Y+59.027 Z+260.698
6835 L Z+266.698 F5000.
6836 L X-38.755 Y+59.578 FMAX
6837 L Z+251.541 FMAX
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Z+251.289
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Z+250.647
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Z+250.027
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Z+248.908
6843 L X-43.868 Y+59.587
Z+248.414
6844 L X-42.895 Y+59.586
Z+248.641 F1194.
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Z+248.914
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Z+249.223
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Z+249.575
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Z+249.949
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Z+252.197
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Z+252.946
6853 L X-29.847 Y+59.563
Z+253.695
6854 L X-27.993 Y+59.559
Z+254.444
6855 L X-26.139 Y+59.556
Z+255.194
6856 L X-24.281 Y+59.553
Z+255.936
6857 L X-22.419 Y+59.55 Z+256.665
6858 L X-20.545 Y+59.546
Z+257.365
6859 L X-18.662 Y+59.543
Z+258.039
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Z+259.907
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Z+263.646
6872 L X+4.558 Y+59.502
Z+263.973

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6874 L X+8.522 Y+59.495 Z+264.506
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6876 L X+10.511 Y+59.492 Z+264.714
6877 L X+11.507 Y+59.49 Z+264.809
6878 L X+12.504 Y+59.488 Z+264.88
6879 L X+13.502 Y+59.486 Z+264.952
6880 L X+14.5 Y+59.485 Z+265.002
6881 L X+16.499 Y+59.481 Z+265.079
6882 L X+18.499 Y+59.478 Z+265.101
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6907 L X+68.498 Y+59.389
6908 L X+70.498 Y+59.386
6909 L X+72.368 Y+59.383
6910 L X+72.369 Y+59.883 Z+265.501
6911 L X+72.071
6912 L X+70.071 Y+59.887
6913 L X+68.071 Y+59.89
6914 L X+66.071 Y+59.894
6915 L X+64.071 Y+59.897
6916 L X+62.071 Y+59.901
6917 L X+60.071 Y+59.904
6918 L X+58.071 Y+59.908
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6929 L X+36.071 Y+59.947
6930 L X+34.071 Y+59.95
6931 L X+32.071 Y+59.954
6932 L X+30.071 Y+59.957
6933 L X+28.071 Y+59.961
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6963 L X-24.608 Y+60.053 Z+255.812
6964 L X-26.463 Y+60.057 Z+255.062
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6967 L X-32.026 Y+60.066 Z+252.815
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6969 L X-35.734 Y+60.073 Z+251.316
6970 L X-37.589 Y+60.076 Z+250.567
6971 L X-39.443 Y+60.08 Z+249.818
6972 L X-40.373 Y+60.081 Z+249.449
6973 L X-41.313 Y+60.083 Z+249.109
6974 L X-42.268 Y+60.085 Z+248.815
6975 L X-43.234 Y+60.086 Z+248.556
6976 L X-44.211 Y+60.088 Z+248.342
6977 L X-45.197 Y+60.09 Z+248.174
6978 L X-46.188 Y+60.091 Z+248.046
6979 L X-47.183 Y+60.093 Z+247.946
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6997 L X-29.789 Y+60.563 Z+253.718
6998 L X-27.934 Y+60.559 Z+254.467
6999 L X-26.08 Y+60.556 Z+255.217
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7001 L X-22.368 Y+60.549 Z+256.709
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7004 L X-16.749 Y+60.54 Z+258.81
7005 L X-14.858 Y+60.536 Z+259.46
7006 L X-12.959 Y+60.533 Z+260.087
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7089 L X+9.423 Y+60.993 Z+265.444
7090 L X+7.444 Y+60.997 Z+265.158
7091 L X+5.471 Y+61. Z+264.83
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7093 L X+2.522 Y+61.006 Z+264.279
7094 L X+1.543 Y+61.007 Z+264.073
7095 L X-.411 Y+61.011 Z+263.649
7096 L X-2.359 Y+61.014 Z+263.196
7097 L X-4.299 Y+61.018 Z+262.708
7098 L X-6.231 Y+61.021 Z+262.191
7099 L X-8.155 Y+61.024 Z+261.647
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7967 L X+43.735 Y+66.433
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9969 L X+14.829 Y+130.291 Z+269.763
9970 L X+15.804 Y+130.289 Z+269.986
9971 L X+16.783 Y+130.288 Z+270.189
9972 L X+18.743 Y+130.284 Z+270.585
9973 L X+20.71 Y+130.281 Z+270.95
9974 L X+22.684 Y+130.277 Z+271.273
9975 L X+24.663 Y+130.274 Z+271.561
9976 L X+25.654 Y+130.272 Z+271.695
9977 L X+26.647 Y+130.27 Z+271.812
9978 L X+27.64 Y+130.269 Z+271.929
9979 L X+28.635 Y+130.267 Z+272.025
9980 L X+30.628 Y+130.263 Z+272.198
9981 L X+31.618 Y+130.262 Z+272.265
9982 L Z+278.265 F5000.
9983 L X+67.699 Y+130.698 FMAX
9984 L Z+273.577 FMAX
9985 L X+68.314 Y+130.697 Z+273.412
9986 L X+70.314 Y+130.693 Z+272.876
9987 L X+72.314 Y+130.69 Z+272.34
9988 L X+73.494 Y+130.688 Z+272.024
9989 L X+72.314 Y+130.69 F1194.
9990 L X+70.314 Y+130.693
9991 L X+68.314 Y+130.697
9992 L X+66.314 Y+130.7

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9995 L X+60.314 Y+130.711
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9997 L X+56.314 Y+130.718
9998 L X+54.314 Y+130.722
9999 L X+52.314 Y+130.725
0 L X+50.314 Y+130.729
1 L X+48.314 Y+130.732
2 L X+46.314 Y+130.736
3 L X+44.314 Y+130.739
4 L X+42.314 Y+130.743
5 L X+40.314 Y+130.746
6 L X+38.314 Y+130.75
7 L X+36.314 Y+130.753
8 L X+34.314 Y+130.757 Z+272.012
9 L X+32.315 Y+130.76 Z+271.953
10 L X+31.316 Y+130.762
Z+271.908
11 L X+30.318 Y+130.764
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12 L X+29.321 Y+130.766
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13 L X+28.324 Y+130.767
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19 L X+17.441 Y+130.786
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29 L X-.877 Y+130.819 Z+265.141
30 L X-2.763 Y+130.822 Z+264.476
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36 L X-13.927 Y+130.842 Z+260.077
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38 L X-17.635 Y+130.848 Z+258.578
39 L X-19.49 Y+130.852 Z+257.829
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407 L X-39.387 Y+133.387 Z+249.788
408 L X-37.533 Y+133.383 Z+250.538
409 L X-35.678 Y+133.38 Z+251.287
410 L X-33.824 Y+133.377 Z+252.036
411 L X-31.97 Y+133.374 Z+252.785
412 L X-30.115 Y+133.37 Z+253.535
413 L X-28.261 Y+133.367 Z+254.284
414 L X-26.406 Y+133.364 Z+255.033
415 L X-24.552 Y+133.36 Z+255.782
416 L X-22.698 Y+133.357 Z+256.531
417 L X-20.843 Y+133.354 Z+257.281
418 L X-18.989 Y+133.351 Z+258.03
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420 L X-15.28 Y+133.344 Z+259.528
421 L X-13.426 Y+133.341 Z+260.277
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423 L X-9.702 Y+133.334 Z+261.738
424 L X-7.827 Y+133.331 Z+262.433
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426 L X-4.048 Y+133.324 Z+263.743
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580 L X-11.845 Y+134.338 Z+260.878
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861 L X-58.322 Y+136.42 Z+246.864
862 L X-57.327 Y+136.418 Z+246.959
863 L X-55.337 Y+136.415 Z+247.15
864 L X-53.346 Y+136.411 Z+247.341
865 L X-51.355 Y+136.408 Z+247.532
866 L X-49.364 Y+136.404 Z+247.723
867 L X-47.373 Y+136.401 Z+247.915
868 L X-46.378 Y+136.399 Z+248.01
869 L X-45.384 Y+136.397 Z+248.125
870 L X-44.397 Y+136.395 Z+248.281
871 L X-43.417 Y+136.394 Z+248.48
872 L X-42.447 Y+136.392 Z+248.723
873 L X-41.488 Y+136.39 Z+249.007
874 L X-40.542 Y+136.389 Z+249.333
875 L X-39.611 Y+136.387 Z+249.696
876 L X-37.756 Y+136.384 Z+250.445
877 L X-35.902 Y+136.38 Z+251.194
878 L X-34.048 Y+136.377 Z+251.944
879 L X-32.193 Y+136.374 Z+252.693
880 L X-30.339 Y+136.371 Z+253.442
881 L X-28.485 Y+136.367 Z+254.191
882 L X-26.63 Y+136.364 Z+254.94
883 L X-24.776 Y+136.361 Z+255.69
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890 L X-11.726 Y+136.338 Z+260.753
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892 L X-7.929 Y+136.331 Z+262.012
893 L X-6.019 Y+136.328 Z+262.604
894 L X-4.098 Y+136.324 Z+263.162
895 L X-2.171 Y+136.321 Z+263.695
896 L X-.236 Y+136.318 Z+264.202
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968 L X+16.793 Y+136.788 Z+266.928
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983 L X-5.752 Y+136.827 Z+262.569
984 L X-7.669 Y+136.831 Z+261.999
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1007 L X-45.146 Y+136.897 Z+248.161
1008 L X-46.138 Y+136.898 Z+248.036
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1092 L Y+137.688 Z+266.437
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Z+249.064
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Z+248.773
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Z+261.646
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Z+262.675
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Z+264.001
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Z+264.543

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1279 L X-4.54 Y+138.825 Z+262.363
1280 L X-6.478 Y+138.829 Z+261.868
1281 L X-8.409 Y+138.832 Z+261.347
1282 L X-10.33 Y+138.835 Z+260.791
1283 L X-12.243 Y+138.839 Z+260.208
1284 L X-14.149 Y+138.842 Z+259.602
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1286 L X-17.935 Y+138.849 Z+258.313
1287 L X-19.814 Y+138.852 Z+257.626
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1289 L X-23.545 Y+138.859 Z+256.184
1290 L X-25.399 Y+138.862 Z+255.436
1291 L X-27.254 Y+138.865 Z+254.687
1292 L X-29.108 Y+138.868 Z+253.938
1293 L X-30.962 Y+138.872 Z+253.188
1294 L X-32.817 Y+138.875 Z+252.439
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1297 L X-38.38 Y+138.885 Z+250.191
1298 L X-40.237 Y+138.888 Z+249.448
1299 L X-41.177 Y+138.89 Z+249.108
1300 L X-42.132 Y+138.891 Z+248.814
1301 L X-43.098 Y+138.893 Z+248.555
1302 L X-44.076 Y+138.895 Z+248.345
1303 L X-45.061 Y+138.897 Z+248.174
1304 L X-46.052 Y+138.898 Z+248.046
1305 L X-48.043 Y+138.902 Z+247.85
1306 L X-50.033 Y+138.905 Z+247.659
1307 L X-46.497 Y+139.399 Z+247.998
1308 L X-45.504 Y+139.397 Z+248.11
1309 L X-44.515 Y+139.396 Z+248.261
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1312 L X-41.603 Y+139.39 Z+248.97
1313 L X-40.655 Y+139.389 Z+249.289
1314 L X-39.722 Y+139.387 Z+249.649
1315 L X-37.868 Y+139.384 Z+250.398
1316 L X-36.013 Y+139.381 Z+251.147
1317 L X-34.159 Y+139.377 Z+251.896
1318 L X-32.305 Y+139.374 Z+252.646
1319 L X-30.45 Y+139.371 Z+253.395
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1324 L X-21.16 Y+139.354 Z+257.095
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1326 L X-17.396 Y+139.348 Z+258.448
1327 L X-15.5 Y+139.345 Z+259.085
1328 L X-13.597 Y+139.341 Z+259.698
1329 L X-11.685 Y+139.338 Z+260.286
1330 L X-9.764 Y+139.334 Z+260.841
1331 L X-7.835 Y+139.331 Z+261.37
1332 L X-5.899 Y+139.328 Z+261.871
1333 L X-3.956 Y+139.324 Z+262.346
1334 L X-2.007 Y+139.321 Z+262.791
1335 L X-.049 Y+139.317 Z+263.199
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1337 L X+2.899 Y+139.312 Z+263.758
1338 L X+3.886 Y+139.31 Z+263.921
1339 L X+5.861 Y+139.307 Z+264.231
1340 L X+7.842 Y+139.303 Z+264.506
1341 L X+9.828 Y+139.3 Z+264.74
1342 L X+11.819 Y+139.296 Z+264.929
1343 L X+13.814 Y+139.293 Z+265.076
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1350 L X+23.81 Y+139.275 Z+265.212
1351 L X+25.81 Y+139.272 Z+265.176
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1354 L X+31.81 Y+139.261 Z+264.929
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1405 L X+28.187 Y+139.768 Z+247.122
1406 L X+26.187 Y+139.771 Z+246.6
1407 L X+24.187 Y+139.775 Z+246.078
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1433 L X-14.499 Y+139.863 Z+235.966
1434 L X-12.999 Y+139.904 Z+236.359
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1436 L X-7.985 Y+140.041 Z+237.673
1437 L X-5.772 Y+140.101 Z+238.253
1438 L X-3.562 Y+140.161 Z+238.832
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1440 L X+.999 Y+140.286 Z+240.035
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1477 L X+72.512 Y+140.19 Z+240.19
