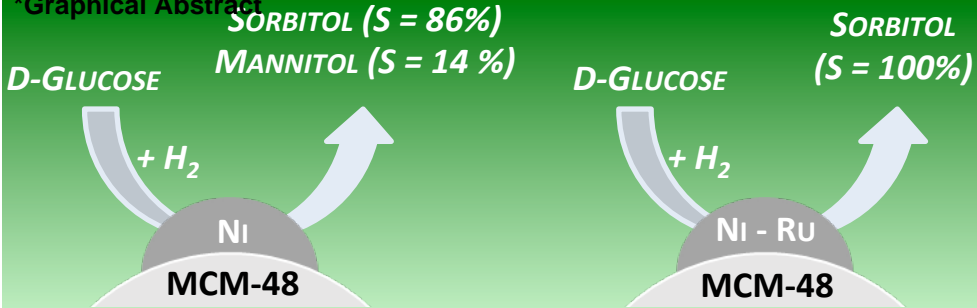


**\*Graphical Abstract**



**T = 140 °C, P = 2.5 MPa H<sub>2</sub> and t = 90 min**