



Universidad de Valladolid



**ESCUELA DE INGENIERÍAS
INDUSTRIALES**

UNIVERSIDAD DE VALLADOLID

ESCUELA DE INGENIERIAS INDUSTRIALES

Grado en Ingeniería Mecánica

**Estudio del mecanizado de un molde para
una carcasa con Inventor CAM.**

Anejos.

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Tutor(es):

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CMIM/EGI/ICGF/IPF/IM Área de
Ingeniería de los procesos de
Fabricación**

Valladolid, Julio 2024.



Universidad de Valladolid



**ESCUELA DE INGENIERÍAS
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.



1.CODIGO CNC MECANIZADO CAVIDAD.

%

Mecanizado de la cavidad del molde (MOLDE DE ALUMINIO INYECCION.)

(MQUINA)

(PROVEEDOR AUTODESK)

(DESCRIPTION GENERIC 3-AXIS)

(T1 D=112.5 CR=0. TAPER=45DEG - ZMIN=65. - FRESADO DE C

ARA)

(T2 D=14. CR=0. - ZMIN=12.28 - FRESA CON PUNTA PLANA)

(T4 D=16. CR=0. - ZMIN=12.78 - FRESA CON PUNTA PLANA)

(T5 D=10. CR=5. - ZMIN=23.265 - FRESA DE BOLA)

(T6 D=6. CR=3. - ZMIN=12.28 - FRESA DE BOLA)

N10 G90 G94 G17 G49 G40 G80

N15 G21

N20 G28 G91 Z0.

N25 G90

(PLANEADO)

N30 T1 M06

N35 T4

N40 S2690 M03

N45 G17 G90 G94

N50 G54

N55 M08

N60 G00 X73.046 Y-3.126

N65 G43 Z88. H01

N70 G00 Z76.75



N75 G18 G03 X61.796 Z65.5 I-11.25 F6456.

N80 G01 X5.

N85 X-149.

N90 G17 G02 Y49.438 J26.282

N95 G01 X5.

N100 G03 Y102.003 J26.282

N105 G01 X-149.

N110 G18 G03 X-160.25 Z76.75 K11.25

N115 G00 Z78.

N120 X-217.046 Y159.126

N125 Z76.25

N130 G02 X-205.796 Z65. I11.25 F6456.

N135 G01 X-149.

N140 X5. F5390.

N145 G17 G02 Y106.562 J-26.282 F6456.

N150 G01 X-149. F5390.

N155 G03 Y53.998 J-26.282 F6456.

N160 G01 X5. F5390.

N165 G18 G02 X16.25 Z76.25 K11.25 F6456.

N170 G00 Z88.

N175 G17

N180 M05

N185 G28 G91 Z0.

N190 G90

N195 G49

(DESBASTE GRUESO 1)



N200 M09
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N210 T4 M06
N215 T2
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N235 M08
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N13795 G03 X-81.993 Y66.948 I0.631 J0.304
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N14330 Z73.
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N16625 G01 X-52.849 Y126.762
N16630 X-54.411 Y127.285
N16635 X-54.672 Y127.371
N16640 X-57.124 Y127.948
N16645 X-58.056 Y128.168
N16650 G03 X-61.7 Y128.692 I-14.283 J-86.418
N16655 G01 X-62.481 Y128.749
N16660 X-62.741 Y128.763
N16665 X-65.084 Y128.872
N16670 X-65.345 Y128.875
N16675 X-65.865
N16680 X-66.126 Y128.872
N16685 X-68.468 Y128.763



N16690 X-68.729 Y128.749
N16695 X-69.51 Y128.692
N16700 G03 X-73.155 Y128.17 I13.016 J-103.892
N16705 G01 X-76.296 Y127.428
N16710 X-76.538 Y127.371
N16715 G03 X-80.184 Y126.14 I37.408 J-116.833
N16720 G01 X-82.566 Y125.085
N16725 X-82.786 Y124.986
N16730 X-83.008 Y124.884
N16735 G03 X-83.508 Y124.305 I0.449 J-0.894
N16740 G01 X-83.546 Y124.19 Z23.273
N16745 X-83.584 Y124.077 Z23.294
N16750 X-83.62 Y123.968 Z23.33
N16755 X-83.655 Y123.863 Z23.38
N16760 X-83.687 Y123.765 Z23.442
N16765 X-83.717 Y123.675 Z23.517
N16770 X-83.744 Y123.594 Z23.602
N16775 X-83.767 Y123.523 Z23.697
N16780 X-83.787 Y123.464 Z23.801
N16785 X-83.802 Y123.417 Z23.911
N16790 X-83.814 Y123.383 Z24.026
N16795 X-83.82 Y123.362 Z24.145
N16800 X-83.823 Y123.355 Z24.265
N16805 G00 Z83.
N16810 M05
N16815 G28 G91 Z0.



N16820 G90

N16825 G49

(REDONDEO R3MM)

N16830 M09

N16835 M01

N16840 T6 M06

N16845 T1

N16850 S42441 M03

N16855 G17 G90 G94

N16860 G54

N16865 M08

N16870 G00 X-68.447 Y98.582

N16875 G43 Z83. H06

N16880 G00 Z21.465

N16885 G01 Z20.865 F1000.

N16890 Y98.589 Z20.772

N16895 X-68.446 Y98.611 Z20.68

N16900 Y98.647 Z20.593

N16905 X-68.444 Y98.696 Z20.513

N16910 X-68.443 Y98.757 Z20.441

N16915 X-68.441 Y98.829 Z20.38

N16920 X-68.439 Y98.909 Z20.331

N16925 X-68.436 Y98.996 Z20.295

N16930 X-68.434 Y99.088 Z20.273

N16935 X-68.431 Y99.182 Z20.265

N16940 G03 X-68.7 Y102.471 I-15.313 J0.406



N16945 G01 X-68.721 Y102.563
N16950 G03 X-69.451 Y102.828 I-0.57 J-0.434
N16955 G01 X-69.626 Y102.788
N16960 X-69.828 Y102.733
N16965 G03 X-71.838 Y101.959 I19.955 J-54.822
N16970 X-74.054 Y100.633 I12.327 J-23.119
N16975 G01 X-75.257 Y99.666
N16980 X-75.359 Y99.575
N16985 X-75.57 Y99.373
N16990 X-75.659 Y99.286
N16995 X-76.885 Y97.964
N17000 X-77.032 Y97.762
N17005 X-77.994 Y96.352
N17010 G03 X-78.326 Y95.748 I3.406 J-2.268
N17015 G01 X-78.909 Y94.54
N17020 X-78.994 Y94.339
N17025 X-79.144 Y93.936
N17030 X-79.219 Y93.735
N17035 X-79.591 Y92.526
N17040 X-79.648 Y92.325
N17045 G03 X-80.007 Y90.11 I18.863 J-4.189
N17050 G01 X-80.03 Y89.707
N17055 X-80.038 Y89.505
N17060 Y88.297
N17065 X-80.03 Y88.096
N17070 X-80.004 Y87.693



N17075 G03 X-79.648 Y85.478 I18.086 J1.77
N17080 G01 X-79.591 Y85.276
N17085 X-79.219 Y84.068
N17090 X-79.145 Y83.867
N17095 X-78.994 Y83.464
N17100 G03 X-78.071 Y81.566 I21.041 J9.051
N17105 G01 X-77.719 Y81.047
N17110 X-77.033 Y80.041
N17115 X-76.886 Y79.839
N17120 X-75.659 Y78.516
N17125 X-75.57 Y78.429
N17130 X-75.359 Y78.228
N17135 X-75.257 Y78.137
N17140 X-74.05 Y77.175
N17145 G03 X-71.761 Y75.81 I11.806 J17.197
N17150 X-69.628 Y75.009 I12.939 J31.23
N17155 G01 X-68.42 Y74.739
N17160 X-67.779 Y74.603
N17165 X-67.616 Y74.578
N17170 X-65.806 Y74.442
N17175 X-65.605 Y74.429
N17180 X-65.404 Y74.442
N17185 X-63.594 Y74.578
N17190 G03 X-61.382 Y75.068 I-5.67 J30.821
N17195 X-59.371 Y75.843 I-22.226 J60.628
N17200 X-57.156 Y77.169 I-12.352 J23.15



N17205 G01 X-55.953 Y78.137
N17210 X-55.851 Y78.228
N17215 X-55.64 Y78.429
N17220 X-55.551 Y78.516
N17225 X-54.324 Y79.839
N17230 X-54.177 Y80.041
N17235 X-53.216 Y81.45
N17240 G03 X-52.883 Y82.055 I-3.415 J2.272
N17245 G01 X-52.3 Y83.263
N17250 X-52.216 Y83.464
N17255 X-52.065 Y83.867
N17260 X-51.991 Y84.068
N17265 X-51.618 Y85.276
N17270 X-51.561 Y85.478
N17275 G03 X-51.203 Y87.693 I-18.9 J4.195
N17280 G01 X-51.179 Y88.096
N17285 X-51.171 Y88.297
N17290 Y89.505
N17295 X-51.179 Y89.707
N17300 X-51.206 Y90.11
N17305 G03 X-51.562 Y92.325 I-18.071 J-1.769
N17310 G01 X-51.618 Y92.526
N17315 X-51.991 Y93.735
N17320 X-52.065 Y93.936
N17325 X-52.216 Y94.339
N17330 G03 X-53.138 Y96.236 I-21.008 J-9.036



N17335 G01 X-53.491 Y96.755
N17340 X-54.177 Y97.762
N17345 X-54.325 Y97.964
N17350 X-55.551 Y99.286
N17355 X-55.64 Y99.373
N17360 X-55.851 Y99.575
N17365 X-55.953 Y99.666
N17370 X-57.159 Y100.628
N17375 G03 X-59.45 Y101.993 I-11.792 J-17.179
N17380 X-61.582 Y102.793 I-12.933 J-31.209
N17385 G01 X-62.79 Y103.063
N17390 X-63.434 Y103.199
N17395 X-63.594 Y103.224
N17400 X-65.404 Y103.36
N17405 X-65.605 Y103.374
N17410 X-65.806 Y103.36
N17415 X-67.616 Y103.224
N17420 X-67.776 Y103.199
N17425 X-68.42 Y103.063
N17430 X-69.451 Y102.828
N17435 G03 X-69.897 Y102.25 I0.154 J-0.58
N17440 G01 Y102.156 Z20.273
N17445 Y102.064 Z20.295
N17450 X-69.898 Y101.977 Z20.331
N17455 Y101.897 Z20.38
N17460 Y101.825 Z20.441



N17465 Y101.764 Z20.513

N17470 Y101.715 Z20.593

N17475 Y101.679 Z20.68

N17480 Y101.657 Z20.772

N17485 Y101.65 Z20.865

N17490 G00 Z83.

(REDONDEO R3MM)

N17495 G00 X-59.951 Y93.929

N17500 Z83.

N17505 Z12.48

N17510 G01 Z12.38 F1000.