1478 L Z+270.441 F5000.
1479 L Z+292.925 FMAX
1480 L X+60.928 Y+102.392 FMAX
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1483 L X+59.543 Y+102.394 Z+290.245
1484 L X+58.58 Y+102.396 Z+289.708
1485 L X+57.623 Y+102.398 Z+289.15
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1497 L X+67.419 Y+102.38 Z+290.502
1498 L X+68.417 Y+102.379 Z+290.558
1499 L X+69.417 Y+102.377 Z+290.589
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1695 L X+73.403 Z+287.646
1696 L X+73.191 Y+110.32 Z+287.76
1697 L X+72.981 Z+287.839
1698 L X+72.849 Z+287.874
1699 L X+72.514 Y+110.321 Z+287.916
1700 L X+72.459 Z+287.917
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1703 L X+67.722 Y+110.329 Z+287.844
1704 L X+66.726 Y+110.331 Z+287.761
1705 L X+65.733 Y+110.333 Z+287.659
1706 L X+65.767 Y+110.4 Z+287.625
1707 L X+66.034 Y+110.93 Z+287.348
1708 L X+66.048 Y+110.956 Z+287.333
1709 L X+67.042 Y+110.955 Z+287.429
1710 L X+68.039 Y+110.953 Z+287.495
1711 L X+69.038 Y+110.951 Z+287.537
1712 L X+70.038 Y+110.949 Z+287.552
1713 L X+72.038 Y+110.946 Z+287.545
1714 L X+72.46 Y+110.945 Z+287.546
1715 L X+72.85 Y+110.944 Z+287.501
1716 L X+73.226 Z+287.368
1717 L X+73.459 Y+110.943 Z+287.222
1718 L X+73.461 Y+111.567 Z+286.82
1719 L X+73.227 Z+286.971

