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Continuous Valorization of Carbon Dioxide into the Fine Chemical Ectoine by *Hydrogenovibrio marinus*: A New Strategy for Pharmaceutical Production

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ABSTRACT: Current challenges in biopharmaceutical manufacturing, such as ectoine production, include high operational costs and limited availability. Transitioning to processes that valorize renewable carbon sources like CO_2 into ectoine can make production more sustainable and accessible to the economy and society. However, cell platforms that produce ectoine with CO_2 still require bioprocess optimization and resilient microorganisms able to continuously maintain high ectoine yields and CO_2 removals. A comprehensive screening of cultivation and operational strategies was conducted in six stirred-tank gas bioreactors using the strain *Hydrogenovibrio marinus*, a halophilic, fast-growing, hydrogenotrophic bacterium with low nutrient requirements. Gas residence times of 120 min at gas ratios of 10:40:50 CO_2 :H₂:air (% v/v) and dilution rates of 0.25 d⁻¹ boosted ectoine production and biomass growth during long-term operation. Under these conditions, ectoine productivity reached 5.0 ± 0.3 g m⁻³ d⁻¹, with maximum specific ectoine contents of 134.0 ± 6.3 mg_{Ect} g_{biomass}⁻¹, achieving yields similar to heterotrophic strains. This study demonstrates for the first time the feasibility of integrating ectoine production with continuous CO_2 abatement using H₂ as a clean and hazard-free energy source, which marks a significant advancement in sustainable ectoine manufacturing and CO_2 circularity. **KEYWORDS:** CO_2 valorization, halophiles, extremolytes, hydrogen-oxidizing bacteria, Knallgas bacteria

1. INTRODUCTION

The defossilization of the chemical industry requires the development of new processes where renewable carbon sources, such as carbon dioxide (CO_2) , are used. The production of valuable biochemicals including antimicrobials (halocin, quinolones, bacterioruberin, carotenoids)¹; cancer chemo-preventive agents (carotenoids, biosurfactants)^{2,3}; preventive compounds for cardiovascular and degenerative diseases (natural coenzymes)⁴; anti-inflammatory and antiaging osmo-protectants (ectoine, hydroxyectoine),^{5,6} plays a crucial role in addressing essential human needs while advancing a green industry. However, current production processes for these valuable chemicals often rely on chemical synthesis or extraction from animal and plant tissues.⁷ In the limited cases where biotechnological approaches are employed, they typically depend on costly carbon sources (e.g., glucose,

peptone, lipids), which compete with the food industry and involve energy-intensive processes, significant freshwater usage, inefficient batch fermentation, and complex purification procedures.⁸ Moreover, the low availability of these biobased products is largely due to the implementation of a narrow number of model organisms and the limited portfolio of biobased products synthesized.⁹ To overcome these challenges, the adoption of a "next-generation industrial biotechnology" is essential. This approach focuses on advancing green

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bioprocesses, with more sustainable biobased products, a broader number of chemicals produced, a reduction in the use of fresh water, and novel resistant microorganisms as catalysts.¹⁰

Organisms that thrive in high-salinity environments present a promising option for the development of green chemical factories.^{11,12} These organisms exhibit versatile metabolism, capable of utilizing a wide range of carbon and energy sources. They do not require fresh water, promote contamination-free environments, and can produce various interesting chemicals to protect themselves against osmotic stress, such as enzymes, biopolymers, extracellular polymeric substances and compatible solutes as macromolecules stabilizers.^{11,13-15} Within this last group, an interesting osmolyte is ectoine ((S)-2-Methyl-1,4,5,6-tetrahydroprimidine-4-carboxylic acid). Ectoine is classified as a pivotal heterocyclic amino acid with broad applicability in research and industrial fields, recognized for its therapeutic benefits such as treating atopic dermatitis, allergic rhinitis, pulmonary inflammation, Alzheimer's disease, or intestinal disorders. Additionally, it functions as a cryoprotectant for cells and tissues and as a natural preservative in the food industry.¹⁶ These distinctive characteristics of ectoine can enhance and expand the potential uses of biobased chemicals. This compound is typically synthesized by halophilic or halotolerant microorganisms under salinity stress conditions and it assumes a vital role in regulating elevated turgor pressures and maintaining osmotic equilibrium within the producing cells, all while ensuring uninterrupted cellular metabolic functions.¹⁷ Currently, ectoine has a retail market value of 400-1000 \$/kg-ectoine, a global market size of USD 0.07 billion in 2023, and a projected compound annual growth rate (CAGR) of 6.7%.^{15,16,18} The commercial production of ectoine primarily utilizes fermentation processes with glucose as substrate and a super leaky mutant of the halophilic microorganism Halomonas elongata, achieving titers of 7.4 g L^{-1} .¹⁵ However, this production process mainly relies on sugars or rich carbon sources under extremely high salinity conditions (15-20% NaCl), which diminishes the profitability of the product and directly competes with the food market.¹⁶