N17515 X-59.944 Y93.932 Z12.342

N17520 X-59.924 Y93.941 Z12.31

N17525 X-59.894 Y93.953 Z12.288

N17530 X-59.859 Y93.969 Z12.28

N17535 G03 X-56.993 Y95.604 I-6.115 J14.045

N17540 G01 X-56.917 Y95.663

N17545 G03 X-56.992 Y96.448 I-0.636 J0.336

N17550 G01 X-57.14 Y96.634

N17555 G03 X-58.964 Y98.223 I-10.984 J-10.766

N17560 X-60.373 Y99.093 I-11.536 J-17.094

N17565 G01 X-61.64 Y99.646

N17570 X-61.782 Y99.706

N17575 G03 X-63.995 Y100.244 I-5.172 J-16.472

N17580 G01 X-65.202 Y100.34

N17585 X-65.404 Y100.344



N17590 X-65.806
N17595 X-66.007 Y100.34
N17600 X-67.214 Y100.24
N17605 X-67.416 Y100.215
N17610 X-68.019 Y100.082
N17615 X-68.22 Y100.033
N17620 X-69.226 Y99.778
N17625 X-69.427 Y99.706
N17630 X-69.57 Y99.646
N17635 X-70.836 Y99.091
N17640 G03 X-73.86 Y96.834 I5.89 J-11.047
N17645 G01 X-74.07 Y96.634
N17650 X-74.256 Y96.4
N17655 X-75.012 Y95.429
N17660 G03 X-76.139 Y93.419 I13.485 J-8.878
N17665 G01 X-76.555 Y92.215
N17670 X-76.62 Y92.014
N17675 X-76.772 Y91.412
N17680 X-76.81 Y91.211
N17685 X-77.012 Y90.006
N17690 G03 X-77.013 Y87.797 I21.506 J-1.115
N17695 G01 X-76.811 Y86.592
N17700 X-76.772 Y86.391
N17705 X-76.62 Y85.788
N17710 X-76.555 Y85.587
N17715 X-76.142 Y84.382



N17720 G03 X-75.017 Y82.371 I17.248 J8.327
N17725 G01 X-74.231 Y81.37
N17730 X-74.07 Y81.169
N17735 G03 X-72.246 Y79.58 I10.994 J10.777
N17740 X-70.837 Y78.709 I11.535 J17.088
N17745 G01 X-69.571 Y78.156
N17750 X-69.427 Y78.096
N17755 G03 X-67.215 Y77.559 I5.171 J16.468
N17760 G01 X-66.007 Y77.462
N17765 X-65.806 Y77.458
N17770 X-65.404
N17775 X-65.202 Y77.462
N17780 X-63.995 Y77.562
N17785 X-63.794 Y77.588
N17790 X-63.191 Y77.72
N17795 X-62.989 Y77.77
N17800 X-61.983 Y78.024
N17805 X-61.782 Y78.096
N17810 X-61.639 Y78.156
N17815 X-60.374 Y78.711
N17820 G03 X-57.349 Y80.969 I-5.895 J11.053
N17825 G01 X-57.14 Y81.169
N17830 X-56.954 Y81.402
N17835 X-56.197 Y82.374
N17840 G03 X-55.071 Y84.384 I-13.497 J8.884
N17845 G01 X-54.655 Y85.587



N17850 X-54.59 Y85.788
N17855 X-54.438 Y86.391
N17860 X-54.399 Y86.592
N17865 X-54.198 Y87.797
N17870 G03 X-54.197 Y90.006 I-21.515 J1.114
N17875 G01 X-54.399 Y91.211
N17880 X-54.438 Y91.412
N17885 X-54.59 Y92.014
N17890 X-54.655 Y92.215
N17895 X-55.068 Y93.42
N17900 G03 X-56.193 Y95.431 I-17.259 J-8.335
N17905 G01 X-56.992 Y96.448
N17910 X-57.022 Y96.472
N17915 X-57.06 Y96.483
N17920 X-57.099 Y96.478
N17925 X-57.133 Y96.459
N17930 X-57.162 Y96.434 Z12.288
N17935 X-57.186 Y96.413 Z12.31
N17940 X-57.203 Y96.399 Z12.342
N17945 X-57.209 Y96.394 Z12.38
N17950 G00 Z83.
N17955 M05
N17960 M09
N17965 G28 G91 Z0.
N17970 G90
N17975 G49



Universidad de Valladolid



ESCUELA DE INGENIERÍAS
INDUSTRIALES

N17980 G28 G91 X0. Y0.

N17985 G90

N17990 M30



2.CODIGO CNC MECANIZADO POSTIZO

%

%

Mecanizado del postizo del molde. (MOLDE DE ALUMINIO INYECCION.)

(MQUINA)

(PROVEEDOR AUTODESK)

(DESCRIPTION GENERIC 3-AXIS)

(T1 D=112.5 CR=0. TAPER=45DEG - ZMIN=66.949 - FRESADO DE CARA)

(T2 D=22. CR=0. - ZMIN=11.839 - FRESA CON PUNTA PLANA)

(T3 D=10. CR=0. - ZMIN=17.441 - FRESA CON PUNTA PLANA)

(T4 D=1.5 CR=0. - ZMIN=43.547 - FRESA CON PUNTA PLANA)

(T5 D=2.5 CR=0. - ZMIN=45.254 - FRESA CON PUNTA PLANA)

(T6 D=6. CR=0. - ZMIN=45.717 - FRESA CON PUNTA PLANA)

(T7 D=1.5 CR=0.75 - ZMIN=11.934 - FRESA DE BOLA)

(T9 D=2. CR=0. - ZMIN=13.798 - FRESA CON PUNTA PLANA)

(T10 D=3. CR=0. - ZMIN=19.81 - FRESA CON PUNTA PLANA)

N10 G90 G94 G17 G49 G40 G80

N15 G21

N20 G28 G91 Z0.

N25 G90

(PLANEADO2)

N30 T1 M06

N35 T2

N40 S2690 M03

N45 G17 G90 G94



N50 G54

N55 M08

N60 G00 X145.046 Y-81.126

N65 G43 Z84.949 H01

N70 G00 Z78.699

N75 G18 G03 X133.796 Z67.449 I-11.25 F6456.

N80 G01 X72.

N85 X-72.

N90 G17 G02 Y-28.562 J26.282

N95 G01 X72.

N100 G03 Y24.003 J26.282

N105 G01 X-72.

N110 G18 G03 X-83.25 Z78.699 K11.25

N115 G00 X-145.046 Y-81.126

N120 Z78.199

N125 G02 X-133.796 Z66.949 I11.25 F6456.

N130 G01 X-72.

N135 X72.

N140 G17 G03 Y-28.562 J26.282

N145 G01 X-72.

N150 G02 Y24.003 J26.282

N155 G01 X72.

N160 G18 G02 X83.25 Z78.199 K11.25

N165 G00 Z84.949

N170 G17

N175 M05



N180 G28 G91 Z0.

N185 G90

N190 G49

(2D CAJERAS1)

N195 M09

N200 M01

N205 T2 M06

N210 T3

N215 S3310 M03

N220 G17 G90 G94

N225 G54

N230 M08

N235 G00 X-87.904 Y71.898

N240 G43 Z84.949 H02

N245 G00 Z74.949

N250 G01 Z66.101 F311.

N255 X-87.899 Y71.903 Z65.919 F933.

N260 X-87.883 Y71.919 Z65.739

N265 X-87.857 Y71.946 Z65.561

N270 X-87.821 Y71.983 Z65.387

N275 X-87.774 Y72.03 Z65.217

N280 X-87.718 Y72.087 Z65.054

N285 X-87.653 Y72.153 Z64.898

N290 X-87.579 Y72.228 Z64.75

N295 X-87.497 Y72.312 Z64.611



N300 X-87.406 Y72.404 Z64.483
N305 X-87.309 Y72.502 Z64.365
N310 X-87.205 Y72.608 Z64.259
N315 X-87.096 Y72.719 Z64.166
N320 X-86.981 Y72.836 Z64.086
N325 X-86.862 Y72.956 Z64.02
N330 X-86.74 Y73.081 Z63.968
N335 X-86.615 Y73.207 Z63.931
N340 X-86.489 Y73.336 Z63.909
N345 X-86.361 Y73.465 Z63.901
N350 X-82.898 Y76.984
N355 G02 X-69.348 Y88.899 I89.293 J-87.885
N360 G03 X-69.079 Y90.984 I-0.892 J1.175
N365 X-71.169 Y91.22 I-1.161 J-0.91
N370 G01 X-78.044 Y85.649
N375 G03 X-78.286 Y85.401 I0.929 J-1.146
N380 G01 X-83.949 Y78.019
N385 G03 X-84.236 Y77.349 I1.17 J-0.898
N390 G01 X-85.455 Y69.557
N395 G03 X-82.895 Y68.35 I1.457 J-0.228
N400 G02 X-59.132 Y88.897 I89.29 J-79.251
N405 G03 X-58.736 Y90.978 I-0.81 J1.233
N410 X-60.829 Y91.309 I-1.207 J-0.849
N415 G01 X-73.381 Y81.868
N420 G03 X-73.622 Y81.64 I0.887 J-1.179
N425 G01 X-83.998 Y69.329



N430 G03 X-84.331 Y68.587 I1.128 J-0.951
N435 G01 X-85.515 Y60.267
N440 G03 X-82.894 Y59.149 I1.46 J-0.208
N445 G02 X-47.638 Y88.898 I89.289 J-70.05
N450 G01 X-47.563 Y88.939
N455 X-47.403 Y89.026 Z63.909
N460 X-47.244 Y89.112 Z63.931
N465 X-47.088 Y89.196 Z63.968
N470 X-46.935 Y89.279 Z64.02
N475 X-46.786 Y89.36 Z64.086
N480 X-46.642 Y89.438 Z64.166
N485 X-46.505 Y89.512 Z64.259
N490 X-46.375 Y89.583 Z64.365
N495 X-46.252 Y89.649 Z64.483
N500 X-46.139 Y89.71 Z64.611
N505 X-46.036 Y89.766 Z64.75
N510 X-45.943 Y89.816 Z64.898
N515 X-45.861 Y89.86 Z65.054
N520 X-45.791 Y89.898 Z65.217
N525 X-45.733 Y89.93 Z65.387
N530 X-45.687 Y89.955 Z65.561
N535 X-45.655 Y89.972 Z65.739
N540 X-45.635 Y89.983 Z65.919
N545 X-45.628 Y89.987 Z66.101
N550 G00 Z74.949
N555 X-87.903 Y41.669



N560 G01 Z66.101 F311.
N565 X-87.898 Y41.675 Z65.919 F933.
N570 X-87.886 Y41.694 Z65.739
N575 X-87.865 Y41.725 Z65.561
N580 X-87.836 Y41.768 Z65.387
N585 X-87.799 Y41.823 Z65.217
N590 X-87.755 Y41.889 Z65.054
N595 X-87.703 Y41.967 Z64.898
N600 X-87.644 Y42.054 Z64.75
N605 X-87.578 Y42.152 Z64.611
N610 X-87.507 Y42.258 Z64.483
N615 X-87.429 Y42.374 Z64.365
N620 X-87.347 Y42.496 Z64.259
N625 X-87.259 Y42.626 Z64.166
N630 X-87.168 Y42.762 Z64.086
N635 X-87.074 Y42.902 Z64.02
N640 X-86.977 Y43.047 Z63.968
N645 X-86.877 Y43.195 Z63.931
N650 X-86.777 Y43.344 Z63.909
N655 X-86.675 Y43.495 Z63.901
N660 X-82.897 Y49.116
N665 G02 X-33.793 Y88.899 I89.292 J-60.017
N670 G01 X-33.714 Y88.931
N675 X-33.545 Y88.999 Z63.909
N680 X-33.378 Y89.066 Z63.931
N685 X-33.213 Y89.133 Z63.968