1720 L X+72.852 Y+111.568 Z+287.109
1721 L X+72.461 Y+111.569 Z+287.155
1722 L X+71.323 Y+111.571 Z+287.154
1723 L X+69.323 Y+111.574
1724 L X+68.324 Y+111.576 Z+287.114
1725 L X+67.326 Y+111.578 Z+287.054
1726 L X+66.33 Y+111.58 Z+286.979
1727 L X+66.575 Y+112.203 Z+286.591
1728 L X+67.572 Y+112.201 Z+286.657
1729 L X+68.571 Y+112.199 Z+286.701
1730 L X+69.57 Y+112.198 Z+286.731
1731 L X+70.57 Y+112.196 Z+286.735
1732 L X+72.462 Y+112.193 Z+286.732
1733 L X+72.582 Y+112.192 Z+286.718
1734 L X+72.643
1735 L X+72.853 Z+286.686
1736 L X+72.923 Z+286.66
1737 L X+72.974 Z+286.649
1738 L X+73.228 Y+112.191 Z+286.548
1739 L X+73.314 Z+286.502
1740 L X+73.462 Z+286.4
1741 L X+73.463 Y+112.815 Z+285.925
1742 L X+73.229 Z+286.081
1743 L X+72.854 Y+112.816 Z+286.224
1744 L X+72.464 Z+286.272
1745 L X+71.795 Y+112.818 Z+286.271
1746 L X+69.795 Y+112.821 Z+286.277
1747 L X+68.795 Y+112.823 Z+286.261
1748 L X+67.796 Y+112.825 Z+286.223
1749 L X+66.798 Y+112.826 Z+286.182
1750 L X+66.993 Y+113.45 Z+285.748
1751 L X+68.992 Y+113.446 Z+285.785
1752 L X+70.992 Y+113.443 Z+285.792
1753 L X+72.465 Y+113.44
1754 L X+72.855 Z+285.743
1755 L X+73.23 Y+113.439 Z+285.597
1756 L X+73.464 Y+113.438 Z+285.437
1757 L Y+113.54 Z+285.369
1758 L Y+113.797 Z+285.279
1759 L X+73.465 Y+114.062 Z+285.151
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1761 L X+72.856 Z+285.245
1762 L X+72.466 Y+114.064 Z+285.294
1763 L X+72.154 Y+114.065
1764 L X+70.154 Y+114.068
1765 L X+68.154 Y+114.072 Z+285.293
1766 L X+67.156 Y+114.073 Z+285.282
1767 L X+67.292 Y+114.697 Z+284.796
1768 L X+69.291 Y+114.693
1769 L X+71.291 Y+114.69
1770 L X+72.467 Y+114.688
1771 L X+72.596 Z+284.78
1772 L X+73.466 Y+114.686
1773 L X+73.467 Y+115.31 Z+284.298
1774 L X+72.375 Y+115.312
1775 L X+70.375 Y+115.315
1776 L X+68.375 Y+115.319
1777 L X+67.376 Y+115.321
1778 L X+67.436 Y+115.944 Z+283.8
1779 L X+69.435 Y+115.941
1780 L X+71.435 Y+115.937
1781 L X+73.435 Y+115.934
1782 L X+73.468
1783 L X+73.469 Y+116.558 Z+283.302
1784 L X+72.464 Y+116.559
1785 L X+70.464 Y+116.563
1786 L X+68.464 Y+116.566
1787 L X+67.465 Y+116.568
1788 L X+67.467 Y+117.192 Z+282.805
1789 L X+69.466 Y+117.188
1790 L X+71.466 Y+117.185
1791 L X+73.466 Y+117.181
1792 L X+73.47
1793 L X+73.471 Y+117.805 Z+282.307
1794 L X+72.438 Y+117.807
1795 L X+70.438 Y+117.811
1796 L X+68.438 Y+117.814
1797 L X+67.439 Y+117.816
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1799 L X+69.391 Y+118.324
1800 L X+71.391 Y+118.32
1801 L X+73.391 Y+118.317
1802 L X+73.472
1803 L X+73.473 Y+118.858 Z+281.466
1804 L X+72.324 Y+118.861
1805 L X+70.324 Y+118.864
1806 L X+68.324 Y+118.868
1807 L X+67.325 Y+118.869
1808 L X+67.246 Y+119.369 Z+281.067
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1810 L X+71.245 Y+119.362
1811 L X+73.245 Y+119.359
1812 L X+73.474 Y+119.358
1813 L X+73.475 Y+119.858 Z+280.668
1814 L X+72.141 Y+119.861
1815 L X+70.141 Y+119.864
1816 L X+68.141 Y+119.868
1817 L X+67.142 Y+119.87
1818 L X+67.025 Y+120.37 Z+280.269
1819 L X+69.024 Y+120.366
1820 L X+71.024 Y+120.363
1821 L X+73.024 Y+120.359
1822 L X+73.476 Y+120.358
1823 L X+73.477 Y+120.858 Z+279.87
1824 L X+71.88 Y+120.861
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1826 L X+67.88 Y+120.868
1827 L X+66.881 Y+120.87
1828 L X+66.676 Y+121.494 Z+279.372
1829 L X+68.675 Y+121.491
1830 L X+70.675 Y+121.487
1831 L X+72.675 Y+121.484
1832 L X+73.478 Y+121.482
1833 L X+73.479 Y+122.075 Z+278.899
1834 L X+73.455
1835 L X+71.455 Y+122.078
1836 L X+69.455 Y+122.082
1837 L X+67.455 Y+122.085
1838 L X+66.456 Y+122.087
1839 L X+66.212 Y+122.65 Z+278.45
1840 L X+68.211 Y+122.646
1841 L X+70.211 Y+122.643
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1843 L X+73.48 Y+122.637
1844 L X+73.481 Y+123.162 Z+278.031
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1848 L X+66.949 Y+123.174
1849 L X+65.95 Y+123.176
1850 L X+65.673 Y+123.702 Z+277.611
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1852 L X+69.672 Y+123.695
1853 L X+71.672 Y+123.691
1854 L X+73.482 Y+123.688
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1856 L X+72.373 Y+124.19
1857 L X+70.373 Y+124.193
1858 L X+68.373 Y+124.197
1859 L X+66.373 Y+124.2
1860 L X+65.374 Y+124.202
1861 L X+65.041 Y+124.703 Z+276.813
1862 L X+67.04 Y+124.699
1863 L X+69.04 Y+124.696
1864 L X+71.04 Y+124.692
1865 L X+73.04 Y+124.689
1866 L X+73.483 Y+124.688
1867 L X+73.484 Y+125.188 Z+276.414
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1870 L X+67.675 Y+125.198
1871 L X+65.675 Y+125.202
1872 L X+64.676 Y+125.203
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1874 L X+66.282 Y+125.7
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1876 L X+70.282 Y+125.693
1877 L X+72.282 Y+125.69
1878 L X+73.485 Y+125.688
1879 L X+73.486 Y+126.188 Z+275.616
1880 L X+72.843 Y+126.189
1881 L X+70.843 Y+126.192
1882 L X+68.843 Y+126.196
1883 L X+66.843 Y+126.199
1884 L X+64.843 Y+126.203
1885 L X+63.844 Y+126.205
1886 L X+63.356 Y+126.706 Z+275.217
1887 L X+65.355 Y+126.702
1888 L X+67.355 Y+126.699
1889 L X+69.355 Y+126.695
1890 L X+71.355 Y+126.692
1891 L X+73.355 Y+126.688
1892 L X+73.487
1893 L X+73.488 Y+127.188 Z+274.818
1894 L X+71.816 Y+127.191
1895 L X+69.816 Y+127.194
1896 L X+67.816 Y+127.198
1897 L X+65.816 Y+127.201
1898 L X+63.816 Y+127.205
1899 L X+62.817 Y+127.207
1900 L X+62.216 Y+127.708 Z+274.419
1901 L X+64.215 Y+127.704
1902 L X+66.215 Y+127.701
1903 L X+68.215 Y+127.697
1904 L X+70.215 Y+127.694
1905 L X+72.215 Y+127.69
1906 L X+73.489 Y+127.688
1907 L X+73.49 Y+128.188 Z+274.02
1908 L X+72.541 Y+128.189
1909 L X+70.541 Y+128.193
1910 L X+68.541 Y+128.197
1911 L X+66.541 Y+128.2
1912 L X+64.541 Y+128.204
1913 L X+62.541 Y+128.207
1914 L X+61.542 Y+128.209
1915 L X+60.764 Y+128.71 Z+273.62
1916 L X+62.763 Y+128.707
1917 L X+64.763 Y+128.703
1918 L X+66.763 Y+128.7
1919 L X+68.763 Y+128.696
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1921 L X+72.763 Y+128.689
1922 L X+73.491 Y+128.688
1923 L Y+129.188 Z+273.221
1924 L X+72.841 Y+129.189
1925 L X+70.841 Y+129.192
1926 L X+68.841 Y+129.196
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1931 L X+59.842 Y+129.212
1932 L X+58.716 Y+129.714 Z+272.822
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1943 L X+70.148 Y+130.194
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1950 L X+57.148 Y+130.217
1951 L Z+278.423 F5000.
1952 L Z+292.795 FMAX
1953 L X+62.064 Y+68.401 FMAX
1954 L Z+273.838 FMAX
1955 L X+61.269 Y+68.402 Z+273.625
1956 L X+59.269 Y+68.406 Z+273.089
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1967 L X+72.384 Y+68.383
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1998 L X+72.388 Y+70.383
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2013 L Y+71.883 Z+275.079
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2024 L X+72.391 Y+72.383
2025 L X+72.392 Y+72.883 Z+275.877
2026 L X+72.037
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2030 L X+64.038 Y+72.897
2031 L X+64.458 Y+73.397
Z+276.276
2032 L X+65.457 Y+73.395
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2034 L X+69.457 Y+73.388
2035 L X+71.457 Y+73.384
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2037 L X+72.394 Y+73.883
Z+276.675
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2041 L X+64.832 Y+73.896
2042 L X+65.176 Y+74.395
Z+277.074
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2044 L X+68.175 Y+74.39
2045 L X+70.175 Y+74.387
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2047 L X+72.396 Y+74.883
Z+277.473
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2057 L X+72.398 Y+75.908
Z+278.292
2058 L X+72.033 Y+75.909
2059 L X+70.033 Y+75.912
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Z+278.741
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Z+280.595
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Z+280.559
2089 L X+73.17 Z+280.719
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Z+280.865
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2093 L X+69.14 Y+79.199
2094 L X+67.141 Y+79.203
2095 L X+67.225 Y+79.703
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2099 L X+72.707 Y+79.693
Z+281.283
2100 L X+72.795 Z+281.264
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2102 L X+73.062 Y+79.692
Z+281.161
2103 L X+73.171 Z+281.118
2104 L X+73.404 Z+280.959
2105 L X+73.405 Y+80.192
Z+281.358
2106 L X+73.171 Z+281.518
2107 L X+72.796 Y+80.193
Z+281.663
2108 L X+72.406 Y+80.194
Z+281.712
2109 L X+71.302 Y+80.196
2110 L X+69.302 Y+80.199
2111 L X+67.303 Y+80.203
2112 L X+67.36 Y+80.802
Z+282.191
2113 L X+68.359 Y+80.801
2114 L X+70.359 Y+80.797
2115 L X+72.407 Y+80.793
2116 L X+72.797 Z+282.142
2117 L X+73.173 Y+80.792
Z+281.996
2118 L X+73.406 Z+281.836
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Z+282.334
2120 L X+73.174 Z+282.494
2121 L X+72.798 Y+81.417
Z+282.64
2122 L X+72.408 Z+282.689
2123 L X+71.397 Y+81.419
2124 L X+69.397 Y+81.423
2125 L X+67.398 Y+81.426
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Z+283.187
2127 L X+68.406 Y+82.048
2128 L X+70.406 Y+82.045
2129 L X+72.409 Y+82.041
2130 L X+72.8 Y+82.04 Z+283.138
2131 L X+73.175 Z+282.992
2132 L X+73.409 Y+82.039
Z+282.832
2133 L X+73.41 Y+82.663
Z+283.336
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Z+285.179
2156 L X+70.139 Y+84.54
2157 L X+72.139 Y+84.537
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2159 L X+72.804 Z+285.129
2160 L X+73.179 Y+84.535
Z+284.984
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2162 L X+73.414 Y+85.158
Z+285.322
2163 L X+73.18 Y+85.159
Z+285.482
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Z+285.627
2165 L X+72.415 Z+285.677
2166 L X+70.981 Y+85.163
2167 L X+68.981 Y+85.166
Z+285.675
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Z+285.641
2169 L X+66.799 Y+85.794
Z+286.085
2170 L X+67.798 Y+85.792
Z+286.12
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Z+286.155
2172 L X+69.797 Y+85.789
Z+286.169
2173 L X+71.797 Y+85.785
Z+286.165
2174 L X+72.416 Y+85.784
Z+286.168
2175 L X+72.806 Y+85.783
Z+286.119
2176 L X+72.918 Z+286.077
2177 L X+72.97 Z+286.064
2178 L X+73.181 Z+285.976
2179 L X+73.415 Y+85.782
Z+285.829
2180 L X+73.416 Y+86.406
Z+286.295
2181 L X+73.182 Y+86.407
Z+286.445
2182 L X+73.11 Z+286.473
2183 L X+73.041 Z+286.509
2184 L X+72.807 Z+286.586
2185 L X+72.744 Z+286.6
2186 L X+72.417 Y+86.408
Z+286.633
2187 L X+70.582 Y+86.411
2188 L X+69.582 Y+86.413
Z+286.631
2189 L X+68.582 Y+86.415
Z+286.606
2190 L X+66.586 Y+86.418
Z+286.501
2191 L X+66.347 Y+87.042
Z+286.892
2192 L X+67.344 Y+87.041
Z+286.964
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2601 L X-34.573 Y+114.876 Z+251.746
2602 L X-33.249 Y+114.874 Z+252.281
2603 L X-33.272 Y+115.498 Z+252.272
2604 L X-33.645 Y+115.499 Z+252.121
2605 L X-35.5 Y+115.502 Z+251.372
2606 L X-37.354 Y+115.505 Z+250.623
2607 L X-38.28 Y+115.507 Z+250.248
2608 L X-38.279 Y+116.131
2609 L X-36.426 Y+116.127 Z+250.997
2610 L X-34.571 Y+116.124 Z+251.746
2611 L X-33.271 Y+116.122 Z+252.272
2612 L X-33.246 Y+116.746 Z+252.282
2613 L X-33.643 Z+252.121
2614 L X-35.497 Y+116.75 Z+251.372
2615 L X-37.352 Y+116.753 Z+250.623
2616 L X-38.278 Y+116.754 Z+250.248
2617 L X-38.277 Y+117.378
2618 L X-36.423 Y+117.375 Z+250.997
2619 L X-34.569 Y+117.372 Z+251.746
2620 L X-33.186 Y+117.369 Z+252.305
2621 L X-33.096 Y+117.993 Z+252.341
2622 L X-33.641 Y+117.994 Z+252.121
2623 L X-35.495 Y+117.997 Z+251.372
2624 L X-37.349 Y+118. Z+250.623
2625 L X-38.276 Y+118.002 Z+250.248
2626 L X-38.275 Y+118.513
2627 L X-36.421 Y+118.51 Z+250.997
2628 L X-34.567 Y+118.507 Z+251.746
2629 L X-33.007 Y+118.504 Z+252.377
2630 L X-32.884 Y+119.046 Z+252.426
2631 L X-33.639 Y+119.047 Z+252.121
2632 L X-35.493 Y+119.05 Z+251.372
2633 L X-37.348 Y+119.054 Z+250.623
2634 L X-38.274 Y+119.055 Z+250.248
2635 L X-38.273 Y+119.555
2636 L X-36.42 Y+119.552 Z+250.997
2637 L X-34.565 Y+119.549 Z+251.746
2638 L X-32.757 Y+119.546 Z+252.477
2639 L X-32.602 Y+120.045 Z+252.539
2640 L X-33.637 Y+120.047 Z+252.121
2641 L X-35.492 Y+120.05 Z+251.372
2642 L X-37.346 Y+120.054 Z+250.623
2643 L X-38.272 Y+120.055 Z+250.248
2644 L X-38.271 Y+120.555
2645 L X-36.418 Y+120.552 Z+250.997
2646 L X-34.563 Y+120.549 Z+251.746
2647 L X-32.709 Y+120.545 Z+252.496
2648 L X-32.426 Z+252.61
2649 L X-32.231 Y+121.045 Z+252.689
2650 L X-33.635 Y+121.047 Z+252.121
2651 L X-35.49 Y+121.05 Z+251.372
2652 L X-37.344 Y+121.054 Z+250.623
2653 L X-38.27 Y+121.055 Z+250.248
2654 L X-38.269 Y+121.679
2655 L X-36.416 Y+121.676 Z+250.997
2656 L X-34.561 Y+121.673 Z+251.746
2657 L X-32.707 Y+121.669 Z+252.496
2658 L X-31.959 Y+121.668 Z+252.798
2659 L X-31.656 Y+122.26 Z+252.92
2660 L X-33.633 Y+122.263 Z+252.121
2661 L X-35.488 Y+122.267 Z+251.372
2662 L X-37.342 Y+122.27 Z+250.623
2663 L X-38.268 Y+122.271 Z+250.248
2664 L X-38.267 Y+122.834
2665 L X-36.414 Y+122.831 Z+250.997
2666 L X-34.559 Y+122.827 Z+251.746
2667 L X-32.705 Y+122.824 Z+252.496
2668 L X-31.336 Y+122.822 Z+253.049
2669 L X-31.013 Y+123.346 Z+253.179
2670 L X-31.777 Y+123.348 Z+252.87
2671 L X-33.631 Y+123.351 Z+252.121
2672 L X-35.486 Y+123.354 Z+251.372
2673 L X-37.34 Y+123.358 Z+250.623
2674 L X-38.266 Y+123.359 Z+250.248
2675 L X-38.265 Y+123.885
2676 L X-36.412 Y+123.881 Z+250.997
2677 L X-34.558 Y+123.878 Z+251.746
2678 L X-32.703 Y+123.875 Z+252.496
2679 L X-30.652 Y+123.871 Z+253.324
2680 L X-30.264 Y+124.37 Z+253.481
2681 L X-31.775 Y+124.373 Z+252.87
2682 L X-33.63 Y+124.376 Z+252.121
2683 L X-35.484 Y+124.38 Z+251.372
2684 L X-37.338 Y+124.383 Z+250.623
2685 L X-38.265 Y+124.385 Z+250.248
2686 L X-38.279 Y+124.885 Z+250.242
2687 L X-36.425 Y+124.881 Z+250.991
2688 L X-34.571 Y+124.878 Z+251.74
2689 L X-32.716 Y+124.875 Z+252.49
2690 L X-30.862 Y+124.872 Z+253.239
2691 L X-29.843 Y+124.87 Z+253.65