In this regard, the pursuit of innovative bioproduction systems that utilize sustainable feedstocks, C1 waste compounds, and renewable energy sources for ectoine production holds great promise, aligning with the goals outlined by the European pharmaceutical strategy, which aims to minimize waste production, reduce emissions, and lower the resource intensity of manufacturing processes.¹⁹ Nevertheless, there remains a notable gap in comprehensive research focused on achieving these goals.²⁰ For instance, various halotolerant, aerobic methane-consuming bacteria have demonstrated the ability to produce ectoine, with the strain Methylomicrobium alkaliphilum achieving 37 mg_{Ect} g_{biomass}^{-1} in stirred tank reactors and 109 mg_{Ect} g_{biomass}^{-1} in high-mass-transfer bioreactors using methane as sole carbon and energy source.^{21,22} Research suggests that using methanotrophic consortia with biogas as feedstock enhances resilience, achieving ectoine concentrations of 94 mg_{Ect} $g_{biomass}^{-1.2}$ Nevertheless, the use of biogas as feedstock still faces challenges, including the adaptation of methanotrophs to large-scale production due to methane mass transfer limitations, gas feed quality, the efficiency of microbial catalysts and the significant release of CO₂ emissions, which diminishes the sustainability of the process.²⁴ To address these ratelimiting factors, researchers are exploring the use of different C_1 gases, like CO_2 , to enhance the sustainability of this bioconversion platform. CO_2 is present in low concentrations in waste gas streams from sources such as natural gas-fired power plants (5–10% CO_2), or syngas derived from biomass and coal gasification (10–25% CO_2).²⁵ In this context, these streams could be integrated into this bioconversion process, thereby improving the sustainability of the technology. Additionally, this technology could also be applied to biogas upgrading processes, which typically contain CO_2 concentrations ranging from 5 to 30%.²⁶

Recent studies have shown the potential of unexplored hydrogen-oxidizing strains to synthesize ectoine using CO₂ as sole carbon source and H₂ as energy donor at relatively low salt concentrations.²⁷ Among these strains, Hydrogenovibrio marinus DSM 11271 exhibited doubling times inferior to 24 h (7.9 \pm 0.9 h) and a specific ectoine production of 72.2 \pm 10.7 mg_{Ect} g_{biomass}^{-1} when grown at 6% NaCl.²⁷ These encouraging findings underscore the potential of a novel research platform focused on the sustainable production of pharmaceuticals from CO2. Nevertheless, this technology still requires implementation and optimization in gas fermentation to enhance ectoine productivity and improve gas-liquid mass transfer. Therefore, optimizing cultivation conditions to increase ectoine accumulation, along with developing operational strategies for continuous ectoine production in bioreactors, are crucial steps to ensure the technical and economic viability of the process.

In this context, the primary aim of this research was to demonstrate the continuous production of ectoine using CO_2 as the sole carbon source in stirred tank bioreactors (STR) using the strain *H. marinus*. First, we systematically evaluated the influence of different operational parameters, including the gas residence time, temperature, and dilution rates. Following this preliminary assessment, we optimized the operational strategy to enhance performance and process resilience in order to achieve higher biomass contents and ectoine productivities.

2. MATERIALS AND METHODS

2.1. Chemicals and Mineral Salt Medium. Ammonium Mineral Salt medium (AMS) supplemented with 6% of NaCl was used for the growth of the strain. The medium was composed of (g L^{-1}): MgSO₄·7H₂O-1.0, CaCl₂·2H₂O-0.11, NH₄Cl₂-0.5, KNO₃-1.0, K₂HPO₄-1.0. Medium was supplemented with trace elements (mg L⁻¹): CuCl₂-0.01, FeCl₂-0.9, ZnCl₂-0.06, NiCl₂-0.01, CoCl₂-0.06, Na₂MoO₄-0.03, MnCl₂-0.06, H₃BO₃-0.06, Na₂SeO₃-0.4, Na₂WO₄-0.01). 60 g L⁻¹ of NaCl were added during AMS preparation. The medium was autoclaved at 1.5 atm at 121 °C for 20 min. The pH of the medium was adjusted to a final pH of 7.0 using 3 M NaOH stock solution after autoclavation. The vitamins solution (mg L^{-1}): biotin-0.02, nicotinamid-0.2, *p*-aminobenzoic acid-0.1, thiamin-0.2, pantothenic acid-0.1, pyridoxamine-0.5, cyanocobalamine-0.1, riboflavine-0.1 was added via filtration through sterilized Millipore filters of 0.22 μ m pore-size after autoclavation from a stock solution.

2.2. Microorganism and Inoculum Preparation. *Hydrogenovibrio marinus* DSM 11271, an obligately chemolithoautotrophic hydrogen-oxidizing strain capable to synthesize ectoine,²⁷ was acquired as an actively growing culture from DSMZ (Leibniz-Institut, Germany). An aliquot of 1 mL of *H. marinus* stock liquid culture was inoculated in triplicate in 120 mL glass serum bottles containing 50 mL of AMS with 3%

NaCl (30 g L⁻¹), which is the recommended NaCl concentration for *H. marinus* growth according to DSMZ guidelines. The bottles were closed with gastight butyl septa and aluminum caps and CO₂ and H₂ were then injected to the headspace in order to reach an initial concentration of 10% CO₂, 40% H₂, 50% Air (v/v). The inoculum was grown at 37 °C under orbital agitation at 150 rpm. When the biomass reached the exponential growth phase, the inoculum was transferred to triplicate 120 mL glass serum bottles containing fresh AMS medium supplemented with 6% NaCl (60 g L⁻¹), prepared in the same manner. This transfer was repeated three consecutive times to ensure complete adaptation of the biomass to 6% NaCl. Once *H. marinus* reached active growth and biomass concentrations of 50 mg L⁻¹, it was used as inoculum for the continuous bioreactors.

2.3. Experimental Setup. The experimental setup consisted of two experimental assays. In the first assay, various operational parameters: Empty Bed Residence Time (EBRT), temperature, and dilution rate were assessed in order to evaluate their influence on bacterial growth, ectoine production, and process resilience. Based on the results of this initial screening, the second experimental assay was carried out using the optimal parameters identified to promote maximum ectoine productivity and long-term operational performance.

