

1 **Microwave and ultrasound pre-treatments to enhance anthocyanins extraction**
2 **from different wine lees.**

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16 **Abstract**

17 Wine lees are rich in anthocyanins (AC), natural colorants with health promoting
18 properties. The extraction kinetics of AC from different wine lees in conventional
19 solid-liquid extraction were studied for the first time. The influence of parameters
20 such as temperature, solid-liquid ratio (R_{S-L}) and type of solvent (hydro-alcoholic
21 mixtures) was also studied. Furthermore, microwaves (MW) and ultrasounds (US)
22 were used as pre-treatments (a prior step to the conventional extraction) in order to
23 increase AC yield. Maximum extraction yield ($2.78 \text{ mg}_{\text{MALVIDIN-EQUIVALENTS}}/\text{g}_{\text{DRY-}}$

24 LEES) was achieved after 15 minutes at 25°C, with a R_{S-L} of 1/10 (g/mL) and with a
25 50% vol. ethanol mixture. When MW were used AC extraction yield was doubled
26 (6.20 mg_{MALVIDIN-EQUIVALENTS/g_{DRY-LEES}}) and the required time to achieve a constant
27 yield was reduced (from 15 min to 90s). Meanwhile, US only shortened extraction
28 time in less proportion (from 15 to 5 min). Putative identification of main extract
29 compounds was performed by LC/MS-MS.

30

31 **Keywords:** Wine lees; anthocyanin extraction, kinetic study; microwave pre-
32 treatment; ultrasound pre-treatment

33

34 **1. Introduction**

35 Wine industry generates huge amounts of wastes and by-products, which are sources
36 of high value compounds, including vine pruning, grape stalks, grape pomace and
37 wine lees (WL) (Drosou, Kyriakopoulou, Bimpilas, Tsimogiannis, & Krokida, 2015).
38 WL are defined by EEC regulation no.337/79 as ‘the residue formed at the bottom of
39 recipients containing wine, after fermentation, during storage or after authorized
40 treatments, as well as the residue obtained following filtration or centrifugation’.
41 Huge amounts of WL are produced per year; they constitute the 14% of the 2-3
42 million tons of wastes generated in vinification processes, only in Spain. The main
43 components of the solid phase of WL are yeast and bacteria, responsible for the
44 vinification process, tartaric acid salts, precipitated tannins, inorganic matter and free
45 phenolic compounds (Pérez-Serradilla & Luque de Castro, 2011; Dimou et al.,
46 2015). Different types of WL can be found depending on the vinification process. In
47 the case of red wine, it is possible to find first fermentation WL (generated in the
48 alcoholic fermentation) and second fermentation WL, (generated in the malolactic

49 fermentation). Nevertheless, in the case of a Port wine, first fermentation is stopped
50 by adding extra ethanol (Perestrelo, Silva, Pereira, & Câmara, 2016), and only one
51 type of WL are generated.

52 Historically, WL have been used for the recovery of tartaric acid
53 (Kontogiannopoulos, Patsios, Mitrouli, & Karabelas, 2017) or as fermentation
54 nutrient supplement (Dimou et al., 2015). However, in recent years the recovery of
55 anthocyanins (AC) from WL has attracted much attention since recent studies
56 showed that the concentration of these colorants is 10 times higher than in grape
57 skins (Peralbo-Molina & Luque de Castro, 2013). Moreover, AC present beneficial
58 effects on human health: its anti-inflammatory, antimicrobial and antioxidant
59 properties are well known (He & Giusti, 2010). Thereby, the exploitation of these
60 dregs would lead to a sustainable growth of the wine industry and would contribute
61 to reducing winery wastes hazards, as they have been classified as pollutants by the
62 European Union (Karpe, Beale, Harding, & Palombo, 2015).

63 The easiest and the most implemented way to extract compounds from a solid matrix
64 are solid-liquid (S-L) extractions. The most used solvents to recover polyphenols are
65 methanol, ethanol, ethyl acetate and acetone (Muhlack, Potumarthi, & Jeffery, 2017).
66 For example, *Pérez-Serradilla et al.* (Pérez-Serradilla & Luque de Castro, 2011)
67 recovered bioactive compounds from WL using mixtures of ethanol and water.
68 Acetone and methanol have been also used for the recovery of polyphenols from WL
69 (Dimou et al., 2015). Nonetheless, substances of interest usually have an intracellular
70 localisation which may represent a problem for the extraction procedure. The
71 movement of those substances of interest from the inside of the cell to the solvent is
72 usually hindered by the mass transfer processes. This is owing to all the mass transfer
73 stages occurring in these types of extractions. In a first step, the solvent should enter

74 the matrix (internal transport), later the dissolution of the compounds in the solvent
75 (solubility) and the release of the solutes to the global phase (external transport). For
76 this reason, cell disruption methods (mechanical, chemical, thermal) can be applied
77 to promote the extraction of valuable intracellular components from diverse raw
78 materials (Kim et al., 2016) by enhancing the mass transfer steps. Within this
79 context, microwave (MW) assisted extraction has been broadly used to enhance the
80 extraction of active compounds from many vegetable matrixes (Rodríguez-Rojo,
81 Visentin, Maestri, & Cocero, 2012; Spigno & De Faveri, 2009), including grape
82 residues such as seeds (Dang, Zhang, & Xiu, 2014) and WL (Pérez-Serradilla &
83 Luque de Castro, 2011) as it has been shown that MW improve the extraction of
84 intracellular compounds as it enhances the internal mass transfer (Rodríguez-Rojo,
85 Visentin, Maestri, & Cocero, 2012) . Prominent among the advantages offered by
86 MW is the double effect of the MW energy. On one hand, the irradiation improves
87 the cellular lysis of materials with large quantities of water due to the rapid heating
88 and evaporation of the intracellular water. On the other hand, a non-thermal effect
89 appears as a result of the alteration of the dielectric camps which could provide a
90 breakdown of the hydrogen bonds of the macromolecules, breaking off their
91 structure (Ganzler, Salgó, & Valkó, 1986). Thanks to the efficiency of the
92 microwave, the heating process takes place in a few seconds. Recently, some authors
93 (Álvarez et al., 2017) suggested using MW pre-treatment as a previous step to the
94 conventional extraction, in which low residence time pre-treatments (below 120s) are
95 employed.