N690 X-33.051 Y89.198 Z64.02
N695 X-32.894 Y89.261 Z64.086
N700 X-32.742 Y89.322 Z64.166
N705 X-32.597 Y89.381 Z64.259
N710 X-32.46 Y89.436 Z64.365
N715 X-32.331 Y89.488 Z64.483
N720 X-32.212 Y89.536 Z64.611
N725 X-32.103 Y89.58 Z64.75
N730 X-32.005 Y89.619 Z64.898
N735 X-31.919 Y89.654 Z65.054
N740 X-31.845 Y89.684 Z65.217
N745 X-31.783 Y89.708 Z65.387
N750 X-31.735 Y89.728 Z65.561
N755 X-31.701 Y89.742 Z65.739
N760 X-31.68 Y89.75 Z65.919
N765 X-31.673 Y89.753 Z66.101
N770 G00 Z74.949
N775 X-87.902 Y28.57
N780 G01 Z66.101 F311.
N785 X-87.898 Y28.576 Z65.919 F933.
N790 X-87.887 Y28.596 Z65.739
N795 X-87.869 Y28.629 Z65.561
N800 X-87.845 Y28.674 Z65.387
N805 X-87.813 Y28.732 Z65.217
N810 X-87.775 Y28.802 Z65.054
N815 X-87.73 Y28.884 Z64.898



N820 X-87.68 Y28.977 Z64.75
N825 X-87.623 Y29.08 Z64.611
N830 X-87.562 Y29.193 Z64.483
N835 X-87.496 Y29.315 Z64.365
N840 X-87.425 Y29.445 Z64.259
N845 X-87.35 Y29.582 Z64.166
N850 X-87.272 Y29.725 Z64.086
N855 X-87.191 Y29.874 Z64.02
N860 X-87.107 Y30.027 Z63.968
N865 X-87.022 Y30.183 Z63.931
N870 X-86.936 Y30.342 Z63.909
N875 X-86.849 Y30.501 Z63.901
N880 X-82.898 Y37.752
N885 G02 X-13.113 Y88.898 I89.293 J-48.653
N890 G01 X-13.028 Y88.915
N895 X-12.85 Y88.95 Z63.909
N900 X-12.673 Y88.984 Z63.931
N905 X-12.498 Y89.018 Z63.968
N910 X-12.327 Y89.052 Z64.02
N915 X-12.161 Y89.084 Z64.086
N920 X-12.001 Y89.116 Z64.166
N925 X-11.848 Y89.146 Z64.259
N930 X-11.702 Y89.174 Z64.365
N935 X-11.566 Y89.201 Z64.483
N940 X-11.44 Y89.225 Z64.611
N945 X-11.325 Y89.248 Z64.75



N950 X-11.221 Y89.268 Z64.898
N955 X-11.13 Y89.286 Z65.054
N960 X-11.051 Y89.301 Z65.217
N965 X-10.986 Y89.314 Z65.387
N970 X-10.935 Y89.324 Z65.561
N975 X-10.899 Y89.331 Z65.739
N980 X-10.877 Y89.335 Z65.919
N985 X-10.869 Y89.337 Z66.101
N990 G00 Z74.949
N995 X64.311 Y93.895
N1000 G01 Z66.101 F311.
N1005 X64.318 Y93.891 Z65.919 F933.
N1010 X64.337 Y93.878 Z65.739
N1015 X64.368 Y93.858 Z65.561
N1020 X64.411 Y93.829 Z65.387
N1025 X64.466 Y93.793 Z65.217
N1030 X64.533 Y93.749 Z65.054
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N3835 G02 X-52.778 Y1.152 I-59.173 J12.053
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N3935 G02 X-2.464 Y18.689 I-8.859 J29.59



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N3955 G02 X7.975 Y14.037 I1.58 J24.938
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N3965 X0.274 Y-32.049 I0.317 J4.995
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N4175 X-78.354 Y-88.512
N4180 X-78.243 Y-88.551
N4185 X-69.167 Y-91.374
N4190 G03 X-67.713 Y-88.896 I0.438 J1.408
N4195 G02 X-82.894 Y-70.923 I74.108 J77.995



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N6390 G03 X84.228 Y-78.282 I-1.236 J0.804
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N7575 X82.899 Y23.757 I-31.158 J-77.995



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N14145 G03 X69.795 Y90.264 I-0.608 J-1.344
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N17835 X63.232 Y92.814 Z30.841



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N22295 G01 X82.921 Y75.296
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N22620 G02 X-30.195 Y-72.762 I-47.581 J125.288
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N22700 G02 X-24.253 Y-64.687 I-61.506 J7.013
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N22715 G02 X-32.188 Y-67.209 I-110.537 J296.776
N22720 X-62.077 Y-24.523 I-9.124 J25.419
N22725 G01 X-55.53 Y-16.72
N22730 G03 X-55.3 Y-15.993 I-0.775 J0.644
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N22765 G03 X37.611 Y42.557 I0.972 J0.265



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N22785 G02 X-22.228 Y-59.033 I-53.946 J15.029
N22790 G03 X-26.01 Y-58.67 I-2.277 J-3.829
N22795 G01 X-34.198 Y-61.609
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N22815 G02 X-16.615 Y40.153 I55.727 J5.525
N22820 G03 X-14.148 Y43.042 I-1.83 J4.061
N22825 G01 X-11.859 Y51.436
N22830 G02 X28.77 I20.314 J-5.54
N22835 G01 X31.718 Y40.628
N22840 G03 X33.833 Y37.916 I4.298 J1.172
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N22855 X60.266 Y-26.675 Z19.573 I2.189 J-0.215
N22860 X60.317 Y-27.018 Z19.735 I2.195 J0.155
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N22870 X60.523 Y-27.564 Z20.227 I2.05 J0.798
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N22880 X60.637 Y-27.752 Z20.541
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N22890 X60.796 Y-27.959 Z21.259
N22895 X60.818 Y-27.984 Z21.641



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N22905 M05

N22910 G28 G91 Z0.

N22915 G90

N22920 G49

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N22930 M01

N22935 T3 M06

N22940 T2

N22945 S5000 M03

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N22955 G54

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N22970 G43 Z84.949 H03

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N23080 G03 X73.493 Y67.384 I2.261 J0.791
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N23110 G02 X67.707 Y65.02 I1.529 J1.843
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N23175 X57.312 Y58.609 I9.117 J2.486
N23180 G03 X57.175 Y59.183 I-9.255 J-1.912
N23185 X42.817 Y82.89 I-48.7 J-13.293
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N23245 X77.876 Y10.415
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N23265 X46.502 Y53.414 I162.989 J44.452
N23270 G03 X45.798 Y56.08 I-163.717 J-41.793
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N23345 X18.814 Y83.205 Z18.441
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N23405 X-63.909 Y87.625 Z17.618



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N23430 X-64.35 Y87.267 Z17.441
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N23650 G03 X-76.896 Y-14.894 I0.5 J-0.02
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N23665 G03 X-73.414 Y-10.7 I-47.722 J41.882



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N23695 G01 X-3.09 Y83.873
N23700 G02 X-2.909 Y82.896 I0.034 J-0.499
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N23795 X-77.263 Y-27.419 Z17.976



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N23880 X-81.283 Y-73.227 Z17.448
N23885 X-81.197 Y-73.312 Z17.441
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N23915 G02 X-76.893 Y-68.646 I17.205 J41.132
N23920 X-76.993 Y-68.383 I0.399 J0.301
N23925 G01 X-77.855 Y-57.254



N23930 G02 X-76.896 Y-57.019 I0.499 J0.039
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N23940 X-27.093 Y-77.787 I-11.213 J31.24
N23945 G02 X-25.949 Y-77.353 I12.368 J-30.837
N23950 X-25.177 Y-77.391 I0.34 J-0.948
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N23960 G01 X-8.873 Y-82.905
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N23970 X-8.639 Y-82.955 Z17.47
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N23990 X-8.224 Y-83.043 Z17.692
N23995 X-8.141 Y-83.061 Z17.778
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N24020 X-7.902 Y-83.112 Z18.32
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N24030 G00 Z74.949
N24035 X66.266 Y-87.832
N24040 Z24.441
N24045 G01 Z18.441 F333.
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N24075 X66.452 Y-87.663 Z17.778
N24080 X66.515 Y-87.605 Z17.692
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N24090 X66.662 Y-87.472 Z17.555
N24095 X66.744 Y-87.398 Z17.506
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N24105 X66.917 Y-87.241 Z17.448
N24110 X67.006 Y-87.16 Z17.441
N24115 X71.709 Y-82.893
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N24130 G01 X77.781 Y-69.282
N24135 G03 X76.897 Y-68.919 I-0.498 J0.045
N24140 G02 X62.549 Y-82.897 I-70.502 J58.018
N24145 X62.284 Y-83.001 I-0.308 J0.394
N24150 G01 X52.65 Y-83.815
N24155 G02 X52.339 Y-82.895 I-0.042 J0.498
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N24185 G01 X40.069 Y-82.918



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N24195 X39.943 Y-82.941
N24200 X21.823 Y-83.887
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N24215 X73.073 Y-29.394 I-2.345 J0.703
N24220 X70.337 Y-33.159 I4.86 J-6.409
N24225 G02 X-24.774 Y-71.005 I-63.942 J22.258
N24230 G03 X-25.578 Y-70.951 I-0.464 J-0.894
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N24245 X-66.537 Y-20.815 I-11.083 J30.878
N24250 X-64.043 Y-17.851 I256.272 J-213.103
N24255 G03 X-61.55 Y-14.888 I-253.779 J216.066
N24260 X-61.24 Y-13.967 I-1.034 J0.86
N24265 G02 X-24.961 Y49.105 I67.636 J3.066
N24270 G03 X-24.456 Y49.733 I-0.467 J0.893
N24275 X-23.825 Y52.13 I-131.726 J35.925
N24280 G02 X-23.195 Y54.527 I132.357 J-33.528
N24285 X40.106 Y54.528 I31.65 J-8.632
N24290 X41.103 Y50.785 I-321.649 J-87.723
N24295 G03 X42.101 Y47.043 I322.574 J83.962
N24300 X42.678 Y46.261 I1.298 J0.354
N24305 G02 X70.337 Y-33.159 I-36.283 J-57.162
N24310 X65.913 Y-36.412 I-4.581 J1.595
N24315 G03 X61.268 Y-39.341 I0.176 J-5.427