All the experimental assays were carried out in a sterile 1-L jacketed stirred tank reactor (STR) (Afora S.A, Spain) equipped with a magnetic stirrer (Agimatic S, JP Selecta, Spain, 200 rpm) located at the bottom of the reactor to ensure an adequate mixing (Scheme 1). The STR was filled with 500 mL of sterile AMS 6% NaCl, and 500 mL of the inoculum prepared (as outlined in section 2.1).





A CO₂-H₂-Air mixture emission (concentrations shown in Table 1) was continuously fed to the STR via a stainless-steel porous diffuser (2 μ m, Supelco, USA). This polluted air emission was obtained by mixing a 20% H₂: 80% CO₂ (v/v) stream with a continuous air flow. The CO₂:H₂ mixture was fed into the system via a peristaltic pump (Watson-Marlow 313D) from 50 L multifoil bags with polypropylene fitting (MediSense, The Netherlands) and homogenized in a mixing chamber with the continuous air flow, which was regulated by a mass flow controller (Aalborg, USA). The flow rate of the resulting polluted-air emission was regulated by calibrated rotameters (Aalborg, USA) prior entering the bioreactor.

To prevent contamination, air filters (0.22 μ m) were placed in the inlet gas flow. Monitorization of CO₂, O₂ and H₂ concentrations was conducted to determine CO₂, O₂ and H₂ consumption by *H. marinus*. For this, gas samples were periodically taken from the sampling ports located at the inlet and outlet of the bioreactors using 250 μ L gastight syringes (HAMILTON, Australia). Steady state conditions were achieved when the elimination capacity (H₂-EC) deviated <10% from the mean for at least 5 days.

For all experimental runs, 10 mL of the liquid culture were collected daily with a 50 mL sterile syringe from a designated sampling port in the reactor to assess biomass dry weight, pH, and ectoine content, and this volume was replenished with 10 mL of fresh AMS. To assess Dissolved Inorganic Carbon (DIC) and Total Organic Carbon (TOC), 20 mL of the withdrawn culture broth were used. All the experimental assays and operational runs are shown in Table 1.

2.3.1. Experimental Assay 1 (E1): Screening of Different Operational Parameters to Evaluate Ectoine Productivities and Bioreactor Stability. E1 consisted of four operational runs of 26 days-each. In Run I, the EBRT was maintained at 60 min by controlling the polluted-air mixture inlet flow rate at 16 mL min ⁻¹. The reactor temperature was controlled at 25 °C. A dilution rate of 0.05 d⁻¹ was applied once the biomass reached the stationary phase.

In Run II, the EBRT was increased to 120 min to enhance H_2 mass transfer. This was done by decreasing the polluted air mixture inlet flow rate to 8 mL min⁻¹. The temperature of the reactor was maintained at 25 °C. A replacement of 50 mL of fresh AMS 6% was implemented in the bioreactor once the biomass reached the exponential growth-phase in order to promote biomass growth and stabilize ectoine content. The dilution rate was then increased to 0.10 d⁻¹ when the biomass and ectoine contents started to decay. This approach aimed to facilitate biomass renewal at the beginning of operation while keeping secondary metabolite levels low.

Table 1. Cultivation and Operational Conditions Evaluated during H. marinus Growth

operational run	CO_2 inlet (g m ⁻³)	H_2 inlet (g m ⁻³)	O_2 inlet (g m ⁻³)	EBRT (min)	$T(^{\circ}C)$	run duration (days)	dilution rate (d^{-1})
Experimenta	al assay 1 (E1)						
R I	198.0 ± 7.3	31.5 ± 1.7	80.3 ± 2.3	60	25	26	0.05
R II	241.2 ± 7.1	38.1 ± 1.1	66.8 ± 1.6	120	25	26	50 mL replacement
							0.10
R III	229.2 ± 17.7	35.7 ± 2.4	67.6 ± 4.6	120	37	26	0.05
							0.05 + (biomass return)
R IV	244.0 ± 9.4	42.3 ± 2.3	70.0 ± 4.8	120	37	26	0.25
Experimenta	al assay 2 (E2)						
R I	218.0 ± 4.3	41.5 ± 1.9	81.3 ± 3.3	120	37	26	0.25



Figure 1. Specific ectoine contents and biomass production in (a) run I; (b) run II; (c) run III; and (d) run IV. Specific ectoine contents (\blacktriangle dark line) and biomass contents (\blacklozenge gray line). Application of dilution rates: (0.05 d⁻¹, blue dashed line; 0.05 d⁻¹ with biomass return, orange dashed line; 0.10 d⁻¹, purple dashed line; 0.25 d⁻¹, red dashed line). Replacement of 50 mL of fresh AMS 6% (green dash line). Data are presented as the average value \pm SD of triplicate biological measurements.

In Run III, the EBRT was maintained at 120 min but the reactor temperature was increased to 37 °C (optimum growth temperature of the strain) by means of a water bath (Huber, Spain) connected to a glass jacket surrounding the bioreactor. Initially, the dilution rate was set at 0.05 d⁻¹ once the biomass achieved stationary growth. After 16 days of operation, biomass was returned to the bioreactor while maintaining the dilution rate. To this aim, 50 mL of the culture broth were withdrawn from the bioreactor daily, and the biomass pellet was returned to the bioreactor after centrifugation at 7000 rpm for 20 min (Eppendorf, Spain) following resuspension in 50 mL of fresh AMS 6%. This strategy avoided biomass wash out during the second stationary phase.

In Run IV, the EBRT, temperature and dilution rate were maintained at 120 min, 37 $^{\circ}$ C and 0.25 d⁻¹ to promote higher biomass and ectoine productivity.