96 Another way to improve the recovery of bioactive compounds from natural matrixes
97 is the use of ultrasounds (US). US assisted extraction has already been applied to an
98 extensive variety of raw materials from vegetable matrixes (Rodríguez-Rojo et al.,

99 2012) and from WL (Barcia et al., 2014; Tao, Wu, Zhang, & Sun, 2014), showing an
100 increasing of the recovery yield. US increase the external mass transfer due to their
101 mechanical background and 'cavitation effect'. This phenomena takes place due to
102 the high frequency sound waves generated during US application, which generates
103 bubbles in the liquid that collapse. This collapse results in a change in temperature
104 and pressure (Wijngaard, Hossain, Rai, & Brunton, 2012) and the release of cell
105 contents into the medium is enhanced (Rodríguez-Rojo et al.,2012). Similarly, as
106 MW irradiation, US could be used as pre-treatment step before a conventional solid-
107 liquid extraction as an alternative to US assisted extraction to reduce the required
108 extraction time.

109 The work presented here is a study of the extraction kinetics of AC from different
110 types of WL. The study was focused in the maximization of AC extraction since they
111 are the most abundant polyphenols family present in red grapes and their
112 concentration in wine lees is even higher, as previously, indicated (Peralbo-Molina &
113 Luque de Castro, 2013) . Parameters such as solid-liquid ratio (g/mL), type of
114 solvent (hydro-alcoholic mixtures) and temperature were tested in conventional
115 solid-liquid extractions. Once all the parameters were studied, the best operating
116 conditions were selected. MW and US pre-treatments followed by solid-liquid
117 extraction at selected conditions were also studied for intensifying AC extraction.
118 Furthermore, process parameters for each type of pre-treatment were also
119 investigated such as time, type of solvent (hydro-alcoholic mixtures) and solid:liquid
120 ratio. Additionally, amplitude was studied for US. Optimum extracts were
121 characterized in terms of total polyphenol content, total anthocyanin content and
122 antioxidant activity. Further, putative identification of main component of the
123 selected extracts were identified by LC-MS/MS.

124

125 **2. Materials and methods**

126 **2.1 Raw Material**

127 Port WL were kindly provided by Sogrape Vinhos S.A. (Port, Portugal) in 2015 and
128 immediately stored at 4°C in the absence of light. The lees were centrifuged (Avanti
129 J-26 XPI with a rotor type JA-10) for 90 minutes at 10,000 rpm. The solid phase
130 obtained was freeze-dried (Micro Modulo EDWARDS) at -40°C for 72 hours, in
131 order to preserve the material and avoid the growth of bacteria. Particle size of dry
132 lees is mainly determined by the nature of solid part of the wine lees, composed
133 mainly by yeast and bacteria, as already mentioned; The freeze dry solid is easily
134 crumbled by hand and it was homogenised by a soft milling step using a chopper
135 (A320R1, Moulinex). Particle size distribution in volume was determined by laser
136 diffraction (Malvern Mastersizer 2000) using a dry disperser accessory (Scirocco
137 2000); A surface weighted mean particle size value of 13 µm was obtained. Wine
138 lees were stored at room temperature, protected from light.

139 First (1F) and second fermentation (2F) red WL resulting from the fermentation of
140 *Tempranillo* grapes, from Ribera del Duero Denomination of Origin were kindly
141 provided by Matarromera winery (Valladolid, Spain) in 2015. WL were firstly stored
142 at 4°C, in the absence of light, and then processed as reported above for Port WL.

143 **2.2 Chemicals**

144 Solvents used for extractions were absolute ethanol (99.9% Carlo Erba Reagents,
145 France), bidistilled water (Milli-Q® Integral) and hydrochloric acid (≥37%, puriss.
146 p.a., Riedel-de Haën, France). Chemicals used on the determination of total phenolic
147 content were sodium carbonate (Sigma-Aldrich, France), Folin Ciocalteu reagent
148 (Panreac, Spain) and gallic acid (Fluka, Germany). To determine total anthocyanin

149 content potassium chloride (Riedel-de Haën, France), sodium acetate trihydrate
150 ($\geq 99.0\%$, Sigma-Aldrich, France) and hydrochloric acid ($\geq 37\%$, puriss. p.a., Riedel-
151 de Haën, France) were used to prepare the buffer solutions in bidistilled water.
152 Chemicals used for antioxidant activity assays were: 2',2'-azobis(2-amidinopropane)
153 dihydrochloride (AAPH), 6-hydroxy-2,5,7,8-tetramethylchroman-2-carboxylic acid
154 (Trolox) and disodium fluorescein (FS) from Sigma-Aldrich (France). Sodium
155 chloride (Sigma-Aldrich, France), potassium chloride (Riedel-de Haën, France),
156 sodium phosphate dibasic dihydrate (Sigma-Aldrich, France) and potassium
157 phosphate monobasic anhydrous (Amresco, USA) were used for phosphate buffer
158 solution (PBS) preparation in bidistilled water (Milli-Q® Integral). HPLC analyses
159 were performed using acetonitrile (99.9%, Sigma-Aldrich, France), ultrapure water
160 purified with a Milli-Q water purification system (Merck Millipore, USA), formic
161 acid (99-100%, VWR-CHEM, Spain) and malvidin-3-O-glucoside chloride
162 (Extrasynthese, France) as standard.

163 **2.3 Methods**

164 **2.3.1 Anthocyanin Extraction Kinetics**

165 **2.3.1.1 Conventional solid-liquid extraction**

166 Conventional S-L extractions were performed by putting in contact the desired
167 solvent with a known amount of dry WL. Parameters such as the R_{S-L} (0.1, 0.05,
168 0.033 and 0.025 g/mL), type of solvent (ethanol and hydroalcoholic mixtures varying
169 the percentage of ethanol in 25, 50 and 75%) and temperature (25, 35 and 45°C) were
170 studied in order to select the best conditions for AC extraction. All the S-L
171 extractions were performed with an agitation of 300 rpm. The pH was adjusted to 2.5
172 with HCl when the solvent was different from pure ethanol. Samples of 1.5 mL were
173 collected every 5 minutes during a total extraction time of 90 minutes. Total AC

174 concentrations of each sample was measured in order to build the anthocyanin
175 kinetic extraction curve at different conditions. Conventional S-L extractions were
176 performed in triplicate and data were analysed by t-Student's test (unpaired samples,
177 unequal variances) with a significance p-value of 0.05.