N24320 G02 X-24.243 Y-64.578 I-54.873 J28.44
N24325 G03 X-25.083 Y-64.504 I-0.499 J-0.875
N24330 X-28.652 Y-65.81 I108.46 J-302.163
N24335 G02 X-32.222 Y-67.115 I-111.866 J300.409
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N24345 G01 X-55.426 Y-16.752
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N24365 X-18.481 Y49.302 I-309.725 J84.47
N24370 G02 X-17.503 Y52.975 I310.703 J-80.797
N24375 X34.414 I25.958 J-7.079
N24380 G01 X37.062 Y43.096
N24385 G03 X37.526 Y42.491 I0.972 J0.265
N24390 G02 X61.268 Y-39.341 I-31.131 J-53.392
N24395 X56.444 Y-41.911 I-4.278 J2.217
N24400 G03 X51.434 Y-44.096 I-0.618 J-5.422
N24405 G02 X6.395 Y-66.851 I-45.039 J33.195
N24410 X-22.202 Y-58.991 J55.95
N24415 G03 X-26.026 Y-58.622 I-2.302 J-3.872
N24420 G01 X-34.215 Y-61.562
N24425 G02 X-57.464 Y-28.359 I-7.097 J19.771
N24430 G01 X-50.301 Y-19.746
N24435 G03 X-49.282 Y-16.421 I-3.464 J2.88
N24440 G02 X-16.595 Y40.107 I55.677 J5.52
N24445 G03 X-14.1 Y43.029 I-1.851 J4.107



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N24460 G01 X31.67 Y40.615
N24465 G03 X33.809 Y37.873 I4.346 J1.185
N24470 G02 X51.434 Y-44.096 I-27.414 J-48.774
N24475 X46.156 Y-45.907 I-3.948 J2.91
N24480 G03 X40.738 Y-47.241 I-1.533 J-5.445
N24485 G02 X-19.161 Y-53.876 I-34.343 J36.34
N24490 G03 X-28.037 Y-53.022 I-5.344 J-8.986
N24495 G01 X-36.225 Y-55.962
N24500 G02 X-52.889 Y-32.164 I-5.087 J14.171
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N24510 G03 X-43.361 Y-15.834 I-8.039 J6.684
N24515 G02 X-14.15 Y34.683 I49.756 J4.933
N24520 G03 X-8.359 Y41.463 I-4.296 J9.531
N24525 G01 X-6.07 Y49.857
N24530 G02 X22.982 I14.526 J-3.962
N24535 G01 X25.929 Y39.049
N24540 G03 X30.893 Y32.686 I10.086 J2.751
N24545 G02 X40.738 Y-47.241 I-24.498 J-43.587
N24550 G03 X40.575 Y-47.441 Z17.475 I0.687 J-0.727
N24555 G01 X40.518 Y-47.547 Z17.525
N24560 X40.474 Y-47.659 Z17.575
N24565 X40.447 Y-47.759 Z17.654
N24570 X40.431 Y-47.861 Z17.734
N24575 X40.425 Y-47.94 Z17.837



N24580 X40.426 Y-48.02 Z17.941

N24585 X40.436 Y-48.119 Z18.182

N24590 X40.442 Y-48.153 Z18.441

N24595 G00 Z84.949

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N24600 G00 X55.624 Y-13.458

N24605 Z84.949

N24610 Z71.949

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N24620 X55.617 Z70.328 F1000.

N24625 X55.595 Y-13.456 Z70.209

N24630 X55.559 Y-13.454 Z70.094

N24635 X55.51 Y-13.45 Z69.984

N24640 X55.447 Y-13.446 Z69.881

N24645 X55.373 Y-13.44 Z69.785

N24650 X55.288 Y-13.434 Z69.7

N24655 X55.193 Y-13.427 Z69.626

N24660 X55.09 Y-13.42 Z69.563

N24665 X54.98 Y-13.412 Z69.514

N24670 X54.865 Y-13.404 Z69.478

N24675 X54.747 Y-13.395 Z69.456

N24680 X54.627 Y-13.386 Z69.449

N24685 X53.629 Y-13.314

N24690 G03 X52.56 Y-14.24 I-0.072 J-0.997

N24695 G02 X-39.769 Y-7.563 Z64.371 I-46.165 J3.338 F333.



N24700 X6.395 Y35.384 Z61.949 I46.165 J-3.338
N24705 Y-57.186 J-46.285 F1000.
N24710 Y35.384 J46.285
N24715 X8.622 Y-57.133 Z56.949 J-46.285 F333.
N24720 X4.168 Y35.33 I-2.227 J46.231 F1000.
N24725 X8.622 Y-57.133 I2.227 J-46.231
N24730 X1.947 Y35.17 Z51.949 I-2.227 J46.231 F333.
N24735 X10.843 Y-56.972 I4.448 J-46.071 F1000.
N24740 X1.947 Y35.17 I-4.448 J46.071
N24745 X13.054 Y-56.705 Z46.949 I4.448 J-46.071 F333.
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N24755 X13.054 Y-56.705 I6.659 J-45.803
N24760 X-2.46 Y34.529 Z41.949 I-6.659 J45.803 F333.
N24765 X15.25 Y-56.331 I8.855 J-45.43 F1000.
N24770 X-2.46 Y34.529 I-8.855 J45.43
N24775 X17.426 Y-55.853 Z36.949 I8.855 J-45.43 F333.
N24780 X-4.635 Y34.05 I-11.03 J44.951 F1000.
N24785 X17.426 Y-55.853 I11.03 J-44.951
N24790 X-6.785 Y33.468 Z31.949 I-11.03 J44.951 F333.
N24795 X19.575 Y-55.27 I13.18 J-44.369 F1000.
N24800 X-6.785 Y33.468 I-13.18 J44.369
N24805 X21.694 Y-54.585 Z26.949 I13.18 J-44.369 F333.
N24810 X-8.904 Y32.782 I-15.299 J43.683 F1000.
N24815 X21.694 Y-54.585 I15.299 J-43.683
N24820 X-10.988 Y31.996 Z21.949 I-15.299 J43.683 F333.
N24825 X23.778 Y-53.798 I17.383 J-42.897 F1000.



N24830 X-10.988 Y31.996 I-17.383 J42.897
N24835 X37.522 Y-45.156 Z17.441 I17.383 J-42.897 F333.
N24840 X-24.732 Y23.354 I-31.127 J34.255 F1000.
N24845 X37.522 Y-45.156 I31.127 J-34.255
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N24860 X38.208 Y-47.398 Z17.448
N24865 X38.288 Y-47.486 Z17.47
N24870 X38.366 Y-47.571 Z17.506
N24875 X38.44 Y-47.653 Z17.555
N24880 X38.509 Y-47.729 Z17.618
N24885 X38.573 Y-47.8 Z17.692
N24890 X38.63 Y-47.863 Z17.778
N24895 X38.681 Y-47.918 Z17.873
N24900 X38.723 Y-47.964 Z17.976
N24905 X38.756 Y-48.001 Z18.086
N24910 X38.78 Y-48.028 Z18.201
N24915 X38.795 Y-48.044 Z18.32
N24920 X38.8 Y-48.049 Z18.441
N24925 G00 Z84.949

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N24930 G00 X-40.198 Y-38.776
N24935 Z84.949
N24940 Z35.834
N24945 G01 Z34.333 F333.



N24950 X-40.177 Y-38.751 Z34.08
N24955 X-40.116 Y-38.678 Z33.843
N24960 X-40.014 Y-38.564 Z33.638
N24965 X-39.875 Y-38.421 Z33.479
N24970 X-39.706 Y-38.261 Z33.375
N24975 X-39.514 Y-38.097 Z33.334
N24980 G02 X-33.541 Y-45.484 Z32.813 I2.987 J-3.693
N24985 X-39.514 Y-38.097 Z32.291 I-2.987 J3.693
N24990 X-33.541 Y-45.484 Z31.77 I2.987 J-3.693
N24995 X-39.514 Y-38.097 Z31.249 I-2.987 J3.693
N25000 X-33.541 Y-45.484 Z30.728 I2.987 J-3.693
N25005 X-39.514 Y-38.097 Z30.207 I-2.987 J3.693
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N25020 G02 X-31.969 Y-43.813 I-4.723
N25025 G01 X-32.359 Y-45.14
N25030 G02 X-32.917 Y-46.363 I-4.531 J1.33
N25035 G01 X-33.665 Y-47.527
N25040 G02 X-34.545 Y-48.543 I-3.973 J2.553
N25045 G01 X-35.591 Y-49.449
N25050 G02 X-36.722 Y-50.176 I-3.093 J3.569
N25055 G01 X-37.98 Y-50.751
N25060 G02 X-39.27 Y-51.129 I-1.962 J4.296
N25065 G01 X-40.64 Y-51.326
N25070 G02 X-41.984 I-0.672 J4.675
N25075 G01 X-43.354 Y-51.129



N25080 G02 X-44.643 Y-50.751 I0.672 J4.675
N25085 G01 X-45.902 Y-50.176
N25090 G02 X-47.033 Y-49.449 I1.962 J4.296
N25095 G01 X-48.078 Y-48.543
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N25105 G01 X-49.707 Y-46.363
N25110 G02 X-50.265 Y-45.141 I3.973 J2.553
N25115 G01 X-50.655 Y-43.813
N25120 G02 X-50.846 Y-42.482 I4.531 J1.331
N25125 G01 Y-41.099
N25130 G02 X-50.655 Y-39.768 I4.723
N25135 G01 X-50.265 Y-38.44
N25140 G02 X-49.707 Y-37.218 I4.531 J-1.331
N25145 G01 X-48.959 Y-36.054
N25150 G02 X-48.078 Y-35.038 I3.973 J-2.553
N25155 G01 X-47.033 Y-34.132
N25160 G02 X-45.902 Y-33.405 I3.092 J-3.569
N25165 G01 X-44.643 Y-32.83
N25170 G02 X-43.354 Y-32.451 I1.962 J-4.296
N25175 G01 X-41.984 Y-32.255
N25180 G02 X-40.64 I0.672 J-4.675
N25185 G01 X-39.27 Y-32.451
N25190 G02 X-37.98 Y-32.83 I-0.672 J-4.675
N25195 G01 X-36.722 Y-33.405
N25200 G02 X-35.591 Y-34.132 I-1.962 J-4.296
N25205 G01 X-34.545 Y-35.038



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N25235 G01 Y-41.79
N25240 G02 X-35.675 Y-46.171 I-4.41
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N25250 X-41.088 Y-37.211 I0.224 J4.579
N25255 X-41.536 Y-46.369 I-0.224 J-4.579
N25260 X-41.784 Y-46.3 Z29.868 I0.142 J0.99
N25265 G01 X-41.892 Y-46.246 Z29.918
N25270 X-41.993 Y-46.18 Z29.968
N25275 X-42.072 Y-46.114 Z30.047
N25280 X-42.145 Y-46.04 Z30.127
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N25290 X-42.24 Y-45.912 Z30.334
N25295 X-42.288 Y-45.825 Z30.575
N25300 X-42.303 Y-45.795 Z30.834
N25305 G00 Z84.949
N25310 X9.57 Y48.91
N25315 Z35.834
N25320 G01 Z34.333 F333.
N25325 X9.59 Y48.935 Z34.08
N25330 X9.652 Y49.008 Z33.843
N25335 X9.754 Y49.122 Z33.638



N25340 X9.892 Y49.265 Z33.479
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N25365 X16.227 Y42.202 Z31.77 I2.987 J-3.693
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N25380 X10.253 Y49.589 Z30.207 I-2.987 J3.693
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N25400 G01 X17.409 Y42.546
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N25415 G02 X15.223 Y39.143 I-3.973 J2.553
N25420 G01 X14.177 Y38.237
N25425 G02 X13.046 Y37.51 I-3.093 J3.569
N25430 G01 X11.787 Y36.935
N25435 G02 X10.497 Y36.556 I-1.962 J4.296
N25440 G01 X9.128 Y36.36
N25445 G02 X7.784 I-0.672 J4.675
N25450 G01 X6.414 Y36.556
N25455 G02 X5.124 Y36.935 I0.672 J4.675
N25460 G01 X3.866 Y37.51
N25465 G02 X2.735 Y38.237 I1.962 J4.296