2.3.2. Experimental Assay 2 (E2): Optimization of Ectoine Productivities and Bioreactor Stability. E2 was conducted for 26 days with the optimum culture and operational parameters assessed from E1: EBRT of 120 min, 37 °C and a dilution rate of 0.25 d⁻¹ once the biomass reached the exponential growth phase. Consequently, 500 mL of the culture broth were withdrawn every 2 days from the bioreactor and replenished with fresh sterile AMS supplemented with 6% NaCl to obtain high productivities of biomass and ectoine.

2.4. Analytical Methods. *2.4.1. Ectoine Determination.* The intracellular ectoine was extracted with 4 mL of cultivation broth following the method reported by Cantera et al.²² Ectoine concentrations were determined using HPLC-UV analysis with a 717 plus autosampler (Waters Alliance e2695, USA) coupled to a UV Dual λ Absorbance detector (Waters, USA) at 220 nm and 40 °C. The separation was carried out using an LC-18 AQ p C Supelcosil column and a C18 AQ +

precolumn, both from Sigma-Aldrich (Spain). The mobile phase consisted of a phosphate buffer containing 0.8 mM K_2 HPO₄·3H₂O and 6.0 mM Na₂HPO₄·12H₂O, maintained at 25 °C with a flow rate of 1 mL min⁻¹. Ectoine quantification was performed with external standards of commercially available ectoine [(S)- β -2-methyl-1,4,5,6-tetrahydropyrimidine-4-carboxylic acid, 95% purity] (Sigma-Aldrich, Spain).

For ectoine quantification, external standards of commercially available ectoine [(S)-b-2-methyl-1,4,5,6-tetrahydropyrimidine-4-carboxylic acid, purity 95%] (Sigma-Aldrich,Spain) were employed. The specific intracellular ectoinecontent was calculated based on eq 1.

$$[\text{Ect SP}]\left(\frac{\text{mg}_{\text{ect}}}{\text{g}_{\text{biomass}}}\right) = \frac{\text{mg intra} - \text{cellular ectoine}}{\text{g dry weight biomass}}$$
(1)

2.4.2. CO_2 and H_2 Monitorization. The concentrations of CO_2 and H_2 gases were analyzed using an Agilent 7890A GC-TCD (Agilent Technologies, USA) equipped with a CP Poraplot Q column (CP7554, 25 m × 0.53 μ m × 20 μ m). The temperatures of the oven, injector, and detector were maintained at 45, 150, and 200 °C, respectively. Helium was used as the carrier gas at a flow rate of 13.7 mL min⁻¹.

The concentration of CO_2 in the aqueous phase was determined as the concentration of dissolved inorganic carbon (DIC). The aqueous CO_2 concentration was measured using a total organic carbon (TOC) analyzer TOC-VCSH (Shimadzu, Japan). Prior to TOC analysis, all samples were filtered through a 0.22 μ m membrane and adjusted to pH 9 with 0.5 M NaOH (for DIC samples) or 0.5 M HCl (for TOC samples). The total CO_2 content was calculated as the sum of the CO_2 concentrations in both the gas and aqueous phases.



Figure 2. Average specific ectoine contents, ectoine concentrations, and ectoine productivities obtained during each run assessed in E1. Average specific ectoine contents (light blue bars), average ectoine concentrations (dark blue bars), and ectoine productivities (dash line). Data are presented as the average value \pm SD of triplicate biological measurements. * Difference is significant at the p < 0.05 level between each biomass growth phase and run.

2.4.3. Biomass Determination. Optical absorbance measurements at 600 nm (OD600) were conducted using a SPECTROstar Nano at 600 nm (BMG LABTECH, Germany). Dry biomass concentration was calculated as total suspended solids (TSS) according to Standard Methods.²⁸ Volatile Suspended Solids (VSS) were not assessed as in a pure strain culture with no other organic sources present in the medium, VSS are equivalent to TSS. The doubling time (G) was calculated according to eq 2:

$$G(\mathbf{h}) = \ln(2) * \left(\frac{(t_2 - t_1)}{\ln\left(\frac{i_2}{i_1}\right)} \right)$$
(2)

where, *G* is the generation time; t_1 and t_2 , time 1 and time 2; i_1 and i_2 , OD600 at time 1 and time 2.

The pH of the medium was determined using a SensIONTM + PH3 pH meter (HACH, Spain).

2.4.4. Data Treatment. Removal efficiency (% RE) was calculated using daily CO_2 and H_2 concentration measurements as described in eq 3:

RE (%) = 100 ×
$$\left(1 - \left(\frac{C_{\text{out}}}{C_{\text{in}}}\right)\right)$$
 (3)

Where, C_{in} and C_{out} are the inlet and outlet concentrations (g m⁻³), respectively, of each gas.

2.4.5. Statistical Analysis. Statistical analyses were conducted using SPSS 26.0 (IBM, USA). Significant differences were assessed by ANOVA and post hoc analysis for multiple group comparisons considering homoscedasticity and heteroscedasticity depending on Levene test results. Differences were considered significant at p < 0.05.