178 **2.3.1.2 Microwave pre-treatments**

179 MW pre-treatments were carried out in a CEM Discovery One Microwave (CEM
180 Corp.). Power was fixed at 300W since it has been found that energy levels do not
181 have a significant effect on the anthocyanin extraction (Sólyom, Mato, Pérez-Elvira,
182 & Cocero, 2011). A 100 mL QianCap (QLabtech) safe glass pressure reactor was
183 employed to maintain the solvent in a liquid phase. An exact mass of 7.5g of WL
184 was poured inside with a specified amount of solvent in order to reach the desired R_{S-L} .
185 The mixture was homogenised before MW irradiation. Three main parameters
186 were studied in these pre-treatment: R_{S-L} (0.2, 0.15 and 0.1 g/mL), solvent mixture
187 (hydroalcoholic mixtures varying the percentage of water in 100, 50 and 10%) and
188 time of microwaves applied (30, 60 and 90s). Mixtures of ethanol and water were
189 chosen as solvent due to their environmentally friendly and low toxicity properties.
190 Preliminary analysis of the R_{S-L} revealed that higher values of R_{S-L} were needed in
191 comparison with those of literature for grape marc (0.5g/mL) (Álvarez et al., 2017)
192 since freeze dried WL absorbs high amount of solvent due to their powdery nature.
193 When MW pre-treatment was completed, the vessel was cooled down in an ice bath
194 followed by the conventional S-L extraction.

195 A statistical surface response design was performed using Statgraphics® Centurion
196 XVII software in order to obtain the optimum conditions which maximize the final
197 AC content of the extracts. A central potential composite design $2^3 + stars$ (CCD),
198 which establish new extremes for the low and high settings for all factors, was

199 applied. To check the reproducibility, a triplicate of the central point was done. Three
200 variables with three levels of response (-1, 0, 1) were employed. These three levels
201 correspond to the minimum (-1), medium (0) and maximum (1) values of each
202 variable. A total of 17 experiments were obtained.

203 Responses obtained from the statistical analysis were fitted to a second degree model
204 (Equation 1) that took into account, not only individual interactions, but also
205 quadratic relations between the variables:

$$206 \quad Y = \beta_0 + \sum_{j=1}^k \beta_j X_j + \sum_{j=1}^k \beta_{jj} X_j^2 + \sum_{i=1}^k \sum_{j=1}^k \beta_{ij} X_i X_j \quad (1)$$

207 where Y corresponds to the response variable (AC content in this study), β_0 , β_j , β_{jj}
208 and β_{ij} are regression coefficients; X stands for each operating variable. The
209 statistical evaluation was performed by analysis of variance (ANOVA) in order to
210 identify which factors contribute the most to the response. Effects with a p-value <
211 0.05 are statistically significant with a level of confidence of 95%.

212 **2.3.1.3 Sonication pre-treatments**

213 Preliminary experiments were performed with a BRASON (101-147-035)
214 Sonifier®Cell Disruptor Model 450 with a high gain horn of $\frac{3}{4}$ " of diameter. Time of
215 sonication and amplitude were varied in a first attempt between 30s and 90s and
216 between 10 and 100% that correspond to an amplitude value of the sound wave of 19
217 and 130 μm , respectively. After sonication, samples were submitted to S-L
218 extractions at the best conditions previously studied and the kinetic curves were built
219 by gathering samples along time.

220 **2.3.2 Extract Characterization**

221 **2.3.2.1 Total Phenolic Content (TPC)**

222 The total phenolic content was determined by Folin-Ciocalteou method which
 223 involves the reduction of the Folin-Ciocalteou reagent to produce a bluish mixture of
 224 metal oxides which intensity is proportional to the phenolic content. Protocol was
 225 followed as described elsewhere (Waterhouse, Waterhouse, & L., 2003) by putting in
 226 contact the sample with the Folin-Ciocalteou reagent and the Na₂CO₃. Absorbance of
 227 each sample was measured at 765nm against the blank in a UV 2550 Shimadzu
 228 spectrophotometer. TPC values were expressed as milligrams of gallic acid
 229 equivalents per gram of dry lees (mg_{GAE}/g_{DL}) and milligrams of gallic acid
 230 equivalents per gram of dry extract (mg_{GAE}/g_{DE}).

231 **2.3.2.2 Anthocyanin Content**

232 Monomeric anthocyanin pigments content was evaluated following the AOAC
 233 official method 2005.02. This pH differential method is based in the change of color
 234 of AC with pH: at pH 1.0 colored oxonium ions are formed, whereas at pH 4.5
 235 predominates the colorless hemiketal form. The difference in the absorbance of the
 236 pigments at 520 nm is proportional to the pigment concentration. Briefly, each
 237 sample was properly diluted in pH 1.0 buffer (potassium chloride, 0.025M) and pH
 238 4.5 buffer (sodium acetate, 0.4M) and absorbance was determined at both 520 and
 239 700 nm (Tecan Spark 10M).

$$240 \quad C_A = \frac{[(A_{520} - A_{700})_{pH1} - (A_{520} - A_{700})] \cdot M_w \cdot DF}{\epsilon \cdot l} \cdot \frac{1}{R_{S-L}} \quad (2)$$

241 where 'C_A' is the anthocyanin content expressed in mg_{MLVE}/g_{DL}; 'A' the absorbance
 242 measurements; 'M_w' the molecular weight of malvidin (493.4 g·mol⁻¹); 'DF' is the
 243 dilution factor; 'ε' represents the molar extinction coefficient (28,000L·mol⁻¹·cm⁻¹);
 244 'l' is the path length in cm and 'R_{S-L}' is the solid-liquid ratio (g·mL⁻¹) used in the
 245 extraction. Anthocyanin (AC) concentration was expressed as milligrams of

246 malvidin-3-o-glucoside equivalents per gram of dry dry lees ($\text{mg}_{\text{GAE}}/\text{g}_{\text{DL}}$) and
247 milligrams of malvidin-3-o-glucoside equivalents per gram of dry extract
248 ($\text{mg}_{\text{GAE}}/\text{g}_{\text{DE}}$).

