



Introduction

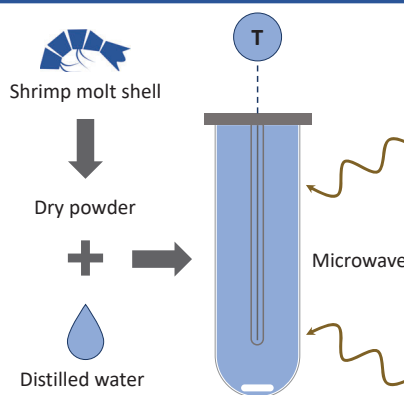
Shrimp production generates the exoskeleton as one of the waste products due to the molting process¹.

This shell can be valorized by the recovery of chitin, but it also has a high protein content (20-40%)² with interest to be isolated.

During the conventional chitin extraction process, proteins cannot be reused, due to the use of inorganic alkaline solvents³.

This study aimed to use water as solvent for the extraction of proteins from shrimp molt shells by microwave assisted extraction.

Methods



Equipment: Anton Paar Monowave 300
Working volume: 20 mL

Fixed variable:

- Rotation speed: 1000 rpm
- Particle size ($D_{90\%}$) 483 $\pm$ 9 μ m

Studied variables:

- Temperature (T): 175 and 225 °C
- Isothermal time (t): 0 and 10 min
- Solid-liquid ratio (S/F): 10, 20, and 40 mL/g

Response:

- Extraction yield (Gravimetric)
- Protein extraction (BCA method)
- Free amino acid extraction (Ninhydrin method)

Results

Table 1. Raw material characterization

Parameter	(g/100 g of dried shell)
Ash content	53.7 $\pm$ 0.5
Protein content	10.6 $\pm$ 0.4
Amino acid content	1.37 $\pm$ 0.12
Fatty acid content	3.8 $\pm$ 0.9
Chitin content	17.8 $\pm$ 0.7

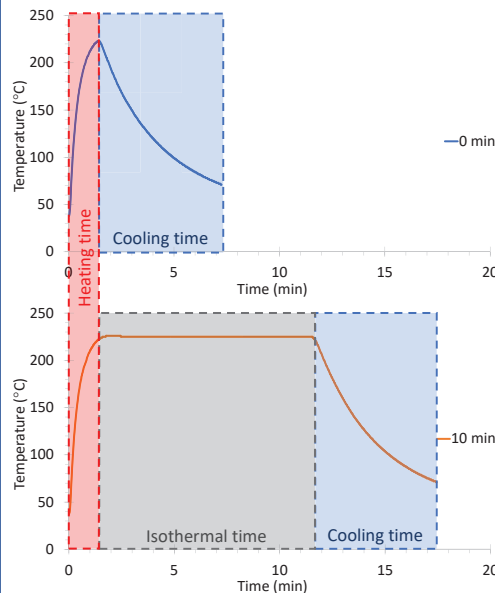


Fig. 1. Temperature profile

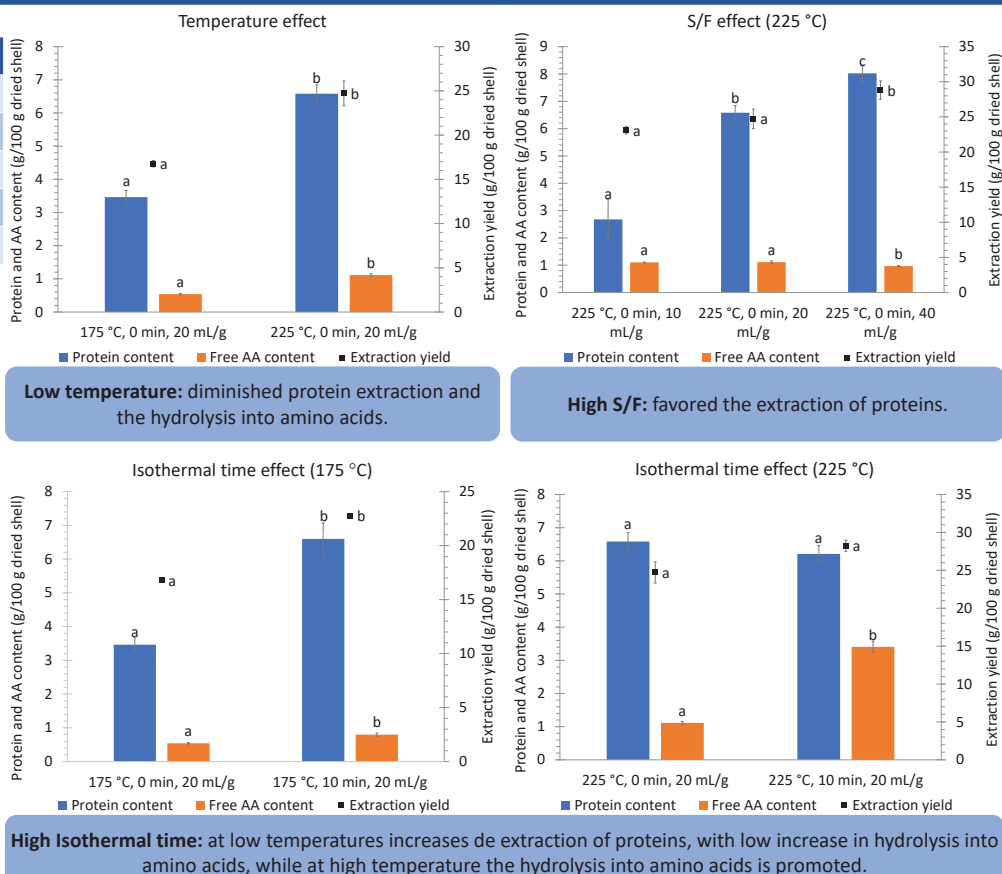


Fig. 2. Effect of the studied variables

Conclusions and On-going Work

Conclusions:

- A total protein extraction yield of approximately 80 wt% was obtained in relation to the initial amount of proteins in the raw material, using only water as the solvent.
- Temperature is a parameter that increases the content of extracted proteins but increases the content of amino acids.
- Isothermal time effect is modulated by the process temperature.
- S/F is a controlling parameter in the extraction of proteins and do not promote the complete hydrolysis of proteins.
- Highest protein extraction with low degradation: T = 225 °C, t = 0 min, and S/F = 40 mL/g (protein: 8.0 $\pm$ 0.3%, free AA: 0.97 $\pm$ 0.02%, and extraction yield: 28.8 $\pm$ 1.3%).

On-going work:

- These parameters (T: 170 - 230 °C, t: 0 - 12 min, and S/F: 20 - 60 mL/g) are being studied in a Box-Behnken experimental design for process optimization.

Reference: ¹ N. Mezzomo, J. Martínez, M. Maraschin and S. R. S. Ferreira, Journal of Supercritical Fluids, 2013, 74, 22-33. ² X. Hu, Z. Tian, X. Li, S. Wang, H. Pei, H. Sun and Z. Zhang, ACS Omega, 2020, 5, 19227-19235. ³ H. El Knidri, R. Belaabed, A. Addaou, A. Laajeb and A. Lahsini, Int J Biol Macromol, 2018, 120, 1181-1189.