3. RESULTS AND DISCUSSION

3.1. Influence of Operational Conditions on Ectoine Production and CO_2 and H_2 Consumption (E1). 3.1.1. Influence on Ectoine Productivity. Results of ectoine

contents and ectoine productivities during E1 are shown in Figures 1 and 2. After inoculation with an active culture of *H*. marinus at 50 mg L⁻¹ and pH 7.0 \pm 0.2, a lag phase of 3 days was observed in Run I (Figure 1a). Biomass reached an exponential growth phase at day 4, with maximum biomass values of 100.0 \pm 2.3 mg L⁻¹ by day 9. Concomitantly, specific ectoine production showed the highest maximum content on day 4 with average values of 108.4 \pm 8.9 mg_{Ect} g_{biomass}^{-1} , attributed to the initial hyperosmotic shock experienced by the cells during the exponential growth. From day 9 to 16, stationary growth was observed with similar biomass values, but ectoine contents decreased to nearly half of the initial levels (57.4 \pm 3.9 mg_{Ect} g_{biomass}⁻¹). This significant decrease could be associated with ectoine reassimilation by the cells for metabolic purposes during the stationary phase.²⁹ To encourage new biomass growth and therefore, increase ectoine contents, a dilution rate of 0.05 d^{-1} was applied on day 17. This adjustment aimed to favor biomass renewal and keep the cells in continuous exponential growth. Unexpectedly, this change negatively affected ectoine production with ectoine contents dropping to 22.1 \pm 9.1 mg_{Ect} $g_{biomass}^{-1}$ and productivities of 2.1 g_{Ect} m⁻³ d⁻¹. Extracellular ectoine was previously examined during batch studies (data not shown), with no detectable levels observed. Additionally, a BLASTp analysis confirmed the absence of ectoine ABC membrane transporters (EhuABCD) and homologous proteins in H. marinus, indicating a lack of genomic capacity for extracellular ectoine transport. Therefore, the observed reduction in ectoine concentration is unlikely to be associated with its release into the extracellular environment. We attributed this outcome to cell-age potentially caused by the poor solubility of H₂ which resulted in energy constrains for the biomass. Most likely, the metabolic state of these older cells was focused on cell maintenance, which together with the low availability of the energy source at an EBRT of 60 min prompted the degradation of the previously synthesized ectoine serving as an energy source.²

Therefore, in Run II (Figure 1b), the EBRT of the system was increased to 120 min, to enhance energy availability and

pui	05.d	cs.	01	g/	e

						average RE (%)	
Experimental assay 1 (E1-Run)	biomass growth phase	$T(^{\circ}C)$	dilution rate (d^{-1})	pН	RE-CO ₂	RE-H ₂	RE-O ₂
E1-Run I	exponential	25	0	6.8 ± 0.1	3.0 ± 1.1^{a}	6.7 ± 1.8^{a}	13.7 ± 3.4^{a}
	stationary I	25	0	6.6 ± 0.1	2.5 ± 1.2^{a}	14.2 ± 3.6^{b}	15.9 ± 2.5^{a}
	stationary II	25	0.05	6.6 ± 0.1	3.5 ± 1.3^{a}	14.7 ± 3.2^{b}	10.8 ± 4.5^{a}
E1-Run II	exponential	25	50 mL replacement	6.6 ± 0.1	3.2 ± 0.3^{a}	18.2 ± 2.0^{b}	10.2 ± 2.1^{a}
	decay	25	0.1	7.0 ± 0.3	2.0 ± 0.9^{a}	19.1 ± 4.9^{b}	9.2 ± 1.8^{a}
	stationary	25	0.1	6.6 ± 0.1	2.3 ± 1.3^{a}	12.4 ± 2.8^{b}	10.2 ± 1.6^{a}
E1-Run III	exponential	37	0.05	6.6 ± 0.1	3.8 ± 1.6^{a}	18.8 ± 1.2^{b}	40.1 ± 5.9^{b}
	decay	37	0.05 (biomass back)	6.7 ± 0.3	3.5 ± 2.5^{a}	10.8 ± 3.9^{b}	$21.4 \pm 3.6^{\circ}$
	stationary	37	0.05 (biomass back)	6.7 ± 0.1	8.7 ± 4.3^{b}	10.6 ± 2.0^{b}	$19.9 \pm 2.2^{\circ}$
E1-Run IV	exponential I	37	0.25	6.7 ± 0.4	6.8 ± 2.1^{b}	17.8 ± 5.6^{b}	$27.3 \pm 3.2^{\circ}$
	exponential II	37	0.25	6.6 ± 0.1	8.9 ± 1.6^{b}	$24.4 \pm 2.3^{\circ}$	40.6 ± 5.2^{b}

Tuble 2, ICD (70) of CO3 113 and C3 by 11, marmas during Duch Operational Ran Drahadeed	ted in E.
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^aValues with different letters for each parameter are statistically different at p < 0.05 for each biomass growth phase and run. Data are presented as the average value \pm SD of triplicate technical measurements.

ectoine production. A lag phase of 3 days was also shown in Run II. Exponential growth began on day 4. Biomass concentration peaked at 160.8 \pm 16.7 mg L^{-1} on day 9, and maximum ectoine contents reached an average of 114.4 ± 18.2 $mg_{Ect} g_{biomass}^{-1}$ on day 4. During the exponential growth phase, a replacement of 50 mL was implemented in the bioreactor, which effectively promoted biomass growth and stabilized ectoine contents by renewing the biomass and removing toxic metabolites from the medium. However, by day 10, both biomass and ectoine contents began to decline, with ectoine contents falling to 20.7 \pm 4.1 ${\rm mg_{Ect}}~{g_{biomass}}^{-1}$, likely due to cell age and the persistent accumulation of toxic metabolites. Studies have reported that chemolithoautotrophic bacteria accumulate small-molecule organic compounds (such as amino acids and organic acids) during CO₂ assimilation if growth is not exponential and they are in a stationary metabolic state. These compounds repress CBB gene transcription, reducing the CO₂ assimilation rate.³⁰ This disruption may affect the overall energy balance in the cell, shifting its focus toward maintenance functions, thus reducing the production of precursors for ectoine biosynthesis and diminishing the cell's capacity to synthesize ectoine. Consequently, a dilution rate of 0.10 d^{-1} was applied on day 14. This adjustment allowed the stabilization of ectoine contents and biomass concentrations for the remainder of the run. Nonetheless, it did not facilitate the recovery of biomass and ectoine concentrations to their initial levels.