249 **2.3.2.3 Antioxidant Activity: ORAC**

250 Oxygen Radical Absorbance Capacity (ORAC) is a method for the evaluation of
251 antioxidant ability of a specific substance based on the fluorescence quenching of
252 disodium fluorescein (FS) salt after exposure to AAPH (2,2-azobis(2-amidino-
253 propane) dihydrochloride), which generates oxygen radicals (ROO^\bullet) at a constant
254 rate (Garrett et al., 2014). ORAC assay was carried out by the method developed by
255 *Huang et al.* (Huang, Ou, Hampsch-Woodill, Flanagan, & Prior, 2002) and modified
256 for the FL800 microplate fluorescence reader (Bio-Tek Instruments, Winooski, VT,
257 USA), as described by *Feliciano et al.* (Feliciano et al., 2009). ORAC results were
258 given in μmol of Trolox equivalents (TE) per gram of dry lees ($\mu\text{mol}_{\text{TE}}/\text{g}_{\text{DL}}$) and
259 μmol of TE per gram of dry extract ($\mu\text{mol}_{\text{TE}}/\text{g}_{\text{DE}}$) as mean of three replicates.

260 **2.3.2.4 Results basis: yield and richness**

261 AC extraction yield was expressed in terms of milligrams of malvidin equivalents
262 per gram of dry lees ($\text{mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$) in order to maximize AC extraction of from dry
263 WL. In addition, extracts were characterized in terms of richness to have an idea of
264 the purity of the extracts regarding AC. Richness was expresses in milligrams of
265 malvidin equivalents per gram of dry extract ($\text{mg}_{\text{MLVE}}/\text{g}_{\text{DE}}$). ORAC and TPC values
266 were also expressed either in $\text{mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$ or $\text{mg}_{\text{MLVE}}/\text{g}_{\text{DE}}$.

267 **2.3.2.5 Solid residue**

268 Sample extracts were evaporated until dryness using a vacuum centrifuge (Centrivap
269 concentrator, Labconco, Kansas City, MO, USA) with a MD 4C NT vacuum pump

270 (Vacuubrand, Wertheim, Germany) for result expressions per gram of dry extract
271 (g_{DE}).

272 **2.3.2.6 HPLC-DAD-MS/MS (High Performance Liquid chromatography–** 273 **mass spectrometry)**

274 Main compounds in the WL extracts were identified by LC-MS/MS with a method
275 previously reported (Romero-Díez et al., 2018). The system used was a liquid
276 chromatography Waters Alliance 2695 Separation Module (Waters®, Ireland). The
277 mass spectrometer (MS/MS) used was a MicroMass Quattromicro® API (Waters®,
278 Ireland). Chromatographic separation of compounds was carried out in a reversed
279 phase LiChrospher® 100 RP-18 5 μ m LiChroCART® (250 x 4.0mm) column inside
280 a thermostated oven at 35°C. A binary mobile phase was used: eluent A consisted of
281 solution formic acid (0.5% v/v) and eluent B was acetonitrile. It was used at a
282 constant flowrate of 0.3 mL/min with the following gradient program: 99:1 A:B for 5
283 min, from 99:1 A:B to 40:60 A:B in 40 min, from 40:60 A:B to 10:90 A:B in 45 min,
284 held isocratically (90% B) for 10 min, from 10:90 A:B to 99:1 A:B in 10 min, and
285 finally held isocratically (99:1 A:B) for 10 min. The sample injection volume was 20
286 μ L. Absorption spectra were acquired from 210 to 600 nm by a photodiode array
287 detector. AC were monitored at 520 nm, flavonols at 360 nm, phenolic acids at 320
288 nm, and phenolic compounds in general at 280 nm. Mass spectrometry was
289 performed using an electrospray ion source in negative and positive ion mode (ESI-
290 and ESI+). The ion source temperature was 120°C, the capillary voltage was 2.5 kV,
291 and the source voltage was 30 V. Compounds separated by HPLC were ionized and
292 the mass spectra were recorded in a full scan mode, between m/z 100 and 1500. High
293 purity nitrogen was used as drying and nebulizing gas, and ultrahigh purity argon
294 was used as collision gas. Different collision energy values were used in

295 fragmentation experiments. For the data acquisition and processing MassLynx® 4.1
296 software was employed.

297 **2.3.3 Statistical Analysis**

298 All data were expressed as means \pm standard deviations (SD). Assays for TPC, AC
299 content and ORAC measurements were performed, at least, in triplicate. A statistical
300 analysis was done using SigmaStat 3.0® software. When homogeneous variances
301 were confirmed, data were analyzed by One Way Analysis of Variance (ANOVA)
302 coupled with the post-hoc Holm–Sidak test ($p < 0.05$ was accepted as statistically
303 significant in all cases).

304

305 **3. Results and Discussion**

306 **3.1 Best extraction conditions for AC**

307 **3.1.1 Conventional S-L extractions. Extraction kinetics of AC**

308 The selection of the best conditions that influence AC extraction was firstly carried
309 out for Port WL, and later applied for 1F and 2F *Ribera del Duero* WL. Extractions
310 were performed during 90 minutes, but after 15 minutes a steady AC concentration
311 was achieved (Figure 1.A).

312 Firstly, the effect of R_{S-L} (0.100, 0.050, 0.033 and 0.025 g/mL) was studied. The rest
313 of parameters were kept constant: ethanol was used and a temperature was set at
314 25°C. Results revealed that, AC extraction yield slightly increased as R_{S-L} decreased
315 (Figure 1.A). A R_{S-L} of 0.100 yielded 0.61 ± 0.04 mg_{MLVE}/g_{DL}. When R_{S-L} decreased
316 to 0.050 and 0.033, AC content increased to 0.96 ± 0.01 and 0.94 ± 0.03 mg_{MLVE}/g_{DL},
317 respectively. However no significant differences were found between them. For
318 the case of a R_{S-L} of 0.025, a minor increase in the final AC concentration was
319 observed (1.05 ± 0.10 mg_{MLVE}/g_{DL}). However, this AC extraction yield increase

320 implied the use of four times more of solvent, which clearly involves economic and
321 environmental issues (Drosou et al., 2015). Thus, it was decided to fix the R_{S-L} in
322 0.100. Additionally, this ratio has been also used by other authors for recovering of
323 polyphenols from WL with conventional extraction (Pérez-Serradilla & Luque de
324 Castro, 2011) .