N25470 G01 X1.689 Y39.143
N25475 G02 X0.809 Y40.159 I3.093 J3.569
N25480 G01 X0.061 Y41.323
N25485 G02 X-0.498 Y42.546 I3.973 J2.553
N25490 G01 X-0.887 Y43.873
N25495 G02 X-1.079 Y45.204 I4.531 J1.331
N25500 G01 Y46.587
N25505 G02 X-0.887 Y47.918 I4.723
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N25520 G01 X0.809 Y51.632
N25525 G02 X1.689 Y52.648 I3.973 J-2.553
N25530 G01 X2.735 Y53.554
N25535 G02 X3.866 Y54.281 I3.093 J-3.569
N25540 G01 X5.124 Y54.856
N25545 G02 X6.414 Y55.235 I1.962 J-4.296
N25550 G01 X7.784 Y55.432
N25555 G02 X9.128 I0.672 J-4.675
N25560 G01 X10.497 Y55.235
N25565 G02 X11.787 Y54.856 I-0.672 J-4.675
N25570 G01 X13.046 Y54.281
N25575 G02 X14.177 Y53.554 I-1.962 J-4.296
N25580 G01 X15.222 Y52.648
N25585 G02 X16.103 Y51.632 I-3.093 J-3.569
N25590 G01 X16.851 Y50.468
N25595 G02 X17.409 Y49.245 I-3.973 J-2.553



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N25610 G01 Y45.896
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N25620 X8.232 Y41.316 I-4.129 J35.277
N25625 X8.679 Y50.475 I0.224 J4.579
N25630 X8.232 Y41.316 I-0.224 J-4.579
N25635 X7.984 Y41.386 Z29.868 I0.142 J0.99
N25640 G01 X7.876 Y41.44 Z29.918
N25645 X7.775 Y41.506 Z29.968
N25650 X7.696 Y41.572 Z30.047
N25655 X7.623 Y41.646 Z30.127
N25660 X7.573 Y41.708 Z30.23
N25665 X7.528 Y41.773 Z30.334
N25670 X7.479 Y41.86 Z30.575
N25675 X7.465 Y41.891 Z30.834
N25680 G00 Z84.949
N25685 M05
N25690 G28 G91 Z0.
N25695 G90
N25700 G49

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N25705 M09
N25710 M01
N25715 T2 M06



N25720 T9

N25725 S12732 M03

N25730 G17 G90 G94

N25735 G54

N25740 M08

N25745 G00 X-38.71 Y-26.339

N25750 G43 Z84.949 H02

N25755 G00 Z33.978

N25760 G01 Z32.334 F223.

N25765 Z28.234 F668.

N25770 X-38.715 Y-26.345 Z28.156

N25775 X-38.729 Y-26.363 Z28.081

N25780 X-38.752 Y-26.392 Z28.011

N25785 X-38.783 Y-26.431 Z27.951

N25790 X-38.82 Y-26.479 Z27.901

N25795 X-38.863 Y-26.533 Z27.864

N25800 X-38.909 Y-26.592 Z27.841

N25805 X-38.958 Y-26.653 Z27.834

N25810 X-40.195 Y-28.225

N25815 X-40.337 Y-28.4

N25820 G02 X-40.717 Y-28.83 I-7.069 J5.873

N25825 G03 X-41.098 Y-29.26 I6.688 J-6.303

N25830 X-40.667 Y-30.305 I0.492 J-0.409

N25835 X-39.705 Y-30.358 I1.12 J11.589

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N25885 X-36.484 Y-24.796 Z28.156
N25890 X-36.481 Y-24.789 Z28.234
N25895 G00 Z74.949
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N25910 G01 Z32.334 F223.
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N25965 X-30.207 Y-44.819
N25970 G03 X-30.312 Y-45.128 I4.884 J-1.822
N25975 X-29.499 Y-45.96 I0.636 J-0.193



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N25990 G01 X-31.702 Y-42.383
N25995 G03 X-32.051 Y-42.496 I-0.149 J-0.133
N26000 G01 X-32.148 Y-43.483
N26005 X-32.159 Y-43.565
N26010 X-32.178 Y-43.646
N26015 X-32.228 Y-43.834
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N26075 X-34.776 Y-48.434
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N26090 X-36.214 Y-49.594
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N26105 X-37.854 Y-50.445



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N26145 X-43.151 Y-50.931
N26150 X-43.245 Y-50.908
N26155 X-44.79 Y-50.439
N26160 X-44.882 Y-50.406
N26165 X-44.971 Y-50.364
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N26185 X-46.707 Y-49.375
N26190 X-46.73 Y-49.357
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N26210 X-48.973 Y-47.092
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N26220 X-49.05 Y-46.986
N26225 X-49.129 Y-46.86
N26230 X-49.163 Y-46.802
N26235 X-49.881 Y-45.458



N26240 X-49.922 Y-45.37
N26245 X-49.955 Y-45.279
N26250 X-50.314 Y-44.103
N26255 X-50.426 Y-43.735
N26260 X-50.445 Y-43.663
N26265 X-50.458 Y-43.591
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N26305 X-50.475 Y-40.09
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N26355 X-47.901 Y-35.192
N26360 X-47.828 Y-35.125
N26365 X-46.604 Y-34.121



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N26440 X-41.231 Y-32.471
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N26450 X-39.502 Y-32.642
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N26470 G01 X-40.967 Y-25.971
N26475 G03 X-41.312 Y-25.939 I-0.182 J-0.083
N26480 G01 X-41.601 Y-26.349
N26485 X-41.618 Y-26.373
N26490 X-42.032 Y-26.926
N26495 X-42.063 Y-26.966



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N26590 X-46.851 Y-50.177
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N26625 X-39.354 Y-51.652



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N26650 X-37.922 Y-51.253
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N39365 X13.764 Y38.245



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N39960 X17.779 Y45.928
N39965 X17.775 Y45.836
N39970 X17.731 Y45.334
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N41445 X-3.659 Y34.32



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N41705 X10.156 Y36.732



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N41725 X8.317 Y36.58

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N41795 X1.85 Y39.319

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N41925 X-37.274 Y-36.243 Z33.345

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N42155 X-37.234 Y-36.272 Z30.334
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N42165 X-48.173 Y-41.79 Z29.357 I4.077 J5.518
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N42995 X-48.173 Y-41.79 I-6.858 J0.2



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N43060 X-38.28 Y-47.945 Z15.456
N43065 X-38.336 Y-47.973 Z15.412
N43070 X-38.392 Y-47.999 Z15.368
N43075 X-38.437 Y-48.02 Z15.357
N43080 X-38.482 Y-48.041 Z15.345
N43085 X-38.527 Y-48.061 Z15.334
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N43165 G03 X-33.981 I7.331
N43170 X-48.643 I-7.331
N43175 G01 X-48.641 Y-41.943 Z11.87
N43180 X-48.637 Y-42.073 Z11.956
N43185 X-48.633 Y-42.16 Z12.086
N43190 X-48.632 Y-42.19 Z12.239
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N43205 Z35.834
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N43225 X14.131 Y42.04 Z33.456
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N43235 X14.06 Y41.937 Z33.368
N43240 X14.031 Y41.897 Z33.357
N43245 X14.002 Y41.857 Z33.345
N43250 X13.973 Y41.817 Z33.334
N43255 G02 X8.456 Y39.034 Z33.11 I-5.517 J4.079



N43260 X1.594 Y45.896 Z32.733 J6.861
N43265 X8.456 Y52.757 Z32.357 I6.861
N43270 G01 X8.656 Y52.754 Z32.35
N43275 G02 X8.456 Y39.034 Z31.604 I-0.2 J-6.858
N43280 X1.594 Y45.896 Z31.228 J6.861
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N43335 G02 X8.456 Y39.034 I-0.2 J-6.858 F668.
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N43345 X8.456 Y52.757 I6.861
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N43355 G03 X8.728 Y53.143 I0.006 J0.2
N43360 G01 X8.522 Y53.215
N43365 X8.489 Y53.224
N43370 X8.456 Y53.226
N43375 G03 Y38.565 J-7.331
N43380 Y53.226 J7.331
N43385 G01 X8.303 Y53.225 Z27.864



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N43395 X8.086 Y53.217 Z28.081
N43400 X8.056 Y53.216 Z28.234
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N43420 G01 Z30.934 F223.
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N43450 X12.058 Y39.511 Z30.368
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N43460 X12.187 Y39.585 Z30.334
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N43470 G01 X8.256 Y53.224 Z29.659
N43475 G03 X8.656 Y38.567 Z28.855 I0.2 J-7.328
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N43545 X8.423 Y52.76

N43550 X8.456 Y52.757

N43555 G02 X15.317 Y45.896 J-6.861

N43560 X8.456 Y39.034 I-6.861

N43565 X1.594 Y45.895 J6.861

N43570 X8.456 Y52.757 I6.861

N43575 X15.317 Y45.896 Z24.457 J-6.861 F223.

N43580 X8.456 Y39.034 Z24.081 I-6.861

N43585 X8.142 Y52.75 Z23.339 J6.861

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N43595 G02 X15.317 Y45.896 Z22.952 J-6.861

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N43625 X1.594 Y45.895 J6.861

N43630 X8.142 Y52.75 I6.861

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N43640 X8.368 Y52.756 Z21.904

N43645 X8.456 Y52.757 Z21.986



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N43655 X8.542 Y52.756 Z22.234
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N43775 G03 X8.656 Y38.567 I0.2 J-7.328 F668.



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N43790 X8.103 Y53.218 Z21.864
N43795 X7.973 Y53.211 Z21.951
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N43945 G01 X8.391 Y52.768
N43950 X8.423 Y52.76
N43955 X8.456 Y52.757
N43960 G02 X15.317 Y45.896 J-6.861
N43965 X8.456 Y39.034 I-6.861
N43970 X1.594 Y45.895 J6.861
N43975 X8.456 Y52.757 I6.861
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N43985 X8.456 Y39.034 Z18.081 I-6.861
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N44050 X8.456 Y52.757 Z15.986
N44055 X8.52 Z16.102
N44060 X8.542 Y52.756 Z16.234
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N44075 Z35.834
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N44085 Z21.733 F668.
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N44155 X8.456 Y53.226 Z17.449 I-0.2 J7.328
N44160 G01 X8.256 Y53.224 Z17.442
N44165 G03 X8.656 Y38.567 Z16.638 I0.2 J-7.328



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N44355 X8.423 Y52.76
N44360 X8.456 Y52.757
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N44370 X8.456 Y39.034 I-6.861
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N44380 X8.456 Y52.757 I6.861
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N44405 X15.317 Y45.896 J-6.861
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N44425 X2.505 Y42.48 Z11.956



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N44435 X2.447 Y42.582 Z12.239
N44440 G00 Z74.949
N44445 X15.019 Y49.161
N44450 Z35.834
N44455 G01 Z18.833 F223.
N44460 Z15.733 F668.
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N44475 X14.968 Y49.262 Z15.456
N44480 X14.939 Y49.317 Z15.412
N44485 X14.91 Y49.372 Z15.368
N44490 X14.874 Y49.437 Z15.351
N44495 X14.838 Y49.502 Z15.334
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N44555 X8.103 Y53.218 Z11.87



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N44565 X7.887 Y53.204 Z12.086

N44570 X7.856 Y53.202 Z12.239

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N44580 M05

N44585 G28 G91 Z0.