Therefore, in Run III (Figure 1c), the EBRT of the system was maintained at 120 min to enhance energy availability and ectoine production. Moreover, the temperature was set at 37 °C to promote optimum cell growth. This change positively enhanced biomass growth (inoculated at 51 mg L⁻¹, pH 6.9 \pm 0.2) and reduced the lag phase to 2 days. Exponential growth was detected on day 3, concomitantly to ectoine production that reached by day 4 maximum values of 94.4 \pm 1.1 mg_{Ect} g_{biomass}⁻¹. Here, biomass concentrations achieved levels three times higher than those in Run II due to the improved growth conditions. Despite these improvements, ectoine contents started to decay on day 6 (81.0 \pm 7.8 mg_{Ect} g_{biomass}^{-1}) likely due to the accumulation of inhibitory metabolites, supported by a significant increment on TOC values from 63.2 ± 8.5 to $125.6 \pm 16.8 \text{ mg L}^{-1}$. In response, a dilution rate of 0.05 d⁻¹ was implemented from this day to promote metabolites washout and cell renewal. Unexpectedly, this change did not result in higher ectoine levels, which fell further to 29.3 \pm 5.6

mg_{Ect} g_{biomass}⁻¹ by day 13, nor did it affect biomass growth. On day 16, biomass retention was promoted by returning the biomass to the bioreactor to avoid cell washout, while maintaining the same dilution rate (0.05 d⁻¹). This adjustment stabilized both ectoine production and biomass concentrations, however, the ectoine concentration represented only 5.3 ± 1.3 mg L⁻¹. Although increasing the temperature reduced the lag phase and significantly boosted biomass content, excessive biomass accumulation and its subsequent recycling did not enhance ectoine levels.

To prevent the accumulation of toxic metabolites and maintain cell-age in exponential growth, in Run IV (Figure 1d), the same operational parameters (EBRT of 120 min, 37 °C) were maintained as in Run III, but dilution rate was increased to 0.25 d^{-1} once the biomass reached the exponential phase (day 3). During this phase, ectoine contents remained stable at $62.6 \pm 11.0 \text{ mg}_{\text{Ect}} \text{ g}_{\text{biomass}}^{-1}$, obtaining ectoine productivities of 0.8 g_{Ect} m⁻³ d⁻¹. However, biomass and ectoine levels were significantly lower than in previous runs, this was most likely due to the pH variation as a result of the high dilution rate and the lack of pH control (pH reached values of 8.2). To address this, the reactor pH was adjusted on day 12 by replacing 500 mL of fresh AMS 6% which had been preadjusted to 7.0 ± 0.2 in an abiotic reactor with continuous CO₂ and H₂ supply, at concentrations of 244.0 \pm 9.4 and 42.3 \pm 2.3 g m⁻³, respectively (exponential phase I, Figure 1d). This adjustment improved the exponential growth phase, significantly increasing biomass concentration and ectoine levels to 247.8 \pm 25.8 mg L^{-1} and 89.0 \pm 14.5 mg_{Ect} $g_{biomass}^{-1}$, respectively. The maximum specific ectoine content was observed on day 13, reaching 134.0 \pm 5.8 mg_{Ect} g_{biomass}⁻¹, together with average ectoine productivities of 4.5 \pm 0.2 g_{Ect} m⁻³ d⁻¹. Compared to previous runs, three times higher ectoine productivities were obtained, which corresponded to average specific ectoine contents of 8% of the total biomass dry weight (exponential phase II, Figure 1d). These values are comparable with the ones reported by Cantera et al.,27 showing similar average specific ectoine contents of 72.2 \pm 10.7 mg_{Ect} g_{biomass}⁻¹ for *H*. marinus growing at 6% NaCl in batch studies.

3.1.2. Influence on CO_2 and H_2 Consumption. In Table 2, the RE (%) of CO_2 , H_2 and O_2 were compared across the different experimental runs tested in E1.

Generally, similar RE-CO₂ values were achieved during the exponential growth phase of Runs I, II, and III (approximately 3%). These results are consistent with those reported by

Cantera et al.²⁷ for the *H. marinus* strain at 6% NaCl (2.3 \pm 0.2%). In contrast, RE-H₂ increased significantly in Runs II, III, and IV, likely due to the increase in EBRT to 120 min, which enhanced the solubility of H₂ (almost ~2 folds). However, RE-H₂ did not show any significant increase in Run III (18%) despite the substantial rise in biomass content. This is likely attributed to limitations in dissolved oxygen (RE-O₂ of 40.1 \pm 5.9%) caused by the higher biomass levels observed during this run, which could potentially affect the stoichiometric H₂ uptake. Furthermore, the accumulation of biomass may have led to nutrients depletion, such as nitrogen, sulfur, phosphorus, potassium, and manganese, which are critical for bacterial metabolism.³¹ Additionally, it could also cause the depletion of Fe²⁺, which is crucial for *H. marinus* membrane-bound respiratory [NiFe]-hydrogenases (MBH) activity and the function of electron transfer within the respiratory chain.³²

During the decay phase of Run II and III, RE-CO₂% become unstable (2.0 \pm 0.9 and 3.5 \pm 2.5, respectively), likely due to the accumulation of inhibitory compounds supported by TOC concentrations recorded during these stages (TOC 183.7 \pm 11.4 mg L⁻¹). The stationary and decay stages typically exhibited higher RE-H₂ values. This can be attributed to the increased energy (H₂) required by the biomass to produce 1 C-mol cell mass during the decay and stationary growth phases in contrast to the exponential growth phase, as shown in eqs 4 and 5.³³