325 Once the R_{S-L} was selected, four different hydro-alcoholic mixtures were studied.
326 The content of ethanol 100%, 75%, 50% and 25% (% vol. ethanol) was varied. In this
327 case parameters which were kept constant were the R_{S-L} (0.100) and temperature
328 (25°C). As shown in Figure 1.B, AC extraction was significantly enhanced as the
329 amount of ethanol increased from 25% to 75% in the mixture (0.79 ± 0.01 to $3.04 \pm$
330 $0.38 \text{ mg}_{MLVE}/\text{g}_{DL}$, respectively), as it was expected due to the decrease in polarity
331 and dielectric constant values of the solvent mixture that, generally, increases the
332 solubility of polyphenols in hydroalcoholic mixtures as the % ethanol increases
333 (Cacace & Mazza, 2003b; Dimou et al., 2016). However, the use of 100% ethanol
334 did not improve AC extraction ($0.51 \pm 0.04 \text{ mg}_{MLVE}/\text{g}_{DL}$) and the difference between
335 using a 50% ($2.78 \pm 0.18 \text{ mg}_{MLVE}/\text{g}_{DL}$) or a 75% ($3.04 \pm 0.38 \text{ mg}_{MLVE}/\text{g}_{DL}$) aqueous
336 ethanol mixture is not significant. This is mainly due to the fact that at acidic pH, AC
337 remain as ionic molecules (flavilium cation form, AH^+) and maximum AC extraction
338 yield is achieved at approximately 50% ethanol (Cacace & Mazza, 2003b).

339 Therefore, the hydroalcoholic 50% vol. ethanol mixture was selected, also from an
340 economical point of view, since it requires a lower amount of organic solvent.

341 At the end, the influence of the temperature on the AC yield was investigated. In this
342 context, three temperatures were tested (25, 35 and 45°C) maintaining, the other
343 parameters constant (50% vol. ethanol mixture, R_{S-L} of 0.100). After 15 minutes of
344 extraction, an AC extraction yield of $2.78 \pm 0.18 \text{ mg}_{MLVE}/\text{g}_{DL}$, $3.12 \pm 0.27 \text{ mg}_{MLVE}/\text{g}$

345 DL and $3.00 \pm 0.24 \text{ mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$ were achieved for 25, 35 and 45°C, respectively.

346 Within the studied range, higher temperature led to a slight increase of AC extraction
347 rate, (Figure 1.C). Although it was expected that temperature increases the AC
348 content by increasing the extraction coefficient (Pinelo, Fabbro, Manzocco, Nuñez,
349 & Nicoli, 2005), no significant differences were observed in terms of AC extraction
350 yield. So, to reduce the use of resources and energy, temperature was fixed in 25°C.

351 Though the use of 45°C reduces slightly the extraction time (Figure 1.C), it has been
352 demonstrated that low temperatures contribute to prevent anthocyanin degradation,
353 since AC stability is compromised even at 45°C along time (Cacace & Mazza,
354 2003a; Sólyom, Solá, Cocero, & Mato, 2014). AC extraction values for the study of
355 each variable are shown in Table S.1 of the *Supplementary Material*.

356 As a conclusion of the influence of each parameter, best conditions for AC extraction
357 were a $R_{\text{S-L}}$ 0.100, a mixture with 50% vol. ethanol and a temperature of 25°C. Under
358 these conditions, a final AC extraction yield of $2.78 \pm 0.18 \text{ mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$ was
359 obtained for Port WL. These conditions were also applied to the *Ribera del Duero*
360 WL. Final AC extraction yield of $3.04 \pm 0.03 \text{ mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$ was obtained for 1F WL,
361 while for 2F WL, lower AC content was achieved, $2.09 \pm 0.38 \text{ mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$.

362 Although there is few available literature regarding AC extraction from WL, the AC
363 recovery from the different WL reached in this work are in accordance to those
364 found in literature. *Tao et al.* (Tao et al., 2014) recovered $5.55 \pm 0.19 \text{ mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$ of
365 AC from light lees via maceration in an aqueous ethanol solution (51% vol. EtOH) at
366 60°C during 36 minutes using a low $R_{\text{S-L}}$ (0.0167).

367 In addition, it has been shown that WL represent a richer source of AC compared to
368 other vinification residues. For example, *Álvarez et al.* (Álvarez et al., 2017) studied
369 the extraction kinetics of AC extraction from grape pomace from the same variety of

370 grapes and provided by the same winery (Bodegas Matarromera) in year 2014. They
371 performed several S-L extractions, and AC content was also measured along time.
372 For their best conditions, only 1.20 mg_{MLVE/g DL} were extracted and more than 60
373 minutes were required to attain a steady AC concentration. This can be due to the
374 much lower particle size of WL, which reduces internal mass transfer limitation and,
375 therefore, AC become more accessible.

376 **3.1.2 Microwave pre-treatment**

377 Table 1 collects all MW pre-treatments performed from the statistical analysis, AC
378 concentration just after the pre-treatment and the temperature achieved in each
379 experiment. As the objective was to optimize the MW pre-treatment, AC
380 concentrations were measured just after the pre-treatment for Port WL and, later,
381 applied for the rest of WL. At first glance, it can be observed that AC extraction
382 yield varied a lot depending on the pre-treatment parameters, namely the H₂O
383 percentage (v/v). AC concentration in the extract after pre-treatment was really low
384 (experiment 1 as example) when only water was used. However, higher AC
385 extraction yields were achieved when more ethanol was employed. For example in
386 the experiment 15, AC extraction yield was twice higher (~6 mg_{MLVE/g DL}) than
387 compared with those obtained in the conventional S-L extraction (~3 mg_{MLVE/g DL}).
388 Figure 2 shows the main effect diagram for each variable from the statistical study.
389 There were values for the type of solvent and S-L ratios that maximize the AC
390 extraction yield, which correspond to the optimum point. A different behaviour was
391 observed for the time: the greater the time, the higher the extraction yield of AC.
392 However, if time was increased, temperature would increase during the pre-treatment
393 and the degradation of AC would take place. It is known that AC degrade at
394 temperatures above 100°C during exposure times of 5-10 minutes (Sólyom et al.,

395 2014). For this reason, no experiments at higher temperature were proposed. In this
396 work, the highest temperature achieved was 117°C, but only during a short period of
397 time (90s) avoiding AC degradation. Thus, the optimal values for each parameter
398 were: a hydro-alcoholic mixture of 40% vol. ethanol, a R_{S-L} of 0.140 (g/mL) and a
399 time pre-treatment of 90s.