2692 L X-29.389 Y+125.369 Z+253.834
2693 L X-29.99 Y+125.37 Z+253.591
2694 L X-31.845 Y+125.373 Z+252.841
2695 L X-33.699 Y+125.377 Z+252.092
2696 L X-35.553 Y+125.38 Z+251.343
2697 L X-37.408 Y+125.383 Z+250.594
2698 L X-38.334 Y+125.385 Z+250.22
2699 L X-38.442 Y+125.885 Z+250.176
2700 L X-36.588 Y+125.882 Z+250.925
2701 L X-34.734 Y+125.878 Z+251.674
2702 L X-32.879 Y+125.875 Z+252.423
2703 L X-31.025 Y+125.872 Z+253.172
2704 L X-29.171 Y+125.869 Z+253.921
2705 L X-28.877 Y+125.868 Z+254.04
2706 L X-28.309 Y+126.367 Z+254.269
2707 L X-30.26 Y+126.37 Z+253.481
2708 L X-32.114 Y+126.374 Z+252.732
2709 L X-33.969 Y+126.377 Z+251.983
2710 L X-35.823 Y+126.38 Z+251.233
2711 L X-37.677 Y+126.384 Z+250.484
2712 L X-38.604 Y+126.385 Z+250.11
2713 L X-38.832 Y+126.886 Z+250.017
2714 L X-36.979 Y+126.882 Z+250.766
2715 L X-35.125 Y+126.879 Z+251.515
2716 L X-33.27 Y+126.876 Z+252.264
2717 L X-31.416 Y+126.873 Z+253.014
2718 L X-29.561 Y+126.869 Z+253.763
2719 L X-27.667 Y+126.866 Z+254.528
2720 L X-26.941 Y+127.365 Z+254.821
2721 L X-28.937 Y+127.368 Z+254.015
2722 L X-30.791 Y+127.371 Z+253.266
2723 L X-32.645 Y+127.375 Z+252.517
2724 L X-34.5 Y+127.378 Z+251.767
2725 L X-36.354 Y+127.381 Z+251.018
2726 L X-38.208 Y+127.384 Z+250.269
2727 L X-39.135 Y+127.386 Z+249.895
2728 L X-39.523 Y+127.887 Z+249.738
2729 L X-37.669 Y+127.884 Z+250.486
2730 L X-35.815 Y+127.88 Z+251.236
2731 L X-33.96 Y+127.877 Z+251.985
2732 L X-32.106 Y+127.874 Z+252.734
2733 L X-30.252 Y+127.87 Z+253.483
2734 L X-28.397 Y+127.867 Z+254.232
2735 L X-26.543 Y+127.864 Z+254.982
2736 L X-26.099 Y+127.863 Z+255.161
2737 L X-25.074 Y+128.361 Z+255.575
2738 L X-26.116 Y+128.363 Z+255.154
2739 L X-27.97 Y+128.366 Z+254.405
2740 L X-29.825 Y+128.37 Z+253.655
2741 L X-31.679 Y+128.373 Z+252.906
2742 L X-33.534 Y+128.376 Z+252.157
2743 L X-35.388 Y+128.38 Z+251.408
2744 L X-37.242 Y+128.383 Z+250.659
2745 L X-39.097 Y+128.386 Z+249.909
2746 L X-40.023 Y+128.388 Z+249.536
2747 L X-40.671 Y+128.889 Z+249.29
2748 L X-38.812 Y+128.886 Z+250.024
2749 L X-36.957 Y+128.882 Z+250.773
2750 L X-35.103 Y+128.879 Z+251.523
2751 L X-33.249 Y+128.876 Z+252.272
2752 L X-31.394 Y+128.872 Z+253.021
2753 L X-29.54 Y+128.869 Z+253.77
2754 L X-27.686 Y+128.866 Z+254.519
2755 L X-25.831 Y+128.863 Z+255.269
2756 L X-23.786 Y+128.859 Z+256.095
2757 L X-21.702 Y+129.355 Z+256.937
2758 L X-22.259 Y+129.356 Z+256.712
2759 L X-24.113 Y+129.36 Z+255.962
2760 L X-25.968 Y+129.363 Z+255.213
2761 L X-27.822 Y+129.366 Z+254.464
2762 L X-29.676 Y+129.369 Z+253.715
2763 L X-31.531 Y+129.373 Z+252.965
2764 L X-33.385 Y+129.376 Z+252.216
2765 L X-35.239 Y+129.379 Z+251.467
2766 L X-37.094 Y+129.383 Z+250.718
2767 L X-38.948 Y+129.386 Z+249.969
2768 L X-39.875 Y+129.387 Z+249.594
2769 L X-40.81 Y+129.389 Z+249.24
2770 L X-41.759 Y+129.391 Z+248.925
2771 L Z+254.925 F5000.
2772 L X-37.886 Y+69.577 FMAX
2773 L Z+251.877 FMAX
2774 L X-38.22 Z+251.645
2775 L X-40.075 Y+69.581 Z+250.361
2776 L X-41.012 Y+69.582 Z+249.743
2777 L X-41.962 Y+69.584 Z+249.164
2778 L X-42.925 Y+69.586 Z+248.628
2779 L X-41.962 Y+69.584 Z+248.897 F1194.
2780 L X-41.012 Y+69.582 Z+249.207
2781 L X-40.075 Y+69.581 Z+249.557
2782 L X-38.22 Y+69.577 Z+250.305
2783 L X-36.366 Y+69.574 Z+251.054
2784 L X-34.512 Y+69.571 Z+251.804
2785 L X-32.657 Y+69.568 Z+252.553
2786 L X-30.803 Y+69.564 Z+253.302
2787 L X-28.948 Y+69.561 Z+254.051
2788 L X-27.094 Y+69.558 Z+254.8
2789 L X-25.24 Y+69.555 Z+255.55
2790 L X-23.385 Y+69.551 Z+256.299
2791 L X-21.531 Y+69.548 Z+257.048
2792 L X-19.931 Y+69.545 Z+257.695
2793 L X-23.317 Y+70.051 Z+256.326
2794 L X-24.374 Y+70.053 Z+255.899
2795 L X-26.229 Y+70.056 Z+255.15
2796 L X-28.083 Y+70.06 Z+254.401
2797 L X-29.937 Y+70.063 Z+253.651
2798 L X-31.792 Y+70.066 Z+252.902
2799 L X-33.646 Y+70.069 Z+252.153
2800 L X-35.5 Y+70.073 Z+251.404
2801 L X-37.355 Y+70.076 Z+250.655
2802 L X-39.209 Y+70.079 Z+249.905
2803 L X-40.137 Y+70.081 Z+249.532
2804 L X-41.073 Y+70.082 Z+249.184
2805 L X-40.321 Y+70.581 Z+249.459
2806 L X-39.394 Y+70.579 Z+249.83
2807 L X-37.539 Y+70.576 Z+250.58
2808 L X-35.685 Y+70.573 Z+251.329
2809 L X-33.831 Y+70.57 Z+252.078
2810 L X-31.976 Y+70.566 Z+252.827
2811 L X-30.122 Y+70.563 Z+253.576
2812 L X-28.268 Y+70.56 Z+254.326
2813 L X-26.413 Y+70.557 Z+255.075
2814 L X-24.775 Y+70.554 Z+255.737
2815 L X-25.86 Y+71.056 Z+255.298
2816 L X-26.806 Y+71.057 Z+254.916
2817 L X-28.66 Y+71.061 Z+254.167
2818 L X-30.515 Y+71.064 Z+253.417
2819 L X-32.369 Y+71.067 Z+252.668
2820 L X-34.223 Y+71.07 Z+251.919
2821 L X-36.078 Y+71.074 Z+251.17
2822 L X-37.932 Y+71.077 Z+250.421
2823 L X-39.786 Y+71.08 Z+249.672
2824 L X-39.352 Y+71.579 Z+249.846
2825 L X-38.426 Y+71.578 Z+250.221
2826 L X-36.572 Y+71.575 Z+250.97
2827 L X-34.717 Y+71.571 Z+251.719
2828 L X-32.863 Y+71.568 Z+252.468
2829 L X-31.009 Y+71.565 Z+253.218
2830 L X-29.154 Y+71.561 Z+253.967
2831 L X-27.3 Y+71.558 Z+254.716
2832 L X-26.756 Y+71.557 Z+254.936
2833 L X-27.52 Y+72.059 Z+254.627
2834 L X-27.899 Z+254.473
2835 L X-29.754 Y+72.063 Z+253.724
2836 L X-31.608 Y+72.066 Z+252.975
2837 L X-33.462 Y+72.069 Z+252.226
2838 L X-35.317 Y+72.072 Z+251.477
2839 L X-37.171 Y+72.076 Z+250.727
2840 L X-39.025 Y+72.079 Z+249.978
2841 L X-38.774 Y+72.578 Z+250.079
2842 L X-37.848 Y+72.577 Z+250.453
2843 L X-35.994 Y+72.573 Z+251.203
2844 L X-34.139 Y+72.57 Z+251.952
2845 L X-32.285 Y+72.567 Z+252.701
2846 L X-30.431 Y+72.564 Z+253.45
2847 L X-28.576 Y+72.56 Z+254.199
2848 L X-28.185 Z+254.358
2849 L X-28.773 Y+73.061 Z+254.12
2850 L X-29.317 Y+73.062 Z+253.9
2851 L X-31.171 Y+73.065 Z+253.151
2852 L X-33.026 Y+73.068 Z+252.402
2853 L X-34.88 Y+73.072 Z+251.652
2854 L X-36.734 Y+73.075 Z+250.903
2855 L X-38.588 Y+73.078 Z+250.154
2856 L X-38.453 Y+73.578 Z+250.208
2857 L X-37.527 Y+73.576 Z+250.583
2858 L X-35.673 Y+73.573 Z+251.332
2859 L X-33.818 Y+73.57 Z+252.081
2860 L X-31.964 Y+73.566 Z+252.83
2861 L X-30.109 Y+73.563 Z+253.579
2862 L X-29.31 Y+73.562 Z+253.902
2863 L X-29.78 Y+74.063 Z+253.712
2864 L X-30.965 Y+74.065 Z+253.233
2865 L X-32.82 Y+74.068 Z+252.484
2866 L X-34.674 Y+74.071 Z+251.735
2867 L X-36.528 Y+74.074 Z+250.986
2868 L X-38.382 Y+74.078 Z+250.237
2869 L X-38.352 Y+74.578 Z+250.248
2870 L X-37.426 Y+74.576 Z+250.623
2871 L X-35.572 Y+74.573 Z+251.372
2872 L X-33.717 Y+74.569 Z+252.121
2873 L X-31.863 Y+74.566 Z+252.87
2874 L X-30.218 Y+74.563 Z+253.535
2875 L X-30.605 Y+75.064 Z+253.378
2876 L X-30.935 Y+75.065 Z+253.245
2877 L X-32.789 Y+75.068 Z+252.496
2878 L X-34.644 Y+75.071 Z+251.746
2879 L X-36.498 Y+75.074 Z+250.997
2880 L X-38.351 Y+75.078 Z+250.248
2881 L X-38.35 Y+75.578 Z+250.623
2882 L X-37.424 Y+75.576 Z+250.623
2883 L X-35.57 Y+75.573 Z+251.372
2884 L X-33.715 Y+75.569 Z+252.121
2885 L X-31.861 Y+75.566 Z+252.87
2886 L X-30.967 Y+75.565 Z+253.232
2887 L X-31.301 Y+76.091 Z+253.096
2888 L X-32.787 Y+76.093 Z+252.496
2889 L X-34.642 Y+76.096 Z+251.746
2890 L X-36.496 Y+76.1 Z+250.997
2891 L X-38.35 Y+76.103 Z+250.248
2892 L X-38.349 Y+76.665 Z+250.623
2893 L X-37.422 Y+76.664 Z+250.623
2894 L X-35.568 Y+76.661 Z+251.372
2895 L X-33.714 Y+76.657 Z+252.121
2896 L X-31.859 Y+76.654 Z+252.87
2897 L X-31.633 Z+252.962
2898 L X-31.939 Y+77.253 Z+252.837
2899 L X-32.785 Y+77.254 Z+252.496
2900 L X-34.64 Y+77.257 Z+251.746
2901 L X-36.494 Y+77.261 Z+250.997
2902 L X-38.347 Y+77.264 Z+250.248
2903 L X-38.346 Y+77.889 Z+250.623
2904 L X-37.42 Y+77.887 Z+250.623
2905 L X-35.566 Y+77.884 Z+251.372
2906 L X-33.711 Y+77.881 Z+252.121

2907 L X-32.224 Y+77.878 Z+252.722
2908 L X-32.43 Y+78.378 Z+252.639
2909 L X-32.783 Y+78.379 Z+252.496
2910 L X-34.638 Y+78.382 Z+251.746
2911 L X-36.492 Y+78.385 Z+250.997
2912 L X-38.346 Y+78.389 Z+250.248
2913 L X-38.345 Y+78.889
2914 L X-37.418 Y+78.887 Z+250.623
2915 L X-35.564 Y+78.884 Z+251.372
2916 L X-33.71 Y+78.88 Z+252.121
2917 L X-32.609 Y+78.879 Z+252.566
2918 L X-32.77 Y+79.379 Z+252.5
2919 L X-34.636 Y+79.382 Z+251.746
2920 L X-36.49 Y+79.385 Z+250.997
2921 L X-38.344 Y+79.389 Z+250.248
2922 L X-38.343 Y+79.889
2923 L X-37.417 Y+79.887 Z+250.623
2924 L X-35.562 Y+79.884 Z+251.372
2925 L X-33.708 Y+79.88 Z+252.121
2926 L X-32.91 Y+79.879 Z+252.443
2927 L X-33.022 Y+80.379 Z+252.398
2928 L X-34.634 Y+80.382 Z+251.746
2929 L X-36.489 Y+80.385 Z+250.997
2930 L X-38.342 Y+80.389 Z+250.248
2931 L X-38.341 Y+80.989
2932 L X-37.415 Y+80.987 Z+250.623
2933 L X-35.56 Y+80.984 Z+251.372
2934 L X-33.706 Y+80.98 Z+252.121
2935 L X-33.138 Y+80.979 Z+252.35
2936 L X-33.235 Y+81.603 Z+252.311
2937 L X-34.632 Y+81.606 Z+251.746
2938 L X-36.486 Y+81.609 Z+250.997
2939 L X-38.34 Y+81.612 Z+250.248
2940 L X-38.339 Y+82.236
2941 L X-37.412 Y+82.235 Z+250.623
2942 L X-35.558 Y+82.231 Z+251.372
2943 L X-33.704 Y+82.228 Z+252.121
2944 L X-33.293 Y+82.227 Z+252.287
2945 L X-33.325 Y+82.851 Z+252.274
2946 L X-34.63 Y+82.853 Z+251.746
2947 L X-36.484 Y+82.857 Z+250.997
2948 L X-38.338 Y+82.86 Z+250.248
2949 L X-38.337 Y+83.484
2950 L X-37.41 Y+83.482 Z+250.623
2951 L X-35.556 Y+83.479 Z+251.372
2952 L X-33.702 Y+83.476 Z+252.121
2953 L X-33.333 Y+83.475 Z+252.27
2954 L X-33.312 Y+84.099 Z+252.278
2955 L X-34.628 Y+84.101 Z+251.746
2956 L X-36.482 Y+84.104 Z+250.997
2957 L X-38.335 Y+84.108 Z+250.248
2958 L X-38.334 Y+84.731
2959 L X-37.408 Y+84.73 Z+250.623
2960 L X-35.554 Y+84.727 Z+251.372
2961 L X-33.699 Y+84.723 Z+252.121
2962 L X-33.257 Z+252.3
2963 L X-33.181 Y+85.346 Z+252.33
2964 L X-34.625 Y+85.349 Z+251.746
2965 L X-36.48 Y+85.352 Z+250.997
2966 L X-38.333 Y+85.355 Z+250.248
2967 L X-38.332 Y+85.979
2968 L X-37.406 Y+85.977 Z+250.623
2969 L X-35.552 Y+85.974 Z+251.372
2970 L X-33.697 Y+85.971 Z+252.121
2971 L X-33.071 Y+85.97 Z+252.374
2972 L X-32.931 Y+86.593 Z+252.43
2973 L X-34.623 Y+86.596 Z+251.746
2974 L X-36.478 Y+86.6 Z+250.997
2975 L X-38.331 Y+86.603 Z+250.248
2976 L X-38.33 Y+87.227
2977 L X-37.404 Y+87.225 Z+250.623
2978 L X-35.549 Y+87.222 Z+251.372
2979 L X-33.695 Y+87.219 Z+252.121
2980 L X-32.758 Y+87.217 Z+252.5
2981 L X-32.556 Y+87.84 Z+252.581
2982 L X-32.767 Y+87.841 Z+252.496
2983 L X-34.621 Y+87.844 Z+251.746
2984 L X-36.475 Y+87.847 Z+250.997
2985 L X-38.329 Y+87.851 Z+250.248
2986 L X-38.328 Y+88.474
2987 L X-37.401 Y+88.473 Z+250.623
2988 L X-35.547 Y+88.47 Z+251.372
2989 L X-33.693 Y+88.466 Z+252.121
2990 L X-32.323 Y+88.464 Z+252.674
2991 L X-32.052 Y+89.087 Z+252.784
2992 L X-32.764 Y+89.088 Z+252.496
2993 L X-34.619 Y+89.092 Z+251.746
2994 L X-36.473 Y+89.095 Z+250.997
2995 L X-38.327 Y+89.098 Z+250.248
2996 L X-38.326 Y+89.722
2997 L X-37.399 Y+89.72 Z+250.623
2998 L X-35.545 Y+89.717 Z+251.372
2999 L X-33.691 Y+89.714 Z+252.121
3000 L X-31.743 Y+89.71 Z+252.908
3001 L X-31.401 Y+90.31 Z+253.046
3002 L X-32.762 Y+90.312 Z+252.496
3003 L X-34.617 Y+90.315 Z+251.746
3004 L X-36.471 Y+90.319 Z+250.997
3005 L X-38.324 Y+90.322 Z+250.248
3006 L Y+90.822
3007 L X-37.397 Y+90.82 Z+250.623
3008 L X-35.543 Y+90.817 Z+251.372
3009 L X-33.689 Y+90.814 Z+252.121
3010 L X-31.834 Y+90.81 Z+252.87
3011 L X-31.092 Y+90.809 Z+253.17
3012 L X-30.751 Y+91.309 Z+253.307
3013 L X-32.761 Y+91.312 Z+252.496
3014 L X-34.615 Y+91.315 Z+251.746
3015 L X-36.469 Y+91.319 Z+250.997
3016 L X-38.323 Y+91.322 Z+250.248
3017 L X-38.322 Y+91.822
3018 L X-37.396 Y+91.82 Z+250.623
3019 L X-35.541 Y+91.817 Z+251.372
3020 L X-33.687 Y+91.814 Z+252.121
3021 L X-31.833 Y+91.81 Z+252.87
3022 L X-30.37 Y+91.808 Z+253.461
3023 L X-29.956 Y+92.307 Z+253.628
3024 L X-30.904 Y+92.309 Z+253.245
3025 L X-32.759 Y+92.312 Z+252.496
3026 L X-34.613 Y+92.315 Z+251.746
3027 L X-36.468 Y+92.319 Z+250.997
3028 L X-38.321 Y+92.322 Z+250.248
3029 L X-38.32 Y+92.822
3030 L X-37.394 Y+92.82 Z+250.623
3031 L X-35.539 Y+92.817 Z+251.372
3032 L X-33.685 Y+92.814 Z+252.121
3033 L X-31.831 Y+92.81 Z+252.87
3034 L X-29.976 Y+92.807 Z+253.619
3035 L X-29.507 Y+92.806 Z+253.809
3036 L X-29.003 Y+93.306 Z+254.012
3037 L X-30.903 Y+93.309 Z+253.245
3038 L X-32.757 Y+93.312 Z+252.496
3039 L X-34.611 Y+93.315 Z+251.746
3040 L X-36.466 Y+93.319 Z+250.997
3041 L X-38.319 Y+93.322 Z+250.248
3042 L X-38.318 Y+93.822
3043 L X-37.392 Y+93.82 Z+250.623
3044 L X-35.538 Y+93.817 Z+251.372
3045 L X-33.683 Y+93.814 Z+252.121
3046 L X-31.829 Y+93.81 Z+252.87
3047 L X-29.975 Y+93.807 Z+253.619
3048 L X-28.44 Y+93.805 Z+254.24
3049 L X-27.806 Y+94.303 Z+254.495
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3051 L X-30.901 Y+94.309 Z+253.245
3052 L X-32.755 Y+94.312 Z+252.496
3053 L X-34.61 Y+94.315 Z+251.746
3054 L X-36.464 Y+94.319 Z+250.997
3055 L X-38.317 Y+94.322 Z+250.248
3056 L Y+94.822
3057 L X-37.39 Y+94.82 Z+250.623
3058 L X-35.536 Y+94.817 Z+251.372
3059 L X-33.682 Y+94.814 Z+252.121
3060 L X-31.827 Y+94.81 Z+252.87
3061 L X-29.973 Y+94.807 Z+253.619
3062 L X-28.118 Y+94.804 Z+254.369
3063 L X-27.091 Y+94.802 Z+254.784
3064 L X-26.268 Y+95.301 Z+255.116
3065 L X-27.19 Y+95.302 Z+254.743
3066 L X-29.045 Y+95.306 Z+253.994
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3068 L X-32.754 Y+95.312 Z+252.496
3069 L X-34.608 Y+95.315 Z+251.746
3070 L X-36.462 Y+95.319 Z+250.997
3071 L X-38.316 Y+95.322 Z+250.248
3072 L X-38.315 Y+95.935
3073 L X-37.388 Y+95.933 Z+250.623
3074 L X-35.534 Y+95.93 Z+251.372
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3076 L X-31.825 Y+95.923 Z+252.87
