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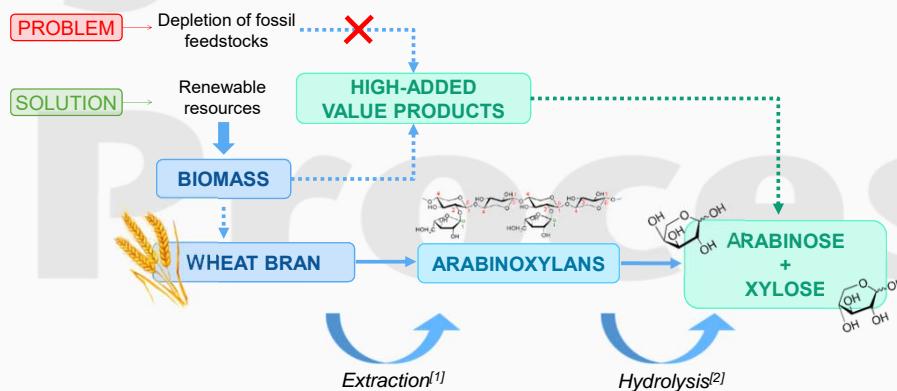
# Ru-SUPPORTED ON MESOPOROUS SILICA AS ACTIVE CATALYST FOR THE HYDROLYSIS OF THE HEMICELLULOSIC FRACTION OF WHEAT BRAN

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## 1 Introduction

The current depletion of fossil resources is forcing society to look for renewable alternatives for energy and chemicals production. In this context, biomass is considered a sustainable and renewable feedstock suitable for the production of high-added value products (C5 sugars in this work). The production of C5 sugars (arabinose and xylose) from wheat bran can be divided into two main steps: 1) Extraction of arabinoxylans, mainly as oligomers and 2) Hydrolysis of arabinoxylans into monomers. In order to overcome the drawbacks of conventional methods with acids or enzymes, both steps have been studied by using Ru-supported catalysts.

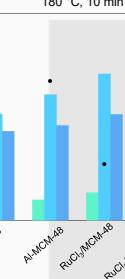
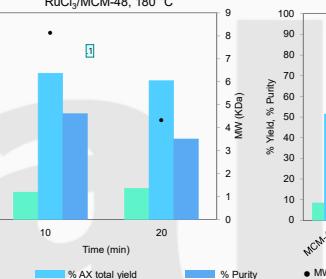
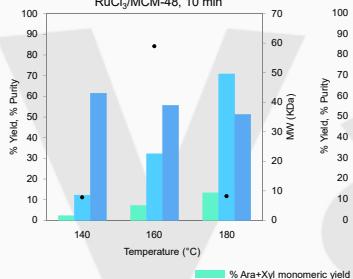


## 3 Results

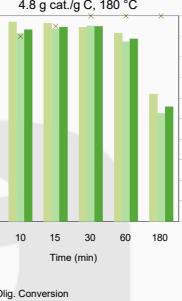
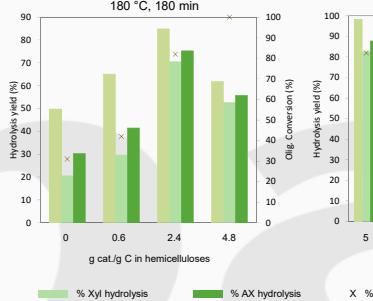
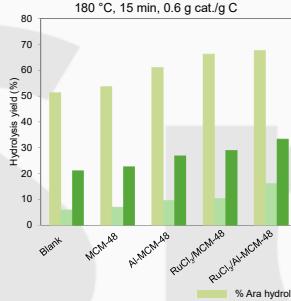
### CATALYST CHARACTERIZATION

Catalyst	Ru (%)	$S_{BET}$ ( $m^2 \cdot g^{-1}$ )	$V_{pore}$ ( $cm^3 \cdot g^{-1}$ )	$D_{pore}$ (nm)	Acidity (mEq H <sup>+</sup> /g cat)
MCM-48	-	1298	0.87	2.2	0.293
Al-MCM-48	-	1352	0.81	2.5	0.598
RuCl <sub>3</sub> /MCM-48	4	1032	0.63	2.2	0.738
RuCl <sub>3</sub> /Al-MCM-48	4	1017	0.63	2.7	1.130

### EXTRACTION OF ARABINOXYLANS



### HYDROLYSIS OF ARABINOXYLANS



## 2 Experimental

### WHEAT BRAN

20 g wheat bran  
400 mL phosphate buffer (pH = 5-6)  
65 °C, 1 hour  
1 mL  $\alpha$ -amylase

### DESTARCHED WHEAT BRAN

170 mL batch extractor  
Hot Compressed Water  
140-180 °C, 10-30 min  
Endogenous pressure

### ARABINOXYLANS

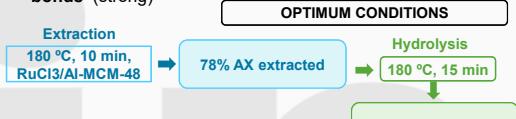
30 mL batch reactor  
Hot Compressed Water  
180 °C, 15-180 min  
50 bar N<sub>2</sub>

### ARABINOSE + XYLOSE

### HYDROLYSIS

## 4 Conclusions

- Extraction + Hydrolysis of arabinoxylans have been studied using RuCl<sub>3</sub> catalysts over different mesoporous silica supports
- Acidity of the catalyst is a key parameter for these processes:  
↑ Acidity, ↑ Yield
- Ru<sup>3+</sup> has demonstrated to be active, as it is a moderate Lewis acid
- Arabinose is always faster released than xylose:
  - Arabinose belongs to side chains and it is linked by  $\alpha$ -glycosidic bonds (weak)
  - Xylose belongs to the backbone and it is linked by  $\beta$ -glycosidic bonds (strong)



## REFERENCES

[1] Sánchez-Bastardo, N., Romero, A., Alonso, E., 2017. Carbohydrate Polymers. 160, 143-152.

[2] Sánchez-Bastardo, N., Alonso, E., 2017. Bioresource Technology. 238, 379-388.

## ACKNOWLEDGEMENTS

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