Exponential growth phase:

$$CO_2 + 7.77H_2 + 2.87O_2 + 0.24NH_3 \rightarrow CH_{1.68}O_{0.46}N_{0.24} + 7.28H_2O$$
(4)

Stationary and decay phase:

$$CO_2 + 13.48H_2 + 5.72O_2 + 0.24NH_3 \rightarrow CH_{1.68}O_{0.46}N_{0.24} + 12.98H_2O$$
(5)

The H₂ consumption is one of the critical factors that determine the economic feasibility of CO₂ fixation when using hydrogen-oxidizing bacteria for the production of ectoine.³ Minimizing the use of H_2 while maximizing CO_2 consumption to produce high yields of biomass would be the most favorable approach. Thus, achieving stationary and decay phases in the STR are neither desirable nor economically attractive. A previous techno-economic analysis study estimated that ectoine production costs using methane as the carbon and energy source, range from 158 to 231 €/kg-ectoine, significantly below current ectoine manufactury values.³ However, the considerable CO2 emissions associated with methanotrophic growth challenge the eco-friendly claims of CH₄-based bioprocesses.²⁴ In contrast, our study suggests that using hydrogen-oxidizing bacteria could mitigate this issue, while also enables the integration of existing industrial gas streams containing CO₂ and H₂ as feedstock, such as pretreated syngas from biomass or coal gasification or waste gas streams from sources such as natural gas-fired power plants.

During Run IV, the removal of both H₂ and CO₂ reached significantly higher values, particularly during the second exponential growth phase (8.9 \pm 1.6 and 24.4 \pm 2.3%, respectively). This improvement is attributed to maintaining the biomass in a continuous exponential growth phase by applying a higher dilution rate. Here, the increased dilution rate facilitated the removal of toxic metabolites (with TOC levels of 65 mg L⁻¹) and enhanced CO₂ consumption. *H. marinus* is identified as an obligate chemolithoautotrophic bacterium capable of fixing CO₂ as its sole carbon source via the Calvin-Benson-Bassham (CBB) cycle.³⁵ Due to RuBisCO's

bicatalytic nature and limited carboxylation efficiency, CO₂ utilization by autotrophs is typically not efficient. However, previous studies showed that when biomass enters the exponential growth phase, it promotes CBB gene transcription and the synthesis of cellular materials, thereby boosting cell growth and CO₂ fixation yields.^{36,37} In this scenario, the results obtained from E1 showed that an EBRT of 120 min enhanced gas transfer efficiency and improved the removal of H_2 and O_2 within the bioreactor. Maintaining the optimal growth temperature at 37 °C resulted in a shorter doubling time, thereby promoting optimal growth and major resilience of the biomass. Additionally, employing a higher dilution rate of 0.25 d^{-1} during the initial exponential growth phase facilitated the removal of older biomass, avoided the accumulation of toxic metabolites and promoted CO₂ fixation. Consequently, these findings elucidated the optimal strategies for continuous STR operation with H. marinus, leading to the selected parameters for conducting assay E2.

3.2. Experimental Assay 2 (E2): Optimization of Ectoine Productivities and Bioreactor Stability. The optimum culture and operational parameters to enhance the production of ectoine under continuous operation with *H. marinus*, were applied in E2 (Figure 3a). Biomass growth



Figure 3. (a) Specific ectoine contents and biomass contents obtained during E2: Specific ectoine contents (\blacktriangle dark line) and biomass contents (\blacklozenge gray line). (b) Removal efficiencies (%) obtained during E2: RE-O₂ (\bigstar gray line), RE-H₂ (\blacklozenge gray line), RE-H₂ (\blacklozenge gray line), RE-CO₂ (\blacklozenge dark line). Application of dilution rate 0.25 d⁻¹, red dashed line. Data are presented as the average value \pm SD of triplicate biological measurements.

began immediately on day 1 (182.3 \pm 11.5 mg L⁻¹), exhibiting a negligible lag phase. Concomitantly, the maximum specific ectoine concentration was reached, achieving 134.0 \pm 6.3 mg_{Ect} g_{biomass}⁻¹ (13.4% of the total dry weight), likely due to the initial hyperosmotic shock experienced by the cells. A dilution rate of 0.25 d⁻¹ was implemented once the biomass entered the exponential growth phase (day 2), until the end of the experiment. As expected, applying the dilution rate during this stage did not result in a disruption of the biomass's

Table 3. Ectoine Production by Different Microorganisms

	ectoine production			
microorganism	substrate	$\begin{array}{c} \text{production yield} \\ (\text{mg } {g_{\text{biomass}}}^{-1}) \end{array}$	NaCl(M)	ref.
natura	l halophilic ectoine producers			
Hydrogenovibrio marinus DSM 11271	CO ₂ & H ₂	134	1.0	this study
Hydrogenovibrio marinus DSM 11271	CO ₂ & H ₂	85	1.0	27
Rhodococcus opacus DSM 43205	CO ₂ & H ₂	25	1.0	27
methanotrophic consortium	CH_4	37	1.0	40
Methylotuvimicrobium alcaliphilum 20Z/DSM19304	CH_4	75	1.0	21
Methylotuvimicrobium alcaliphilum 20Z/DSM19304	CH_4	109	1.0	22
enrichment from marine coast sediment (<i>Methylobacter marinus</i> / whittenbury)	CH_4	51	0.8	41
haloalkaliphilic consortium	biogas	57	1.5	42
methanotrophic consortium	biogas	79	1.0	38
methanotrophic consortium	biogas	94	1.0	23
Chromohalobacter salexigens DSM3043	glucose	540	1.8	43
Halomonas elongata BK-AG25	glucose	100-180	2.6	44
Brevibacterium epidermis DSM 20659	sodium glutamate and yeast extract	160	1.0	45
Halomonas elongata DSM2581	glucose	1365 ^a	2.6	46
Halomonas salina DSM5928	sodium glutamate	358 ^a	0.5 ^b	47
Halomonas salina BCRC17875	sodium glutamate and yeast extract	14 (g L^{-1}) ^{<i>a</i>}	2.0	48
genetica	lly modified ectoine producers			
Halomonas hydrothermalis Y2	monosodium glutamate	765	1.1	49
Corynebacterium glutamicum ectABC ^{opt}	glucose and molasses	700	0.03	50
E. coli BW25113 (pBAD-ectABC)	aspartate, glycerol and glucose	4048 ^a	0.5	51
E. coli DH5 α (pASK_ectABCD _m)	glycerol	2900 ^a	0.01	52
Methylotuvimicrobium alcaliphilum 20ZDP2	CH_4	110	1	53
^a Excreted to the medium. ^b Phosphate, citrate, and sulfate salt	s were also included.			