N44590 G90

N44595 G49

(ACABADO 6)

N44600 M09

N44605 M01

N44610 T9 M06

N44615 T3

N44620 S23873 M03

N44625 G17 G90 G94

N44630 G54

N44635 M08

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N44660 Z16.641 F143.

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N44805 X40.645 Y16.407



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N44845 X46.594 Y6.531
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N44855 X47.712 Y3.678
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N44935 Y-14.502



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N45190 X11.033 Y-54.446
N45195 X9.62 Y-54.591



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N45375 Y-46.478
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N45505 X14.759 Y-54.095
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N45585 X39.515 Y-39.859



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N45715 X46.948 Y6.155



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N45740 X42.786 Y13.823
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N45775 X34.987 Y22.537
N45780 X32.813 Y24.279
N45785 X30.451 Y25.934
N45790 X29.746 Y26.368
N45795 X27.998 Y27.428
N45800 X27.989 Y27.434
N45805 X26.407 Y28.443
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N45820 X24.901 Y29.668
N45825 X24.176 Y30.407
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N45845 X20.087 Y31.413 Z16.448



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N45885 Z19.941
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N45915 X-5.998 Y32.26 Z16.448
N45920 X-6.048 Y32.25 Z16.441
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N45935 X-8.553 Y31.066
N45940 X-8.597 Y31.033
N45945 X-10.077 Y30.048
N45950 X-10.125 Y30.02
N45955 X-11.77 Y29.171
N45960 X-11.778 Y29.166
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N45970 X-14.868 Y27.6
N45975 X-16.621 Y26.59



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N46040 X-31.313 Y11.736
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N46050 X-32.504 Y9.646
N46055 X-33.706 Y7.2
N46060 X-34.747 Y4.68
N46065 X-34.963 Y4.069
N46070 X-35.673 Y1.97
N46075 X-35.868 Y1.28
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N46105 X-37.403 Y-6.738



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N46275 Y-10.909
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N46285 X-37.324 Y-8.07
N46290 X-37.299 Y-7.717
N46295 X-37.298 Y-7.701
N46300 X-37.003 Y-4.881
N46305 X-36.998 Y-4.848
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N46355 X-32.476 Y9.315
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N53635 X23.601 I17.206



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N53815 G02 X6.395 Y-37.907 I-2.243 J26.912
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N53990 G90
N53995 G49

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N54010 T7 M06
N54015 T6



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N54030 G54

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N55830 X-5.21 Y35.131
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N55855 X-10.165 Y30.46
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N56225 X-5.268 Y35.193



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N59605 X20.922 Y35.926



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N60470 X9.43 Y54.758
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N62205 X8.83 Y55.123



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N63050 X7.472 Y54.792
N63055 X7.429 Y54.771
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N63245 X8.086 Y54.964



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N63375 X16.663 Y49.667



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N63765 X7.612 Y55.143



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N63870 X2.931 Y53.251
N63875 X2.949 Y53.211
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N67405 Z14.134



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N67795 X6.791 Y54.309



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N68005 Z13.834 F333.

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N68835 X8.349 Y36.35



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N70230 G01 X10.735 Y36.438
N70235 G03 X13.238 Y37.421 I-2.265 J9.451
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N71365 X2.9 Y52.904
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N72935 X16.519 Y50.35 Z14.446
N72940 X16.522 Y50.354 Z14.484
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N73255 X16.799 Y49.85



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N74165 X-7.611 Y31.403



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N74295 X-8.973 Y30.7



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N74815 X0.019 Y49.23



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N79730 X10.096 Y54.894 I-4.073 J-11.575

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N79745 X4.672 Y54.218 I2.277 J-10.531

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N82095 X5.854 Y37.165



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N83785 X15.804 Y40.182



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N84045 X15.838 Y50.98



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N84175 Y54.07 Z13.353



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N84695 X13.25 Y53.542



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N85085 G00 Z74.949



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N85150 X2.725 Y53.136
N85155 X2.729 Y53.092
N85160 X2.745 Y53.052
N85165 X2.772 Y53.018
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N85210 X1.789 Y52.356
N85215 X1.764 Y52.32



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N85340 X-0.206 Y49.243
N85345 X-0.243 Y49.144



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N85385 X-0.294 Y48.852 I0.026 J0.148
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N85425 G03 X14.068 Y38.409 I-17.021 J27.541
N85430 G02 X14.91 Y39.128 I30.833 J-35.276
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N85470 G01 X17.401 Y48.389
N85475 X17.373 Y48.422



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N85735 X11.337 Y54.586 I0.043 J0.144



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N85865 X6.163 Y54.842



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N85995 G03 X15.11 Y39.279 I-37.322 J43.595



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N86010 X17.198 Y42.495 I-13.966 J7.088
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N86125 X17.518 Y45.617



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N86135 G01 Y46.116

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N86180 X17.618 Y46.951 Z13.638

N86185 X17.624 Y46.954 Z13.683

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N86200 Z13.934

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N86215 X7.423 Y54.751 Z13.696

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N86225 X7.351 Y54.769 Z13.641

N86230 X7.306 Y54.781 Z13.634

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N86250 X4.498 Y54.008

N86255 X0.515 Y50.19



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N86385 X0.365 Y41.095 I9.551 J2.791



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N86430 X9.84 Y36.59
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N86830 X14.365 Y52.942
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N86890 Z13.934
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N87295 X4.672 Y37.253



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N87340 G01 X15.907 Y40.1
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N87355 G03 X17.767 Y45.467 I-7.007 J1.641
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N87390 X17.336 Y48.445
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N87455 X16.151 Y50.999
N87460 X16.108 Y50.997
N87465 X16.067 Y50.982
N87470 X16.032 Y50.957
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N87480 X16.057 Y51.14 I0.104 J-0.108
N87485 G01 X16.762 Y49.928
N87490 G02 X16.503 Y49.777 I-0.13 J-0.075
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N87520 X13.073 Y53.504
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N87530 X13.032 Y53.543
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N87555 X11.007 Y54.766



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N87635 X9.866 Y54.896
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N87680 X1.774 Y51.95
N87685 Z14.034



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N87815 X0.187 Y43.747



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N87940 G00 Z74.949
N87945 X0.283 Y48.36



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N88335 X15.588 Y50.66



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N88465 X16.937 Y44.921



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N88595 X15.039 Y40.462



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N88725 X8.461 Y37.319



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N88855 G01 Z15.334 F400.



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N88980 G01 X13.788 Y38.475
N88985 G03 X16.534 Y41.61 I-5.195 J7.321



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N89390 G02 X-0.338 Y47.626 I0.149 J-0.015
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N89895 G01 X15.729 Y40.1



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N89950 X15.667 Y40.586
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N127130 X-45.489 Y-33.586
N127135 X-45.479 Y-33.628
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N127175 X-48.6 Y-36.026 I4.723 J-7.501
N127180 X-48.548 Y-36.24 I0.125 J-0.084
N127185 X-48.338 Y-36.171 I0.073 J0.131
N127190 G01 X-48.219 Y-35.907
N127195 X-47.987 Y-35.396



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N127240 X-49.258 Y-37.243

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N127370 X-50.197 Y-39.581

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N127695 X-44.421 Y-49.926
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N127745 X-43.38 Y-50.75 Z13.305

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N127755 X-43.376 Y-50.772 Z13.384

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N127795 X-39.683 Y-50.59 Z13.341

N127800 X-39.637 Y-50.599 Z13.334

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N127975 X-43.142 Y-32.647



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N128005 X-46.765 Y-34.39

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N128075 X-46.551 Y-34.209 Z13.41

N128080 X-46.564 Y-34.202 Z13.446

N128085 X-46.568 Y-34.199 Z13.484

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N128125 X-50.066 Y-43.464 Z13.341
N128130 X-50.076 Y-43.51 Z13.334
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N128150 X-45.041 Y-49.849
N128155 Z13.634
N128160 G01 Z13.484 F400.
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N128170 X-45.022 Y-49.869 Z13.396
N128175 X-44.999 Y-49.893 Z13.362
N128180 X-44.97 Y-49.924 Z13.341
N128185 X-44.938 Y-49.957 Z13.334
N128190 G03 X-43.605 Y-50.788 I2.289 J2.186
N128195 X-42.943 Y-50.933 I1.654 J5.98
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N128220 X-43.044 Y-50.697
N128225 X-43.054 Y-50.728 Z13.338
N128230 X-43.063 Y-50.758 Z13.349
N128235 X-43.072 Y-50.785 Z13.366



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N128245 X-43.062 Y-50.834 Z13.439
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N128255 G00 Z74.949
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N128265 Z13.734
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N128290 X-41.356 Y-50.708 Z13.441
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N128305 X-38.864 Y-50.744 I-0.749 J5.413
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N128330 Y-50.577
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N128350 G01 X-39.414 Y-50.815
N128355 G02 X-39.485 Y-50.524 I-0.036 J0.146
N128360 X-39.42 Y-50.522 I0.036 J-0.146
N128365 G03 X-37.852 Y-50.436 I0.615 J3.105



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N128375 X-34.791 Y-35.09 I-5.216 J7.747
N128380 X-36.247 Y-33.934 I-5.784 J-5.79
N128385 G02 X-37.173 Y-33.397 I9.235 J17.017
N128390 X-38.366 Y-32.907 I16.268 J41.27
N128395 X-39.559 Y-32.601 I10.063 J41.631
N128400 G03 X-40.852 Y-32.442 I-22.119 J-174.603
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N128430 G01 X-48.614 Y-36.053
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N128460 X-50.544 Y-40.796 I5.214 J-1.107
N128465 G01 X-50.542 Y-40.838
N128470 X-50.53 Y-40.877
N128475 X-50.506 Y-40.911
N128480 X-50.475 Y-40.938
N128485 X-50.437 Y-40.955
N128490 X-50.396 Y-40.961
N128495 X-50.389



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N128655 G01 X-48.996 Y-46.989
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N128670 X-48.874 Y-47.021
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N128690 X-48.681 Y-47.24 I-0.104 J0.108
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N128745 X-47.086 Y-48.833
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N128795 X-45.919 Y-49.443
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N128805 X-43.933 Y-50.695 I2.05 J4.811
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N128830 X-49.4 Y-37.778 Z13.537
N128835 X-49.406 Y-37.799 Z13.496
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N128845 X-49.428 Y-37.871 Z13.441
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N128940 X-43.989 Y-50.301 Z13.562
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N128955 G03 X-42.487 Y-50.999 I1.972 J2.476
N128960 X-41.547 Y-51.073 I0.945 J6.006
N128965 X-41.402 Y-50.91 I-0.004 J0.15
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N129010 X-40.177 Y-50.979
N129015 X-40.148 Y-50.947