3077 L X-29.971 Y+95.92 Z+253.619
3078 L X-28.117 Y+95.917 Z+254.369
3079 L X-26.262 Y+95.914 Z+255.118
3080 L X-25.023 Y+95.911 Z+255.619
3081 L X-23.482 Y+96.471 Z+256.241
3082 L X-25.334 Y+96.474 Z+255.492
3083 L X-27.188 Y+96.477 Z+254.743
3084 L X-29.043 Y+96.481 Z+253.994
3085 L X-30.897 Y+96.484 Z+253.245
3086 L X-32.751 Y+96.487 Z+252.496
3087 L X-34.606 Y+96.49 Z+251.746
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3090 L X-38.313 Y+97.006
3091 L X-37.386 Y+97.004 Z+250.623
3092 L X-35.532 Y+97.001 Z+251.372
3093 L X-33.678 Y+96.998 Z+252.121
3094 L X-31.823 Y+96.995 Z+252.87
3095 L X-29.969 Y+96.991 Z+253.619
3096 L X-28.115 Y+96.988 Z+254.369
3097 L X-26.26 Y+96.985 Z+255.118
3098 L X-24.406 Y+96.981 Z+255.867
3099 L X-22.552 Y+96.978 Z+256.616
3100 L X-20.793 Y+96.975 Z+257.327
3101 L Z+263.327 F5000.
3102 L X-63.63 Y+69.622 FMAX
3103 L Z+247.883 FMAX
3104 L X-64.289 Y+69.623 Z+247.642
3105 L X-66.28 Y+69.627 Z+246.915
3106 L X-68.271 Y+69.63 Z+246.188
3107 L X-69.266 Y+69.632 Z+245.825
3108 L X-68.271 Y+69.63 Z+245.92 F1194.
3109 L X-66.28 Y+69.627 Z+246.111
3110 L X-64.289 Y+69.623 Z+246.302
3111 L X-62.298 Y+69.62 Z+246.493
3112 L X-60.307 Y+69.616 Z+246.684
3113 L X-58.316 Y+69.613 Z+246.876
3114 L X-56.325 Y+69.609 Z+247.067
3115 L X-54.335 Y+69.606 Z+247.258
3116 L X-52.344 Y+69.602 Z+247.449
3117 L X-50.353 Y+69.599 Z+247.64
3118 L X-48.362 Y+69.595 Z+247.831
3119 L X-46.371 Y+69.592 Z+248.023
3120 L X-45.379 Y+69.59 Z+248.142
3121 L X-44.392 Y+69.588 Z+248.305
3122 L X-43.705 Y+69.587 Z+248.446
3123 L X-48.291 Y+70.095 Z+247.838
3124 L X-49.918 Y+70.098 Z+247.681
3125 L X-51.909 Y+70.102 Z+247.49
3126 L X-53.9 Y+70.105 Z+247.299
3127 L X-55.891 Y+70.109 Z+247.108
3128 L X-57.882 Y+70.112 Z+246.917
3129 L X-59.873 Y+70.116 Z+246.726
3130 L X-61.864 Y+70.119 Z+246.535
3131 L X-63.854 Y+70.123 Z+246.344
3132 L X-65.845 Y+70.126 Z+246.153
3133 L X-67.836 Y+70.13 Z+245.962
3134 L X-69.826 Y+70.133 Z+245.771
3135 L X-70.359 Y+70.634 Z+245.72

3136 L X-69.365 Y+70.632 Z+245.815
3137 L X-67.374 Y+70.629 Z+246.006
3138 L X-65.383 Y+70.625 Z+246.197
3139 L X-63.392 Y+70.622 Z+246.388
3140 L X-61.401 Y+70.618 Z+246.579
3141 L X-59.41 Y+70.615 Z+246.77
3142 L X-57.419 Y+70.611 Z+246.961
3143 L X-55.429 Y+70.608 Z+247.153
3144 L X-53.438 Y+70.604 Z+247.344
3145 L X-51.447 Y+70.601 Z+247.535
3146 L X-50.509 Y+70.599 Z+247.625
3147 L X-52.185 Y+71.102 Z+247.464
3148 L X-52.953 Y+71.103 Z+247.39
3149 L X-54.944 Y+71.107 Z+247.199
3150 L X-56.935 Y+71.11 Z+247.008
3151 L X-58.926 Y+71.114 Z+246.817
3152 L X-60.916 Y+71.117 Z+246.626
3153 L X-62.907 Y+71.121 Z+246.435
3154 L X-64.898 Y+71.124 Z+246.244
3155 L X-66.889 Y+71.128 Z+246.053
3156 L X-68.88 Y+71.131 Z+245.861
3157 L X-70.87 Y+71.135 Z+245.67
3158 L X-71.372 Y+71.636 Z+245.622
3159 L X-70.378 Y+71.634 Z+245.718
3160 L X-68.387 Y+71.631 Z+245.909
3161 L X-66.396 Y+71.627 Z+246.1
3162 L X-64.405 Y+71.624 Z+246.291
3163 L X-62.414 Y+71.62 Z+246.482
3164 L X-60.423 Y+71.617 Z+246.673
3165 L X-58.432 Y+71.613 Z+246.864
3166 L X-56.442 Y+71.61 Z+247.055
3167 L X-54.451 Y+71.606 Z+247.246
3168 L X-53.592 Y+71.604 Z+247.329
3169 L X-54.797 Y+72.107 Z+247.213
3170 L X-55.929 Y+72.109 Z+247.104
3171 L X-57.92 Y+72.112 Z+246.913
3172 L X-59.911 Y+72.116 Z+246.722
3173 L X-61.902 Y+72.119 Z+246.531
3174 L X-63.893 Y+72.123 Z+246.34
3175 L X-65.883 Y+72.126 Z+246.149
3176 L X-67.874 Y+72.13 Z+245.958
3177 L X-69.865 Y+72.133 Z+245.767
3178 L X-71.855 Y+72.137 Z+245.576
3179 L X-72.318 Y+72.637 Z+245.531
3180 L X-71.324 Y+72.636 Z+245.627
3181 L X-69.333 Y+72.632 Z+245.818
3182 L X-67.342 Y+72.629 Z+246.009
3183 L X-65.351 Y+72.625 Z+246.2
3184 L X-63.36 Y+72.622 Z+246.391
3185 L X-61.37 Y+72.618 Z+246.582
3186 L X-59.379 Y+72.615 Z+246.773
3187 L X-57.388 Y+72.611 Z+246.964
3188 L X-55.893 Y+72.609 Z+247.108
3189 L X-56.877 Y+73.11 Z+247.013
3190 L X-58.826 Y+73.114 Z+246.826
3191 L X-60.816 Y+73.117 Z+246.635
3192 L X-62.807 Y+73.121 Z+246.444
3193 L X-64.798 Y+73.124 Z+246.253
3194 L X-66.789 Y+73.128 Z+246.062
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3196 L X-70.771 Y+73.135 Z+245.68
3197 L X-72.761 Y+73.138 Z+245.489
3198 L X-73.2 Y+73.639 Z+245.446
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3201 L X-68.224 Y+73.63 Z+245.924
3202 L X-66.233 Y+73.627 Z+246.115
3203 L X-64.242 Y+73.623 Z+246.306
3204 L X-62.251 Y+73.62 Z+246.497
3205 L X-60.26 Y+73.616 Z+246.688
3206 L X-58.269 Y+73.613 Z+246.879
3207 L X-57.773 Y+73.612 Z+246.927
3208 L X-58.603 Y+74.113 Z+246.847
3209 L X-59.684 Y+74.115 Z+246.744
3210 L X-61.675 Y+74.119 Z+246.552
3211 L X-63.665 Y+74.122 Z+246.361
3212 L X-65.656 Y+74.126 Z+246.17
3213 L X-67.647 Y+74.129 Z+245.979
3214 L X-69.638 Y+74.133 Z+245.788
3215 L X-71.629 Y+74.136 Z+245.597
3216 L X-73.619 Y+74.14 Z+245.406
3217 L X-74.026 Y+74.64 Z+245.367
3218 L X-73.032 Y+74.639 Z+245.462
3219 L X-71.041 Y+74.635 Z+245.653
3220 L X-69.05 Y+74.632 Z+245.845
3221 L X-67.059 Y+74.628 Z+246.036
3222 L X-65.068 Y+74.625 Z+246.227
3223 L X-63.077 Y+74.621 Z+246.418
3224 L X-61.087 Y+74.618 Z+246.609
3225 L X-59.384 Y+74.615 Z+246.772
3226 L X-60.118 Y+75.116 Z+246.702
3227 L X-60.478 Y+75.117 Z+246.667
3228 L X-62.469 Y+75.12 Z+246.476
3229 L X-64.46 Y+75.124 Z+246.285
3230 L X-66.451 Y+75.127 Z+246.094
3231 L X-68.441 Y+75.131 Z+245.903
3232 L X-70.432 Y+75.134 Z+245.712
3233 L X-72.423 Y+75.138 Z+245.521
3234 L X-74.413 Y+75.141 Z+245.33
3235 L X-74.796 Y+75.642 Z+245.293
3236 L X-73.802 Y+75.64 Z+245.388
3237 L X-71.811 Y+75.637 Z+245.579
3238 L X-69.82 Y+75.633 Z+245.77
3239 L X-67.829 Y+75.63 Z+245.962
3240 L X-65.838 Y+75.626 Z+246.153
3241 L X-63.847 Y+75.623 Z+246.344
3242 L X-61.856 Y+75.619 Z+246.535
3243 L X-60.805 Y+75.617 Z+246.636
3244 L X-61.478 Y+76.144 Z+246.571
3245 L X-63.236 Y+76.147 Z+246.402
3246 L X-65.226 Y+76.15 Z+246.211
3247 L X-67.217 Y+76.154 Z+246.02
3248 L X-69.208 Y+76.157 Z+245.829
3249 L X-71.199 Y+76.161 Z+245.638
3250 L X-73.19 Y+76.164 Z+245.447
3251 L X-75.18 Y+76.168 Z+245.256
3252 L X-75.581 Y+76.731 Z+245.217
3253 L X-74.587 Y+76.729 Z+245.313
3254 L X-72.596 Y+76.726 Z+245.504
3255 L X-70.605 Y+76.722 Z+245.695
3256 L X-68.614 Y+76.719 Z+245.886
3257 L X-66.624 Y+76.715 Z+246.077
3258 L X-64.633 Y+76.712 Z+246.268
3259 L X-62.642 Y+76.708 Z+246.459
3260 L X-62.165 Y+76.707 Z+246.505
3261 L X-62.844 Y+77.307 Z+246.44
3262 L X-64.047 Y+77.309 Z+246.324
3263 L X-66.037 Y+77.313 Z+246.133
3264 L X-68.028 Y+77.316 Z+245.942
3265 L X-70.019 Y+77.32 Z+245.751
3266 L X-72.01 Y+77.323 Z+245.56
3267 L X-74.001 Y+77.327 Z+245.369
3268 L X-75.991 Y+77.33 Z+245.178
3269 L X-76.404 Y+77.956 Z+245.138
3270 L X-75.409 Y+77.954 Z+245.234
3271 L X-73.418 Y+77.95 Z+245.425
3272 L X-71.427 Y+77.947 Z+245.616
3273 L X-69.437 Y+77.943 Z+245.807
3274 L X-67.446 Y+77.94 Z+245.998
3275 L X-65.455 Y+77.936 Z+246.189
3276 L X-63.519 Y+77.933 Z+246.375
3277 L X-64.03 Y+78.434 Z+246.326
3278 L X-64.77 Y+78.435 Z+246.255
3279 L X-66.761 Y+78.439 Z+246.064
3280 L X-68.752 Y+78.442 Z+245.873
3281 L X-70.742 Y+78.446 Z+245.681
3282 L X-72.733 Y+78.449 Z+245.49
3283 L X-74.724 Y+78.453 Z+245.299
3284 L X-76.714 Y+78.456 Z+245.108
3285 L X-77.023 Y+78.957 Z+245.079
3286 L X-76.028 Y+78.955 Z+245.174
3287 L X-74.037 Y+78.952 Z+245.365
3288 L X-72.047 Y+78.948 Z+245.556
3289 L X-70.056 Y+78.945 Z+245.747
3290 L X-68.065 Y+78.941 Z+245.938
3291 L X-66.074 Y+78.937 Z+246.129
3292 L X-64.514 Y+78.935 Z+246.279
3293 L X-64.981 Y+79.436 Z+246.234
3294 L X-65.377 Z+246.196
3295 L X-67.368 Y+79.44 Z+246.005
3296 L X-69.359 Y+79.443 Z+245.814
3297 L X-71.349 Y+79.447 Z+245.623
3298 L X-73.34 Y+79.45 Z+245.432
3299 L X-75.331 Y+79.454 Z+245.241
3300 L X-77.321 Y+79.457 Z+245.05
3301 L X-77.608 Y+79.958 Z+245.022
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3306 L X-68.65 Y+79.942 Z+245.882
3307 L X-66.66 Y+79.939 Z+246.073
3308 L X-65.424 Y+79.936 Z+246.192
3309 L X-65.851 Y+80.437 Z+246.151