exponential growth, facilitating the washout of secondary metabolites and old biomass from the bioreactor, as supported by TOC values of $61-73 \text{ mg L}^{-1}$. By day 8, the specific ectoine content reached a steady-state value, averaging 87.1 ± 10.6 $mg_{Ect} g_{biomass}^{-1}$ (9% of the total dry weight), comparable to those obtained in E1-Run IV. On day 16, biomass levels started to increase significantly, reaching a maximum of 353.5 ± 10.1 mg L^{-1} by day 24. This increase was likely driven by the ongoing biomass washout, which progressively boosted the active exponential cell population within the reactor. The specific ectoine content did not show a significant decline at this stage (average 78.9 \pm 10.7 mg_{Ect} g_{biomass}⁻¹), considering that ectoine levels could be influenced by cellular adaptation. Consequently, applying the optimal parameters for ectoine production in the STR with H. marinus resulted in average ectoine productivities of 5.0 \pm 0.3 g_{Ect} m⁻³ d⁻¹. On the other hand, RE % for CO2 and H2 at the onset of the experiment (from day 1 to 15) were comparable to those recorded in E1-Run IV (7.1 \pm 3.7% and 24.1 \pm 4.4%, respectively). From day 16, both removal rates progressively increased over time, eventually doubling their initial values, with peak RE of 12.1% for CO_2 and 49.7% for H₂ by day 22, which corresponded with the significant increase in biomass content (Figure 3b). Although CO₂ removal was significantly higher during E2 in comparison with the RE-CO₂ obtained in E1, RE-CO₂ remained limited, likely due to growth limitations caused by insufficient H₂ transfer. This limitation resulted in reduced biomass growth rates and CO₂ fixation efficiency. To improve CO2 uptake, several strategies could be explored such as scaling up the process in high mass-transfer bioreactors enhanced by internal gas recirculation systems (e.g., Taylor

flow or gas bubble column reactors).^{38,39} Additionally, increasing the pH to the maximum tolerated by *H. marinus* growth (pH 8.5) could promote the capture of CO_2 in the form of carbonates in the liquid phase.

The ectoine yields obtained in this study were lower than those achieved with genetically modified microorganisms (GMOs). However, the use of GMOs lacks appeal in the cosmetic, pharmaceutical, and medical markets.⁵⁴ The maximum specific ectoine content observed during E2 (134.0 \pm 6.3 mg_{Ect} g_{biomass}⁻¹) exceeded values reported for methanotrophic bacteria utilizing methane or biogas, as well as hydrogenotrophic bacteria (Table 3). Moreover, this result is also comparable to those of heterotrophic strains, such as *Brevibacterium epidermis* DSM 20659 (160 mg_{Ect} g_{biomass}⁻¹) or with the industrial ectoine producer *Halomonas elongata* (100– 180 mg_{Ect} g_{biomass}⁻¹) fed with high quality carbon sources, which reduces its cost-effectiveness.⁴⁴

This study represents the first proof of coupling ectoine production with the continuous abatement of CO_2 using the strain *Hydrogenovibrio marinus*. Additionally, the results of this study provided new insights into the optimal operating conditions to improve ectoine productivity and biomass resilience. The EBRT was found to be crucial in process performance, primarily impacting the gas—liquid transfer of H_2 and subsequently, the availability of H_2 for hydrogenotrophic growth. Increasing the EBRT to 120 min significantly improved H_2 solubility, resulting in a nearly 2-fold increase in RE- H_2 . Besides, maintaining the optimal growth temperature at 37 °C reduced the biomass lag phase to 2 days, thereby promoting optimal growth and improving biomass resilience. Implementing a dilution rate of 0.25 d⁻¹ during the early exponential growth phase showed to be essential to remove aging biomass during cultivation in STR, preventing the accumulation of inhibitory metabolites and significantly increasing both biomass concentration and ectoine levels. By combining these operational parameters, we achieved maximum specific ectoine contents of 13.4% of the total biomass dry weight and average ectoine productivities of 5.0 ± 0.3 g_{Ect} m⁻³ d⁻¹. The ectoine production values achieved in this study are either higher or similar and exhibit greater adaptability compared to those achieved using C₁ sources, such as methane or biogas.

In this context, the long-term production of ectoine from CO_2 and H_2 by hydrogenotrophic bacteria represents a pioneering approach for advancing scale-up technology within the framework of next-generation biorefineries. Likewise, it highlights the need for further research to advance the implementation of CO_2 -based biorefineries for ectoine production. Moreover, the efficiency of this process can be significantly improved through laboratory-driven adaptation, the strategic use of engineered cocultures, and the integration of advanced bioreactors.

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Notes

The authors declare no competing financial interest.

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