400 From the analysis of variance (Table S.2 in *Supplementary Material*), it could be
401 seen that the percentage of water was the parameter which influences the most in
402 anthocyanin extraction. Furthermore, the pre-treatment time and the interaction
403 between the water percentage and time were also crucial for the extraction.

404 The regression coefficients of second-order polynomial equation (*Equation 1*) were
405 obtained by fitting experimental results and extraction variables. The final expression
406 for the *Equation 1* is shown below. Some parameters were negligible assuming the p-
407 values from the ANOVA table (Table S.2 in *Supplementary Material*).

$$\begin{aligned} AC = & 5.0166 + 0.624926 \cdot t - 0.00311123 \cdot R_{SL} - 1.74735 \cdot \%H_2O \\ & + 0.818187 \cdot t^2 - 0.0485444 \cdot t \cdot R_{SL} - 0.448549 \cdot t \cdot \%H_2O \\ & - 0.980728 \cdot R_{SL}^2 + 0.060261 \cdot R_{SL} \cdot \%H_2O - 3.07077 \cdot \%H_2O^2 \end{aligned}$$

408 ‘AC’ corresponds to the anthocyanin extraction yield, ‘t’ is the time of pre-treatment
409 in seconds, ‘ R_{S-L} ’ is the solid-liquid ratio in g/mL and ‘ $\%H_2O$ ’ is the %vol. of water
410 of the hydroalcoholic mixture.

411 With the optimal pre-treatment conditions, a MW pre-treatment was performed and,
412 in this case, followed by S-L extraction at the best studied conditions (exact amount
413 of solvent was added in order to obtain a R_{S-L} of 0.100 and hydro-alcoholic mixture
414 of 50% vol. ethanol) for each type of WL during 30 minutes. AC extraction yields
415 for the optimal conditions obtained for MW pre-treatments after 15 minutes are
416 shown in Table 2. Port WL showed the highest AC content (6.20 ± 0.36 mg_{MLVE}/g_{DL}),

417 followed by first fermentation lees ($4.45 \pm 0.30 \text{ mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$) and second
418 fermentation lees ($2.88 \pm 0.22 \text{ mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$) when MW are applied. The use of MW
419 pre-treatment provided an increment in the AC extraction yield of 2.7, 1.5 and 1.4
420 times compared with the S-L extraction from Port, 1F and 2F WL, respectively
421 (*Supplementary material*). The effect of MW was also confirmed by the reached
422 temperature in the optimum conditions (115°C). High temperatures made possible
423 the breakage of cell walls of the yeast of WL, leading to an improvement on the
424 anthocyanin yield extraction since AC linked to cell walls became more accessible
425 and the internal mass transfer is enhanced (Pérez-Serradilla & de Castro, 2008).
426 Furthermore, the implementation of MW reduces considerably the required
427 extraction time from 15 min to 90s, as the maximum AC extraction yield was
428 achieved just after the pretreatment (*Figure S.2. Supplementary Material*).
429 No comparison about AC extraction could be done due to the absence of information
430 in literature since previous works measured the TPC instead of AC content when
431 MW are used to recover polyphenols from WL. However, some authors (Pérez-
432 Serradilla & Luque de Castro, 2011) proved the efficiency of MW to enhance
433 polyphenols extraction from WL in a 10% compared to the yields obtained with a
434 Soxhlet extraction. Furthermore, AC yields from WL were higher if comparing to
435 those achieved from grape pomace by Álvarez *et al.* (Álvarez *et al.*, 2017), who
436 achieved AC concentration values up to $1.75 \text{ mg}_{\text{MLVE}}/\text{g}_{\text{DRY POMACE}}$ applying their
437 optimized parameters for MW pre-treatments.

438 **3.1.3 Sonication pre-treatments**

439 First sonication experiments were performed with the lowest (30s and 10%
440 amplitude) and the highest (90s and 100% amplitude) conditions, followed by a
441 conventional S-L extraction for Port WL. No significant differences were observed

442 in the final AC concentration between the use of ultrasounds ($3.02 \pm 0.13 \text{ mg}_{\text{MLVE}}/\text{g}$
443 DL and $3.17 \pm 0.08 \text{ mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$) and the conventional S-L extraction (2.78 ± 0.18
444 $\text{mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$). It was thought that maybe the time of sonication pre-treatment was
445 very short, so a trial with a longer time of processing was carried out. The conditions
446 of 5 minutes and amplitude of 55% were defined for the ultrasounds assisted
447 extraction (USAE) of polyphenols based on a previous work for a different raw
448 material (Rodríguez-Rojo et al., 2012). These conditions were applied to Porto WL
449 and an AC extraction yield of $2.94 \pm 0.10 \text{ mg}_{\text{MLVE}}/\text{g}_{\text{DL}}$ was achieved. From these
450 results it could be concluded that the AC extraction yield was not enhanced with the
451 use of US. US enhanced the external mass transfer and not the internal mass transfer,
452 which is the limiting step for the AC extraction from WL, so similar yields were
453 achieved. However, US produced a reduction of the required time to achieve a steady
454 AC extraction yield from 15min to 5min as can be seen *in Figure S.2 in*
455 *Supplementary material.*

456 **3.2 Extracts characterization: yield and richness**

457 **3.2.1 Total Phenolic Content (TPC)**

458 TPC quantification was performed only for those extracts obtained at best conditions
459 for the S-L extractions and the optimized MW pre-treatments. Results for the TPC
460 are shown in Table 2. Extracts obtained when MW were used as pre-treatment
461 showed higher yields, being the Port WL extract the one with the highest and
462 significant TPC yield ($42.04 \pm 0.22 \text{ mg}_{\text{GAE}}/\text{g}_{\text{DL}}$). For the conventional S-L
463 extractions, similar TPC yields were achieved for each type of WL, ranking from
464 23.42 ± 0.11 to $27.70 \pm 0.18 \text{ mg}_{\text{GAE}}/\text{g}_{\text{DL}}$. Nevertheless, these TPC recoveries
465 changed a lot if they were expressed in terms of richness: milligrams of gallic acid
466 equivalents per gram of dry extract ($\text{mg}_{\text{GAE}}/\text{g}_{\text{DE}}$). The richest extract in terms of TPC