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3313 L X-73.903 Y+80.451 Z+245.378
3314 L X-75.893 Y+80.455 Z+245.187
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3317 L X-77.206 Y+81.057 Z+245.061
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3322 L X-67.251 Y+81.039 Z+246.016
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3328 L X-74.541 Y+81.676 Z+245.316
3329 L X-76.532 Y+81.68 Z+245.125
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3332 L X-77.831 Y+82.306 Z+245.001
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3334 L X-73.849 Y+82.299 Z+245.383
3335 L X-71.858 Y+82.295 Z+245.574
3336 L X-69.867 Y+82.292 Z+245.765
3337 L X-67.877 Y+82.288 Z+245.956
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3339 L X-67.697 Y+82.912 Z+245.973
3340 L X-69.166 Y+82.914 Z+245.832
3341 L X-71.157 Y+82.918 Z+245.641
3342 L X-73.148 Y+82.921 Z+245.45
3343 L X-75.138 Y+82.925 Z+245.259
3344 L X-77.129 Y+82.928 Z+245.068
3345 L X-79.119 Y+82.932 Z+244.877
3346 L X-79.397 Y+83.556 Z+244.85
3347 L X-78.403 Y+83.554 Z+244.945
3348 L X-76.412 Y+83.551 Z+245.137
3349 L X-74.421 Y+83.547 Z+245.328
3350 L X-72.43 Y+83.544 Z+245.519
3351 L X-70.439 Y+83.54 Z+245.71
3352 L X-68.448 Y+83.537 Z+245.901
3353 L X-68.103 Y+83.536 Z+245.934
3354 L X-68.482 Y+84.161 Z+245.897
3355 L X-69.712 Y+84.163 Z+245.779
3356 L X-71.702 Y+84.166 Z+245.588
3357 L X-73.693 Y+84.17 Z+245.397

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3359 L X-77.675 Y+84.177 Z+245.015
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3361 L X-79.918 Y+84.805 Z+244.8
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3363 L X-76.933 Y+84.799 Z+245.086
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3367 L X-68.847 Y+84.785 Z+245.862
3368 L X-69.194 Y+85.41 Z+245.829
3369 L X-70.211 Y+85.411 Z+245.731
3370 L X-72.201 Y+85.415 Z+245.54
3371 L X-74.192 Y+85.418 Z+245.349
3372 L X-76.183 Y+85.422 Z+245.158
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3374 L X-80.164 Y+85.429 Z+244.776
3375 L X-80.393 Y+86.053 Z+244.754
3376 L X-79.399 Y+86.051 Z+244.849
3377 L X-77.408 Y+86.048 Z+245.04
3378 L X-75.417 Y+86.044 Z+245.232
3379 L X-73.426 Y+86.041 Z+245.423
3380 L X-71.435 Y+86.037 Z+245.614
3381 L X-69.521 Y+86.034 Z+245.797
3382 L X-69.828 Y+86.658 Z+245.768
3383 L X-70.656 Y+86.66 Z+245.688
3384 L X-72.647 Y+86.663 Z+245.497
3385 L X-74.638 Y+86.667 Z+245.306
3386 L X-76.629 Y+86.67 Z+245.115
3387 L X-78.62 Y+86.674 Z+244.924
3388 L X-80.61 Y+86.677 Z+244.733
3389 L X-80.815 Y+87.302 Z+244.713
3390 L X-79.821 Y+87.3 Z+244.809
3391 L X-77.83 Y+87.296 Z+245.
3392 L X-75.839 Y+87.293 Z+245.191
3393 L X-73.848 Y+87.289 Z+245.382
3394 L X-71.858 Y+87.286 Z+245.573
3395 L X-70.117 Y+87.283 Z+245.74
3396 L X-70.382 Y+87.907 Z+245.714
3397 L X-71.059 Y+87.908 Z+245.649
3398 L X-73.05 Y+87.912 Z+245.458
3399 L X-75.041 Y+87.915 Z+245.267
3400 L X-77.032 Y+87.919 Z+245.076
3401 L X-79.023 Y+87.922 Z+244.885
3402 L X-81.012 Y+87.926 Z+244.694
3403 L X-81.195 Y+88.55 Z+244.677
3404 L X-80.201 Y+88.548 Z+244.772
3405 L X-78.21 Y+88.545 Z+244.963
3406 L X-76.219 Y+88.541 Z+245.154
3407 L X-74.228 Y+88.538 Z+245.345
3408 L X-72.237 Y+88.534 Z+245.536
3409 L X-70.643 Y+88.531 Z+245.689
3410 L X-70.877 Y+89.156 Z+245.667
3411 L X-71.419 Z+245.615
3412 L X-73.41 Y+89.16 Z+245.424
3413 L X-75.401 Y+89.164 Z+245.233
3414 L X-77.392 Y+89.167 Z+245.041
3415 L X-79.383 Y+89.171 Z+244.85
3416 L X-81.373 Y+89.174 Z+244.659
3417 L X-81.536 Y+89.798 Z+244.644
3418 L X-80.542 Y+89.796 Z+244.739
3419 L X-78.551 Y+89.793 Z+244.93
3420 L X-76.56 Y+89.789 Z+245.121
3421 L X-74.569 Y+89.786 Z+245.312
3422 L X-72.578 Y+89.782 Z+245.503
3423 L X-71.106 Y+89.78 Z+245.645
3424 L X-71.3 Y+90.38 Z+245.626
3425 L X-71.728 Y+90.381 Z+245.585
3426 L X-73.719 Y+90.384 Z+245.394
3427 L X-75.71 Y+90.388 Z+245.203
3428 L X-77.7 Y+90.391 Z+245.012
3429 L X-79.691 Y+90.395 Z+244.821
3430 L X-81.681 Y+90.398 Z+244.63
3431 L X-81.792 Y+90.898 Z+244.619
3432 L X-80.797 Y+90.897 Z+244.714
3433 L X-78.807 Y+90.893 Z+244.905
3434 L X-76.816 Y+90.89 Z+245.096
3435 L X-74.825 Y+90.886 Z+245.288
3436 L X-72.834 Y+90.883 Z+245.479
3437 L X-71.46 Y+90.88 Z+245.611
3438 L X-71.61 Y+91.381 Z+245.596
3439 L X-71.949 Z+245.563
3440 L X-73.94 Y+91.385 Z+245.372
3441 L X-75.931 Y+91.388 Z+245.181
3442 L X-77.922 Y+91.392 Z+244.99
3443 L X-79.913 Y+91.395 Z+244.799
3444 L X-81.903 Y+91.399 Z+244.608
3445 L X-82.002 Y+91.899 Z+244.599
3446 L X-81.008 Y+91.897 Z+244.694
3447 L X-79.017 Y+91.894 Z+244.885
3448 L X-77.026 Y+91.89 Z+245.076
3449 L X-75.035 Y+91.887 Z+245.267
3450 L X-73.044 Y+91.883 Z+245.458
3451 L X-71.747 Y+91.881 Z+245.583
3452 L X-71.876 Y+92.381 Z+245.57
3453 L X-72.142 Z+245.545
3454 L X-74.133 Y+92.385 Z+245.354
3455 L X-76.124 Y+92.388 Z+245.163
3456 L X-78.115 Y+92.392 Z+244.972
3457 L X-80.106 Y+92.395 Z+244.78
3458 L X-82.096 Y+92.399 Z+244.59
3459 L X-82.189 Y+92.899 Z+244.58
3460 L X-81.194 Y+92.897 Z+244.676
3461 L X-79.204 Y+92.894 Z+244.867
3462 L X-77.213 Y+92.89 Z+245.058
3463 L X-75.222 Y+92.887 Z+245.249
3464 L X-73.231 Y+92.883 Z+245.44
3465 L X-71.989 Y+92.881 Z+245.559
3466 L X-72.1 Y+93.381 Z+245.549
3467 L X-74.306 Y+93.385 Z+245.337
3468 L X-76.297 Y+93.389 Z+245.146
3469 L X-78.288 Y+93.392 Z+244.955
3470 L X-80.279 Y+93.396 Z+244.764
3471 L X-82.269 Y+93.399 Z+244.573
3472 L X-82.344 Y+93.899 Z+244.565
3473 L X-81.35 Y+93.898 Z+244.661
3474 L X-79.359 Y+93.894 Z+244.852
3475 L X-77.368 Y+93.891 Z+245.043
3476 L X-75.377 Y+93.887 Z+245.234
3477 L X-73.386 Y+93.884 Z+245.425
3478 L X-72.203 Y+93.882 Z+245.539
3479 L X-72.292 Y+94.382 Z+245.53
3480 L X-74.449 Y+94.386 Z+245.323
3481 L X-76.44 Y+94.389 Z+245.132
3482 L X-78.43 Y+94.393 Z+244.941
3483 L X-80.421 Y+94.396 Z+244.75
3484 L X-82.411 Y+94.4 Z+244.559
3485 L X-82.47 Y+94.9 Z+244.553
3486 L X-81.476 Y+94.898 Z+244.649
3487 L X-79.485 Y+94.894 Z+244.84
3488 L X-77.494 Y+94.891 Z+245.031
3489 L X-75.503 Y+94.887 Z+245.222
3490 L X-73.512 Y+94.884 Z+245.413
3491 L X-72.38 Y+94.882 Z+245.522
3492 L X-72.456 Y+95.382 Z+245.514
3493 L X-74.567 Y+95.386 Z+245.312
3494 L X-76.558 Y+95.389 Z+245.121
3495 L X-78.548 Y+95.393 Z+244.929
3496 L X-80.539 Y+95.396 Z+244.738
3497 L X-82.529 Y+95.4 Z+244.547
3498 L X-82.586 Y+96.013 Z+244.542
3499 L X-81.592 Y+96.011 Z+244.637
3500 L X-79.601 Y+96.008 Z+244.828
3501 L X-77.61 Y+96.004 Z+245.019
3502 L X-75.619 Y+96.001 Z+245.21
3503 L X-73.628 Y+95.997 Z+245.402
3504 L X-72.536 Y+95.995 Z+245.506
3505 L X-72.595 Y+96.557 Z+245.501
3506 L X-74.671 Y+96.561 Z+245.301
3507 L X-76.662 Y+96.564 Z+245.11
3508 L X-78.653 Y+96.568 Z+244.919
3509 L X-80.643 Y+96.571 Z+244.728
3510 L X-82.633 Y+96.575 Z+244.537
3511 L X-82.659 Y+97.084 Z+244.535
3512 L X-81.676 Y+97.082 Z+244.629
3513 L X-79.686 Y+97.079 Z+244.82
3514 L X-77.695 Y+97.075 Z+245.011
3515 L X-75.704 Y+97.072 Z+245.202
3516 L X-73.713 Y+97.068 Z+245.393
3517 L X-72.64 Y+97.066 Z+245.496
3518 L X-72.683 Y+97.566 Z+245.492
3519 L X-74.737 Y+97.57 Z+245.295
3520 L X-76.728 Y+97.574 Z+245.104
3521 L X-78.719 Y+97.577 Z+244.913
3522 L X-80.71 Y+97.581 Z+244.722
3523 L X-82.658 Y+97.584 Z+244.535
3524 L X-82.657 Y+98.084
3525 L X-81.727 Y+98.082 Z+244.624
3526 L X-79.736 Y+98.079 Z+244.815
3527 L X-77.745 Y+98.075 Z+245.006
3528 L X-75.754 Y+98.072 Z+245.197
3529 L X-73.764 Y+98.068 Z+245.388
3530 L X-72.708 Y+98.067 Z+245.49
3531 L X-72.729 Y+98.567 Z+245.487
3532 L X-74.771 Y+98.57 Z+245.291
3533 L X-76.761 Y+98.574 Z+245.1
3534 L X-78.752 Y+98.577 Z+244.909
3535 L X-80.743 Y+98.581 Z+244.718
3536 L X-82.656 Y+98.584 Z+244.535
3537 L Y+99.084
3538 L X-81.747 Y+99.082 Z+244.622
3539 L X-79.756 Y+99.079 Z+244.813
3540 L X-77.765 Y+99.075 Z+245.004
3541 L X-75.774 Y+99.072 Z+245.195
3542 L X-73.783 Y+99.068 Z+245.386
3543 L X-72.747 Y+99.067 Z+245.486
3544 L X-72.751 Y+99.567 Z+245.485
3545 L X-74.787 Y+99.57 Z+245.29
3546 L X-76.777 Y+99.574 Z+245.099