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N129115 G02 X-39.658 Y-32.551 I10.151 J42.997
N129120 X-40.852 Y-32.415 I3.309 J34.498
N129125 G03 X-42.243 Y-32.453 I0.299 J-36.412
N129130 X-43.536 Y-32.678 I2.265 J-16.902
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N130055 X-45.918 Y-49.439 Z13.634



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N131085 X-46.081 Y-49.378
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N131095 X-46.001 Y-49.394



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N131290 G01 Z15.334 F400.
N131295 Z11.934 F333.
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N131340 X-46.871 Y-49.044 I8.261 J3.835
N131345 X-41.884 Y-50.912 I5.63 J7.443
N131350 X-35.768 Y-49.048 I0.525 J9.244
N131355 X-33.562 Y-46.641 I-5.901 J7.621



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N131685 X-34.552 Y-48.116
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N131715 X-34.433 Y-47.947 I-0.081 J-0.126
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N131875 X-32.609 Y-44.828 J-0.15



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N131915 X-32.13 Y-42.244
N131920 X-32.171 Y-42.23
N131925 X-32.215 Y-42.228
N131930 G02 X-32.248 Y-41.93 I-0.017 J0.149
N131935 X-32.084 Y-42.104 I0.017 J-0.149
N131940 G01 X-32.121 Y-42.326
N131945 G02 X-32.315 Y-42.444 I-0.148 J0.025
N131950 X-32.404 Y-42.235 I0.046 J0.143
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N131960 X-32.185 Y-40.101 I-3.288 J-0.239
N131965 G01 X-32.199 Y-40.06
N131970 X-32.225 Y-40.025
N131975 X-32.259 Y-39.999
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N131985 X-32.343 Y-39.981
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N131995 X-32.425 Y-40.
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N132125 X-34.18 Y-35.827
N132130 X-34.192 Y-35.814
N132135 X-34.226 Y-35.787



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N132155 X-34.391 Y-35.795
N132160 X-34.422 Y-35.826
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N132175 X-34.528 Y-35.885
N132180 X-34.57 Y-35.883
N132185 X-34.61 Y-35.869
N132190 X-34.644 Y-35.845
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N132245 X-36.246 Y-34.108
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N132265 X-36.346 Y-34.001 IO.139 J-0.056



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N132495 X-44.143 Y-33.107 Z12.049
N132500 X-44.156 Y-33.074 Z12.074
N132505 X-44.165 Y-33.048 Z12.108
N132510 X-44.176 Y-33.037 Z12.144
N132515 X-44.18 Y-33.033 Z12.184
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N132525 X-34.003 Y-46.932



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N132555 X-33.953 Y-46.841 Z12.041
N132560 X-33.931 Y-46.801 Z12.034
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N132595 X-33.062 Y-45.808 Z12.079
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N132610 X-33.023 Y-45.81 Z12.153
N132615 X-33.02 Z12.184
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N132635 G01 Z12.284 F400.
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N132645 X-50.213 Y-41.03 Z12.196
N132650 X-50.227 Y-41.06 Z12.162
N132655 X-50.245 Y-41.098 Z12.141



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N132780 X-40.313 Y-50.752
N132785 X-40.292 Y-50.712



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N132795 X-40.22 Y-50.659
N132800 X-40.175 Y-50.651
N132805 X-40.045 Y-50.647
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N132905 X-35.464 Y-48.931
N132910 X-35.469 Y-48.888
N132915 X-35.486 Y-48.848



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N132940 X-35.292 Y-48.791
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N132995 X-34.696 Y-48.229
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N133005 X-34.729 Y-48.15
N133010 X-34.761 Y-48.12
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N133075 X-33.871 Y-47.191
N133080 X-33.898 Y-47.157
N133085 X-33.934 Y-47.132
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N133165 G01 X-33.075 Y-46.008
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N135125 X-37.919 Y-50.146



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N140230 X-36.578 Y-49.777
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N141095 X-36.207 Y-34.088
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N141495 X-42.803 Y-32.881 Z12.534



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N141625 X-39.197 Y-32.862 Z12.577



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N141995 X-36.531 Y-49.307 I0.084 J-0.124
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N142015 X-34.888 Y-48.509



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N142130 X-33.773 Y-47.118 I-0.065 J-0.135
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N142140 G02 X-34.737 Y-47.78 I-0.114 J0.098
N142145 X-34.685 Y-47.741 I0.114 J-0.098



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N142160 X-33.331 Y-46.56

N142165 X-33.225 Y-46.361

N142170 X-33.211 Y-46.32

N142175 X-33.209 Y-46.277

N142180 X-33.219 Y-46.235

N142185 X-33.241 Y-46.197

N142190 X-33.273 Y-46.168

N142195 X-33.312 Y-46.149

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N142220 X-33.948 Y-46.806 IO.126 J-0.082

N142225 G03 X-32.867 Y-45.666 I-1.685 J2.679

N142230 G01 X-32.801 Y-45.535

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N142240 X-32.732 Y-45.368

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N142525 X-32.247 Y-40.031 I0.055 J-0.14
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N143135 G01 Z12.784 F400.
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N143155 X-34.854 Y-35.456 Z12.641
N143160 X-34.892 Y-35.43 Z12.634
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N143350 X-38.672 Y-32.98 Z12.708
N143355 X-38.674 Y-32.965 Z12.745
N143360 X-38.675 Y-32.96 Z12.784
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N143755 X-33.877 Y-47.355
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N143945 X-32.651 Y-45. I-0.027 J-0.148
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N144150 X-32.2 Y-40.124
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N144170 X-32.361 Y-40.09
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N144225 X-32.462 Y-39.037



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N158240 X-9.192 Y14.235 Z54.929
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N161765 X-13.408 Y12.591



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N162545 X32.973 Y6.898



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N162615 X32.418 Y7.938 Z57.069
N162620 X32.412 Y7.935 Z57.154
N162625 G00 Z74.949
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N162800 X-6.683 Y-29.023
N162805 G02 X-7.944 Y-28.051 I17.168 J23.568



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N163715 X-13.389 Y11.446



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N164065 X-10.005 Y15.602
N164070 X-9.949 Y15.559
N164075 X-9.889 Y15.523
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N165240 G03 X10.943 Y11.887 I0.148 J1.66
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N166445 X-15.007 Y-4.486



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N169305 X27.75 Y13.678



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N179185 X13.929 Y10.136



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N181005 X15.562 Y9.484



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N182695 G01 X-4.388 Y-37.07



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N182720 X-2.966 Y-35.427
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N182955 X-9.518 Y-27.254



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N183040 G03 X-10.774 Y-25.212 I-0.482 J0.357
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N183265 X-18.745 Y-30.853 Z48.454
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N183460 G03 X-14.943 Y6.524 I1.816 J-1.165
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N183475 G01 X-13.534 Y7.48



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N183530 G01 X-8.597 Y5.679
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N183540 X-8.273 Y5.979
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N183595 G01 X-8.455 Y8.637
N183600 X-8.541 Y8.685
N183605 X-8.633 Y8.718



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N183630 X-9.11 Y8.655
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N183680 G03 X-10.868 Y4.728 I-0.47 J0.373
N183685 G01 X-13.955 Y5.088
N183690 G03 X-14.621 Y4.555 I-0.07 J-0.596
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N183725 X-11.387 Y2.644
N183730 G03 X-11.8 Y3.574 I-0.497 J0.336
N183735 G01 X-14.191 Y3.91



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N183865 X-16.076 Y-1.246 I1.57 J-0.741



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N184045 X-16.803 Y-1.267
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N184115 X-17.189 Y-2.33
N184120 G03 X-17.758 Y-2.718 I-0.008 J-0.6
N184125 X-18.131 Y-3.925 I18.679 J-6.435



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N184200 X-15.446 Y-6.196 I-0.664 J1.181
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N184380 X-19.015 Y-8.708
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N187115 X5.216 Y14.589



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N187145 X6.638 Y11.455
N187150 X7.074 Y11.437
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N187175 X7.85 Y14.523
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N187590 X14.59 Y11.334
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N187605 G02 X14.194 Y12.155 IO.54 JO.261
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N187890 X11.707 Y-34.516
N187895 X11.699 Y-34.461



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N187975 G01 X7.361 Y-38.711
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N188000 X12.589 Y-37.149
N188005 X12.477 Y-36.862
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N188015 G01 X11.801 Y-35.113
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N188025 X11.707 Y-34.516



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N188070 X3.958 Y-35.549 I1.187 J-1.128
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N188155 X5.157 Y-36.525



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N188280 G01 X5.054 Y-36.455
N188285 X5.132 Y-36.499



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N188295 X6.681 Y-37.54
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N188330 X13.252 Y-37.84 I-1.062 J0.923
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N189115 X21.973 Y-37.497 Z48.454
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N189140 Z47.854 F226.
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N189160 X23.339 Y-36.038
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N189175 X23.203 Y-35.617
N189180 X23.102 Y-35.506
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N189195 X22.614 Y-35.501



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N190230 X19.721 Y7.039
N190235 X20.568 Y6.385



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N190245 X21.003 Y6.033
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N190755 X26.266 Y2.361



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N192115 X14.014 Y-38.376 I8.092 J15.332
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N204015 X23.654 Y6.63



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N206090 X-13.622 Y10.04
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N206160 X-11.914 Y12.149
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N206225 Y12.993



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N206355 X-9.383 Y14.427



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N206615 X-8.009 Y16.434



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N207120 X-3.363 Y17.65
N207125 X-3.226 Y17.711
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N207135 G01 X-4.118 Y19.049



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N207205 X-2.721 Y17.453

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N207785 X1.892 Y14.869



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N208045 X5.264 Y12.023



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N208130 X7.509 Y11.714

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N208200 X7.726 Y14.281
N208205 G03 X7.179 Y13.406 I-0.015 J-0.6
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N208540 X9.799 Y-33.454
N208545 X9.706 Y-33.546
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N208635 X12.693 Y-38.043 I-1.12 J1.413
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N208645 G02 X11.941 Y-35.766 I7.822 J4.511
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N208685 X7.692 Y-33.516
N208690 X7.607 Y-33.509
N208695 X7.291 Y-33.518



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N208755 X5.898 Y-36.17
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N209025 X5.55 Y-36.481
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N209080 X7.571 Y-38.269
N209085 X7.598 Y-38.329



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N209145 X12.158 Y-36.721

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N209240 X14.217 Y-38.644
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N209250 G01 X13.48 Y-38.757
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N209805 X22.265 Y-39.08
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N209865 X21.644 Y-37.188



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N209950 X20.679 Y-38.745 Z46.05
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N209960 X20.703 Y-38.795 Z46.225
N209965 X20.706 Y-38.801 Z46.317
N209970 G00 Z74.949
N209975 X1.799 Y15.297
N209980 Z48.486
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N209995 X1.096 Y11.523 I3.169 J-0.454



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N210015 G01 X10.925 Y12.067
N210020 X10.924 Y12.075
N210025 X10.895 Y12.208
N210030 X10.887 Y12.287
N210035 X10.889 Y12.367
N210040 X10.891 Y12.387
N210045 X10.937 Y12.867
N210050 X10.95 Y12.945
N210055 X10.973 Y13.021
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N210065 X11.029 Y13.154
N210070 G03 X11.147 Y13.642 I-2.105 J0.767
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N210085 G02 X3.809 Y14.701 I0.07 J6.417
N210090 G01 X3.156 Y14.942
N210095 X2.503 Y15.309
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N210105 G01 X1.197 Y16.64
N210110 G03 X0.382 Y17.5 I-4.2 J-3.163
N210115 G01 X-0.326 Y18.058
N210120 G03 X-1.198 Y18.571 I-3.002 J-4.111
N210125 X-2.502 Y19.075 I-3.707 J-7.639