467 were *Ribera del Duero* WL extracts, either for a conventional S-L extraction or with
468 MW pre-treatment. TPC richness for conventional extraction ranging from nearly
469 196 to 232 mg_{GAE}/g_{DE}. Port WL appeared to be the poorest extract with only 68 ± 7
470 mg_{GAE}/g_{DE}. Same tendency was observed when MW were applied: 1F WL were the
471 richest extract (294 ± 13 mg_{GAE}/g_{DE}) followed by 2F WL extract (268 ± 11 mg_{GAE}/g_{DE}).
472 The explanation of these differences can be related to the vinification process.
473 Port WL presented a higher sugar concentration because first fermentation is stopped
474 by adding extra ethanol and all sugars were not processed (Perestrelo et al., 2016).
475 These sugars remained linked to WL and were also extracted together with AC
476 reducing the richness of the extract in terms of TPC and AC. Sugars and their
477 degradation compounds concentrations in WL extracts after 15 minutes of extraction
478 are shown in Table S.3 of the *Supplementary material*.
479 Although TPC values in this work were lower than those achieved when a MAE was
480 applied to 1F WL of syrah grapes (532 mg_{GAE}/g_{DL}), mainly due the use of different
481 grape varieties (Pérez-Serradilla & Luque de Castro, 2011), WL can be considered
482 as a suitable source of polyphenols if compared with the results from others grape
483 residues. *Casazza et al.* (Casazza, Aliakbarian, Mantegna, Cravotto, & Perego, 2010)
484 extracted polyphenols from differences types of *Vitis Vinifera* wastes, in particular
485 grape seeds and skins, using non-conventional techniques such as HPTE (high
486 pressure and temperature extraction), UAE (ultrasound-assisted extraction) and MAE
487 (microwave-assisted extraction). The TPC in grape seeds was far higher (110 to 60
488 mg_{GAE}/g_{DRY MATTER}) than in grape skin (20 to 35 mg_{GAE}/g_{DRY MATTER}) for every type
489 of extraction. Similar TPC values were achieved in literature from grape pomace
490 (261.5 ± 2.5 mg_{GAE}/g_{DE}) (Álvarez et al., 2017) when MW were used as pre-
491 treatment.

492 3.2.2 Antioxidant Activity

493 ORAC assay was performed to evaluate the antioxidant ability of the extracts,
494 obtained with or without pre-treatments, as peroxy radical scavengers. Table 2 shows
495 ORAC values in $\mu\text{mol}_{\text{TE}}/\text{g}_{\text{DL}}$ and $\mu\text{mol}_{\text{TE}}/\text{g}_{\text{DE}}$ for conventional S-L extracts and MW
496 pre-treatments after 15 minutes of extraction. A direct relation between the AC
497 concentrations and the ORAC values was found: the larger the concentration of AC,
498 the greater the ORAC value. When pre-treatments were used, TPC and AC content
499 increased and also ORAC values enhanced proportionally. For example, AC richness
500 from Port WL increased when MW pre-treatment was applied in 2.2 times (6.2 ± 0.4
501 $\text{mg}_{\text{GAE}}/\text{g}_{\text{DL}}$) compared with the S-L extraction ($2.78 \pm 0.18 \text{ mg}_{\text{GAE}}/\text{g}_{\text{DL}}$) and the
502 ORAC values did also improved: 2.1 times ($1040 \pm 107 \mu\text{mol}_{\text{TE}}/\text{g}_{\text{DE}}$) with MW than
503 without them ($453 \pm 45 \mu\text{mol}_{\text{TE}}/\text{g}_{\text{DE}}$). 1F WL showed the highest ORAC values for
504 both yield and richness as it was expected due to it was the richest extract in terms of
505 TPC and AC. Moreover, the highest increment in ORAC activity between S-L
506 extraction (3201 ± 347) and when MW were applied ($4952 \pm 480 \mu\text{mol}_{\text{TE}}/\text{g}_{\text{DE}}$) was
507 found for 1F WL extract. Port WL presented almost five times lower antioxidant
508 capacity, with ORAC values up to $1040 \pm 107 \mu\text{mol}_{\text{TE}}/\text{g}_{\text{DE}}$, when MW pre-
509 treatment was applied. These ORAC values were smaller than those obtained by
510 *Pérez-Serradilla et al.* (Pérez-Serradilla & Luque de Castro, 2011), who achieved
511 similar ORAC values when a conventional extraction was performed and a MAE
512 was applied to 1F WL from *Syrah* grape variety, 6100 and 6250 $\mu\text{mol}_{\text{TE}}/\text{g}_{\text{DE}}$,
513 respectively, due to the higher content on TPC as previously mentioned. In contrast,
514 if ORAC values obtained from WL were compared with those obtained from grape
515 pomace extracts, it could be said that WL extracts presented higher antioxidant

516 activities. *Álvarez et al.* (Álvarez et al., 2017) reported ORAC values between 1200-
517 2750 $\mu\text{mol}_{\text{TE}}/\text{g}_{\text{DE}}$ for different MW pre-treatments.

518 **3.2.3 HPLC analysis**

519 HPLC analyses were performed in order to determine the main compounds present in
520 WL extracts after 15 minutes of extraction. Figure S.3 (of the *Supplementary*
521 *Material*) shows, as an example, the chromatographic profile at 280 nm of a
522 conventional extraction (A) and after the MW pre-treatment (B) from Port WL. From
523 this figure it is possible to corroborate the effect of the MW pre-treatment on the
524 amount of extracted polyphenols.

525 As this work was focused on the maximization of the extraction of AC, an exhaustive
526 study for their determination was performed. Same AC were found in extracts from
527 1F and 2F WL, meanwhile for Port WL different compounds appeared. These
528 discrepancies can be seen in Figure 3 where a comparison between chromatograms at
529 520 nm of the WL 1F extract (A) and the Port WL extract (B) after the MW pre-
530 treatment is displayed.

531 For the determination of the anthocyanins present in the extracts, the LC-MS/MS
532 was used for the qualitative determination of the main compounds. Putative
533 identification of AC was also tested with other studies already reported in literature
534 (Cantos, Espín, & Tomás-Barberán, 2002; Delgado de la Torre, Priego-Capote, &
535 Luque de Castro, 2015; Sanz et al., 2012; Schwarz, Quast, von Baer, & Winterhalter,
536 2003; Vallverdú-Queralt et al., 2015; Wu & Prior, 2005) with comparable matrices
537 and databanks (“Database on Polyphenol Content in Foods - Phenol-Explorer,” n.d.;
538 “PhytoHub,” n.d.).