3547 L X-78.768 Y+99.577 Z+244.908
3548 L X-80.759 Y+99.581 Z+244.717
3549 L X-82.655 Y+99.584 Z+244.535
3550 L X-82.654 Y+100.136
3551 L X-81.747 Y+100.134 Z+244.622
3552 L X-79.756 Y+100.131 Z+244.813
3553 L X-77.765 Y+100.127 Z+245.004
3554 L X-75.774 Y+100.124 Z+245.195
3555 L X-73.784 Y+100.12 Z+245.386
3556 L X-72.746 Y+100.118 Z+245.486
3557 L X-72.728 Y+100.618 Z+245.487
3558 L X-74.77 Y+100.622 Z+245.291
3559 L X-76.761 Y+100.625 Z+245.1
3560 L X-78.752 Y+100.629 Z+244.909
3561 L X-80.743 Y+100.632 Z+244.718
3562 L X-82.653 Y+100.636 Z+244.535
3563 L X-82.652 Y+101.136
3564 L X-81.724 Y+101.134 Z+244.624
3565 L X-79.733 Y+101.131 Z+244.815
3566 L X-77.742 Y+101.127 Z+245.006
3567 L X-75.751 Y+101.124 Z+245.197
3568 L X-73.76 Y+101.12 Z+245.388
3569 L X-72.705 Y+101.118 Z+245.489
3570 L X-72.682 Y+101.618 Z+245.491
3571 L X-74.734 Y+101.622 Z+245.294
3572 L X-76.725 Y+101.625 Z+245.103
3573 L X-78.716 Y+101.629 Z+244.912
3574 L X-80.707 Y+101.632 Z+244.721
3575 L X-82.651 Y+101.636 Z+244.535
3576 L X-82.65 Y+102.136
3577 L X-81.673 Y+102.134 Z+244.628
3578 L X-79.682 Y+102.13 Z+244.819
3579 L X-77.691 Y+102.127 Z+245.011
3580 L X-75.7 Y+102.123 Z+245.202
3581 L X-73.71 Y+102.12 Z+245.393

3582 L X-72.637 Y+102.118 Z+245.496
3583 L X-72.591 Y+102.627 Z+245.5
3584 L X-74.665 Y+102.631 Z+245.301
3585 L X-76.656 Y+102.634 Z+245.11
3586 L X-78.647 Y+102.638 Z+244.919
3587 L X-80.637 Y+102.641 Z+244.728
3588 L X-82.627 Y+102.645 Z+244.537
3589 L X-82.581 Y+103.2 Z+244.541
3590 L X-81.586 Y+103.198 Z+244.637
3591 L X-79.596 Y+103.195 Z+244.828
3592 L X-77.605 Y+103.191 Z+245.019
3593 L X-75.614 Y+103.188 Z+245.21
3594 L X-73.623 Y+103.184 Z+245.401
3595 L X-72.533 Y+103.182 Z+245.505
3596 L X-72.454 Y+103.787 Z+245.513
3597 L X-74.56 Y+103.79 Z+245.311
3598 L X-76.551 Y+103.794 Z+245.12
3599 L X-78.542 Y+103.797 Z+244.929
3600 L X-80.533 Y+103.801 Z+244.738
3601 L X-82.523 Y+103.804 Z+244.547
3602 L X-82.464 Y+104.304 Z+244.552
3603 L X-81.469 Y+104.303 Z+244.648
3604 L X-79.479 Y+104.299 Z+244.839
3605 L X-77.488 Y+104.296 Z+245.03
3606 L X-75.497 Y+104.292 Z+245.221
3607 L X-73.506 Y+104.289 Z+245.412
3608 L X-72.379 Y+104.287 Z+245.52
3609 L X-72.289 Y+104.786 Z+245.529
3610 L X-74.443 Y+104.79 Z+245.322
3611 L X-76.434 Y+104.794 Z+245.131
3612 L X-78.425 Y+104.797 Z+244.94
3613 L X-80.415 Y+104.801 Z+244.749
3614 L X-82.405 Y+104.804 Z+244.558
3615 L X-82.336 Y+105.304 Z+244.564
3616 L X-81.342 Y+105.302 Z+244.66
3617 L X-79.351 Y+105.299 Z+244.851
3618 L X-77.36 Y+105.295 Z+245.042
3619 L X-75.369 Y+105.292 Z+245.233
3620 L X-73.378 Y+105.288 Z+245.424
3621 L X-72.198 Y+105.286 Z+245.537
3622 L X-72.098 Y+105.786 Z+245.547
3623 L X-74.299 Y+105.79 Z+245.336
3624 L X-76.29 Y+105.793 Z+245.144
3625 L X-78.28 Y+105.797 Z+244.953
3626 L X-80.271 Y+105.8 Z+244.762
3627 L X-82.261 Y+105.804 Z+244.571
3628 L X-82.179 Y+106.304 Z+244.579
3629 L X-81.184 Y+106.302 Z+244.675
3630 L X-79.193 Y+106.299 Z+244.866
3631 L X-77.203 Y+106.295 Z+245.057
3632 L X-75.212 Y+106.292 Z+245.248
3633 L X-73.221 Y+106.288 Z+245.439
3634 L X-71.984 Y+106.286 Z+245.558
3635 L X-71.871 Y+106.786 Z+245.568
3636 L X-72.133 Z+245.543
3637 L X-74.123 Y+106.79 Z+245.352
3638 L X-76.114 Y+106.793 Z+245.161
3639 L X-78.105 Y+106.797 Z+244.97
3640 L X-80.096 Y+106.8 Z+244.779
3641 L X-82.086 Y+106.804 Z+244.588
3642 L X-81.993 Y+107.303 Z+244.597
3643 L X-80.999 Y+107.302 Z+244.692
3644 L X-79.008 Y+107.298 Z+244.883
3645 L X-77.017 Y+107.295 Z+245.074
3646 L X-75.026 Y+107.291 Z+245.265
3647 L X-73.035 Y+107.288 Z+245.457
3648 L X-71.743 Y+107.285 Z+245.581
3649 L X-71.606 Y+107.785 Z+245.594
3650 L X-71.938 Y+107.786 Z+245.562
3651 L X-73.929 Y+107.789 Z+245.371
3652 L X-75.919 Y+107.793 Z+245.18
3653 L X-77.91 Y+107.796 Z+244.989
3654 L X-79.901 Y+107.8 Z+244.798
3655 L X-81.891 Y+107.803 Z+244.607
3656 L X-81.781 Y+108.303 Z+244.617
3657 L X-80.786 Y+108.301 Z+244.712
3658 L X-78.795 Y+108.298 Z+244.904
3659 L X-76.805 Y+108.294 Z+245.095
3660 L X-74.814 Y+108.291 Z+245.286
3661 L X-72.823 Y+108.287 Z+245.477
3662 L X-71.457 Y+108.285 Z+245.608
3663 L X-71.296 Y+108.785 Z+245.623
3664 L X-71.717 Z+245.583
3665 L X-73.708 Y+108.789 Z+245.392
3666 L X-75.699 Y+108.792 Z+245.201
3667 L X-77.69 Y+108.796 Z+245.01
3668 L X-79.681 Y+108.799 Z+244.819
3669 L X-81.67 Y+108.803 Z+244.628
3670 L X-81.538 Y+109.345 Z+244.64
3671 L X-80.544 Y+109.343 Z+244.736
3672 L X-78.553 Y+109.339 Z+244.927
3673 L X-76.562 Y+109.336 Z+245.118
3674 L X-74.571 Y+109.332 Z+245.309
3675 L X-72.58 Y+109.329 Z+245.5
3676 L X-71.121 Y+109.326 Z+245.64
3677 L X-70.893 Y+109.95 Z+245.662
3678 L X-71.422 Y+109.951 Z+245.611
3679 L X-73.413 Y+109.954 Z+245.42
3680 L X-75.404 Y+109.958 Z+245.229
3681 L X-77.395 Y+109.961 Z+245.038
3682 L X-79.386 Y+109.965 Z+244.847
3683 L X-81.375 Y+109.968 Z+244.656
3684 L X-81.198 Y+110.592 Z+244.673
3685 L X-80.203 Y+110.59 Z+244.768
3686 L X-78.213 Y+110.586 Z+244.959
3687 L X-76.222 Y+110.583 Z+245.15
3688 L X-74.231 Y+110.579 Z+245.341
3689 L X-72.24 Y+110.576 Z+245.532
3690 L X-70.662 Y+110.573 Z+245.684
3691 L X-70.405 Y+111.197 Z+245.708
3692 L X-71.062 Y+111.198 Z+245.645
3693 L X-73.053 Y+111.201 Z+245.454
3694 L X-75.044 Y+111.205 Z+245.263
3695 L X-77.035 Y+111.208 Z+245.072
3696 L X-79.026 Y+111.212 Z+244.881
3697 L X-81.016 Y+111.215 Z+244.69
3698 L X-80.819 Y+111.839 Z+244.709
3699 L X-79.824 Y+111.837 Z+244.804
3700 L X-77.833 Y+111.833 Z+244.995
3701 L X-75.842 Y+111.83 Z+245.186
3702 L X-73.852 Y+111.826 Z+245.377
3703 L X-71.861 Y+111.823 Z+245.568
3704 L X-70.136 Y+111.82 Z+245.734
3705 L X-69.851 Y+112.443 Z+245.761
3706 L X-70.66 Y+112.445 Z+245.684
3707 L X-72.651 Y+112.448 Z+245.493
3708 L X-74.642 Y+112.452 Z+245.301
3709 L X-76.633 Y+112.455 Z+245.11
3710 L X-78.624 Y+112.459 Z+244.919
3711 L X-80.614 Y+112.462 Z+244.728
3712 L X-80.394 Y+113.086 Z+244.749
3713 L X-79.4 Y+113.084 Z+244.845
3714 L X-77.409 Y+113.08 Z+245.036
3715 L X-75.418 Y+113.077 Z+245.227
3716 L X-73.427 Y+113.073 Z+245.418
3717 L X-71.436 Y+113.07 Z+245.609
3718 L X-69.547 Y+113.067 Z+245.79
3719 L X-69.223 Y+113.69 Z+245.821
3720 L X-70.213 Y+113.692 Z+245.726
3721 L X-72.204 Y+113.695 Z+245.535
3722 L X-74.194 Y+113.699 Z+245.344
3723 L X-76.185 Y+113.702 Z+245.153
3724 L X-78.176 Y+113.706 Z+244.962
3725 L X-80.166 Y+113.709 Z+244.771
3726 L X-79.923 Y+114.332 Z+244.794
3727 L X-78.929 Y+114.331 Z+244.89
3728 L X-76.938 Y+114.327 Z+245.081
3729 L X-74.947 Y+114.324 Z+245.272
3730 L X-72.956 Y+114.32 Z+245.463
3731 L X-70.965 Y+114.317 Z+245.654
3732 L X-68.88 Y+114.313 Z+245.854
3733 L X-68.513 Y+114.936 Z+245.889
3734 L X-69.718 Y+114.938 Z+245.774
3735 L X-71.709 Y+114.942 Z+245.583
3736 L X-73.699 Y+114.945 Z+245.392
3737 L X-75.69 Y+114.949 Z+245.2
3738 L X-77.681 Y+114.952 Z+245.009
3739 L X-79.671 Y+114.956 Z+244.818
3740 L X-79.404 Y+115.579 Z+244.844
3741 L X-78.409 Y+115.577 Z+244.939
3742 L X-76.418 Y+115.574 Z+245.13
3743 L X-74.428 Y+115.57 Z+245.322
3744 L X-72.437 Y+115.567 Z+245.513
3745 L X-70.446 Y+115.563 Z+245.704
3746 L X-68.455 Y+115.56 Z+245.895
3747 L X-68.139 Y+115.559 Z+245.925
3748 L X-67.734 Y+116.182 Z+245.964
3749 L X-69.174 Y+116.185 Z+245.826
3750 L X-71.164 Y+116.188 Z+245.635
3751 L X-73.155 Y+116.192 Z+245.444
3752 L X-75.146 Y+116.196 Z+245.252
3753 L X-77.137 Y+116.199 Z+245.061
3754 L X-79.127 Y+116.203 Z+244.87
3755 L X-78.834 Y+116.826 Z+244.898
3756 L X-77.839 Y+116.824 Z+244.994
3757 L X-75.848 Y+116.821 Z+245.185
3758 L X-73.857 Y+116.817 Z+245.376
3759 L X-71.867 Y+116.814 Z+245.567
3760 L X-69.876 Y+116.81 Z+245.758
3761 L X-67.885 Y+116.807 Z+245.949
3762 L X-67.303 Y+116.806 Z+246.005
3763 L X-66.857 Y+117.429 Z+246.048
3764 L X-68.578 Y+117.432 Z+245.883
3765 L X-70.569 Y+117.435 Z+245.692
3766 L X-72.56 Y+117.439 Z+245.5
3767 L X-74.551 Y+117.442 Z+245.309
3768 L X-76.542 Y+117.446 Z+245.118
3769 L X-78.531 Y+117.449 Z+244.927
3770 L X-78.21 Y+118.072 Z+244.958