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N210140 G01 X-9.065 Y17.502
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N210180 X-13.272 Y11.256
N210185 X-13.275 Y11.245
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N210195 X-13.641 Y9.56
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N210250 G01 X-13.208 Y7.921
N210255 G03 X-14.256 Y8.489 I-0.557 J0.224



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N210270 G03 X-14.842 Y6.849 I0.569 J-0.282
N210275 G01 X-14.738 Y6.631
N210280 X-14.533 Y6.02
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N210475 Z47.086

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N210515 X10.855 Y-37.286 Z45.951



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N210695 X21.898 Y-37.104 Z45.965
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N215670 X-8.825 Y-34.768 Z48.434 I1.451 J-2.036
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N220255 Z71.949



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N220325 X15.651 Y-10.901 J-9.256
N220330 X6.395 Y-20.157 I-9.256
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N220380 X-1.518 Y-16.91 Z50.399
N220385 X-1.524 Y-16.906 Z50.477



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N220405 G90

N220410 G49

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N220445 G54

N220450 M08

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N220730 X-16.952 Y4.327
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N220740 X-17.04 Y4.069
N220745 X-17.052 Y4.042
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N220765 X-17.569 Y3.132



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N244945 X24.409 Y-21.687



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N273545 X23.506 Z49.704



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N273645 X-2.024 Y20.836 Z49.473
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N273675 G00 Z74.949



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N273805 Y-35.555



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N274175 X-16.237 Y4.959 Z49.86

N274180 X-16.275 Y4.919 Z49.854

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N274190 G01 X-17.569 Y3.111

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N274630 X-20.647 Y-7.016 Z50.054
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N275105 G00 Z74.949



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N275155 X25.174 Y-36.036 Z50.254
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N275165 G01 X27.129 Y-35.844
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N275180 X27.419 Y-35.835
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N275235 X27.671 Y-35.646



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N275355 X25.229 Y-0.124 Z50.26
N275360 X25.175 Y-0.112 Z50.254
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N275405 X23.945 Y0.219 Z50.335
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N275495 X-18.055 Y2.261



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N275625 X27.516 Y-35.813



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N284075 G00 Z74.949



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N284985 X28.246 Y14.814



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N285375 X21.172 Y3.189 Z47.108



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N285895 X30.247 Y7.052



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N286155 X24.752 Y-0.143



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N286545 X31.822 Y5.693



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N300650 X-1.212 Y11.69
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N300690 X-1.938 Y10.14
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N300705 X-2.487 Y9.623
N300710 X-2.584 Y9.561
N300715 X-2.713 Y9.493



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N300815 X-6.718 Y10.116
N300820 X-6.863 Y10.269
N300825 X-6.976 Y10.425
N300830 X-7.035 Y10.528
N300835 X-7.105 Y10.663
N300840 X-7.168 Y10.786
N300845 X-7.234 Y10.924



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N300955 X-6.983 Y14.776 I-0.171 J-0.182
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N301755 X-17.645 Y1.968 Z48.148



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N302145 X-3.053 Y13.705



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N302165 X-2.478 Y11.625
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N302175 X-3.11 Y10.693
N302180 X-3.601 Y10.407
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N302190 X-4.721 Y10.303
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N302405 X16.269 Y-32.156



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N302975 Z48.954
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N303180 X-1.855 Y21.256
N303185 X-1.907 Y21.251



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N303205 X-2.084 Y21.141
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N303225 X-2.544 Y21.115
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N303235 X-3.462 Y21.173
N303240 X-3.513 Y21.194
N303245 G03 X-5.038 Y21.567 I-1.492 J-2.791
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N303255 X-5.297 Y21.546
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N303280 X-5.57 Y21.424
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N303290 G01 X-7.749 Y18.768
N303295 X-8.935 Y18.
N303300 X-8.955 Y17.989
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N303315 X-12.335 Y17.074



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N303445 X24.305 Y-40.62 Z48.66



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N303695 X-0.288 Y20.242 Z48.654
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N303705 G01 X-1.679 Y21.22



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N303805 X22.837 Y1.421 Z48.86
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N303835 X23.483 Y-0.215



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N324765 X15.027 Y-31.344



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N338025 X16.939 Y18.669



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N338040 X17.646 Y18.176 IO.435 JO.433
N338045 G01 X17.842 Y18.407
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N338100 X17.842 Y18.407 IO.436 JO.429
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N338130 X17.82 Y19.285
N338135 X17.643 Y19.3
N338140 X17.473 Y19.247
N338145 X17.335 Y19.136
N338150 X17.137 Y18.903
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N338270 X17.532 Y19.369
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N338415 X18.835 Y19.535 IO.454 JO.507



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N338440 X19.217 Y20.016
N338445 X19.175 Y20.181
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N338535 X19.222 Y20.64
N338540 X19.039 Y20.71
N338545 X18.844 Y20.712



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N338655 X19.261 Y21.055
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N338675 X18.51 Y20.522



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N338780 X19.184 Y21.24
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N338795 X19.094 Y21.199
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N338805 X19.017 Y21.12



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N338880 X20.452 Y20.628
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N338890 X20.214 Y20.863
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N338935 X20.153 Y20.061



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N339190 X21.363 Y19.913
N339195 X21.427 Y20.04



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N339230 X20.946 Y20.52
N339235 X20.906 Y20.505
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N339435 Y19.864

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N339455 X21.633 Y20.203



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N339685 X22.518 Y19.758
N339690 X22.311 Y19.864
N339695 X22.27 Y19.876
N339700 X22.228
N339705 X22.187 Y19.864
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N339715 X22.124 Y19.807



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N339825 X23.105 Y19.321

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N339845 X22.683 Y19.664



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N339965 X23.456 Y18.826
N339970 X23.522 Y18.953
N339975 X23.527 Y19.097



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N340015 X22.983 Y19.408
N340020 X22.956 Y19.373
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N340035 X23.317 Y18.666
N340040 X23.383 Y18.63
N340045 X23.532 Y18.618
N340050 X23.65 Y18.697
N340055 X23.722 Y18.818
N340060 X23.734 Y18.959
N340065 X23.685 Y19.091
N340070 X23.584 Y19.189
N340075 X23.382 Y19.312
N340080 X23.361 Y19.323
N340085 X23.319 Y19.336
N340090 X23.276
N340095 X23.235 Y19.323
N340100 X23.199 Y19.298
N340105 X23.172 Y19.264



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N340125 X23.726 Y18.494
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N340135 X23.92 Y18.692
N340140 X23.935 Y18.833
N340145 X23.887 Y18.967
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N340170 X23.46 Y19.197
N340175 X23.423 Y19.176
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N340205 X23.932 Y18.37
N340210 X24.05 Y18.449
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N340335 X23.798 Y18.905
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N340355 X24.31 Y18.124
N340360 X24.435 Y18.198
N340365 X24.514 Y18.32



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N340480 X24.211 Y18.682
N340485 X24.183 Y18.647
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N340530 X24.789 Y18.452
N340535 X24.583 Y18.578
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N340620 X24.708 Y18.471
N340625 X24.667 Y18.462



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N341015 X25.67 Y17.829



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N346465 X33.926 Y4.986
N346470 X33.932 Y5.03
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N346995 X32.947 Y3.89



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N347070 X32.808 Y3.728
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N347115 X32.292 Y3.197
N347120 X32.41 Y3.223
N347125 X32.505 Y3.295



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N347180 X31.941 Y3.132
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N347190 X32.153 Y3.033
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N347255 X31.803 Y2.961



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N347340 X31.872 Y2.701
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N347715 X31.17 Y1.873
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N347805 X31.382 Y1.971
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N347890 X31.266 Y1.875
N347895 X31.262 Y1.913
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N347905 X31.22 Y1.977



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N347940 X30.744 Y1.365
N347945 X30.858 Y1.392
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N348035 X30.969 Y1.494



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N348045 X30.976 Y1.566
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N348055 X30.941 Y1.629
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N348075 X30.188 Y1.214
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N348685 X29.573 Y0.61 Z45.627



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N348735 X-18.307 Y-22.873 Z45.51
N348740 X-18.347 Y-22.899 Z45.48
N348745 X-18.391 Y-22.928 Z45.461
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N348760 G01 X-18.971 Y-23.558
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N348790 X-18.833 Y-24.427
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N348800 X-18.488 Y-24.382
N348805 X-18.351 Y-24.27
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N374535 X-8.655 Y20.54
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N375545 X13.483 Y12.853
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N375555 X13.564 Y13.024
N375560 X13.656 Y13.191
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N376340 X25.17 Y-40.206
N376345 X25.175 Y-40.173
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N382745 X26.095 Y10.126



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N382875 X25.01 Y0.099



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N383395 X26.314 Y7.138



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N383785 X24.878 Y8.219



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N384515 X20.959 Y7.217
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N385040 T10

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N400540 X27.404 Y-34.137
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N400795 X27.594 Y-34.668



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N400925 X32.998 Y-41.454



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N401185 G01 X40.406 Y-32.568



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N401260 X40.846
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N401290 X40.277 Y-32.894
N401295 X40.308 Y-32.914
N401300 X40.344 Y-32.922
N401305 X40.38 Y-32.918
N401310 X40.413 Y-32.902
N401315 X40.439 Y-32.876



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N401370 X42.228 Y-30.802
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N401485 X39.581 Y-35.27
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N401545 X43.83 Y-29.367
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N401570 G03 X41.934 Y-30.245 I4.15 J-12.543
N401575 G02 X41.215 Y-30.439 I-1.219 J3.09



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N401640 X38.915 Y-34.705 I-3.037 J-0.06
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N402080 X30.307 Y-29.776
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N402090 X29.494 Y-30.514
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N402140 X27.966
N402145 X27.898 Y-31.023
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N410025 X43.888 Y-29.404



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N412385 X28.336 Y-31.698
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N413145 X39.581 Y-35.27



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N413275 X37.975 Y-30.674



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N429735 X28.336 Y-31.698
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N430365 X42.33 Y-30.822
N430370 X42.299 Y-30.804
N430375 X42.264 Y-30.797
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N430435 X39.164 Y-31.402



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N445210 X35.858 Y-39.44
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N445225 G03 X33.916 Y-39.938 I2.696 J-23.456
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N445245 X32.08 Y-40.31 I5.629 J1.081
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N445255 G03 X32.164 Y-41.46 I18.217 J0.379



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N445350 X40.986 Y-31.934
N445355 X40.975 Y-31.897
N445360 X40.953 Y-31.864
N445365 X40.922 Y-31.841
N445370 X40.885 Y-31.828
N445375 X40.846
N445380 X40.263 Y-31.917
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N445775 X37.079 Y-37.966 I-3.935 J2.776



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N479290 X39.197 Y-31.328
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N479300 X39.164 Y-31.402
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N484255 X30.916 Y-44.768



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N488390 Y-31.443
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N488925 X43.762 Y-29.376
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N488935 G02 X42.634 Y-29.991 I-1.323 J1.97



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(ACABADO 2.5)

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