539 A total of twelve anthocyanins were identify as Table 3 shows. The respective m/z
540 values, the fragmentations, the putative identification, the phenolic subclass and the

541 extract in which each anthocyanin appeared is also shown in Table 3. The most
542 interesting finding in this study was the presence of a pyranoanthocyanin, Vitisin A,
543 in both types of extracts at a retention time of 32.13 min. These A-type vitisins are
544 adducts resulting from the cycloaddition of pyruvic acid, a metabolite of the
545 alcoholic fermentation (Marquez, Serratosa, & Merida, 2013) to anthocyanin
546 molecules, usually formed during the maturation of wine. Until now, these types of
547 pyranoanthocyanins had been only identified in the dregs of an old Port wine bottle
548 (Marquez et al., 2013; Oliveira et al., 2010) and in aged red Chilean wine (Schwarz
549 et al., 2003). Additionally, another anthocyanin, petunidin-3-O-glucoside, appeared
550 to be co-eluted at the same retention time (32.13 min) in both Port and Ribera del
551 Duero extracts. However, in Port wine lees, Vitisin A was present in higher amounts
552 than petunidin-3-O-glucoside, whereas in Ribera del Duero wine lees the opposite
553 was observed. This tendency can be seen in Figure S.4 in the *Supplementary*
554 *Material*, where the signal for the Vitisin A (m/z 561) is much more pronounced than
555 the one for the petunidin-3-O-glucoside (m/z 479), which suggests that Vitisin A is
556 present in higher amounts than petunidin-3-O-glucoside in Port wine lees. In the
557 same way, for Ribera del Duero extracts, the opposite was observed from Figure S.5.
558 Nonetheless, to the best of our knowledge, these types of pyranoanthocyanins have
559 never been identified neither in 1F nor 2F Ribera del Duero extracts. Thus, with the
560 help of the novel extraction technique that has been introduced in this study, it was
561 possible to extract Vitisin-A from Ribera del Duero wine lees.

562 Apart from these AC, there were anthocyanins identified only in one type of extract,
563 which may be directly correlated to the vinification process. That was the case of
564 compounds such as delphinidin 3-O-(6''-p-acetylglucoside), cyanidin 3-O-(6''-p-
565 acetylglucoside) and delphinidin 3-O-(6''-p-coumaroyl-glucoside) which only

566 appeared in *Ribera del Duero* WL extracts. Additionally, a derivate from malvidin
567 (malvidin-3-O-6''-acetyl-glucoside) was found only in Porto WL extracts.
568 Although, the study here presented was focused on the optimization of AC extraction
569 and their identification, chromatograms of major polyphenol families present in the
570 extracts such as flavonoids or hydroxycinnamic acids are displayed in *Supplementary*
571 *material* in Figure S.6, Figure S.7 and Figure S.8 at 280 nm, 320 nm and 360 nm,
572 respectively. The putative identification of those compounds with higher
573 concentrations is shown in Table S.4 in the *Supplementary material*.
574 Some of the components were also identified in aging wine lees and correlated with
575 the antioxidant activity of the extract (Romero-Díez et al., 2018) such as myricetin
576 (flavonol) and several anthocyanins (3-O-glucoside of delphinidin, petunidin and
577 malvidin, and 3-O-(6''-p-coumaroyl-glucoside) of delphinidin, petunidin and
578 malvidin).

579 **4. Conclusions**

580 WL have been pointed out as an important source of phenolic compounds, namely
581 anthocyanins. AC extraction kinetics from WL were studied. Parameters selected as
582 the best for AC recovery in S-L extractions were: R_{S-L} of 0.100 g/mL, a hydro-
583 alcoholic mixture with 50% EtOH (% vol.) and at 25°C. Furthermore, two different
584 pre-treatments have been tested for AC recovery from WL. On the one hand, the use
585 of MW pre-treatment enhanced internal mass transfer, increasing AC extraction yield
586 and reducing the processing time, as well. On the other hand, US only influenced the
587 processing time having no effect on the AC extraction yield. Different origin WL
588 were processed, being red WL (*Ribera del Duero*) those that presented richer extracts
589 and higher antioxidant activity respect to Port WL. Main compounds were identified
590 finding distinctive anthocyanins for both types of lees. Furthermore, a

591 pyranoanthocyanin, Vitisin A, was identified in both types of lees being
592 predominantly present in Port WL.

593

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604

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752

753

754 *Nomenclature*

755 *Abbreviations*

756 **1F:** first fermentation

757 **2F:** second fermentation

758 **AA:** antioxidant activity

759 **AAPH:** 2, 2-azobis(2-amidino-propane) dihydrochloride

760 **AC:** anthocyanins

761 **CCD:** central composite design

762 **CP:** central point

763 **DAD:** diode array detection

764 **DE:** dry extract

765 **DL:** dry lees

766 **FS:** disodium fluorescein

767 **GAE:** gallic acid equivalents

768 **GRAS:** general recognize as safe

769 **HPLC:** high performance liquid chromatography

770 **HPTE:** high pressure and temperature extraction

771 **MAE:** microwave assisted extraction

772 **MLVE:** malvidin-3-o-glucoside equivalents

773 **MS/MS:** mass spectrometer

774 **MW:** microwave

775 **OP:** optimum point

776 **ORAC:** oxygen radical absorbance capacity

777 **SD:** standard deviation

778 **S-L:** solid-liquid

- 779 **TE:** trolox equivalents
- 780 **TPC:** total phenolic compounds
- 781 **UAE:** ultrasound-assisted extraction
- 782 **US:** ultrasounds
- 783 **USAE:** ultrasound assisted extraction
- 784 ***Greek letters***
- 785 **Y:** response variable (anthocyanin concentration, mg_{MLVE}/g_{DL})
- 786 **β_0 :** independent coefficient
- 787 **$\beta_j, \beta_{ij}, \beta_{ij}$:** interaction coefficients for variables “i” and “j”
- 788 **X:** stands for each operating variable
- 789 ***Symbols***
- 790 **A:** absorbance, nm
- 791 **DF:** dilution factor
- 792 **l:** path length, cm
- 793 **M_w:** molecular weight of malvidine, m/mol
- 794 **ROO[•]:** oxygen radicals
- 795 **R_{S-L}:** solid-liquid ratio, g/mL