3771 L X-77.216 Y+118.071 Z+245.053
3772 L X-75.225 Y+118.067 Z+245.245
3773 L X-73.234 Y+118.064 Z+245.436
3774 L X-71.243 Y+118.06 Z+245.627
3775 L X-69.253 Y+118.057 Z+245.818
3776 L X-67.262 Y+118.053 Z+246.009

3777 L X-66.378 Y+118.052 Z+246.094
3778 L X-65.977 Y+118.562 Z+246.132
3779 L X-67.988 Y+118.566 Z+245.939
3780 L X-69.979 Y+118.569 Z+245.748
3781 L X-71.97 Y+118.573 Z+245.557
3782 L X-73.961 Y+118.576 Z+245.366
3783 L X-75.951 Y+118.58 Z+245.175
3784 L X-77.941 Y+118.583 Z+244.984
3785 L X-77.647 Y+119.125 Z+245.012
3786 L X-76.653 Y+119.123 Z+245.107
3787 L X-74.662 Y+119.119 Z+245.298
3788 L X-72.671 Y+119.116 Z+245.489
3789 L X-70.68 Y+119.112 Z+245.681
3790 L X-68.689 Y+119.109 Z+245.872
3791 L X-66.699 Y+119.105 Z+246.063
3792 L X-65.519 Y+119.103 Z+246.176
3793 L X-65.088 Y+119.602 Z+246.217
3794 L X-65.418 Y+119.603 Z+246.185
3795 L X-67.409 Y+119.607 Z+245.994
3796 L X-69.4 Y+119.61 Z+245.803
3797 L X-71.391 Y+119.614 Z+245.612
3798 L X-73.382 Y+119.617 Z+245.421
3799 L X-75.373 Y+119.621 Z+245.23
3800 L X-77.362 Y+119.624 Z+245.039
3801 L X-77.066 Y+120.124 Z+245.068
3802 L X-76.071 Y+120.122 Z+245.163
3803 L X-74.08 Y+120.118 Z+245.354
3804 L X-72.09 Y+120.115 Z+245.545
3805 L X-70.099 Y+120.111 Z+245.736
3806 L X-68.108 Y+120.108 Z+245.927
3807 L X-66.117 Y+120.104 Z+246.118
3808 L X-64.621 Y+120.102 Z+246.262
3809 L X-64.151 Y+120.601 Z+246.307
3810 L X-64.814 Y+120.602 Z+246.243
3811 L X-66.805 Y+120.606 Z+246.052
3812 L X-68.796 Y+120.609 Z+245.861
3813 L X-70.787 Y+120.613 Z+245.67
3814 L X-72.778 Y+120.616 Z+245.479
3815 L X-74.768 Y+120.62 Z+245.288
3816 L X-76.758 Y+120.623 Z+245.097
3817 L X-76.45 Y+121.123 Z+245.126
3818 L X-75.456 Y+121.121 Z+245.222
3819 L X-73.465 Y+121.117 Z+245.413
3820 L X-71.474 Y+121.114 Z+245.604
3821 L X-69.483 Y+121.11 Z+245.795
3822 L X-67.493 Y+121.107 Z+245.986
3823 L X-65.502 Y+121.103 Z+246.177
3824 L X-63.639 Y+121.1 Z+246.356
3825 L X-62.98 Y+121.723 Z+246.419
3826 L X-64.097 Y+121.725 Z+246.312
3827 L X-66.088 Y+121.728 Z+246.121
3828 L X-68.079 Y+121.732 Z+245.93
3829 L X-70.07 Y+121.735 Z+245.739
3830 L X-72.061 Y+121.739 Z+245.548
3831 L X-74.052 Y+121.742 Z+245.357
3832 L X-76.042 Y+121.746 Z+245.166
3833 L X-75.641 Y+122.337 Z+245.204
3834 L X-74.647 Y+122.336 Z+245.299
3835 L X-72.656 Y+122.332 Z+245.49
3836 L X-70.665 Y+122.329 Z+245.681
3837 L X-68.674 Y+122.325 Z+245.873
3838 L X-66.683 Y+122.322 Z+246.064
3839 L X-64.692 Y+122.318 Z+246.255
3840 L X-62.701 Y+122.315 Z+246.446
3841 L X-62.318 Y+122.314 Z+246.483
3842 L X-61.638 Y+122.875 Z+246.548
3843 L X-63.293 Y+122.878 Z+246.389
3844 L X-65.284 Y+122.882 Z+246.198
3845 L X-67.275 Y+122.885 Z+246.007
3846 L X-69.266 Y+122.889 Z+245.816
3847 L X-71.257 Y+122.892 Z+245.625
3848 L X-73.247 Y+122.896 Z+245.434
3849 L X-75.237 Y+122.899 Z+245.243
3850 L X-74.86 Y+123.424 Z+245.279
3851 L X-73.866 Y+123.422 Z+245.374
3852 L X-71.875 Y+123.418 Z+245.565
3853 L X-69.884 Y+123.415 Z+245.756
3854 L X-67.893 Y+123.411 Z+245.947
3855 L X-65.902 Y+123.408 Z+246.138
3856 L X-63.912 Y+123.404 Z+246.329
3857 L X-61.921 Y+123.401 Z+246.521
3858 L X-60.983 Y+123.399 Z+246.611
3859 L X-60.275 Y+123.923 Z+246.678
3860 L X-60.527 Y+123.924 Z+246.654
3861 L X-62.518 Y+123.927 Z+246.463
3862 L X-64.509 Y+123.931 Z+246.272
3863 L X-66.5 Y+123.934 Z+246.081
3864 L X-68.491 Y+123.938 Z+245.89
3865 L X-70.482 Y+123.941 Z+245.699
3866 L X-72.473 Y+123.945 Z+245.508
3867 L X-74.462 Y+123.948 Z+245.317
3868 L X-74.076 Y+124.448 Z+245.354
3869 L X-73.082 Y+124.446 Z+245.449
3870 L X-71.091 Y+124.442 Z+245.64
3871 L X-69.1 Y+124.439 Z+245.831
3872 L X-67.109 Y+124.435 Z+246.022
3873 L X-65.118 Y+124.432 Z+246.213
3874 L X-63.127 Y+124.428 Z+246.405
3875 L X-61.137 Y+124.425 Z+246.596
3876 L X-59.551 Y+124.422 Z+246.748
3877 L X-58.793 Y+124.921 Z+246.82
3878 L X-59.738 Y+124.922 Z+246.73
3879 L X-61.729 Y+124.926 Z+246.539
3880 L X-63.72 Y+124.929 Z+246.348
3881 L X-65.711 Y+124.933 Z+246.157
3882 L X-67.702 Y+124.936 Z+245.965
3883 L X-69.692 Y+124.94 Z+245.774
3884 L X-71.683 Y+124.943 Z+245.583
3885 L X-73.673 Y+124.947 Z+245.392
3886 L X-73.256 Y+125.446 Z+245.432
3887 L X-72.262 Y+125.444 Z+245.528
3888 L X-70.271 Y+125.441 Z+245.719
3889 L X-68.28 Y+125.437 Z+245.91
3890 L X-66.289 Y+125.434 Z+246.101
3891 L X-64.298 Y+125.43 Z+246.292
3892 L X-62.308 Y+125.427 Z+246.483
3893 L X-60.317 Y+125.423 Z+246.674
3894 L X-58.326 Y+125.42 Z+246.865
3895 L X-57.983 Y+125.419 Z+246.898
3896 L X-57.095 Y+125.918 Z+246.983
3897 L X-58.886 Y+125.921 Z+246.811
3898 L X-60.877 Y+125.924 Z+246.62
3899 L X-62.868 Y+125.928 Z+246.429
3900 L X-64.859 Y+125.931 Z+246.238
3901 L X-66.849 Y+125.935 Z+246.047
3902 L X-68.84 Y+125.938 Z+245.856
3903 L X-70.831 Y+125.942 Z+245.665
3904 L X-72.821 Y+125.945 Z+245.474
3905 L X-72.382 Y+126.445 Z+245.516
3906 L X-71.387 Y+126.443 Z+245.611
3907 L X-69.396 Y+126.439 Z+245.803
3908 L X-67.406 Y+126.436 Z+245.994
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3910 L X-63.424 Y+126.429 Z+246.376
3911 L X-61.433 Y+126.425 Z+246.567
3912 L X-59.442 Y+126.422 Z+246.758
3913 L X-57.451 Y+126.418 Z+246.949
3914 L X-56.151 Y+126.416 Z+247.074
3915 L X-55.088 Y+126.914 Z+247.176
3916 L X-55.99 Y+126.916 Z+247.089
3917 L X-57.981 Y+126.919 Z+246.898
3918 L X-59.971 Y+126.923 Z+246.707
3919 L X-61.962 Y+126.926 Z+246.516
3920 L X-63.953 Y+126.93 Z+246.325
3921 L X-65.944 Y+126.933 Z+246.134
3922 L X-67.935 Y+126.937 Z+245.943
3923 L X-69.926 Y+126.94 Z+245.752
3924 L X-71.916 Y+126.944 Z+245.561
3925 L X-71.444 Y+127.443 Z+245.606
3926 L X-70.449 Y+127.441 Z+245.701
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3928 L X-66.468 Y+127.434 Z+246.083
3929 L X-64.477 Y+127.431 Z+246.275
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3935 L X-53.936 Y+127.412 Z+247.286
3936 L X-52.588 Y+127.91 Z+247.416
3937 L X-53.027 Y+127.911 Z+247.373
3938 L X-55.018 Y+127.914 Z+247.182
3939 L X-57.009 Y+127.918 Z+246.991
3940 L X-59. Y+127.921 Z+246.8
3941 L X-60.991 Y+127.925 Z+246.609
3942 L X-62.981 Y+127.928 Z+246.418
3943 L X-64.972 Y+127.932 Z+246.227
3944 L X-66.963 Y+127.935 Z+246.036
3945 L X-68.954 Y+127.939 Z+245.845
3946 L X-70.944 Y+127.942 Z+245.654
3947 L X-70.438 Y+128.441 Z+245.702
3948 L X-69.443 Y+128.439 Z+245.798
3949 L X-67.452 Y+128.436 Z+245.989
3950 L X-65.461 Y+128.432 Z+246.18
3951 L X-63.471 Y+128.429 Z+246.371
3952 L X-61.48 Y+128.425 Z+246.562
3953 L X-59.489 Y+128.422 Z+246.753
3954 L X-57.498 Y+128.418 Z+246.944
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3956 L X-53.516 Y+128.411 Z+247.326
3957 L X-51.526 Y+128.408 Z+247.517
3958 L X-51.019 Y+128.407 Z+247.566
3959 L X-49.045 Y+128.904 Z+247.755
3960 L X-49.996 Y+128.905 Z+247.664
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3962 L X-53.977 Y+128.912 Z+247.282
3963 L X-55.968 Y+128.916 Z+247.091
3964 L X-57.959 Y+128.919 Z+246.9
3965 L X-59.95 Y+128.923 Z+246.709
3966 L X-61.941 Y+128.926 Z+246.518
3967 L X-63.932 Y+128.93 Z+246.327
3968 L X-65.922 Y+128.933 Z+246.136

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Z+245.944
3970 L X-69.903 Y+128.94
Z+245.753
3971 L X-69.356 Y+129.439
Z+245.806
3972 L X-68.361 Y+129.438
Z+245.901
3973 L X-66.37 Y+129.434
Z+246.092
3974 L X-64.38 Y+129.431
Z+246.284
3975 L X-62.389 Y+129.427
Z+246.475
3976 L X-60.398 Y+129.424
Z+246.666
3977 L X-58.407 Y+129.42
Z+246.857
3978 L X-56.416 Y+129.417
Z+247.048
3979 L X-54.425 Y+129.413
Z+247.239
3980 L X-52.434 Y+129.41 Z+247.43
3981 L X-50.444 Y+129.406
Z+247.621
3982 L X-48.453 Y+129.403
Z+247.812
3983 L X-46.462 Y+129.399
Z+248.003
3984 L X-45.997 Y+129.398
Z+248.055
3985 L Z+254.055 F5000.
3986 L Z+314.535 FMAX
3987 L M09
3988 L M05 M11
3989 L M129
3990 L  Z+0 X0 Y+0 R0 FMAX M92
3991 L  Y+0 R0 FMAX M92
3992 CYCL DEF 7.0 NULLPUNKT
3993 CYCL DEF 7.1  X+0
3994 CYCL DEF 7.2  Y+0
3995 CYCL DEF 7.3  Z+0
3996 END PGM Fase MM
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